

Abstech- und Einstech- werkzeuge

2025
01



SANDVIK
coromant

Wie Sie unsere Werkzeuge und Lösungen finden und bestellen können

Expertensupport mit einem Klick

Unsere Spezialisten und Vertriebspartner stehen Ihnen bei der Auswahl der richtigen Werkzeuge und Lösungen zur Optimierung Ihrer Bearbeitungsprozesse zur Seite. Wählen Sie den Support-Kanal, der für Sie am besten geeignet ist – ob per Telefon, Chat oder E-Mail, Unterstützung ist nur einen Schritt entfernt.

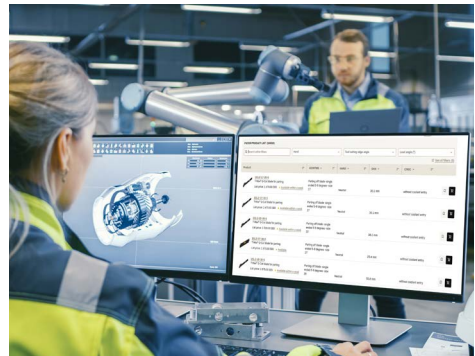
[sandvik.coromant.com/
support](https://sandvik.coromant.com/support)



Mehr Effizienz durch unseren Online-Katalog

Erkunden Sie unseren umfangreichen Online-Katalog, der die Suche nach Werkzeugen und Lösungen vereinfacht. Greifen Sie auf Produktdetails zu, kaufen Sie direkt, und laden Sie präzise Zeichnungen und 3D-Modelle herunter – alles an einem Ort. Eine nachhaltige Lösung: Nutzen Sie außerdem unseren Recycling-Service für Hartmetallwerkzeuge.

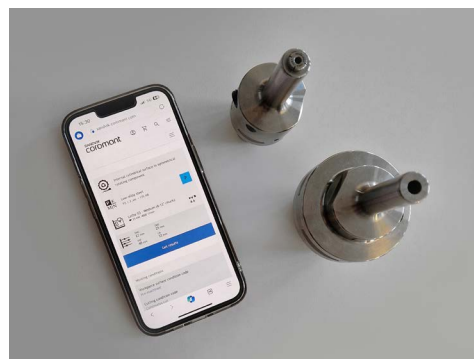
[sandvik.coromant.com/
tools](https://sandvik.coromant.com/tools)



Produktivitätssteigerung mit CoroPlus® Tool Guide

Mit dem CoroPlus® Tool Guide finden Sie schnell die optimalen Werkzeuge und Schnittdaten für Ihren Bearbeitungsprozess. Durch die Nutzung unseres Fachwissens können Sie mit dieser intelligenten Lösung, die Einrichtungszeit verkürzen und die Präzision erhöhen. Sie lässt sich nahtlos in Ihren Arbeitsablauf integrieren, um die Effizienz und Zuverlässigkeit zu steigern.

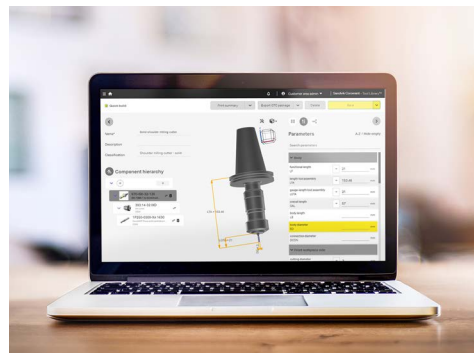
[sandvik.coromant.com/
toolguide](https://sandvik.coromant.com/toolguide)



Bestellen Sie Werkzeuge direkt mit der CoroPlus® Tool Library

Integrieren Sie die richtigen Werkzeuge mühelos in Ihren Arbeitsablauf. Mit der CoroPlus® Tool Library können Sie Komplettwerkzeuge erstellen und Werkzeuge direkt in der Software bestellen. Mit der Schaltfläche „Werkzeuge kaufen“, die beim Erstellen oder Auswählen einer Baugruppe angezeigt wird, wird der Einkauf schnell und einfach, und Sie können sich nach nur kurzer Unterbrechung wieder auf Ihre Bearbeitungsvorgänge konzentrieren.

[sandvik.coromant.com/
coroplus-tool-library](https://sandvik.coromant.com/coroplus-tool-library)



Inhalt

Auswahlhilfe	2
CoroCut® 2	10
Wendeschnidplatten	10
Externe Werkzeuge	22
Werkzeuge zur Innenbearbeitung	96
CoroCut® QD	104
Wendeschnidplatten	104
Schnideinheiten	111
Schaftwerkzeuge	112
Abstechklingen	122
Schnidköpfe	140
CoroCut® QF	144
Wendeschnidplatten	144
Schnideinheiten	146
Schaftwerkzeuge	148
Schnidköpfe	154
CoroCut® QI	160
Wendeschnidplatten	160
Schaftwerkzeuge	163
Schnidköpfe	165
Bohrstangen	171
Allgemeine Informationen	175
Informationen zur Kühlschmierstoffzufuhr	175
Werkzeugparameter gemäß ISO 13399	176

Auswahlhilfe

Mit unseren Werkzeugen zum Abstechen und Einstechen erzielen Sie eine hohe Produktivität und lange Standzeiten. Für Sie bedeutet dies eine deutlich höhere Anzahl produzierter Komponenten, die ausgeliefert werden können. Diese Auswahlhilfe soll Ihnen helfen, schnell die am besten geeigneten Werkzeuge und Wendeschneidplatten für Ihre spezifischen Anwendungen zu finden, um optimale Leistung und Effizienz zu gewährleisten.

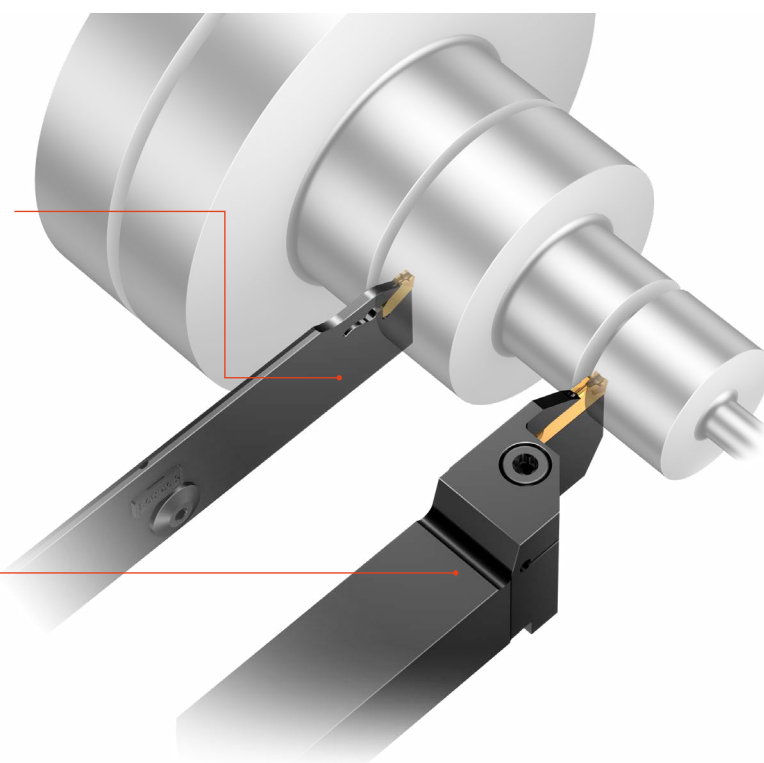
Ab- und Einstechen (außen)

CoroCut® QD

Das zuverlässigste System zum Abstechen und tiefes Einstechen. Erste Wahl für das Abstechen: Durchmesser: 38–160 mm (1.5–6.3 Zoll).

CoroCut® 2

Vielseitiges Ab- und Einstechen, kosteneffizient dank zweischneidiger Wendeschneidplatten. Erste Wahl für das Ab- und Einstechen für Durchmesser unter 40 mm (1.57 Zoll).

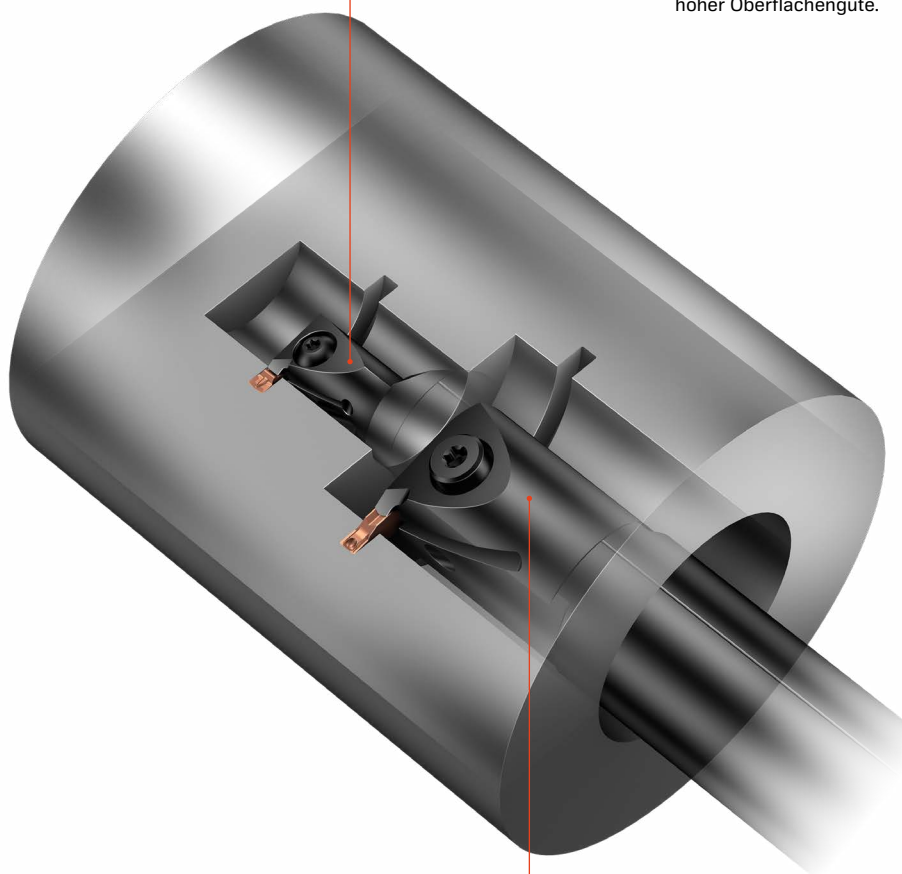


System	Werkstückdurchmesser, mm (Zoll)	Stechbreite, mm (Zoll)
CoroCut® 2	< 40 (1.57)	1.5–8 (0.059-0.315)
CoroCut® QD	> 40 (1.57)	1–8 (0.039-0.315)

Inneneinstechen

CoroCut® QI

Erste Wahl für prozesssicheres Inneneinstechen kleiner Durchmesser, 12–60 mm (0.47–2.36 Zoll). Gewährleistet hohe Prozesssicherheit und zuverlässiges Einstechen mit hoher Oberflächengüte.



CoroCut® 2

Vielseitiges Konzept zum Ab- und Einstechen. Erste Wahl für das Inneneinstechen größerer Durchmesser ab 60 mm (2.36 Zoll). Kosteneffizient dank der zweiseitigen Wendeschneidplatten.

System	Innendurchmesser, mm (Zoll)	Stechbreite, mm (Zoll)
CoroCut® QI	< 60 (2,36)	2-5 (0.08-0.197)
CoroCut® 2	> 60 (2.36)	1.5-6 (0.059-0.236)

Axialeinstechen

CoroCut® 2

Universelle Produktfamilie für das Abstechen und Einstechen. Kosteneffizient dank der zweischneidigen Wendeschneidplatten. Erste Wahl für das Axialeinstechen bei Durchmessern über 35 mm (1.38 Zoll).

CoroCut® QF

Erste Wahl für prozesssicheres, tiefes Axialeinstechen bei Durchmessern über 30 mm (1.18 Zoll). Bietet unvergleichliche Zuverlässigkeit auch bei tiefen, engen Nuten.

CoroCut® QI

Erste Wahl für prozesssicheres Axialeinstechen bei Durchmessern unter 30 mm (1.18 Zoll). Gewährleistet hohe Prozesssicherheit und zuverlässiges Einstechen mit hoher Oberflächengüte.

System	Mindest-Innendurchmesser der Axialnut, mm (Zoll)	Maximale Schnitttiefe, mm (Zoll)	Schnittbreite, mm (Zoll)
CoroCut® QI	16–35 (0.63–1.38)	5.5–20 (0.217–0.79)	3–6 (0.118–0.236)
CoroCut® QF	30–500 (1.18–19.69)	20–50 (0.79–1.97)	3–8 (0.118–0.315)
CoroCut® 2	34–200 (1.34–7.88)	12–28 (0.48–1.10)	2.5–8 (0.099–0.315)

Wendeschneidplattengeometrien

Abstechen



-CF-Geometrie

Erste Wahl für dünnwandige Komponenten und kleine Durchmesser. Niedriger Vorschub und positive Geometrie mit schmalen Eckenradien verringern Butzen und Grate am Bauteil in rostfreiem Stahl und adhäsiven Werkstoffen. Wiper-Wendeschneidplatten liefern eine hohe Oberflächengüte.



-CH-Geometrie

Hochvorschub-Geometrie für maximale Produktivität bei Abstech- und Einstechanwendungen. Die Wiper-Technologie sorgt für eine hervorragende Oberflächengüte bei höheren Vorschubgeschwindigkeiten.



-CL-Geometrie

Aggressive Geometrie für langspanende Werkstoffe. Hervorragender Spanbruch bei Stahl mit niedrigem Kohlenstoffgehalt, Lagerstahl und anderen klebenden Werkstoffen. Geeignet für niedrige bis mittlere Vorschübe.



-CM-Geometrie

Erste Wahl zum Abstechen zur Mitte bei guten Bedingungen in den meisten Werkstoffen sowie leichten Schnittunterbrechungen wie Abstechen von Mehrkantmaterial. Hohe Oberflächengüte durch das Wiper-Design.



-CR-Geometrie

Produktive Geometrie zum Abstechen für eine große Vielfalt von Werkstückmaterialien. Einsatz, wenn ein stabiler Schneidkantenverlauf benötigt wird, z. B. bei Schnittunterbrechung.



-CO-Geometrie

Eine optimierte Geometrie – Vorderschliff mit einer scharfen Schneidkante. Geringe Schnittkräfte und geringes Risiko von Aufbauschneiden und Vibrationen.

Einstechen



-GF-Geometrie

Geschliffene Geometrie mit geringem Vorschub für Präzisionseinstechen. Geringe Schnittkräfte und gute Oberflächengüte. Erhältlich in vielen Stechbreiten und Sorten.



-GL-Geometrie

Ab- und Einstechen in langspanenden Werkstoffen mit geringem bis mittlerem Vorschub. Mit dem leistungsstärksten Spanbrecher des CoroCut® -Konzepts.



-GM-Geometrie

Universelle Einstechgeometrie für alle Werkstoffe mit hervorragender Spankontrolle. Reduziert Spanbreite, dadurch hohe Oberflächengüte. Hohe Oberflächengüte durch das Wiper-Design.

Profilieren



-RF-Geometrie

Schlichtgeometrie zum Profildrehen mit geringen Vorschüben und kleinen Schnitttiefen. Die perfekte Wahl für das Schlichten von HRSA-Bauteilen.



-RM-Geometrie

Universelle Profildrehgeometrie mit einem breiten Schnittdatenfenster. Hervorragende Leistung beim nichtlinearen Profildrehen. Die Flashlight-Technologie sorgt für hohe Schneidkantenqualität und erlaubt den Einsatz der -RM-Geometrie in der Sorte S205.



-TM-Geometrie

Geometrie mit starken Schneidkanten und Ecken für allgemeine Drehbearbeitungen in allen Materialien. Die positive Geometrie eliminiert die Gefahr von Aufbauschneidenbildung.

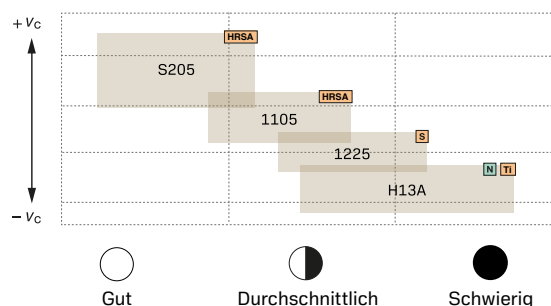
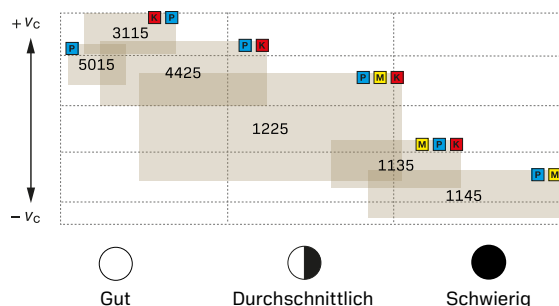


-TF-Geometrie

Die universellste Geometrie von CoroCut®, die in allen Anwendungsbereichen eingesetzt werden kann. Entwickelt für geringen Vorschub und gute Spankontrolle. Hohe Oberflächengüte durch das Wiper-Design.

Wendeschneidplattensorten

Bearbeitungsbedingungen



Hauptsorten



GC1125/GC1225: PVD-beschichtete Sorte der ersten Wahl für alle Abstech-, Einstech- und Drehbearbeitungen unter guten Bedingungen. Die Sorte lässt sich auch gut bei kohlenstoffarmen und anderen klebenden Materialien verwenden. Überlegene Flankenverschleißfestigkeit und Schneidkantenverlauf bei mittleren Schnittgeschwindigkeiten.



H13A: Gute Verschleißfestigkeit und Zähigkeit bei gleichzeitiger Schneidkantenschärfe. Zur Verwendung bei Nichteisen- und Titanwerkstoffen.



GC1135: CVD-beschichtete Sorte für schwierige und anspruchsvolle Anwendungen wie Abstechen zur Mitte und Schnittunterbrechungen. Niedrige bis mittlere Schnittgeschwindigkeiten.



S205: Verschleißfeste CVD-beschichtete Sorte zum Hochgeschwindigkeitsschlichten im Schnittgeschwindigkeitsbereich zwischen herkömmlichen Hartmetallsorten und CBN-Sorten.



GC1145: Die sicherste Sortenwahl zum Abstechen unter moderaten bis instabilen Bedingungen bei niedrigen Schnittgeschwindigkeiten. Gute Leistung in Kombination mit Hochdruck-Kühlschmierstoff (HPC) bei mittleren Schnittgeschwindigkeiten (reduzierte Temperatur).



GC1105/GC1205: PVD-beschichtete Hartmetallsorte mit guter Haftung und Flankenverschleißfestigkeit. Die Kombination aus hartem Substrat und Beschichtung ermöglicht eine erhebliche Steigerung der Schnittgeschwindigkeit.



GC4425: Ausgezeichnete Kombination aus hoher Verschleißfestigkeit und guter Schneidkantensicherheit. Für Abstech-, Einstech- und Drehbearbeitungen unter stabilen Bedingungen bei mittleren bis hohen Schnittgeschwindigkeiten.



CT5015: Eine unbeschichtete Sorte auf Titanbasis mit hervorragender Beständigkeit gegen Oxidation und Schmieren. Für hochwertige Oberflächengüte beim Einstechen in niedriglegierten oder legierten Stählen unter recht guten Bedingungen. Mäßige Schnittgeschwindigkeiten und Vorschübe.



GC3115: Eine hochverschleißfeste Sorte für Einstech- und Drehanwendungen unter stabilen Bedingungen. Auch in harten Stählen effektiv. Hohe Schnittgeschwindigkeiten.

CoroCut® 2

Wendeschneidplatten	10
CoroCut® 2, Wendeschneidplatte zum Abstechen	10
CoroCut® 2, Wendeschneidplatte zum Einstechen	14
CoroCut® 2, Wendeschneidplatte zum Drehen	18
CoroCut® 2, Wendeschneidplatte zum Profildrehen	19
 Externe Werkzeuge	 22
CoroCut® 2, Schneidkopf zum Abstechen und Einstechen	22
CoroCut® 2, Schneidkopf zum Profildrehen	28
CoroCut® 2, QS™-Schaftwerkzeug zum Abstechen und Einstechen	29
CoroCut® 2, QS™-Schaftwerkzeug zum Profildrehen	35
CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen	37
CoroCut® 2, Schaftwerkzeug zum flachen Einstechen	50
CoroCut® 2, Schaftwerkzeug zum Profildrehen	52
CoroCut® 2, Klinge zum Abstechen	55
CoroCut® 2, Schneidkopf zum Abstechen und Einstechen	62
CoroCut® 2, QS™ Micro-Schneidkopf zum Abstechen und Einstechen	65
CoroCut® 2, Schneidkopf zum Axialeinstechen	66
CoroCut® 2, QS™-Schaftwerkzeug zum Axialeinstechen	70
CoroCut® 2, Schaftwerkzeug zum Axialeinstechen	76
CoroCut® 2, Schneidkopf zum Axialeinstechen	84
 Werkzeuge zur Innenbearbeitung	 96
CoroCut® 2, Bohrstange zum Profildrehen	96
CoroCut® 2, Bohrstange für Innennutendrehen	97



Erfahren Sie mehr über CoroCut® 2:
sandvik.coromant.com/corocut2



CoroCut® 2

Neues Konzept, größerer Nutzen

CoroCut® 2 ist ein vielseitiges Konzept, das alle Abstech- und Einstechanwendungen in den meisten Materialien abdeckt. Es ist die erste Wahl für eine kosteneffiziente Bearbeitung.

Anwendung

- Abstechen
- Außeneinstechen
- Axialeinstechen
- Inneneinstechen
- Profildrehen
- Schruppen bis Schlichten

Merkmale und Vorteile

- Aktualisierte Wendeplattenschnittstelle für bessere Stabilität bei kleineren Plattensitzgrößen
- Verbesserte Schneidkantenqualität
- Wiper-Ausführung bei allen Geometrien für hervorragende Oberflächengüte
- Neue Hochleistungssorten
- Verbessertes Spannen von Werkzeugen mit Präzisionskühlung
- Einsätze zum Abstechen mit neuem Spannfingerdesign
- Das breite Angebot an Geometrien und Werkzeugen mit Präzisionskühlung ermöglicht die Optimierung für unterschiedliche Bearbeitungsbedingungen



ISO-Anwendungsbereich

Erstaunlich sicher, erstaunlich vielseitig

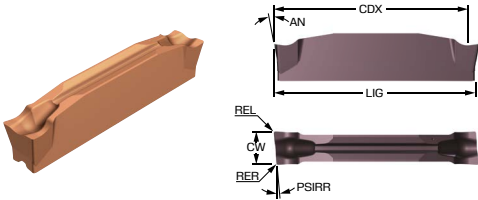
CoroCut® 2 wurde speziell für die Anforderungen von Abstech- und Einstechanwendungen entwickelt und bietet ein neues Maß an Prozesssicherheit und Produktivität für Ihre Bearbeitung. Mit diesem vielseitigen Werkzeugkonzept erhalten Sie die Stabilität, die Sie benötigen, während die Kosten pro Bauteil niedrig und die Effizienz der Metallbearbeitung hoch bleiben.





CoroCut® 2, Wendeschneidplatte zum Abstechen

Rechtsausführung



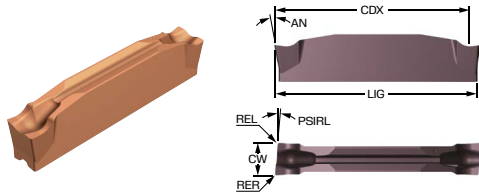
Metrisch (mm)

		P					S		K				M			N							
Bestellnummer		1225	1135	3115	1145	4425	1225	1135	1145	1225	1135	3115	4425	1225	1135	1145	1225	SSC	CW [mm]	REL [mm]	RER [mm]	PSIRR [deg]	AN [deg]
Mittel	C2I-E2R-0200-0502-CM	●	○		○		○	○	●	●	○			○	●	○	●	E	2.00	0.20	0.20	5.0	7.0
	C2I-F2R-0250-0502-CM	●	○		○		○	○	●	●	○			○	●	○	●	F	2.50	0.20	0.20	5.0	7.0
	C2I-G2R-0300-0502-CM	●	○	○	○	○	○	○	●	●	○	○	○	○	●	○	●	G	3.00	0.20	0.20	5.0	7.0
	C2I-H2R-0400-0502-CM	●	○		○		○	○	●	●	○			○	●	○	●	H	4.00	0.20	0.20	5.0	7.0
	C2I-J2R-0500-0502-CM	●	○				●	○		●	○			○	●		●	J	5.00	0.20	0.20	5.0	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Abstechen

Linksausführung



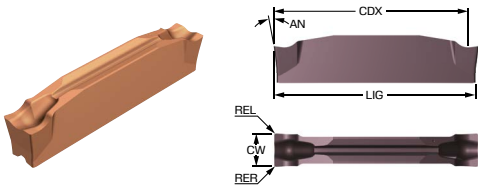
Metrisch (mm)

		P					S			K				M			N						
Bestellnummer		1225	1135	3115	1145	4425	1225	1135	1145	1225	1135	3115	4425	1225	1135	1145	1225	SSC	CW [mm]	REL [mm]	RER [mm]	PSIRL [deg]	AN [deg]
Mittel	C2I-E2L-0200-0502-CM	●	○		○		○	○	●	●	○			○	●	○	●	E	2.00	0.20	0.20	5.0	7.0
	C2I-F2L-0250-0502-CM	●	○		○		○	○	●	●	○			○	●	○	●	F	2.50	0.20	0.20	5.0	7.0
	C2I-G2L-0300-0502-CM	●	○	○	○	○	○	○	●	●	○	○	○	○	●	○	●	G	3.00	0.20	0.20	5.0	7.0
	C2I-H2L-0400-0502-CM	●	○		○		○	○	●	●	○			○	●	○	●	H	4.00	0.20	0.20	5.0	7.0
	C2I-J2L-0500-0502-CM	●	○				●	○		●	○			○	●		●	J	5.00	0.20	0.20	5.0	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Abstechen

Neutrale Ausführung



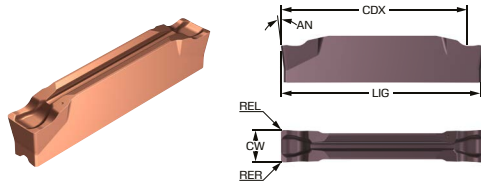
Metrisch (mm)

		P						S				K				M					N				
Bestellnummer		1225	1135	3115	1145	5015	4425	1205	1225	1135	1145	1225	1135	3115	4425	1205	1225	1135	1145	5015	1225	SSC	CW [mm]	REL [mm]	RER [mm]
Mittel	C2I-D2N-0150-0002-CM	●	○		○	○		○	○	○	●	●	○			○	○	●	○	○	●	D	1.50	0.20	0.20
	C2I-E2N-0200-0002-CM	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	○	●	○	○	●	E	2.00	0.20	0.20
	C2I-F2N-0250-0002-CM	●		○	○	○	○	○	○	○	●	●	○	○	○	○	○	●	○	○	●	F	2.50	0.20	0.20
	C2I-G2N-0300-0002-CM	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	○	●	○	○	●	G	3.00	0.20	0.20
	C2I-H2N-0400-0002-CM	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	○	●	○	○	●	H	4.00	0.20	0.20
	C2I-J2N-0500-0002-CM	●	○		○	○			○	○	●	●	○				○	●	○	○	●	J	5.00	0.20	0.20

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Abstechen

Neutrale Ausführung



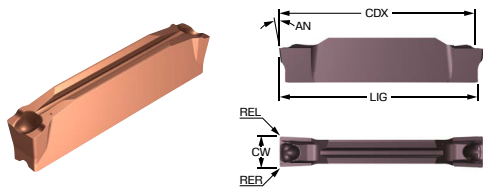
Metrisch (mm)

		P					S				K				M				N					
Bestellnummer		1225	1135	3115	1145	4425	1205	1225	1135	1145	1225	1135	3115	4425	1205	1225	1135	1145	1225	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]
Schruppen	C2I-F2N-0250-0003-CR	●	○	○	○	○			○	●	○	○	○	●		○	○	○	○	F	2.50	0.30	0.30	7.0
	C2I-G2N-0300-0003-CR	●	○	○	○	○	○	○	○	●	○	○	○	●	○	○	○	○	○	G	3.00	0.30	0.30	7.0
	C2I-H2N-0400-0003-CR	●	○	○	○	○	○	○	○	●	○	○	○	●	○	○	○	○	○	H	4.00	0.30	0.30	7.0
	C2I-J2N-0500-0004-CR	●	○	○	○	○		○	○	●	○	○	○	●		○	○	○	○	J	5.00	0.40	0.40	7.0
	C2I-K2N-0600-0004-CR	●	○	○	○	○		○	○	●	○	○	○	●		○	○	○	○	K	6.00	0.40	0.40	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Einstechen

Neutrale Ausführung



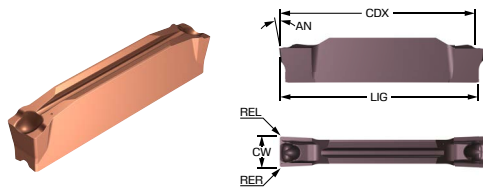
Metrisch (mm)

		P			S			K			M					N							
Bestellnummer	1225	1135	5015	1205	1225	1135	H13A	1225	1135	H13A	1205	1225	1135	H13A	5015	1225	H13A	SSC	CW [mm]	REL [mm]	RER [mm]	APMX [mm]	AN [deg]
C2I-D2N-0150-0001-GF	●		○	●	○			●			○	●			○	●		D	1.50	0.10	0.10	1.0	5.0
C2I-E2N-0185-0001-GF	●		○	●	○		○	●		○	○	●		○	○	○	●	E	1.85	0.10	0.10	1.0	7.0
C2I-E2N-0198-0002-GF	●				●			●				●				●		E	1.98	0.20	0.20	1.0	7.0
C2I-E2N-0200-0002-GF	●	○	○	●	○	○	○	●	○	○	○	●	○	○	○	○	●	E	2.00	0.20	0.20	1.0	7.0
C2I-E2N-0200-0004-GF	●		○	●	○		○	●		○	○	●		○	○	○	●	E	2.00	0.40	0.40	1.0	7.0
C2I-E2N-0215-0001-GF	●				●		○	●		○		●		○		○	●	E	2.15	0.10	0.10	1.0	7.0
C2I-E2N-0224-0002-GF	●		○	●	○			●			○	●			○	●		E	2.24	0.20	0.20	1.0	7.0
C2I-F2N-0239-0002-GF	●		○	●	○		○	●		○	○	●		○	○	○	●	F	2.39	0.20	0.20	1.0	7.0
C2I-F2N-0239-0004-GF	●		○	●	○			●			○	●			○	●		F	2.39	0.40	0.40	1.0	7.0
C2I-F2N-0246-0003-GF	●		○	●	○		○	●		○	○	●		○	○	○	●	F	2.46	0.30	0.30	1.0	7.0
C2I-F2N-0265-0002-GF	●				●		○	●		○		●		○		○	●	F	2.65	0.20	0.20	1.0	7.0
C2I-F2N-0267-0002-GF	●				●			●				●				●		F	2.67	0.20	0.20	1.0	7.0
C2I-F2N-0279-0003-GF	●		○	●	○			●			○	●			○	●		F	2.79	0.30	0.30	1.0	7.0
C2I-G2N-0300-0002-GF	●	○	○	●	○	○	○	●	○	○	○	●	○	○	○	○	●	G	3.00	0.20	0.20	1.5	7.0
C2I-G2N-0300-0004-GF	●		○	●	○		○	●		○	○	●		○	○	○	●	G	3.00	0.40	0.40	1.5	7.0
C2I-G2N-0300-0008-GF	●				●			●				●						G	3.00	0.80	0.80	1.5	7.0
C2I-G2N-0310-0002-GF	●				●			●				●				●		G	3.10	0.20	0.20	1.5	7.0
C2I-G2N-0315-0002-GF	●				●			●				●				●		G	3.15	0.20	0.20	1.5	7.0
C2I-G2N-0318-0002-GF	●		○	●	○		○	●		○	○	●		○	○	○	●	G	3.18	0.20	0.20	1.5	7.0
C2I-G2N-0318-0004-GF	●				●			●				●				●		G	3.18	0.40	0.40	1.5	7.0
C2I-G2N-0318-0008-GF	●		○	●	○			●			○	●			○	●		G	3.18	0.80	0.80	1.5	7.0
C2I-G2N-0361-0003-GF	●		○	●	○		○	●		○	○	●		○	○	○	●	G	3.61	0.30	0.30	1.5	7.0
C2I-H2N-0396-0002-GF	●		○	●	○			●			○	●			○	●		H	3.96	0.20	0.20	3.0	7.0
C2I-H2N-0396-0004-GF	●				●			●				●				●		H	3.96	0.40	0.40	3.0	7.0
C2I-H2N-0396-0008-GF	●		○	●	○			●			○	●			○	●		H	3.96	0.80	0.80	3.0	7.0
C2I-H2N-0400-0002-GF	●	○	○	●	○	○	○	●	○	○	○	●	○	○	○	○	●	H	4.00	0.20	0.20	3.0	7.0
C2I-H2N-0400-0004-GF	●		○	●	○		○	●		○	○	●		○	○	○	●	H	4.00	0.40	0.40	3.0	7.0
C2I-H2N-0415-0002-GF	●				●			●				●				●		H	4.15	0.20	0.20	3.0	7.0
C2I-H2N-0452-0002-GF	●				●		○	●		○		●		○		○	●	H	4.52	0.20	0.20	3.3	7.0
C2I-H2N-0470-0005-GF	●				●			●				●				●		H	4.70	0.50	0.50	3.3	7.0
C2I-H2N-0476-0004-GF	●				●			●				●				●		H	4.76	0.40	0.40	3.3	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Einstechen

Neutrale Ausführung



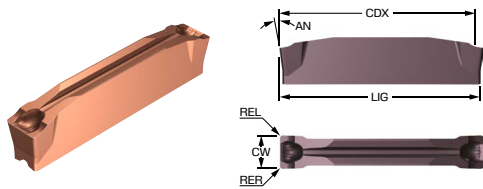
Metrisch (mm)

		P			S			K			M					N								
Bestellnummer		1225	1135	5015	1205	1225	1135	H13A	1225	1135	H13A	1205	1225	1135	H13A	5015	1225	H13A	SSC	CW [mm]	REL [mm]	RER [mm]	APMX [mm]	AN [deg]
Fertigbearbeitung	C2I-H2N-0476-0008-GF	●				●			●				●				●		H	4.76	0.80	0.80	3.3	7.0
	C2I-H2N-0480-0005-GF	●				●		○	●		○		●		○		○	●	H	4.80	0.50	0.50	3.3	7.0
	C2I-H2N-0500-0002-GF	●	○	○	●	○	○	○	●	○	○	○	●	○	○	○	○	●	H	5.00	0.20	0.20	3.3	7.0
	C2I-H2N-0500-0004-GF	●		○	●	○			●			○	●			○	●		H	5.00	0.40	0.40	3.3	7.0
	C2I-J2N-0515-0002-GF	●				●			●				●				●		J	5.15	0.20	0.20	3.3	7.0
	C2I-J2N-0541-0002-GF	●				●			●				●				●		J	5.41	0.20	0.20	3.3	7.0
	C2I-J2N-0556-0005-GF	●		○	●	○			●			○	●			○	●		J	5.56	0.50	0.50	3.3	7.0
	C2I-K2N-0600-0002-GF	●	○		●	○	○	○	●	○	○	○	●	○	○		○	●	K	6.00	0.20	0.20	3.5	7.0
	C2I-K2N-0635-0004-GF	●				●			●				●				●		K	6.35	0.40	0.40	3.5	7.0
	C2I-K2N-0635-0005-GF	●				●		○	●		○		●		○		○	●	K	6.35	0.50	0.50	3.5	7.0
	C2I-K2N-0635-0008-GF	●				●			●				●				●		K	6.35	0.80	0.80	3.5	7.0
	C2I-K2N-0714-0008-GF	●				●			●				●				●		K	7.14	0.80	0.80	3.5	7.0
	C2I-L2N-0792-0008-GF	●				●			●				●				●		L	7.92	0.80	0.80	4.0	7.0
	C2I-L2N-0800-0002-GF	●	○			●	○	○	●	○	○		●	○	○		○	●	L	8.00	0.20	0.20	4.0	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Einstechen

Neutrale Ausführung



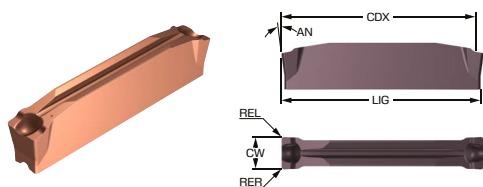
Metrisch (mm)

		P			S		K				M		N					
Mittel	Bestellnummer	1225	3115	4425	1225	1135	1225	1135	3115	4425	1225	1135	1225	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]
	C2I-E2N-0200-0003-GL	●	○	○	●	○	○	○	○	●	●	○	●	E	2.00	0.30	0.30	7.0
	C2I-F2N-0250-0003-GL	●	○	○	●	○	○	○	○	●	●	○	●	F	2.50	0.30	0.30	7.0
	C2I-G2N-0300-0003-GL	●	○	○	●	○	○	○	○	●	●	○	●	G	3.00	0.30	0.30	7.0
	C2I-H2N-0400-0003-GL	●	○	○	●	○	○	○	○	●	●	○	●	H	4.00	0.30	0.30	7.0
	C2I-J2N-0500-0004-GL	●	○	○	●	○	○	○	○	●	●	○	●	J	5.00	0.40	0.40	7.0
	C2I-K2N-0600-0004-GL	●	○	○	●	○	○	○	○	●	●	○	●	K	6.00	0.40	0.40	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Einstechen

Neutrale Ausführung



Metrisch (mm)

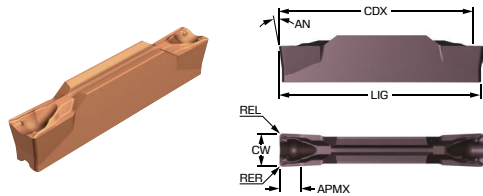
		P				S				K					M				N						
Bestellnummer		1225	3115	1145	4425	1225	1135	1145	H13A	1225	1135	3115	H13A	4425	1225	1135	1145	H13A	1225	H13A	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]
Mittel	C2I-E2N-0200-0002-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	E	2.00	0.20	0.20	7.0
	C2I-E2N-0239-0002-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	E	2.39	0.20	0.20	7.0
	C2I-G2N-0300-0003-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	G	3.00	0.30	0.30	7.0
	C2I-G2N-0318-0003-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	G	3.18	0.30	0.30	7.0
	C2I-H2N-0400-0003-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	H	4.00	0.30	0.30	7.0
	C2I-J2N-0476-0003-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	J	4.76	0.30	0.30	7.0
	C2I-J2N-0500-0004-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	J	5.00	0.40	0.40	7.0
	C2I-K2N-0600-0004-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	K	6.00	0.40	0.40	7.0
	C2I-K2N-0635-0003-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	K	6.35	0.30	0.30	7.0
	C2I-L2N-0792-0003-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	L	7.92	0.30	0.30	7.0
	C2I-L2N-0800-0005-GM	●	○	○	○	●	○	○	○	○	○	○	○	●	●	○	○	○	○	●	L	8.00	0.50	0.50	7.0

● = Erste Wahl ○ = Gute Wahl



CoroCut® 2, Wendeschneidplatte zum Drehen

Neutrale Ausführung



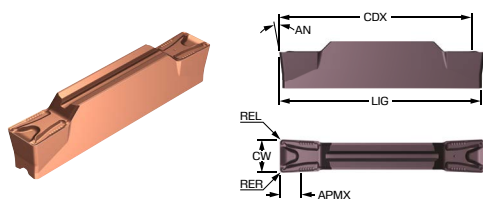
Metrisch (mm)

		P						S					K					M					N				
Fertigbear- beitung	Bestellnummer	1225	1135	3115	1145	5015	4425	1205	1225	1135	1145	H13A	1225	1135	3115	H13A	4425	1205	1225	1135	H13A	1145	5015	1225	H13A	SSC	
	C2I-G2N-0300-0003-TF	●	○	○	○	○	○	●	○	○	○	○	○	○	○	○	●	○	○	○	○		○	○	○	●	G
	C2I-H2N-0400-0004-TF	●	○	○	○	○	○	●	○	○	○	○	○	○	○	○	●	○	○	○	○		○	○	○	●	H
	C2I-J2N-0500-0004-TF	●	○	○	○	○	○	●	○	○	○	○	○	○	○	○	●	○	○	○	○	○	○	○	○	●	J
	C2I-K2N-0600-0004-TF	●	○	○	○	○	○	●	○	○	○	○	○	○	○	○	●	○	○	○	○	○	○	○	○	●	K
	C2I-L2N-0800-0008-TF	●	○	○		○	○	●	○	○		○	○	○	○	○	●	○	○	○	○		○	○	○	●	L
		P						S					K					M					N				

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Profildrehen

Neutrale Ausführung



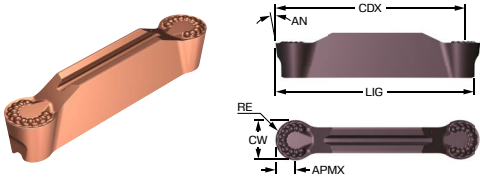
Metrisch (mm)

		P					S					K					M					N					
Mittel	Bestellnummer	1225	3115	1145	5015	4425	1205	1225	1135	1145	H13A	1225	1135	3115	H13A	4425	1205	1225	1135	1145	H13A	5015	1225	H13A	SSC	CW [mm]	
	C2I-G2N-0300-0004-TM	●	○	○		○	○	●	○	○	○	○	○	○	○	●	○	●	○	○	○		○	●	G	3.00	
	C2I-H2N-0400-0004-TM	●	○	○		○		●	○	○	○	○	○	○	○	●		●	○	○	○		○	●	H	4.00	
	C2I-H2N-0400-0008-TM	●	○	○	○	○	○	●	○	○	○	○	○	○	○	●	○	●	○	○	○	○	○	○	●	H	4.00
	C2I-J2N-0500-0004-TM	●	○	○		○		●	○	○	○	○	○	○	○	●		●	○	○	○		○	●	J	5.00	
	C2I-J2N-0500-0008-TM	●	○	○		○	●		○	○	○	○	○	○	○	●	○	●	○	○	○		○	●	J	5.00	
	C2I-K2N-0600-0004-TM	●	○			○		●	○		○	○	○	○	○	●		●	○		○		○	●	K	6.00	
	C2I-K2N-0600-0008-TM	●	○	○		○	○	●	○	○	○	○	○	○	○	●	○	●	○	○	○		○	●	K	6.00	
	C2I-L2N-0800-0008-TM	●	○	○		○	○	●	○	○	○	○	○	○	○	●	○	●	○	○	○		○	●	L	8.00	
	C2I-L2N-0800-0012-TM	●	○			○		●	○		○	○	○	○	○	○	●		●	○		○		○	●	L	8.00

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Profildrehen

Neutrale Ausführung



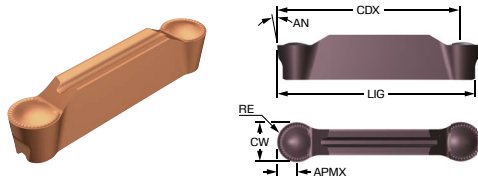
Metrisch (mm)

		P				S					K				M					N						
Bestellnummer		1225	1135	5015	4425	1205	S205	1225	1135	H13A	1225	1135	H13A	4425	1205	1225	1135	H13A	5015	1225	H13A	SSC	CW [mm]	RE [mm]	APMX [mm]	AN [deg]
Fertigbearbeitung	C2I-G2N-0400-RF	●			○		○	●			○			●		●				●		G	4.00	2.0	1.8	7.0
	C2I-H2N-0400-RF	●	○	○	○	●	○		○	○	○	○	○	●	○	●	○	○	○	○	●	H	4.00	2.0	1.8	7.0
	C2I-H2N-0476-RF	●			○	●	○	○		○	○		○	●	○	●		○		○	●	H	4.76	2.4	2.2	7.0
	C2I-H2N-0500-RF	●	○	○	○	●	○		○	○	○	○	○	●	○	●	○	○	○	○	●	H	5.00	2.5	2.3	7.0
	C2I-J2N-0600-RF	●	○	○	○	●	○		○	○	○	○	○	●	○	●	○	○	○	○	●	J	6.00	3.0	2.8	7.0
	C2I-J2N-0635-RF	●			○		○	●		○	○		○	●		●		○		○	●	J	6.35	3.2	3.0	7.0
	C2I-L2N-0800-RF	●	○	○	○	●	○		○	○	○	○	○	●	○	●	○	○	○	○	●	L	8.00	4.0	3.8	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Wendeschneidplatte zum Profildrehen

Neutrale Ausführung



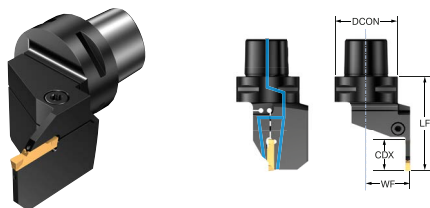
Zoll (Zoll)

		P				S				K				M				N										
Mittel	Bestellnummer	1225	3115	5015	4425	1205	S205	1225	1135	H13A	1225	1135	3115	H13A	4425	1205	1225	1135	H13A	5015	1225	H13A	SSC	CW [mm]	RE [mm]	APMX [mm]		
	C2I-F2N-0300-RM	●	○	○	○	○	○	●	○	○	○	○	○	○	●	○	●	○	○	○	○	○	●	F	3.00	1.5	1.3	
	C2I-F2N-0318-RM	●	○		○			●	○	○	○	○	○	○	●		●	○	○		○	○	●	F	3.18	1.6	1.4	
	C2I-G2N-0400-RM	●	○	○	○	○	○	●	○	○	○	○	○	○	●	○	●	○	○	○	○	○	●	G	4.00	2.0	1.8	
	C2I-H2N-0400-RM	●	○		○	○	○	●	○	○	○	○	○	○	●	○	●	○	○		○	○	●	H	4.00	2.0	1.8	
	C2I-H2N-0476-RM	●	○		○			●			○		○		●		●					○	●	H	4.76	2.4	2.2	
	C2I-H2N-0500-RM	●	○		○	○	○	●	○	○	○	○	○	○	●	○	●	○	○		○	○	●	H	5.00	2.5	2.3	
	C2I-J2N-0600-RM	●	○		○	○	○	●	○	○	○	○	○	○	●	○	●	○	○		○	○	●	J	6.00	3.0	2.8	
	C2I-J2N-0635-RM	●	○		○			●			○		○		●		●					○	○	●	J	6.35	3.2	3.0
	C2I-L2N-0800-RM	●	○		○	○	○	●	○	○	○	○	○	○	●	○	●	○	○		○	○	●	L	8.00	4.0	3.8	
		P				S				K				M				N										

● = Erste Wahl ○ = Gute Wahl

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Präzisionskühlung



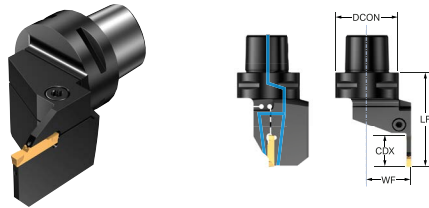
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2R-CC3-LE08CB	E	8.0	50.0	32.00	50.00	22.00	150	4.0
	C2R-CC3-LE15CB	E	15.0	55.0	32.00	55.00	22.00	150	4.5
	C2R-CC3-LF10CB	F	10.0	50.0	32.00	50.00	22.00	150	4.0
	C2R-CC3-LF15CB	F	15.0	55.0	32.00	55.00	22.00	150	4.5
	C2R-CC3-LG10CB	G	10.0	50.0	32.00	50.00	22.00	150	4.0
	C2R-CC3-LG15CB	G	15.0	55.0	32.00	55.00	22.00	150	4.5
	C2R-CC3-LG20CB	G	20.0	60.0	32.00	60.00	22.00	150	4.5
	C2R-CC3-LH13CB	H	13.0	55.0	32.00	55.00	22.00	150	4.5
	C2R-CC3-LH20CB	H	20.0	65.0	32.00	65.00	22.00	150	4.5
	C2R-CC3-RE08CB	E	8.0	50.0	32.00	50.00	22.00	150	4.0
	C2R-CC3-RE15CB	E	15.0	55.0	32.00	55.00	22.00	150	4.5
	C2R-CC3-RF10CB	F	10.0	50.0	32.00	50.00	22.00	150	4.0
	C2R-CC3-RF15CB	F	15.0	55.0	32.00	55.00	22.00	150	4.5
	C2R-CC3-RG10CB	G	10.0	50.0	32.00	50.00	22.00	150	4.0
	C2R-CC3-RG15CB	G	15.0	55.0	32.00	55.00	22.00	150	4.5
	C2R-CC3-RG20CB	G	20.0	60.0	32.00	60.00	22.00	150	4.5
	C2R-CC3-RH13CB	H	13.0	55.0	32.00	55.00	22.00	150	4.5
	C2R-CC3-RH20CB	H	20.0	65.0	32.00	65.00	22.00	150	4.5
	C2R-CC4-LE08CB	E	8.0	55.0	40.00	55.00	27.00	150	4.0
	C2R-CC4-LE15CB	E	15.0	60.0	40.00	60.00	27.00	150	4.5
	C2R-CC4-LF10CB	F	10.0	55.0	40.00	55.00	27.00	150	4.0
	C2R-CC4-LF15CB	F	15.0	60.0	40.00	60.00	27.00	150	4.5
	C2R-CC4-LG10CB	G	10.0	55.0	40.00	55.00	27.00	150	4.0
	C2R-CC4-LG15CB	G	15.0	60.0	40.00	60.00	27.00	150	4.5
	C2R-CC4-LG20CB	G	20.0	65.0	40.00	65.00	27.00	150	4.5
	C2R-CC4-LH13CB	H	13.0	60.0	40.00	60.00	27.00	150	4.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Präzisionskühlung



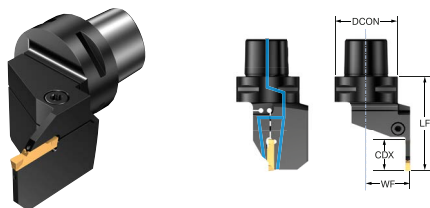
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2R-CC4-LH20CB	H	20.0	70.0	40.00	70.00	27.00	150	4.5
	C2R-CC4-LH25CB	H	25.0	75.0	40.00	75.00	27.00	150	5.5
	C2R-CC4-LJ13CB	J	13.0	60.0	40.00	60.00	27.00	150	4.5
	C2R-CC4-LJ20CB	J	20.0	70.0	40.00	70.00	27.00	150	4.5
	C2R-CC4-LJ25CB	J	25.0	75.0	40.00	75.00	27.00	150	5.5
	C2R-CC4-LK15CB	K	15.0	65.0	40.00	65.00	27.00	150	4.5
	C2R-CC4-LK20CB	K	20.0	70.0	40.00	70.00	27.00	150	4.5
	C2R-CC4-LK25CB	K	25.0	75.0	40.00	75.00	27.00	150	5.5
	C2R-CC4-RE08CB	E	8.0	55.0	40.00	55.00	27.00	150	4.0
	C2R-CC4-RE15CB	E	15.0	60.0	40.00	60.00	27.00	150	4.5
	C2R-CC4-RF10CB	F	10.0	55.0	40.00	55.00	27.00	150	4.0
	C2R-CC4-RF15CB	F	15.0	60.0	40.00	60.00	27.00	150	4.5
	C2R-CC4-RG10CB	G	10.0	55.0	40.00	55.00	27.00	150	4.0
	C2R-CC4-RG15CB	G	15.0	60.0	40.00	60.00	27.00	150	4.5
	C2R-CC4-RG20CB	G	20.0	65.0	40.00	65.00	27.00	150	4.5
	C2R-CC4-RH13CB	H	13.0	60.0	40.00	60.00	27.00	150	4.5
	C2R-CC4-RH20CB	H	20.0	70.0	40.00	70.00	27.00	150	4.5
	C2R-CC4-RH25CB	H	25.0	75.0	40.00	75.00	27.00	150	5.5
	C2R-CC4-RJ13CB	J	13.0	60.0	40.00	60.00	27.00	150	4.5
	C2R-CC4-RJ20CB	J	20.0	70.0	40.00	70.00	27.00	150	4.5
	C2R-CC4-RJ25CB	J	25.0	75.0	40.00	75.00	27.00	150	5.5
	C2R-CC4-RK15CB	K	15.0	65.0	40.00	65.00	27.00	150	4.5
	C2R-CC4-RK20CB	K	20.0	70.0	40.00	70.00	27.00	150	4.5
	C2R-CC4-RK25CB	K	25.0	75.0	40.00	75.00	27.00	150	5.5
	C2R-CC5-LE08CB	E	8.0	55.0	50.00	55.00	35.00	150	4.0
	C2R-CC5-LE15CB	E	15.0	60.0	50.00	60.00	35.00	150	4.5

R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Präzisionskühlung



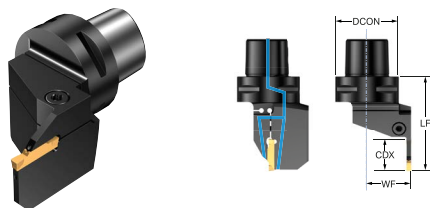
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2R-CC5-LF10CB	F	10.0	55.0	50.00	55.00	35.00	150	4.0
	C2R-CC5-LF20CB	F	20.0	65.0	50.00	65.00	35.00	150	4.5
	C2R-CC5-LG10CB	G	10.0	55.0	50.00	55.00	35.00	150	4.0
	C2R-CC5-LG15CB	G	15.0	60.0	50.00	60.00	35.00	150	4.5
	C2R-CC5-LG20CB	G	20.0	65.0	50.00	65.00	35.00	150	4.5
	C2R-CC5-LH13CB	H	13.0	60.0	50.00	60.00	35.00	150	4.5
	C2R-CC5-LH25CB	H	25.0	75.0	50.00	75.00	35.00	150	5.5
	C2R-CC5-LJ13CB	J	13.0	60.0	50.00	60.00	35.00	150	4.5
	C2R-CC5-LJ25CB	J	25.0	75.0	50.00	75.00	35.00	150	5.5
	C2R-CC5-LK15CB	K	15.0	65.0	50.00	65.00	35.00	150	4.5
	C2R-CC5-LK25CB	K	25.0	75.0	50.00	75.00	35.00	150	5.5
	C2R-CC5-LL13CB	L	13.0	65.0	50.00	65.00	35.00	150	6.5
	C2R-CC5-LL25CB	L	25.0	75.0	50.00	75.00	35.00	150	6.5
	C2R-CC5-RE08CB	E	8.0	55.0	50.00	55.00	35.00	150	4.0
	C2R-CC5-RE15CB	E	15.0	60.0	50.00	60.00	35.00	150	4.5
	C2R-CC5-RF10CB	F	10.0	55.0	50.00	55.00	35.00	150	4.0
	C2R-CC5-RF20CB	F	20.0	65.0	50.00	65.00	35.00	150	4.5
	C2R-CC5-RG10CB	G	10.0	55.0	50.00	55.00	35.00	150	4.0
	C2R-CC5-RG15CB	G	15.0	60.0	50.00	60.00	35.00	150	4.5
	C2R-CC5-RG20CB	G	20.0	65.0	50.00	65.00	35.00	150	4.5
	C2R-CC5-RH13CB	H	13.0	60.0	50.00	60.00	35.00	150	4.5
	C2R-CC5-RH25CB	H	25.0	75.0	50.00	75.00	35.00	150	5.5
	C2R-CC5-RJ13CB	J	13.0	60.0	50.00	60.00	35.00	150	4.5
	C2R-CC5-RJ25CB	J	25.0	75.0	50.00	75.00	35.00	150	5.5
	C2R-CC5-RK15CB	K	15.0	65.0	50.00	65.00	35.00	150	4.5
	C2R-CC5-RK25CB	K	25.0	75.0	50.00	75.00	35.00	150	5.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Präzisionskühlung



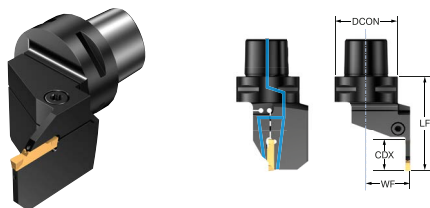
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2R-CC5-RL13CB	L	13.0	65.0	50.00	65.00	35.00	150	6.5
	C2R-CC5-RL25CB	L	25.0	75.0	50.00	75.00	35.00	150	6.5
	C2R-CC6-LG10CB	G	10.0	60.0	63.00	60.00	45.00	150	4.0
	C2R-CC6-LG15CB	G	15.0	65.0	63.00	65.00	45.00	150	4.5
	C2R-CC6-LG20CB	G	20.0	70.0	63.00	70.00	45.00	150	4.5
	C2R-CC6-LH13CB	H	13.0	65.0	63.00	65.00	45.00	150	4.5
	C2R-CC6-LH20CB	H	20.0	70.0	63.00	70.00	45.00	150	4.5
	C2R-CC6-LH25CB	H	25.0	75.0	63.00	75.00	45.00	150	5.5
	C2R-CC6-LJ13CB	J	13.0	65.0	63.00	65.00	45.00	150	4.5
	C2R-CC6-LJ25CB	J	25.0	75.0	63.00	75.00	45.00	150	5.5
	C2R-CC6-LK15CB	K	15.0	65.0	63.00	65.00	45.00	150	4.5
	C2R-CC6-LK25CB	K	25.0	75.0	63.00	75.00	45.00	150	5.5
	C2R-CC6-LL15CB	L	15.0	70.0	63.00	70.00	45.00	150	6.5
	C2R-CC6-LL25CB	L	25.0	80.0	63.00	80.00	45.00	150	6.5
	C2R-CC6-LL30CB	L	30.0	85.0	63.00	85.00	45.00	150	6.5
	C2R-CC6-RG10CB	G	10.0	60.0	63.00	60.00	45.00	150	4.0
	C2R-CC6-RG15CB	G	15.0	65.0	63.00	65.00	45.00	150	4.5
	C2R-CC6-RG20CB	G	20.0	70.0	63.00	70.00	45.00	150	4.5
	C2R-CC6-RH13CB	H	13.0	65.0	63.00	65.00	45.00	150	4.5
	C2R-CC6-RH20CB	H	20.0	70.0	63.00	70.00	45.00	150	4.5
	C2R-CC6-RH25CB	H	25.0	75.0	63.00	75.00	45.00	150	5.5
	C2R-CC6-RJ13CB	J	13.0	65.0	63.00	65.00	45.00	150	4.5
	C2R-CC6-RJ25CB	J	25.0	75.0	63.00	75.00	45.00	150	5.5
	C2R-CC6-RK15CB	K	15.0	65.0	63.00	65.00	45.00	150	4.5
	C2R-CC6-RK25CB	K	25.0	75.0	63.00	75.00	45.00	150	5.5
	C2R-CC6-RL15CB	L	15.0	70.0	63.00	70.00	45.00	150	6.5

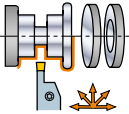
R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Präzisionskühlung



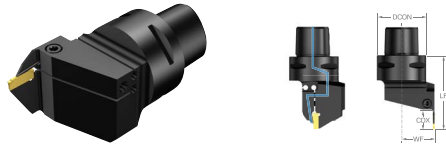
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2R-CC6-RL25CB	L	25.0	80.0	63.00	80.00	45.00	150	6.5
	C2R-CC6-RL30CB	L	30.0	85.0	63.00	85.00	45.00	150	6.5
	C2R-CC8-LH25CB	H	25.0	85.0	80.00	85.00	51.00	150	5.5
	C2R-CC8-LJ13CB	J	13.0	70.0	80.00	70.00	42.00	150	4.5
	C2R-CC8-LJ25CB	J	25.0	85.0	80.00	85.00	51.00	150	5.5
	C2R-CC8-LK16CB	K	16.0	75.0	80.00	75.00	42.00	150	4.5
	C2R-CC8-LK25CB	K	25.0	85.0	80.00	85.00	51.00	150	5.5
	C2R-CC8-LL25CB	L	25.0	85.0	80.00	85.00	42.00	150	6.5
	C2R-CC8-LL32CB	L	32.0	90.0	80.00	90.00	51.00	150	6.5
	C2R-CC8-RH25CB	H	25.0	85.0	80.00	85.00	51.00	150	5.5
	C2R-CC8-RJ13CB	J	13.0	70.0	80.00	70.00	42.00	150	4.5
	C2R-CC8-RJ25CB	J	25.0	85.0	80.00	85.00	51.00	150	5.5
	C2R-CC8-RK16CB	K	16.0	75.0	80.00	75.00	42.00	150	4.5
	C2R-CC8-RK25CB	K	25.0	85.0	80.00	85.00	51.00	150	5.5
	C2R-CC8-RL25CB	L	25.0	85.0	80.00	85.00	42.00	150	6.5
	C2R-CC8-RL32CB	L	32.0	90.0	80.00	90.00	51.00	150	6.5

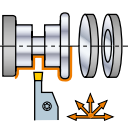
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Präzisionskühlung



Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2R-CC3-LD08GB	D	8.0	50.0	32.00	50.00	22.00	150	3.5
	C2R-CC3-LD15GB	D	15.0	55.0	32.00	55.00	22.00	150	4.0
	C2R-CC3-RD08GB	D	8.0	50.0	32.00	50.00	22.00	150	3.5
	C2R-CC3-RD15GB	D	15.0	55.0	32.00	55.00	22.00	150	4.0
	C2R-CC4-LD08GB	D	8.0	55.0	40.00	55.00	27.00	150	3.5
	C2R-CC4-LD15GB	D	15.0	60.0	40.00	60.00	27.00	150	4.0
	C2R-CC4-RD08GB	D	8.0	55.0	40.00	55.00	27.00	150	3.5
	C2R-CC4-RD15GB	D	15.0	60.0	40.00	60.00	27.00	150	4.0
	C2R-CC5-LD08GB	D	8.0	55.0	50.00	55.00	35.00	150	3.5
	C2R-CC5-LD15GB	D	15.0	60.0	50.00	60.00	35.00	150	4.0
	C2R-CC5-RD08GB	D	8.0	55.0	50.00	55.00	35.00	150	3.5
	C2R-CC5-RD15GB	D	15.0	60.0	50.00	60.00	35.00	150	4.0

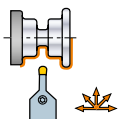
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Profildrehen

Präzisionskühlung



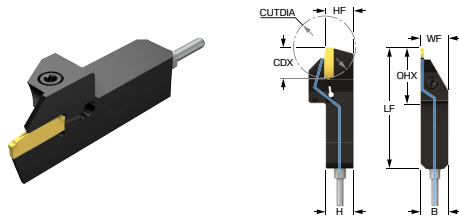
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2T-CC3-NG20BB	G	20.0	90.00	60.0	32.00	60.00	2.00	150	4.5
	C2T-CC4-NG20BB	G	20.0	90.00	70.0	40.00	70.00	2.00	150	4.5
	C2T-CC4-NJ25BB	J	25.0	90.00	77.0	40.00	77.00	3.00	150	5.5
	C2T-CC5-NG20BB	G	20.0	90.00	70.0	50.00	70.00	2.00	150	4.5
	C2T-CC5-NJ25BB	J	25.0	90.00	77.0	50.00	77.00	3.00	150	5.5
	C2T-CC6-NG20BB	G	20.0	90.00	75.0	63.00	75.00	2.00	150	4.5
	C2T-CC6-NJ25BB	J	25.0	90.00	82.0	63.00	82.00	3.00	150	5.5

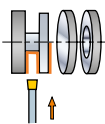
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® 2, QS™-Schaftwerkzeug zum Abstechen und Einstechen

Präzisionskühlung

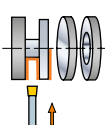


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	CP [bar]
	C2R-QS12-LE11AD	E	11.0	29.6	29.6	12.00	12.00	70.00	12.15	12.0	22	80
	C2R-QS12-LF15AD	F	15.0	29.6	29.6	12.00	12.00	70.00	12.15	12.0	30	80
	C2R-QS12-RE11AD	E	11.0	29.6	29.6	12.00	12.00	70.00	12.15	12.0	22	80
	C2R-QS12-RF15AD	F	15.0	29.6	29.6	12.00	12.00	70.00	12.15	12.0	30	80
	C2R-QS16-LE11AD	E	11.0	33.6	33.6	16.00	16.00	70.00	16.15	16.0	22	80
	C2R-QS16-LE17AD	E	17.0	33.6	33.6	16.00	16.00	70.00	16.15	16.0	34	80
	C2R-QS16-LF17AD	F	17.0	33.6	33.6	16.00	16.00	70.00	16.15	16.0	34	80
	C2R-QS16-LG17AD	G	17.0	33.6	33.6	16.00	16.00	70.00	16.15	16.0	34	80
	C2R-QS16-RE11AD	E	11.0	33.6	33.6	16.00	16.00	70.00	16.15	16.0	22	80
	C2R-QS16-RE17AD	E	17.0	33.6	33.6	16.00	16.00	70.00	16.15	16.0	34	80
	C2R-QS16-RF17AD	F	17.0	33.6	33.6	16.00	16.00	70.00	16.15	16.0	34	80
	C2R-QS16-RG17AD	G	17.0	33.6	33.6	16.00	16.00	70.00	16.15	16.0	34	80

R = Rechtsausführung, L = Linksausführung

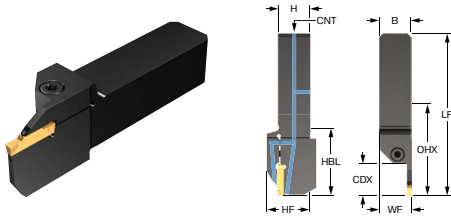
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	CP [lbf/in2]
	C2R-QSA08-LE11AD	E	0.433	1.165	1.165	0.500	0.500	2.756	0.506	0.500	1	1160
	C2R-QSA08-LF15AD	F	0.590	1.165	1.165	0.500	0.500	2.756	0.506	0.500	1	1160
	C2R-QSA08-RE11AD	E	0.433	1.165	1.165	0.500	0.500	2.756	0.506	0.500	1	1160
	C2R-QSA08-RF15AD	F	0.590	1.165	1.165	0.500	0.500	2.756	0.506	0.500	1	1160
	C2R-QSA10-LE11AD	E	0.433	1.323	1.323	0.625	0.625	2.756	0.631	0.625	1	1160
	C2R-QSA10-LE17AD	E	0.669	1.323	1.323	0.625	0.625	2.756	0.631	0.625	1	1160
	C2R-QSA10-LF17AD	F	0.669	1.323	1.323	0.625	0.625	2.756	0.631	0.625	1	1160
	C2R-QSA10-LG17AD	G	0.669	1.323	1.323	0.625	0.625	2.756	0.631	0.625	1	1160
	C2R-QSA10-RE11AD	E	0.433	1.323	1.323	0.625	0.625	2.756	0.631	0.625	1	1160
	C2R-QSA10-RE17AD	E	0.669	1.323	1.323	0.625	0.625	2.756	0.631	0.625	1	1160
	C2R-QSA10-RF17AD	F	0.669	1.323	1.323	0.625	0.625	2.756	0.631	0.625	1	1160
	C2R-QSA10-RG17AD	G	0.669	1.323	1.323	0.625	0.625	2.756	0.631	0.625	1	1160

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Abstecken und Einstechen

Präzisionskühlung



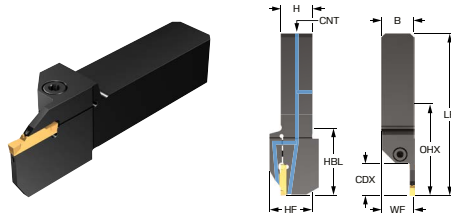
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CNT	CP [bar]
	C2R-QS20-LG15CB	G	15.0	50.3	32.8	20.00	20.00	101.79	20.50	20.0	G 1/8-28	150
	C2R-QS20-LH20CB	H	20.0	57.6	40.1	20.00	20.00	109.11	20.50	20.0	G 1/8-28	150
	C2R-QS20-LJ20CB	J	20.0	57.6	40.1	20.00	20.00	109.11	20.50	20.0	G 1/8-28	150
	C2R-QS20-RG15CB	G	15.0	50.3	32.8	20.00	20.00	101.79	20.50	20.0	G 1/8-28	150
	C2R-QS20-RH20CB	H	20.0	57.6	40.1	20.00	20.00	109.11	20.50	20.0	G 1/8-28	150
	C2R-QS20-RJ20CB	J	20.0	57.6	40.1	20.00	20.00	109.11	20.50	20.0	G 1/8-28	150
	C2R-QS25-LE15CB	E	15.0	56.8	31.3	25.00	25.00	115.29	25.50	25.0	G 1/8-28	150
	C2R-QS25-LF20CB	F	20.0	61.8	36.3	25.00	25.00	120.29	25.50	25.0	G 1/8-28	150
	C2R-QS25-LG15CB	G	15.0	58.3	32.8	25.00	25.00	116.79	25.50	25.0	G 1/8-28	150
	C2R-QS25-LG20CB	G	20.0	63.3	37.8	25.00	25.00	121.79	25.50	25.0	G 1/8-28	150
	C2R-QS25-LH20CB	H	20.0	65.6	40.1	25.00	25.00	124.11	25.50	25.0	G 1/8-28	150
	C2R-QS25-LH25CB	H	25.0	70.6	45.1	25.00	25.00	129.11	25.50	25.0	G 1/8-28	150
	C2R-QS25-LJ25CB	J	25.0	70.6	45.1	25.00	25.00	129.11	25.50	25.0	G 1/8-28	150
	C2R-QS25-LK25CB	K	25.0	70.6	45.1	25.00	25.00	129.11	25.50	25.0	G 1/8-28	150
	C2R-QS25-LL32CB	L	32.0	79.2	53.7	25.00	25.00	137.73	26.50	25.0	G 1/8-28	150
	C2R-QS25-RE15CB	E	15.0	56.8	31.3	25.00	25.00	115.29	25.50	25.0	G 1/8-28	150
	C2R-QS25-RF20CB	F	20.0	61.8	36.3	25.00	25.00	120.29	25.50	25.0	G 1/8-28	150
	C2R-QS25-RG15CB	G	15.0	58.3	32.8	25.00	25.00	116.79	25.50	25.0	G 1/8-28	150
	C2R-QS25-RG20CB	G	20.0	63.3	37.8	25.00	25.00	121.79	25.50	25.0	G 1/8-28	150
	C2R-QS25-RH20CB	H	20.0	65.6	40.1	25.00	25.00	124.11	25.50	25.0	G 1/8-28	150
	C2R-QS25-RH25CB	H	25.0	70.6	45.1	25.00	25.00	129.11	25.50	25.0	G 1/8-28	150
	C2R-QS25-RJ25CB	J	25.0	70.6	45.1	25.00	25.00	129.11	25.50	25.0	G 1/8-28	150
	C2R-QS25-RK25CB	K	25.0	70.6	45.1	25.00	25.00	129.11	25.50	25.0	G 1/8-28	150
	C2R-QS25-RL32CB	L	32.0	79.2	53.7	25.00	25.00	137.73	26.50	25.0	G 1/8-28	150

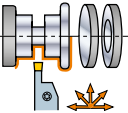
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Abstechen und Einstechen

Präzisionskühlung



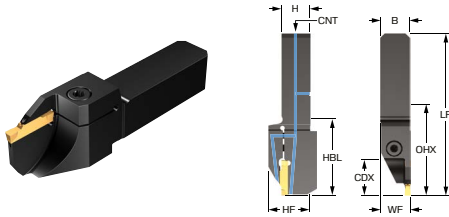
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CNT	CP [lbf/in2]
	C2R-QSA12-LG16CB	G	0.630	2.019	1.330	0.750	0.750	4.047	0.770	0.750	G 1/8-28	2176
	C2R-QSA12-LH20CB	H	0.800	2.281	1.592	0.750	0.750	4.308	0.770	0.750	G 1/8-28	2176
	C2R-QSA12-LJ20CB	J	0.800	2.281	1.592	0.750	0.750	4.308	0.770	0.750	G 1/8-28	2176
	C2R-QSA12-RG16CB	G	0.630	2.019	1.330	0.750	0.750	4.047	0.770	0.750	G 1/8-28	2176
	C2R-QSA12-RH20CB	H	0.800	2.281	1.592	0.750	0.750	4.308	0.770	0.750	G 1/8-28	2176
	C2R-QSA12-RJ20CB	J	0.800	2.281	1.592	0.750	0.750	4.308	0.770	0.750	G 1/8-28	2176
	C2R-QSA16-LE16CB	E	0.630	2.275	1.271	1.000	1.000	4.578	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-LF20CB	F	0.800	2.445	1.441	1.000	1.000	4.748	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-LG16CB	G	0.630	2.334	1.330	1.000	1.000	4.637	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-LG20CB	G	0.800	2.504	1.500	1.000	1.000	4.807	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-LH25CB	H	1.000	2.796	1.792	1.000	1.000	5.099	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-LJ25CB	J	1.000	2.796	1.792	1.000	1.000	5.099	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-LK25CB	K	1.000	2.796	1.792	1.000	1.000	5.099	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-LL32CB	L	1.250	3.110	2.106	1.000	1.000	5.413	1.059	1.000	G 1/8-28	2176
	C2R-QSA16-RE16CB	E	0.630	2.275	1.271	1.000	1.000	4.578	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-RF20CB	F	0.800	2.445	1.441	1.000	1.000	4.748	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-RG16CB	G	0.630	2.334	1.330	1.000	1.000	4.637	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-RG20CB	G	0.800	2.504	1.500	1.000	1.000	4.807	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-RH25CB	H	1.000	2.796	1.792	1.000	1.000	5.099	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-RJ25CB	J	1.000	2.796	1.792	1.000	1.000	5.099	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-RK25CB	K	1.000	2.796	1.792	1.000	1.000	5.099	1.020	1.000	G 1/8-28	2176
	C2R-QSA16-RL32CB	L	1.250	3.110	2.106	1.000	1.000	5.413	1.059	1.000	G 1/8-28	2176

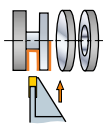
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Abstechen und Einstechen

Präzisionskühlung

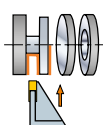


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	CNT
	C2R-QS20-LE20CD	E	20.0	53.8	36.3	20.00	20.00	105.29	20.50	20.0	40	G 1/8-28
	C2R-QS20-LF20CD	F	20.0	53.8	36.3	20.00	20.00	105.29	20.50	20.0	40	G 1/8-28
	C2R-QS20-LG20CD	G	20.0	55.3	37.8	20.00	20.00	106.79	20.50	20.0	40	G 1/8-28
	C2R-QS20-LH25CD	H	25.0	62.6	45.1	20.00	20.00	114.11	20.50	20.0	50	G 1/8-28
	C2R-QS20-RE20CD	E	20.0	53.8	36.3	20.00	20.00	105.29	20.50	20.0	40	G 1/8-28
	C2R-QS20-RF20CD	F	20.0	53.8	36.3	20.00	20.00	105.29	20.50	20.0	40	G 1/8-28
	C2R-QS20-RG20CD	G	20.0	55.3	37.8	20.00	20.00	106.79	20.50	20.0	40	G 1/8-28
	C2R-QS20-RH25CD	H	25.0	62.6	45.1	20.00	20.00	114.11	20.50	20.0	50	G 1/8-28

R = Rechtsausführung, L = Linksausführung

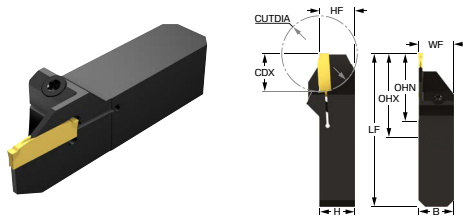
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	CNT
	C2R-QSA12-LE20CD	E	0.800	2.130	1.441	0.750	0.750	4.158	0.770	0.750	2	G 1/8-28
	C2R-QSA12-LF20CD	F	0.800	2.130	1.441	0.750	0.750	4.158	0.770	0.750	2	G 1/8-28
	C2R-QSA12-LG20CD	G	0.800	2.189	1.500	0.750	0.750	4.217	0.770	0.750	2	G 1/8-28
	C2R-QSA12-LH25CD	H	1.000	2.481	1.792	0.750	0.750	4.508	0.770	0.750	2	G 1/8-28
	C2R-QSA12-RE20CD	E	0.800	2.130	1.441	0.750	0.750	4.158	0.770	0.750	2	G 1/8-28
	C2R-QSA12-RF20CD	F	0.800	2.130	1.441	0.750	0.750	4.158	0.770	0.750	2	G 1/8-28
	C2R-QSA12-RG20CD	G	0.800	2.189	1.500	0.750	0.750	4.217	0.770	0.750	2	G 1/8-28
	C2R-QSA12-RH25CD	H	1.000	2.481	1.792	0.750	0.750	4.508	0.770	0.750	2	G 1/8-28

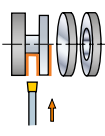
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



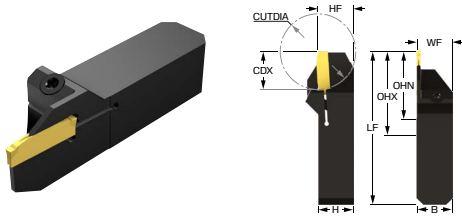
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	TQ [Nm]
	C2R-QS10-LD10DS	D	10.0	30.0	23.2	10.00	10.00	70.00	10.00	10.1	20	2.5
	C2R-QS10-LE10DS	E	10.0	30.0	23.2	10.00	10.00	70.00	10.00	10.1	20	2.5
	C2R-QS10-LF10DS	F	10.0	30.0	23.2	10.00	10.00	70.00	10.00	10.1	20	2.5
	C2R-QS10-RD10DS	D	10.0	30.0	23.2	10.00	10.00	70.00	10.00	10.1	20	2.5
	C2R-QS10-RE10DS	E	10.0	30.0	23.2	10.00	10.00	70.00	10.00	10.1	20	2.5
	C2R-QS10-RF10DS	F	10.0	30.0	23.2	10.00	10.00	70.00	10.00	10.1	20	2.5
	C2R-QS12-LD11DS	D	11.0	30.0	24.2	12.00	12.00	70.00	12.00	12.1	22	2.5
	C2R-QS12-LE11DS	E	11.0	30.0	24.2	12.00	12.00	70.00	12.00	12.1	22	2.5
	C2R-QS12-LF15DS	F	15.0	30.0	28.2	12.00	12.00	70.00	12.00	12.1	30	2.5
	C2R-QS12-RD11DS	D	11.0	30.0	24.2	12.00	12.00	70.00	12.00	12.1	22	2.5
	C2R-QS12-RE11DS	E	11.0	30.0	24.2	12.00	12.00	70.00	12.00	12.1	22	2.5
	C2R-QS12-RF15DS	F	15.0	30.0	28.2	12.00	12.00	70.00	12.00	12.1	30	2.5
	C2R-QS16-LD08DS	D	8.0	30.0	21.2	16.00	16.00	70.00	16.00	16.0	16	2.5
	C2R-QS16-LD17DS	D	17.0	30.2	30.2	16.00	16.00	70.00	16.00	16.0	34	2.5
	C2R-QS16-LE11DS	E	11.0	30.0	24.2	16.00	16.00	70.00	16.00	16.0	22	2.5
	C2R-QS16-LE17DS	E	17.0	30.2	30.2	16.00	16.00	70.00	16.00	16.0	34	2.5
	C2R-QS16-LF17DS	F	17.0	30.2	30.2	16.00	16.00	70.00	16.00	16.0	34	2.5
	C2R-QS16-LG17DS	G	17.0	30.2	30.2	16.00	16.00	70.00	16.00	16.0	34	2.5
	C2R-QS16-RD08DS	D	8.0	30.0	21.2	16.00	16.00	70.00	16.00	16.0	16	2.5
	C2R-QS16-RD17DS	D	17.0	30.2	30.2	16.00	16.00	70.00	16.00	16.0	34	2.5
	C2R-QS16-RE11DS	E	11.0	30.0	24.2	16.00	16.00	70.00	16.00	16.0	22	2.5
	C2R-QS16-RE17DS	E	17.0	30.2	30.2	16.00	16.00	70.00	16.00	16.0	34	2.5
	C2R-QS16-RF17DS	F	17.0	30.2	30.2	16.00	16.00	70.00	16.00	16.0	34	2.5
	C2R-QS16-RG17DS	G	17.0	30.2	30.2	16.00	16.00	70.00	16.00	16.0	34	2.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



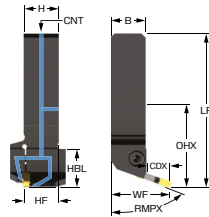
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	TQ [ft]
	C2R-QSA06-LD10DS	D	0.375	1.181	0.895	0.375	0.375	2.756	0.375	0.377	1	1.8
	C2R-QSA06-LE10DS	E	0.394	1.181	0.913	0.375	0.375	2.756	0.375	0.377	1	1.8
	C2R-QSA06-RD10DS	D	0.375	1.181	0.895	0.375	0.375	2.756	0.375	0.377	1	1.8
	C2R-QSA06-RE10DS	E	0.394	1.181	0.913	0.375	0.375	2.756	0.375	0.377	1	1.8
	C2R-QSA06-RF10DS	F	0.390	1.181	0.910	0.375	0.375	2.756	0.375	0.377	1	1.8
	C2R-QSA08-LD11DS	D	0.430	1.181	0.950	0.500	0.500	2.756	0.500	0.502	1	1.8
	C2R-QSA08-LE11DS	E	0.430	1.181	0.950	0.500	0.500	2.756	0.500	0.502	1	1.8
	C2R-QSA08-LF15DS	F	0.590	1.181	1.110	0.500	0.500	2.756	0.500	0.502	1	1.8
	C2R-QSA08-RD11DS	D	0.430	1.181	0.950	0.500	0.500	2.756	0.500	0.502	1	1.8
	C2R-QSA08-RE11DS	E	0.430	1.181	0.950	0.500	0.500	2.756	0.500	0.502	1	1.8
	C2R-QSA08-RF15DS	F	0.590	1.181	1.110	0.500	0.500	2.756	0.500	0.502	1	1.8
	C2R-QSA10-LD08DS	D	0.320	1.181	0.840	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-LD17DS	D	0.670	1.190	1.190	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-LE11DS	E	0.430	1.181	0.950	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-LE17DS	E	0.669	1.189	1.189	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-LG17DS	G	0.670	1.190	1.190	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-RD08DS	D	0.320	1.181	0.840	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-RD17DS	D	0.670	1.190	1.190	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-RE11DS	E	0.430	1.181	0.950	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-RE17DS	E	0.669	1.189	1.189	0.625	0.625	2.756	0.625	0.627	1	1.8
	C2R-QSA10-RG17DS	G	0.670	1.190	1.190	0.625	0.625	2.756	0.625	0.627	1	1.8

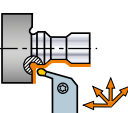
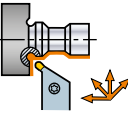
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Profildrehen

Präzisionskühlung



Metrisch (mm)

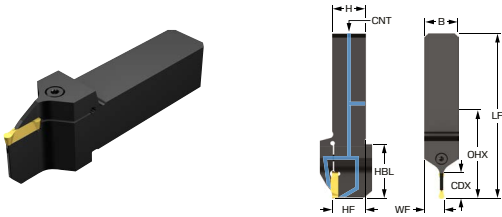
	Bestellnummer	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	HBL [mm]	LF [mm]	WF [mm]
	C2T-QS25-LX70J16CB	J	16.0	70.00	53.0	27.5	25.00	25.00	27.5	111.46	42.60
	C2T-QS25-RX70J16CB	J	16.0	70.00	53.0	27.5	25.00	25.00	27.5	111.46	42.60
	C2T-QS20-LX45G04CB	G	4.0	45.00	44.2	26.7	20.00	20.00	26.7	95.66	25.60
	C2T-QS20-RX45G04CB	G	4.0	45.00	44.2	26.7	20.00	20.00	26.7	95.66	25.60
	C2T-QS25-LX45G04CB	G	4.0	45.00	52.2	26.7	25.00	25.00	26.7	110.66	30.60
	C2T-QS25-LX45J05CB	J	5.0	45.00	58.8	33.3	25.00	25.00	33.3	117.33	31.60
	C2T-QS25-RX45G04CB	G	4.0	45.00	52.2	26.7	25.00	25.00	26.7	110.66	30.60
	C2T-QS25-RX45J05CB	J	5.0	45.00	58.8	33.3	25.00	25.00	33.3	117.33	31.60

R = Rechtsausführung. L = Linksausführung



CoroCut® 2, QS™-Schaftwerkzeug zum Profildrehen

Präzisionskühlung



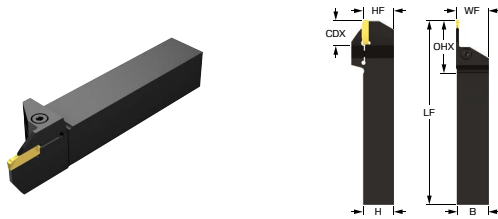
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	HBL [mm]	LF [mm]	WF [mm]	HF [mm]
	C2T-QS20-NG18BB	G	18.0	90.00	58.7	41.2	20.00	20.00	41.2	110.19	12.00	20.0
	C2T-QS25-NG18BB	G	18.0	90.00	66.7	41.2	25.00	25.00	41.2	125.19	14.50	25.0
	C2T-QS25-NJ22BB	J	22.0	90.00	73.0	47.5	25.00	25.00	47.5	131.51	15.50	25.0

SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



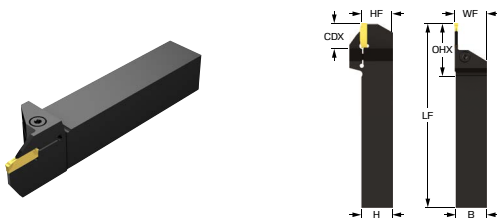
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2R-RS12-LD08DB	D	8.0	38.8	26.8	12.00	12.00	125.00	13.00	12.0	3.5
	C2R-RS12-LE08DB	E	8.0	38.9	26.9	12.00	12.00	125.00	13.00	12.0	4.0
	C2R-RS12-LE12DB	E	12.0	42.9	30.9	12.00	12.00	125.00	13.00	12.0	4.0
	C2R-RS12-LF10DB	F	10.0	40.9	28.9	12.00	12.00	125.00	13.00	12.0	4.0
	C2R-RS12-LG12DB	G	12.0	44.4	32.4	12.00	12.00	125.00	13.00	12.0	4.0
	C2R-RS12-RD08DB	D	8.0	38.8	26.8	12.00	12.00	125.00	13.00	12.0	3.5
	C2R-RS12-RE08DB	E	8.0	38.9	26.9	12.00	12.00	125.00	13.00	12.0	4.0
	C2R-RS12-RE12DB	E	12.0	42.9	30.9	12.00	12.00	125.00	13.00	12.0	4.0
	C2R-RS12-RF10DB	F	10.0	40.9	28.9	12.00	12.00	125.00	13.00	12.0	4.0
	C2R-RS12-RG12DB	G	12.0	44.4	32.4	12.00	12.00	125.00	13.00	12.0	4.0
	C2R-RS16-LD08DB	D	8.0	42.8	26.8	16.00	16.00	125.00	17.00	16.0	3.5
	C2R-RS16-LD15DB	D	15.0	49.8	33.8	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-LE08DB	E	8.0	42.9	26.9	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-LE15DB	E	15.0	49.9	33.9	16.00	16.00	125.00	17.00	16.0	4.5
	C2R-RS16-LF10DB	F	10.0	44.9	28.9	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-LF20DB	F	20.0	54.9	38.9	16.00	16.00	125.00	17.00	16.0	4.5
	C2R-RS16-LG10DB	G	10.0	46.4	30.4	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-LG20DB	G	20.0	56.4	40.4	16.00	16.00	125.00	17.00	16.0	4.5
	C2R-RS16-LH13DB	H	13.0	51.7	35.7	16.00	16.00	125.00	17.00	16.0	4.5
	C2R-RS16-LH25DB	H	25.0	63.7	47.7	16.00	16.00	125.00	17.00	16.0	5.5
	C2R-RS16-RD08DB	D	8.0	42.8	26.8	16.00	16.00	125.00	17.00	16.0	3.5
	C2R-RS16-RD15DB	D	15.0	49.8	33.8	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-RE08DB	E	8.0	42.9	26.9	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-RE15DB	E	15.0	49.9	33.9	16.00	16.00	125.00	17.00	16.0	4.5
	C2R-RS16-RF10DB	F	10.0	44.9	28.9	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-RF20DB	F	20.0	54.9	38.9	16.00	16.00	125.00	17.00	16.0	4.5

R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



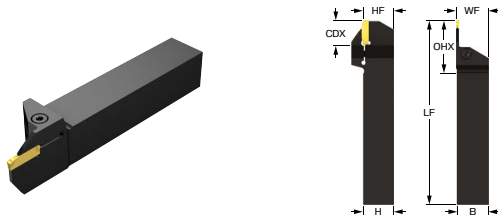
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2R-RS16-RG10DB	G	10.0	46.4	30.4	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-RG20DB	G	20.0	56.4	40.4	16.00	16.00	125.00	17.00	16.0	4.5
	C2R-RS16-RH13DB	H	13.0	51.7	35.7	16.00	16.00	125.00	17.00	16.0	4.5
	C2R-RS16-RH25DB	H	25.0	63.7	47.7	16.00	16.00	125.00	17.00	16.0	5.5
	C2R-RS20-LD08DB	D	8.0	46.8	26.8	20.00	20.00	125.00	21.00	20.0	3.5
	C2R-RS20-LD15DB	D	15.0	53.8	33.8	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-LE08DB	E	8.0	46.9	26.9	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-LE15DB	E	15.0	53.9	33.9	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-LF10DB	F	10.0	48.9	28.9	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-LF20DB	F	20.0	58.9	38.9	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-LG10DB	G	10.0	50.4	30.4	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-LG20DB	G	20.0	60.4	40.4	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-LH13DB	H	13.0	55.7	35.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-LH25DB	H	25.0	67.7	47.7	20.00	20.00	125.00	21.00	20.0	5.5
	C2R-RS20-LJ13DB	J	13.0	55.7	35.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-RD08DB	D	8.0	46.8	26.8	20.00	20.00	125.00	21.00	20.0	3.5
	C2R-RS20-RD15DB	D	15.0	53.8	33.8	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-RE08DB	E	8.0	46.9	26.9	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-RE15DB	E	15.0	53.9	33.9	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-RF10DB	F	10.0	48.9	28.9	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-RF20DB	F	20.0	58.9	38.9	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-RG10DB	G	10.0	50.4	30.4	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-RG20DB	G	20.0	60.4	40.4	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-RH13DB	H	13.0	55.7	35.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-RH25DB	H	25.0	67.7	47.7	20.00	20.00	125.00	21.00	20.0	5.5
	C2R-RS20-RJ13DB	J	13.0	55.7	35.7	20.00	20.00	125.00	21.00	20.0	4.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



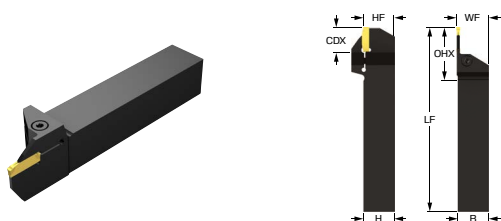
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2R-RS25-LD08DB	D	8.0	51.8	26.8	25.00	25.00	150.00	26.00	25.0	3.5
	C2R-RS25-LD15DB	D	15.0	58.8	33.8	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-LE08DB	E	8.0	51.9	26.9	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-LE15DB	E	15.0	58.9	33.9	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-LF10DB	F	10.0	53.9	28.9	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-LF20DB	F	20.0	63.9	38.9	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-LG10DB	G	10.0	55.4	30.4	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-LG20DB	G	20.0	65.4	40.4	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-LH13DB	H	13.0	60.7	35.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-LH25DB	H	25.0	72.7	47.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-LJ13DB	J	13.0	60.7	35.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-LJ22DB	J	22.0	69.7	44.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-LJ32DB	J	32.0	79.7	54.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-LK16DB	K	16.0	63.7	38.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-LK32DB	K	32.0	79.7	54.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-LL16DB	L	16.0	63.3	38.3	25.00	25.00	150.00	26.50	25.0	6.5
	C2R-RS25-LL25DB	L	25.0	72.3	47.3	25.00	25.00	150.00	26.50	25.0	6.5
	C2R-RS25-RD08DB	D	8.0	51.8	26.8	25.00	25.00	150.00	26.00	25.0	3.5
	C2R-RS25-RD15DB	D	15.0	58.8	33.8	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-RE08DB	E	8.0	51.9	26.9	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-RE15DB	E	15.0	58.9	33.9	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RF10DB	F	10.0	53.9	28.9	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-RF20DB	F	20.0	63.9	38.9	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RG10DB	G	10.0	55.4	30.4	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-RG20DB	G	20.0	65.4	40.4	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RH13DB	H	13.0	60.7	35.7	25.00	25.00	150.00	26.00	25.0	4.5

R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



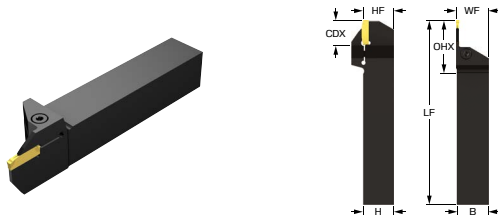
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2R-RS25-RH25DB	H	25.0	72.7	47.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-RJ13DB	J	13.0	60.7	35.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RJ22DB	J	22.0	69.7	44.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RJ32DB	J	32.0	79.7	54.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-RK16DB	K	16.0	63.7	38.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RK32DB	K	32.0	79.7	54.7	25.00	25.00	150.00	26.00	25.0	5.5
	C2R-RS25-RL16DB	L	16.0	63.3	38.3	25.00	25.00	150.00	26.50	25.0	6.5
	C2R-RS25-RL25DB	L	25.0	72.3	47.3	25.00	25.00	150.00	26.50	25.0	6.5
	C2R-RS32-LG20DB	G	20.0	72.4	40.4	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-LH13DB	H	13.0	67.7	35.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-LH25DB	H	25.0	79.7	47.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-LJ13DB	J	13.0	67.7	35.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-LJ32DB	J	32.0	86.7	54.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-LK16DB	K	16.0	70.7	38.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-LK32DB	K	32.0	86.7	54.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-LL32DB	L	32.0	86.3	54.3	32.00	32.00	170.00	33.50	32.0	6.5
	C2R-RS32-RG20DB	G	20.0	72.4	40.4	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-RH13DB	H	13.0	67.7	35.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-RH25DB	H	25.0	79.7	47.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-RJ13DB	J	13.0	67.7	35.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-RJ32DB	J	32.0	86.7	54.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-RK16DB	K	16.0	70.7	38.7	32.00	32.00	170.00	33.00	32.0	4.5
	C2R-RS32-RK32DB	K	32.0	86.7	54.7	32.00	32.00	170.00	33.00	32.0	5.5
	C2R-RS32-RL32DB	L	32.0	86.3	54.3	32.00	32.00	170.00	33.50	32.0	6.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstecken und Einstecken

Schraubspannsystem



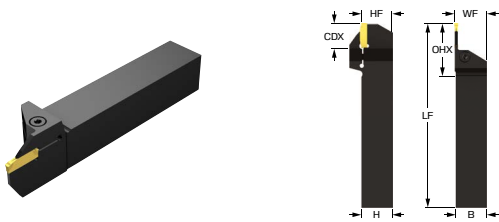
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2R-RSA08-LD08DB	D	0.320	1.560	1.060	0.500	0.500	4.500	0.512	0.500	2.6
	C2R-RSA08-LE08DB	E	0.320	1.564	1.064	0.500	0.500	4.500	0.512	0.500	3.0
	C2R-RSA08-LE15DB	E	0.590	1.834	1.334	0.500	0.500	4.500	0.512	0.500	3.3
	C2R-RSA08-RD08DB	D	0.320	1.560	1.060	0.500	0.500	4.500	0.512	0.500	2.6
	C2R-RSA08-RE08DB	E	0.320	1.564	1.064	0.500	0.500	4.500	0.512	0.500	3.0
	C2R-RSA08-RE15DB	E	0.590	1.834	1.334	0.500	0.500	4.500	0.512	0.500	3.3
	C2R-RSA10-LE08DB	E	0.320	1.689	1.064	0.625	0.625	4.500	0.669	0.625	3.0
	C2R-RSA10-LE15DB	E	0.590	1.959	1.334	0.625	0.625	4.500	0.669	0.625	3.3
	C2R-RSA10-LF10DB	F	0.400	1.769	1.144	0.625	0.625	5.000	0.669	0.625	3.0
	C2R-RSA10-LF20DB	F	0.790	2.159	1.534	0.625	0.625	4.500	0.669	0.625	3.3
	C2R-RSA10-LG10DB	G	0.394	1.821	1.196	0.625	0.625	5.000	0.669	0.625	3.0
	C2R-RSA10-LH13DB	H	0.512	2.031	1.406	0.625	0.625	5.000	0.669	0.625	3.3
	C2R-RSA10-RD08DB	D	0.320	1.685	1.060	0.625	0.625	5.000	0.670	0.625	2.6
	C2R-RSA10-RD15DB	D	0.590	1.955	1.330	0.625	0.625	5.000	0.670	0.625	3.0
	C2R-RSA10-RE08DB	E	0.320	1.689	1.064	0.625	0.625	4.500	0.669	0.625	3.0
	C2R-RSA10-RE15DB	E	0.590	1.959	1.334	0.625	0.625	4.500	0.669	0.625	3.3
	C2R-RSA10-RF10DB	F	0.400	1.769	1.144	0.625	0.625	4.500	0.669	0.625	3.0
	C2R-RSA10-RF20DB	F	0.790	2.159	1.534	0.625	0.625	4.500	0.669	0.625	3.3
	C2R-RSA10-RG10DB	G	0.400	1.828	1.203	0.625	0.625	4.500	0.669	0.625	3.0
	C2R-RSA10-RH13DB	H	0.512	2.031	1.406	0.625	0.625	5.000	0.669	0.625	3.3
	C2R-RSA12-LD08DB	D	0.320	1.810	1.060	0.750	0.750	5.000	0.825	0.750	2.6
	C2R-RSA12-LD15DB	D	0.590	2.080	1.330	0.750	0.750	5.000	0.827	0.750	3.0
	C2R-RSA12-LE08DB	E	0.320	1.814	1.064	0.750	0.750	4.500	0.827	0.750	3.0
	C2R-RSA12-LE15DB	E	0.590	2.084	1.334	0.750	0.750	5.000	0.823	0.750	3.3
	C2R-RSA12-LF10DB	F	0.400	1.894	1.144	0.750	0.750	4.500	0.827	0.750	3.0
	C2R-RSA12-LF20DB	F	0.790	2.284	1.534	0.750	0.750	5.000	0.827	0.750	3.3

R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



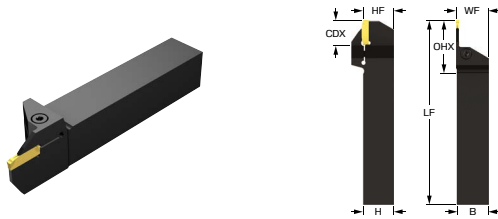
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2R-RSA12-LG10DB	G	0.400	1.953	1.203	0.750	0.750	4.500	0.827	0.750	3.0
	C2R-RSA12-LG20DB	G	0.790	2.343	1.593	0.750	0.750	5.000	0.827	0.750	3.3
	C2R-RSA12-LH13DB	H	0.512	2.156	1.406	0.750	0.750	5.000	0.827	0.750	3.3
	C2R-RSA12-LH25DB	H	0.980	2.624	1.874	0.750	0.750	5.000	0.827	0.750	4.1
	C2R-RSA12-RD08DB	D	0.320	1.810	1.060	0.750	0.750	5.000	0.825	0.750	2.6
	C2R-RSA12-RD15DB	D	0.590	2.080	1.330	0.750	0.750	5.000	0.827	0.750	3.0
	C2R-RSA12-RE08DB	E	0.320	1.814	1.064	0.750	0.750	4.500	0.827	0.750	3.0
	C2R-RSA12-RE15DB	E	0.590	2.084	1.334	0.750	0.750	5.000	0.827	0.750	3.3
	C2R-RSA12-RF10DB	F	0.400	1.894	1.144	0.750	0.750	4.500	0.827	0.750	3.0
	C2R-RSA12-RF20DB	F	0.790	2.284	1.534	0.750	0.750	5.000	0.827	0.750	3.3
	C2R-RSA12-RG10DB	G	0.400	1.953	1.203	0.750	0.750	4.500	0.827	0.750	3.0
	C2R-RSA12-RG20DB	G	0.790	2.343	1.593	0.750	0.750	5.000	0.827	0.750	3.3
	C2R-RSA12-RH13DB	H	0.512	2.156	1.406	0.750	0.750	5.000	0.827	0.750	3.3
	C2R-RSA12-RH25DB	H	0.980	2.624	1.874	0.750	0.750	5.000	0.827	0.750	4.1
	C2R-RSA16-LD08DB	D	0.320	2.060	1.060	1.000	1.000	5.000	1.028	1.000	2.6
	C2R-RSA16-LD15DB	D	0.590	2.330	1.330	1.000	1.000	6.000	1.028	1.000	3.0
	C2R-RSA16-LE08DB	E	0.320	2.064	1.064	1.000	1.000	5.000	1.024	1.000	3.0
	C2R-RSA16-LE15DB	E	0.590	2.334	1.334	1.000	1.000	6.000	1.024	1.000	3.3
	C2R-RSA16-LF10DB	F	0.400	2.144	1.144	1.000	1.000	5.000	1.024	1.000	3.0
	C2R-RSA16-LF20DB	F	0.790	2.534	1.534	1.000	1.000	6.000	1.024	1.000	3.3
	C2R-RSA16-LG10DB	G	0.400	2.203	1.203	1.000	1.000	5.000	1.024	1.000	3.0
	C2R-RSA16-LG20DB	G	0.790	2.593	1.593	1.000	1.000	6.000	1.024	1.000	3.3
	C2R-RSA16-LH13DB	H	0.512	2.406	1.406	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-LH25DB	H	0.980	2.874	1.874	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-LJ13DB	J	0.512	2.406	1.406	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-LJ32DB	J	1.260	3.154	2.154	1.000	1.000	6.000	1.024	1.000	4.1

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



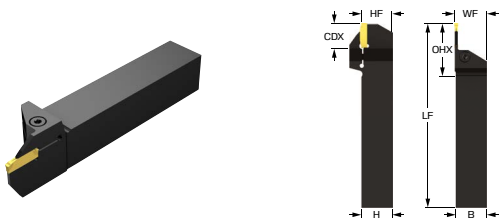
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2R-RSA16-LK16DB	K	0.630	2.524	1.524	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-LK32DB	K	1.260	3.154	2.154	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-LL16DB	L	0.630	2.509	1.509	1.000	1.000	6.000	1.033	1.000	4.8
	C2R-RSA16-LL25DB	L	1.000	2.879	1.879	1.000	1.000	6.000	1.033	1.000	4.8
	C2R-RSA16-RD08DB	D	0.320	2.060	1.060	1.000	1.000	5.000	1.028	1.000	2.6
	C2R-RSA16-RD15DB	D	0.590	2.330	1.330	1.000	1.000	6.000	1.028	1.000	3.0
	C2R-RSA16-RE08DB	E	0.320	2.064	1.064	1.000	1.000	5.000	1.024	1.000	3.0
	C2R-RSA16-RE15DB	E	0.590	2.334	1.334	1.000	1.000	6.000	1.024	1.000	3.3
	C2R-RSA16-RF10DB	F	0.400	2.144	1.144	1.000	1.000	5.000	1.024	1.000	3.0
	C2R-RSA16-RF20DB	F	0.790	2.534	1.534	1.000	1.000	6.000	1.024	1.000	3.3
	C2R-RSA16-RG10DB	G	0.400	2.203	1.203	1.000	1.000	5.000	1.024	1.000	3.0
	C2R-RSA16-RG20DB	G	0.790	2.593	1.593	1.000	1.000	6.000	1.024	1.000	3.3
	C2R-RSA16-RH13DB	H	0.512	2.406	1.406	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-RH25DB	H	0.980	2.874	1.874	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-RJ13DB	J	0.512	2.406	1.406	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-RJ32DB	J	1.260	3.154	2.154	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-RK16DB	K	0.630	2.524	1.524	1.000	1.000	5.000	1.024	1.000	3.3
	C2R-RSA16-RK32DB	K	1.260	3.154	2.154	1.000	1.000	6.000	1.024	1.000	4.1
	C2R-RSA16-RL16DB	L	0.630	2.509	1.509	1.000	1.000	6.000	1.033	1.000	4.8
	C2R-RSA16-RL25DB	L	1.000	2.879	1.879	1.000	1.000	6.000	1.033	1.000	4.8
	C2R-RSA20-LF10DB	F	0.400	2.394	1.144	1.250	1.250	6.000	1.299	1.250	3.0
	C2R-RSA20-LF20DB	F	0.790	2.784	1.534	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-LG10DB	G	0.400	2.453	1.203	1.250	1.250	6.000	1.299	1.250	3.0
	C2R-RSA20-LG20DB	G	0.790	2.843	1.593	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-LH13DB	H	0.512	2.656	1.406	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-LH25DB	H	0.980	3.124	1.874	1.250	1.250	6.000	1.299	1.250	4.1

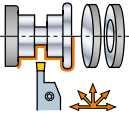
R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



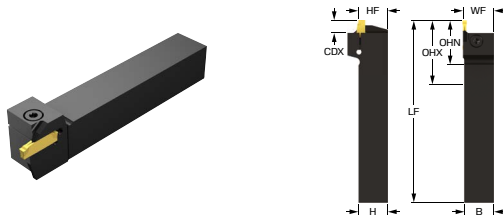
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2R-RSA20-LJ13DB	J	0.512	2.656	1.406	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-LJ32DB	J	1.260	3.404	2.154	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-LK16DB	K	0.630	2.774	1.524	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-LK32DB	K	1.260	3.404	2.154	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-LL25DB	L	1.000	3.129	1.879	1.250	1.250	6.000	1.300	1.250	4.8
	C2R-RSA20-LL35DB	L	1.380	3.509	2.259	1.250	1.250	7.000	1.300	1.250	4.8
	C2R-RSA20-RF10DB	F	0.400	2.394	1.144	1.250	1.250	6.000	1.299	1.250	3.0
	C2R-RSA20-RF20DB	F	0.790	2.784	1.534	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-RG10DB	G	0.400	2.453	1.203	1.250	1.250	6.000	1.299	1.250	3.0
	C2R-RSA20-RG20DB	G	0.790	2.843	1.593	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-RH13DB	H	0.512	2.656	1.406	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-RH25DB	H	0.980	3.124	1.874	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-RJ13DB	J	0.512	2.656	1.406	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-RJ32DB	J	1.260	3.404	2.154	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-RK16DB	K	0.630	2.774	1.524	1.250	1.250	6.000	1.299	1.250	3.3
	C2R-RSA20-RK32DB	K	1.260	3.404	2.154	1.250	1.250	6.000	1.299	1.250	4.1
	C2R-RSA20-RL25DB	L	1.000	3.129	1.879	1.250	1.250	6.000	1.300	1.250	4.8
	C2R-RSA20-RL35DB	L	1.380	3.509	2.259	1.250	1.250	7.000	1.300	1.250	4.8
	C2R-RSA24-LJ32DB	J	1.260	3.654	2.154	1.500	1.500	8.000	1.614	1.500	4.1
	C2R-RSA24-LL35DB	L	1.380	3.759	2.259	1.500	1.500	8.000	1.614	1.500	4.8
	C2R-RSA24-RJ32DB	J	1.260	3.654	2.154	1.500	1.500	8.000	1.614	1.500	4.1
	C2R-RSA24-RL35DB	L	1.380	3.759	2.259	1.500	1.500	8.000	1.614	1.500	4.8

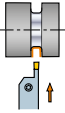
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem

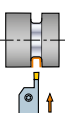


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2R-RS16-LG07DC	G	7.0	43.4	27.4	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS16-RG07DC	G	7.0	43.4	27.4	16.00	16.00	125.00	17.00	16.0	4.0
	C2R-RS20-LG07DC	G	7.0	47.4	27.4	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-LK08DC	K	8.0	50.7	30.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS20-RG07DC	G	7.0	47.4	27.4	20.00	20.00	125.00	21.00	20.0	4.0
	C2R-RS20-RK08DC	K	8.0	50.7	30.7	20.00	20.00	125.00	21.00	20.0	4.5
	C2R-RS25-LG07DC	G	7.0	52.4	27.4	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-LK08DC	K	8.0	55.7	30.7	25.00	25.00	150.00	26.00	25.0	4.5
	C2R-RS25-RG07DC	G	7.0	52.4	27.4	25.00	25.00	150.00	26.00	25.0	4.0
	C2R-RS25-RK08DC	K	8.0	55.7	30.7	25.00	25.00	150.00	26.00	25.0	4.5

R = Rechtsausführung, L = Linksausführung

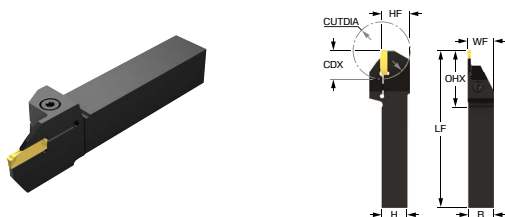
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
	C2R-RSA10-RG07DC	G	0.280	1.708	1.083	0.625	0.625	5.000	0.669	0.625	3.0
	C2R-RSA12-LG07DC	G	0.280	1.833	1.083	0.750	0.750	5.000	0.787	0.750	3.0
	C2R-RSA12-LK08DC	K	0.320	1.964	1.214	0.750	0.750	5.000	0.787	0.750	3.3
	C2R-RSA12-RG07DC	G	0.280	1.833	1.083	0.750	0.750	5.000	0.787	0.750	3.0
	C2R-RSA12-RK08DC	K	0.320	1.964	1.214	0.750	0.750	5.000	0.787	0.750	3.3
	C2R-RSA16-LG07DC	G	0.280	2.083	1.083	1.000	1.000	6.000	1.024	1.000	3.0
	C2R-RSA16-LK08DC	K	0.320	2.214	1.214	1.000	1.000	6.000	1.024	1.000	3.3
	C2R-RSA16-RG07DC	G	0.280	2.083	1.083	1.000	1.000	6.000	1.024	1.000	3.0
	C2R-RSA16-RK08DC	K	0.320	2.214	1.214	1.000	1.000	6.000	1.024	1.000	3.3

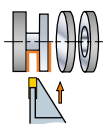
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



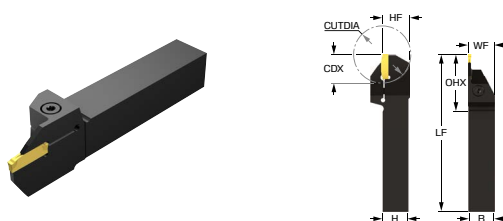
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	TQ [Nm]
	C2R-RS20-LE17DD	E	17.0	55.9	35.9	20.00	20.00	125.00	20.50	20.0	42	4.5
	C2R-RS20-LF17DD	F	17.0	55.9	35.9	20.00	20.00	125.00	20.50	20.0	42	4.5
	C2R-RS20-LG22DD	G	22.0	62.4	42.4	20.00	20.00	125.00	20.60	20.0	44	4.5
	C2R-RS20-LH22DD	H	22.0	64.7	44.7	20.00	20.00	125.00	21.00	20.0	53	4.5
	C2R-RS20-RE17DD	E	17.0	55.9	35.9	20.00	20.00	125.00	20.50	20.0	42	4.5
	C2R-RS20-RF17DD	F	17.0	55.9	35.9	20.00	20.00	125.00	20.50	20.0	42	4.5
	C2R-RS20-RG22DD	G	22.0	62.4	42.4	20.00	20.00	125.00	20.60	20.0	44	4.5
	C2R-RS20-RH22DD	H	22.0	64.7	44.7	20.00	20.00	125.00	21.00	20.0	53	4.5
	C2R-RS25-LF17DD	F	17.0	60.9	35.9	25.00	25.00	150.00	26.00	25.0	42	4.5
	C2R-RS25-LG22DD	G	22.0	67.4	42.4	25.00	25.00	150.00	25.60	25.0	44	4.5
	C2R-RS25-LH22DD	H	22.0	69.7	44.7	25.00	25.00	150.00	26.00	25.0	53	4.5
	C2R-RS25-RF17DD	F	17.0	60.9	35.9	25.00	25.00	150.00	25.50	25.0	42	4.5
	C2R-RS25-RG22DD	G	22.0	67.4	42.4	25.00	25.00	150.00	25.60	25.0	44	4.5
	C2R-RS25-RH22DD	H	22.0	69.7	44.7	25.00	25.00	150.00	26.00	25.0	53	4.5

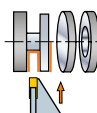
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



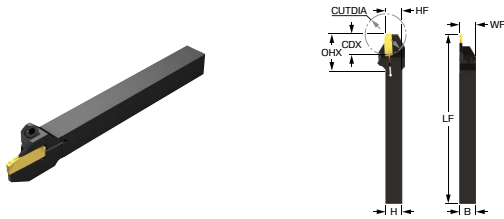
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	TQ [ft]
	C2R-RSA12-LE17DD	E	0.670	2.164	1.414	0.750	0.750	5.000	0.770	0.750	2	3.3
	C2R-RSA12-LF17DD	F	0.670	2.164	1.414	0.750	0.750	5.000	0.770	0.750	2	3.3
	C2R-RSA12-LG22DD	G	0.866	2.419	1.669	0.750	0.750	5.000	0.774	0.750	2	3.3
	C2R-RSA12-LH22DD	H	0.870	2.514	1.764	0.750	0.750	5.000	0.774	0.750	2	3.3
	C2R-RSA12-RE17DD	E	0.670	2.164	1.414	0.750	0.750	5.000	0.770	0.750	2	3.3
	C2R-RSA12-RF17DD	F	0.670	2.164	1.414	0.750	0.750	5.000	0.770	0.750	2	3.3
	C2R-RSA12-RG22DD	G	0.866	2.419	1.669	0.750	0.750	5.000	0.774	0.750	2	3.3
	C2R-RSA12-RH22DD	H	0.870	2.514	1.764	0.750	0.750	5.000	0.774	0.750	2	3.3
	C2R-RSA16-LF17DD	F	0.670	2.414	1.414	1.000	1.000	5.000	1.020	1.000	2	3.3
	C2R-RSA16-LG22DD	G	0.866	2.669	1.669	1.000	1.000	5.000	1.024	1.000	2	3.3
	C2R-RSA16-LH22DD	H	0.870	2.764	1.764	1.000	1.000	5.000	1.024	1.000	2	3.3
	C2R-RSA16-RF17DD	F	0.670	2.414	1.414	1.000	1.000	5.000	1.020	1.000	2	3.3
	C2R-RSA16-RG22DD	G	0.866	2.669	1.669	1.000	1.000	5.000	1.024	1.000	2	3.3
	C2R-RSA16-RH22DD	H	0.870	2.764	1.764	1.000	1.000	5.000	1.024	1.000	2	3.3

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem



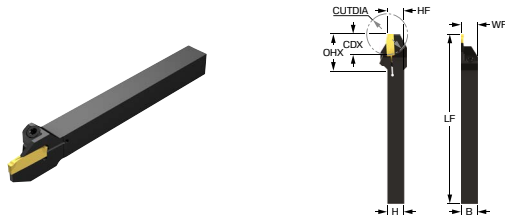
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	TQ [Nm]
	C2R-RS10-LD10DS	D	10.0	33.2	23.2	10.00	10.00	125.00	10.00	10.1	20	2.5
	C2R-RS10-LE10DS	E	10.0	33.2	23.2	10.00	10.00	125.00	10.00	10.1	20	2.5
	C2R-RS10-LF10DS	F	10.0	33.2	23.2	10.00	10.00	125.00	10.00	10.1	20	2.5
	C2R-RS10-RD10DS	D	10.0	33.2	23.2	10.00	10.00	125.00	10.00	10.1	20	2.5
	C2R-RS10-RE10DS	E	10.0	33.2	23.2	10.00	10.00	125.00	10.00	10.1	20	2.5
	C2R-RS10-RF10DS	F	10.0	33.2	23.2	10.00	10.00	125.00	10.00	10.1	20	2.5
	C2R-RS12-LD11DS	D	11.0	36.2	24.2	12.00	12.00	125.00	12.00	12.1	22	2.5
	C2R-RS12-LE11DS	E	11.0	36.2	24.2	12.00	12.00	125.00	12.00	12.1	22	2.5
	C2R-RS12-LF15DS	F	15.0	40.2	28.2	12.00	12.00	125.00	12.00	12.1	30	2.5
	C2R-RS12-RD11DS	D	11.0	36.2	24.2	12.00	12.00	125.00	12.00	12.1	22	2.5
	C2R-RS12-RE11DS	E	11.0	36.2	24.2	12.00	12.00	125.00	12.00	12.1	22	2.5
	C2R-RS12-RF15DS	F	15.0	40.2	28.2	12.00	12.00	125.00	12.00	12.1	30	2.5
	C2R-RS16-LD08DS	D	8.0	37.2	21.2	16.00	16.00	125.00	16.00	16.0	16	2.5
	C2R-RS16-LD17DS	D	17.0	46.2	30.2	16.00	16.00	125.00	16.00	16.0	34	2.5
	C2R-RS16-LE11DS	E	11.0	40.2	24.2	16.00	16.00	125.00	16.00	16.0	22	2.5
	C2R-RS16-LE17DS	E	17.0	46.2	30.2	16.00	16.00	125.00	16.00	16.0	34	2.5
	C2R-RS16-LF17DS	F	17.0	46.2	30.2	16.00	16.00	125.00	16.00	16.0	34	2.5
	C2R-RS16-LG17DS	G	17.0	46.2	30.2	16.00	16.00	125.00	16.00	16.0	34	2.5
	C2R-RS16-RD08DS	D	8.0	37.2	21.2	16.00	16.00	125.00	16.00	16.0	16	2.5
	C2R-RS16-RD17DS	D	17.0	46.2	30.2	16.00	16.00	125.00	16.00	16.0	34	2.5
	C2R-RS16-RE11DS	E	11.0	40.2	24.2	16.00	16.00	125.00	16.00	16.0	22	2.5
	C2R-RS16-RE17DS	E	17.0	46.2	30.2	16.00	16.00	125.00	16.00	16.0	34	2.5
	C2R-RS16-RF17DS	F	17.0	46.2	30.2	16.00	16.00	125.00	16.00	16.0	34	2.5
	C2R-RS16-RG17DS	G	17.0	46.2	30.2	16.00	16.00	125.00	16.00	16.0	34	2.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Abstechen und Einstechen

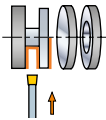
Schraubspannsystem



Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	TQ [ft]
	C2R-RSA06-LD10DS	D	0.390	1.285	0.910	0.375	0.375	4.921	0.375	0.377	1	1.8
	C2R-RSA06-LE10DS	E	0.390	1.285	0.910	0.375	0.375	4.921	0.375	0.377	1	1.8
	C2R-RSA06-LF10DS	F	0.390	1.285	0.910	0.375	0.375	4.921	0.375	0.377	1	1.8
	C2R-RSA06-RD10DS	D	0.390	1.285	0.910	0.375	0.375	4.921	0.375	0.377	1	1.8
	C2R-RSA06-RE10DS	E	0.390	1.285	0.910	0.375	0.375	4.921	0.375	0.377	1	1.8
	C2R-RSA06-RF10DS	F	0.390	1.285	0.910	0.375	0.375	4.921	0.375	0.377	1	1.8
	C2R-RSA08-LD11DS	D	0.430	1.450	0.950	0.500	0.500	4.921	0.500	0.502	1	1.8
	C2R-RSA08-LE11DS	E	0.430	1.450	0.950	0.500	0.500	4.921	0.500	0.502	1	1.8
	C2R-RSA08-LF15DS	F	0.590	1.610	1.110	0.500	0.500	4.921	0.500	0.502	1	1.8
	C2R-RSA08-RD11DS	D	0.430	1.450	0.950	0.500	0.500	4.921	0.500	0.502	1	1.8
	C2R-RSA08-RE11DS	E	0.430	1.450	0.950	0.500	0.500	4.921	0.500	0.502	1	1.8
	C2R-RSA08-RF15DS	F	0.590	1.610	1.110	0.500	0.500	4.921	0.500	0.502	1	1.8
	C2R-RSA10-LD08DS	D	0.320	1.465	0.840	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-LD17DS	D	0.670	1.815	1.190	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-LE11DS	E	0.430	1.575	0.950	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-LE17DS	E	0.670	1.815	1.190	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-LF17DS	F	0.670	1.815	1.190	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-LG17DS	G	0.670	1.815	1.190	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-RD08DS	D	0.320	1.465	0.840	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-RD17DS	D	0.670	1.815	1.190	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-RE11DS	E	0.430	1.575	0.950	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-RE17DS	E	0.670	1.815	1.190	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-RF17DS	F	0.670	1.815	1.190	0.625	0.625	4.921	0.625	0.627	1	1.8
	C2R-RSA10-RG17DS	G	0.670	1.815	1.190	0.625	0.625	4.921	0.625	0.627	1	1.8

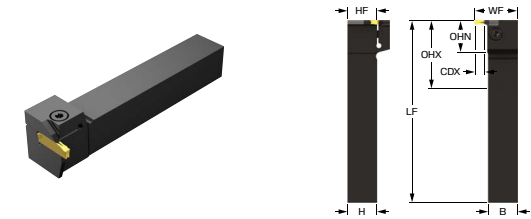
R = Rechtsausführung, L = Linksausführung





CoroCut® 2, Schaftwerkzeug zum flachen Einstechen

Schraubspannsystem



Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
C2A-RS16-RGG07B-DC	G	7.0	39.6	23.6	16.00	16.00	125.00	25.00	16.0	4.0
C2A-RS20-RGG07B-DC	G	7.0	43.6	23.6	20.00	20.00	125.00	29.00	20.0	4.0
C2A-RS20-RGK08B-DC	K	8.0	49.6	29.6	20.00	20.00	125.00	30.00	20.0	4.5
C2A-RS25-RGG07B-DC	G	7.0	48.6	23.6	25.00	25.00	150.00	34.00	25.0	4.0
C2A-RS25-RGK08B-DC	K	8.0	54.6	29.6	25.00	25.00	150.00	35.00	25.0	4.5

R = Rechtsausführung, L = Linksausführung

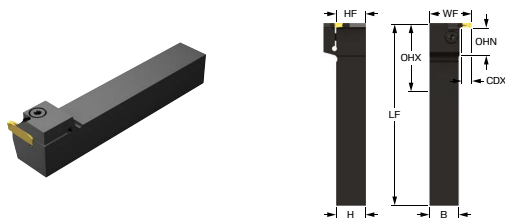
Zoll (Zoll)

Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
C2A-RSA10-RGG07B-DC	G	0.276	1.554	0.929	0.625	0.625	5.000	0.980	0.625	3.0
C2A-RSA12-RGG07B-DC	G	0.276	1.679	0.929	0.750	0.750	5.000	1.105	0.750	3.0
C2A-RSA12-RGK08B-DC	K	0.315	1.915	1.165	0.750	0.750	5.000	1.144	0.750	3.3
C2A-RSA16-RGG07B-DC	G	0.276	1.929	0.929	1.000	1.000	6.000	1.355	1.000	3.0
C2A-RSA16-RGK08B-DC	K	0.315	2.165	1.165	1.000	1.000	6.000	1.394	1.000	3.3

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum flachen Einstechen

Schraubspannsystem



Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
C2A-RS16-LGG07B-DC	G	7.0	39.6	23.6	16.00	16.00	125.00	25.00	16.0	4.0
C2A-RS20-LGG07B-DC	G	7.0	43.6	23.6	20.00	20.00	125.00	29.00	20.0	4.0
C2A-RS20-LGK08B-DC	K	8.0	49.6	29.6	20.00	20.00	125.00	30.00	20.0	4.5
C2A-RS25-LGG07B-DC	G	7.0	48.6	23.6	25.00	25.00	150.00	34.00	25.0	4.0
C2A-RS25-LGK08B-DC	K	8.0	54.6	29.6	25.00	25.00	150.00	35.00	25.0	4.5

R = Rechtsausführung, L = Linksausführung

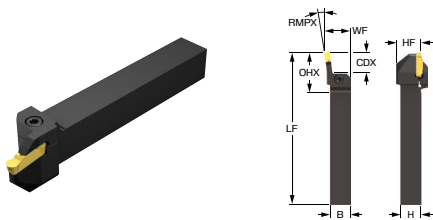
Zoll (Zoll)

Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	TQ [ft]
C2A-RSA10-LGG07B-DC	G	0.276	1.554	0.929	0.625	0.625	5.000	0.980	0.625	3.0
C2A-RSA12-LGG07B-DC	G	0.276	1.679	0.929	0.750	0.750	5.000	1.105	0.750	3.0
C2A-RSA12-LGK08B-DC	K	0.315	1.915	1.165	0.750	0.750	5.000	1.144	0.750	3.3
C2A-RSA16-LGG07B-DC	G	0.276	1.929	0.929	1.000	1.000	6.000	1.355	1.000	3.0
C2A-RSA16-LGK08B-DC	K	0.315	2.165	1.165	1.000	1.000	6.000	1.394	1.000	3.3

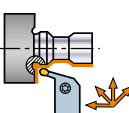
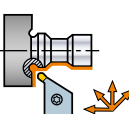
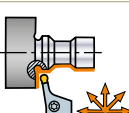
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Profildrehen

Schraubspannsystem



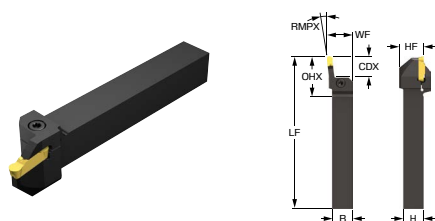
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	C2T-RS25-LX70J16DB	J	16.0	70.00	60.1	35.1	25.00	25.00	190.00	42.60	25.0
	C2T-RS25-RX70J16DB	J	16.0	70.00	60.1	35.1	25.00	25.00	190.00	42.60	25.0
	C2T-RS32-LX70J16DB	J	16.0	70.00	67.1	35.1	32.00	32.00	190.00	49.60	32.0
	C2T-RS32-RX70J16DB	J	16.0	70.00	67.1	35.1	32.00	32.00	190.00	49.60	32.0
	C2T-RS20-LX45G04DB	G	4.0	45.00	54.3	34.3	20.00	20.00	150.00	25.60	20.0
	C2T-RS20-LX45J05DB	J	5.0	45.00	60.9	40.9	20.00	20.00	150.00	26.60	20.0
	C2T-RS20-RX45G04DB	G	4.0	45.00	54.3	34.3	20.00	20.00	150.00	25.60	20.0
	C2T-RS20-RX45J05DB	J	5.0	45.00	60.9	40.9	20.00	20.00	150.00	26.60	20.0
	C2T-RS25-LX45G04DB	G	4.0	45.00	59.3	34.3	25.00	25.00	150.00	30.60	25.0
	C2T-RS25-LX45J05DB	J	5.0	45.00	65.9	40.9	25.00	25.00	150.00	31.60	25.0
	C2T-RS25-RX45G04DB	G	4.0	45.00	59.3	34.3	25.00	25.00	150.00	30.60	25.0
	C2T-RS25-RX45J05DB	J	5.0	45.00	65.9	40.9	25.00	25.00	150.00	31.60	25.0
	C2T-RS25-LX07L25DB	L	25.0	83.00	73.3	48.3	25.00	25.00	190.00	32.00	25.0
	C2T-RS25-RX07L25DB	L	25.0	83.00	73.3	48.3	25.00	25.00	190.00	32.00	25.0
	C2T-RS32-LX07L25DB	L	25.0	83.00	80.3	48.3	32.00	32.00	190.00	40.00	32.0
	C2T-RS32-RX07L25DB	L	25.0	83.00	80.3	48.3	32.00	32.00	190.00	40.00	32.0

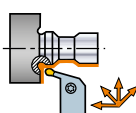
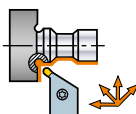
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Profildrehen

Schraubspannsystem



Zoll (Zoll)

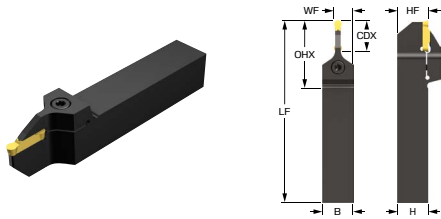
	Bestellnummer	SSC	CDX [inch]	RMPX [deg]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]
	C2T-RSA16-LX70J062DB	J	0.620	70.00	2.381	1.381	1.000	1.000	7.500	1.683	1.000
	C2T-RSA16-RX70J062DB	J	0.620	70.00	2.381	1.381	1.000	1.000	7.500	1.683	1.000
	C2T-RSA20-LX70J062DB	J	0.620	70.00	2.631	1.381	1.250	1.250	7.500	1.933	1.250
	C2T-RSA20-RX70J062DB	J	0.620	70.00	2.631	1.381	1.250	1.250	7.500	1.933	1.250
	C2T-RSA12-LX45J020DB	J	0.200	45.00	2.362	1.612	0.750	0.750	6.000	1.013	0.750
	C2T-RSA12-RX45G016DB	G	0.160	45.00	2.099	1.349	0.750	0.750	6.000	0.973	0.750
	C2T-RSA12-RX45J020DB	J	0.200	45.00	2.362	1.612	0.750	0.750	6.000	1.013	0.750
	C2T-RSA16-LX45G016DB	G	0.160	45.00	2.349	1.349	1.000	1.000	6.000	1.223	1.000
	C2T-RSA16-LX45J020DB	J	0.200	45.00	2.612	1.612	1.000	1.000	6.000	1.263	1.000
	C2T-RSA16-RX45G016DB	G	0.160	45.00	2.349	1.349	1.000	1.000	6.000	1.223	1.000
	C2T-RSA16-RX45J020DB	J	0.200	45.00	2.612	1.612	1.000	1.000	6.000	1.263	1.000
	C2T-RSA20-LX45J020DB	J	0.200	45.00	2.862	1.612	1.250	1.250	6.000	1.513	1.250
	C2T-RSA20-RX45J020DB	J	0.200	45.00	2.862	1.612	1.250	1.250	6.000	1.513	1.250

R = Rechtsausführung, L = Linksausführung



CoroCut® 2, Schaftwerkzeug zum Profildrehen

Schraubspannsystem



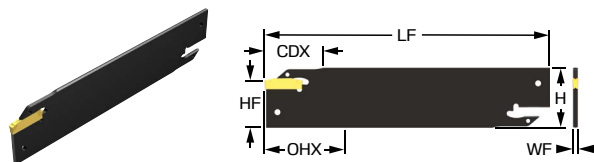
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2T-RS20-N18GDB	G	18.0	90.00	63.8	43.8	20.00	20.00	150.00	12.00	20.0	4.5
	C2T-RS25-N18GDB	G	18.0	90.00	68.8	43.8	25.00	25.00	150.00	14.50	25.0	4.5
	C2T-RS25-N25JDB	J	25.0	90.00	78.1	53.1	25.00	25.00	150.00	15.50	25.0	5.5
	C2T-RS32-N25JDB	J	25.0	90.00	85.1	53.1	32.00	32.00	170.00	19.00	32.0	5.5

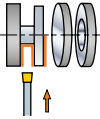
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® 2, Klinge zum Abstechen

Federklemmung. Doppelseitige Einsätze zum Abstechen



Metrisch (mm)

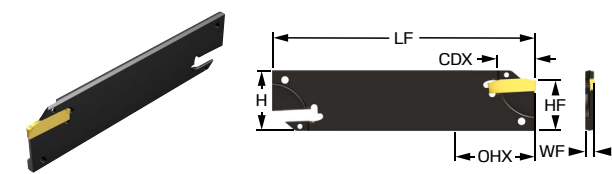
	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	C2R-BN21-NF20DA2	F	20.0	36.0	22.0	25.90	110.00	2.25	21.4
	C2R-BN21-NG20DA2	G	20.0	36.0	22.0	25.90	110.00	2.67	21.4
	C2R-BN25-NF20DA2	F	20.0	55.0	22.0	31.90	150.00	2.25	25.0
	C2R-BN25-NG20DA2	G	20.0	55.0	22.0	31.90	150.00	2.67	25.0
	C2R-BN25-NH25DA2	H	25.0	55.0	27.0	31.90	150.00	3.67	25.0

R = Rechtsausführung, L = Linksausführung



CoroCut® 2, Klinge zum Abstechen

Federklemmung. Doppelseitige Klinge mit gebogener Verstärkung.



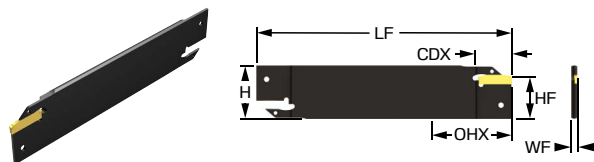
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]
	C2R-BN21-RE15DC2	E	15.0	36.0	17.0	25.90	110.00	1.75	21.4	30

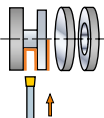
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Klinge zum Abstechen

Federklemmung. Doppelseitige Abstechklinge mit linearer Verstärkung



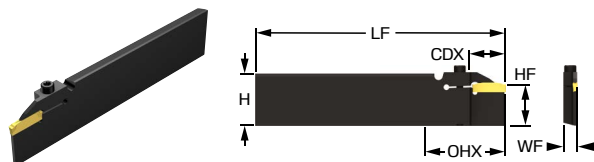
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	C2R-BN25-RE20DE2	E	20.0	55.0	22.0	31.90	150.00	1.75	25.0

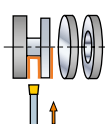
R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Klinge zum Abstechen

Schraubspannsystem. Einseitiger Abstechhalter mit Rechtskupplung



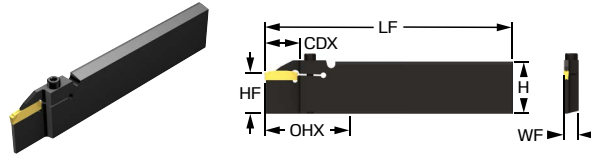
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
	C2R-BL21-RE20DF1	E	20.0	36.0	22.0	25.90	110.00	8.25	21.4	4.0
	C2R-BL21-RF20DF1	F	20.0	36.0	22.0	25.90	110.00	8.25	21.4	4.0
	C2R-BL21-RG20DF1	G	20.0	36.0	22.0	25.90	110.00	8.32	21.4	4.0
	C2R-BL25-RE20DF1	E	20.0	55.0	22.0	31.90	150.00	8.25	25.0	4.0
	C2R-BL25-RF20DF1	F	20.0	55.0	22.0	31.90	150.00	8.25	25.0	4.0
	C2R-BL25-RG20DF1	G	20.0	55.0	22.0	31.90	150.00	8.32	25.0	4.0
	C2R-BL25-RH25DF1	H	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0
	C2R-BL25-RJ25DF1	J	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0
	C2R-BL25-RK25DF1	K	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0

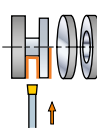
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Klinge zum Abstechen

Schraubspannsystem. Einseitige Stechklinge mit Rechtskupplung



Metrisch (mm)



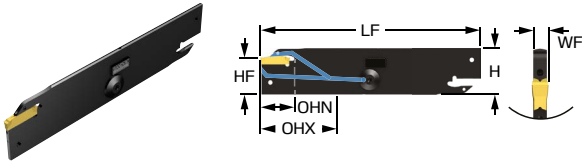
Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	TQ [Nm]
C2R-BR21-LE20DF1	E	20.0	36.0	22.0	25.90	110.00	8.25	21.4	4.0
C2R-BR21-LF20DF1	F	20.0	36.0	22.0	25.90	110.00	8.25	21.4	4.0
C2R-BR21-LG20DF1	G	20.0	36.0	22.0	25.90	110.00	8.32	21.4	4.0
C2R-BR25-LE20DF1	E	20.0	55.0	22.0	31.90	150.00	8.25	25.0	4.0
C2R-BR25-LF20DF1	F	20.0	55.0	22.0	31.90	150.00	8.25	25.0	4.0
C2R-BR25-LG20DF1	G	20.0	55.0	22.0	31.90	150.00	8.32	25.0	4.0
C2R-BR25-LH25DF1	H	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0
C2R-BR25-LJ25DF1	J	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0
C2R-BR25-LK25DF1	K	25.0	55.0	27.0	31.90	150.00	8.32	25.0	5.0

R = Rechtsausführung. L = Linksausführung



CoroCut® 2, Klinge zum Abstechen

Federklemmung. Doppelseitige Stechklinge. Präzisionskühlung



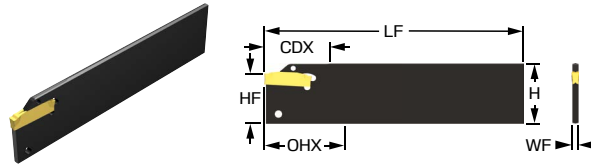
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2R-BN21-NG20CA2	G	20.0	36.0	22.0	25.90	110.00	2.67	21.4	70
	C2R-BN25-NG20CA2	G	20.0	55.0	22.0	31.90	150.00	2.67	25.0	70
	C2R-BN25-NH25CA2	H	20.0	55.0	27.0	31.90	150.00	3.67	25.0	70

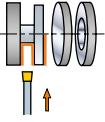
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Klinge zum Abstechen

Federklemmung. Einseitige Stechklinge



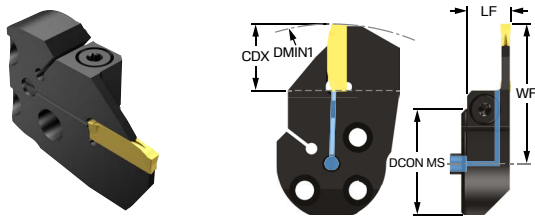
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	C2R-BN21-NG20DA1	G	20.0	36.0	22.0	25.90	110.00	2.67	21.4
	C2R-BN25-NG20DA1	G	20.0	55.0	22.0	31.90	150.00	2.67	25.0

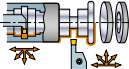
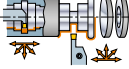
R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



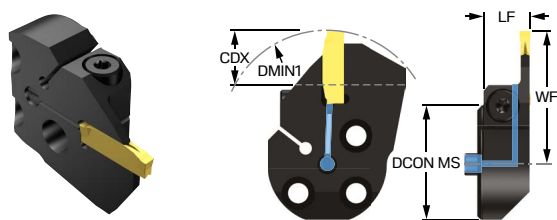
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]	TQ [Nm]
	C2R-SL25-LD12GB	D	12.0	139.0	14.0	25.00	14.00	30.85	0.1	150	2.0
	C2R-SL25-LE15GB	E	15.0	128.0	14.0	25.00	14.00	33.85	0.1	150	2.0
	C2R-SL25-LF15GB	F	15.0	133.0	14.0	25.00	14.00	33.85	0.1	150	2.0
	C2R-SL25-LG18GB	G	18.0	137.0	14.0	25.00	14.00	37.60	0.1	150	3.0
	C2R-SL25-RD12GB	D	12.0	139.0	14.0	25.00	14.00	30.85	0.1	150	2.0
	C2R-SL25-RE15GB	E	15.0	128.0	14.0	25.00	14.00	33.85	0.1	150	2.0
	C2R-SL25-RF15GB	F	15.0	133.0	14.0	25.00	14.00	33.85	0.1	150	2.0
	C2R-SL25-RG18GB	G	18.0	137.0	14.0	25.00	14.00	37.60	0.1	150	3.0
	C2R-SL32-LD12GB	D	12.0	139.0	14.0	32.00	14.00	34.35	0.1	150	2.0
	C2R-SL32-LE15GB	E	15.0	128.0	14.0	32.00	14.00	37.35	0.1	150	2.0
	C2R-SL32-LF15GB	F	15.0	133.0	14.0	32.00	14.00	37.35	0.1	150	2.0
	C2R-SL32-LG18GB	G	18.0	137.0	14.0	32.00	14.00	41.10	0.1	150	3.0
	C2R-SL32-LH23GB	H	23.0	92.0	18.0	32.00	18.00	46.10	0.1	150	3.0
	C2R-SL32-LJ18GB	J	18.0	92.0	18.0	32.00	18.00	41.10	0.1	150	4.0
	C2R-SL32-RD12GB	D	12.0	139.0	14.0	32.00	14.00	34.35	0.1	150	2.0
	C2R-SL32-RE15GB	E	15.0	128.0	14.0	32.00	14.00	37.35	0.1	150	2.0
	C2R-SL32-RF15GB	F	15.0	133.0	14.0	32.00	14.00	37.35	0.1	150	2.0
	C2R-SL32-RG18GB	G	18.0	137.0	14.0	32.00	14.00	41.10	0.1	150	3.0
	C2R-SL32-RH23GB	H	23.0	92.0	18.0	32.00	18.00	46.10	0.1	150	3.0
	C2R-SL32-RJ18GB	J	18.0	92.0	18.0	32.00	18.00	41.10	0.1	150	4.0
	C2R-SL40-LD12GB	D	12.0	139.0	14.0	40.00	14.00	38.00	0.1	150	2.0
	C2R-SL40-LE15GB	E	15.0	128.0	14.0	40.00	14.00	40.00	0.1	150	2.0
	C2R-SL40-LF15GB	F	15.0	133.0	14.0	40.00	14.00	40.00	0.1	150	2.0
	C2R-SL40-LG18GB	G	18.0	137.0	14.0	40.00	14.00	45.10	0.1	150	3.0
	C2R-SL40-LH23GB	H	23.0	92.0	18.0	40.00	18.00	50.10	0.1	150	3.0
	C2R-SL40-LJ18GB	J	18.0	92.0	18.0	40.00	18.00	45.10	0.1	150	3.0
	C2R-SL40-LK18GB	K	18.0	92.0	18.0	40.00	18.00	45.10	0.1	150	4.0
	C2R-SL40-RD12GB	D	12.0	139.0	14.0	40.00	14.00	38.00	0.1	150	2.0
	C2R-SL40-RE15GB	E	15.0	128.0	14.0	40.00	14.00	40.00	0.1	150	2.0
	C2R-SL40-RF15GB	F	15.0	133.0	14.0	40.00	14.00	40.00	0.1	150	2.0
	C2R-SL40-RG18GB	G	18.0	137.0	14.0	40.00	14.00	45.10	0.1	150	3.0
	C2R-SL40-RH23GB	H	23.0	92.0	18.0	40.00	18.00	50.10	0.1	150	3.0
	C2R-SL40-RJ18GB	J	18.0	92.0	18.0	40.00	18.00	45.10	0.1	150	3.0
	C2R-SL40-RK18GB	K	18.0	92.0	18.0	40.00	18.00	45.10	0.1	150	4.0

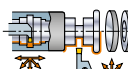
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



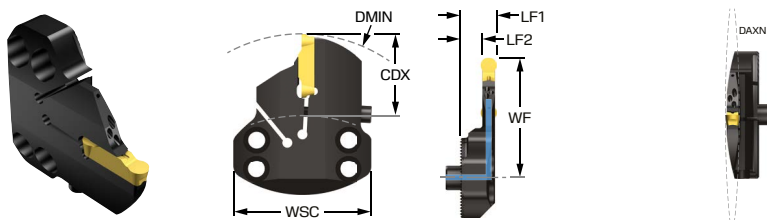
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]	TQ [Nm]
	C2R-SL25-LG13GC	G	13.0	137.0	14.0	25.00	14.00	32.60	0.1	150	3.0
	C2R-SL25-RG13GC	G	13.0	137.0	14.0	25.00	14.00	32.60	0.1	150	3.0
	C2R-SL32-LG13GC	G	13.0	137.0	14.0	32.00	14.00	36.10	0.1	150	2.5
	C2R-SL32-LJ18GC	J	18.0	83.0	18.0	32.00	18.00	41.10	0.1	150	3.0
	C2R-SL32-RG13GC	G	13.0	137.0	14.0	32.00	14.00	36.10	0.1	150	2.5
	C2R-SL32-RJ18GC	J	18.0	83.0	18.0	32.00	18.00	41.10	0.1	150	3.0
	C2R-SL40-LG12GC	G	12.0	137.0	14.0	40.00	14.00	39.10	0.1	150	2.0
	C2R-SL40-LK17GC	K	17.0	87.0	18.0	40.00	18.00	44.10	0.1	150	2.5
	C2R-SL40-RG12GC	G	12.0	137.0	14.0	40.00	14.00	39.10	0.1	150	2.0
	C2R-SL40-RK17GC	K	17.0	87.0	18.0	40.00	18.00	44.10	0.1	150	2.5

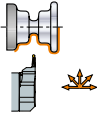
R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem. CoroTurn® SL70 - Präzisionskühlung



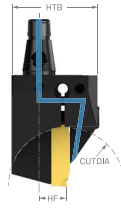
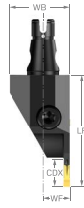
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	BD [mm]	LF [mm]	WF [mm]	WSC [mm]	CP [bar]	TQ [Nm]
	C2R-SL70-LG15AB	G	15.0	100.0	14.0	70.0	15.50	48.00	70.0	80	4.0
	C2R-SL70-LH30AB	H	30.0	100.0	14.0	70.0	16.00	56.00	70.0	80	4.5
	C2R-SL70-LK15AB	K	15.0	120.0	15.0	70.0	18.00	36.00	70.0	80	2.0
	C2R-SL70-LK30AB	K	30.0	120.0	14.0	70.0	17.00	55.00	70.0	80	4.5
	C2R-SL70-LK45AB	K	45.0	120.0	15.0	70.0	18.00	71.00	70.0	80	6.0
	C2R-SL70-LL35AB	L	35.0	90.0	14.0	70.0	18.00	61.00	70.0	80	6.5
	C2R-SL70-LL50AB	L	50.0	105.0	14.0	70.0	18.00	81.00	70.0	80	6.5
	C2R-SL70-RG15AB	G	15.0	100.0	14.0	70.0	15.50	48.00	70.0	80	4.0
	C2R-SL70-RH30AB	H	30.0	100.0	14.0	70.0	16.00	56.00	70.0	80	4.5
	C2R-SL70-RK15AB	K	15.0	120.0	15.0	70.0	18.00	36.00	70.0	80	2.0
	C2R-SL70-RK30AB	K	30.0	120.0	14.0	70.0	17.00	55.00	70.0	80	4.5
	C2R-SL70-RK45AB	K	45.0	120.0	15.0	70.0	18.00	71.00	70.0	80	6.0
	C2R-SL70-RL35AB	L	35.0	90.0	14.0	70.0	18.00	61.00	70.0	80	6.5
	C2R-SL70-RL50AB	L	50.0	105.0	14.0	70.0	18.00	81.00	70.0	80	6.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™ Micro-Schneidkopf zum Abstechen und Einstechen

Präzisionskühlung



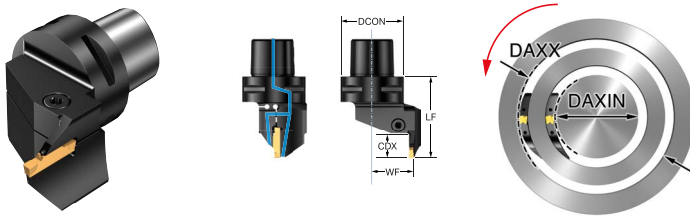
Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	OHX [mm]	WB [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]	TQ [Nm]
C2R-QSM12-LE15AD	E	15.0	32.0	16.0	32.00	6.00	6.0	150	2.5
C2R-QSM12-LF15AD	F	15.0	28.0	16.0	28.00	6.00	6.0	150	2.5
C2R-QSM12-RE15AD	E	15.0	32.0	16.0	32.00	6.00	6.0	150	2.5
C2R-QSM12-RF15AD	F	15.0	28.0	16.0	28.00	6.00	6.0	150	2.5
C2R-QSM16-LE17AD	E	17.0	33.0	18.0	33.00	8.00	8.0	150	2.5
C2R-QSM16-LG17AD	G	17.0	32.0	18.0	32.00	8.00	8.0	150	2.5
C2R-QSM16-RE17AD	E	17.0	33.0	18.0	33.00	8.00	8.0	150	2.5
C2R-QSM16-RG17AD	G	17.0	32.0	18.0	32.00	8.00	8.0	150	2.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Präzisionskühlung



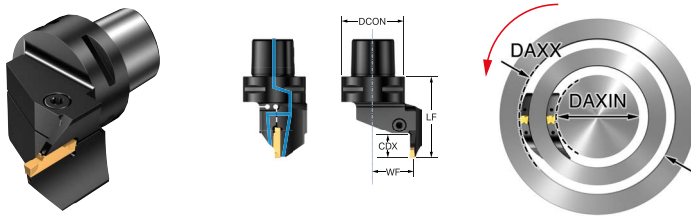
Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
C2A-CC4-RFG15B-042CB	G	15.0	42.0	60.0	60.0	40.00	60.00	27.00	150	4.5
C2A-CC4-RFG15B-054CB	G	15.0	54.0	75.0	60.0	40.00	60.00	27.00	150	4.5
C2A-CC4-RFG15B-067CB	G	15.0	67.0	100.0	60.0	40.00	60.00	27.00	150	4.5
C2A-CC4-RFG15B-090CB	G	15.0	90.0	160.0	60.0	40.00	60.00	27.00	150	4.5
C2A-CC4-RFH18B-064CB	H	18.0	64.0	100.0	65.0	40.00	65.00	27.00	150	4.5
C2A-CC4-RFH18B-092CB	H	18.0	92.0	140.0	65.0	40.00	65.00	27.00	150	4.5
C2A-CC4-RFH18B-132CB	H	18.0	132.0	230.0	65.0	40.00	65.00	27.00	150	4.5
C2A-CC4-RFJ18B-040CB	J	18.0	40.0	70.0	65.0	40.00	65.00	27.00	150	4.5
C2A-CC4-RFJ18B-060CB	J	18.0	60.0	95.0	65.0	40.00	65.00	27.00	150	4.5
C2A-CC4-RFJ18B-085CB	J	18.0	85.0	130.0	65.0	40.00	65.00	27.00	150	4.5
C2A-CC4-RFJ18B-120CB	J	18.0	120.0	180.0	65.0	40.00	65.00	27.00	150	4.5
C2A-CC5-RFH18B-064CB	H	18.0	64.0	100.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFH18B-092CB	H	18.0	92.0	140.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFH18B-132CB	H	18.0	132.0	230.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFH18B-220CB	H	18.0	220.0	500.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFH18B-300CB	H	18.0	300.0	2000.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFJ18B-040CB	J	18.0	40.0	70.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFJ18B-060CB	J	18.0	60.0	95.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFJ18B-085CB	J	18.0	85.0	130.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFJ18B-120CB	J	18.0	120.0	180.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFJ18B-175CB	J	18.0	175.0	500.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFK18B-040CB	K	18.0	40.0	70.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFK18B-058CB	K	18.0	58.0	100.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFK18B-088CB	K	18.0	88.0	180.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFK18B-168CB	K	18.0	168.0	400.0	65.0	50.00	65.00	33.00	150	4.5
C2A-CC5-RFK18B-220CB	K	18.0	220.0	1000.0	65.0	50.00	65.00	33.00	150	4.5

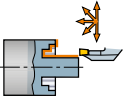
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Präzisionskühlung



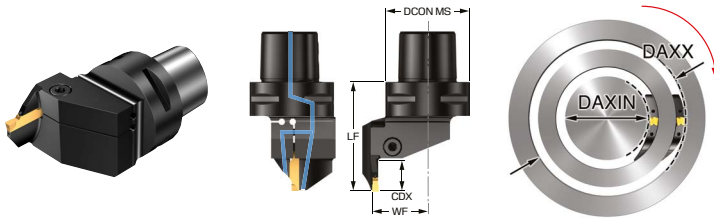
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2A-CC6-RFH18B-064CB	H	18.0	64.0	100.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFH18B-092CB	H	18.0	92.0	140.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFH18B-132CB	H	18.0	132.0	230.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFH18B-220CB	H	18.0	220.0	500.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFH18B-300CB	H	18.0	300.0	2000.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFJ18B-040CB	J	18.0	40.0	70.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFJ18B-060CB	J	18.0	60.0	95.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFJ18B-085CB	J	18.0	85.0	95.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFJ18B-120CB	J	18.0	120.0	180.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFJ18B-175CB	J	18.0	175.0	500.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFK18B-058CB	K	18.0	58.0	100.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFK18B-088CB	K	18.0	88.0	180.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFK18B-168CB	K	18.0	168.0	400.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFK18B-220CB	K	18.0	220.0	1000.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-RFL23B-050CB	L	23.0	50.0	80.0	75.0	63.00	75.00	39.00	150	6.5
	C2A-CC6-RFL23B-075CB	L	23.0	75.0	150.0	75.0	63.00	75.00	39.00	150	6.5
	C2A-CC6-RFL23B-140CB	L	23.0	140.0	400.0	75.0	63.00	75.00	39.00	150	6.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Präzisionskühlung



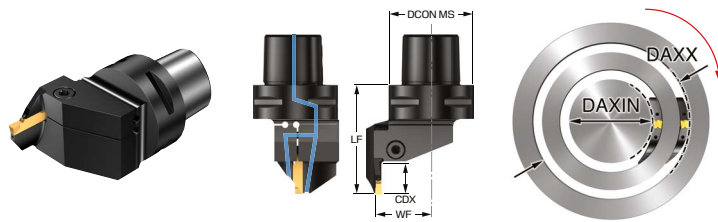
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2A-CC4-LFG15B-042CB	G	15.0	42.0	60.0	60.0	40.00	60.00	27.00	150	4.5
	C2A-CC4-LFG15B-054CB	G	15.0	54.0	75.0	60.0	40.00	60.00	27.00	150	4.5
	C2A-CC4-LFG15B-067CB	G	15.0	67.0	100.0	60.0	40.00	60.00	27.00	150	4.5
	C2A-CC4-LFG15B-090CB	G	15.0	90.0	160.0	60.0	40.00	60.00	27.00	150	4.5
	C2A-CC4-LFH18B-064CB	H	18.0	64.0	100.0	65.0	40.00	65.00	27.00	150	4.5
	C2A-CC4-LFH18B-092CB	H	18.0	92.0	140.0	65.0	40.00	65.00	27.00	150	4.5
	C2A-CC4-LFH18B-132CB	H	18.0	132.0	230.0	65.0	40.00	65.00	27.00	150	4.5
	C2A-CC4-LFJ18B-040CB	J	18.0	40.0	70.0	65.0	40.00	65.00	27.00	150	4.5
	C2A-CC4-LFJ18B-060CB	J	18.0	60.0	95.0	65.0	40.00	65.00	27.00	150	4.5
	C2A-CC4-LFJ18B-085CB	J	18.0	85.0	130.0	65.0	40.00	65.00	27.00	150	4.5
	C2A-CC4-LFJ18B-120CB	J	18.0	120.0	180.0	65.0	40.00	65.00	27.00	150	4.5
	C2A-CC5-LFH18B-064CB	H	18.0	64.0	100.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFH18B-092CB	H	18.0	92.0	140.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFH18B-132CB	H	18.0	132.0	230.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFH18B-220CB	H	18.0	220.0	500.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFH18B-300CB	H	18.0	300.0	2000.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFJ18B-040CB	J	18.0	40.0	70.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFJ18B-060CB	J	18.0	60.0	95.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFJ18B-085CB	J	18.0	85.0	130.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFJ18B-120CB	J	18.0	120.0	180.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFJ18B-175CB	J	18.0	175.0	500.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFK18B-040CB	K	18.0	40.0	70.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFK18B-058CB	K	18.0	58.0	100.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFK18B-088CB	K	18.0	88.0	180.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFK18B-168CB	K	18.0	168.0	400.0	65.0	50.00	65.00	33.00	150	4.5
	C2A-CC5-LFK18B-220CB	K	18.0	220.0	1000.0	65.0	50.00	65.00	33.00	150	4.5

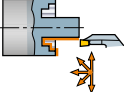
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Präzisionskühlung



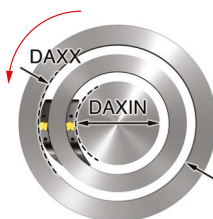
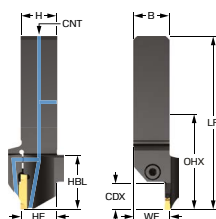
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2A-CC6-LFH18B-064CB	H	18.0	64.0	100.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFH18B-092CB	H	18.0	92.0	140.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFH18B-132CB	H	18.0	132.0	230.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFH18B-220CB	H	18.0	220.0	500.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFH18B-300CB	H	18.0	300.0	2000.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFJ18B-040CB	J	18.0	40.0	70.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFJ18B-060CB	J	18.0	60.0	95.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFJ18B-085CB	J	18.0	85.0	130.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFJ18B-120CB	J	18.0	120.0	180.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFJ18B-175CB	J	18.0	175.0	500.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFK18B-058CB	K	18.0	58.0	100.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFK18B-088CB	K	18.0	88.0	180.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFK18B-168CB	K	18.0	168.0	400.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFK18B-220CB	K	18.0	220.0	1000.0	70.0	63.00	70.00	39.00	150	4.5
	C2A-CC6-LFL23B-075CB	L	23.0	75.0	150.0	75.0	63.00	75.00	39.00	150	6.5
	C2A-CC6-LFL23B-140CB	L	23.0	140.0	400.0	75.0	63.00	75.00	39.00	150	6.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Axialeins- techen

Präzisionskühlung



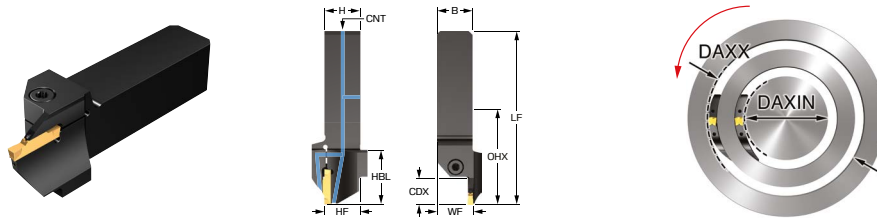
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-QS20-RFG15B-034CB	G	15.0	34.0	44.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-RFG15B-038CB	G	15.0	38.0	48.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-RFG15B-042CB	G	15.0	42.0	60.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-RFG15B-054CB	G	15.0	54.0	75.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-RFG15B-067CB	G	15.0	67.0	100.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-RFG15B-090CB	G	15.0	90.0	160.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-RFG15B-130CB	G	15.0	130.0	160.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-RFH18B-040CB	H	18.0	40.0	60.0	55.6	38.1	20.00	20.00	107.10	20.50
	C2A-QS20-RFH18B-052CB	H	18.0	52.0	72.0	55.6	38.1	20.00	20.00	107.10	20.50
	C2A-QS20-RFH18B-064CB	H	18.0	64.0	100.0	55.6	38.1	20.00	20.00	107.10	20.50
	C2A-QS20-RFH18B-092CB	H	18.0	92.0	140.0	55.6	38.1	20.00	20.00	107.10	20.50
	C2A-QS20-RFH18B-132CB	H	18.0	132.0	230.0	55.6	38.1	20.00	20.00	107.10	20.50
	C2A-QS25-RFG15B-042CB	G	15.0	42.0	60.0	58.3	32.8	25.00	25.00	116.80	25.50
	C2A-QS25-RFG15B-054CB	G	15.0	54.0	75.0	58.3	32.8	25.00	25.00	116.80	25.50
	C2A-QS25-RFG15B-067CB	G	15.0	67.0	100.0	58.3	32.8	25.00	25.00	116.80	25.50
	C2A-QS25-RFG15B-090CB	G	15.0	90.0	160.0	58.3	32.8	25.00	25.00	116.80	25.50
	C2A-QS25-RFG15B-130CB	G	15.0	130.0	160.0	58.3	32.8	25.00	25.00	116.80	25.50
	C2A-QS25-RFH18B-064CB	H	18.0	64.0	100.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFH18B-092CB	H	18.0	92.0	140.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFH18B-132CB	H	18.0	132.0	230.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFH18B-220CB	H	18.0	220.0	500.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFH18B-300CB	H	18.0	300.0	800.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFJ18B-040CB	J	18.0	40.0	70.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFJ18B-060CB	J	18.0	60.0	95.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFJ18B-085CB	J	18.0	85.0	130.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFJ18B-120CB	J	18.0	120.0	180.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFJ18B-175CB	J	18.0	175.0	500.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFK18B-040CB	K	18.0	40.0	70.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFK18B-058CB	K	18.0	58.0	100.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFK18B-088CB	K	18.0	88.0	180.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFK18B-168CB	K	18.0	168.0	400.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFK18B-220CB	K	18.0	220.0	500.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-RFL23B-050CB	L	23.0	50.0	80.0	70.2	44.7	25.00	25.00	128.70	26.50
	C2A-QS25-RFL23B-075CB	L	23.0	75.0	150.0	70.2	44.7	25.00	25.00	128.70	26.50
	C2A-QS25-RFL23B-140CB	L	23.0	140.0	400.0	70.2	44.7	25.00	25.00	128.70	26.50

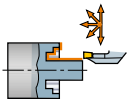
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Axialeins- techen

Präzisionskühlung



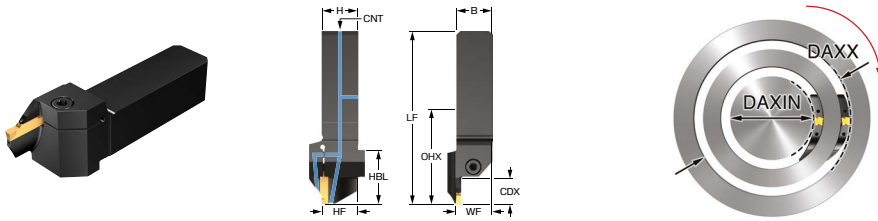
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	C2A-QSA12-RFG15B-034CB	G	0.590	1.339	1.732	1.979	1.290	0.750	0.750	4.007	0.770
	C2A-QSA12-RFG15B-042CB	G	0.590	1.654	2.362	1.979	1.290	0.750	0.750	4.007	0.770
	C2A-QSA12-RFH18B-040CB	H	0.709	1.575	2.362	2.190	1.501	0.750	0.750	4.217	0.770
	C2A-QSA12-RFH18B-092CB	H	0.709	3.622	5.512	2.190	1.501	0.750	0.750	4.217	0.770
	C2A-QSA12-RFH18B-132CB	H	0.709	5.197	9.055	2.190	1.501	0.750	0.750	4.217	0.770
	C2A-QSA16-RFG15B-042CB	G	0.590	1.654	2.362	2.294	1.290	1.000	1.000	4.597	1.020
	C2A-QSA16-RFG15B-090CB	G	0.590	3.543	6.299	2.294	1.290	1.000	1.000	4.597	1.020
	C2A-QSA16-RFG15B-130CB	G	0.590	5.118	6.299	2.294	1.290	1.000	1.000	4.597	1.020
	C2A-QSA16-RFH18B-064CB	H	0.709	2.520	3.937	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-RFH18B-092CB	H	0.709	3.622	5.512	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-RFH18B-132CB	H	0.709	5.197	9.055	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-RFH18B-220CB	H	0.709	8.661	19.685	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-RFH18B-300CB	H	0.709	11.811	31.496	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-RFJ18B-060CB	J	0.709	2.362	3.740	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-RFJ18B-120CB	J	0.709	4.724	7.087	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-RFJ18B-175CB	J	0.709	6.890	19.685	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-RFK18B-040CB	K	0.709	1.575	2.756	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-RFK18B-088CB	K	0.709	3.465	7.087	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-RFL23B-140CB	L	0.906	5.512	15.748	2.766	1.762	1.000	1.000	5.069	1.060

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Axialeins- techen

Präzisionskühlung



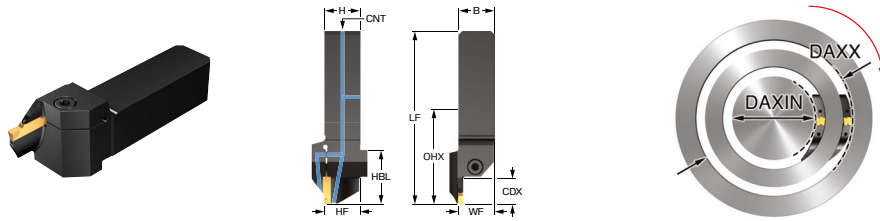
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-QS20-LFG15B-034CB	G	15.0	34.0	44.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-LFG15B-038CB	G	15.0	38.0	48.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-LFG15B-042CB	G	15.0	42.0	60.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-LFG15B-054CB	G	15.0	54.0	75.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-LFG15B-067CB	G	15.0	67.0	100.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-LFG15B-090CB	G	15.0	90.0	160.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-LFG15B-130CB	G	15.0	130.0	160.0	50.3	32.8	20.00	20.00	101.80	20.50
	C2A-QS20-LFH18B-040CB	H	18.0	40.0	60.0	55.6	38.1	20.00	20.00	107.10	20.50
	C2A-QS20-LFH18B-052CB	H	18.0	52.0	72.0	55.6	38.1	20.00	20.00	107.10	20.50
	C2A-QS20-LFH18B-064CB	H	18.0	64.0	100.0	55.6	38.1	20.00	20.00	107.10	20.50
	C2A-QS20-LFH18B-092CB	H	18.0	92.0	140.0	55.6	38.1	20.00	20.00	107.10	20.50
	C2A-QS20-LFH18B-132CB	H	18.0	132.0	230.0	55.6	38.1	20.00	20.00	107.10	20.50
	C2A-QS25-LFG15B-042CB	G	15.0	42.0	60.0	58.3	32.8	25.00	25.00	116.80	25.50
	C2A-QS25-LFG15B-054CB	G	15.0	54.0	75.0	58.3	32.8	25.00	25.00	116.80	25.50
	C2A-QS25-LFG15B-067CB	G	15.0	67.0	100.0	58.3	32.8	25.00	25.00	116.80	25.50
	C2A-QS25-LFG15B-090CB	G	15.0	90.0	160.0	58.3	32.8	25.00	25.00	116.80	25.50
	C2A-QS25-LFG15B-130CB	G	15.0	130.0	160.0	58.3	32.8	25.00	25.00	116.80	25.50
	C2A-QS25-LFH18B-064CB	H	18.0	64.0	100.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFH18B-092CB	H	18.0	92.0	140.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFH18B-132CB	H	18.0	132.0	230.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFH18B-220CB	H	18.0	220.0	500.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFH18B-300CB	H	18.0	300.0	800.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFJ18B-040CB	J	18.0	40.0	70.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFJ18B-060CB	J	18.0	60.0	95.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFJ18B-085CB	J	18.0	85.0	130.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFJ18B-120CB	J	18.0	120.0	180.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFJ18B-175CB	J	18.0	175.0	500.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFK18B-040CB	K	18.0	40.0	70.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFK18B-058CB	K	18.0	58.0	100.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFK18B-088CB	K	18.0	88.0	180.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFK18B-168CB	K	18.0	168.0	400.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFK18B-220CB	K	18.0	220.0	500.0	63.6	38.1	25.00	25.00	122.10	25.50
	C2A-QS25-LFL23B-050CB	L	23.0	50.0	80.0	70.2	44.7	25.00	25.00	128.70	26.50
	C2A-QS25-LFL23B-075CB	L	23.0	75.0	150.0	70.2	44.7	25.00	25.00	128.70	26.50
	C2A-QS25-LFL23B-140CB	L	23.0	140.0	400.0	70.2	44.7	25.00	25.00	128.70	26.50

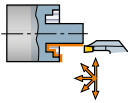
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Axialeins- techen

Präzisionskühlung



Zoll (Zoll)

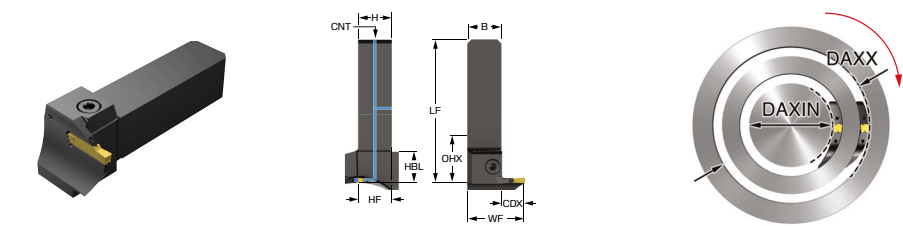
	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	C2A-QSA12-LFG15B-034CB	G	0.590	1.339	1.732	1.979	1.290	0.750	0.750	4.007	0.770
	C2A-QSA12-LFG15B-042CB	G	0.590	1.654	2.362	1.979	1.290	0.750	0.750	4.007	0.770
	C2A-QSA12-LFH18B-040CB	H	0.709	1.575	2.362	2.190	1.501	0.750	0.750	4.217	0.770
	C2A-QSA12-LFH18B-092CB	H	0.709	3.622	5.512	2.190	1.501	0.750	0.750	4.217	0.770
	C2A-QSA12-LFH18B-132CB	H	0.709	5.197	9.055	2.190	1.501	0.750	0.750	4.217	0.770
	C2A-QSA16-LFG15B-042CB	G	0.590	1.654	2.362	2.294	1.290	1.000	1.000	4.597	1.020
	C2A-QSA16-LFG15B-067CB	G	0.590	2.638	3.937	2.294	1.290	1.000	1.000	4.597	1.020
	C2A-QSA16-LFG15B-090CB	G	0.590	3.543	6.299	2.294	1.290	1.000	1.000	4.597	1.020
	C2A-QSA16-LFH18B-064CB	H	0.709	2.520	3.937	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-LFH18B-092CB	H	0.709	3.622	5.512	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-LFH18B-132CB	H	0.709	5.197	9.055	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-LFH18B-220CB	H	0.709	8.661	19.685	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-LFH18B-300CB	H	0.709	11.811	31.496	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-LFJ18B-060CB	J	0.709	2.362	3.740	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-LFJ18B-120CB	J	0.709	4.724	7.087	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-LFJ18B-175CB	J	0.709	6.890	19.685	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-LFK18B-040CB	K	0.709	1.575	2.756	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-LFK18B-088CB	K	0.709	3.465	7.087	2.505	1.501	1.000	1.000	4.808	1.020
	C2A-QSA16-LFL23B-140CB	L	0.906	5.512	15.748	2.766	1.762	1.000	1.000	5.069	1.060

R = Rechtsausführung, L = Linksausführung



CoroCut® 2, QS™-Schaftwerkzeug zum Axialeins-techen

Präzisionskühlung



Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-QS25-RGH15B-132CB	H	15.0	132.0	230.0	48.5	23.0	25.00	25.00	107.00	42.00
	C2A-QS25-RGH15B-40CB	H	15.0	40.0	60.0	48.5	23.0	25.00	25.00	107.00	42.00
	C2A-QS25-RGH15B-52CB	H	15.0	52.0	72.0	48.5	23.0	25.00	25.00	107.00	42.00
	C2A-QS25-RGH15B-64CB	H	15.0	64.0	100.0	48.5	23.0	25.00	25.00	107.00	42.00
	C2A-QS25-RGH15B-92CB	H	15.0	92.0	140.0	48.5	23.0	25.00	25.00	107.00	42.00

R = Rechtsausführung, L = Linksausführung

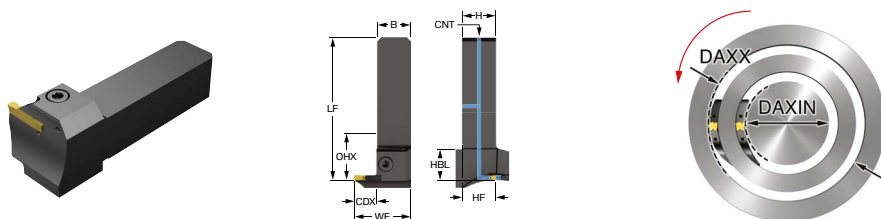
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	C2A-QSA16-RGH15B-132CB	H	0.591	5.197	9.055	1.909	0.906	1.000	1.000	4.213	1.670
	C2A-QSA16-RGH15B-64CB	H	0.591	2.520	3.937	1.909	0.906	1.000	1.000	4.213	1.670

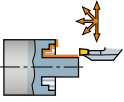
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, QS™-Schaftwerkzeug zum Axialeins- techen

Präzisionskühlung

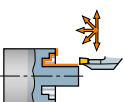


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-QS25-LGH15B-132CB	H	15.0	132.0	230.0	48.5	23.0	25.00	25.00	107.00	42.00
	C2A-QS25-LGH15B-40CB	H	15.0	40.0	60.0	48.5	23.0	25.00	25.00	107.00	42.00
	C2A-QS25-LGH15B-52CB	H	15.0	52.0	72.0	48.5	23.0	25.00	25.00	107.00	42.00
	C2A-QS25-LGH15B-64CB	H	15.0	64.0	100.0	48.5	23.0	25.00	25.00	107.00	42.00
	C2A-QS25-LGH15B-92CB	H	15.0	92.0	140.0	48.5	23.0	25.00	25.00	107.00	42.00

R = Rechtsausführung, L = Linksausführung

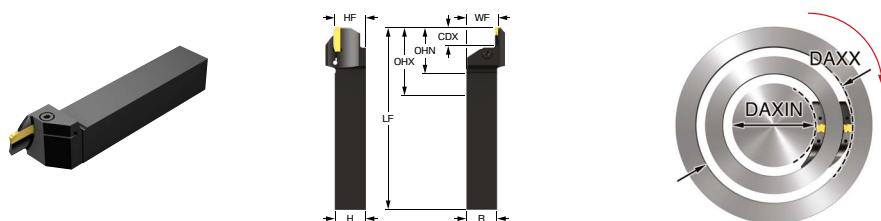
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	C2A-QSA16-LGH15B-132CB	H	0.591	5.197	9.055	1.909	0.906	1.000	1.000	4.213	1.670
	C2A-QSA16-LGH15B-64CB	H	0.591	2.520	3.937	1.909	0.906	1.000	1.000	4.213	1.670

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem



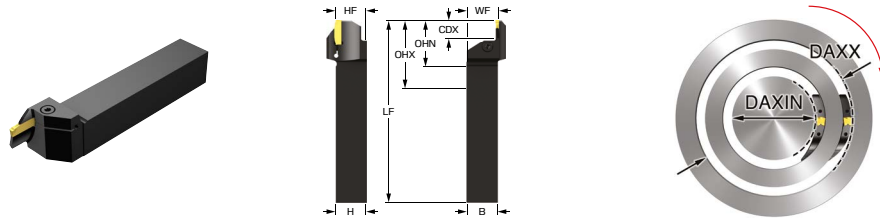
Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
C2A-RS20-LFG15B-034DB	G	15.0	34.0	44.0	55.4	35.4	20.00	20.00	125.00	21.00
C2A-RS20-LFG15B-042DB	G	15.0	42.0	60.0	55.4	35.4	20.00	20.00	125.00	21.00
C2A-RS20-LFG15B-054DB	G	15.0	54.0	75.0	55.4	35.4	20.00	20.00	125.00	21.00
C2A-RS20-LFG15B-067DB	G	15.0	67.0	100.0	55.4	35.4	20.00	20.00	125.00	21.00
C2A-RS20-LFG15B-090DB	G	15.0	90.0	160.0	55.4	35.4	20.00	20.00	125.00	21.00
C2A-RS20-LFG15B-130DB	G	15.0	130.0	300.0	55.4	35.4	20.00	20.00	125.00	21.00
C2A-RS20-LFH18B-040DB	H	18.0	40.0	60.0	60.7	40.7	20.00	20.00	125.00	21.00
C2A-RS20-LFH18B-052DB	H	18.0	52.0	72.0	60.7	40.7	20.00	20.00	125.00	21.00
C2A-RS20-LFH18B-064DB	H	18.0	64.0	100.0	60.7	40.7	20.00	20.00	125.00	21.00
C2A-RS20-LFH18B-092DB	H	18.0	92.0	140.0	60.7	40.7	20.00	20.00	125.00	21.00
C2A-RS20-LFH18B-132DB	H	18.0	132.0	230.0	60.7	40.7	20.00	20.00	125.00	21.00
C2A-RS20-LFH18B-220DB	H	18.0	220.0	500.0	60.7	40.7	20.00	20.00	125.00	21.00
C2A-RS25-LFG15B-034DB	G	15.0	34.0	44.0	60.4	35.4	25.00	25.00	150.00	26.00
C2A-RS25-LFG15B-042DB	G	15.0	42.0	60.0	60.4	35.4	25.00	25.00	150.00	26.00
C2A-RS25-LFG15B-054DB	G	15.0	54.0	75.0	60.4	35.4	25.00	25.00	150.00	26.00
C2A-RS25-LFG15B-067DB	G	15.0	67.0	100.0	60.4	35.4	25.00	25.00	150.00	26.00
C2A-RS25-LFG15B-090DB	G	15.0	90.0	160.0	60.4	35.4	25.00	25.00	150.00	26.00
C2A-RS25-LFG15B-130DB	G	15.0	130.0	300.0	60.4	35.4	25.00	25.00	150.00	26.00
C2A-RS25-LFH18B-040DB	H	18.0	40.0	60.0	65.7	40.7	25.00	25.00	150.00	26.00
C2A-RS25-LFH18B-052DB	H	18.0	52.0	72.0	65.7	40.7	25.00	25.00	150.00	26.00
C2A-RS25-LFH18B-064DB	H	18.0	64.0	100.0	65.7	40.7	25.00	25.00	150.00	26.00
C2A-RS25-LFH18B-092DB	H	18.0	92.0	140.0	65.7	40.7	25.00	25.00	150.00	26.00
C2A-RS25-LFH18B-132DB	H	18.0	132.0	230.0	65.7	40.7	25.00	25.00	150.00	26.00
C2A-RS25-LFH18B-220DB	H	18.0	220.0	500.0	65.7	40.7	25.00	25.00	150.00	26.00
C2A-RS25-LFH18B-300DB	H	18.0	300.0	1100.0	65.7	40.7	25.00	25.00	150.00	26.00
C2A-RS25-LFJ18B-040DB	J	18.0	40.0	70.0	65.7	40.7	25.00	25.00	150.00	26.00

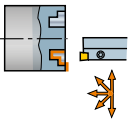
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinsteichen

Schraubspannsystem



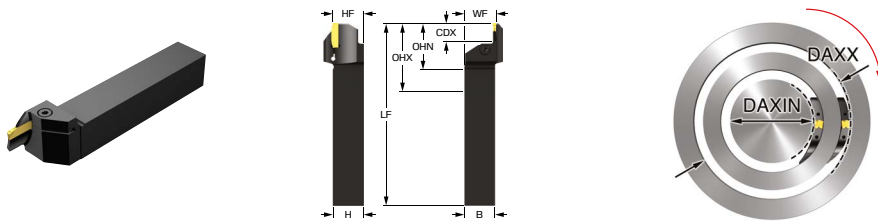
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-RS25-LFJ18B-060DB	J	18.0	60.0	95.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFJ18B-085DB	J	18.0	85.0	130.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFJ18B-120DB	J	18.0	120.0	180.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFJ18B-175DB	J	18.0	175.0	500.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFK18B-040DB	K	18.0	40.0	70.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFK18B-058DB	K	18.0	58.0	100.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFK18B-088DB	K	18.0	88.0	180.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFK18B-168DB	K	18.0	168.0	400.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFK18B-220DB	K	18.0	220.0	1000.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-LFL23B-050DB	L	23.0	50.0	80.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS25-LFL23B-075DB	L	23.0	75.0	150.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS25-LFL23B-140DB	L	23.0	140.0	400.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS32-LFK18B-220DB	K	18.0	220.0	1000.0	72.7	40.7	32.00	32.00	170.00	33.00
	C2A-RS32-LFL23B-075DB	L	23.0	75.0	150.0	77.3	45.3	32.00	32.00	170.00	33.50
	C2A-RS32-LFL23B-140DB	L	23.0	140.0	400.0	77.3	45.3	32.00	32.00	170.00	33.50

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinsteichen

Schraubspannsystem



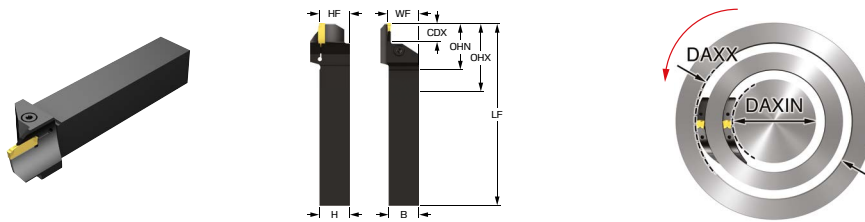
Zoll (Zoll)

Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
C2A-RSA12-LFG15B-034DB	G	0.590	1.339	1.732	2.143	1.393	0.750	0.750	5.000	0.827
C2A-RSA12-LFG15B-042DB	G	0.590	1.654	2.362	2.143	1.393	0.750	0.750	5.000	0.827
C2A-RSA12-LFG15B-054DB	G	0.590	2.126	2.953	2.143	1.393	0.750	0.750	5.000	0.827
C2A-RSA12-LFG15B-067DB	G	0.590	2.638	3.937	2.143	1.393	0.750	0.750	5.000	0.827
C2A-RSA12-LFG15B-090DB	G	0.590	3.543	6.299	2.143	1.393	0.750	0.750	5.000	0.827
C2A-RSA12-LFG15B-130DB	G	0.590	5.118	11.811	2.143	1.393	0.750	0.750	5.000	0.827
C2A-RSA16-LFG15B-034DB	G	0.590	1.339	1.732	2.393	1.393	1.000	1.000	6.000	1.039
C2A-RSA16-LFG15B-042DB	G	0.590	1.654	2.362	2.393	1.393	1.000	1.000	6.000	1.039
C2A-RSA16-LFG15B-054DB	G	0.590	2.126	2.953	2.393	1.393	1.000	1.000	6.000	1.039
C2A-RSA16-LFG15B-067DB	G	0.590	2.638	3.937	2.393	1.393	1.000	1.000	6.000	1.039
C2A-RSA16-LFG15B-090DB	G	0.590	3.543	6.299	2.393	1.393	1.000	1.000	6.000	1.039
C2A-RSA16-LFG15B-130DB	G	0.590	5.118	11.811	2.393	1.393	1.000	1.000	6.000	1.039
C2A-RSA16-LFH18B-040DB	H	0.709	1.575	2.362	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFH18B-052DB	H	0.709	2.047	2.835	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFH18B-064DB	H	0.709	2.520	3.937	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFH18B-092DB	H	0.709	3.622	5.512	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFH18B-132DB	H	0.709	5.197	9.055	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFH18B-220DB	H	0.709	8.661	19.685	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFH18B-300DB	H	0.709	11.811	31.496	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFJ18B-040DB	J	0.709	1.575	2.756	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFJ18B-060DB	J	0.709	2.362	3.740	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFJ18B-085DB	J	0.709	3.346	5.118	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFJ18B-120DB	J	0.709	4.724	7.087	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFJ18B-175DB	J	0.709	6.890	19.685	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFK18B-040DB	K	0.709	1.575	2.756	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFK18B-058DB	K	0.709	2.283	3.400	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFK18B-088DB	K	0.709	3.465	7.087	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFK18B-168DB	K	0.709	6.614	15.748	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFK18B-220DB	K	0.709	8.661	39.370	2.603	1.603	1.000	1.000	6.000	1.039
C2A-RSA16-LFL23B-075DB	L	0.906	2.953	5.906	2.785	1.785	1.000	1.000	6.000	1.063
C2A-RSA16-LFL23B-140DB	L	0.906	5.512	15.748	2.785	1.785	1.000	1.000	6.000	1.063
C2A-RSA20-LFL23B-075DB	L	0.906	2.953	5.906	3.035	1.785	1.250	1.250	6.000	1.309
C2A-RSA20-LFL23B-140DB	L	0.906	5.512	15.748	3.035	1.785	1.250	1.250	6.000	1.309

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem



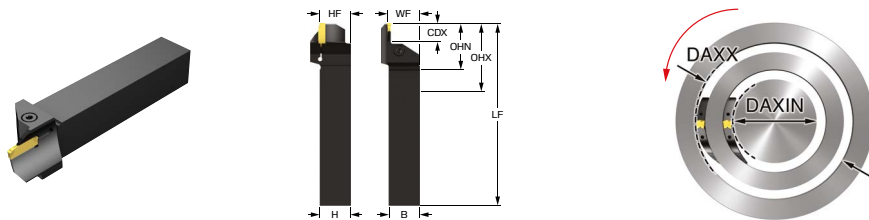
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-RS20-RFG15B-034DB	G	15.0	34.0	44.0	55.4	35.4	20.00	20.00	125.00	21.00
	C2A-RS20-RFG15B-042DB	G	15.0	42.0	60.0	55.4	35.4	20.00	20.00	125.00	21.00
	C2A-RS20-RFG15B-054DB	G	15.0	54.0	75.0	55.4	35.4	20.00	20.00	125.00	21.00
	C2A-RS20-RFG15B-067DB	G	15.0	67.0	100.0	55.4	35.4	20.00	20.00	125.00	21.00
	C2A-RS20-RFG15B-090DB	G	15.0	90.0	160.0	55.4	35.4	20.00	20.00	125.00	21.00
	C2A-RS20-RFG15B-130DB	G	15.0	130.0	300.0	55.4	35.4	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-040DB	H	18.0	40.0	60.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-052DB	H	18.0	52.0	72.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-064DB	H	18.0	64.0	100.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-092DB	H	18.0	92.0	140.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-132DB	H	18.0	132.0	230.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS20-RFH18B-220DB	H	18.0	220.0	500.0	60.7	40.7	20.00	20.00	125.00	21.00
	C2A-RS25-RFG15B-034DB	G	15.0	34.0	44.0	60.4	35.4	25.00	25.00	150.00	26.00
	C2A-RS25-RFG15B-042DB	G	15.0	42.0	60.0	60.4	35.4	25.00	25.00	150.00	26.00
	C2A-RS25-RFG15B-054DB	G	15.0	54.0	75.0	60.4	35.4	25.00	25.00	150.00	26.00
	C2A-RS25-RFG15B-067DB	G	15.0	67.0	100.0	60.4	35.4	25.00	25.00	150.00	26.00
	C2A-RS25-RFG15B-090DB	G	15.0	90.0	160.0	60.4	35.4	25.00	25.00	150.00	26.00
	C2A-RS25-RFG15B-130DB	G	15.0	130.0	300.0	60.4	35.4	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-040DB	H	18.0	40.0	60.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-052DB	H	18.0	52.0	72.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-064DB	H	18.0	64.0	100.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-092DB	H	18.0	92.0	140.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-132DB	H	18.0	132.0	230.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-220DB	H	18.0	220.0	500.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFH18B-300DB	H	18.0	300.0	1100.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFJ18B-040DB	J	18.0	40.0	70.0	65.7	40.7	25.00	25.00	150.00	26.00

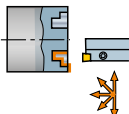
R = Rechtsausführung. L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinsteichen

Schraubspannsystem



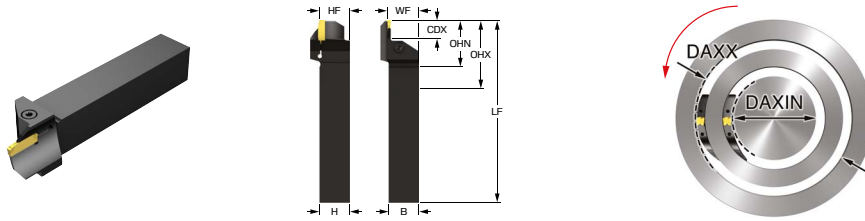
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-RS25-RFJ18B-060DB	J	18.0	60.0	95.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFJ18B-085DB	J	18.0	85.0	130.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFJ18B-120DB	J	18.0	120.0	180.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFJ18B-175DB	J	18.0	175.0	500.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFK18B-040DB	K	18.0	40.0	70.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFK18B-058DB	K	18.0	58.0	100.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFK18B-088DB	K	18.0	88.0	180.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFK18B-168DB	K	18.0	168.0	400.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFK18B-220DB	K	18.0	220.0	1000.0	65.7	40.7	25.00	25.00	150.00	26.00
	C2A-RS25-RFL23B-050DB	L	23.0	50.0	80.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS25-RFL23B-075DB	L	23.0	75.0	150.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS25-RFL23B-140DB	L	23.0	140.0	400.0	70.3	45.3	25.00	25.00	150.00	26.50
	C2A-RS32-RFK18B-088DB	K	18.0	88.0	180.0	72.7	40.7	32.00	32.00	170.00	33.00
	C2A-RS32-RFK18B-168DB	K	18.0	168.0	400.0	72.7	40.7	32.00	32.00	170.00	33.00
	C2A-RS32-RFK18B-220DB	K	18.0	220.0	1000.0	72.7	40.7	32.00	32.00	170.00	33.00
	C2A-RS32-RFL23B-075DB	L	23.0	75.0	150.0	77.3	45.3	32.00	32.00	170.00	33.50
	C2A-RS32-RFL23B-140DB	L	23.0	140.0	400.0	77.3	45.3	32.00	32.00	170.00	33.50

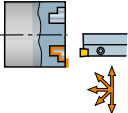
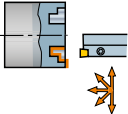
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinsteichen

Schraubspannsystem



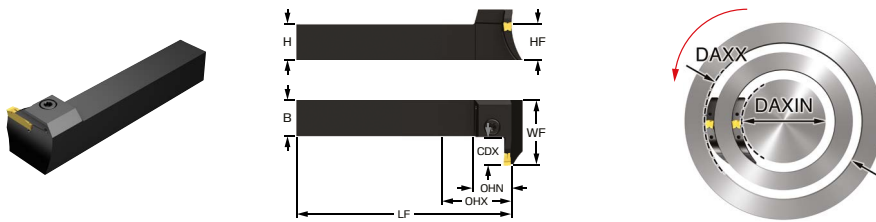
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	C2A-RSA12-RFG15B-034DB	G	0.590	1.339	1.732	2.143	1.393	0.750	0.750	5.000	0.827
	C2A-RSA12-RFG15B-042DB	G	0.590	1.654	2.362	2.143	1.393	0.750	0.750	5.000	0.827
	C2A-RSA12-RFG15B-054DB	G	0.590	2.126	2.953	2.143	1.393	0.750	0.750	5.000	0.827
	C2A-RSA12-RFG15B-067DB	G	0.590	2.638	3.937	2.143	1.393	0.750	0.750	5.000	0.827
	C2A-RSA12-RFG15B-090DB	G	0.590	3.543	6.299	2.143	1.393	0.750	0.750	5.000	0.827
	C2A-RSA12-RFG15B-130DB	G	0.590	5.118	11.811	2.143	1.393	0.750	0.750	5.000	0.827
	C2A-RSA16-RFG15B-034DB	G	0.590	1.339	1.732	2.393	1.393	1.000	1.000	6.000	1.039
	C2A-RSA16-RFG15B-042DB	G	0.590	1.654	2.362	2.393	1.393	1.000	1.000	6.000	1.039
	C2A-RSA16-RFG15B-054DB	G	0.590	2.126	2.953	2.393	1.393	1.000	1.000	6.000	1.039
	C2A-RSA16-RFG15B-067DB	G	0.590	2.638	3.937	2.393	1.393	1.000	1.000	6.000	1.039
	C2A-RSA16-RFG15B-090DB	G	0.590	3.543	6.299	2.393	1.393	1.000	1.000	6.000	1.039
	C2A-RSA16-RFG15B-130DB	G	0.590	5.118	11.811	2.393	1.393	1.000	1.000	6.000	1.039
	C2A-RSA16-RFH18B-040DB	H	0.709	1.575	2.362	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFH18B-052DB	H	0.709	2.047	2.835	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFH18B-064DB	H	0.709	2.520	3.937	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFH18B-092DB	H	0.709	3.622	5.512	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFH18B-132DB	H	0.709	5.197	9.055	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFH18B-220DB	H	0.709	8.661	19.685	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFH18B-300DB	H	0.709	11.811	31.496	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFJ18B-040DB	J	0.709	1.575	2.756	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFJ18B-060DB	J	0.709	2.362	3.740	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFJ18B-085DB	J	0.709	3.346	5.118	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFJ18B-120DB	J	0.709	4.724	7.087	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFJ18B-175DB	J	0.709	6.890	19.685	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFK18B-040DB	K	0.709	1.575	2.756	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFK18B-058DB	K	0.709	2.283	3.400	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFK18B-088DB	K	0.709	3.465	7.087	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFK18B-168DB	K	0.709	6.614	15.748	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFK18B-220DB	K	0.709	8.661	39.370	2.603	1.603	1.000	1.000	6.000	1.039
	C2A-RSA16-RFL23B-075DB	L	0.906	2.953	5.906	2.785	1.785	1.000	1.000	6.000	1.063
	C2A-RSA16-RFL23B-140DB	L	0.906	5.512	15.748	2.785	1.785	1.000	1.000	6.000	1.063
	C2A-RSA20-RFL23B-075DB	L	0.906	2.953	5.906	3.035	1.785	1.250	1.250	6.000	1.309
	C2A-RSA20-RFL23B-140DB	L	0.906	5.512	15.748	3.035	1.785	1.250	1.250	6.000	1.309

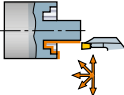
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinsteichen

Schraubspannsystem

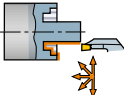


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-RS25-LGH18B-040DB	H	18.0	40.0	60.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-052DB	H	18.0	52.0	72.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-064DB	H	18.0	64.0	100.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-092DB	H	18.0	92.0	140.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-132DB	H	18.0	132.0	230.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-220DB	H	18.0	220.0	500.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGH18B-300DB	H	18.0	300.0	1100.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGK18B-058DB	K	18.0	58.0	100.0	51.6	26.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGK18B-088DB	K	18.0	88.0	180.0	51.6	26.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGK18B-168DB	K	18.0	168.0	400.0	51.6	26.6	25.00	25.00	150.00	45.00
	C2A-RS25-LGL20B-050DB	L	20.0	50.0	80.0	52.6	27.6	25.00	25.00	150.00	47.00
	C2A-RS25-LGL20B-075DB	L	20.0	75.0	150.0	52.6	27.6	25.00	25.00	150.00	47.00
	C2A-RS25-LGL20B-140DB	L	20.0	140.0	400.0	52.6	27.6	25.00	25.00	150.00	47.00

R = Rechtsausführung, L = Linksausführung

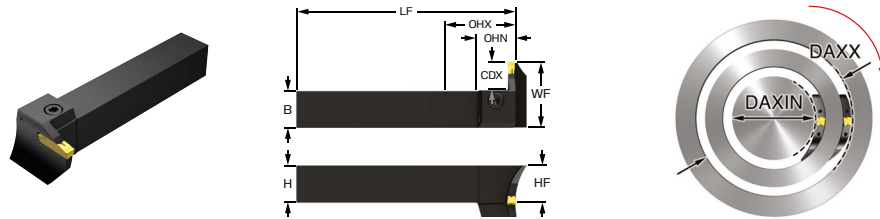
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	C2A-RSA16-LGH18B-040DB	H	0.709	1.575	2.362	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-052DB	H	0.709	2.047	2.835	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-064DB	H	0.709	2.520	3.937	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-092DB	H	0.709	3.622	5.512	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-132DB	H	0.709	5.197	9.055	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-220DB	H	0.709	8.661	19.685	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGH18B-300DB	H	0.709	11.811	43.307	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-LGK18B-058DB	K	0.709	2.283	3.937	2.047	1.047	1.000	1.000	6.000	1.788
	C2A-RSA16-LGK18B-088DB	K	0.709	3.465	7.087	2.047	1.047	1.000	1.000	6.000	1.788
	C2A-RSA16-LGK18B-168DB	K	0.709	6.614	15.748	2.047	1.047	1.000	1.000	6.000	1.788
	C2A-RSA16-LGL20B-050DB	L	0.790	1.969	3.150	2.087	1.087	1.000	1.000	6.000	1.869
	C2A-RSA16-LGL20B-075DB	L	0.790	2.953	5.906	2.087	1.087	1.000	1.000	6.000	1.869
	C2A-RSA16-LGL20B-140DB	L	0.790	5.512	15.748	2.087	1.087	1.000	1.000	6.000	1.869

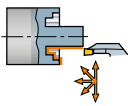
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schaftwerkzeug zum Axialeinsteichen

Schraubspannsystem

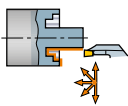


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	C2A-RS25-RGH18B-040DB	H	18.0	40.0	60.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-RGH18B-052DB	H	18.0	52.0	72.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-RGH18B-064DB	H	18.0	64.0	100.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-RGH18B-092DB	H	18.0	92.0	140.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-RGH18B-132DB	H	18.0	132.0	230.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-RGH18B-220DB	H	18.0	220.0	500.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-RGH18B-300DB	H	18.0	300.0	1100.0	49.6	24.6	25.00	25.00	150.00	45.00
	C2A-RS25-RGK18B-058DB	K	18.0	58.0	100.0	51.6	26.6	25.00	25.00	150.00	45.00
	C2A-RS25-RGK18B-088DB	K	18.0	88.0	180.0	51.6	26.6	25.00	25.00	150.00	45.00
	C2A-RS25-RGK18B-168DB	K	18.0	168.0	400.0	51.6	26.6	25.00	25.00	150.00	45.00
	C2A-RS25-RGL20B-050DB	L	20.0	50.0	80.0	52.6	27.6	25.00	25.00	150.00	47.00
	C2A-RS25-RGL20B-075DB	L	20.0	75.0	150.0	52.6	27.6	25.00	25.00	150.00	47.00
	C2A-RS25-RGL20B-140DB	L	20.0	140.0	400.0	52.6	27.6	25.00	25.00	150.00	47.00

R = Rechtsausführung, L = Linksausführung

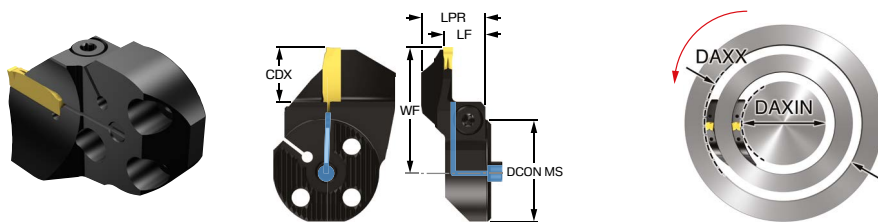
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	C2A-RSA16-RGH18B-040DB	H	0.709	1.575	2.362	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-RGH18B-052DB	H	0.709	2.047	2.835	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-RGH18B-064DB	H	0.709	2.520	3.937	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-RGH18B-092DB	H	0.709	3.622	5.512	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-RGH18B-132DB	H	0.709	5.197	9.055	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-RGH18B-220DB	H	0.709	8.661	19.685	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-RGH18B-300DB	H	0.709	11.811	43.307	1.969	0.969	1.000	1.000	6.000	1.788
	C2A-RSA16-RGK18B-058DB	K	0.709	2.283	3.937	2.047	1.047	1.000	1.000	6.000	1.788
	C2A-RSA16-RGK18B-088DB	K	0.709	3.465	7.087	2.047	1.047	1.000	1.000	6.000	1.788
	C2A-RSA16-RGK18B-168DB	K	0.709	6.614	15.748	2.047	1.047	1.000	1.000	6.000	1.788
	C2A-RSA16-RGL20B-050DB	L	0.790	1.969	3.150	2.087	1.087	1.000	1.000	6.000	1.869
	C2A-RSA16-RGL20B-075DB	L	0.790	2.953	5.906	2.087	1.087	1.000	1.000	6.000	1.869
	C2A-RSA16-RGL20B-140DB	L	0.790	5.512	15.748	2.087	1.087	1.000	1.000	6.000	1.869

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



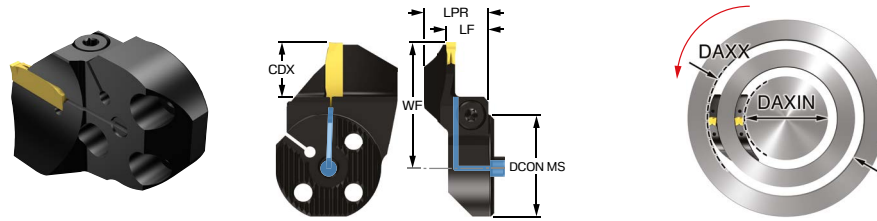
Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
C2A-SL32-LGF12B-040GB	F	12.0	40.0	56.0	14.0	32.00	14.00	34.35	0.1	150
C2A-SL32-LGF12B-054GB	F	12.0	54.0	70.0	14.0	32.00	14.00	34.35	0.1	150
C2A-SL32-LGF15B-068GB	F	15.0	68.0	98.0	14.0	32.00	14.00	37.35	0.1	150
C2A-SL32-LGF15B-090GB	F	15.0	90.0	140.0	14.0	32.00	14.00	37.35	0.1	150
C2A-SL32-LGF15B-130GB	F	15.0	130.0	300.0	14.0	32.00	14.00	37.35	0.1	150
C2A-SL32-LGG12B-034GB	G	12.0	34.0	44.0	14.0	32.00	14.00	35.10	0.1	150
C2A-SL32-LGG15B-042GB	G	15.0	42.0	60.0	14.0	32.00	14.00	38.10	0.1	150
C2A-SL32-LGG15B-054GB	G	15.0	54.0	75.0	14.0	32.00	14.00	38.10	0.1	150
C2A-SL32-LGG18B-067GB	G	18.0	67.0	100.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-LGG18B-090GB	G	18.0	90.0	160.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-LGG18B-130GB	G	18.0	130.0	300.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-LGG18B-300GB	G	18.0	300.0	1000.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-LGH18B-040GB	H	18.0	40.0	60.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGH18B-052GB	H	18.0	52.0	72.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGH18B-064GB	H	18.0	64.0	100.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGH18B-092GB	H	18.0	92.0	140.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGH18B-132GB	H	18.0	132.0	230.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGH18B-220GB	H	18.0	220.0	500.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGH18B-300GB	H	18.0	300.0	800.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGJ18B-040GB	J	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGJ18B-060GB	J	18.0	60.0	95.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGJ18B-085GB	J	18.0	85.0	130.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGJ18B-120GB	J	18.0	120.0	180.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGJ18B-175GB	J	18.0	175.0	500.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGJ18B-180GB	J	18.0	180.0	980.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-LGK18B-040GB	K	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



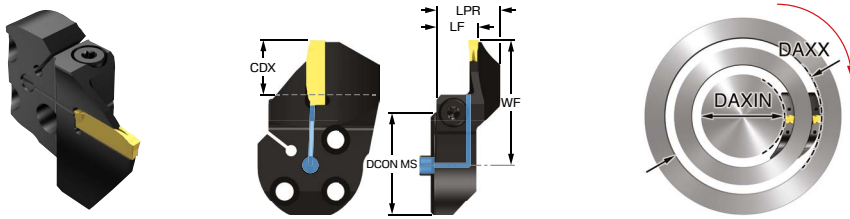
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL32-LGK18B-058GB	K	18.0	58.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18B-088GB	K	18.0	88.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18B-168GB	K	18.0	168.0	400.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18B-220GB	K	18.0	220.0	1000.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL40-LGH18B-040GB	H	18.0	40.0	60.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-052GB	H	18.0	52.0	72.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-064GB	H	18.0	64.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-092GB	H	18.0	92.0	140.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-132GB	H	18.0	132.0	230.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-220GB	H	18.0	220.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18B-300GB	H	18.0	300.0	800.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-040GB	J	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-060GB	J	18.0	60.0	95.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-085GB	J	18.0	85.0	130.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-120GB	J	18.0	120.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-175GB	J	18.0	175.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18B-180GB	J	18.0	180.0	980.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18B-040GB	K	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18B-058GB	K	18.0	58.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18B-088GB	K	18.0	88.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18B-168GB	K	18.0	168.0	400.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18B-220GB	K	18.0	220.0	1000.0	18.0	40.00	18.00	45.10	0.1	150

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



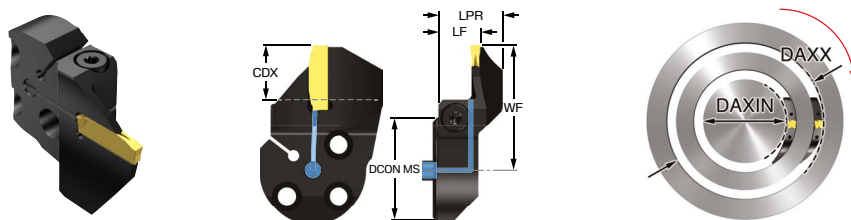
Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
C2A-SL32-RGF12B-040GB	F	12.0	40.0	56.0	14.0	32.00	14.00	34.35	0.1	150
C2A-SL32-RGF12B-054GB	F	12.0	54.0	70.0	14.0	32.00	14.00	34.35	0.1	150
C2A-SL32-RGF15B-068GB	F	15.0	68.0	98.0	14.0	32.00	14.00	37.35	0.1	150
C2A-SL32-RGF15B-090GB	F	15.0	90.0	140.0	14.0	32.00	14.00	37.35	0.1	150
C2A-SL32-RGF15B-130GB	F	15.0	130.0	300.0	14.0	32.00	14.00	37.35	0.1	150
C2A-SL32-RGG12B-034GB	G	12.0	34.0	44.0	14.0	32.00	14.00	35.10	0.1	150
C2A-SL32-RGG15B-042GB	G	15.0	42.0	60.0	14.0	32.00	14.00	38.10	0.1	150
C2A-SL32-RGG15B-054GB	G	15.0	54.0	75.0	14.0	32.00	14.00	38.10	0.1	150
C2A-SL32-RGG18B-067GB	G	18.0	67.0	100.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-RGG18B-090GB	G	18.0	90.0	160.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-RGG18B-130GB	G	18.0	130.0	300.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-RGG18B-300GB	G	18.0	300.0	1000.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-RGH18B-040GB	H	18.0	40.0	60.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-052GB	H	18.0	52.0	72.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-064GB	H	18.0	64.0	100.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-092GB	H	18.0	92.0	140.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-132GB	H	18.0	132.0	230.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-220GB	H	18.0	220.0	500.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18B-300GB	H	18.0	300.0	800.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-040GB	J	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-060GB	J	18.0	60.0	95.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-085GB	J	18.0	85.0	130.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-120GB	J	18.0	120.0	180.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-175GB	J	18.0	175.0	500.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18B-180GB	J	18.0	180.0	980.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGK18B-040GB	K	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150

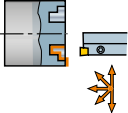
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



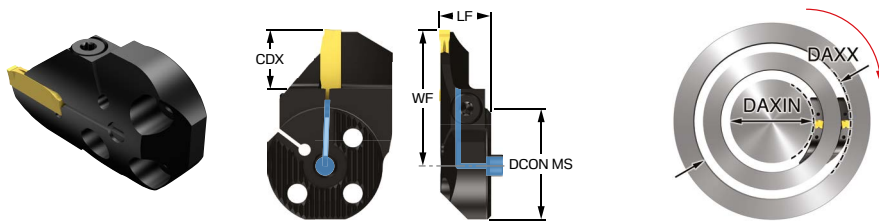
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL32-RGK18B-058GB	K	18.0	58.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18B-088GB	K	18.0	88.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18B-168GB	K	18.0	168.0	400.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18B-220GB	K	18.0	220.0	1000.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL40-RGH18B-040GB	H	18.0	40.0	60.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18B-052GB	H	18.0	52.0	72.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18B-064GB	H	18.0	64.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18B-092GB	H	18.0	92.0	140.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18B-132GB	H	18.0	132.0	230.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18B-220GB	H	18.0	220.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18B-300GB	H	18.0	300.0	800.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18B-040GB	J	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18B-060GB	J	18.0	60.0	95.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18B-085GB	J	18.0	85.0	130.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18B-120GB	J	18.0	120.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18B-175GB	J	18.0	175.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18B-180GB	J	18.0	180.0	980.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18B-040GB	K	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18B-058GB	K	18.0	58.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18B-088GB	K	18.0	88.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18B-168GB	K	18.0	168.0	400.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18B-220GB	K	18.0	220.0	1000.0	18.0	40.00	18.00	45.10	0.1	150

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



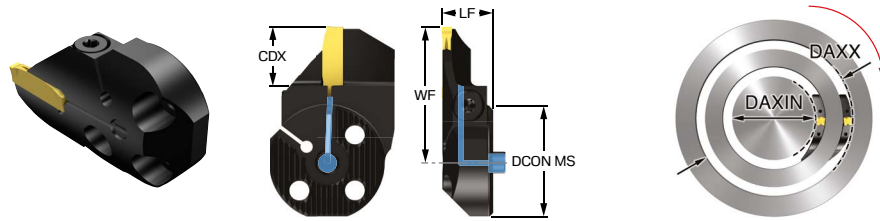
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL32-LGF12A-040GB	F	12.0	40.0	56.0	14.0	32.00	14.00	34.35	0.1	150
	C2A-SL32-LGF12A-054GB	F	12.0	54.0	70.0	14.0	32.00	14.00	34.35	0.1	150
	C2A-SL32-LGF15A-068GB	F	15.0	68.0	98.0	14.0	32.00	14.00	37.35	0.1	150
	C2A-SL32-LGF15A-090GB	F	15.0	90.0	140.0	14.0	32.00	14.00	37.35	0.1	150
	C2A-SL32-LGF15A-130GB	F	15.0	130.0	300.0	14.0	32.00	14.00	37.35	0.1	150
	C2A-SL32-LGG12A-034GB	G	12.0	34.0	44.0	14.0	32.00	14.00	35.10	0.1	150
	C2A-SL32-LGG15A-042GB	G	15.0	42.0	60.0	14.0	32.00	14.00	38.10	0.1	150
	C2A-SL32-LGG15A-054GB	G	15.0	54.0	75.0	14.0	32.00	14.00	38.10	0.1	150
	C2A-SL32-LGG18A-067GB	G	18.0	67.0	100.0	14.0	32.00	14.00	41.10	0.1	150
	C2A-SL32-LGG18A-090GB	G	18.0	90.0	160.0	14.0	32.00	14.00	41.10	0.1	150
	C2A-SL32-LGG18A-130GB	G	18.0	130.0	300.0	14.0	32.00	14.00	41.10	0.1	150
	C2A-SL32-LGG18A-300GB	G	18.0	300.0	1000.0	14.0	32.00	14.00	41.10	0.1	150
	C2A-SL32-LGH18A-040GB	H	18.0	40.0	60.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-052GB	H	18.0	52.0	72.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-064GB	H	18.0	64.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-092GB	H	18.0	92.0	140.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-132GB	H	18.0	132.0	230.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-220GB	H	18.0	220.0	500.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGH18A-300GB	H	18.0	300.0	800.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-040GB	J	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-060GB	J	18.0	60.0	95.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-085GB	J	18.0	85.0	130.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-120GB	J	18.0	120.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-175GB	J	18.0	175.0	500.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGJ18A-180GB	J	18.0	180.0	980.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18A-040GB	K	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



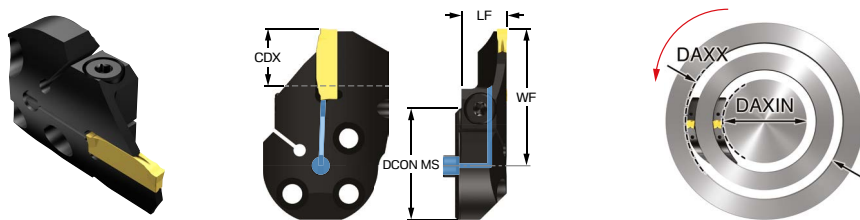
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL32-LGK18A-058GB	K	18.0	58.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18A-088GB	K	18.0	88.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-LGK18A-220GB	K	18.0	220.0	1000.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18A-040GB	K	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18A-058GB	K	18.0	58.0	100.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL40-LGH18A-040GB	H	18.0	40.0	60.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-052GB	H	18.0	52.0	72.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-064GB	H	18.0	64.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-092GB	H	18.0	92.0	140.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-132GB	H	18.0	132.0	230.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-220GB	H	18.0	220.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGH18A-300GB	H	18.0	300.0	800.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-040GB	J	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-060GB	J	18.0	60.0	95.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-085GB	J	18.0	85.0	130.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-120GB	J	18.0	120.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-175GB	J	18.0	175.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGJ18A-180GB	J	18.0	180.0	980.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18A-058GB	K	18.0	58.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18A-088GB	K	18.0	88.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18A-168GB	K	18.0	168.0	400.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-LGK18A-220GB	K	18.0	220.0	1000.0	18.0	40.00	18.00	45.10	0.1	150

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



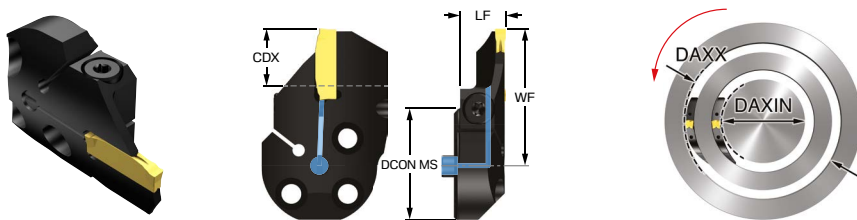
Metrisch (mm)

Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
C2A-SL32-LGK18A-168GB	K	18.0	168.0	400.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGF12A-040GB	F	12.0	40.0	56.0	14.0	32.00	14.00	34.35	0.1	150
C2A-SL32-RGF12A-054GB	F	12.0	54.0	70.0	14.0	32.00	14.00	34.35	0.1	150
C2A-SL32-RGF15A-068GB	F	15.0	68.0	98.0	14.0	32.00	14.00	37.35	0.1	150
C2A-SL32-RGF15A-090GB	F	15.0	90.0	140.0	14.0	32.00	14.00	37.35	0.1	150
C2A-SL32-RGF15A-130GB	F	15.0	130.0	300.0	14.0	32.00	14.00	37.35	0.1	150
C2A-SL32-RGG12A-034GB	G	12.0	34.0	44.0	14.0	32.00	14.00	35.10	0.1	150
C2A-SL32-RGG15A-042GB	G	15.0	42.0	60.0	14.0	32.00	14.00	38.10	0.1	150
C2A-SL32-RGG15A-054GB	G	15.0	54.0	75.0	14.0	32.00	14.00	38.10	0.1	150
C2A-SL32-RGG18A-067GB	G	18.0	67.0	100.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-RGG18A-090GB	G	18.0	90.0	160.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-RGG18A-130GB	G	18.0	130.0	300.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-RGG18A-300GB	G	18.0	300.0	1000.0	14.0	32.00	14.00	41.10	0.1	150
C2A-SL32-RGH18A-040GB	H	18.0	40.0	60.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18A-052GB	H	18.0	52.0	72.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18A-064GB	H	18.0	64.0	100.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18A-092GB	H	18.0	92.0	140.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18A-132GB	H	18.0	132.0	230.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18A-220GB	H	18.0	220.0	500.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGH18A-300GB	H	18.0	300.0	800.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18A-040GB	J	18.0	40.0	70.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18A-060GB	J	18.0	60.0	95.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18A-085GB	J	18.0	85.0	130.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18A-120GB	J	18.0	120.0	180.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18A-175GB	J	18.0	175.0	500.0	18.0	32.00	18.00	41.10	0.1	150
C2A-SL32-RGJ18A-180GB	J	18.0	180.0	980.0	18.0	32.00	18.00	41.10	0.1	150

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL - innere Kühlschmierstoffzufuhr



Metrisch (mm)

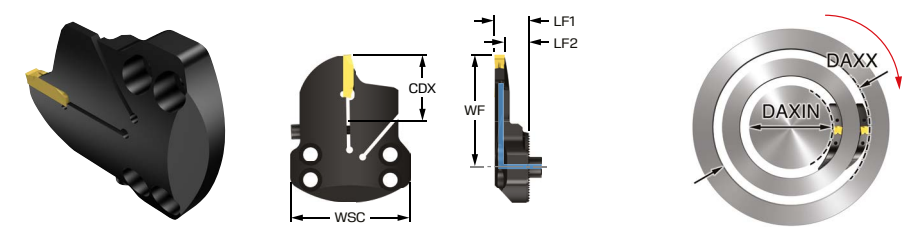
	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	C2A-SL32-RGK18A-088GB	K	18.0	88.0	180.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18A-168GB	K	18.0	168.0	400.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL32-RGK18A-220GB	K	18.0	220.0	1000.0	18.0	32.00	18.00	41.10	0.1	150
	C2A-SL40-LGK18A-040GB	K	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-040GB	H	18.0	40.0	60.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-052GB	H	18.0	52.0	72.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-064GB	H	18.0	64.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-092GB	H	18.0	92.0	140.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-132GB	H	18.0	132.0	230.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-220GB	H	18.0	220.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGH18A-300GB	H	18.0	300.0	800.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-040GB	J	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-060GB	J	18.0	60.0	95.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-085GB	J	18.0	85.0	130.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-120GB	J	18.0	120.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-175GB	J	18.0	175.0	500.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGJ18A-180GB	J	18.0	180.0	980.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18A-040GB	K	18.0	40.0	70.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18A-058GB	K	18.0	58.0	100.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18A-088GB	K	18.0	88.0	180.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18A-168GB	K	18.0	168.0	400.0	18.0	40.00	18.00	45.10	0.1	150
	C2A-SL40-RGK18A-220GB	K	18.0	220.0	1000.0	18.0	40.00	18.00	45.10	0.1	150

R = Rechtsausführung, L = Linksausführung



CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL70 - Präzisionskühlung



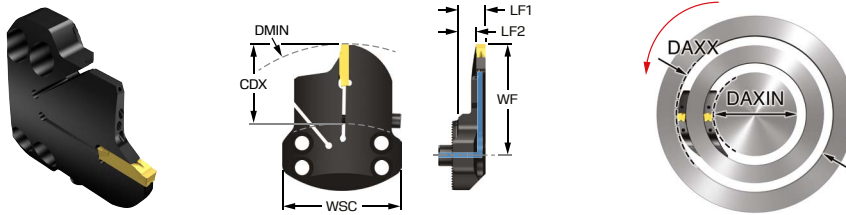
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	LF [mm]	WF [mm]	HF [mm]	WSC [mm]	CP [bar]
	C2A-SL70-LGH40A-290AB	H	40.0	290.0	500.0	15.0	17.00	66.00	0.1	70.0	80
	C2A-SL70-LGJ40A-290AB	J	40.0	290.0	500.0	15.0	17.50	66.00	0.1	70.0	80
	C2A-SL70-LGK40A-168AB	K	40.0	168.0	300.0	17.0	20.00	66.00	0.1	70.0	80
	C2A-SL70-LGK40A-288AB	K	40.0	288.0	500.0	15.0	18.00	66.00	0.1	70.0	80

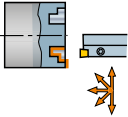
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL70 - Präzisionskühlung



Metrisch (mm)

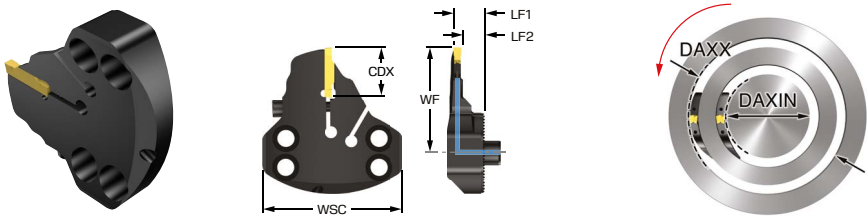
	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	LF [mm]	WF [mm]	HF [mm]	WSC [mm]	CP [bar]
	C2A-SL70-RGH40A-290AB	H	40.0	290.0	500.0	15.0	17.00	66.00	0.1	70.0	80
	C2A-SL70-RGJ40A-290AB	J	40.0	290.0	500.0	15.0	17.50	66.00	0.1	70.0	80
	C2A-SL70-RGK40A-168AB	K	40.0	168.0	300.0	17.0	20.00	66.00	0.1	70.0	80
	C2A-SL70-RGK40A-288AB	K	40.0	288.0	500.0	15.0	18.00	66.00	0.1	70.0	80

R = Rechtsausführung. L = Linksausführung

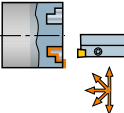


CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL70 - Präzisionskühlung



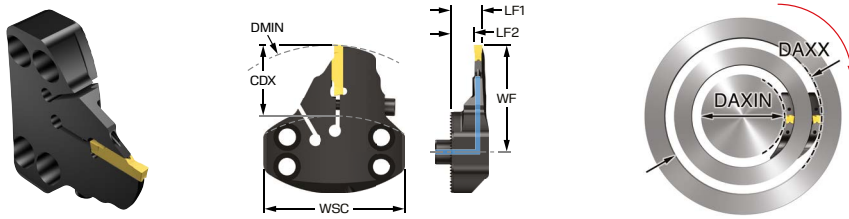
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	LF [mm]	WF [mm]	HF [mm]	WSC [mm]	CP [bar]
	C2A-SL70-LGH15B-080AB	H	15.0	80.0	130.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-LGH15B-120AB	H	15.0	120.0	200.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-LGH15B-190AB	H	15.0	190.0	300.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-LGH40B-290AB	H	40.0	290.0	500.0	15.0	17.00	66.00	0.1	70.0	80
	C2A-SL70-LGJ40B-290AB	J	40.0	290.0	500.0	15.0	17.50	66.00	0.1	70.0	80
	C2A-SL70-LGK40B-168AB	K	40.0	168.0	300.0	15.0	18.00	66.00	0.1	70.0	80
	C2A-SL70-LGK40B-288AB	K	40.0	288.0	500.0	15.0	18.00	66.00	0.1	70.0	80

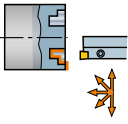
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Schneidkopf zum Axialeinstechen

Schraubspannsystem. CoroTurn® SL70 - Präzisionskühlung



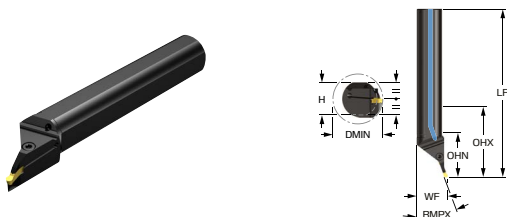
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	LF [mm]	WF [mm]	HF [mm]	WSC [mm]	CP [bar]
	C2A-SL70-RGH15B-080AB	H	15.0	80.0	130.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-RGH15B-120AB	H	15.0	120.0	200.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-RGH15B-190AB	H	15.0	190.0	300.0	13.0	15.00	53.00	0.1	70.0	80
	C2A-SL70-RGH40B-290AB	H	40.0	290.0	500.0	15.0	17.00	66.00	0.1	70.0	80
	C2A-SL70-RGJ40B-290AB	J	40.0	290.0	500.0	15.0	17.50	66.00	0.1	70.0	80
	C2A-SL70-RGK40B-168AB	K	40.0	168.0	300.0	15.0	18.00	66.00	0.1	70.0	80
	C2A-SL70-RGK40B-288AB	K	40.0	288.0	500.0	15.0	18.00	66.00	0.1	70.0	80

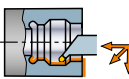
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Bohrstange zum Profildrehen

Schraubspannsystem

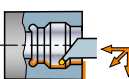


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	RMPX [deg]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	H [mm]	LF [mm]	WF [mm]
	C2T-CF40-LX20J25GB	J	25.0	63.5	20.00	160.0	55.0	40.00	37.00	254.00	26.00
	C2T-CF40-LX20L25GB	L	25.0	63.5	20.00	160.0	55.0	40.00	37.00	254.00	26.00
	C2T-CF40-RX20J25GB	J	25.0	63.5	20.00	160.0	55.0	40.00	37.00	254.00	26.00
	C2T-CF40-RX20L25GB	L	25.0	63.5	20.00	160.0	55.0	40.00	37.00	254.00	26.00

R = Rechtsausführung, L = Linksausführung

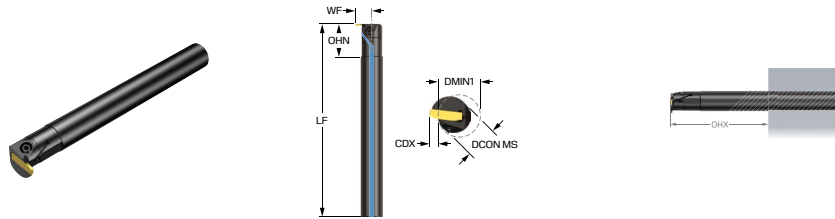
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DMIN ₁ [inch]	RMPX [deg]	OHX [inch]	OHN [inch]	DCON _{MS} [inch]	H [inch]	LF [inch]	WF [inch]
	C2T-CFA24-LX20J25GB	J	0.984	2.52	20.00	6.000	2.165	1.500	1.374	10.000	1.000
	C2T-CFA24-LX20L25GB	L	0.984	2.52	20.00	6.000	2.165	1.500	1.374	10.000	1.000
	C2T-CFA24-RX20J25GB	J	0.984	2.52	20.00	6.000	2.165	1.500	1.374	10.000	1.000
	C2T-CFA24-RX20L25GB	L	0.984	2.52	20.00	6.000	2.165	1.500	1.374	10.000	1.000

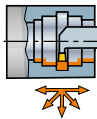
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Bohrstange für Innennutendrehen

Schraubspannsystem



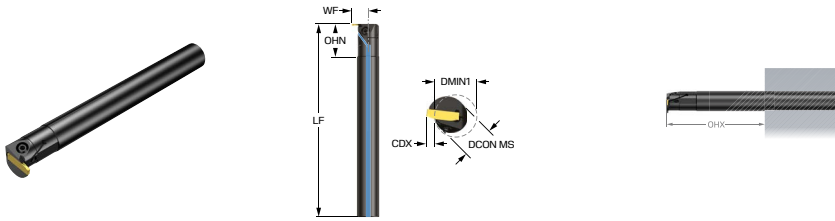
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2R-CE16-LD04GB	D	4.5	25.0	64.0	25.0	16.00	150.00	12.50	150	3.0
	C2R-CE16-RD04GB	D	4.5	25.0	64.0	25.0	16.00	150.00	12.50	150	3.0
	C2R-CE20-LD05GB	D	5.0	32.0	80.0	30.0	20.00	180.00	15.25	150	3.0
	C2R-CE20-LE05GB	E	5.0	32.0	80.0	30.0	20.00	180.00	15.25	150	3.5
	C2R-CE20-LG06GB	G	6.0	32.0	80.0	30.0	20.00	180.00	15.25	150	4.0
	C2R-CE20-RD05GB	D	5.0	32.0	80.0	30.0	20.00	180.00	15.25	150	3.0
	C2R-CE20-RE05GB	E	5.0	32.0	80.0	30.0	20.00	180.00	15.25	150	3.5
	C2R-CE20-RG06GB	G	6.0	32.0	80.0	30.0	20.00	180.00	15.25	150	4.0
	C2R-CE25-LE07GB	E	7.0	32.0	100.0	35.0	25.00	200.00	19.75	150	3.5
	C2R-CE25-LG07GB	G	7.0	32.0	100.0	35.0	25.00	200.00	19.75	150	4.0
	C2R-CE25-LH07GB	H	7.0	32.0	100.0	35.0	25.00	200.00	19.25	150	4.5
	C2R-CE25-LJ08GB	J	8.0	32.0	100.0	35.0	25.00	200.00	19.75	150	5.0
	C2R-CE25-RE07GB	E	7.0	32.0	100.0	35.0	25.00	200.00	19.75	150	3.5
	C2R-CE25-RG07GB	G	7.0	32.0	100.0	35.0	25.00	200.00	19.75	150	4.0
	C2R-CE25-RH07GB	H	7.0	32.0	100.0	35.0	25.00	200.00	19.25	150	4.5
	C2R-CE25-RJ08GB	J	8.0	32.0	100.0	35.0	25.00	200.00	19.75	150	5.0

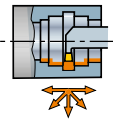
R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Bohrstange für Innennutendrehen

Schraubspannsystem



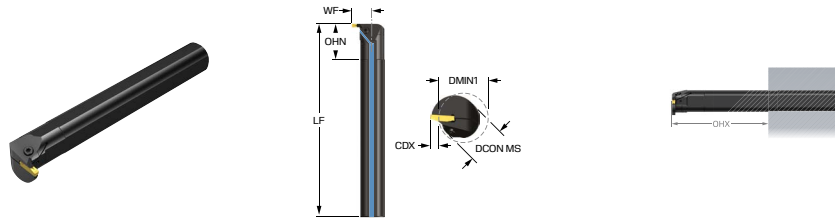
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DMIN ₁ [inch]	OHX [inch]	OHN [inch]	DCON _{MS} [inch]	LF [inch]	WF [inch]	CP [lbf/in2]	TQ [ft]
	C2R-CEA10-LD04GB	D	0.177	0.98	2.500	0.984	0.625	5.905	0.492	2176	2.2
	C2R-CEA10-RD04GB	D	0.177	0.98	2.500	0.984	0.625	5.905	0.492	2176	2.2
	C2R-CEA12-LD05GB	D	0.197	1.26	3.000	1.181	0.750	7.087	0.591	2176	2.2
	C2R-CEA12-LE05GB	E	0.197	1.26	3.000	1.181	0.750	7.087	0.591	2176	2.6
	C2R-CEA12-LG06GB	G	0.236	1.26	3.000	1.181	0.750	7.087	0.600	2176	3.0
	C2R-CEA12-RD05GB	D	0.197	1.26	3.000	1.181	0.750	7.087	0.591	2176	2.2
	C2R-CEA12-RE05GB	E	0.197	1.26	3.000	1.181	0.750	7.087	0.591	2176	2.6
	C2R-CEA12-RG06GB	G	0.236	1.26	3.000	1.181	0.750	7.087	0.600	2176	3.0
	C2R-CEA16-LE07GB	E	0.280	1.26	4.000	1.378	1.000	7.874	0.785	2176	2.6
	C2R-CEA16-LG07GB	G	0.276	1.26	4.000	1.378	1.000	7.874	0.778	2176	3.0
	C2R-CEA16-LH07GB	H	0.276	1.26	4.000	1.378	1.000	7.874	0.758	2176	3.3
	C2R-CEA16-LJ08GB	J	0.315	1.26	4.000	1.378	1.000	7.874	0.778	2176	3.7
	C2R-CEA16-RE07GB	E	0.280	1.26	4.000	1.378	1.000	7.874	0.785	2176	2.6
	C2R-CEA16-RG07GB	G	0.276	1.26	4.000	1.378	1.000	7.874	0.778	2176	3.0
	C2R-CEA16-RH07GB	H	0.276	1.26	4.000	1.378	1.000	7.874	0.758	2176	3.3
	C2R-CEA16-RJ08GB	J	0.315	1.26	4.000	1.378	1.000	7.874	0.778	2176	3.7

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Bohrstange für Innennutendrehen

Schraubspannsystem



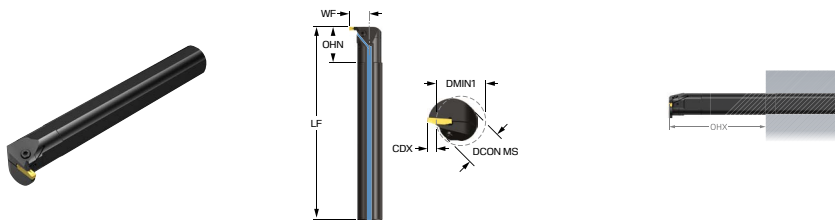
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	H [mm]	LF [mm]	WF [mm]	CP [bar]	TQ [Nm]
	C2R-CF32-LE09GB	E	9.5	40.0	128.0	45.0	32.00	30.00	250.00	25.50	150	4.0
	C2R-CF32-LG09GB	G	9.0	40.0	128.0	45.0	32.00	30.00	250.00	25.25	150	4.5
	C2R-CF32-LH10GB	H	10.0	40.0	128.0	45.0	32.00	30.00	250.00	26.50	150	4.5
	C2R-CF32-LJ11GB	J	11.0	40.0	128.0	45.0	32.00	30.00	250.00	27.00	150	5.0
	C2R-CF32-RE09GB	E	9.5	40.0	128.0	45.0	32.00	30.00	250.00	25.50	150	4.0
	C2R-CF32-RG09GB	G	9.0	40.0	128.0	45.0	32.00	30.00	250.00	25.25	150	4.5
	C2R-CF32-RH10GB	H	10.0	40.0	128.0	45.0	32.00	30.00	250.00	26.50	150	4.5
	C2R-CF32-RJ11GB	J	11.0	40.0	128.0	45.0	32.00	30.00	250.00	27.00	150	5.0
	C2R-CF40-LG11GB	G	11.0	50.0	160.0	55.0	40.00	37.00	300.00	31.00	150	4.5
	C2R-CF40-LH11GB	H	11.0	50.0	160.0	55.0	40.00	37.00	300.00	31.00	150	5.0
	C2R-CF40-LJ11GB	J	11.0	50.0	160.0	55.0	40.00	37.00	300.00	31.00	150	5.5
	C2R-CF40-LK11GB	K	11.0	50.0	160.0	55.0	40.00	37.00	300.00	31.00	150	5.5
	C2R-CF40-RG11GB	G	11.0	50.0	160.0	55.0	40.00	37.00	300.00	31.00	150	4.5
	C2R-CF40-RH11GB	H	11.0	50.0	160.0	55.0	40.00	37.00	300.00	31.00	150	5.0
	C2R-CF40-RJ11GB	J	11.0	50.0	160.0	55.0	40.00	37.00	300.00	31.00	150	5.5
	C2R-CF40-RK11GB	K	11.0	50.0	160.0	55.0	40.00	37.00	300.00	31.00	150	5.5
	C2R-CF50-LH13GB	H	13.0	60.0	200.0	65.0	50.00	47.00	350.00	38.25	150	5.0
	C2R-CF50-LJ13GB	J	13.0	60.0	200.0	65.0	50.00	47.00	350.00	38.25	150	5.5
	C2R-CF50-LK13GB	K	13.0	60.0	200.0	65.0	50.00	47.00	350.00	38.25	150	5.5
	C2R-CF50-RH13GB	H	13.0	60.0	200.0	65.0	50.00	47.00	350.00	38.25	150	5.0
	C2R-CF50-RJ13GB	J	13.0	60.0	200.0	65.0	50.00	47.00	350.00	38.25	150	5.5
	C2R-CF50-RK13GB	K	13.0	60.0	200.0	65.0	50.00	47.00	350.00	38.25	150	5.5

R = Rechtsausführung, L = Linksausführung

CoroCut® 2, Bohrstange für Innennutendrehen

Schraubspannsystem



Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DMIN ₁ [inch]	OHX [inch]	OHN [inch]	DCON _{MS} [inch]	H [inch]	LF [inch]	WF [inch]	CP [lbf/in ²]	TQ [ft]
	C2R-CFA20-LE09GB	E	0.374	1.57	5.000	1.772	1.250	1.181	9.842	1.014	2176	3.0
	C2R-CFA20-LG09GB	G	0.354	1.57	5.000	1.772	1.250	1.181	9.842	1.014	2176	3.3
	C2R-CFA20-LH10GB	H	0.394	1.57	5.000	1.772	1.250	1.181	9.842	1.053	2176	3.3
	C2R-CFA20-LJ11GB	J	0.433	1.57	5.000	1.772	1.250	1.181	9.842	1.073	2176	3.7
	C2R-CFA20-RE09GB	E	0.374	1.57	5.000	1.772	1.250	1.181	9.842	1.014	2176	3.0
	C2R-CFA20-RG09GB	G	0.354	1.57	5.000	1.772	1.250	1.181	9.842	1.014	2176	3.3
	C2R-CFA20-RH10GB	H	0.394	1.57	5.000	1.772	1.250	1.181	9.842	1.053	2176	3.3
	C2R-CFA20-RJ11GB	J	0.433	1.57	5.000	1.772	1.250	1.181	9.842	1.073	2176	3.7
	C2R-CFA24-LG11GB	G	0.430	1.97	6.000	2.165	1.500	1.374	11.811	1.189	2176	3.3
	C2R-CFA24-LH11GB	H	0.430	1.97	6.000	2.165	1.500	1.374	11.811	1.220	2176	3.3
	C2R-CFA24-LJ11GB	J	0.433	1.97	6.000	2.165	1.500	1.374	11.811	1.189	2176	3.7
	C2R-CFA24-LK11GB	K	0.430	1.97	6.000	2.165	1.500	1.374	11.811	1.189	2176	4.1
	C2R-CFA24-RG11GB	G	0.430	1.97	6.000	2.165	1.500	1.374	11.811	1.189	2176	3.3
	C2R-CFA24-RH11GB	H	0.430	1.97	6.000	2.165	1.500	1.374	11.811	1.220	2176	3.3
	C2R-CFA24-RJ11GB	J	0.433	1.97	6.000	2.165	1.500	1.374	11.811	1.189	2176	3.7
	C2R-CFA24-RK11GB	K	0.430	1.97	6.000	2.165	1.500	1.374	11.811	1.189	2176	4.1
	C2R-CFA32-LH13GB	H	0.512	2.36	8.000	2.559	2.000	1.874	13.780	1.506	2176	3.7
	C2R-CFA32-LJ13GB	J	0.512	2.36	8.000	2.559	2.000	1.874	13.780	1.524	2176	4.1
	C2R-CFA32-LK13GB	K	0.512	2.36	8.000	2.559	2.000	1.874	13.780	1.524	2176	4.1
	C2R-CFA32-RH13GB	H	0.512	2.36	8.000	2.559	2.000	1.874	13.780	1.506	2176	3.7
	C2R-CFA32-RJ13GB	J	0.512	2.36	8.000	2.559	2.000	1.874	13.780	1.524	2176	4.1
	C2R-CFA32-RK13GB	K	0.512	2.36	8.000	2.559	2.000	1.874	13.780	1.524	2176	4.1

R = Rechtsausführung, L = Linksausführung

CoroCut® QD

Wendeschneidplatten	104
CoroCut® QD, Wendeschneidplatte zum Abstechen	104
CoroCut® QD, Wendeschneidplatte zum Einstechen	108
CoroCut® QD, Wendeschneidplatte zum Drehen	109
CoroCut® QD, Wendeschneidplatte zum Profildrehen	110
Schneideinheiten	111
CoroCut® QD, Schneidkopf zum Abstechen und Einstechen	111
Schaftwerkzeuge	112
CoroCut® QD, Schaftwerkzeug zum Abstechen mit der Y-Achse	112
CoroCut® QD, QS™ Schaftwerkzeug zum Abstechen und Einstechen	113
CoroCut® QD, Schaftwerkzeug zum Abstechen und Einstechen	117
Abstechklingen	122
CoroCut® QD, Klinge zum Abstechen mit der Y-Achse	122
CoroCut® QD, Schneidplatte zum Abstechen	123
Schneidköpfe	140
CoroCut® QD, Schneidkopf zum Einstechen	140



Erfahren Sie mehr über CoroCut® QD:
sandvik.coromant.com/corocut-qd



CoroCut® QD

Das zuverlässigste System zum Abstechen

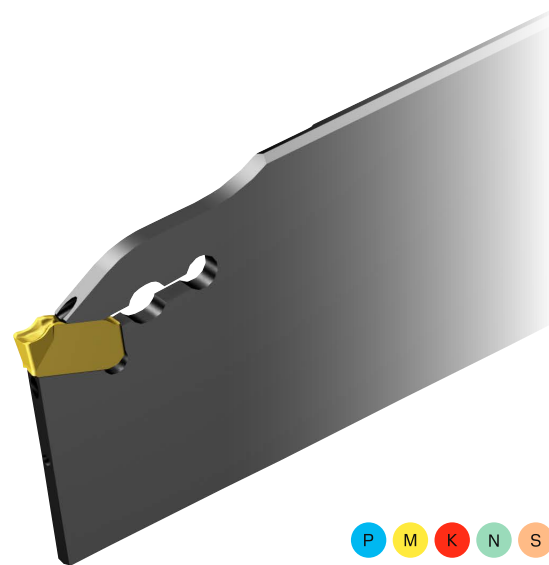
CoroCut® QD ist die erste Wahl für sicheres Abstechen oder für die Bearbeitung tiefer Nuten in allen Werkstoffen und Maschinentypen.

Anwendung

- Erste Wahl für das Abstechen: Durchmesser: 38–160 mm (1.5–6.3 Zoll). Stechbreite (CW): 1.0–8.0 mm (0.04–0.315 Zoll)
- Tiefe Nuten: Schnitttiefe (CDX): 15–80 mm (0.6–3.15 Zoll). Stechbreite(CW): 2.0–8.0 mm (0.08–0.31 Zoll)

Merkmale und Vorteile

- Präzise Kühlschmierstoffzufuhr mit Plug- und Play-Adapter
- Geometrien, die auf gute Spanbildung, hohe Stabilität und Kühlmittelzugang ausgelegt sind
- Sorten, die bei allen Materialien eine ausgezeichnete Sicherheit des Schneidkantenverlaufs bietet
- Der prismatische Plattensitz garantiert eine sichere und präzise Schneidplattenposition
- Schnellspannschlüssel macht einen Drehmomentschlüssel überflüssig
- Einsätze aus einer stabilen Materiallegierung mit hoher Dauerfestigkeit gefertigt



ISO-Anwendungsbereich

Abstechen mit der Y-Achse

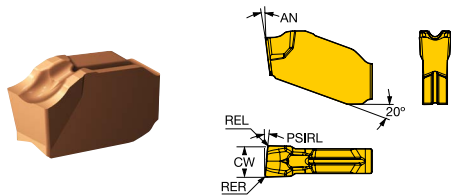
CoroCut® QD zum Abstechen mit der Y-Achse ist mit einem 90° gedrehten Plattensitz ausgelegt und bietet eine über 6-mal höhere Stabilität der Wendeschneidplatte bei Anwendung in Drehzentren und Langdrehern mit Y-Achse.





CoroCut® QD, Wendeschneidplatte zum Abstechen

Linksausführung



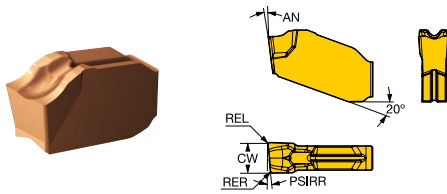
Metrisch (mm)

		P			S		M								
Bestellnummer		1125	1135	1145	1135	1145	1125	1135	1145	SSC	CW [mm]	REL [mm]	RER [mm]	PSIRL [deg]	AN [deg]
Fertigbearbeitung	QD-LE-0200-0801-CO	●					●			E	2.00	0.10	0.10	8.0	7.0
	QD-LF-0250-0801-CO	●		○		●	○		●	F	2.50	0.10	0.10	8.0	7.0
	QD-LG-0300-0501-CO	●	○	○		●	○	●	○	G	3.00	0.10	0.10	5.0	7.0
Mittel	QD-LE-0200-0502-CM	●		○			○		●	E	2.00	0.20	0.20	5.0	7.0
	QD-LF-0250-0502-CM	●		○			○		●	F	2.50	0.20	0.20	5.0	7.0
	QD-LG-0300-0502-CM	●	○	○	○		○	●	○	G	3.00	0.20	0.20	5.0	7.0
	QD-LH-0400-0502-CM	●	○	○	○		○	●	○	H	4.00	0.20	0.20	5.0	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® QD, Wendeschneidplatte zum Abstechen

Rechtsausführung



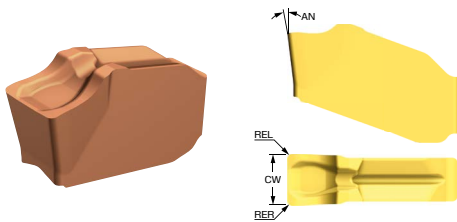
Metrisch (mm)

		P			S			K	M								
Bestellnummer		1125	1135	1145	1125	1135	1145	1135	1125	1135	1145	SSC	CW [mm]	REL [mm]	RER [mm]	PSIRR [deg]	AN [deg]
Fertigbe- arbeitung	QD-RE-0200-0801-CO	●	○	○	○	○	●	●	○	●	○	E	2.00	0.10	0.10	8.0	7.0
	QD-RF-0250-0801-CO	●		○	○		●		○		●	F	2.50	0.10	0.10	8.0	7.0
	QD-RG-0300-0501-CO	●	○	○	○	○	●		○	●	○	G	3.00	0.10	0.10	5.0	7.0
Mittel	QD-RE-0200-0502-CM	●	○	○	○	○	●	○	○	●	○	E	2.00	0.20	0.20	5.0	7.0
	QD-RF-0250-0502-CM	●	○	○	○	○	●	○	○	●	○	F	2.50	0.20	0.20	5.0	7.0
	QD-RG-0300-0502-CM	●	○	○	○	○	●	○	○	●	○	G	3.00	0.20	0.20	5.0	7.0
	QD-RH-0400-0502-CM	●	○	○	○	○	●	○	○	●	○	H	4.00	0.20	0.20	5.0	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® QD, Wendeschneidplatte zum Abstechen

Neutrale Ausführung



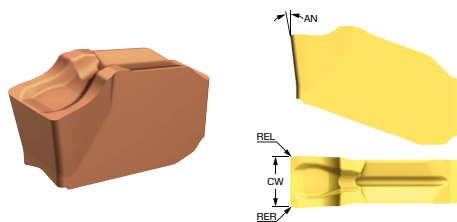
Metrisch (mm)

		P					S					K			M				N							
Bestellnummer		1225	1125	1135	1145	4425	1105	1125	1135	1145	H13A	1135	H13A	4425	1105	1225	1125	1135	1145	1105	H13A	SSC	CW [mm]	REL [mm]	RER [mm]	
Schruppen	QD-NE-0200-0003-CH	●		○	○							○				○		●	○			E	2.00	0.30	0.30	
	QD-NF-0250-0003-CH	●		○	○							○				○		●	○			F	2.50	0.30	0.30	
	QD-NG-0300-0003-CH	●		○	○	○					○	○		●		○		●	○		●	G	3.00	0.30	0.30	
	QD-NH-0400-0003-CH	●		○	○	○					○	○		●		○		●	○		●	H	4.00	0.30	0.30	
Fertigbearbeitung	QD-NB-0100-0001-CF		●		○					●							○		●			B	1.00	0.07	0.07	
	QD-NC-0120-0001-CF		●		○					●							○		●			C	1.20	0.10	0.10	
	QD-ND-0150-0001-CF		●		○					●							○		●			D	1.50	0.10	0.10	
	QD-NE-0200-0001-CF		●	○	○		○			●		●			○		○	●	○			E	2.00	0.15	0.15	
	QD-NE-0200-0001-CO		●	○	○		○	○	○	●	○				○		○	●	○	○	●	E	2.00	0.10	0.10	
	QD-NF-0250-0001-CF		●	○	○		○			●		●			○		○	●	○			F	2.50	0.15	0.15	
	QD-NF-0250-0001-CO		●	○	○		○	○	○	●	○				○		○	●	○	○	●	F	2.50	0.10	0.10	
	QD-NG-0300-0001-CF		●	○	○	○	○			●		○		●	○		○	●	○	●		G	3.00	0.15	0.15	
	QD-NG-0300-0001-CO		●	○	○		○	○	○	●	○				○		○	●	○	○	●	G	3.00	0.10	0.10	
	QD-NH-0400-0002-CO		●	○			○	○	○	●	○				○		○	●	○	○	●	H	4.00	0.20	0.20	
	QD-NJ-0500-0002-CO		●		○		○	○		●					○		○		●	●		J	5.00	0.20	0.20	
	QD-NK-0600-0002-CO		●	○			○	○	○	●					○		○	●	○	●		K	6.00	0.20	0.20	
	Mittel	QD-NB-0100-0001-CM		●		○		○			●					○		○		●			B	1.00	0.07	0.07
		QD-NC-0120-0001-CM		●				●								○		●					C	1.20	0.10	0.10
		QD-ND-0150-0001-CM		●		○		○			●					○		○		●			D	1.50	0.10	0.10
QD-NE-0200-0002-CM			●	○	○	○	○			●		○	○	○	○		○	●	○		●	E	2.00	0.20	0.20	
QD-NE-0200-0003-CL			●	○													○	●				E	2.00	0.30	0.30	
QD-NE-0239-0002-CM			●		○		○			●			○		○		○		●		●	E	2.39	0.20	0.20	
QD-NF-0250-0002-CM			●	○	○	○	○			●	○	○		○	○		○	●	○		●	F	2.50	0.20	0.20	
QD-NF-0250-0003-CL			●		○												○		●			F	2.50	0.30	0.30	
QD-NG-0300-0002-CM			●	○	○	○	○			●	○	○		○	○		○	●	○		●	G	3.00	0.20	0.20	
QD-NG-0300-0003-CL			●	○	○	○								○			○	●	○			G	3.00	0.30	0.30	
QD-NG-0300-0004-CM			●	○	○	○			○	●				○			○	●	○			G	3.00	0.40	0.40	
QD-NG-0318-0002-CM			●	○	○	○	○	○		●	○	○		○	○		○	●	○		●	G	3.17	0.20	0.20	
QD-NH-0400-0002-CM			●	○	○	○	○	○		●	○	○		○	○		○	●	○	○	●	H	4.00	0.20	0.20	
QD-NH-0400-0003-CL			●	○	○	○								○			○	●	○			H	4.00	0.30	0.30	
QD-NH-0400-0004-CM			●	○	○	○			○	●				○			○	●	○			H	4.00	0.40	0.40	

● = Erste Wahl ○ = Gute Wahl

CoroCut® QD, Wendeschneidplatte zum Abstechen

Neutrale Ausführung



Metrisch (mm)

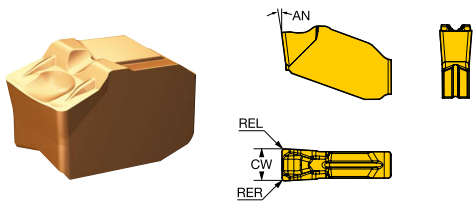
		P					S					K			M				N						
	Bestellnummer	1225	1125	1135	1145	4425	1105	1125	1135	1145	H13A	1135	H13A	4425	1105	1225	1125	1135	1145	1105	H13A	SSC	CW [mm]	REL [mm]	RER [mm]
Mittel	QD-NH-0476-0002-CM		●	○	○			○		●		○					○	●	○			H	4.76	0.20	0.20
	QD-NJ-0500-0002-CM		●	○	○	○	○	○	○	●		○		○	○		○	●	○			J	5.00	0.20	0.20
	QD-NJ-0500-0004-CL		●			○								○			●					J	5.00	0.40	0.40
	QD-NK-0600-0003-CM		●	○	○	○		○	○	●				○			○	●	○			K	6.00	0.30	0.30
	QD-NK-0600-0004-CL		●		○												○		●			K	6.00	0.40	0.40
	QD-NK-0635-0003-CM		●	○				●	○			○					○	●				K	6.35	0.30	0.30
	QD-NL-0800-0004-CL		●			○								○			●					L	8.00	0.40	0.40
	QD-NL-0800-0004-CM		●	○														○	●			L	8.00	0.40	0.40
Schruppen	QD-NE-0200-0003-CR		●	○	○							○					○	●	○			E	2.00	0.30	0.30
	QD-NF-0250-0003-CR		●	○	○							○					○	●	○			F	2.50	0.30	0.30
	QD-NG-0300-0003-CR		●	○	○	○						○		●			○	●	○			G	3.00	0.30	0.30
	QD-NH-0400-0003-CR		●	○	○	○						○		●			○	●	○			H	4.00	0.30	0.30
	QD-NJ-0500-0004-CR		●	○	○	○						○		●			○	●	○			J	5.00	0.40	0.40
	QD-NK-0600-0004-CR		●	○	○	○						○		●			○	●	○			K	6.00	0.40	0.40

● = Erste Wahl ○ = Gute Wahl



CoroCut® QD, Wendeschneidplatte zum Einstechen

Neutrale Ausführung



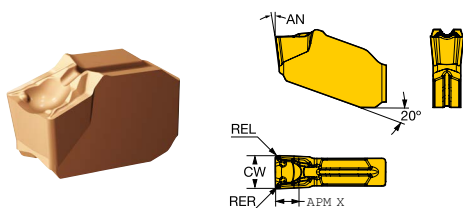
Metrisch (mm)

		P			S	K	M								
Bestellnummer		1125	1145	4425	1135	1145	4425	1125	1135	1145	SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]
Mittel	QD-NK-0600-0004-GM	●	○	○		○	●	○	●	○	K	6.00	0.40	0.40	7.0
	QD-NL-0800-0008-GM	●	○	○	○	○	●	○	●	○	L	8.00	0.80	0.80	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® QD, Wendeschneidplatte zum Drehen

Neutrale Ausführung



Metrisch (mm)

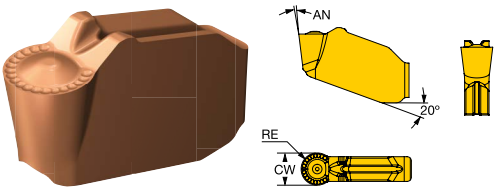
		P				S					K			M				N							
		Bestellnummer	1125	1135	1145	4425	1105	1125	1135	1145	H13A	1135	H13A	4425	1105	1125	1135	1145	1105	H13A	SSC	CW [mm]	REL [mm]	RER [mm]	APMX [mm]
Fertigbearbeitung	QD-NG-0300-0003-TF	●	○	○		●	○	○	○	○	●				○	○	●	○		●	G	3.00	0.30	0.30	2.1
	QD-NH-0400-0004-TF	●	○	○		●	○		○	○	●				○	○	●	○	○	●	H	4.00	0.40	0.40	2.8
	QD-NJ-0500-0004-TF	●	○	○		●	○	○	○	○	●				○	○	●	○	○	●	J	5.00	0.40	0.40	3.5
	QD-NK-0600-0004-TF	●	○	○		●	○	○	○	○	●				○	○	●	○	○	●	K	6.00	0.40	0.40	4.0
	QD-NL-0800-0008-TF	●		○	○	●			○	○		○	●		○	●		○		●	L	8.00	0.80	0.80	4.0
Mittel	QD-NG-0300-0004-TM	●	○													○	●				G	3.00	0.40	0.40	2.1
	QD-NH-0400-0004-TM	●	○													○	●				H	4.00	0.40	0.40	2.8
	QD-NH-0400-0008-TM	●	○													○	●				H	4.00	0.80	0.80	2.8
	QD-NJ-0500-0004-TM	●	○													○	●				J	5.00	0.40	0.40	3.5
	QD-NK-0600-0004-TM	●														●					K	6.00	0.40	0.40	4.0
		P				S					K			M				N							

● = Erste Wahl ○ = Gute Wahl



CoroCut® QD, Wendeschneidplatte zum Profildrehen

Neutrale Ausführung



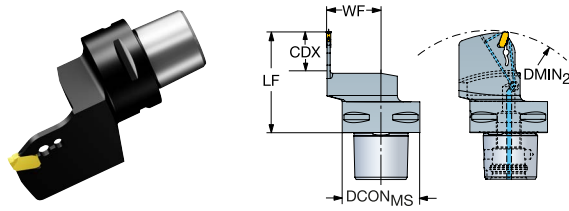
Metrisch (mm)

		P				S		K		M				
Mittel	Bestellnummer	1125	1135	4335	1125	1125	4335	1125	1135	SSC	CW [mm]	RE [mm]	APMX [mm]	AN [deg]
	QD-NG-0300-RM	●	○	○	●	●	○	○	●	G	3.00	1.5	1.3	7.0
	QD-NH-0400-RM	●	○	○	●		○	○	●	H	4.00	2.0	1.8	7.0
	QD-NK-0600-RM	●	○	○	●		○	○	●	K	6.00	3.0	2.5	7.0
	QD-NL-0800-RM	●	○	○	●		○	○	●	L	8.00	4.0	3.5	7.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® QD, Schneidkopf zum Abstechen und Einstechen

Federspannsystem

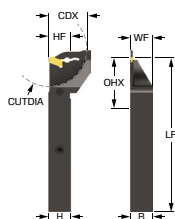


Metrisch (mm)

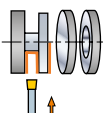
Bestellnummer	SSC	CDX [mm]	DMIN ₂ [mm]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]
C3-QD-LFE22C22055A	E	22.0	133.0	55.0	55.0	32.00	55.00	22.00	150
C3-QD-LFF25C22055A	F	25.0	133.0	55.0	55.0	32.00	55.00	22.00	150
C3-QD-RFE22C22055A	E	22.0	133.0	55.0	55.0	32.00	55.00	22.00	150
C3-QD-RFF25C22055A	F	25.0	133.0	55.0	55.0	32.00	55.00	22.00	150
C3-QD-RFG25C22055A	G	25.0	133.0	55.0	55.0	32.00	55.00	22.00	150
C4-QD-LFE22C27060A	E	22.0	151.0	60.0	60.0	40.00	60.00	27.00	150
C4-QD-LFF25C27060A	F	25.0	151.0	60.0	60.0	40.00	60.00	27.00	150
C4-QD-LFG25C27060A	G	25.0	151.0	60.0	60.0	40.00	60.00	27.00	150
C4-QD-LFH32C27070A	H	32.0	161.0	70.0	70.0	40.00	70.00	27.00	150
C4-QD-RFE22C27060A	E	22.0	151.0	60.0	60.0	40.00	60.00	27.00	150
C4-QD-RFF25C27060A	F	25.0	151.0	60.0	60.0	40.00	60.00	27.00	150
C4-QD-RFG25C27060A	G	25.0	151.0	60.0	60.0	40.00	60.00	27.00	150
C4-QD-RFH32C27070A	H	32.0	161.0	70.0	70.0	40.00	70.00	27.00	150
C4-QD-RFK32C27070A	K	32.0	161.0	70.0	70.0	40.00	70.00	27.00	150
C5-QD-LFG25C35065A	G	25.0	170.0	65.0	65.0	50.00	65.00	35.00	150
C5-QD-LFH32C35070A	H	32.0	175.0	70.0	70.0	50.00	70.00	35.00	150
C5-QD-LFJ32C35070A	J	32.0	175.0	70.0	70.0	50.00	70.00	35.00	150
C5-QD-LFK32C35070A	K	32.0	175.0	70.0	70.0	50.00	70.00	35.00	175
C5-QD-RFF25C35065A	F	25.0	170.0	65.0	65.0	50.00	65.00	35.00	150
C5-QD-RFG25C35065A	G	25.0	170.0	65.0	65.0	50.00	65.00	35.00	150
C5-QD-RFH32C35070A	H	32.0	175.0	70.0	70.0	50.00	70.00	35.00	150
C5-QD-RFJ32C35070A	J	32.0	175.0	70.0	70.0	50.00	70.00	35.00	150
C5-QD-RFK32C35070A	K	32.0	175.0	70.0	70.0	50.00	70.00	35.00	150
C6-QD-LFG25C45070A	G	25.0	197.0	70.0	70.0	63.00	70.00	45.00	150
C6-QD-LFH32C45075A	H	32.0	202.0	75.0	75.0	63.00	75.00	45.00	150
C6-QD-LFJ32C45075A	J	32.0	202.0	75.0	75.0	63.00	75.00	45.00	150
C6-QD-LFK40C45085A	K	40.0	212.0	85.0	85.0	63.00	85.00	45.00	150
C6-QD-RFG25C45070A	G	25.0	197.0	70.0	70.0	63.00	70.00	45.00	150
C6-QD-RFH32C45075A	H	32.0	202.0	75.0	75.0	63.00	75.00	45.00	150
C6-QD-RFK40C45085A	K	40.0	212.0	85.0	85.0	63.00	85.00	45.00	150
C8-QD-LFL38C51090A	L	38.0	241.0	90.0	90.0	80.00	90.00	51.00	150

R = Rechtsausführung, L = Linksausführung

CoroCut® QD, Schaftwerkzeug zum Abstechen mit der Y-Achse

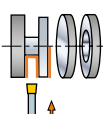


Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	QD-LFE20C1616D-Y1	E	20.0	41.0	16.00	16.00	110.00	15.90	16.0
	QD-LFE20C2020D-Y1	E	20.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-LFE26C2020D-Y1	E	26.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-LFF20C2020D-Y1	F	20.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-RFE20C1616D-Y1	E	20.0	41.0	16.00	16.00	110.00	15.90	16.0
	QD-RFE20C2020D-Y1	E	20.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-RFE26C2020D-Y1	E	26.0	45.0	20.00	20.00	125.00	19.90	20.0
	QD-RFF20C2020D-Y1	F	20.0	45.0	20.00	20.00	125.00	19.90	20.0

R = Rechtsausführung, L = Linksausführung

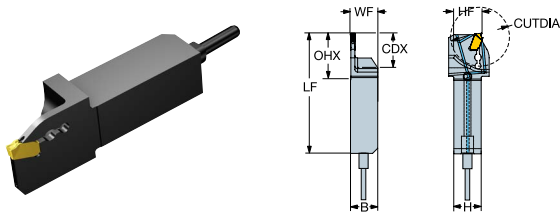
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]
	QD-LFE0800C10D-Y1	E	0.787	1.609	0.625	0.625	4.500	0.621	0.625
	QD-LFE0800C12D-Y1	E	0.787	1.734	0.750	0.750	5.000	0.746	0.750
	QD-LFE1000C12D-Y1	E	1.000	1.734	0.750	0.750	5.000	0.746	0.750
	QD-LFF0800C12D-Y1	F	0.787	1.734	0.750	0.750	5.000	0.746	0.750
	QD-RFE0800C10D-Y1	E	0.787	1.609	0.625	0.625	4.500	0.621	0.625
	QD-RFE0800C12D-Y1	E	0.787	1.734	0.750	0.750	5.000	0.746	0.750
	QD-RFE1000C12D-Y1	E	1.000	1.734	0.750	0.750	5.000	0.746	0.750
	QD-RFF0800C12D-Y1	F	0.787	1.734	0.750	0.750	5.000	0.746	0.750

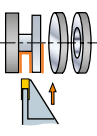
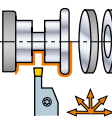
R = Rechtsausführung, L = Linksausführung

CoroCut® QD, QS™ Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem



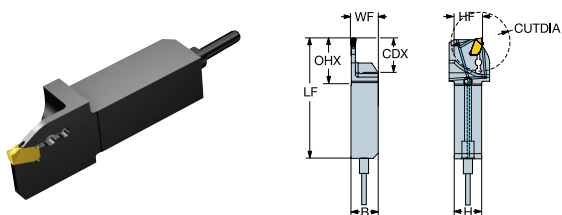
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]
	QS-QD-LFD16C2020D	D	16.0	45.0	25.0	20.00	20.00	88.70	20.00	20.0	32
	QS-QD-LFE20C2020D	E	20.0	41.6	21.6	20.00	20.00	90.60	20.50	20.0	40
	QS-QD-LFE26C2525D	E	26.0	52.6	27.6	25.00	25.00	111.60	26.00	25.0	52
	QS-QD-LFF26C2020D	F	26.0	41.6	21.6	20.00	20.00	90.60	20.50	20.0	52
	QS-QD-LFF26C2525D	F	26.0	52.6	27.6	25.00	25.00	111.60	26.00	25.0	52
	QS-QD-LFG26C2020D	G	26.0	41.6	21.6	20.00	20.00	90.60	20.50	20.0	52
	QS-QD-LFG26C2525D	G	26.0	52.6	27.6	25.00	25.00	111.60	26.00	25.0	52
	QS-QD-LFG33C2525D	G	33.0	52.6	34.6	25.00	25.00	118.60	26.00	25.0	66
	QS-QD-LFH33C2020D	H	33.0	54.6	34.6	20.00	20.00	103.60	20.50	20.0	66
	QS-QD-LFH40C2525D	H	40.0	46.6	41.6	25.00	25.00	125.60	25.50	25.0	80
	QS-QD-LFJ40C2525D	J	40.0	66.6	41.6	25.00	25.00	125.60	25.50	25.0	80
	QS-QD-LFK40C2525D	K	40.0	66.6	41.6	25.00	25.00	125.60	25.50	25.0	80
	QS-QD-RFD16C2020D	D	16.0	45.0	25.0	20.00	20.00	88.70	20.00	20.0	32
	QS-QD-RFE20C2020D	E	20.0	41.6	21.6	20.00	20.00	90.60	20.50	20.0	40
	QS-QD-RFE26C2525D	E	26.0	52.6	27.6	25.00	25.00	111.60	26.00	25.0	52
	QS-QD-RFF26C2020D	F	26.0	41.6	21.6	20.00	20.00	90.60	20.50	20.0	52
	QS-QD-RFF26C2525D	F	26.0	52.6	27.6	25.00	25.00	111.60	26.00	25.0	52
	QS-QD-RFG26C2020D	G	26.0	41.6	21.6	20.00	20.00	90.60	20.50	20.0	52
	QS-QD-RFG26C2525D	G	26.0	52.6	27.6	25.00	25.00	111.60	26.00	25.0	52
	QS-QD-RFG33C2525D	G	33.0	52.6	34.6	25.00	25.00	118.60	25.50	25.0	66
	QS-QD-RFH33C2020D	H	33.0	54.6	34.6	20.00	20.00	103.60	20.50	20.0	66
	QS-QD-RFH40C2525D	H	40.0	66.6	41.6	25.00	25.00	125.60	26.00	25.0	80
	QS-QD-RFJ40C2525D	J	40.0	66.6	41.6	25.00	25.00	125.60	25.50	25.0	80
	QS-QD-RFK40C2525D	K	40.0	66.6	41.6	25.00	25.00	125.60	25.50	25.0	80
	QS-QD-LFB10C1010S	B	10.0	25.0		10.00	10.00	70.00	10.00	10.0	20
	QS-QD-LFB10C1212S	B	10.0	25.0		12.00	12.00	70.00	12.00	12.0	20

R = Rechtsausführung L = Linksausführung

CoroCut® QD, QS™ Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem



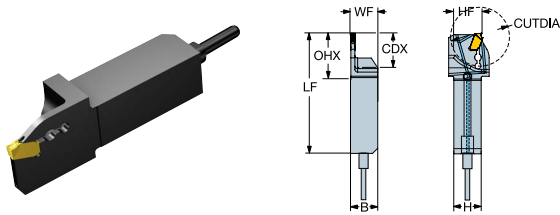
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]
	QS-QD-LFC10C1212S	C	10.0	25.0		12.00	12.00	70.00	12.00	12.0	20
	QS-QD-LFD16C1616S	D	16.0	25.0		16.00	16.00	70.00	16.00	16.0	32
	QS-QD-LFE13C1212S	E	13.0	25.0		12.00	12.00	70.00	12.00	12.0	26
	QS-QD-LFE16C1212S	E	16.0	25.0		12.00	12.00	70.00	12.00	12.0	32
	QS-QD-LFE16C1616S	E	16.0	25.0		16.00	16.00	70.00	16.00	16.0	32
	QS-QD-LFE20C1616S	E	20.0	25.0		16.00	16.00	70.00	16.00	16.0	40
	QS-QD-LFF12C1010S	F	12.0	25.0		10.00	10.00	70.00	10.00	10.0	24
	QS-QD-LFF13C1212S	F	13.0	25.0		12.00	12.00	70.00	12.00	12.0	26
	QS-QD-LFF16C1616S	F	16.0	25.0		16.00	16.00	70.00	16.00	16.0	32
	QS-QD-LFF20C1616S	F	20.0	25.0		16.00	16.00	70.00	16.00	16.0	40
	QS-QD-LFG16C1616S	G	16.0	25.0		16.00	16.00	70.00	16.00	16.0	32
	QS-QD-LFG20C1616S	G	20.0	25.0		16.00	16.00	70.00	16.00	16.0	40
	QS-QD-RFB10C1010S	B	10.0	25.0		10.00	10.00	70.00	10.00	10.0	20
	QS-QD-RFB10C1212S	B	10.0	25.0		12.00	12.00	70.00	12.00	12.0	20
	QS-QD-RFC10C1212S	C	10.0	25.0	25.0	12.00	12.00	70.00	12.00	12.0	20
	QS-QD-RFD16C1616S	D	16.0	25.0		16.00	16.00	70.00	16.00	16.0	32
	QS-QD-RFE13C1212S	E	13.0	25.0		12.00	12.00	70.00	12.00	12.0	26
	QS-QD-RFE16C1212S	E	16.0	25.0		12.00	12.00	70.00	12.00	12.0	32
	QS-QD-RFE16C1616S	E	16.0	25.0		16.00	16.00	70.00	16.00	16.0	32
	QS-QD-RFE20C1616S	E	20.0	25.0		16.00	16.00	70.00	16.00	16.0	40
	QS-QD-RFF13C1212S	F	13.0	25.0		12.00	12.00	70.00	12.00	12.0	26
	QS-QD-RFF16C1616S	F	16.0	25.0		16.00	16.00	70.00	16.00	16.0	32
	QS-QD-RFF20C1616S	F	20.0	25.0		16.00	16.00	70.00	16.00	16.0	40
	QS-QD-RFG16C1616S	G	16.0	25.0		16.00	16.00	70.00	16.00	16.0	32
	QS-QD-RFG20C1616S	G	20.0	25.0		16.00	16.00	70.00	16.00	16.0	40

R = Rechtsausführung, L = Linksausführung

CoroCut® QD, QS™ Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem



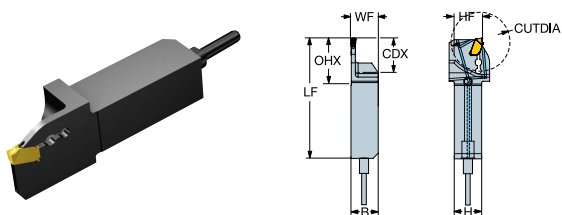
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]
	QS-QD-LFD0625C12D	D	0.625	1.732	0.984	0.625	0.625	3.492	0.750	0.750	1
	QS-QD-LFE0800C12D	E	0.800	1.614	0.863	0.750	0.750	3.579	0.770	0.750	2
	QS-QD-LFF1000C12D	F	1.000	1.811	1.063	0.750	0.750	3.780	0.770	0.750	2
	QS-QD-LFF1000C16D	F	1.000	2.063	1.063	1.000	1.000	4.370	1.020	1.000	2
	QS-QD-LFG1000C12D	G	1.000	1.811	1.063	0.750	0.750	3.780	0.770	0.750	2
	QS-QD-LFG1000C16D	G	1.000	2.063	1.063	1.000	1.000	4.370	1.020	1.000	2
	QS-QD-LFG1300C16D	G	1.300	2.363	1.363	1.000	1.000	4.669	1.020	1.000	3
	QS-QD-LFH1300C12D	H	1.300	2.110	1.362	0.750	0.750	4.079	0.770	0.750	3
	QS-QD-LFH1600C16D	H	1.600	2.663	1.663	1.000	1.000	4.969	1.020	1.000	3
	QS-QD-LFK1600C16D	K	1.600	2.663	1.663	1.000	1.000	4.969	1.020	1.000	3
	QS-QD-RFD0625C12D	D	0.625	1.732	0.984	0.625	0.625	3.492	0.750	0.750	1
	QS-QD-RFE0800C12D	E	0.800	1.614	0.863	0.750	0.750	3.579	0.770	0.750	2
	QS-QD-RFE1000C16D	E	1.000	2.063	1.063	1.000	1.000	4.370	1.020	1.000	2
	QS-QD-RFF1000C12D	F	1.000	1.811	1.063	0.750	0.750	3.780	0.770	0.750	2
	QS-QD-RFF1000C16D	F	1.000	2.063	1.063	1.000	1.000	4.370	1.020	1.000	2
	QS-QD-RFG1000C12D	G	1.000	1.811	1.063	0.750	0.750	3.780	0.770	0.750	2
	QS-QD-RFG1000C16D	G	1.000	2.063	1.063	1.000	1.000	4.370	1.020	1.000	2
	QS-QD-RFG1300C16D	G	1.300	2.363	1.363	1.000	1.000	4.669	1.020	1.000	3
	QS-QD-RFH1300C12D	H	1.300	2.110	1.362	0.750	0.750	4.079	0.770	0.750	3
	QS-QD-RFH1600C16D	H	1.600	2.663	1.663	1.000	1.000	4.969	1.020	1.000	3
	QS-QD-RFJ1600C16D	J	1.600	2.663	1.663	1.000	1.000	4.969	1.020	1.000	3
	QS-QD-RFK1600C16D	K	1.600	2.663	1.663	1.000	1.000	4.969	1.020	1.000	3
	QS-QD-LFB0375C06S	B	0.375	1.000		0.375	0.375	2.756	0.375	0.375	1
	QS-QD-LFB0375C08S	B	0.375	1.000		0.500	0.500	2.756	0.500	0.500	
	QS-QD-LFC0500C10S	C	0.500	1.000		0.625	0.625	2.756	0.625	0.625	
	QS-QD-LFD0625C10S	D	0.625	1.000		0.625	0.625	2.756	0.625	0.625	1

R = Rechtsausführung. L = Linksausführung

CoroCut® QD, QS™ Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem



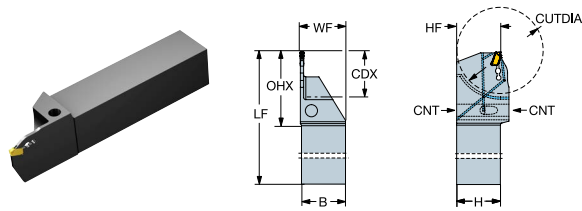
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]
	QS-QD-LFE0500C06S	E	0.500	0.984		0.375	0.375	2.756	0.375	0.375	1
	QS-QD-LFE0500C08S	E	0.500	0.984		0.500	0.500	2.756	0.500	0.500	1
	QS-QD-LFE0625C10S	E	0.625	0.984		0.625	0.625	2.756	0.625	0.625	1
	QS-QD-LFE0800C10S	E	0.800	0.984		0.625	0.625	2.756	0.625	0.625	2
	QS-QD-LFF0500C06S	F	0.500	0.984		0.375	0.375	2.756	0.375	0.375	1
	QS-QD-LFF0500C08S	F	0.500	0.984		0.500	0.500	2.756	0.500	0.500	1
	QS-QD-LFF0625C10S	F	0.625	0.984		0.625	0.625	2.756	0.625	0.625	1
	QS-QD-LFF0800C10S	F	0.800	0.984		0.625	0.625	2.756	0.625	0.625	2
	QS-QD-LFG0625C10S	G	0.625	0.984		0.625	0.625	2.756	0.625	0.625	1
	QS-QD-LFG0800C10S	G	0.800	0.984		0.625	0.625	2.756	0.625	0.625	2
	QS-QD-RFB0375C06S	B	0.375	1.000		0.375	0.375	2.756	0.375	0.375	1
	QS-QD-RFB0375C08S	B	0.375	1.000		0.500	0.500	2.756	0.500	0.500	
	QS-QD-RFC0500C08S	C	0.500	0.984		0.500	0.500	2.756	0.500	0.500	1
	QS-QD-RFC0500C10S	C	0.500	1.000		0.625	0.625	2.756	0.625	0.625	
	QS-QD-RFD0625C10S	D	0.625	1.000		0.625	0.625	2.756	0.625	0.625	1
	QS-QD-RFE0500C06S	E	0.500	0.984		0.375	0.375	2.756	0.375	0.375	1
	QS-QD-RFE0500C08S	E	0.500	0.984		0.500	0.500	2.756	0.500	0.500	1
	QS-QD-RFE0800C10S	E	0.800	0.984		0.625	0.625	2.756	0.625	0.625	2
	QS-QD-RFF0500C06S	F	0.500	0.984		0.375	0.375	2.756	0.375	0.375	1
	QS-QD-RFF0500C08S	F	0.500	0.984		0.500	0.500	2.756	0.500	0.500	1
	QS-QD-RFF0625C10S	F	0.625	0.984		0.625	0.625	2.756	0.625	0.625	1
	QS-QD-RFF0800C10S	F	0.800	0.984		0.625	0.625	2.756	0.625	0.625	2
	QS-QD-RFG0625C10S	G	0.625	0.984		0.625	0.625	2.756	0.625	0.625	1
	QS-QD-RFG0800C10S	G	0.800	0.984		0.625	0.625	2.756	0.625	0.625	2

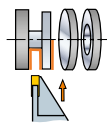
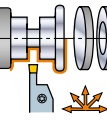
R = Rechtsausführung, L = Linksausführung

CoroCut® QD, Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem



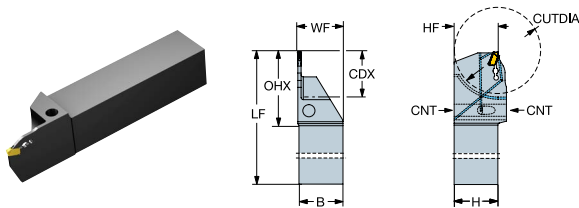
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	CNT
	QD-LFG33C3232D	G	33.0	54.0		32.00	32.00	170.00	33.00	32.0	66	G 1/8-28
	QD-RFG33C3232D	G	33.0	54.0		32.00	32.00	170.00	33.00	32.0	66	G 1/8-28
	QD-LFB10-1616S	B	10.0	25.0	25.0	16.00	16.00	125.00	16.00	16.0	20	
	QD-LFB10-2020S	B	10.0	25.0	25.0	20.00	20.00	125.00	20.00	20.0	20	
	QD-LFC13-1616S	C	13.0	26.1	26.1	16.00	16.00	125.00	16.00	16.0	26	
	QD-LFC13-2020S	C	13.0	25.0	25.0	20.00	20.00	125.00	20.00	20.0	26	
	QD-LFD16-1616S	D	16.0	25.0	25.0	16.00	16.00	125.00	16.00	16.0	32	
	QD-LFD16-2020S	D	16.0	25.0	25.0	20.00	20.00	125.00	20.00	20.0	32	
	QD-LFE12-0707S	E	12.0	22.0		7.00	7.00	125.00	7.25	7.0	24	
	QD-LFE13-1010S	E	13.0	22.0	22.0	10.00	10.00	127.00	10.00	10.0	26	
	QD-LFE16-1212S	E	16.0	22.0	22.0	12.00	12.00	127.00	12.00	12.0	32	
	QD-LFE20-1616S	E	20.0	29.0		16.00	16.00	125.00	16.00	16.0	40	
	QD-LFE20-2525A	E	20.0	29.0		25.00	25.00	150.00	25.25	25.0		
	QD-LFE26-2020S	E	26.0	35.0		20.00	20.00	125.00	20.00	20.0	52	
	QD-LFF20-1616S	F	20.0	29.0		16.00	16.00	125.00	16.00	16.0	40	
	QD-LFF26-2020S	F	26.0	35.0		20.00	20.00	125.00	20.00	20.0	52	
	QD-LFF26-2525A	F	26.0	35.0		25.00	25.00	150.00	25.25	25.0		
	QD-LFG20-1616S	G	20.0	29.0		16.00	16.00	125.00	16.00	16.0	40	
	QD-LFG26-2525A	G	26.0	36.0		25.00	25.00	150.00	25.25	25.0		
	QD-LFG33-2020S	G	33.0	42.0		20.00	20.00	125.00	20.00	20.0	66	
	QD-LFH33-2020S	H	33.0	42.0		20.00	20.00	125.00	20.00	20.0	66	
	QD-LFH33-2525A	H	33.0	42.0		25.00	25.00	150.00	25.25	25.0		
	QD-LFH33C3232A	H	33.0	55.0		32.00	32.00	170.00	33.00	32.0		G 1/8-28
	QD-LFH45C3232A	H	45.0	66.0		32.00	32.00	170.00	33.00	32.0		G 1/8-28
	QD-LFJ33C3232A	J	33.0	54.0		32.00	32.00	170.00	33.00	32.0		G 1/8-28
	QD-LFJ45C3232A	J	45.0	66.0		32.00	32.00	170.00	33.00	32.0		G 1/8-28

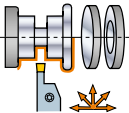
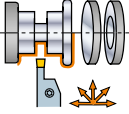
R = Rechtsausführung, L = Linksausführung

CoroCut® QD, Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem



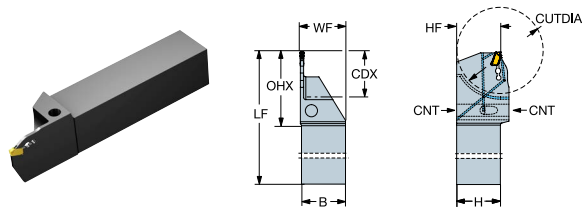
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	CNT
	QD-LFK33C3232A	K	33.0	55.0		32.00	32.00	170.00	33.00	32.0		G 1/8-28
	QD-LFK45C3232A	K	45.0	67.0		32.00	32.00	170.00	33.00	32.0		G 1/8-28
	QD-LFK60C4040A	K	60.0	83.1		40.00	40.00	250.00	40.33	40.0		G 1/8-28
	QD-LFL45C3232A	L	45.0	70.0		32.00	32.00	170.00	32.33	32.0		G 1/8-28
	QD-LFL65C4040A	L	65.0	90.0		40.00	40.00	250.00	40.33	40.0		G 1/8-28
	QD-RFB10-1616S	B	10.0	25.0	25.0	16.00	16.00	125.00	16.00	16.0	20	
	QD-RFB10-2020S	B	10.0	25.0	25.0	20.00	20.00	125.00	20.00	20.0	20	
	QD-RFC13-1616S	C	13.0	26.1	26.1	16.00	16.00	125.00	16.00	16.0	26	
	QD-RFC13-2020S	C	13.0	25.0	25.0	20.00	20.00	125.00	20.00	20.0	26	
	QD-RFD16-1616S	D	16.0	25.0	25.0	16.00	16.00	125.00	16.00	16.0	32	
	QD-RFD16-2020S	D	16.0	25.0	25.0	20.00	20.00	125.00	20.00	20.0	32	
	QD-RFE12-0707S	E	12.0	22.0		7.00	7.00	125.00	7.25	7.0	24	
	QD-RFE13-1010S	E	13.0	22.0	22.0	10.00	10.00	127.00	10.00	10.0	26	
	QD-RFE16-1212S	E	16.0	22.0	22.0	12.00	12.00	127.00	12.00	12.0	32	
	QD-RFE20-1616S	E	20.0	29.0		16.00	16.00	127.00	16.00	16.0	40	
	QD-RFE20-2525A	E	20.0	30.0		25.00	25.00	150.00	25.25	25.0		
	QD-RFE26-2020S	E	26.0	35.0		20.00	20.00	127.00	20.00	20.0	52	
	QD-RFF20-1616S	F	20.0	29.0		16.00	16.00	125.00	16.00	16.0	40	
	QD-RFF26-2020S	F	26.0	35.0		20.00	20.00	125.00	20.00	20.0	52	
	QD-RFF26-2525A	F	26.0	36.0		25.00	25.00	150.00	25.25	25.0		
	QD-RFG20-1616S	G	20.0	29.0		16.00	16.00	125.00	16.00	16.0	40	
	QD-RFG26-2525A	G	26.0	36.0		25.00	25.00	150.00	25.25	25.0		
	QD-RFG33-2020S	G	33.0	42.0		20.00	20.00	125.00	20.00	20.0	66	
	QD-RFH33-2020S	H	33.0	42.0		20.00	20.00	125.00	20.00	20.0	66	
	QD-RFH33-2525A	H	33.0	42.0		25.00	25.00	150.00	25.25	25.0		
	QD-RFH33C3232A	H	33.0	55.0		32.00	32.00	170.00	33.00	32.3		G 1/8-28
	QD-RFH45C3232A	H	45.0	66.0		32.00	32.00	170.00	33.00	32.3		G 1/8-28
	QD-RFJ33C3232A	J	33.0	54.0		32.00	32.00	170.00	33.00	32.0		G 1/8-28
	QD-RFJ45C3232A	J	45.0	66.0		32.00	32.00	170.00	33.00	32.0		G 1/8-28
	QD-RFK33C3232A	K	33.0	55.0		32.00	32.00	170.00	33.00	32.0		G 1/8-28
	QD-RFK45C3232A	K	45.0	67.0		32.00	32.00	170.00	33.00	32.0		G 1/8-28
	QD-RFK60C4040A	K	60.0	83.1		40.00	40.00	250.00	40.33	40.0		G 1/8-28
	QD-RFL45C3232A	L	45.0	70.0		32.00	32.00	170.00	32.33	32.0		G 1/8-28
	QD-RFL65C4040A	L	65.0	90.0		40.00	40.00	250.00	40.33	40.0		G 1/8-28

R = Rechtsausführung, L = Linksausführung

CoroCut® QD, Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem



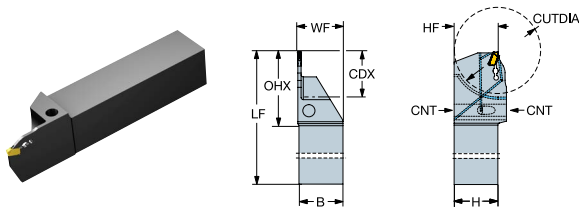
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	CNT
	QD-LFG1300C20D	G	1.300	2.165		1.250	1.250	7.000	1.299	1.250	3	G 1/8-28
	QD-RFG1300C20D	G	1.300	2.165		1.250	1.250	7.000	1.299	1.250	3	G 1/8-28
	QD-LFB0375-10S	B	0.375	1.000	1.000	0.625	0.625	5.000	0.629	0.625	1	
	QD-LFB0375-12S	B	0.375	0.984	0.984	0.750	0.750	5.000	0.754	0.750	1	
	QD-LFC0500-12S	C	0.500	0.984	0.984	0.750	0.750	5.000	0.754	0.750	1	
	QD-LFD0625-10S	D	0.625	1.000	1.000	0.625	0.625	5.000	0.631	0.625	1	
	QD-LFD0625-12S	D	0.625	0.984	0.984	0.750	0.750	5.000	0.756	0.750	1	
	QD-LFE0500-06S	E	0.500	0.866	0.866	0.375	0.375	5.000	0.375	0.375	1	
	QD-LFE0625-08S	E	0.625	0.866	0.866	0.500	0.500	5.000	0.500	0.500	1	
	QD-LFE0750-16A	E	0.750	1.181		1.000	1.000	6.000	1.010	1.000		
	QD-LFE0800-10S	E	0.800	1.181		0.625	0.625	5.000	0.625	0.625	2	
	QD-LFE1000-12S	E	1.000	1.378		0.750	0.750	5.000	0.750	0.750	2	
	QD-LFF0800-10S	F	0.800	1.181		0.625	0.625	5.000	0.625	0.625	2	
	QD-LFF1000-12S	F	1.000	1.378		0.750	0.750	5.000	0.750	0.750	2	
	QD-LFF1000-16A	F	1.000	1.378		1.000	1.000	6.000	1.010	1.000		
	QD-LFG0800-10S	G	0.800	1.181		0.625	0.625	5.000	0.625	0.625	2	
	QD-LFG1000-16A	G	1.000	1.417		1.000	1.000	6.000	1.010	1.000		
	QD-LFG1000C12A	G	1.000	1.929		0.750	0.750	5.000	0.800	0.750		G 1/8-28
	QD-LFG1000C16A	G	1.000	1.890		1.000	1.000	6.000	1.010	1.000		G 1/8-28
	QD-LFG1300-12S	G	1.300	1.654		0.750	0.750	5.000	0.750	0.750	3	
	QD-LFG1300C16A	G	1.300	2.402		1.000	1.000	6.000	1.010	1.000		G 1/8-28
	QD-LFH1300-12S	H	1.300	1.654		0.750	0.750	5.000	0.750	0.750	3	
	QD-LFH1300-16A	H	1.300	1.654		1.000	1.000	6.000	1.010	1.000		
	QD-LFH1300C12A	H	1.300	2.205		0.750	0.750	5.000	0.800	0.750		G 1/8-28
	QD-LFH1300C16A	H	1.300	1.693		1.000	1.000	6.000	1.010	1.000		G 1/8-28
	QD-LFH1600C16A	H	1.600	2.520		1.000	1.000	6.000	1.010	1.000		G 1/8-28

R = Rechtsausführung L = Linksausführung

CoroCut® QD, Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem



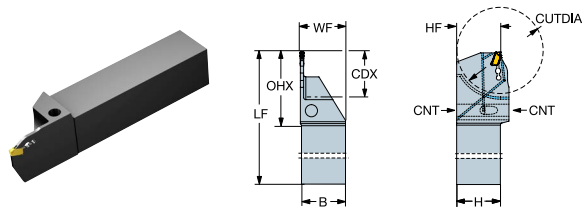
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	CNT
	QD-LFH1800C20A	H	1.800	2.677		1.250	1.250	7.000	1.299	1.250		G 1/8-28
	QD-LFJ1300C20A	J	1.300	2.165		1.250	1.250	7.000	1.299	1.250		G 1/8-28
	QD-LFK1300C20A	K	1.300	2.165		1.250	1.250	7.000	1.299	1.250		G 1/8-28
	QD-LFL1500C24A	L	1.500	2.484		1.500	1.500	10.000	0.302	0.945		G 1/8-28
	QD-LFL1750C20A	L	1.750	2.736		1.250	1.250	7.000	0.302	0.787		G 1/8-28
	QD-LFL2500C24A	L	2.500	3.484		1.500	1.500	10.000	0.302	0.945		G 1/8-28
	QD-RFB0375-10S	B	0.375	1.000	1.000	0.625	0.625	5.000	0.629	0.625	1	
	QD-RFB0375-12S	B	0.375	1.000	1.000	0.750	0.750	5.000	0.754	0.750	1	
	QD-RFC0500-10S	C	0.500	1.000	1.000	0.625	0.625	5.000	0.629	0.625	1	
	QD-RFC0500-12S	C	0.500	0.984	0.984	0.750	0.750	5.000	0.754	0.750	1	
	QD-RFD0625-10S	D	0.625	1.000	1.000	0.625	0.625	5.000	0.631	0.625	1	
	QD-RFD0625-12S	D	0.625	0.984	0.984	0.750	0.750	5.000	0.756	0.750	1	
	QD-RFE0625-08S	E	0.625	0.866	0.866	0.500	0.500	5.000	0.500	0.500	1	
	QD-RFE0750-16A	E	0.750	1.378		1.000	1.000	6.000	1.010	1.000		
	QD-RFE0800-10S	E	0.800	1.181		0.625	0.625	5.000	0.625	0.625	2	
	QD-RFE1000-12S	E	1.000	1.378		0.750	0.750	5.000	0.750	0.750	2	
	QD-RFF0800-10S	F	0.800	1.181		0.625	0.625	5.000	0.625	0.625	2	
	QD-RFF1000-12S	F	1.000	1.378		0.750	0.750	5.000	0.750	0.750	2	
	QD-RFF1000-16A	F	1.000	1.378		1.000	1.000	6.000	1.010	1.000		
	QD-RFG0800-10S	G	0.800	1.181		0.625	0.625	5.000	0.625	0.625	2	
	QD-RFG1000-16A	G	1.000	1.378		1.000	1.000	6.000	1.010	1.000		
	QD-RFG1000C12A	G	1.000	1.929		0.750	0.750	5.000	0.800	0.750		G 1/8-28
	QD-RFG1000C16A	G	1.000	1.890		1.000	1.000	6.000	1.010	1.000		G 1/8-28
	QD-RFG1300-12S	G	1.300	1.654		0.750	0.750	5.000	0.750	0.750	3	
	QD-RFG1300C16A	G	1.300	2.402		1.000	1.000	6.000	1.010	1.000		G 1/8-28
	QD-RFH1300-12S	H	1.300	1.654		0.750	0.750	5.000	0.750	0.750	3	

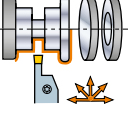
R = Rechtsausführung, L = Linksausführung

CoroCut® QD, Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem



Zoll (Zoll)

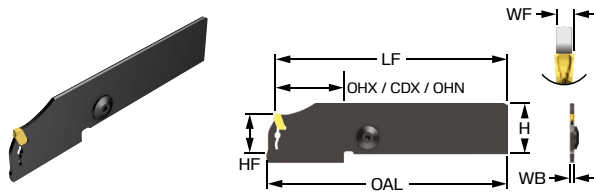


Bestellnummer	SSC	CDX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]	CUTDIA [inch]	CNT
QD-RFH1300-16A	H	1.300	1.693		1.000	1.000	6.000	1.010	1.000		
QD-RFH1300C12A	H	1.300	2.205		0.750	0.750	5.000	0.800	0.750		G 1/8-28
QD-RFH1300C16A	H	1.300	1.693		1.000	1.000	6.000	1.010	1.000		G 1/8-28
QD-RFH1300C20A	H	1.300	2.165		1.250	1.250	7.000	1.299	1.250		G 1/8-28
QD-RFH1600C16A	H	1.600	2.520		1.000	1.000	6.000	1.010	1.000		G 1/8-28
QD-RFH1800C20A	H	1.800	2.638		1.250	1.250	7.000	1.299	1.250		G 1/8-28
QD-RFJ1300C20A	J	1.300	2.165		1.250	1.250	7.000	1.299	1.250		G 1/8-28
QD-RFJ1800C20A	J	1.800	2.638		1.250	1.250	7.000	1.299	1.250		G 1/8-28
QD-RFK1300C20A	K	1.300	2.165		1.250	1.250	7.000	1.299	1.250		G 1/8-28
QD-RFL1750C20A	L	1.750	2.736		1.250	1.250	7.000	0.302	0.787		G 1/8-28
QD-RFL2500C24A	L	2.500	3.484		1.500	1.500	10.000	0.302	0.945		G 1/8-28

R = Rechtsausführung, L = Linksausführung

CoroCut® QD, Klinge zum Abstechen mit der Y-Achse

Federspannsystem



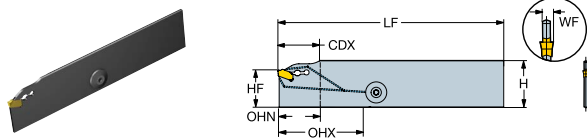
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	WB [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	QD-NN1G36C21AY1	G	36.0	44.5		25.90		115.00	2.67	21.4	
	QD-NN1G45C21AY1	G	45.0	53.5		25.90		115.00	2.67	21.4	
	QD-NN1G45C25AY1	G	45.0	53.5		31.90		145.00	2.67	25.0	
	QD-NN1G60C25AY	G	60.0	60.0	30.0	31.90	2.3	145.00	2.70	32.0	70
	QD-NN1G60C25AY1	G	60.0	68.8		31.90		145.00	2.67	25.0	
	QD-NN1H45C25AY1	H	45.0	53.5		31.90		145.00	3.67	25.0	
	QD-NN1H60C25AY	H	60.0	60.0	30.0	31.90	3.3	144.00	3.70	32.0	70
	QD-NN1H60C25AY1	H	60.0	68.5		31.90		145.00	3.67	25.0	
	QD-NN1H90C25AY	H	90.0	90.0	60.0	31.90	3.3	164.00	3.70	32.0	70
	QD-NN1J60C25AY1	J	60.0	69.0		31.90		144.50	4.68	25.0	
	QD-NN1K60C25AY1	K	60.0	69.0		31.90		144.50	5.68	25.0	
	QD-NR1E36C21AY1	E	36.0	44.5		25.90		115.00	1.75	21.4	
	QD-NR1E45C21AY1	E	45.0	53.5		25.90		115.00	1.75	21.4	
	QD-NR1E45C25AY1	E	45.0	53.5		31.90		145.00	1.75	25.0	
	QD-NR1E60C25AY1	E	60.0	68.5		31.90		145.00	1.75	25.0	
	QD-NR1F36C21AY1	F	36.0	44.5		25.90		115.00	2.25	21.4	
	QD-NR1F45C21AY1	F	45.0	53.5		25.90		115.00	2.25	21.4	
	QD-NR1F45C25AY1	F	45.0	53.5		31.90		145.00	2.25	25.0	
	QD-NR1F60C25AY1	F	60.0	68.5		31.90		145.00	2.25	25.0	

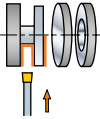
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Abstechklinge. Federklemmung. Neutrale Kupplung. Präzisionskühlung.



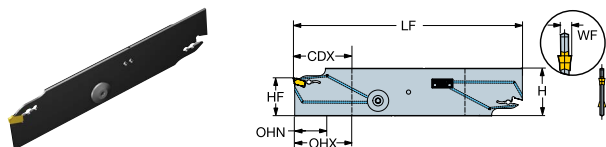
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	QD-NN1G60C25A	G	60.0	60.0	17.0	31.90	150.00	2.67	25.0	70
	QD-NN1H36C21A	H	36.0	36.0	17.0	25.90	110.00	3.67	21.4	70
	QD-NN1H60C25A	H	60.0	60.0	17.0	31.90	150.00	3.67	25.0	70
	QD-NR1E26C25A	E	26.0	26.0	17.0	31.90	150.00	1.75	25.0	70
	QD-NR1F33C25A	F	33.0	33.0	17.0	31.90	150.00	2.25	25.0	70

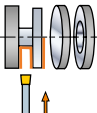
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidplatte zum Abstechen

Doppelseitige Einsätze zum Abstechen Federklemmung. Neutrale Kupplung. Präzisionskühlung



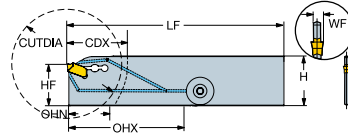
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	QD-NN2G36C21A	G	36.0	36.0	19.0	25.90	110.00	2.67	21.4	70
	QD-NN2G60C25A	G	60.0	60.0	20.0	31.90	150.00	2.67	25.0	70
	QD-NN2G80C45A	G	80.0	80.0	30.0	52.50	225.00	2.67	45.0	70
	QD-NN2H60C25A	H	60.0	60.0	20.0	31.90	150.00	3.67	25.0	70
	QD-NN2H80C45A	H	80.0	80.0	30.0	52.50	225.00	3.67	45.0	70
	QD-NN2J60C25A	J	60.0	60.0	25.0	31.90	150.00	4.68	25.0	70
	QD-NN2J80C45A	J	80.0	80.0	30.0	52.50	225.00	4.68	45.0	70
	QD-NN2K60C25A	K	60.0	60.0	24.0	31.90	150.00	5.68	25.0	70
	QD-NN2K80C45A	K	80.0	80.0	30.0	52.50	225.00	5.68	45.0	70
	QD-NN2L80C45A	L	80.0	80.0	25.0	52.50	225.00	7.68	45.0	70
	QD-NR2D16C25A	D	16.0	50.0	18.0	31.90	150.00	2.50	25.0	70
	QD-NR2E26C25A	E	26.0	60.0	26.0	31.90	150.00	2.60	25.0	70
	QD-NR2F33C25A	F	33.0	50.0	33.0	31.90	150.00	2.60	25.0	70

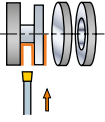
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Einsätze zum Abstechen. Federspannsystem mit gebogener Verstärkung. Präzisionskühlung



Metrisch (mm)

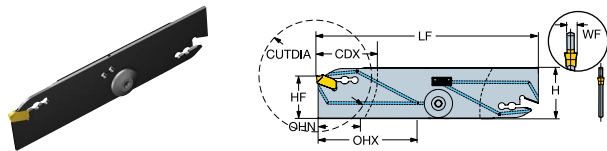
	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	CP [bar]
	QD-NR1F33C21D	F	33.0	36.0	33.0	25.90	110.00	2.60	21.4	66	70

SSC = Ausgelegt für SSC an Wendeschneidplatte



CoroCut® QD, Schneidplatte zum Abstechen

Doppelseitige Abstechklinge. Federspannsystem mit gebogener Verstärkung. Präzisionskühlung



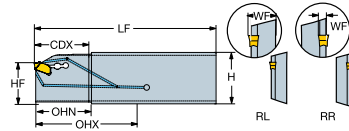
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	CP [bar]
	QD-NR2B10C21D	B	10.0	36.0	18.0	25.90	110.00	2.45	21.4	20	70
	QD-NR2C13C21D	C	13.0	36.0	18.0	25.90	110.00	2.45	21.4	26	70
	QD-NR2D16C21D	D	16.0	36.0	18.0	25.90	110.00	2.50	21.4	32	70
	QD-NR2E26C21D	E	26.0	36.0	26.0	25.90	110.00	2.60	21.4	52	70

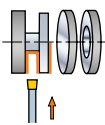
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Stechklinge mit linearer Verstärkung. Federklemmung. Präzise Kühlschmierstoffzufuhr. Kupplung in Rechtsausführung



Metrisch (mm)



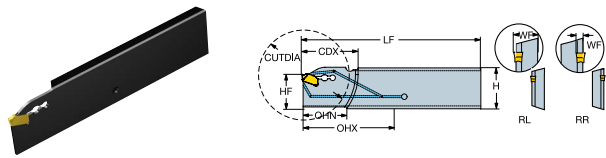
Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
QD-RL1E26C25A	E	26.0	26.0	17.0	31.90	110.00	8.25	25.0	70
QD-RL1F33C25A	F	33.0	33.0	17.0	31.90	110.00	8.25	25.0	70
QD-RL1G33C25A	G	33.0	50.0	33.0	31.90	110.00	8.32	25.0	70
QD-RL1H40C25A	H	40.0	40.0	17.0	31.90	110.00	8.32	25.0	70
QD-RR1E26C25A	E	26.0	50.0	26.0	31.90	110.00	1.75	25.0	70
QD-RR1F33C25A	F	33.0	50.0	33.0	31.90	110.00	2.25	25.0	70
QD-RR1G33C25A	G	33.0	50.0	33.0	31.90	110.00	2.67	25.0	70
QD-RR1H40C25A	H	40.0	50.0	40.0	31.90	110.00	3.67	25.0	70

SSC = Ausgelegt für SSC an Wendeschneidplatte

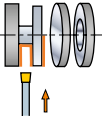


CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Stechklinge mit gebogener Verstärkung. Federklemmung. Präzise Kühlschmierstoffzufuhr. Kupplung in Rechtsausführung



Metrisch (mm)

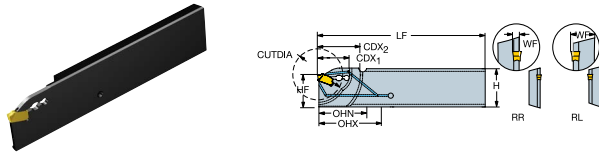


Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	CP [bar]
QD-RL1E26C21D	E	26.0	26.0	17.0	25.90	110.00	8.25	21.4	52	70
QD-RL1F26C21D	F	26.0	26.0	17.0	25.90	110.00	8.25	21.4	52	70
QD-RL1G33C21D	G	33.0	50.0	33.0	25.90	110.00	8.32	21.4	66	70
QD-RR1E26C21D	E	26.0	50.0	26.0	25.90	110.00	1.75	21.4	52	70
QD-RR1G26C21D	G	26.0	50.0	26.0	25.90	110.00	2.67	21.4	52	70
QD-RR1G33C21D	G	33.0	50.0	33.0	25.90	110.00	2.67	21.4	66	70

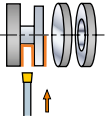
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Einsätze zum Abstechen mit zwei verstärkten Krümmungen. Federklemmung. Präzise Kühlschmierstoffzufuhr. Kupplung in Rechtsausführung



Metrisch (mm)

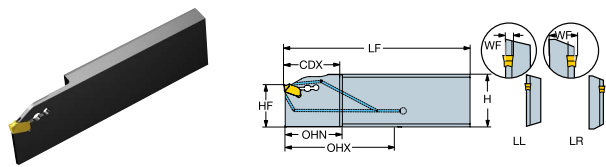
	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	CP [bar]
	QD-RL1D18C21D2	D	18.0	45.0	21.0	25.90	110.00	2.50	21.4	36	70
	QD-RL1E18C21D2	E	18.0	50.0	18.0	25.90	110.00	8.25	21.4	36	70
	QD-RL1G18C21D2	G	18.0	50.0	18.0	25.90	110.00	8.32	21.4	36	70
	QD-RR1D18C21D2	D	18.0	45.0	21.0	25.90	110.00	2.50	21.4	36	70
	QD-RR1E18C21D2	E	18.0	50.0	18.0	25.90	110.00	1.75	21.4	36	70
	QD-RR1G18C21D2	G	18.0	50.0	18.0	25.90	110.00	2.67	21.4	36	70

SSC = Ausgelegt für SSC an Wendeschneidplatte



CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Stechklinge mit linearer Verstärkung. Federklemmung. Präzise Kühlschmierstoffzufuhr. Kupplung in Linksausführung



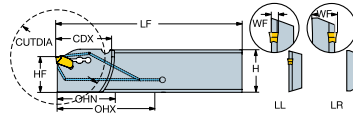
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	QD-LL1E26C25A	E	26.0	50.0	26.0	31.90	110.00	1.75	25.1	70
	QD-LL1F33C25A	F	33.0	50.0	33.0	31.90	110.00	2.25	25.1	70
	QD-LL1G33C25A	G	33.0	50.0	33.0	31.90	110.00	2.67	25.1	70
	QD-LL1H40C25A	H	40.0	50.0	40.0	31.90	110.00	3.67	25.1	70
	QD-LR1E26C25A	E	26.0	50.0	26.0	31.90	110.00	8.25	25.0	70
	QD-LR1F33C25A	F	33.0	50.0	33.0	31.90	110.00	8.25	25.0	70
	QD-LR1G33C25A	G	33.0	50.0	33.0	31.90	110.00	8.32	25.1	70
	QD-LR1H40C25A	H	40.0	50.0	40.0	31.90	110.00	8.32	25.0	70

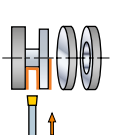
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Stechklinge mit gebogener Verstärkung. Federklemmung. Präzise Kühlschmierstoffzufuhr. Kupplung in Linksausführung



Metrisch (mm)



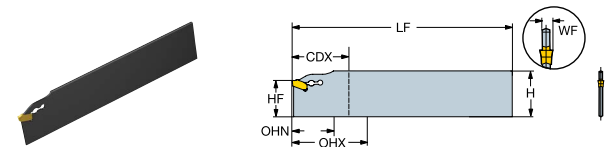
Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]	CP [bar]
QD-LL1E26C21D	E	26.0	50.0	26.0	25.90	110.00	1.75	21.4	52	70
QD-LL1F26C21D	F	26.0	50.0	26.0	25.90	110.00	2.25	21.4	52	70
QD-LL1G26C21D	G	26.0	50.0	26.0	25.90	110.00	2.67	21.4	52	70
QD-LL1G33C21D	G	33.0	50.0	33.0	25.90	110.00	2.67	21.4	66	70
QD-LR1E26C21D	E	26.0	26.0	17.0	25.90	110.00	8.25	21.4	52	70
QD-LR1F26C21D	F	26.0	26.0	17.0	25.90	110.00	8.25	21.4	52	70
QD-LR1G33C21D	G	33.0	50.0	33.0	25.90	110.00	8.32	21.4	66	70

SSC = Ausgelegt für SSC an Wendeschneidplatte



CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Einsätze zum Abstechen. Federklemmung. Neutrale Kupplung.



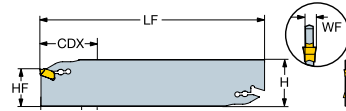
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	QD-NN1F33-25A	F	33.0	33.0	17.0	31.90	150.00	2.25	25.0
	QD-NN1G60-25A	G	60.0	60.0	17.0	31.90	150.00	2.67	25.0
	QD-NN1H36-21A	H	36.0	36.0	17.0	25.90	110.00	3.67	21.4
	QD-NN1H60-25A	H	60.0	60.0	17.0	31.90	150.00	3.67	25.0
	QD-NR1E26-25A	E	26.0	26.0	17.0	31.90	150.00	1.75	25.0

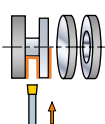
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidplatte zum Abstechen

Doppelseitige Einsätze zum Abstechen. Federklemmung. Neutrale Kupplung



Metrisch (mm)



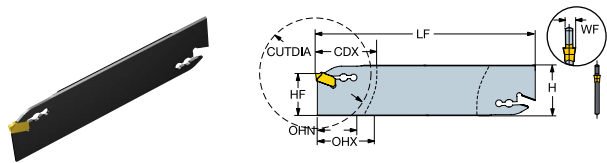
Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
QD-NN2F33-21A	F	33.0	35.0	17.0	25.90	110.00	2.25	21.4
QD-NN2F33-25A	F	33.0	50.0	17.0	31.90	150.00	2.25	25.0
QD-NN2G36-21A	G	36.0	36.0	17.0	25.90	110.00	2.67	21.4
QD-NN2G60-25A	G	60.0	60.0	17.0	31.90	150.00	2.67	25.0
QD-NN2G80-45A	G	80.0	80.0	30.0	52.50	225.00	2.67	45.0
QD-NN2H60-25A	H	60.0	60.0	17.0	31.90	150.00	3.67	25.0
QD-NN2H80-45A	H	80.0	80.0	30.0	52.50	225.00	3.67	45.0
QD-NN2L80-45A	L	80.0	80.0	25.0	52.50	225.00	7.68	45.0
QD-NR2E26-25A	E	26.0	50.0	26.0	31.90	150.00	2.60	25.0

SSC = Ausgelegt für SSC an Wendeschneidplatte



CoroCut® QD, Schneidplatte zum Abstechen

Doppelseitige Stechklinge mit gebogener Verstärkung. Federklemmung. Neutrale Kupplung



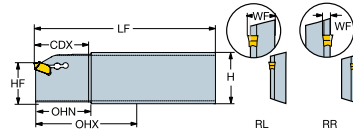
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]
	QD-NR2E26-21D	E	26.0	50.0	26.0	25.90	110.00	2.60	21.4	52

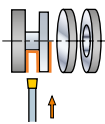
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Stechklinge mit linearer Verstärkung. Federklemmung. Kupplung in Rechtsausführung.



Metrisch (mm)

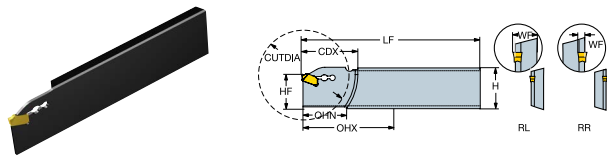
	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	QD-RL1G33-25A	G	33.0	50.0	33.0	31.90	110.00	8.32	25.0
	QD-RR1G33-25A	G	33.0	50.0	33.0	31.90	110.00	2.67	25.0

SSC = Ausgelegt für SSC an Wendeschneidplatte



CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Stechklinge mit gebogener Verstärkung. Federklemmung. Kupplung in Rechtsausführung



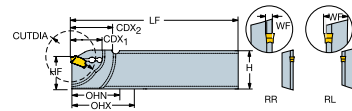
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]
	QD-RL1G33-21D	G	33.0	50.0	33.0	25.90	110.00	8.32	21.4	66
	QD-RR1G26-21D	G	26.0	50.0	26.0	25.90	110.00	2.67	21.4	52
	QD-RR1G33-21D	G	33.0	50.0	33.0	25.90	110.00	2.67	21.4	66

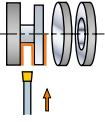
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Stechklinge mit zwei verstärkten Krümmungen. Federklemmung. Kupplung in Rechtsausführung



Metrisch (mm)

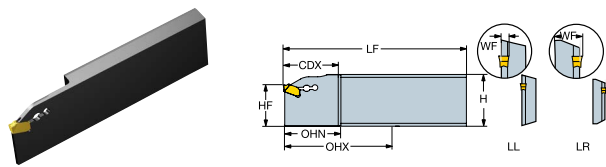
	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]
	QD-RR1E18-21D2	E	18.0	50.0	18.0	25.90	110.00	1.75	21.4	36
	QD-RR1G18-21D2	G	18.0	50.0	18.0	25.90	110.00	2.67	21.4	36

SSC = Ausgelegt für SSC an Wendeschneidplatte



CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Stechklinge mit linearer Verstärkung. Federklemmung. Kupplung in Linksausführung



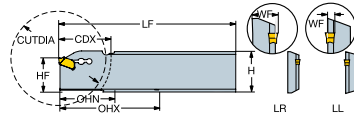
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	QD-LL1G33-25A	G	33.0	50.0	33.0	31.90	110.00	2.67	25.1
	QD-LR1G33-25A	G	33.0	50.0	33.0	31.90	110.00	8.32	25.1

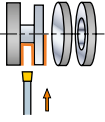
SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidplatte zum Abstechen

Einseitige Stechklinge mit gebogener Verstärkung. Federklemmung. Kupplung in Linksausführung.



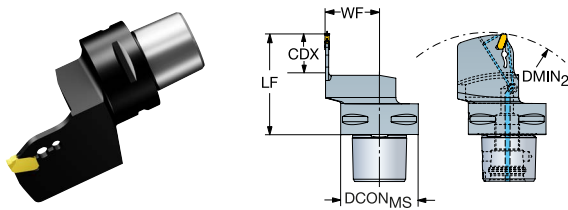
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	OHX [mm]	OHN [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]	CUTDIA [mm]
	QD-LL1G26-21D	G	26.0	50.0	26.0	25.90	110.00	2.67	21.4	52
	QD-LL1G33-21D	G	33.0	50.0	33.0	25.90	110.00	2.67	21.4	66
	QD-LR1G33-21D	G	33.0	50.0	33.0	25.90	110.00	8.32	21.4	66

SSC = Ausgelegt für SSC an Wendeschneidplatte

CoroCut® QD, Schneidkopf zum Einstechen

Federspannsystem



Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]
	SL-QD-LGE22C25	E	22.0	55.0	9.0	25.00	9.00	36.10	0.1	80
	SL-QD-LGE26C32	E	26.0	64.0	11.0	32.00	11.00	43.60	0.1	80
	SL-QD-LGF26C32	F	26.0	65.0	11.0	32.00	11.00	43.60	0.1	80
	SL-QD-LGG22C25	G	22.0	70.0	9.0	25.00	9.00	36.10	0.1	80
	SL-QD-LGG26C32	G	26.0	70.0	11.0	32.00	11.00	43.60	0.1	80
	SL-QD-LGG32C40	G	32.0	80.0	12.0	40.00	12.00	53.60	0.1	80
	SL-QD-LGH32C32	H	32.0	75.0	11.0	32.00	11.00	49.60	0.1	80
	SL-QD-LGH40C40	H	40.0	90.0	12.0	40.00	12.00	61.60	0.1	80
	SL-QD-LGJ40C40	J	40.0	130.0	12.0	40.00	12.00	61.60	0.1	80
	SL-QD-LGK40C40	K	40.0	130.0	12.0	40.00	12.00	61.60	0.1	80
	SL-QD-RGE22C25	E	22.0	55.0	9.0	25.00	9.00	36.10	0.1	80
	SL-QD-RGE26C32	E	26.0	64.0	11.0	32.00	11.00	43.60	0.1	80
	SL-QD-RGF22C25	F	22.0	65.0	9.0	25.00	9.00	36.10	0.1	80
	SL-QD-RGF26C32	F	26.0	65.0	11.0	32.00	11.00	43.60	0.1	80
	SL-QD-RGG22C25	G	22.0	70.0	9.0	25.00	9.00	36.10	0.1	80
	SL-QD-RGG26C32	G	26.0	70.0	11.0	32.00	11.00	43.60	0.1	80
	SL-QD-RGG32C40	G	32.0	80.0	12.0	40.00	12.00	53.60	0.1	80
	SL-QD-RGH32C32	H	32.0	75.0	11.0	32.00	11.00	49.60	0.1	80
	SL-QD-RGH40C40	H	40.0	90.0	12.0	40.00	12.00	61.60	0.1	80
	SL-QD-RGJ40C40	J	40.0	130.0	12.0	40.00	12.00	61.60	0.1	80
	SL-QD-RGK40C40	K	40.0	130.0	12.0	40.00	12.00	61.60	0.1	80

R = Rechtsausführung, L = Linksausführung

CoroCut® QF

Wendeschneidplatten	144
CoroCut® QF, Wendeschneidplatte zum Axialeinstechen	144
Schneideinheiten	146
CoroCut® QF, Schneidkopf zum Axialeinstechen	146
Schaftwerkzeuge	148
CoroCut® QF, Schaftwerkzeug zum Axialeinstechen	148
CoroCut® QF, QS™ Schaftwerkzeug zum Axialeinstechen	150
Schneidköpfe	154
CoroCut® QF, Schneidkopf zum Axialeinstechen	154



Erfahren Sie mehr über CoroCut® QF:
sandvik.coromant.com/corocut-qf



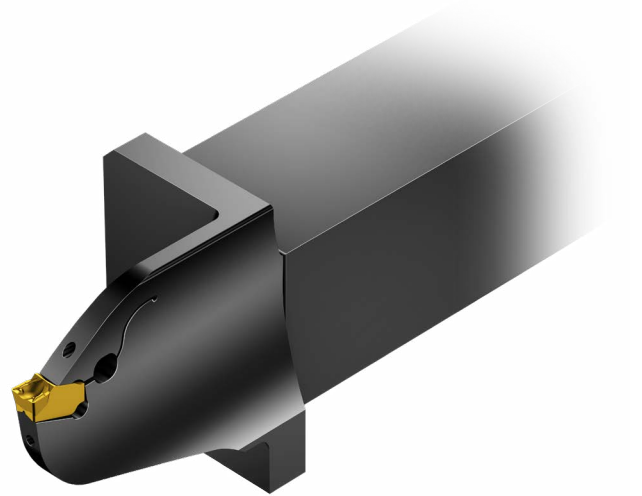
CoroCut® QF

Zuverlässiges Axialeinstechen

CoroCut® QF definiert das Axialeinstechen neu, indem es selbst in den schwierigsten tiefen und schmalen Nuten unvergleichliche Zuverlässigkeit bietet. Dies Konzept ist die erste Wahl für tiefes Axialeinstechen über 30 mm Durchmesser.

Anwendung

- Axialeinstechen
- Minstdurchmesser für den ersten Einstich (DAXIN): 30 mm (1.18 Zoll)
- Maximale Schnitttiefe (CDX): 50 mm (1.97 Zoll)
- Minimaler Eckenradius: 0.2 mm (0.008 Zoll)



Merkmale und Vorteile

- Innovative Schneidenausführung für höchste Stabilität und Prozesssicherheit
- Geneigter Plattensitz mit Prismenführung oben, unten und hinten an der Wendeschneidplatte zur Minimierung der Wendeschneidplattenbewegung.
- Präzise Kühlschmierstoffzufuhr mit Plug- und Play-Adapter
- Einfache Wendeschneidplattenspannung gewährleistet zuverlässige Spannkraft



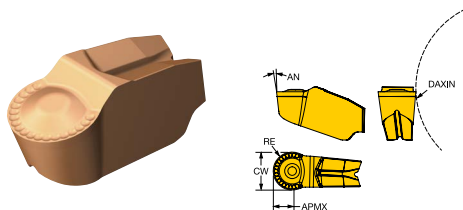
ISO-Anwendungsbereich

CoroTurn® SL-Schneidköpfe für das Axialeinstechen

- CoroTurn® SL-Schneidköpfe für das Axialeinstechen
- Modulare, extrem robuste stirnverzahnte SL-Schnittstelle (SL=Serration Lock)
- Axiale Montage der SL-Schneidköpfe für erhöhte Stabilität und Steifigkeit.
- Einsatz der Schneidköpfe mit schwingungsgedämpften Silent Tools™ Bohrstanen für erhöhte Zugänglichkeit, Prozesssicherheit sowie hochwertige Nutenqualität



CoroCut® QF, Wendeschneidplatte zum Axialeins- techen

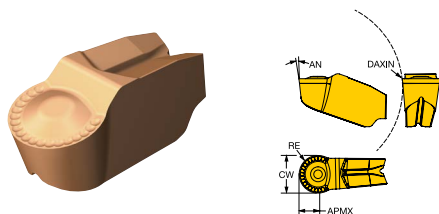


Metrisch (mm)

		P			S				K		M				N								
Bestellnummer		1125	1135	1145	1105	1125	1135	H10F	1125	1135	1105	1125	1135	1145	1105	1125	H10F	SSC	CW [mm]	RE [mm]	REL [mm]	RER [mm]	DAXIN [mm]
Fertigbearbeitung	QFT-G-0300-02-GF	●			●	○		○			○	●					●	QFT-G	3.00		0.20	0.20	30.0
	QFT-G-0300-03-TF	●		○	●	○			●		○	○	●	○				QFT-G	3.00		0.30	0.30	30.0
	QFT-H-0400-02-GF	●			●	○		○			○	●					●	QFT-H	4.00		0.20	0.20	30.0
	QFT-H-0400-03-TF	●		○	●	○			●		○	○	●	○				QFT-H	4.00		0.30	0.30	30.0
	QFT-K-0600-04-TF	●		○	●	○					○	●	○					QFT-K	6.00		0.40	0.40	45.0
	QFT-L-0800-08-TF	●		○	●	○					○	●	○					QFT-L	8.00		0.80	0.80	60.0
Mittel	QFT-G-0300-RM	●	○		●	○	○		●	○	○	○	●		●	○		QFT-G	3.00	1.5			30.0
	QFT-H-0400-RM	●	○		●	○	○		●	○	○	○	●		●	○		QFT-H	4.00	2.0			30.0
	QFT-K-0600-RM	●	○		●	○	○		●	○	○	○	●		●	○		QFT-K	6.00	3.0			45.0

● = Erste Wahl ○ = Gute Wahl

CoroCut® QF, Wendeschneidplatte zum Axialeins- techen



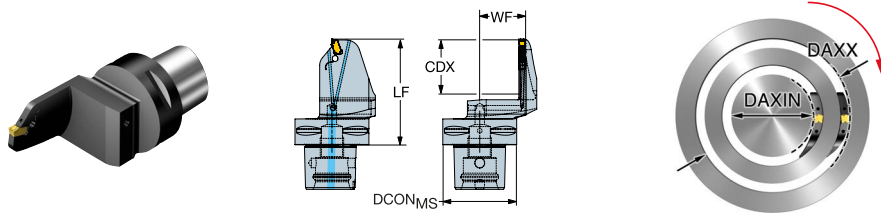
Metrisch (mm)

		P			S				K		M				N								
Bestellnummer		1125	1135	1145	1105	1125	1135	H10F	1125	1135	1105	1125	1135	1145	1105	1125	H10F	SSC	CW [mm]	RE [mm]	REL [mm]	RER [mm]	DAXIN [mm]
Fertigbearbeitung	QFU-G-0300-02-GF	●			●	○		○			○	●					●	QFU-G	3.00		0.20	0.20	30.0
	QFU-G-0300-03-TF	●		○	●	○			●		○	○	●	○				QFU-G	3.00		0.30	0.30	30.0
	QFU-H-0400-02-GF	●			●	○		○			○	●					●	QFU-H	4.00		0.20	0.20	30.0
	QFU-H-0400-03-TF	●		○	●	○			●		○	○	●	○				QFU-H	4.00		0.30	0.30	30.0
	QFU-K-0600-04-TF	●		○	●						○	●	○					QFU-K	6.00		0.40	0.40	45.0
Mittel	QFU-L-0800-08-TF	●		○	●						○	●	○					QFU-L	8.00		0.80	0.80	60.0
	QFU-G-0300-RM	●	○		●	○			●	○	○	○	●		●	○		QFU-G	3.00	1.5			30.0
	QFU-H-0400-RM	●	○		●	○			●	○	○	○	●		●	○		QFU-H	4.00	2.0			30.0
	QFU-K-0600-RM	●	○		●	○			●	○	○	○	●		●	○		QFU-K	6.00	3.0			45.0

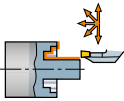
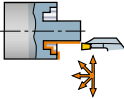
● = Erste Wahl ○ = Gute Wahl

CoroCut® QF, Schneidkopf zum Axialeinstechen

Präzisionskühlung



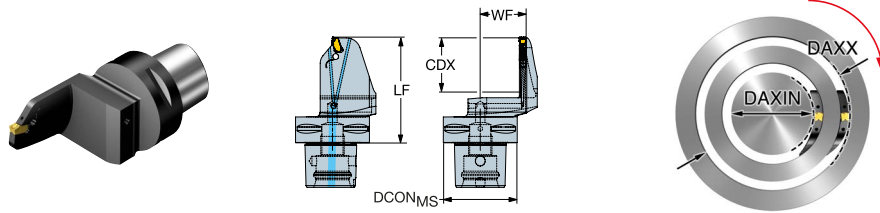
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]
	C5-QFT-RK26C-045B	QFT-K	26.0	45.0	100.0	61.6	50.00	61.60	33.00	150
	C5-QFT-RK32C-088B	QFT-K	32.0	88.0	180.0	67.6	50.00	67.60	33.00	150
	C5-QFT-RK32C-168B	QFT-K	32.0	168.0	400.0	67.6	50.00	67.60	33.00	150
	C5-QFT-RK32C-220B	QFT-K	32.0	220.0	1000.0	67.6	50.00	67.60	33.00	150
	C6-QFT-RK26C-045B	QFT-K	26.0	45.0	100.0	65.1	63.00	65.10	39.00	150
	C6-QFT-RK32C-088B	QFT-K	32.0	88.0	180.0	71.1	63.00	71.10	39.00	150
	C6-QFT-RK32C-168B	QFT-K	32.0	168.0	400.0	71.1	63.00	71.10	39.00	150
	C6-QFT-RK32C-220B	QFT-K	32.0	220.0	1000.0	71.1	63.00	71.10	39.00	150
	C6-QFT-RL33C-060B	QFT-L	33.0	60.0	150.0	72.1	63.00	72.10	39.00	150
	C6-QFT-RL38C-120B	QFT-L	38.0	120.0	300.0	77.1	63.00	77.10	39.00	150
	C6-QFT-RL50C-220B	QFT-L	50.0	220.0	1000.0	89.1	63.00	89.10	39.00	150
	C8-QFT-RK26C-045B	QFT-K	26.0	45.0	100.0	73.1	80.00	73.10	42.00	150
	C8-QFT-RK32C-088B	QFT-K	32.0	88.0	180.0	79.1	80.00	79.10	42.00	150
	C8-QFT-RK32C-168B	QFT-K	32.0	168.0	400.0	79.1	80.00	79.10	42.00	150
	C8-QFT-RK32C-220B	QFT-K	32.0	220.0	1000.0	79.1	80.00	79.10	42.00	150
	C5-QFU-LK26C-045B	QFU-K	26.0	45.0	100.0	61.6	50.00	61.60	33.00	150
	C5-QFU-LK32C-088B	QFU-K	32.0	88.0	180.0	67.6	50.00	67.60	33.00	150
	C5-QFU-LK32C-168B	QFU-K	32.0	168.0	400.0	67.6	50.00	67.60	33.00	150
	C5-QFU-LK32C-220B	QFU-K	32.0	220.0	1000.0	67.6	50.00	67.60	33.00	150
	C6-QFU-LK26C-045B	QFU-K	26.0	45.0	100.0	65.1	63.00	65.10	39.00	150
	C6-QFU-LK32C-088B	QFU-K	32.0	88.0	180.0	71.1	63.00	71.10	39.00	150
	C6-QFU-LK32C-168B	QFU-K	32.0	168.0	400.0	71.1	63.00	71.10	39.00	150
	C6-QFU-LK32C-220B	QFU-K	32.0	220.0	1000.0	71.1	63.00	71.10	39.00	150

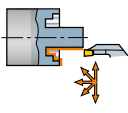
R = Rechtsausführung, L = Linksausführung

CoroCut® QF, Schneidkopf zum Axialeinstechen

Präzisionskühlung



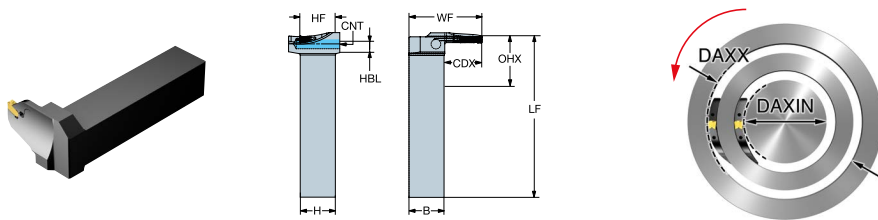
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	CP [bar]
	C6-QFU-LL33C-060B	QFU-L	33.0	60.0	150.0	72.1	63.00	72.10	39.00	150
	C6-QFU-LL38C-120B	QFU-L	38.0	120.0	300.0	77.1	63.00	77.10	39.00	150
	C6-QFU-LL50C-220B	QFU-L	50.0	220.0	1000.0	89.1	63.00	89.10	39.00	150
	C8-QFU-LK26C-045B	QFU-K	26.0	45.0	100.0	73.1	80.00	73.10	42.00	150
	C8-QFU-LK32C-088B	QFU-K	32.0	88.0	180.0	79.1	80.00	79.10	42.00	150
	C8-QFU-LK32C-168B	QFU-K	32.0	168.0	400.0	79.1	80.00	79.10	42.00	150
	C8-QFU-LK32C-220B	QFU-K	32.0	220.0	1000.0	79.1	80.00	79.10	42.00	150
	C8-QFU-LL33C-060B	QFU-L	33.0	60.0	150.0	80.1	80.00	80.10	42.00	150
	C8-QFU-LL38C-120B	QFU-L	38.0	120.0	300.0	85.1	80.00	85.10	42.00	150
	C8-QFU-LL50C-220B	QFU-L	50.0	220.0	1000.0	97.1	80.00	97.10	42.00	150

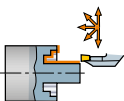
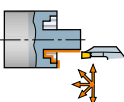
R = Rechtsausführung. L = Linksausführung

CoroCut® QF, Schaftwerkzeug zum Axialeinsteichen

Präzisionskühlung



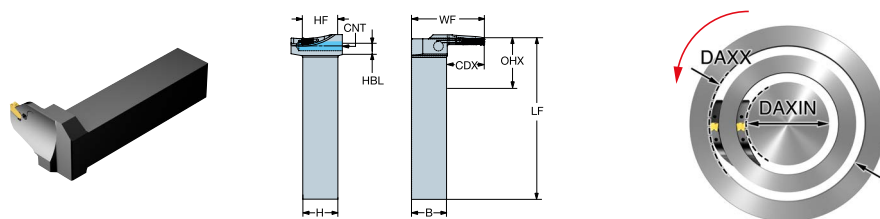
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	QFT-LGK32C3232-080B	QFT-K	32.0	80.0	200.0	18.0	32.00	32.00	146.00	58.60	32.0
	QFT-LGK32C3232-200B	QFT-K	32.0	200.0	1000.0	18.0	32.00	32.00	146.00	58.60	32.0
	QFT-RFK32C3232-080B	QFT-K	32.0	80.0	180.0	51.6	32.00	32.00	170.00	33.00	32.0
	QFT-RFK32C3232-160B	QFT-K	32.0	160.0	400.0	51.6	32.00	32.00	170.00	33.00	32.0
	QFT-RFK32C3232-220B	QFT-K	32.0	220.0	1000.0	51.6	32.00	32.00	170.00	33.00	32.0
	QFT-RFL33C3232-060B	QFT-L	33.0	60.0	150.0	52.6	32.00	32.00	170.00	33.00	32.0
	QFT-RFL38C3232-120B	QFT-L	38.0	120.0	300.0	57.6	32.00	32.00	170.00	33.00	32.0
	QFT-RFL50C3232-220B	QFT-L	50.0	220.0	1000.0	69.6	32.00	32.00	170.00	33.00	32.0
	QFU-LFK32C3232-080B	QFU-K	32.0	80.0	180.0	51.6	32.00	32.00	170.00	33.00	32.0
	QFU-LFK32C3232-160B	QFU-K	32.0	160.0	400.0	51.6	32.00	32.00	170.00	33.00	32.0
	QFU-LFK32C3232-220B	QFU-K	32.0	220.0	1000.0	51.6	32.00	32.00	170.00	33.00	32.0
	QFU-LFL33C3232-060B	QFU-L	33.0	60.0	150.0	52.6	32.00	32.00	170.00	33.00	32.0
	QFU-LFL38C3232-120B	QFU-L	38.0	120.0	300.0	57.6	32.00	32.00	170.00	33.00	32.0
	QFU-LFL50C3232-220B	QFU-L	50.0	220.0	1000.0	69.6	32.00	32.00	170.00	33.00	32.0
	QFU-RGK32C3232-080B	QFU-K	32.0	80.0	200.0	18.0	32.00	32.00	146.00	58.60	32.0
	QFU-RGK32C3232-200B	QFU-K	32.0	200.0	1000.0	18.0	32.00	32.00	146.00	58.60	32.0

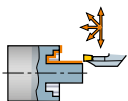
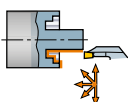
R = Rechtsausführung, L = Linksausführung

CoroCut® QF, Schaftwerkzeug zum Axialeinsteichen

Präzisionskühlung



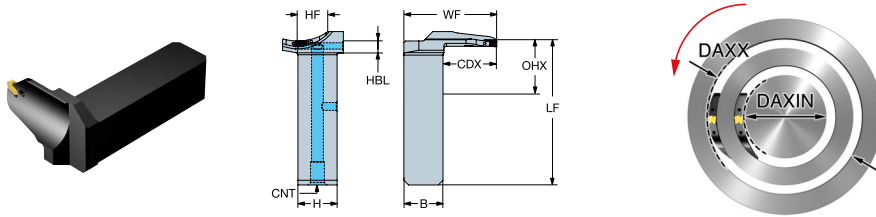
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]
	QFT-LGK125C20-080B	QFT-K	1.250	3.150	7.087	0.709	1.250	1.250	5.748	2.563	1.250
	QFT-LGK125C20-160B	QFT-K	1.250	6.299	15.748	0.709	1.250	1.250	5.748	2.563	1.250
	QFT-RFK125C20-080B	QFT-K	1.250	3.150	7.087	1.628	1.250	1.250	7.000	1.290	1.250
	QFT-RFK125C20-160B	QFT-K	1.250	6.299	15.748	1.628	1.250	1.250	7.000	1.290	1.250
	QFT-RFK125C20-220B	QFT-K	1.250	8.661	39.370	1.628	1.250	1.250	7.000	1.290	1.250
	QFT-RFL125C20-060B	QFT-L	1.250	2.362	5.906	1.628	1.250	1.250	7.000	1.290	1.250
	QFT-RFL150C20-120B	QFT-L	1.500	4.724	11.811	2.272	1.250	1.250	7.000	1.290	1.250
	QFT-RFL196C20-220B	QFT-L	1.960	8.661	39.370	2.732	1.250	1.250	7.000	1.290	1.250
	QFU-LFK125C20-080B	QFU-K	1.250	3.150	7.087	1.628	1.250	1.250	7.000	1.290	1.250
	QFU-LFK125C20-160B	QFU-K	1.250	6.299	15.748	1.628	1.250	1.250	7.000	1.290	1.250
	QFU-LFK125C20-220B	QFU-K	1.250	8.661	39.370	1.628	1.250	1.250	7.000	1.290	1.250
	QFU-LFL125C20-060B	QFU-L	1.250	2.362	5.906	1.628	1.250	1.250	7.000	1.290	1.250
	QFU-LFL150C20-120B	QFU-L	1.500	4.724	11.811	2.272	1.250	1.250	7.000	1.290	1.250
	QFU-LFL196C20-220B	QFU-L	1.881	8.661	39.370	2.732	1.250	1.250	7.000	1.290	1.250
	QFU-RGK125C20-080B	QFU-K	1.250	3.150	7.087	0.709	1.250	1.250	5.748	2.313	1.250
	QFU-RGK125C20-160B	QFU-K	1.250	6.299	15.748	0.709	1.250	1.250	5.748	2.563	1.250

R = Rechtsausführung, L = Linksausführung

CoroCut® QF, QS™ Schaftwerkzeug zum Axialeins- techen

Präzisionskühlung



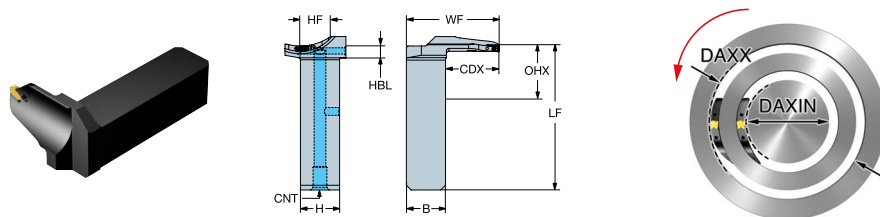
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	QFT-LGH22C2525-030B	QFT-H	22.0	30.0	45.0	8.0	8.0	25.00	25.00	92.00	49.10
	QFT-LGH25C2525-035B	QFT-H	25.0	35.0	55.0	8.0	8.0	25.00	25.00	92.00	52.10
	QFT-LGH32C2525-045B	QFT-H	32.0	45.0	75.0	8.0	8.0	25.00	25.00	92.00	59.10
	QFT-LGH32C2525-065B	QFT-H	32.0	65.0	108.0	8.0	8.0	25.00	25.00	92.00	59.10
	QFT-LGH38C2525-100B	QFT-H	38.0	100.0	160.0	8.0	8.0	25.00	25.00	92.00	65.10
	QFT-LGH38C2525-150B	QFT-H	38.0	150.0	310.0	8.0	8.0	25.00	25.00	92.00	65.10
	QFT-LGK26C2525-045B	QFT-K	26.0	45.0	100.0	8.0		25.00	25.00	94.00	52.60
	QFT-LGK26C2525-080B	QFT-K	26.0	80.0	180.0	8.0		25.00	25.00	94.00	52.60
	QFT-LGK32C2525-160B	QFT-K	32.0	160.0	400.0	8.0		25.00	25.00	94.00	58.60
	QFT-RFG20C2525-030B	QFT-G	20.0	30.0	42.0	29.6	29.6	25.00	25.00	113.60	25.50
	QFT-RFG25C2525-035B	QFT-G	25.0	35.0	52.0	34.6	34.6	25.00	25.00	118.60	25.50
	QFT-RFG25C2525-045B	QFT-G	25.0	45.0	60.0	34.6	34.6	25.00	25.00	118.60	25.50
	QFT-RFG25C2525-055B	QFT-G	25.0	55.0	70.0	34.6	34.6	25.00	25.00	118.60	25.50
	QFT-RFG30C2525-070B	QFT-G	30.0	70.0	100.0	39.6	39.6	25.00	25.00	123.60	25.50
	QFT-RFG30C2525-100B	QFT-G	30.0	100.0	156.0	39.6	39.6	25.00	25.00	123.60	25.50
	QFT-RFG30C2525-150B	QFT-G	30.0	150.0	310.0	39.6	39.6	25.00	25.00	123.60	25.50
	QFT-RFH22C2525-030B	QFT-H	22.0	30.0	45.0	31.6	31.6	25.00	25.00	115.60	25.50
	QFT-RFH22C2525-035B	QFT-H	22.0	35.0	55.0	31.6	31.6	25.00	25.00	115.60	25.50
	QFT-RFH25C2525-035B	QFT-H	25.0	35.0	55.0	34.6	34.6	25.00	25.00	118.60	25.50
	QFT-RFH26C2525-045B	QFT-H	26.0	45.0	75.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFT-RFH26C2525-065B	QFT-H	26.0	65.0	108.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFT-RFH26C2525-100B	QFT-H	26.0	100.0	160.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFT-RFH26C2525-150B	QFT-H	26.0	150.0	310.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFT-RFH26C2525-300B	QFT-H	26.0	300.0	510.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFT-RFH26C2525-500B	QFT-H	26.0	500.0	2000.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFT-RFH32C2525-045B	QFT-H	32.0	45.0	75.0	41.6	41.6	25.00	25.00	125.60	25.50
	QFT-RFH32C2525-065B	QFT-H	32.0	65.0	108.0	41.6	41.6	25.00	25.00	125.60	25.50
	QFT-RFH38C2525-100B	QFT-H	38.0	100.0	160.0	47.6	47.6	25.00	25.00	131.60	25.50
	QFT-RFH38C2525-150B	QFT-H	38.0	150.0	310.0	47.6	47.6	25.00	25.00	131.60	25.50
	QFT-RFH38C2525-300B	QFT-H	38.0	300.0	510.0	47.6	47.6	25.00	25.00	131.60	25.50
	QFT-RFH38C2525-500B	QFT-H	38.0	500.0	2000.0	47.6	47.6	25.00	25.00	131.60	25.50
	QFT-RFK26C2525-045B	QFT-K	26.0	45.0	110.0	35.6		25.00	25.00	119.60	26.00
	QFT-RFK26C2525-080B	QFT-K	26.0	80.0	180.0	35.6		25.00	25.00	119.60	26.00
	QFT-RFK32C2525-160B	QFT-K	32.0	160.0	400.0	41.6		25.00	25.00	125.60	26.00

R = Rechtsausführung, L = Linksausführung

CoroCut® QF, QS™ Schaftwerkzeug zum Axialeins- techen

Präzisionskühlung



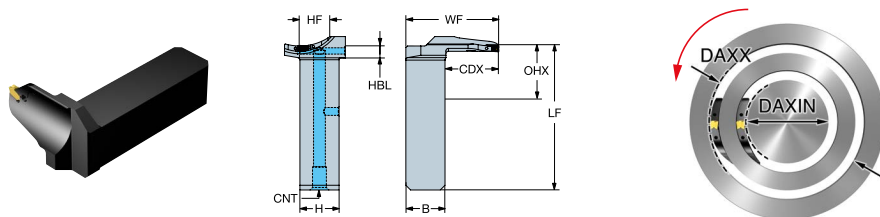
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]
	QFU-LFG20C2525-030B	QFU-G	20.0	30.0	42.0	29.6	29.6	25.00	25.00	113.60	25.50
	QFU-LFG25C2525-035B	QFU-G	25.0	35.0	52.0	34.6	34.6	25.00	25.00	118.60	25.50
	QFU-LFG25C2525-045B	QFU-G	25.0	45.0	60.0	34.6	34.6	25.00	25.00	118.60	25.50
	QFU-LFG25C2525-055B	QFU-G	25.0	55.0	70.0	34.6	34.6	25.00	25.00	118.60	25.50
	QFU-LFG30C2525-070B	QFU-G	30.0	70.0	100.0	39.6	39.6	25.00	25.00	123.60	25.50
	QFU-LFG30C2525-100B	QFU-G	30.0	100.0	156.0	39.6	39.6	25.00	25.00	123.60	25.50
	QFU-LFG30C2525-150B	QFU-G	30.0	150.0	310.0	39.6	39.6	25.00	25.00	123.60	25.50
	QFU-LFH22C2525-030B	QFU-H	22.0	30.0	45.0	31.6	31.6	25.00	25.00	115.60	25.50
	QFU-LFH22C2525-035B	QFU-H	22.0	35.0	55.0	31.6	31.6	25.00	25.00	115.60	25.50
	QFU-LFH25C2525-035B	QFU-H	25.0	35.0	55.0	34.6	34.6	25.00	25.00	118.60	25.50
	QFU-LFH26C2525-045B	QFU-H	26.0	45.0	75.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFU-LFH26C2525-065B	QFU-H	26.0	65.0	108.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFU-LFH26C2525-100B	QFU-H	26.0	100.0	160.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFU-LFH26C2525-150B	QFU-H	26.0	150.0	310.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFU-LFH26C2525-300B	QFU-H	26.0	300.0	510.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFU-LFH26C2525-500B	QFU-H	26.0	500.0	2000.0	35.6	35.6	25.00	25.00	119.60	25.50
	QFU-LFH32C2525-045B	QFU-H	32.0	45.0	75.0	41.6	41.6	25.00	25.00	125.60	25.50
	QFU-LFH32C2525-065B	QFU-H	32.0	65.0	108.0	41.6	41.6	25.00	25.00	125.60	25.50
	QFU-LFH38C2525-100B	QFU-H	38.0	100.0	160.0	47.6	47.6	25.00	25.00	131.60	25.50
	QFU-LFH38C2525-150B	QFU-H	38.0	150.0	310.0	47.6	47.6	25.00	25.00	131.60	25.50
	QFU-LFH38C2525-300B	QFU-H	38.0	300.0	510.0	47.6	47.6	25.00	25.00	131.60	25.50
	QFU-LFH38C2525-500B	QFU-H	38.0	500.0	2000.0	47.6	47.6	25.00	25.00	131.60	25.50
	QFU-LFK26C2525-045B	QFU-K	26.0	45.0	110.0	35.6		25.00	25.00	119.60	26.00
	QFU-LFK26C2525-080B	QFU-K	26.0	80.0	180.0	35.6		25.00	25.00	119.60	26.00
	QFU-LFK32C2525-160B	QFU-K	32.0	160.0	400.0	41.6		25.00	25.00	125.60	26.00
	QFU-RGH22C2525-030B	QFU-H	22.0	30.0	45.0	8.0	8.0	25.00	25.00	92.00	49.10
	QFU-RGH25C2525-035B	QFU-H	25.0	35.0	55.0	8.0	8.0	25.00	25.00	92.00	52.10
	QFU-RGH32C2525-045B	QFU-H	32.0	45.0	75.0	8.0	8.0	25.00	25.00	92.00	59.10
	QFU-RGH32C2525-065B	QFU-H	32.0	65.0	108.0	8.0	8.0	25.00	25.00	92.00	59.10
	QFU-RGH38C2525-100B	QFU-H	38.0	100.0	160.0	8.0	8.0	25.00	25.00	92.00	65.10
	QFU-RGH38C2525-150B	QFU-H	38.0	150.0	310.0	8.0	8.0	25.00	25.00	92.00	65.10
	QFU-RGK26C2525-045B	QFU-K	26.0	45.0	100.0	8.0		25.00	25.00	94.00	52.60
	QFU-RGK26C2525-080B	QFU-K	26.0	80.0	180.0	8.0		25.00	25.00	94.00	52.60
	QFU-RGK32C2525-160B	QFU-K	32.0	160.0	400.0	8.0		25.00	25.00	94.00	58.60

R = Rechtsausführung. L = Linksausführung

CoroCut® QF, QS™ Schaftwerkzeug zum Axialeins- techen

Präzisionskühlung



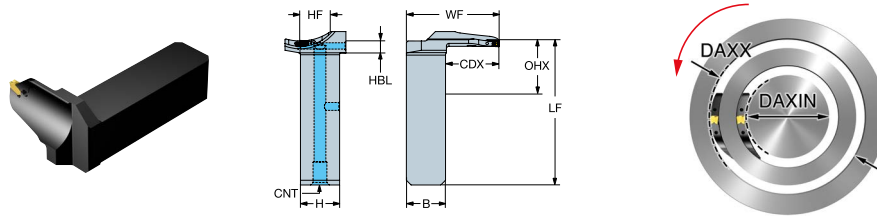
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	QFT-LGH090C16-030B	QFT-H	0.900	1.181	1.772	0.315	0.315	1.000	1.000	3.622	1.983
	QFT-LGH100C16-035B	QFT-H	1.000	1.378	2.047	0.315	0.315	1.000	1.000	3.622	2.083
	QFT-LGH125C16-045B	QFT-H	1.250	1.772	2.953	0.315	0.315	1.000	1.000	3.622	2.333
	QFT-LGH125C16-065B	QFT-H	1.250	2.559	4.252	0.315	0.315	1.000	1.000	3.622	2.333
	QFT-LGH150C16-100B	QFT-H	1.500	3.937	6.299	0.315	0.315	1.000	1.000	3.622	2.583
	QFT-LGH150C16-150B	QFT-H	1.500	5.906	12.205	0.315	0.315	1.000	1.000	3.622	2.583
	QFT-LGK100C16-045B	QFT-K	1.000	1.772	4.331	0.315		1.000	1.000	3.701	2.063
	QFT-LGK100C16-080B	QFT-K	1.000	3.150	7.087	0.315		1.000	1.000	3.701	2.063
	QFT-LGK125C16-160B	QFT-K	1.250	6.299	15.748	0.315		1.000	1.000	3.701	2.313
	QFT-RFG080C16-030B	QFT-G	0.800	1.181	1.654	1.178	1.178	1.000	1.000	4.485	1.024
	QFT-RFG100C16-035B	QFT-G	1.000	1.378	2.047	1.378	1.378	1.000	1.000	4.685	1.024
	QFT-RFG100C16-045B	QFT-G	1.000	1.772	2.362	1.378	1.378	1.000	1.000	4.685	1.024
	QFT-RFG100C16-055B	QFT-G	1.000	2.165	2.992	1.378	1.378	1.000	1.000	4.685	1.024
	QFT-RFG120C16-070B	QFT-G	1.200	2.756	4.173	1.575	1.575	1.000	1.000	4.882	1.024
	QFT-RFG120C16-100B	QFT-G	1.200	3.937	6.142	1.575	1.575	1.000	1.000	4.882	1.024
	QFT-RFG120C16-150B	QFT-G	1.200	5.906	12.205	1.575	1.575	1.000	1.000	4.882	1.024
	QFT-RFH090C16-030B	QFT-H	0.900	1.181	1.772	1.278	1.278	1.000	1.000	4.585	1.024
	QFT-RFH100C16-035B	QFT-H	1.000	1.378	2.047	1.378	1.378	1.000	1.000	4.685	1.024
	QFT-RFH125C16-045B	QFT-H	1.250	1.772	2.953	1.628	1.628	1.000	1.000	4.935	1.024
	QFT-RFH125C16-065B	QFT-H	1.250	2.559	4.252	1.628	1.628	1.000	1.000	4.935	1.024
	QFT-RFH150C16-100B	QFT-H	1.500	3.937	6.299	1.878	1.878	1.000	1.000	5.197	1.024
	QFT-RFH150C16-150B	QFT-H	1.500	5.906	12.205	1.878	1.878	1.000	1.000	5.197	1.024
	QFT-RFH150C16-300B	QFT-H	1.500	11.811	20.079	1.878	1.878	1.000	1.000	5.197	1.024
	QFT-RFH150C16-500B	QFT-H	1.500	19.685	78.740	1.878	1.878	1.000	1.000	5.197	1.024
	QFT-RFK100C16-045B	QFT-K	1.000	1.772	4.331	1.378		1.000	1.000	4.685	1.030
	QFT-RFK100C16-080B	QFT-K	1.000	3.150	7.087	1.378		1.000	1.000	4.685	1.030
	QFT-RFK125C16-160B	QFT-K	1.250	6.299	15.748	1.628		1.000	1.000	4.935	2.313

R = Rechtsausführung, L = Linksausführung

CoroCut® QF, QS™ Schaftwerkzeug zum Axialeins- techen

Präzisionskühlung



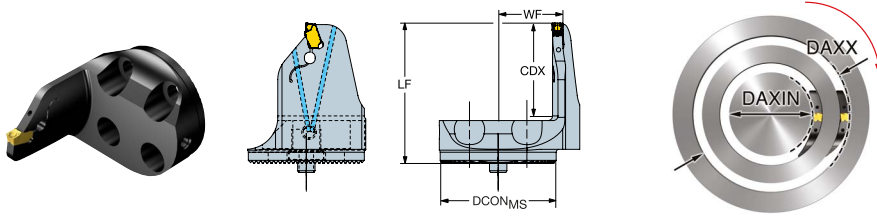
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]
	QFU-LFG080C16-030B	QFU-G	0.800	1.181	1.654	1.178	1.178	1.000	1.000	4.485	1.024
	QFU-LFG100C16-035B	QFU-G	1.000	1.378	2.047	1.378	1.378	1.000	1.000	4.685	1.024
	QFU-LFG100C16-045B	QFU-G	1.000	1.772	2.362	1.378	1.378	1.000	1.000	4.685	1.024
	QFU-LFG100C16-055B	QFU-G	1.000	2.165	2.992	1.378	1.378	1.000	1.000	4.685	1.024
	QFU-LFG120C16-070B	QFU-G	1.200	2.756	4.173	1.575	1.575	1.000	1.000	5.197	1.024
	QFU-LFG120C16-100B	QFU-G	1.200	3.937	6.142	1.575	1.575	1.000	1.000	5.197	1.024
	QFU-LFG120C16-150B	QFU-G	1.200	5.906	12.205	1.575	1.575	1.000	1.000	4.882	1.024
	QFU-LFH090C16-030B	QFU-H	0.900	1.181	1.772	1.278	1.278	1.000	1.000	4.585	1.024
	QFU-LFH100C16-035B	QFU-H	1.000	1.378	2.165	1.378	1.378	1.000	1.000	4.685	1.024
	QFU-LFH125C16-045B	QFU-H	1.250	1.772	2.953	1.628	1.628	1.000	1.000	4.935	1.024
	QFU-LFH125C16-065B	QFU-H	1.250	2.559	4.252	1.628	1.628	1.000	1.000	4.935	1.024
	QFU-LFH150C16-100B	QFU-H	1.500	3.937	6.299	1.878	1.878	1.000	1.000	5.197	1.024
	QFU-LFH150C16-150B	QFU-H	1.500	5.906	12.205	1.878	1.878	1.000	1.000	5.197	1.024
	QFU-LFH150C16-300B	QFU-H	1.500	11.811	20.079	1.878	1.878	1.000	1.000	5.197	1.024
	QFU-LFH150C16-500B	QFU-H	1.500	19.685	78.740	1.878	1.878	1.000	1.000	5.197	1.024
	QFU-LFK100C16-045B	QFU-K	1.000	1.772	3.937	1.378		1.000	1.000	4.685	1.030
	QFU-LFK100C16-080B	QFU-K	1.000	3.150	7.087	1.378		1.000	1.000	4.685	1.030
	QFU-LFK125C16-160B	QFU-K	1.250	6.299	15.748	1.628		1.000	1.000	4.935	2.313
	QFU-RGH090C16-030B	QFU-H	0.900	1.181	1.772	0.315	0.315	1.000	1.000	3.622	1.983
	QFU-RGH100C16-035B	QFU-H	1.000	1.378	2.047	0.315	0.315	1.000	1.000	3.622	2.083
	QFU-RGH125C16-045B	QFU-H	1.250	1.772	2.953	0.315	0.315	1.000	1.000	3.622	2.333
	QFU-RGH125C16-065B	QFU-H	1.250	2.559	4.252	0.315	0.315	1.000	1.000	3.622	2.333
	QFU-RGH150C16-100B	QFU-H	1.500	3.937	6.299	0.315	0.315	1.000	1.000	3.622	2.583
	QFU-RGH150C16-150B	QFU-H	1.500	5.906	12.205	0.315	0.315	1.000	1.000	3.622	2.583
	QFU-RGK100C16-045B	QFU-K	1.000	1.772	3.937	0.315		1.000	1.000	3.701	2.063
	QFU-RGK100C16-080B	QFU-K	1.000	3.150	7.087	0.315		1.000	1.000	3.701	2.063
	QFU-RGK125C16-160B	QFU-K	1.000	6.299	15.748	0.315		1.000	1.000	3.701	2.313

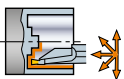
R = Rechtsausführung. L = Linksausführung

CoroCut® QF, Schneidkopf zum Axialeinsteichen

Schraubspannsystem



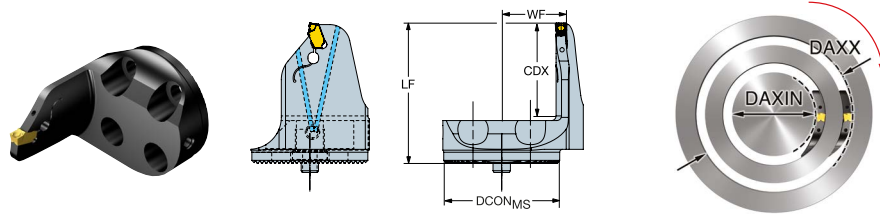
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]
	SL-QFT-LG20C32-030A	QFT-G	20.0	30.0	42.0	36.0	36.0	32.00	36.00	18.00	0.1
	SL-QFT-LG25C32-035A	QFT-G	25.0	35.0	52.0	41.0	41.0	32.00	41.00	18.00	0.1
	SL-QFT-LG25C32-045A	QFT-G	25.0	45.0	60.0	41.0	41.0	32.00	41.00	18.00	0.1
	SL-QFT-LG25C40-038A	QFT-G	25.0	38.0	52.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFT-LG25C40-045A	QFT-G	25.0	45.0	60.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFT-LG25C40-055A	QFT-G	25.0	55.0	76.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFT-LG30C40-070A	QFT-G	30.0	70.0	106.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFT-LG30C40-100A	QFT-G	30.0	100.0	156.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFT-LG30C40-150A	QFT-G	30.0	150.0	310.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFT-LH22C32-030A	QFT-H	22.0	30.0	45.0	38.0	38.0	32.00	38.00	18.50	0.1
	SL-QFT-LH25C32-035A	QFT-H	25.0	35.0	55.0	41.0	41.0	32.00	41.00	18.50	0.1
	SL-QFT-LH25C40-036A	QFT-H	25.0	36.0	55.0	41.0	41.0	40.00	41.00	22.50	0.1
	SL-QFT-LH32C40-045A	QFT-H	32.0	45.0	75.0	48.0	48.0	40.00	48.00	22.50	0.1
	SL-QFT-LH32C40-065A	QFT-H	32.0	65.0	108.0	48.0	48.0	40.00	48.00	22.50	0.1
	SL-QFT-LH38C40-100A	QFT-H	38.0	100.0	160.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFT-LH38C40-150A	QFT-H	38.0	150.0	310.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFT-LH38C40-300A	QFT-H	38.0	300.0	510.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFT-LK26C40-045A	QFT-K	26.0	45.0	100.0	42.0		40.00	42.00	24.50	0.1
	SL-QFT-LK32C40-080A	QFT-K	32.0	80.0	180.0	48.0		40.00	48.00	24.50	0.1
	SL-QFT-LK32C40-160A	QFT-K	32.0	160.0	400.0	48.0		40.00	48.00	24.50	0.1
	SL-QFT-LK32C40-200A	QFT-K	32.0	200.0	1000.0	48.0		40.00	48.00	24.50	0.1
	SL-QFU-RG20C32-030A	QFU-G	20.0	30.0	42.0	36.0	36.0	32.00	36.00	18.00	0.1
	SL-QFU-RG25C32-035A	QFU-G	25.0	35.0	52.0	41.0	41.0	32.00	41.00	18.00	0.1
	SL-QFU-RG25C32-045A	QFU-G	25.0	45.0	60.0	41.0	41.0	32.00	41.00	18.00	0.1
	SL-QFU-RG25C40-038A	QFU-G	25.0	38.0	52.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFU-RG25C40-045A	QFU-G	25.0	45.0	60.0	41.0	41.0	40.00	41.00	22.00	0.1

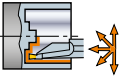
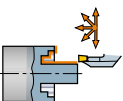
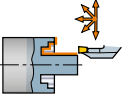
R = Rechtsausführung, L = Linksausführung

CoroCut® QF, Schneidkopf zum Axialeinsteichen

Schraubspannsystem



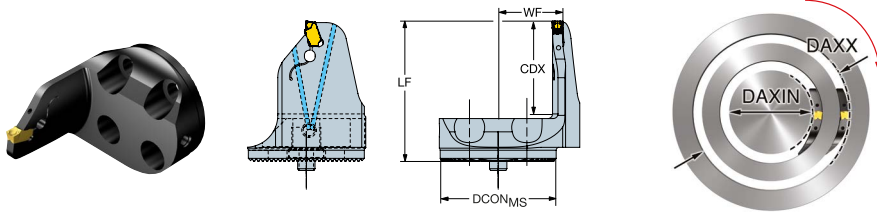
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]
	SL-QFU-RG25C40-055A	QFU-G	25.0	55.0	76.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFU-RG30C40-070A	QFU-G	30.0	70.0	106.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFU-RG30C40-100A	QFU-G	30.0	100.0	156.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFU-RG30C40-150A	QFU-G	30.0	150.0	310.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFU-RH22C32-030A	QFU-H	22.0	30.0	45.0	38.0	38.0	32.00	38.00	18.50	0.1
	SL-QFU-RH25C32-035A	QFU-H	25.0	35.0	52.0	41.0	41.0	32.00	41.00	18.50	0.1
	SL-QFU-RH25C40-036A	QFU-H	25.0	36.0	55.0	41.0	41.0	40.00	41.00	22.50	0.1
	SL-QFU-RH32C40-045A	QFU-H	32.0	45.0	75.0	48.0	48.0	40.00	48.00	22.50	0.1
	SL-QFU-RH32C40-065A	QFU-H	32.0	65.0	108.0	48.0	48.0	40.00	48.00	22.50	0.1
	SL-QFU-RH38C40-100A	QFU-H	38.0	100.0	160.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFU-RH38C40-150A	QFU-H	38.0	150.0	310.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFU-RH38C40-300A	QFU-H	38.0	300.0	510.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFU-RK26C40-045A	QFU-K	26.0	45.0	100.0	42.0		40.00	42.00	24.50	0.1
	SL-QFU-RK32C40-080A	QFU-K	32.0	80.0	180.0	48.0		40.00	48.00	24.50	0.1
	SL-QFU-RK32C40-160A	QFU-K	32.0	160.0	400.0	48.0		40.00	48.00	24.50	0.1
	SL-QFU-RK32C40-200A	QFU-K	32.0	200.0	1000.0	48.0		40.00	48.00	24.50	0.1
	SL-QFT-RG20C40-030B	QFT-G	20.0	30.0	42.0	36.0	36.0	40.00	36.00	22.00	0.1
	SL-QFT-RG25C40-035B	QFT-G	25.0	35.0	52.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFT-RG25C40-045B	QFT-G	25.0	45.0	60.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFT-RG25C40-055B	QFT-G	25.0	55.0	76.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFT-RG30C40-070B	QFT-G	30.0	70.0	106.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFT-RG30C40-100B	QFT-G	30.0	100.0	156.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFT-RG30C40-150B	QFT-G	30.0	150.0	310.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFT-RH22C40-030B	QFT-H	22.0	30.0	45.0	38.0	38.0	40.00	38.00	22.50	0.1
	SL-QFT-RH25C40-035B	QFT-H	25.0	35.0	55.0	41.0	41.0	40.00	41.00	22.50	0.1
	SL-QFT-RH32C40-045B	QFT-H	32.0	45.0	75.0	48.0	48.0	40.00	48.00	22.50	0.1
	SL-QFT-RH32C40-065B	QFT-H	32.0	65.0	108.0	48.0	48.0	40.00	48.00	22.50	0.1
	SL-QFT-RH38C40-100B	QFT-H	38.0	100.0	160.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFT-RH38C40-150B	QFT-H	38.0	150.0	310.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFT-RH38C40-300B	QFT-H	38.0	300.0	510.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFT-RK26C40-045B	QFT-K	26.0	45.0	100.0	42.0		40.00	42.00	24.50	0.1
	SL-QFT-RK32C40-080B	QFT-K	32.0	80.0	180.0	48.0		40.00	48.00	24.50	0.1
	SL-QFT-RK32C40-160B	QFT-K	32.0	160.0	400.0	48.0		40.00	48.00	24.50	0.1
	SL-QFT-RK32C40-200B	QFT-K	32.0	200.0	1000.0	48.0		40.00	48.00	24.50	0.1

R = Rechtsausführung. L = Linksausführung

CoroCut® QF, Schneidkopf zum Axialeinstechen

Schraubspannsystem



Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]
	SL-QFU-LG20C40-030B	QFU-G	20.0	30.0	42.0	36.0	36.0	40.00	36.00	22.00	0.1
	SL-QFU-LG25C40-035B	QFU-G	25.0	35.0	52.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFU-LG25C40-045B	QFU-G	25.0	45.0	60.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFU-LG25C40-055B	QFU-G	25.0	55.0	76.0	41.0	41.0	40.00	41.00	22.00	0.1
	SL-QFU-LG30C40-070B	QFU-G	30.0	70.0	106.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFU-LG30C40-100B	QFU-G	30.0	100.0	156.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFU-LG30C40-150B	QFU-G	30.0	150.0	310.0	46.0	46.0	40.00	46.00	22.00	0.1
	SL-QFU-LH22C40-030B	QFU-H	22.0	30.0	45.0	38.0	38.0	40.00	38.00	22.50	0.1
	SL-QFU-LH25C40-035B	QFU-H	25.0	35.0	55.0	41.0	41.0	40.00	41.00	22.50	0.1
	SL-QFU-LH32C40-045B	QFU-H	32.0	45.0	75.0	48.0	48.0	40.00	48.00	22.50	0.1
	SL-QFU-LH32C40-065B	QFU-H	32.0	65.0	108.0	48.0	48.0	40.00	48.00	22.50	0.1
	SL-QFU-LH38C40-100B	QFU-H	38.0	100.0	160.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFU-LH38C40-150B	QFU-H	38.0	150.0	310.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFU-LH38C40-300B	QFU-H	38.0	300.0	510.0	54.0	54.0	40.00	54.00	22.50	0.1
	SL-QFU-LK26C40-045B	QFU-K	26.0	45.0	100.0	42.0		40.00	42.00	24.50	0.1
	SL-QFU-LK32C40-080B	QFU-K	32.0	80.0	180.0	48.0		40.00	48.00	24.50	0.1
	SL-QFU-LK32C40-160B	QFU-K	32.0	160.0	400.0	48.0		40.00	48.00	24.50	0.1
	SL-QFU-LK32C40-200B	QFU-K	32.0	200.0	1000.0	48.0		40.00	48.00	24.50	0.1

R = Rechtsausführung, L = Linksausführung

CoroCut® QI

Wendeschneidplatten 160

- CoroCut® QI, Wendeschneidplatten zum Einstechen 160
- CoroCut® QI, Wendeschneidplatte zum Profildrehen 162

Schaftwerkzeuge 163

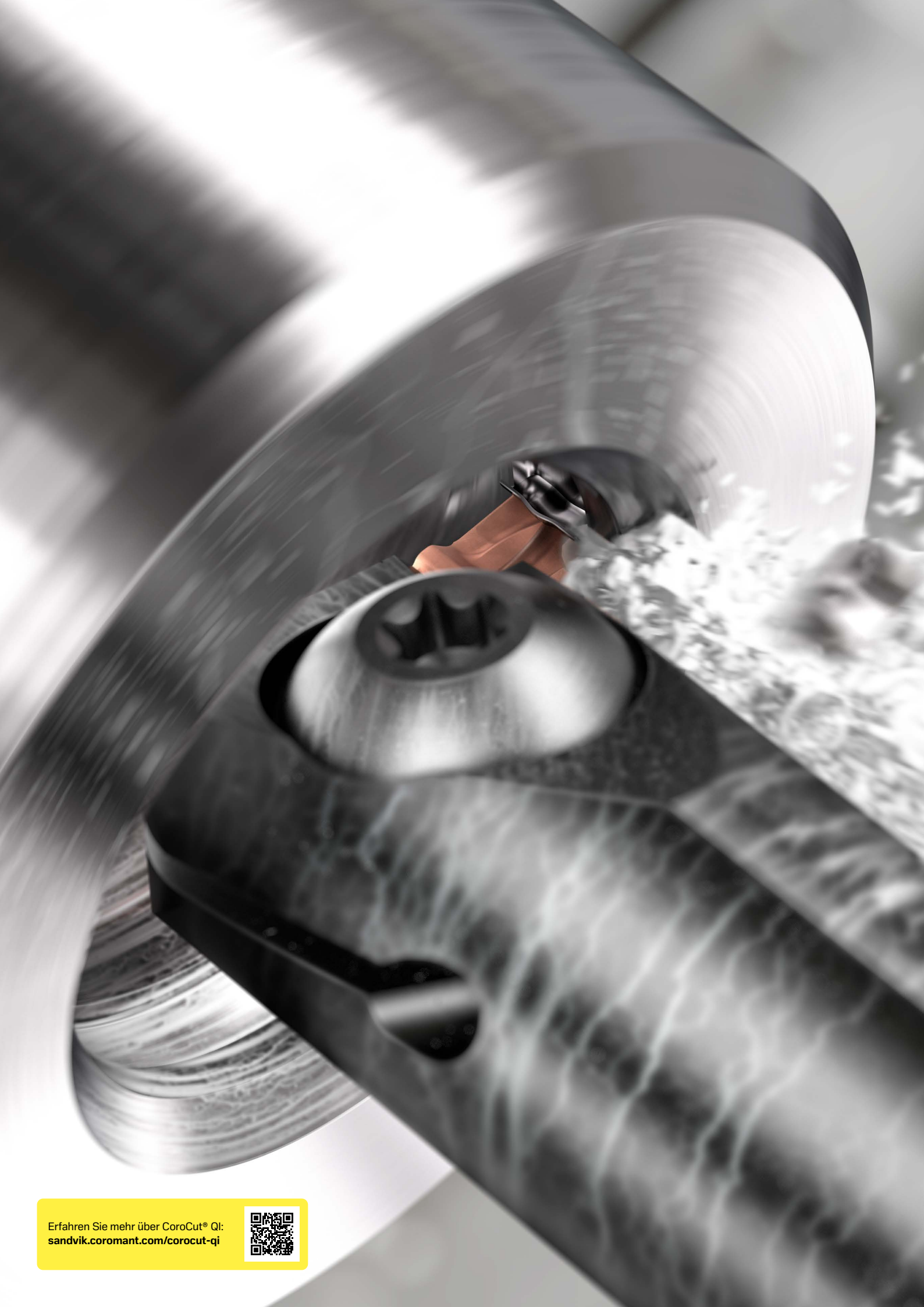
- CoroCut® QI, Schaftwerkzeug zum Axialeinstechen 163

Schneidköpfe 165

- CoroCut® QI, Schneidkopf zum Einstechen 165
- CoroCut® QI, Schneidkopf zum Axialeinstechen 169

Bohrstangen 171

- CoroCut® QI, Bohrstange zum Einstechen 171
- CoroCut® QI, Bohrstange zum Axialeinstechen 173



Erfahren Sie mehr über CoroCut® QI:
sandvik.coromant.com/corocut-qi



CoroCut® QI

Zuverlässiges Einstechen kleiner Durchmesser

CoroCut® QI ist optimiert zum Innennutendrehen und Axialeinstechen kleiner Durchmesser. Das Konzept gewährleistet hohe Prozesssicherheit und zuverlässiges Einstechen mit hoher Oberflächengüte

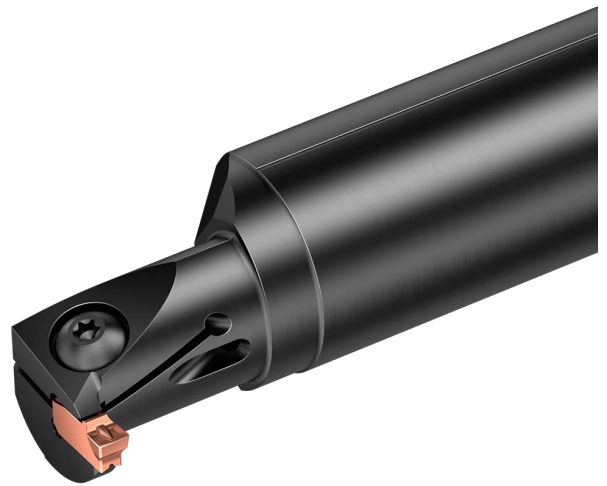
Anwendung

Innennutendrehen:

- Minimaler Bohrungsdurchmesser (DMIN):
12–60 mm (0.472–2.36 Zoll)
- Schnitttiefe (CDX): 2–19 mm
(0.079–0.748 Zoll)

Axialeinstechen:

- Durchmesser für den ersten Einstich
(DAXIN-DAXX): 16–102 mm (0.630–4.02 Zoll)
- Schnitttiefe (CDX): 5.5–20 mm
(0.217–0.787 Zoll)



Merkmale und Vorteile

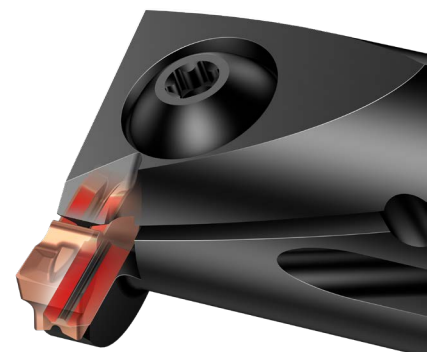
- Optimierter Plattensitz erlaubt eine leichtere Schneidwirkung und reduzierte Schnittkräfte, resultierend in besserer Werkzeugstabilität und vibrationsfreier Bearbeitung.
- Schraubgespannte Werkzeughalter gewährleisten Stabilität und hohe Prozesssicherheit
- Innere Kühlschmierstoffzufuhr verbessert die Spanabfuhr und sorgt für eine höhere Produktivität
- Wendeschneidplatten mit hoher Schneidkantenqualität erhöhen die Standzeit und die Oberflächengüte



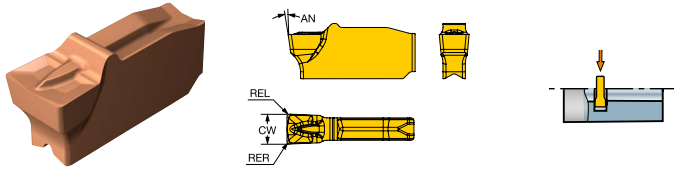
ISO-Anwendungsbereich

Prismatischer Plattensitz

Ausgestattet mit einem prismatischen Plattensitz, garantiert das Werkzeug eine stabile und präzise Wendeschneidplattenposition mit minimierter Wendeplattenbewegung. Der prismatische Plattensitz gewährleistet eine hohe Prozesssicherheit und zuverlässige Bearbeitung von Innen- und Axialnuten.



CoroCut® QI, Wendeschneidplatten zum Einstecken



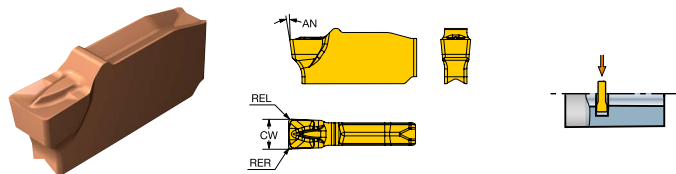
Metrisch (mm)

		P			S			K			M					N								
Fertigbearbeitung	Bestellnummer	1125	1135	1145	1105	1125	H13A	1125	1135	H13A	1105	1125	1135	1145	H13A	1105	H13A	SSC	CW [mm]	REL [mm]	RER [mm]	APMX [mm]	AN [deg]	
	QI-NE-0200-0002-GF	●		○	●	○	○	●		○	○	●		○	○	○	●	E	2.00	0.20	0.20		8.0	
	QI-NE-0239-0002-GF	●		○	●	○	○	●		○	○	●		○	○	○	●	E	2.39	0.20	0.20		8.0	
	QI-NF-0246-0002-GF	●		○	●	○	○	●		○	○	●		○	○	○	●	F	2.46	0.20	0.20		8.0	
	QI-NF-0267-0002-GF	●		○		●	○	●		○		●		○	○		●	F	2.67	0.20	0.20		8.0	
	QI-NF-0279-0002-GF	●				●		●				●						F	2.79	0.20	0.20		8.0	
	QI-NG-0300-0002-GF	●		○	●	○	○	●		○	○	●		○	○	○	●	G	3.00	0.20	0.20		8.0	
	QI-NG-0318-0002-GF	●		○		●	○	●		○		●		○	○		●	G	3.18	0.20	0.20		8.0	
	QI-NG-0361-0002-GF	●				●		●				●						G	3.61	0.20	0.20		8.0	
	QI-NH-0396-0002-GF	●				●		●				●						H	3.96	0.20	0.20		8.0	
	QI-NH-0400-0002-GF	●		○	●	○	○	●		○	○	●		○	○	○	●	H	4.00	0.20	0.20		8.0	
	QI-NH-0470-0003-GF	●				●		●				●						H	4.70	0.30	0.30		8.0	
	QI-NH-0480-0003-GF	●				●		●				●						H	4.80	0.30	0.30		8.0	
	QI-NJ-0500-0002-GF	●		○	●	○	○	●		○	○	●		○	○	○	●	J	5.00	0.20	0.20		8.0	
	QI-NG-0300-0003-TF	●	○	○	●	○		●	○		○	○	●	○		●		G	3.00	0.30	0.30	1.9	8.0	
	QI-NH-0400-0003-TF	●	○	○	●	○		●	○		○	○	●	○		●		H	4.00	0.30	0.30	2.3	8.0	
	QI-NJ-0500-0004-TF	●	○	○	●	○		●	○		○	○	●	○		●		J	5.00	0.40	0.40	3.5	8.0	
	QI-NK-0600-0004-TF	●	○	○	●	○		●	○		○	○	●	○		●		K	6.00	0.40	0.40	3.5	8.0	

● = Erste Wahl ○ = Gute Wahl

CoroCut® QI, Wendeschneidplatten zum Einstechen

Zum Nutdrehen für Sicherungsringe



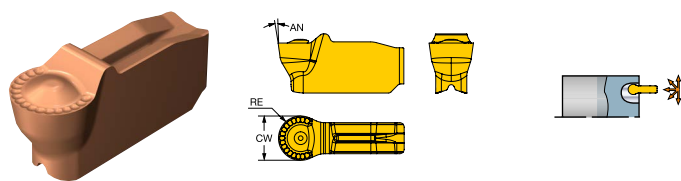
Metrisch (mm)

		P		S		K		M		N		SSC	CW [mm]	REL [mm]	RER [mm]	AN [deg]
Bestellnummer		1125	1145	1125	H13A	1125	H13A	1125	1145	H13A	H13A					
Fertigbear- beitung	QI-NE-0185-0001-GF	●		●		●		●				E	1.85	0.10	0.10	8.0
	QI-NE-0215-0002-GF	●		●		●		●				E	2.15	0.20	0.20	8.0
	QI-NF-0265-0002-GF	●	○	●	○	●	○	●	○	○	●	F	2.65	0.20	0.20	8.0
	QI-NG-0315-0002-GF	●		●		●		●				G	3.15	0.20	0.20	8.0
	QI-NH-0415-0002-GF	●		●		●		●				H	4.15	0.20	0.20	8.0

● = Erste Wahl ○ = Gute Wahl



CoroCut® QI, Wendeschneidplatte zum Profildrehen



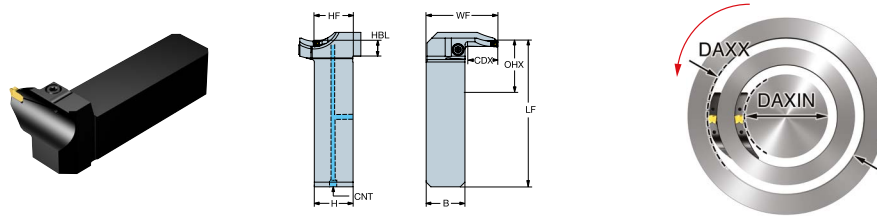
Metrisch (mm)

		P		S		K		M			N					
Mittel	Bestellnummer	1125	1135	1105	1125	1125	1135	1105	1125	1135	1105	SSC	CW [mm]	RE [mm]	APMX [mm]	AN [deg]
	QI-NG-0300-RM	●	○	●	○	●	○	○	○	●	●	G	3.00	1.5	1.5	8.0
	QI-NH-0400-RM	●	○	●	○	●	○	○	○	●	●	H	4.00	2.0	2.0	8.0
	QI-NJ-0500-RM	●	○	●	○	●	○	○	○	●	●	J	5.00	2.5	2.5	8.0
	QI-NK-0600-RM	●	○	●	○	●	○	○	○	●	●	K	6.00	3.0	3.0	8.0

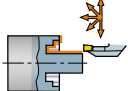
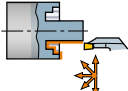
● = Erste Wahl ○ = Gute Wahl

CoroCut® QI, Schaftwerkzeug zum Axialeinsteichen

Präzisionskühlung



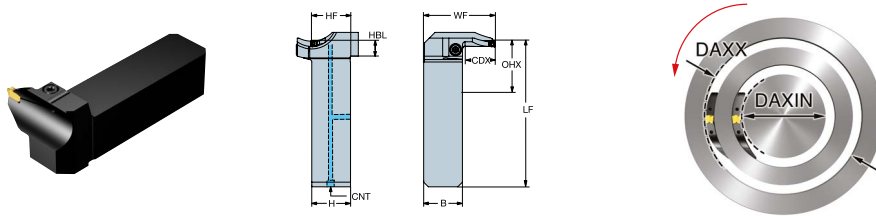
Metrisch (mm)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	B [inch]	H [inch]	LF [inch]	WF [inch]	HF [inch]
	QS-QI-LGG15C2525-016B	G	0.591	0.630	1.181	1.378	0.984	0.984	3.701	1.614	0.984
	QS-QI-LGG15C2525-024B	G	0.591	0.945	1.575	1.378	0.984	0.984	3.701	1.614	0.984
	QS-QI-LGH20C2525-016B	H	0.787	0.630	1.260	1.378	0.984	0.984	3.701	1.811	0.984
	QS-QI-LGH20C2525-024B	H	0.787	0.945	1.732	1.378	0.984	0.984	3.701	1.811	0.984
	QS-QI-LGK20C2525-023B	K	0.787	0.906	1.772	1.378	0.984	0.984	3.701	1.811	0.984
	QS-QI-RFG15C2525-016B	G	0.591	0.630	1.181	2.362	0.984	0.984	4.685	1.004	0.984
	QS-QI-RFG15C2525-024B	G	0.591	0.945	1.575	2.362	0.984	0.984	4.685	1.004	0.984
	QS-QI-RFH20C2525-016B	H	0.787	0.630	1.260	2.559	0.984	0.984	4.882	1.004	0.984
	QS-QI-RFH20C2525-024B	H	0.787	0.945	1.732	2.559	0.984	0.984	4.882	1.004	0.984
	QS-QI-RFJ20C2525-023B	J	0.787	0.906	1.772	2.559	0.984	0.984	4.882	1.004	0.984
	QS-QI-RFJ20C2525-030B	J	0.787	1.181	1.969	2.559	0.984	0.984	4.882	1.004	0.984
	QS-QI-RFK20C2525-023B	K	0.787	0.906	1.772	2.559	0.984	0.984	4.882	1.004	0.984
	QS-QI-LFG15C2525-016B	G	0.591	0.630	1.181	2.362	0.984	0.984	4.685	1.004	0.984
	QS-QI-LFG15C2525-024B	G	0.591	0.945	1.575	2.362	0.984	0.984	4.685	1.004	0.984
	QS-QI-LFH20C2525-016B	H	0.787	0.630	1.260	2.559	0.984	0.984	4.882	1.004	0.984
	QS-QI-LFH20C2525-024B	H	0.787	0.945	1.732	2.559	0.984	0.984	4.882	1.004	0.984
	QS-QI-LFJ20C2525-023B	J	0.787	0.906	1.772	2.559	0.984	0.984	4.882	1.004	0.984
	QS-QI-LFJ20C2525-030B	J	0.787	1.181	1.969	2.559	0.984	0.984	4.882	1.004	0.984
	QS-QI-LFK20C2525-023B	K	0.787	0.906	1.772	2.559	0.984	0.984	4.882	1.004	0.984
	QS-QI-RGG15C2525-016B	G	0.591	0.630	1.181	1.378	0.984	0.984	3.701	1.614	0.984
	QS-QI-RGG15C2525-024B	G	0.591	0.945	1.575	1.378	0.984	0.984	3.701	1.614	0.984
	QS-QI-RGH20C2525-016B	H	0.787	0.630	1.260	1.378	0.984	0.984	3.701	1.811	0.984
	QS-QI-RGH20C2525-024B	H	0.787	0.945	1.732	1.378	0.984	0.984	3.701	1.811	0.984
	QS-QI-RGK20C2525-023B	K	0.787	0.906	1.772	1.378	0.984	0.984	3.701	1.811	0.984

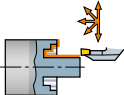
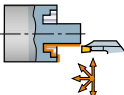
R = Rechtsausführung, L = Linksausführung

CoroCut® QI, Schaftwerkzeug zum Axialeinsteichen

Präzisionskühlung



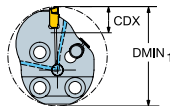
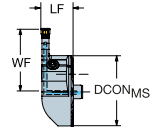
Zoll (Zoll)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	B [mm]	H [mm]	LF [mm]	WF [mm]	HF [mm]
	QS-QI-LGG15C16-016B	G	15.0	16.0	30.0	35.0	25.40	25.40	94.00	41.40	25.4
	QS-QI-LGG15C16-024B	G	15.0	24.0	40.0	35.0	25.40	25.40	94.00	41.40	25.4
	QS-QI-LGH20C16-016B	H	20.0	16.0	32.0	35.0	25.40	25.40	94.00	46.40	25.4
	QS-QI-LGH20C16-024B	H	20.0	24.0	44.0	35.0	25.40	25.40	94.00	46.40	25.4
	QS-QI-LGK20C16-023B	K	20.0	23.0	45.0	35.0	25.40	25.40	94.00	46.40	25.4
	QS-QI-RFG15C16-016B	G	15.0	16.0	30.0	60.0	25.40	25.40	119.00	25.90	25.4
	QS-QI-RFG15C16-024B	G	15.0	24.0	40.0	60.0	25.40	25.40	119.00	25.90	25.4
	QS-QI-RFH20C16-016B	H	20.0	16.0	32.0	65.0	25.40	25.40	124.00	25.90	25.4
	QS-QI-RFH20C16-024B	H	20.0	24.0	44.0	65.0	25.40	25.40	124.00	25.90	25.4
	QS-QI-RFK20C16-023B	K	20.0	23.0	45.0	65.0	25.40	25.40	124.00	25.90	25.4
	QS-QI-LFG15C16-016B	G	15.0	16.0	30.0	60.0	25.40	25.40	119.00	25.90	25.4
	QS-QI-LFG15C16-024B	G	15.0	24.0	40.0	60.0	25.40	25.40	119.00	25.90	25.4
	QS-QI-LFH20C16-016B	H	20.0	16.0	32.0	65.0	25.40	25.40	124.00	25.90	25.4
	QS-QI-LFH20C16-024B	H	20.0	24.0	44.0	65.0	25.40	25.40	124.00	25.90	25.4
	QS-QI-LFK20C16-023B	K	20.0	23.0	45.0	65.0	25.40	25.40	124.00	25.90	25.4
	QS-QI-RGG15C16-016B	G	15.0	16.0	30.0	35.0	25.40	25.40	94.00	41.40	25.4
	QS-QI-RGG15C16-024B	G	15.0	24.0	40.0	35.0	25.40	25.40	94.00	41.40	25.4
	QS-QI-RGH20C16-016B	H	20.0	16.0	32.0	35.0	25.40	25.40	94.00	46.40	25.4
	QS-QI-RGH20C16-024B	H	20.0	24.0	44.0	35.0	25.40	25.40	94.00	46.40	25.4
	QS-QI-RGK20C16-023B	K	20.0	23.0	45.0	35.0	25.40	25.40	94.00	46.40	25.4

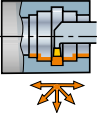
R = Rechtsausführung, L = Linksausführung

CoroCut® QI, Schneidkopf zum Einstechen

Schraubspannsystem



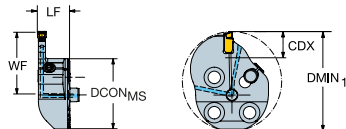
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]	TQ [Nm]
	SL-QI-RE06C16-24	E	6.0	24.0	14.0	16.00	9.00	15.50	0.1	150	1.5
	SL-QI-RE08C25-36	E	8.0	36.0	14.0	25.00	14.00	22.30	0.1	150	3.0
	SL-QI-RE08C32-43	E	8.0	43.0	14.0	32.00	14.00	25.00	0.1	150	3.0
	SL-QI-RF07C32-42	F	7.0	42.0	14.0	32.00	14.00	24.00	0.1	150	3.0
	SL-QI-RF08C20-30	F	8.0	30.0	14.0	20.00	9.00	19.00	0.1	150	1.7
	SL-QI-RF08C25-40	F	8.0	40.0	14.0	25.00	14.00	22.30	0.1	150	3.0
	SL-QI-RG05C25-32	G	5.0	32.0	14.0	25.00	14.00	19.30	0.1	150	3.0
	SL-QI-RG06C20-28	G	6.0	28.0	14.0	20.00	9.00	17.00	0.1	150	1.7
	SL-QI-RG06C40-49	G	6.0	49.0	14.0	40.00	14.00	27.80	0.1	150	3.0
	SL-QI-RG08C25-41	G	8.0	41.0	14.0	25.00	14.00	22.30	0.1	150	3.0
	SL-QI-RG08C32-43	G	8.0	43.0	14.0	32.00	14.00	25.00	0.1	150	3.0
	SL-QI-RG11C25-37	G	11.0	37.0	14.0	25.00	14.00	24.30	0.1	150	3.0
	SL-QI-RG14C25-40	G	14.0	40.0	14.0	25.00	14.00	27.30	0.1	150	3.0
	SL-QI-RH05C25-32	H	5.0	32.0	14.0	25.00	14.00	19.30	0.1	150	3.0
	SL-QI-RH07C32-40	H	7.0	40.0	14.0	32.00	14.00	23.80	0.1	150	3.0
	SL-QI-RH09C40-52	H	9.0	52.0	14.0	40.00	14.00	30.80	0.1	150	3.0
	SL-QI-RH10C32-48	H	10.0	48.0	14.0	32.00	14.00	28.00	0.1	150	3.0
	SL-QI-RH14C32-48	H	14.0	48.0	14.0	32.00	14.00	30.80	0.1	150	3.0
	SL-QI-RH17C32-50	H	17.0	50.0	14.0	32.00	14.00	33.80	0.1	150	3.0
	SL-QI-RJ07C32-40	J	7.0	40.0	14.0	32.00	14.00	23.80	0.1	150	3.0
	SL-QI-RJ09C40-50	J	9.5	50.0	14.0	40.00	14.00	29.50	0.1	150	3.0
	SL-QI-RJ09C40-52	J	9.0	52.0	14.0	40.00	14.00	30.80	0.1	150	3.0
	SL-QI-RJ10C32-49	J	10.0	49.0	14.0	32.00	14.00	28.00	0.1	150	3.0
	SL-QI-RJ16C40-58	J	16.0	58.0	14.0	40.00	14.00	36.80	0.1	150	3.0
	SL-QI-RJ19C40-60	J	19.0	60.0	14.0	40.00	14.00	39.80	0.1	150	3.0
	SL-QI-LE06C16-24	E	6.0	24.0	14.0	16.00	14.00	19.30	0.1	150	1.5

R = Rechtsausführung L = Linksausführung

CoroCut® QI, Schneidkopf zum Einstechen

Schraubspannsystem



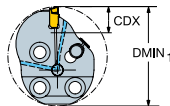
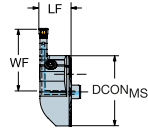
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]	TQ [Nm]
	SL-QI-LE08C25-36	E	8.0	36.0	14.0	25.00	14.00	22.30	0.1	150	3.0
	SL-QI-LE08C32-43	E	8.0	43.0	14.0	32.00	14.00	25.00	0.1	150	3.0
	SL-QI-LF07C32-42	F	7.0	42.0	14.0	32.00	14.00	24.00	0.1	150	3.0
	SL-QI-LF08C20-30	F	8.0	30.0	14.0	20.00	9.00	19.00	0.1	150	1.7
	SL-QI-LF08C25-40	F	8.0	40.0	14.0	25.00	14.00	22.30	0.1	150	3.0
	SL-QI-LG05C25-32	G	5.0	32.0	14.0	25.00	14.00	19.30	0.1	150	3.0
	SL-QI-LG06C20-28	G	6.0	28.0	14.0	20.00	9.00	17.00	0.1	150	1.7
	SL-QI-LG06C40-49	G	6.0	49.0	14.0	40.00	14.00	27.80	0.1	150	3.0
	SL-QI-LG08C25-41	G	8.0	41.0	14.0	25.00	14.00	22.30	0.1	150	3.0
	SL-QI-LG08C32-43	G	8.0	43.0	14.0	32.00	14.00	25.00	0.1	150	3.0
	SL-QI-LG11C25-37	G	11.0	37.0	14.0	25.00	14.00	24.30	0.1	150	3.0
	SL-QI-LG14C25-40	G	14.0	40.0	14.0	25.00	14.00	27.30	0.1	150	3.0
	SL-QI-LH05C25-32	H	5.0	32.0	14.0	25.00	14.00	19.30	0.1	150	3.0
	SL-QI-LH07C32-40	H	7.0	40.0	14.0	32.00	14.00	23.80	0.1	150	3.0
	SL-QI-LH09C40-52	H	9.0	52.0	14.0	40.00	14.00	30.80	0.1	150	3.0
	SL-QI-LH10C32-48	H	10.0	48.0	14.0	32.00	14.00	28.00	0.1	150	3.0
	SL-QI-LH14C32-48	H	14.0	48.0	14.0	32.00	14.00	30.80	0.1	150	3.0
	SL-QI-LH17C32-50	H	17.0	50.0	14.0	32.00	14.00	33.80	0.1	150	3.0
	SL-QI-LJ07C32-40	J	7.0	40.0	14.0	32.00	14.00	23.80	0.1	150	3.0
	SL-QI-LJ09C40-50	J	9.5	50.0	14.0	40.00	14.00	29.50	0.1	150	3.0
	SL-QI-LJ09C40-52	J	9.0	52.0	14.0	40.00	14.00	30.80	0.1	150	3.0
	SL-QI-LJ10C32-49	J	10.0	49.0	14.0	32.00	14.00	28.00	0.1	150	3.0
	SL-QI-LJ16C40-58	J	16.0	58.0	14.0	40.00	14.00	36.80	0.1	150	3.0
	SL-QI-LJ19C40-60	J	19.0	60.0	14.0	40.00	14.00	39.80	0.1	150	3.0

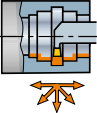
R = Rechtsausführung, L = Linksausführung

CoroCut® QI, Schneidkopf zum Einstechen

Schraubspannsystem



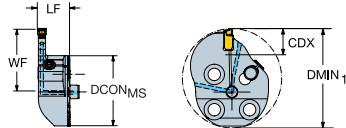
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DMIN ₁ [inch]	OHX [inch]	DCON _{MS} [inch]	LF [inch]	WF [inch]	HF [inch]	CP [lb/in2]	TQ [ft]
	SL-QI-RE06C16-24	E	0.236	0.94	0.551	0.630	0.354	0.610	0.004	2176	1.1
	SL-QI-RE08C25-36	E	0.315	1.42	0.551	0.984	0.551	0.878	0.004	2176	2.2
	SL-QI-RE08C32-43	E	0.315	1.69	0.551	1.260	0.551	0.984	0.004	2176	2.2
	SL-QI-RF07C32-42	F	0.276	1.65	0.551	1.260	0.551	0.945	0.004	2176	2.2
	SL-QI-RF08C20-30	F	0.315	1.18	0.551	0.787	0.354	0.748	0.004	2176	1.3
	SL-QI-RF08C25-40	F	0.315	1.57	0.551	0.984	0.551	0.878	0.004	2176	2.2
	SL-QI-RG05C25-32	G	0.197	1.26	0.551	0.984	0.551	0.760	0.004	2176	2.2
	SL-QI-RG06C20-28	G	0.236	1.10	0.551	0.787	0.354	0.669	0.004	2176	1.3
	SL-QI-RG06C40-49	G	0.236	1.93	0.551	1.575	0.551	1.094	0.004	2176	2.2
	SL-QI-RG08C25-41	G	0.315	1.61	0.551	0.984	0.551	0.878	0.004	2176	2.2
	SL-QI-RG08C32-43	G	0.315	1.69	0.551	1.260	0.551	0.984	0.004	2176	2.2
	SL-QI-RG11C25-37	G	0.433	1.46	0.551	0.984	0.551	0.957	0.004	2176	2.2
	SL-QI-RG14C25-40	G	0.551	1.57	0.551	0.984	0.551	1.075	0.004	2176	2.2
	SL-QI-RH05C25-32	H	0.197	1.26	0.551	0.984	0.551	0.760	0.004	2176	2.2
	SL-QI-RH07C32-40	H	0.276	1.57	0.551	1.260	0.551	0.937	0.004	2176	2.2
	SL-QI-RH09C40-52	H	0.354	2.05	0.551	1.575	0.551	1.213	0.004	2176	2.2
	SL-QI-RH10C32-48	H	0.394	1.89	0.551	1.260	0.551	1.102	0.004	2176	2.2
	SL-QI-RH14C32-48	H	0.551	1.89	0.551	1.260	0.551	1.213	0.004	2176	2.2
	SL-QI-RH17C32-50	H	0.669	1.97	0.551	1.260	0.551	1.331	0.004	2176	2.2
	SL-QI-RJ07C32-40	J	0.276	1.57	0.551	1.260	0.551	0.937	0.004	2176	2.2
	SL-QI-RJ09C40-50	J	0.374	1.97	0.551	1.575	0.551	1.161	0.004	2176	2.2
	SL-QI-RJ09C40-52	J	0.354	2.05	0.551	1.575	0.551	1.213	0.004	2176	2.2
	SL-QI-RJ10C32-49	J	0.394	1.93	0.551	1.260	0.551	1.102	0.004	2176	2.2
	SL-QI-RJ16C40-58	J	0.630	2.28	0.551	1.575	0.551	1.449	0.004	2176	2.2
	SL-QI-RJ19C40-60	J	0.748	2.36	0.551	1.575	0.551	1.567	0.004	2176	2.2
	SL-QI-LE06C16-24	E	0.236	0.94	0.551	0.630	0.551	0.760	0.004	2176	1.1

R = Rechtsausführung. L = Linksausführung

CoroCut® QI, Schneidkopf zum Einstechen

Schraubspannsystem



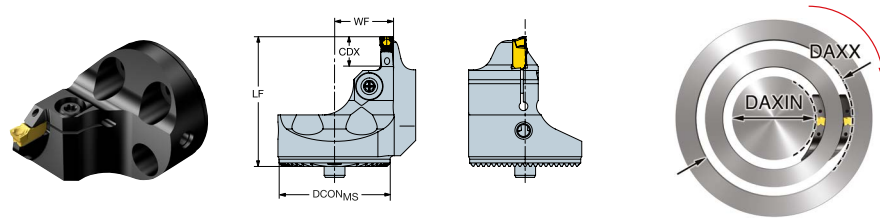
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DMIN ₁ [inch]	OHX [inch]	DCON _{MS} [inch]	LF [inch]	WF [inch]	HF [inch]	CP [lbf/in2]	TQ [ft]
	SL-QI-LE08C25-36	E	0.315	1.42	0.551	0.984	0.551	0.878	0.004	2176	2.2
	SL-QI-LE08C32-43	E	0.315	1.69	0.551	1.260	0.551	0.984	0.004	2176	2.2
	SL-QI-LF07C32-42	F	0.276	1.65	0.551	1.260	0.551	0.945	0.004	2176	2.2
	SL-QI-LF08C20-30	F	0.315	1.18	0.551	0.787	0.354	0.748	0.004	2176	1.3
	SL-QI-LF08C25-40	F	0.315	1.57	0.551	0.984	0.551	0.878	0.004	2176	2.2
	SL-QI-LG05C25-32	G	0.197	1.26	0.551	0.984	0.551	0.760	0.004	2176	2.2
	SL-QI-LG06C20-28	G	0.236	1.10	0.551	0.787	0.354	0.669	0.004	2176	1.3
	SL-QI-LG06C40-49	G	0.236	1.93	0.551	1.575	0.551	1.094	0.004	2176	2.2
	SL-QI-LG08C25-41	G	0.315	1.61	0.551	0.984	0.551	0.878	0.004	2176	2.2
	SL-QI-LG08C32-43	G	0.315	1.69	0.551	1.260	0.551	0.984	0.004	2176	2.2
	SL-QI-LG11C25-37	G	0.433	1.46	0.551	0.984	0.551	0.957	0.004	2176	2.2
	SL-QI-LG14C25-40	G	0.551	1.57	0.551	0.984	0.551	1.075	0.004	2176	2.2
	SL-QI-LH05C25-32	H	0.197	1.26	0.551	0.984	0.551	0.760	0.004	2176	2.2
	SL-QI-LH07C32-40	H	0.276	1.57	0.551	1.260	0.551	0.937	0.004	2176	2.2
	SL-QI-LH09C40-52	H	0.354	2.05	0.551	1.575	0.551	1.213	0.004	2176	2.2
	SL-QI-LH10C32-48	H	0.394	1.89	0.551	1.260	0.551	1.102	0.004	2176	2.2
	SL-QI-LH14C32-48	H	0.551	1.89	0.551	1.260	0.551	1.213	0.004	2176	2.2
	SL-QI-LH17C32-50	H	0.669	1.97	0.551	1.260	0.551	1.331	0.004	2176	2.2
	SL-QI-LJ07C32-40	J	0.276	1.57	0.551	1.260	0.551	0.937	0.004	2176	2.2
	SL-QI-LJ09C40-50	J	0.374	1.97	0.551	1.575	0.551	1.161	0.004	2176	2.2
	SL-QI-LJ09C40-52	J	0.354	2.05	0.551	1.575	0.551	1.213	0.004	2176	2.2
	SL-QI-LJ10C32-49	J	0.394	1.93	0.551	1.260	0.551	1.102	0.004	2176	2.2
	SL-QI-LJ16C40-58	J	0.630	2.28	0.551	1.575	0.551	1.449	0.004	2176	2.2
	SL-QI-LJ19C40-60	J	0.748	2.36	0.551	1.575	0.551	1.567	0.004	2176	2.2

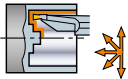
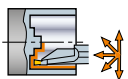
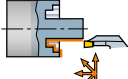
R = Rechtsausführung, L = Linksausführung

CoroCut® QI, Schneidkopf zum Axialeinstechen

Schraubspannsystem



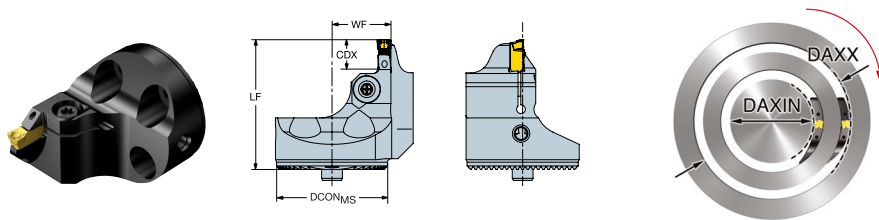
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	HF [mm]	CP [bar]	TQ [Nm]
	SL-QI-LG08C32-024A	G	8.7	24.0	35.0	37.0	32.00	37.00	16.50	0.1	150	3.5
	SL-QI-LG08C32-029A	G	8.7	29.0	40.0	37.0	32.00	37.00	16.50	0.1	150	3.5
	SL-QI-LH08C32-027A	H	8.7	27.0	45.0	37.0	32.00	37.00	16.50	0.1	150	3.5
	SL-QI-LH08C32-032A	H	8.7	32.0	50.0	37.0	32.00	37.00	16.50	0.1	150	3.5
	SL-QI-RG08C32-024A	G	8.7	24.0	35.0	37.0	32.00	37.00	16.50	0.1	150	3.5
	SL-QI-RG08C32-029A	G	8.7	29.0	40.0	37.0	32.00	37.00	16.50	0.1	150	3.5
	SL-QI-RH08C32-027A	H	8.7	27.0	45.0	37.0	32.00	37.00	16.50	0.1	150	3.5
	SL-QI-RH08C32-032A	H	8.7	32.0	50.0	37.0	32.00	37.00	16.50	0.1	150	3.5
	SL-QI-RG08C32-024B	G	8.7	24.0	35.0	37.0	32.00	37.00	17.00	0.1	150	3.5
	SL-QI-RG08C32-029B	G	8.7	29.0	40.0	37.0	32.00	37.00	17.00	0.1	150	3.5
	SL-QI-RH08C32-027B	H	8.7	27.0	45.0	37.0	32.00	37.00	17.00	0.1	150	3.5
	SL-QI-RH08C32-032B	H	8.7	32.0	50.0	37.0	32.00	37.00	17.00	0.1	150	3.5
	SL-QI-LG08C32-024B	G	8.7	24.0	35.0	37.0	32.00	37.00	17.00	0.1	150	3.5
	SL-QI-LG08C32-029B	G	8.7	29.0	40.0	37.0	32.00	37.00	17.00	0.1	150	3.5
	SL-QI-LH08C32-027B	H	8.7	27.0	45.0	37.0	32.00	37.00	17.00	0.1	150	3.5
	SL-QI-LH08C32-032B	H	8.7	32.0	50.0	37.0	32.00	37.00	17.00	0.1	150	3.5

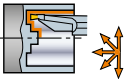
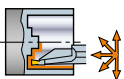
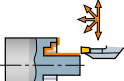
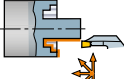
R = Rechtsausführung, L = Linksausführung

CoroCut® QI, Schneidkopf zum Axialeinstechen

Schraubspannsystem



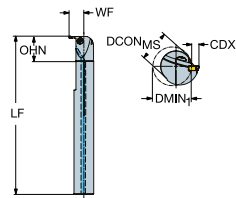
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	DCON _{MS} [inch]	LF [inch]	WF [inch]	HF [inch]	CP [lbf/in2]	TQ [ft]
	SL-QI-LG08C32-024A	G	0.343	0.945	1.378	1.457	1.260	1.457	0.650	0.004	2176	2.6
	SL-QI-LG08C32-029A	G	0.343	1.142	1.575	1.457	1.260	1.457	0.650	0.004	2176	2.6
	SL-QI-LH08C32-027A	H	0.343	1.063	1.772	1.457	1.260	1.457	0.650	0.004	2176	2.6
	SL-QI-LH08C32-032A	H	0.343	1.260	1.969	1.457	1.260	1.457	0.650	0.004	2176	2.6
	SL-QI-RG08C32-024A	G	0.343	0.945	1.378	1.457	1.260	1.457	0.650	0.004	2176	2.6
	SL-QI-RG08C32-029A	G	0.343	1.142	1.575	1.457	1.260	1.457	0.650	0.004	2176	2.6
	SL-QI-RH08C32-027A	H	0.343	1.063	1.772	1.457	1.260	1.457	0.650	0.004	2176	2.6
	SL-QI-RH08C32-032A	H	0.343	1.260	1.969	1.457	1.260	1.457	0.650	0.004	2176	2.6
	SL-QI-RG08C32-024B	G	0.343	0.945	1.378	1.457	1.260	1.457	0.669	0.004	2176	2.6
	SL-QI-RG08C32-029B	G	0.343	1.142	1.575	1.457	1.260	1.457	0.669	0.004	2176	2.6
	SL-QI-RH08C32-027B	H	0.343	1.063	1.772	1.457	1.260	1.457	0.669	0.004	2176	2.6
	SL-QI-RH08C32-032B	H	0.343	1.260	1.969	1.457	1.260	1.457	0.669	0.004	2176	2.6
	SL-QI-LG08C32-024B	G	0.343	0.945	1.378	1.457	1.260	1.457	0.669	0.004	2176	2.6
	SL-QI-LG08C32-029B	G	0.343	1.142	1.575	1.457	1.260	1.457	0.669	0.004	2176	2.6
	SL-QI-LH08C32-027B	H	0.343	1.063	1.772	1.457	1.260	1.457	0.669	0.004	2176	2.6
	SL-QI-LH08C32-032B	H	0.343	1.260	1.969	1.457	1.260	1.457	0.669	0.004	2176	2.6

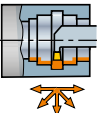
R = Rechtsausführung, L = Linksausführung

CoroCut® QI, Bohrstange zum Einstechen

Schraubspannsystem



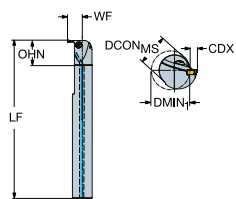
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DMIN ₁ [mm]	LU [mm]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	LF [mm]	WF [mm]	TQ [Nm]
	QI-RAGE02C16-12	E	2.0	12.0	20.00	64.0	25.0	16.00	150.00	10.00	1.2
	QI-RAGE03C16-20	E	3.5	20.0		64.0	25.0	16.00	150.00	11.50	2.0
	QI-RAGE04C20-25	E	4.5	25.0		80.0	30.0	20.00	180.00	14.50	2.5
	QI-RAGF03C16-20	F	3.5	20.0		64.0	25.0	16.00	150.00	11.50	2.0
	QI-RAGF04C16-15	F	4.0	15.0	20.00	64.0	25.0	16.00	150.00	12.00	1.5
	QI-RAGF04C20-25	F	4.5	25.0		80.0	30.0	20.00	180.00	14.50	2.5
	QI-RAGF06C25-32	F	6.0	32.0		100.0	32.0	25.00	200.00	18.50	3.0
	QI-RAGG04C20-16	G	4.5	16.0	20.00	80.0	25.0	20.00	180.00	14.25	2.0
	QI-RAGG04C20-25	G	4.5	25.0		80.0	30.0	20.00	180.00	14.50	2.5
	QI-RAGG06C25-32	G	6.0	32.0		100.0	32.0	25.00	200.00	18.50	3.0
	QI-RAGH05C20-18	H	5.0	18.0	20.00	80.0	25.0	20.00	180.00	14.75	2.0
	QI-RAGH06C25-32	H	6.0	32.0		100.0	32.0	25.00	200.00	18.50	3.0
	QI-LAGE02C16-12	E	2.0	12.0	20.00	64.0	25.0	16.00	150.00	10.00	1.2
	QI-LAGE03C16-20	E	3.5	20.0		64.0	25.0	16.00	150.00	11.50	2.0
	QI-LAGE04C20-25	E	4.5	25.0		80.0	30.0	20.00	180.00	14.50	2.5
	QI-LAGF03C16-20	F	3.5	20.0		64.0	25.0	16.00	150.00	11.50	2.0
	QI-LAGF04C16-15	F	4.0	15.0	20.00	64.0	25.0	16.00	150.00	12.00	1.5
	QI-LAGF04C20-25	F	4.5	25.0		80.0	30.0	20.00	180.00	14.50	2.5
	QI-LAGF06C25-32	F	6.0	32.0		100.0	32.0	25.00	200.00	18.50	3.0
	QI-LAGG04C20-16	G	4.5	16.0	20.00	80.0	25.0	20.00	180.00	14.25	2.0
	QI-LAGG04C20-25	G	4.5	25.0		80.0	30.0	20.00	180.00	14.50	2.5
	QI-LAGG06C25-32	G	6.0	32.0		100.0	32.0	25.00	200.00	18.50	3.0
	QI-LAGH05C20-18	H	5.0	18.0	20.00	80.0	25.0	20.00	180.00	14.75	2.0
	QI-LAGH06C25-32	H	6.0	32.0		100.0	32.0	25.00	200.00	18.50	3.0

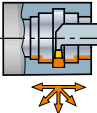
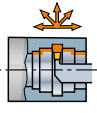
R = Rechtsausführung, L = Linksausführung

CoroCut® QI, Bohrstange zum Einstechen

Schraubspannsystem



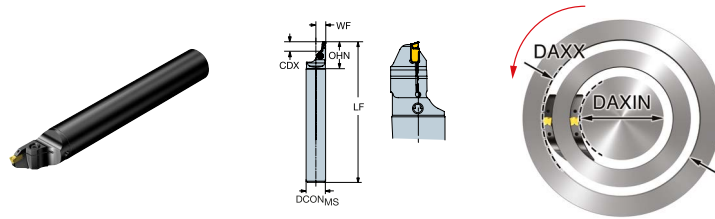
Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DMIN ₁ [inch]	LU [inch]	OHX [inch]	OHN [inch]	DCON _{MS} [inch]	LF [inch]	WF [inch]	TQ [ft]
	QI-RAGE02C10-12	E	0.079	0.47	0.787	2.500	0.984	0.625	5.906	0.394	0.9
	QI-RAGE03C10-20	E	0.138	0.79		2.500	0.984	0.625	5.906	0.453	1.5
	QI-RAGE04C12-25	E	0.177	0.98		3.000	1.181	0.750	7.087	0.571	1.8
	QI-RAGF03C10-20	F	0.138	0.79		2.500	0.984	0.625	5.906	0.453	1.5
	QI-RAGF04C10-15	F	0.157	0.59	0.787	2.500	0.984	0.625	5.906	0.472	1.1
	QI-RAGF04C12-25	F	0.177	0.98		3.000	1.181	0.750	7.087	0.571	1.8
	QI-RAGF06C16-32	F	0.236	1.26		4.000	1.260	1.000	7.874	0.736	2.2
	QI-RAGG04C12-16	G	0.177	0.63	0.787	3.000	0.984	0.750	7.087	0.561	1.5
	QI-RAGG04C12-25	G	0.177	0.98		3.000	1.181	0.750	7.087	0.571	1.8
	QI-RAGG06C16-32	G	0.236	1.26		4.000	1.260	1.000	7.874	0.736	2.2
	QI-RAGH05C12-18	H	0.197	0.71	0.787	3.000	0.984	0.750	7.087	0.581	1.5
	QI-LAGE02C10-12	E	0.079	0.47	0.787	2.500	0.984	0.625	5.906	0.394	0.9
	QI-LAGE03C10-20	E	0.138	0.79		2.500	0.984	0.625	5.906	0.453	1.5
	QI-LAGE04C12-25	E	0.177	0.98		3.000	1.181	0.750	7.087	0.571	1.8
	QI-LAGF03C10-20	F	0.138	0.79		2.500	0.984	0.625	5.906	0.453	1.5
	QI-LAGF04C10-15	F	0.157	0.59	0.787	2.500	0.984	0.625	5.906	0.472	1.1
	QI-LAGF04C12-25	F	0.177	0.98		3.000	1.181	0.750	7.087	0.571	1.8
	QI-LAGF06C16-32	F	0.236	1.26		4.000	1.260	1.000	7.874	0.736	2.2
	QI-LAGG04C12-16	G	0.177	0.63	0.787	3.000	0.984	0.750	7.087	0.561	1.5
	QI-LAGG04C12-25	G	0.177	0.98		3.000	1.181	0.750	7.087	0.571	1.8
	QI-LAGG06C16-32	G	0.236	1.26		4.000	1.260	1.000	7.874	0.736	2.2
	QI-LAGH05C12-18	H	0.197	0.71	0.787	3.000	0.984	0.750	7.087	0.581	1.5
	QI-LAGH06C16-32	H	0.236	1.26		4.000	1.260	1.000	7.874	0.736	2.2

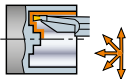
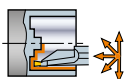
R = Rechtsausführung, L = Linksausführung

CoroCut® QI, Bohrstange zum Axialeinsteichen

Schraubspannsystem



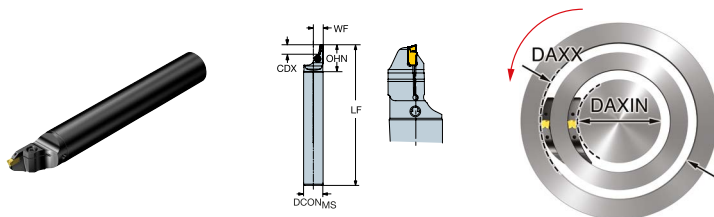
Metrisch (mm)

	Bestellnummer	SSC	CDX [mm]	DAXIN [mm]	DAXX [mm]	OHX [mm]	OHN [mm]	DCON _{MS} [mm]	H [mm]	LF [mm]	WF [mm]	TQ [Nm]
	QI-LAFG05C25-016A	G	5.5	16.0	102.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-LAFG12C25-016A	G	12.0	16.0	42.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-LAFG12C25-035A	G	12.0	35.0	75.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-LAFH06C25-016A	H	6.0	16.0	101.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-LAFH12C25-016A	H	12.0	16.0	42.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-LAFH12C25-035A	H	12.0	35.0	75.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-LAFK07C40-023A	K	7.0	23.0	80.0	120.0	45.0	40.00	37.00	200.00	20.25	4.0
	QI-LAFK15C40-023A	K	15.0	23.0	60.0	120.0	45.0	40.00	37.00	200.00	20.25	4.0
	QI-RAFG05C25-016A	G	5.5	16.0	102.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-RAFG12C25-016A	G	12.0	16.0	42.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-RAFG12C25-035A	G	12.0	35.0	75.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-RAFH06C25-016A	H	6.0	16.0	101.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-RAFH12C25-016A	H	12.0	16.0	42.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-RAFH12C25-035A	H	12.0	35.0	75.0	100.0	35.0	25.00		180.00	12.75	3.0
	QI-RAFK07C40-023A	K	7.0	23.0	80.0	120.0	45.0	40.00	37.00	200.00	20.25	4.0
	QI-RAFK15C40-023A	K	15.0	23.0	60.0	120.0	45.0	40.00	37.00	200.00	20.25	4.0

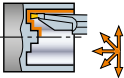
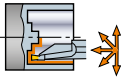
R = Rechtsausführung, L = Linksausführung

CoroCut® QI, Bohrstange zum Axialeinsteichen

Schraubspannsystem



Zoll (Zoll)

	Bestellnummer	SSC	CDX [inch]	DAXIN [inch]	DAXX [inch]	OHX [inch]	OHN [inch]	DCON _{MS} [inch]	LF [inch]	WF [inch]	TQ [ft]
	QI-LAFG05C16-016A	G	0.217	0.630	4.016	3.937	1.378	1.000	7.087	0.508	2.2
	QI-LAFG12C16-016A	G	0.472	0.630	1.654	3.937	1.378	1.000	7.087	0.508	2.2
	QI-LAFG12C16-035A	G	0.472	1.378	2.953	3.937	1.378	1.000	7.087	0.508	2.2
	QI-LAFH06C16-016A	H	0.236	0.630	3.976	3.937	1.378	1.000	7.087	0.508	2.2
	QI-LAFH12C16-016A	H	0.472	0.630	1.654	3.937	1.378	1.000	7.087	0.508	2.2
	QI-LAFH12C16-035A	H	0.472	1.378	2.953	3.937	1.378	1.000	7.087	0.508	2.2
	QI-RAFG05C16-016A	G	0.217	0.630	4.016	3.937	1.378	1.000	7.087	0.508	2.2
	QI-RAFG12C16-016A	G	0.472	0.630	1.654	3.937	1.378	1.000	7.087	0.508	2.2
	QI-RAFG12C16-035A	G	0.472	1.378	2.953	3.937	1.378	1.000	7.087	0.508	2.2
	QI-RAFH06C16-016A	H	0.236	0.630	3.976	3.937	1.378	1.000	7.087	0.508	2.2
	QI-RAFH12C16-016A	H	0.472	0.630	1.654	3.937	1.378	1.000	7.087	0.508	2.2
	QI-RAFH12C16-035A	H	0.472	1.378	2.953	3.937	1.378	1.000	7.087	0.508	2.2

R = Rechtsausführung, L = Linksausführung

Informationen zur Kühlschmierstoffzufuhr

Kühlschmierstoffeintritt (CNSC)

Code	Bezeichnung	Bild
0	Ohne Kühlmiteleintritt	
1	Axialer Kühlmiteleintritt	
2	Radialer Eintritt	
3	Axial konzentrischer und radialer Eintritt	
4	Axial konzentrischer Eintritt auf Kreis	
5	Radialer Eintritt vor dem Adapter	
6	Dezentral über den Flansch	
7	Dezentral über den Flansch und axial	
8	Dezentral über Schlitze im Flansch	

Kühlschmierstoffaustritt (CXSC)

Code	Bezeichnung	Bild
0	Kein Kühlmittelaustritt	
1	Axialer konzentrischer Austritt	
2	Radialer Austritt	
3	Axialer schräger Austritt	
4	Axial konzentrisch auf Kreis	
5	Axial schräg mit Düse, einstellbar	
6	Dezentraler Austritt mit Düse, einstellbar	
7	Axial schräger, fokussierter Austritt mit Düse	
8	Axial konzentrisch oder dezentral mit Düsen, einstellbar	



Werkzeugparameter nach ISO 13399

Alle Zerspanungswerkzeuge werden anhand einer Reihe von standardisierten ISO 13399-Parametern definiert. Sie finden Werkzeugparameter sowie ihre Definition in dieser Liste.

Parameter	Definition
ADINTMS	Adapterschnittstelle Maschinenrichtung
ADINTWS	Planlaufeinstellung
AERMX	Maximales Arbeitseingriffsverhältnis
ALP	Axialfreiwinkel
AN	Freiwinkel groß
ANN	Freiwinkel klein
APMX	Einstechtiefe, max.
AXGSUP	Axialschneidplattenunterstützung, Ausrichtung
AZ	Eintauchtiefe, max.
B	Schaftbreite
BAMS	Körperwinkel, maschinenseitig
BAWS	Werkzeugwinkel, werkstückseitig
BBD	Konstruktiv gewuchtete Ausführung
BBR	Individuell gewuchtete Ausführung
BD	Körperdurchmesser
BHTA	Körperkegeleinstellwinkel
BLMC	Code der Auswuchtmethode
BMC	Werkzeugausführung
BN	Spanflächenfasenbreite
BS	Planschneidenbreite
BSG	Norm/Standard
BSR	Planscheidenradius
CBMD	Spanbrecher, Herstellerbezeichnung
CCC	Zentrumsschneidfähigkeit
CCONWS	Anzahl Aufnahmen/Anzahl Aufnahmen, Werkstückseite
CDX	Einstechtiefe, max.
CEDC	Schneidenanzahl
CGX	X-Komponente für die Lage des Schwerpunkts
CGY	Y-Komponente für die Lage des Schwerpunkts
CGZ	Z-Komponente für die Lage des Schwerpunkts
CHW	Eckenfasenbreite
CICT	Anzahl Schneidteile
CND	Kühlschmierstoffeintritt, Durchmesser
CNSC	Kühlschmierstoffeintritt
CNT	Kühlschmierstoffeintritt, Gewindegröße
COATING	Beschichtung
CONARWS	Anschlussanordnung werkstückseitig
CP	Max. Kühlschmierstoffdruck
CPDF	Differentialteilung
CRKS	Anzugsbolzen, Gewindegröße
CTPT	Bearbeitungstyp



CUTDIA	Maximaler Werkstückdurchmesser für das Abstechen
CUTINT_MASTER	Teil 2 der Kennungen für die Schneidteil-Schnittstelle
CUTINT_SIZESHAPE	Schneidplattengröße und -form
CW	Stechbreite, Nennmaß
CWTOLL	Untere Schnittbreitentoleranz
CWTOLU	Obere Schnittbreitentoleranz
CXSC	Kühlschmierstoffaustritt
CXST	Typ der Kühlmittelzuführung
CZC	Aufnahmegröße
CZC MS	Aufnahmegröße, maschinenseitig
CZC WS	Aufnahmegröße, werkstückseitig
D1	Durchmesser Befestigungsbohrung
DAH	Durchmesser Zugangsbohrung
DAXIN	Axialer Einstechdurchmesser, min.
DAXN	Axialer Einstechdurchmesser, min.
DAXX	Maximaler Außendurchmesser der Axialnut
DBC	Schneidendurchmesser
DC	Werkzeugdurchmesser
DCB	Spanndurchmesser, nominal, werkstückseitig
DCBN	Spanndurchmesser, min.
DCBX	Spanndurchmesser, max.
DCF	Funktionsdurchmesser
DCN	Schneidendurchmesser, min.
DCON	Schaftdurchmesser
DCONMS	Schaftdurchmesser, maschinenseitig
DCONWS	Schaftdurchmesser, werkstückseitig
DCP	Datenchip-Tasche
DCPS	Größe der Datenchip-Tasche
DCSFMS	Durchmesser maschinenseitige Kontaktfläche
DCSFWS	Aufnahmedurchmesser, werkstückseitig
DCTOLL	Untere Schneidendurchmessertoleranz
DCTOLU	Obere Schneidendurchmessertoleranz
DCX	Schneidendurchmesser, max.
DFC	Funktionsdurchmesser
DHUB	Nabendurchmesser
DIX	Maximaler Überlagerungsdurchmesser des Werkzeugwechslers
DMIN	Bohrungsdurchmesser, min.
DMM	Aufnahmedurchmesser, maschinenseitig
DN	Durchmesser des Freistichs
DPC	Vibrationsdämpfung
DSGN	Design
FHA	Drallwinkel
FLGT	Flanschdicke
FTDZ	Gewindetyp
GAMF	Seitenspanwinkel
GAMO	Orthogonalspanwinkel
GAMP	Rückspanwinkel
GAN	Spanwinkel, Schneidplatte
GB	Spanflächenfasenwinkel



GRADE	Sorte
H	Schafthöhe
HAND	Schneidrichtung
HBL	Kopfunterbaulänge
HDD	Kopfdurchmesser
HEAD_TYPE	Kopftyp
HF	Funktionshöhe
HRV	Tiefster Punkt von der Bezugsebene aus
HTB	Körperhöhe
HTH	Höhe
HTY	Bohrungstyp
IC	Einbeschriebener Kreis
IEP	Schneidkantenunterbrechung
IFS	Befestigungsart
INSL	Schneidplattenlänge
IZC	Code Plattengröße
KAP	Winkellage Aufnahme, werkstückseitig
KAPR	Winkel Werkzeugschneidkante
KCH	Eckenfase
KGRP_INT	Key Grip Schnittstelle
KGRPS	Größe des angetriebenen Teils
KGRPTP	Geometrisches Merkmal des angetriebenen Teils
KRINS	Einstellwinkel, Hauptschneide
L	Schneidkantenlänge
LAMS	Neigungswinkel
LB	Grundkörperlänge
LCF	Spankanallänge
LE	Schneidenlänge begrenzt
LF	Funktionslänge
LGR	Nachschleiflänge
LH	Kopflänge
LIG	Länge Störkante
LOCAP	Eigenschaft Positionshilfe
LPR	Kraglänge
LS	Schaftlänge
LSC	Einspannlänge
LSCN	Einspannlänge, min.
LSCX	Einspannlänge, max.
LSD	Schaftlänge
LU	Nutzlänge max.
MHD	Abstand Bohrung 1
MIID	Bezeichnung Schneidplatte
MMCC	Code für Vorspannmoment
MMCX	Maximales Schnittmoment
MRAT	Hauptdrehwinkel des Werkzeugs
MTP	Befestigungsart Schneidplatte
NOF	Anzahl Schneiden
NORGMX	Maximale Nachschleifvorgänge
OAH	Gesamthöhe



OAL	Gesamtlänge
OAW	Gesamtbreite
OHN	Minimale Auskraglänge
OHX	Maximale Auskraglänge
PHD	Ausgangsdurchmesser
PHDX	Ausgangsdurchmesser, max.
PHT	Vorbearbeiteter Bohrungstyp
PL	Abstand Schneidenlänge zu Schneidenspitze
PRFRAD	Profilradius
PRSPC	Profilspezifikation
PSIR	Hauptschneidenwinkel
PSIRL	Hauptschneidenwinkel links
PSIRR	Hauptschneidenwinkel rechts
RADH	Radialhöhe
RADW	Radialbreite
RE	Eckenradius
REEQ	Eckenradius Äquivalent
REL	Eckenradius, links
RER	Eckenradius, rechts
RETOLL	Untere Eckenradiustoleranz
RETOLU	Obere Eckenradiustoleranz
RIDOP	Umgekehrte Drehrichtung Abtriebsseite
RMPX	Eintauchwinkel, max.
RPMX	Maximale Drehzahl
S	Schneidplattendicke
SC	Schneidplattenform
SCREW_TYPE	Schraubtyp
SDL	Länge des Stufendurchmessers
SEAL	Dichteigenschaft
SEP	Sensor Embedded-Eigenschaft
SIG	Spitzenwinkel
SPA	Profilwinkel der Kugel
SSC	Code Plattensitzgröße
STA	Eingeschlossener Stufenwinkel
SUBSTRATE	Substrat
TA	Kegelwinkel
TCDC	Aufnahmedurchmesser Toleranzklasse
TCDCON	Toleranz Schaftdurchmesser
TCDMM	Aufnahmedurchmesser, maschinenseitig ISO
TCHA	Erreichbare Bohrungstoleranz
TCL	Gewindeanschnittlänge
TCT	Toleranzklasse Werkzeug
TCTR	Gewindetoleranzklasse
TD	Gewindenenddurchmesser, metrisch
TDZ	Gewindennummer
TFLA	Gewindebohrer, Längenausgleich, vorne
TFLB	Gewindebohrer, Längenausgleich, hinten
TG	Kegelverhältnis
THBTP	Nach hinten abgeflachte Zähne



THCA	Korrekturwinkel Gewindesteigung
THCHT	Anschnitt
THDH	Gewinderichtung
THFT	Gewindeart
THL	Gewindelänge
THLGTH	Gewindelänge
THUB	Nabendicke
TP	Gewindesteigung
TPI	Gewindegänge je Inch
TPIN	Gewindegänge je Inch min.
TPIX	Gewindegänge je Inch max.
TPN	Gewindesteigung, max.
TPX	Gewindesteigung, min.
TQ	Drehmoment
TSYC	Code für Werkzeugtyp
ULDR	Verhältnis Nutzlänge/Durchmesser
W1	Schneidplattenbreite
WB	Grundkörperbreite
WEP	Planschneidensteuerelement
WF	Funktionsbreite
WSC	Spannbreite
WT	Masse (Gewicht)
XYPFEEDIR	Vorschubrichtung in der XY-Ebene
ZEFF	Anzahl wirksamer Schneiden, stirnseitig
ZEFP	Anzahl wirksamer Schneiden, umfangseitig
ZWX	Max. Anz. Wiperplatten

Setzen Sie auf Nachhaltigkeit mit unseren Recycling- und Wiederaufbereitungsprogrammen

Bei Sandvik Coromant haben wir uns der Nachhaltigkeit und der Reduzierung unseres ökologischen Fußabdrucks verschrieben. Unsere Recycling- und Wiederaufbereitungsprogramme sollen nicht nur der Umwelt zugute kommen, sondern auch praktische Lösungen für unsere Kunden und Lieferanten bieten.



Wiederaufbereitungsprogramm

Verlängern Sie die Lebensdauer Ihrer Vollhartmetallwerkzeuge mit unserem Wiederaufbereitungsprogramm. Warum sollten Sie in neue Werkzeuge investieren, wenn Sie Kosten und Ressourcen sparen können, indem Sie Ihre vorhandenen Werkzeuge verjüngen? Unser Wiederaufbereitungsservice erhöht nicht nur die Langlebigkeit von Werkzeugen, sondern trägt auch zur Reduzierung von Abfall auf Deponien bei. Wenn Sie sich noch nicht von den Vorteilen unseres Wiederaufbereitungsservice überzeugt haben, ist jetzt der richtige Zeitpunkt, es auszuprobieren und den Unterschied aus erster Hand zu erfahren.

Bitte erkundigen Sie sich bei Ihrem Sandvik-Ansprechpartner nach den örtlichen Anforderungen für die Wiederaufbereitung.

Recyclingprogramm

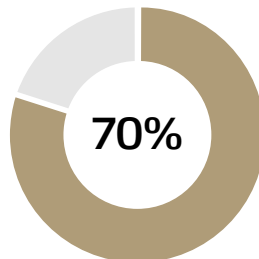
Unterstützen Sie uns bei der Förderung der Nachhaltigkeit durch unser innovatives Recyclingprogramm. Durch die Teilnahme an unserem Rückkaufprogramm unterstützen Sie eine umweltfreundlichere Industrie und profitieren gleichzeitig von einem unkomplizierten Ablauf. Unser zertifizierter Recyclingprozess sorgt für einen minimalen Aufwand Ihrerseits und erleichtert es Ihnen, zu einer nachhaltigeren Zukunft beizutragen.

Wählen Sie Sandvik Coromant als Ihren Recyclingpartner und profitieren Sie noch heute von unserem nachhaltigen Recyclingservice

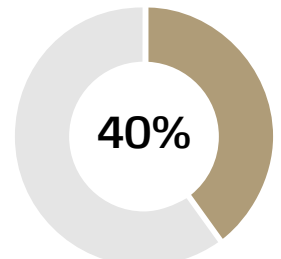
Recycling: der Umwelt zuliebe

Vorteile für die Umwelt

Mit jedem Nachschliff erhalten Sie eine gleichbleibend hohe Werkzeugqualität, während die Kosten drastisch sinken.



Eine Produktion aus Recyclingmaterial senkt die Kohlendioxidemissionen insgesamt um 40 %.



Erfahren Sie mehr über unsere Nachhaltigkeitsinitiativen
www.sandvik.coromant.com/services



SANDVIK
Coromant

