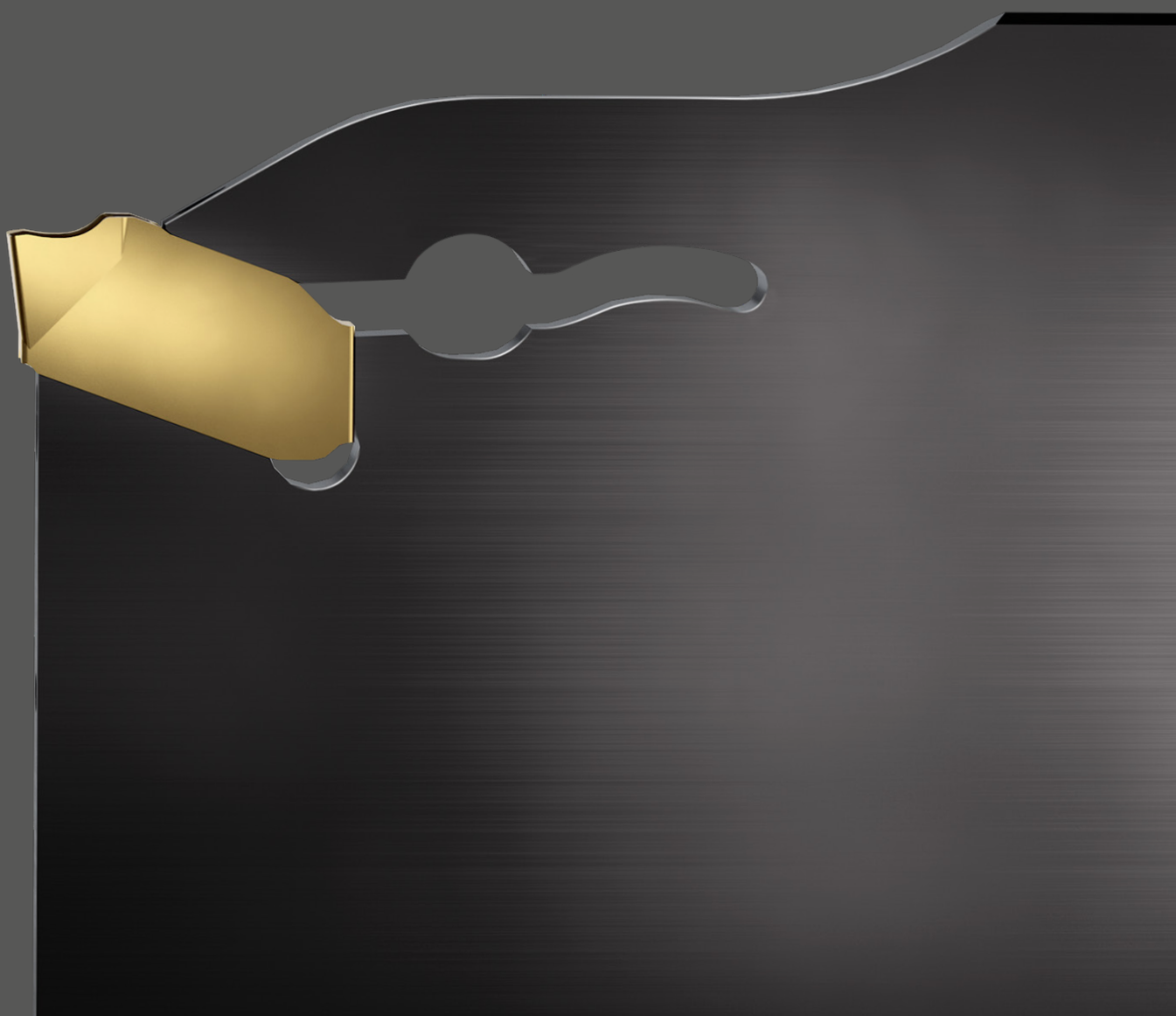
SANDVIK Coromant

2020

Drehwerkzeuge

DREHEN ALLGEMEIN
ABSTECHEN UND EINSTECHEN
GEWINDEDREHEN
MULTIFUNKTIONALE WERKZEUGE
WERKZEUGHALTER
ADAPTER FÜR DREHWERKZEUGE





Wir möchten Ihnen unsere neuen Kataloge vorstellen

Der Katalog besteht aus drei Teilen: Drehwerkzeuge, Rotierende Werkzeuge und Vollhartmetallwerkzeuge. Das Produktangebot umfasst insgesamt über 30.000 Standardprodukte.

Drehwerkzeuge – Allgemeine Drehbearbeitung, Abstechen und Einstechen, Gewindedrehen, Multifunktionale Werkzeuge, Werkzeughalter und Adapter für Drehwerkzeuge

Rotierende Werkzeuge – Fräsen, Bohren, Aufbohren und Adapter für Rotierende Werkzeuge

Vollhartmetallwerkzeuge – Fräsen, Bohren, Gewindebohren und Reiben

Schauen Sie in den Produktübersichtsseiten am Anfang eines jeden Kapitels nach Ihrem Interessengebiet, auf denen Sie durch Verweise zu der entsprechenden Produktseite geführt werden. Auf jeder Produktseite finden Sie im unteren Bereich Symbole mit Seitenverweisen zu ähnlichen Produkten und Informationen wie z. B. Werkzeughalter, Wendeschneidplatten und Schnittdaten.

Unser Gesamtangebot an circa 50.000 Produkten finden Sie auf **www.sandvik.coromant.com**. Bei speziellen Anforderungen stellen wir Ihnen ein großes Portfolio kundenspezifischer Werkzeuglösungen bereit, das genau auf Ihre Bedürfnisse abgestimmt werden kann.

Besuchen Sie www.sandvik.coromant.com und bestellen Sie Ihre Produkte und Ersatzteile mit Informationen zu aktuellen Maßen, Toleranzen und Schnittdaten.



Erläuterung der Referenzsymbole:

- Wende-schneidplatten
- Werkzeuge zur Außenbearbei-tung
- Werkzeuge zur Innenbearbei-tung
- Adapter
- Werkzeug-halter
- CoroTurn®SL Adapter
- Zubehör
- Schnittdaten
- Sorten-beschreibung
- Geometrien-beschreibung
- Erklärung der Parameter
- Tailor-Made-Programm
- Bestell-nummern-schlüssel
- Informationen zum Kühlschmier-stoff
- Information

★	Erste Wahl
☆	Gute Wahl
	Nicht verfügbar

Unsere 1. Wahl Empfehlung ist ein guter Richtwert für die meisten Bearbeitungen, auf dessen Basis Sie bei Bedarf eine Sorte mit anderen Eigenschaften auswählen können.

A Allgemeine Drehbearbeitung

B Abstechen und Einstechen

C Gewindedrehen

D Multifunktionale Werkzeuge

E Werkzeughalter

F Adapter für Drehwerkzeuge

G Zubehör

H Allgemeine Informationen

Allgemeine Drehbearbeitung

CoroTurn® Prime A3

Wendeschneidplatten A4
Werkzeuge zur Außenbearbeitung A5-A13
Werkzeuge zur Innenbearbeitung A14-A15

CoroTurn® 300 A16

Wendeschneidplatten A17
Werkzeuge zur Außenbearbeitung A18-A19

CoroTurn ® TR A20

Wendeschneidplatten A21-A22
Werkzeuge zur Außenbearbeitung A23-A33
Werkzeuge zur Innenbearbeitung A34-A38

CoroTurn® 107 A39

Wendeschneidplatten A40-A57
Werkzeuge zur Außenbearbeitung A58-A87
Werkzeuge zur Innenbearbeitung A88-A150

T-Max® P A151

Wendeschneidplatten A152-A176
Werkzeuge zur Außenbearbeitung A177-A216
Werkzeuge zur Innenbearbeitung A217-A241

T-Max® und T-Max® S A242

Wendeschneidplatten A243-A250
Werkzeuge zur Außenbearbeitung A251-A261
Werkzeuge zur Innenbearbeitung A268-A269

CoroTurn® XS A270

Schneideinsätze A271-A275
Adapter F2

CoroCut® XS A276

Wendeschneidplatten A277
Werkzeuge zur Außenbearbeitung B99-B100

CoroTurn® 111 Web

www.sandvik.coromant.com/coroturn111

CoroCut® MB Web

www.sandvik.coromant.com/corocutmb

	Anwendungsbereich		Bearbeitung	Schneidstoffsorte				Empf. Bohrungsgröße
	Außen	Innen		Hartmetall	Keramik	CBN	PKD	
CoroTurn® Prime	X	X	Schruppen bis Schlichten	X				Ø>40 mm
CoroTurn® 300	X		Mittlere Bearbeitung bis Schlichten	X				
CoroTurn® TR	X	X	Mittlere Bearbeitung bis Schlichten	X		X		Ø>35 mm
CoroTurn® 107	X	X	Mittlere Bearbeitung bis Schlichten	X		X	X	Ø6-80 mm
T-Max® P	X	X	Schruppen bis Schlichten	X	X	X		Ø>50 mm
T-Max®	X	X	Schruppen bis Schlichten		X	X	X	Ø>32 mm
T-Max® S	X		Schruppen bis Schlichten		X	X	X	
CoroTurn® XS		X	Schlichten	X		X		Ø0,3-10 mm
CoroCut® XS	X		Schlichten	X				

CoroTurn® Prime

Einführung einer völlig neuen Drehmethode

Anwendungsbereich

- Schruppen
- Schlichten
- Profilbearbeitung

ISO-Anwendungsbereich:

P M K S

Vorteile und Merkmale

- Höhere Schnittdaten bieten eine erhöhte Produktionsleistung und reduzierte Stückkosten
- Spankontrolle und lange Standzeiten sorgen für eine höhere Produktionssicherheit
- Reduzierte Wärme an der Schneidkante bedeutet längere Standzeit



www.sandvik.coromant.com/coroturnprime

Typ-A

- Vielseitig und flexibel - für die leichte Schruppbearbeitung, zum Schlichten und Profildrehen
- Drei 35° Ecken
- Wiper (08) für exzellente Oberflächengüte
- Erhältliche Sorten: GC4325, GC2025, GC1115, H13A



Typ-B

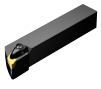
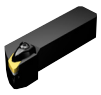
- Hochstabile Wendeschneidplatte für die Schruppbearbeitung
- Zwei Schneidecken
- Wiper für exzellente Oberflächengüte
- Erhältliche Sorten: GC4325, GC2025, GC1115, H13A



Wendeschneidplatten

Typ-A	Typ-B
	
A4	A4

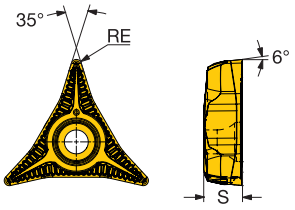
Werkzeuge

Coromant Capto® Schneidkopf	Schaftwerkzeuge	QS™ Schaftwerkzeug	CoroTurn® SL Schneidköpfe
			
A5-A9	A10-A11	A12-A13	A14-A15

CoroTurn® Prime Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-A

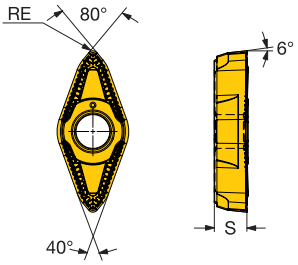




		SSC	S	RE	ISO CODE	P 4325	P H13A	M 1115	M 2025	M H13A	K 4325	S 1115	S H13A
Schlichten	L5	CP-A	6.00	0.40	CP-A1104-L5	★		☆	★		★	★	
			6.00	0.79	CP-A1108-L5	★		☆	★		★	★	
	L5W	CP-A	6.00	0.79	CP-A1108-L5W	★		☆	★		★	★	
	L3	CP-A	6.00	0.79	CP-A1108-L3	★	☆	★		☆		★	☆
	L3WX	CP-A	6.00	0.79	CP-A1108-L3WX	★							

Wendeschneidplatte Typ-B





		SSC	S	RE	ISO CODE	P 4325	P H13A	M 1115	M 2025	M H13A	K 4325	K H13A	S 1115	S H13A
Schlichten	L4	CP-B	5.00	0.79	CP-B1108-L4	★	☆	★		☆			★	☆
	L4W	CP-B	5.00	0.79	CP-B1108-L4W	★	☆	★		☆			★	☆
Mittel	M5	CP-B	5.00	0.79	CP-B1108-M5	★		☆	★		★		★	
	M5W	CP-B	5.00	0.79	CP-B1108-M5W	★		☆	★		★		★	
	H3W	CP-B	5.00	0.79	CP-B1108-H3W	★	☆	★		☆	☆	★	★	☆
	H3	CP-B	5.00	0.79	CP-B1108-H3	★	☆		★		☆	★	★	☆

SSC = Entsprechend SSC am Halter.

A5 A282 A294 H36 H14

SANDVIK Coromant

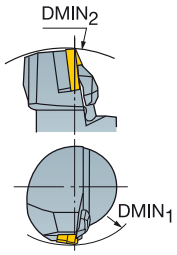
CoroTurn® Prime Schneidkopf zum Drehen

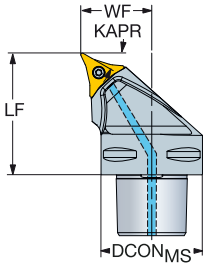
Schraubspannsystem

Coromant Capto® - Präzisionskühlung

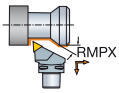
KAPR 30.0°







CP-A

	SSC	CZC_{MS}	$DMIN_1$	$DMIN_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	CP-A	C4	95.0	145.0	15°	3	**C4-CP-30AR/L-27050-11C**	40.0	50.0	27.0	150	3.0	0.47	CP-A1108
		C5	95.0	165.0	15°	3	**C5-CP-30AR/L-35060-11C**	50.0	60.0	35.0	150	3.0	0.79	CP-A1108
		C6	115.0	190.0	15°	3	**C6-CP-30AR/L-45065-11C**	63.0	65.0	45.0	150	3.0	1.25	CP-A1108

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
SSC	CZC_{MS}	Schraube für Wendeschneid-platte	Düse	Verschluss-schraube	Kühlschmier-stoffschraube
CP-A	C4-C6	5513 020-01	5691 026-03	3214 013-03	3213 010-256

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

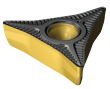
A4 F2 E1 G1 H36 H14 H5

CoroTurn® Prime Schneidkopf zum Drehen

Schraubspannsystem

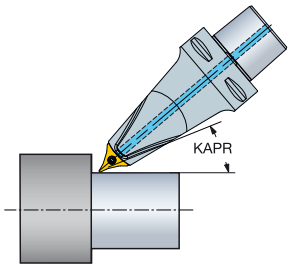
Coromant Capto® - Präzisionskühlung



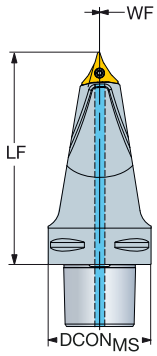


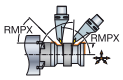
CP-A

KAPR



30.0°

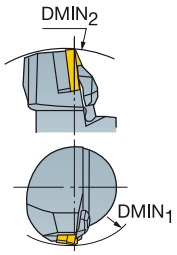


	SSC	CZCMS	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	CP-A	C5	15°	3	C5-CP-75AL00115-11C	50.0	115.0	0.0	150	3.0	1.20	CP-A1108
		C6	15°	3	C6-CP-75AL00130-11C	63.0	130.0	0.0	150	3.0	0.00	CP-A1108
		C8	15°	3	C8-CP-75AL00160-11C	80.0	160.0	0.0	150	3.0	4.20	CP-A1108

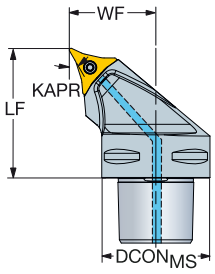
KAPR

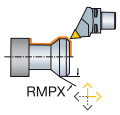


CP-A



30.0°



	SSC	CZCMS	DMIN1	DMIN2	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	CP-A	C5	110.0	780.0	15°	3	C5-CP-A-30AR/L40060-11C	50.0	60.0	40.0	150	3.0	0.68	CP-A1108
		C6	110.0	900.0	15°	3	C6-CP-A-30AR/L50065-11C	63.0	65.0	50.0	150	3.0	1.17	CP-A1108

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube für Wendeschneid-platte	Düse	Kühlschmier-stoffschraube
5513 020-10	5691 026-03	3213 010-256

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

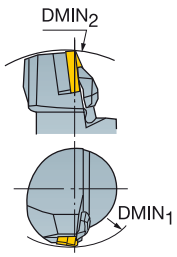
CoroTurn® Prime Schneidkopf zum Drehen

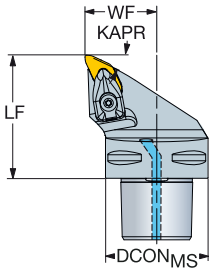
RC-Spannsystem

Coromant Capto® - Präzisionskühlung

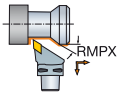
KAPR 25.0°







CP-B

	SSC	CZC_{MS}	$DMIN_1$	$DMIN_2$	RMPX	CNSC	**Bestellnummer**	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	CP-B	C4	240.0	260.0	23°	3	**C4-CP-25BR/L-27060-11B**	40.0	60.0	27.0	150	3.0	0.51	CP-B1108
		C5			23°	3	**C5-CP-25BR/L-35060-11B**	50.0	60.0	35.0	150	3.0	0.71	CP-B1108
		C6	340.0	280.0	23°	3	**C6-CP-25BR/L-45065-11B**	63.0	65.0	45.0	150	3.0	1.21	CP-B1108

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube für Zwischenlage	Zwischenlage	Spannsatz
5513 020-04	5322 610-01 S6	5412 028-021

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

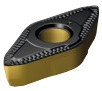
A4 F2 E1 G1 H36 H14 H5

CoroTurn® Prime Schneidkopf zum Drehen

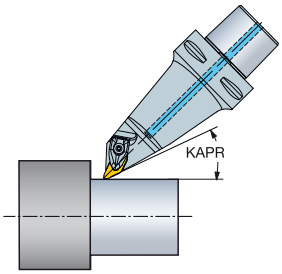
RC-Spannsystem

Coromant Capto® - Präzisionskühlung

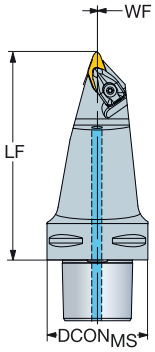




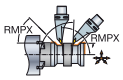
KAPR



25.0°



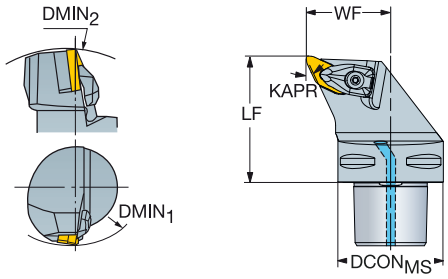
CP-B

	SSC	CZC_{MS}	RMPX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	CP-B	C5	23°	3	C5-CP-70BL00115-11B	50.0	115.0	0.0	150	3.0	1.15	CP-B1108
		C6	23°	3	C6-CP-70BL00130-11B	63.0	130.0	0.0	150	3.0	1.97	CP-B1108
		C8	23°	3	C8-CP-70BL00160-11B	80.0	160.0	0.0	150	3.0	4.13	CP-B1108

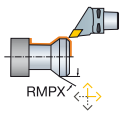
KAPR



25.0°



CP-B

	SSC	CZC_{MS}	$DMIN_1$	$DMIN_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	CP-B	C5	140.0	150.0	23°	3	C5-CP-A-25BR/L40060-11B	50.0	60.0	40.0	150	3.0	0.67	CP-B1108
		C6	150.0	150.0	23°	3	C6-CP-A-25BR/L50065-11B	63.0	65.0	50.0	150	3.0	1.21	CP-B1108

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Zwischenlage	Zwischenlage	Spannsatz	Kühlschmier-stoffschraube
5513 020-04	5322 610-01	5412 028-021	3213 010-256

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

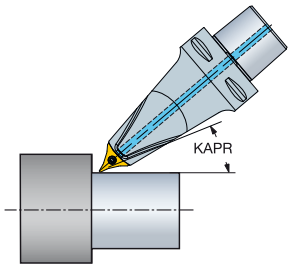
A4 F2 E1 G1 H36 H14 H5

CoroTurn® Prime Schneidkopf zum Drehen

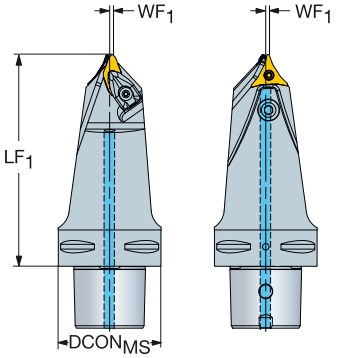
Twin Tool

Coromant Capto® - Präzisionskühlung

KAPR



30.0°



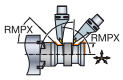




CP-A



CP-B

	SSC	CZC_{MS}	RMPX	OHX	CNSC	Bestellnummer	Abmessungen, mm, Zoll $DCON_{MS}$	LF_1	WF_1	HF	BAR PSI	NM	KG	MIID
	CP-A	C6	15°	130.0	3	**C6-T-A11B11L-130**	63	130.0	2.0	20.0	80	3.0	2.28	CP-A1108
	CP-B	C6	23°	130.0	3		63	130.0	2.0	20.0	80	3.0	2.28	CP-B1108
	CP-A	C8	15°	160.0	3	**C8-T-A11B11L-160**	80	160.0	2.0	25.0	80	3.0	4.60	CP-A1108
	CP-B	C8	23°	160.0	3		80	160.0	2.0	25.0	80	3.0	4.60	CP-B1108

Ersatzteile					
Schraube für Wendeschneid-platte	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse	Kühlschmier-stoffschraube
5513 020-10	5513 020-04	5322 610-01	5412 028-021	5691 026-03	5512 104-01

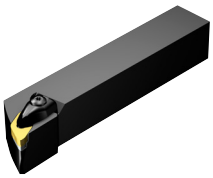
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

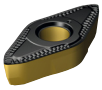
A4 F2 E1 G1 H36 H14 H5

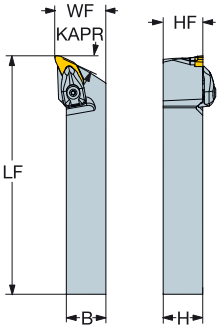
CoroTurn® Prime Schaftwerkzeug zum Drehen

RC-Spannsystem

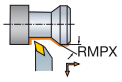
KAPR 25.0°







CP-B

	SSC	CZC_{MS}	RMPX	OHX	OHN	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	CP-B	20 x 20	23°	40.0	37.9	**CP-25BR/L-2020-11**	20.0	20.0	125.0	25.0	20.0	3.0	0.43	CP-B1108
		25 x 25	23°	50.0	37.5	**CP-25BR/L-2525-11**	25.0	25.0	150.0	32.0	25.0	3.0	0.75	CP-B1108
		32 x 32	23°	64.0	37.3	**CP-25BR/L-3232-11**	32.0	32.0	170.0	40.0	32.0	3.0	1.37	CP-B1108

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube für Zwischenlage	Zwischenlage	Spannsatz
5513 020-04	5322 610-01 S6	5412 028-021

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

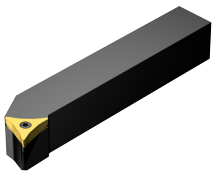
A4 F2 E1 H36 H14

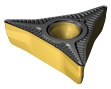
SANDVIK Coromant

CoroTurn® Prime Schaftwerkzeug zum Drehen

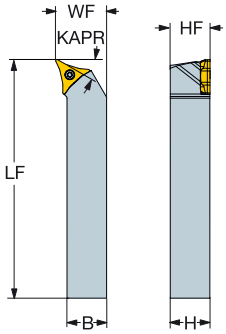
Schraubspannsystem

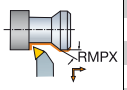
KAPR 30.0°





CP-A



	SSC	CZC_{MS}	RMPX	OHX	OHN	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	CP-A	20 x 20	15°	40.0	23.7	**CP-30AR/L-2020-11**	20.0	20.0	125.0	25.0	20.0	3.0	0.43	CP-A1108
		25 x 25	15°	50.0	23.7	**CP-30AR/L-2525-11**	25.0	25.0	150.0	32.0	25.0	3.0	0.72	CP-A1108
		32 x 32	15°	64.0	23.7	**CP-30AR/L-3232-11**	32.0	32.0	170.0	40.0	32.0	3.0	1.36	CP-A1108

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-10

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

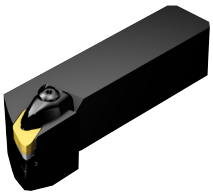
A4 F2 E1 H36 H14

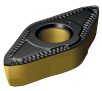
CoroTurn® Prime QS Schaftwerkzeug zum Drehen

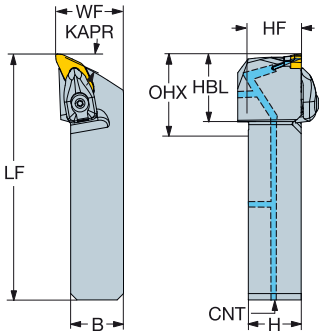
RC-Spannsystem

Präzisionskühlung

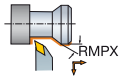
KAPR 25.0°







CP-B

	SSC	CZC_{MS}	RMPX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	CP-B	20 x 20	23°	52.0	3	**QS-CP-25BR/L-2020-11B**	20.0	20.0	32.0	101.0	25.0	20.0	G 1/8-28	150	3.0	0.32	CP-B1108
		25 x 25	23°	57.0	3	**QS-CP-25BR/L-2525-11B**	25.0	25.0	32.0	116.0	32.0	25.0	G 1/8-28	150	3.0	0.62	CP-B1108

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile					
Schraube für Zwischenlage	Zwischenlage	Spannsatz	Kühlschmier-stoffschraube	Verschluss-schraube	Verschluss-schraube
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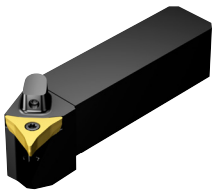
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

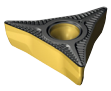
CoroTurn® Prime QS Schaftwerkzeug zum Drehen

Schraubspannsystem

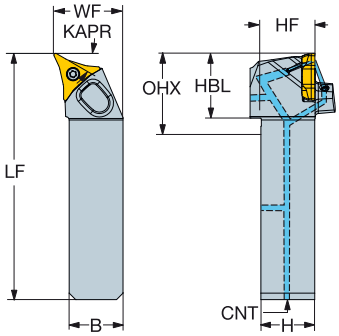
Präzisionskühlung

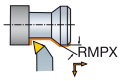
KAPR 30.0°





CP-A



	SSC	CZC_{MS}	RMPX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	CP-A	20 x 20	15°	52.0	3	**QS-CP-30AR/L-2020-11C**	20.0	20.0	32.0	101.0	25.0	20.0	G 1/8-28	150	3.0	0.37	CP-A1108
		25 x 25	15°	55.0	3	**QS-CP-30AR/L-2525-11C**	25.0	25.0	32.0	114.1	32.0	25.0	G 1/8-28	150	3.0	0.59	CP-A1108

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile				
Schraube für Wendeschneid-platte	Düse	Kühlschmier-stoffschraube	Verschluss-schraube	Verschluss-schraube
5513 020-10	5691 026-03	5512 104-01	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

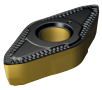
CoroTurn® Prime Schneidkopf zum Drehen

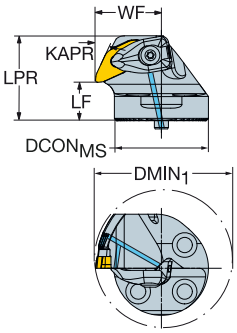
RC-Spannsystem

CoroTurn® SL - Präzisionskühlung

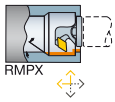
KAPR 25.0°







CP-B

	SSC	CZC_{MS}	$DMIN_1$	RMPX	CNSC	Bestellnummer	$DCON_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
 RMPX	CP-B	40	90.0	23°	1	**SL-CP-X-25BR/L-40-11B**	40.0	36.0	16.0	28.0	70	3.0	0.16	CP-B1108
		40	50.0	23°	1	**SL-CPX25BR/L-40-11B50**	40.0	36.0	16.0	28.0	70	3.0	0.16	CP-B1108

Abmessungen, mm

R = Rechtsausführung, L = Linksausführung

Ersatzteile

Schraube für Zwischenlage	Zwischenlage	Spannsatz	Kühlschmier-stoffschraube	Rohrpassstift
5513 020-04	5322 610-01	5412 028-021	3213 010-256	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A4 F2 H36 H14 H5 H2

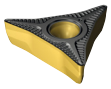
CoroTurn® Prime Schneidkopf zum Drehen

Schraubspannsystem

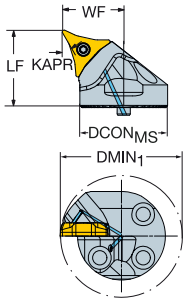
CoroTurn® SL - Präzisionskühlung

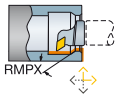
KAPR 30.0°





CP-A

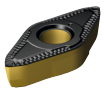


	SSC	CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
 RMPX	CP-A	32	40.0	15°	1	SL-CP-30AR/L-32-11C40	32.0	32.0	22.0	70	3.0	0.10	CP-A1108
		40	90.0	15°	1	SL-CP-30AR/L-40-11C	40.0	35.0	28.0	70	3.0	0.18	CP-A1108
		40	50.0	15°	1	SL-CP-30AR/L-40-11C50	40.0	35.0	28.0	70	3.0	0.18	CP-A1108

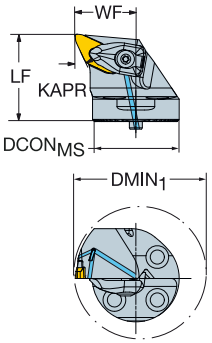
RC-Spannsystem

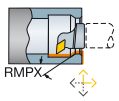
KAPR 25.0°





CP-B



	SSC	CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
 RMPX	CP-B	40	90.0	23°	1	SL-CP-25BR/L-40-11B	40.0	40.0	28.0	70	3.0	0.19	CP-B1108
		40	50.0	23°	1	SL-CP-25BR/L-40-11B50	40.0	40.0	28.0	70	3.0	0.19	CP-B1108

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Wendeschneid-platte	Düse	Kühlschmier-stoffschraube	Rohrpassstift
SL-CP-30AR/L-40-11C	5513 020-10	5691 026-13	3213 010-256	5638 031-01

	Ersatzteile				
Bestellnummer	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Kühlschmier-stoffschraube	Rohrpassstift
SL-CP-25BR/L-40-11B	5513 020-04	5322 610-01 S6	5412 028-021	3213 010-256	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A4 F2 H36 H14 H5 H2

CoroTurn® 300

Zum Außendrehen hochwertiger Bauteile

Anwendungsbereich

- Längsdrehen
- Planbearbeitung
- Mittlere Bearbeitung bis Schlichten



ISO-Anwendungsbereich:

P K

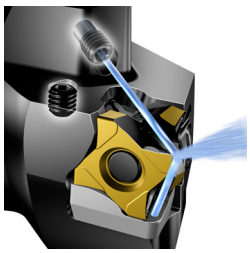
Vorteile und Merkmale

- Achtschneidige Wendeschneidplatten sorgen für eine gute Ableitung der Wärme bei zuverlässiger Leistung und vorhersagbarem Verschleiß
- Die Geometrien sind für exzellenten Spanbruch innerhalb ihrer jeweiligen Anwendungsbereiche ausgelegt
- Coromant Capto® Schnittstelle oder QS™ Schäfte erlauben schnelle Werkzeugwechsel und einfachen Kühlschmierstoffanschluss für maximierte Produktionszeiten
- Wendeschneidplatten sind in den Sorten GC4325 und GC4315 mit Inveio™ erhältlich – für hohe Verschleißfestigkeit und lange Standzeit
- Wendeschneidplattenform: 80° Ecke

www.sandvik.coromant.com/coroturn300

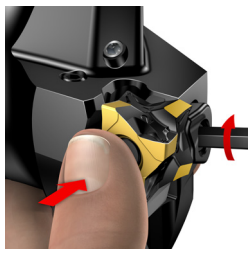
Obere und untere Kühlschmierstoffzufuhr

Die obere Hochpräzisionskühlung kontrolliert die Spanbildung für prozesssicheres Drehen, die untere Kühlschmierstoffzufuhr trägt durch die Temperaturregelung zu langen vorhersagbaren Werkzeugstandzeiten bei.



Stabile Wendeschneidplattenposition

Dank einem neuen Hebelspannsystem positioniert und sichert sich die Wendeschneidplatte selbst im Plattensitz. Die iLock Schnittstelle und der Halter verhindern Mikrobewegungen der Wendeschneidplatte.



Wendeschneidplatten

Längsdrehen

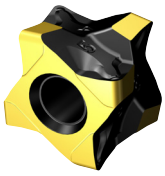
A17

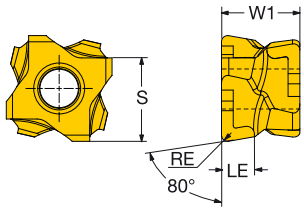
Werkzeuge

Coromant Capto® Schneidköpfe	QS™ Schaftwerkzeug
	
A18	A19

H35

CoroTurn® 300 Wendeschneidplatte zum Drehen





		SSC	LE	S	RE	W1	BS	ISO CODE	P 4315	P 4325	K 4315	K 4325
Schlichten	L4	10	4.0	11.00	0.40	10.0		3-80-101104-8-L4	★	☆	★	☆
			4.0	11.00	0.79	10.0		3-80-101108-8-L4	★	☆	★	☆
			4.0	11.00	1.19	10.0		3-80-101112-8-L4	★	☆	★	☆
Mittel	M5	10	4.0	11.00	0.79	10.0		3-80-101108-8-M5	☆	★	☆	★
			4.0	11.00	1.19	10.0		3-80-101112-8-M5	☆	★	☆	★
	M5W	10	4.0	11.00	0.79	10.0	0.7	3-80-101108-8-M5W	☆	★		
			4.0	11.00	1.19	10.0	0.8	3-80-101112-8-M5W	☆	★		

SSC = Entsprechend SSC am Halter.

A18 A278 A294 H36 H15

CoroTurn® 300 Schneidkopf zum Drehen

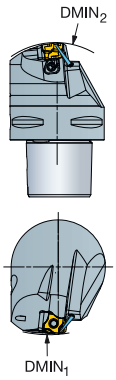
Kniehebelspannsystem

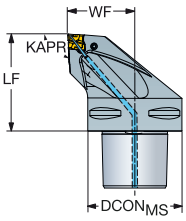
Coromant Capto® - Präzisionskühlung

KAPR 94.7°

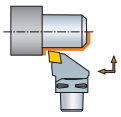








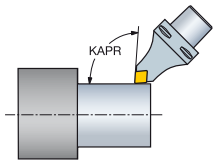
3-80

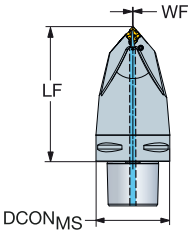
	SSC	CZC_{MS}	$DMIN_1$	$DMIN_2$	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	10	C4	100.0	150.0	3	**C4-3-80-LR/L27055-10C**	40.0	55.0	27.0	150	4.5	0.59	3-80-101108
		C5	100.0	170.0	3	**C5-3-80-LR/L35060-10C**	50.0	60.0	35.0	150	4.5	0.88	3-80-101108
		C6	100.0	200.0	3	**C6-3-80-LR/L45065-10C**	63.0	65.0	45.0	150	4.5	1.40	3-80-101108

KAPR 95.0°



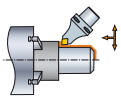






3-80

Werkzeuge für die Multi-Task-Bearbeitung

	SSC	CZC_{MS}	$DMIN_2$	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	10	C6	250.0	3	**C6-3-80-MN00115-10C**	63.0	115.0	0.4	150	4.5	2.19	3-80-101108

DMIN1 und DMIN2 gültig in Kombination mit Spanneinheit R/LC2090.
SSC = Ausgelegt für SSC an Wendeschneidplatte.

N = Neutrale Ausführung,
R = Rechtsausführung, L = Linksausführung

		Ersatzteile							
SSC	CZC_{MS}	Spannfinger	Spannschraube	Zwischenlage	Schraube für Zwischenlage	Düse	Verschluss-schraube	Kühlschmier-stoffschraube	Verschluss-schraube
10	C4-C5	5412 150-01	5516 010-02	5322 600-01	416.1-832	5691 026-05	3214 013-03	5512 104-01	
10	C6	5412 150-01	5516 010-02	5322 600-01	416.1-832	5691 026-05	3214 013-03	5512 104-01	3214 013-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

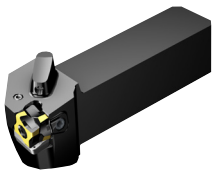
A17 F2 E1 G1 H36 H35 H15 H5

CoroTurn® 300 QS Schaftwerkzeug zum Drehen

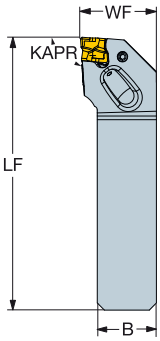
Kniehebelspannsystem

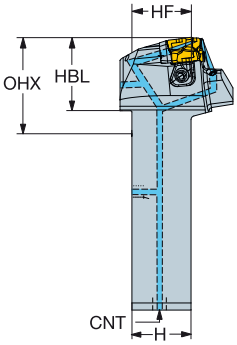
Präzisionskühlung

KAPR 94.7°

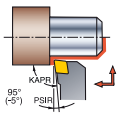








3-80

	SSC	CZC_{MS}	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	10	20 x 20	54.0	3	**QS-3-80LR/L202034-10C**	20.0	20.0	34.0	103.0	25.0	20.0	G 1/8-28	150	4.5	0.47	3-80-101108
		25 x 25	56.0	3	**QS-3-80LR/L252531-10C**	25.0	25.0	31.0	115.0	32.0	25.0	G 1/8-28	150	4.5	0.68	3-80-101108

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile

Spannfinger	Spannschraube	Zwischenlage	Schraube für Zwischenlage	Düse	Verschluss-schraube	Kühlschmier-stoffschraube	Verschluss-schraube	Verschluss-schraube
5412 150-01	5516 010-02	5322 600-01	416.1-832	5691 026-05	3214 013-03	5512 104-01	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

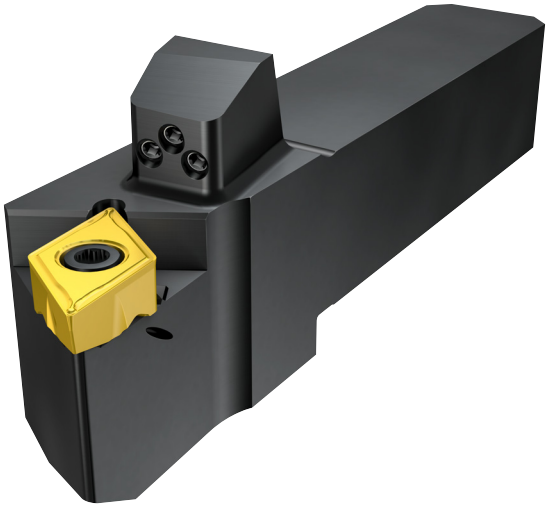
A17 F2 E1 G1 H36 H35 H15 H5

CoroTurn ® TR

Für prozesssicheres Außen- und Innenprofildrehen

Anwendungsbereich

- Profilbearbeitung
- Mittlere Bearbeitung bis Schlichten



ISO-Anwendungsbereich:

P M K S H

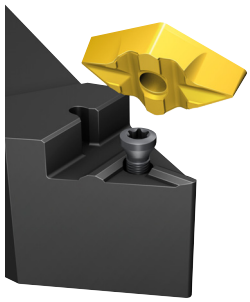
Vorteile und Merkmale

- Stabile Wendeschneidplattenspannung (iLock) gewährleistet gute Wiederholgenauigkeit und Präzision und lässt den Einsatz hoher Schnittdaten zu
- Zielgerichtete Kühlschmierstoffzufuhr verbessert Spankontrolle und Standzeit
- Einfacher Kühlschmierstoffanschluss und Werkzeugwechsel mit Plug&Play-Adaptern (QS-Schäfte)

www.sandvik.coromant.com/coroturntr

iLock™ Schnittstelle

Das T-förmige Prismenprofil greift in die entsprechende Nut an der Wendeschneidplatte, die mit einer Schraube präzise und sicher gespannt wird.



- Hohe Stabilität und enge Toleranzen
- Beste Wiederholgenauigkeit

Wendeschneidplatten

 TR-DC..	 TR-VB..
A21	A22

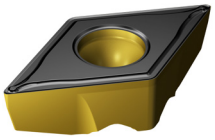
Werkzeuge

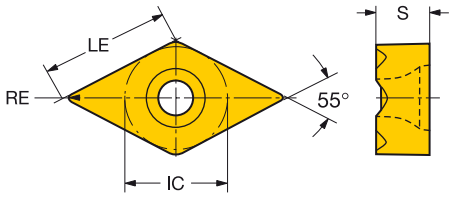
Außenbearbeitung				Innenbearbeitung	
Coromant Capto® Schneidköpfe	Schaftwerkzeuge	QS™ Schaftwerkzeuge	CoroTurn® SL Schneidköpfe	CoroTurn® SL Schneidköpfe	CoroTurn® SL Schneidköpfe zum Rückwärtsausdrehen
					
A23-A27	A28-A29	A30-A31	A32-A33	A34-A37	A38

H35

CoroTurn® TR Wendeschneidplatte zum Drehen

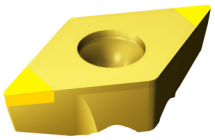
Wendeschneidplatte Typ-D (Rhombisch 55°)

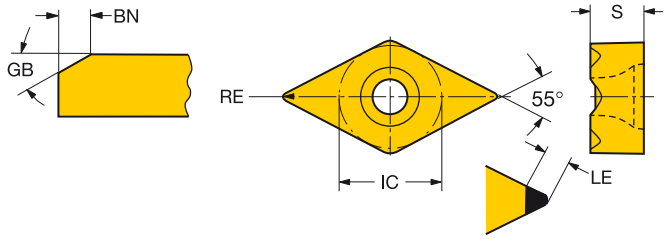




			LE	S	RE	ISO CODE	P			M				K		S			
							1525	4315	4325	1115	1125	2025	2220	4325	H13A	1105	1115	1125	H13A
Schlichten	F	13	12.6	5.53	0.40	TR-DC1304-F	☆	★	☆	☆	☆	★	☆	☆	★	★	☆	☆	☆
			12.2	5.53	0.79	TR-DC1308-F	☆	★	☆	☆	☆	★	☆	☆	★	★	☆	☆	☆
	M	13	12.2	5.53	0.79	TR-DC1308-M		☆	★	☆	☆	★	☆	★			☆	★	
			11.8	5.53	1.19	TR-DC1312-M		☆	★	☆	☆	★		★			☆	★	

Keramik, CBN, PKD



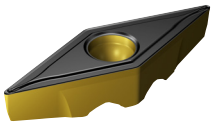


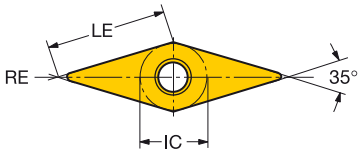
		LE	S	RE	GB	BN	ISO CODE	H				
								7015	7025	7105	7115	7125
Schlichten	13	3.1	5.53	0.4	20°	0.10	TR-DC1304S01020F	☆	★	☆	☆	
		3.1	5.53	0.8	20°	0.10	TR-DC1308S01020F	☆	☆	☆	☆	★

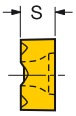
A23 A34 A278 A294 H36 H16 H3

CoroTurn® TR Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-V (Rhombisch 35°)

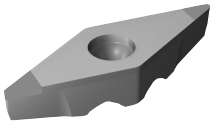


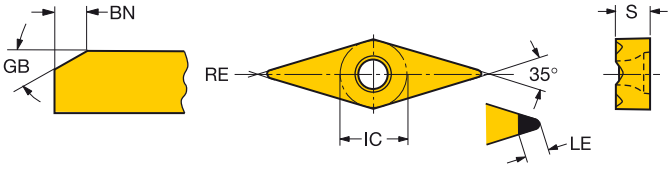




			LE	S	RE	ISO CODE	P 1525	P 4315	P 4325	M 1115	M 1125	M 2025	M 2220	K 4325	K H13A	S 1105	S 1115	S 1125	S H13A
Schlichten	F	13	12.8	4.53	0.20	TR-VB1302-F					★				★			★	☆
			12.6	4.53	0.40	TR-VB1304-F	☆	★	☆	☆	☆	★	☆	☆	★	★	☆	☆	☆
			12.2	4.53	0.79	TR-VB1308-F	☆	★	☆	☆	☆	★	☆	☆	★	★	☆	☆	☆
			11.8	4.53	1.19	TR-VB1312-F		★	☆	★	☆			☆	★		★	☆	☆

CBN





		LE	S	RE	GB	BN	ISO CODE	H 7015	H 7025	H 7105	H 7115	H 7125
Schlichten	13	3.1	4.53	0.4	20°	0.10	TR-VB1304S01020F	☆	☆	☆	☆	★
		2.5	4.53	0.8	20°	0.10	TR-VB1308S01020F	☆	☆	☆	☆	

A23 A34 A278 A294 H36 H16 H3

SANDVIK Coromant

CoroTurn® TR Schneidkopf zum Drehen

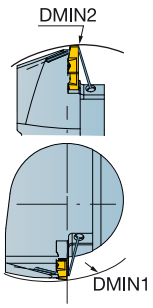
Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

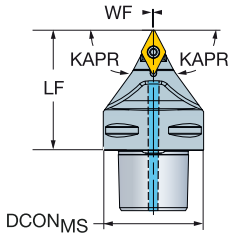




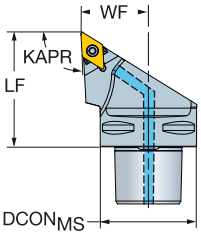
KAPR



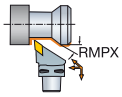
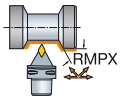
Cx-TR-D13NCN..C
62.5°



Cx-TR-D13JCR/L..C
93.0°



TR-DC

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	13	C4	251.0	150.0	27°	3	**C4-TR-D13JCR/L-27050C**	40.0	50.0	27.0	150	3.0	0.37	TR-DC1308
		C5	249.0	175.0	27°	3	**C5-TR-D13JCR/L-35060C**	50.0	60.0	35.0	150	3.0	0.69	TR-DC1308
		C6	253.0	240.0	27°	3	**C6-TR-D13JCR/L-45065C**	63.0	65.0	45.0	150	3.0	1.19	TR-DC1308
		C8	253.0	250.0	27°	3	**C8-TR-D13JCR/L-55080C**	80.0	80.0	55.0	150	3.0	2.54	TR-DC1308
	13	C4		140.0	57°	3	**C4-TR-D13NCN-00050C**	40.0	50.0	0.5	150	3.0	0.32	TR-DC1308
		C5		165.0	57°	3	**C5-TR-D13NCN-00060C**	50.0	60.0	0.5	150	3.0	0.62	TR-DC1308
		C6		190.0	57°	3	**C6-TR-D13NCN-00065C**	63.0	65.0	0.5	150	3.0	1.06	TR-DC1308

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Wendeschneid-platte	Unterer Stopfen M4	Kühlschmierstoff-düsen	Einsätze für Wendeschneid-plattenschraube
5513 020-01	3213 010-256	5691 026-03	5680 084-15

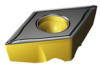
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® TR Schneidkopf zum Drehen

Schraubspannsystem

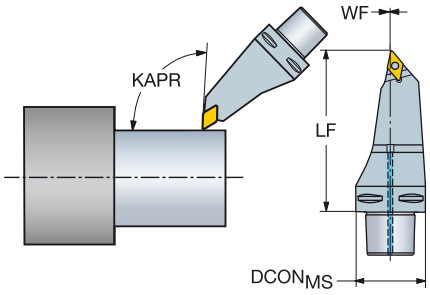
Coromant Capto® - innere Kühlschmierstoffzufuhr

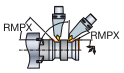




TR-DC

KAPR 93.0°



		CZCMS	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	13	C6	30°	3	**TR-C6-D13MCL-00130**	63.0	130.0	0.0	10	3.0	1.83	TR-DC1308

L = Linksausführung

Ersatzteile	
Schraube	Düse
5513 020-01	5691 034-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

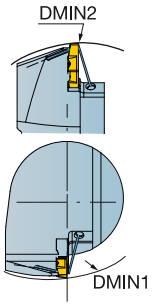
CoroTurn® TR Schneidkopf zum Drehen

Schraubspannsystem

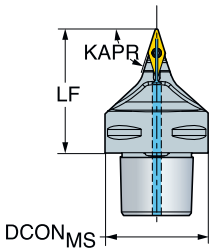
Coromant Capto® - innere Kühlschmierstoffzufuhr



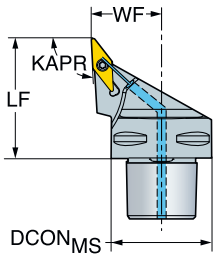
KAPR



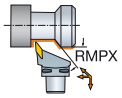
Cx-TR-V13VBN..C
72.5°



Cx-TR-V13JBR/L..C
93.0°



TR-DC

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	13	C4	253.0	140.0	50°	3	**C4-TR-V13JBR/L-27050C**	40.0	50.0	27.0	150	2.0	0.34	TR-VB1308
		C5	228.0	165.0	50°	3	**C5-TR-V13JBR/L-35060C**	50.0	60.0	35.0	150	2.0	0.68	TR-VB1308
		C6	232.0	190.0	50°	3	**C6-TR-V13JBR/L-45065C**	63.0	65.0	45.0	150	2.0	1.14	TR-VB1308
		C8	233.0	250.0	50°	3	**C8-TR-V13JBR/L-55080C**	80.0	80.0	55.0	150	2.0	2.44	TR-VB1308
	13	C4		140.0	70°	3	**C4-TR-V13VBN-00050C**	40.0	50.0	0.5	150	2.0	0.29	TR-VB1308
		C5		165.0	70°	3	**C5-TR-V13VBN-00060C**	50.0	60.0	0.5	150	2.0	0.58	TR-VB1308
		C6		190.0	70°	3	**C6-TR-V13VBN-00065C**	63.0	65.0	0.5	150	2.0	1.00	TR-VB1308

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Wendeschneid-platte	Unterer Stopfen	Kühlschmierstoff-düsen	Einsätze für Wendeschneid-plattenschraube
5513 020-64	3213 010-256	5691 026-03	5680 084-21

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 E1 G1 H36 H35 H16 H5

CoroTurn® TR Schneidkopf zum Drehen

Schraubspannsystem

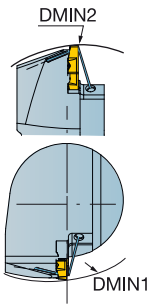
Coromant Capto® - innere Kühlschmierstoffzufuhr



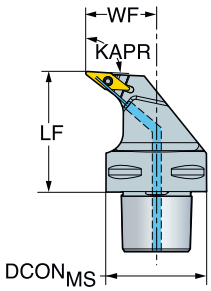


TR-VB

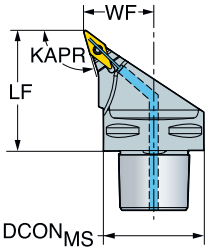
KAPR

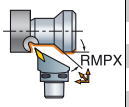
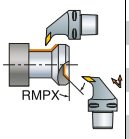


Cx-TR-V13UBR/L..C
93.0°



Cx-TR-V13HBR/L..C
107.5°



			Abmessungen, mm										
		CZC_{MS}	$DMIN_1$	$DMIN_2$	RMPX	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	13	C4	95.0	140.0	35°	3	**C4-TR-V13HBR/L-27050C**	40.0	50.0	27.0	150	2.0	0.35	TR-VB1308
		C5	99.0	165.0	35°	3	**C5-TR-V13HBR/L-35060C**	50.0	60.0	35.0	150	2.0	0.64	TR-VB1308
		C6	150.0	190.0	35°	3	**C6-TR-V13HBR/L-45065C**	63.0	65.0	45.0	150	2.0	1.15	TR-VB1308
		C8	133.0	250.0	35°	3	**C8-TR-V13HBR/L-55080C**	80.0	80.0	55.0	150	2.0	2.46	TR-VB1308
	13	C4	54.0	140.0	50°	3	**C4-TR-V13UBR/L-27050C**	40.0	50.0	27.0	150	2.0	0.38	TR-VB1308
		C5	67.0	165.0	50°	3	**C5-TR-V13UBR/L-35060C**	50.0	60.0	35.0	150	2.0	0.71	TR-VB1308
		C6	118.0	190.0	50°	3	**C6-TR-V13UBR/L-45065C**	63.0	65.0	45.0	150	2.0	1.24	TR-VB1308
		C8	100.0	250.0	50°	3	**C8-TR-V13UBR/L-55080C**	80.0	80.0	55.0	150	2.0	2.61	TR-VB1308

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Wendeschneid-platte	Unterer Stopfen	Kühlschmierstoff-düsen	Einsätze für Wendeschneid-plattenschraube
5513 020-64	3213 010-256	5691 026-03	5680 084-21

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 E1 G1 H36 H35 H16 H5

SANDVIK Coromant

CoroTurn® TR Schneidkopf zum Drehen

Schraubspannsystem

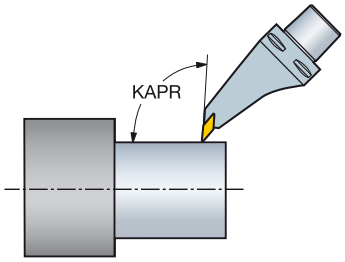
Coromant Capto® - innere Kühlschmierstoffzufuhr

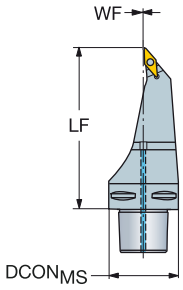


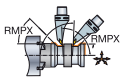


TR-VB

KAPR 95.0°





						Abmessungen, mm						
		CZC_{MS}	RMPX	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	13	C5	48°	3	**TR-C5-V13MBL-00115**	50.0	115.0	0.0	10	2.0	1.00	TR-VB1308
		C6	48°	3	**TR-C6-V13MBL-00130**	63.0	130.0	0.0	10	2.0	1.71	TR-VB1308

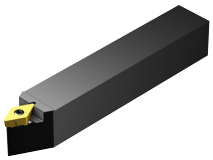
L = Linksausführung

Ersatzteile	
Schraube	Düse
5513 020-64	5691 034-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® TR Schaftwerkzeug zum Drehen

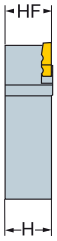
Schraubspannsystem



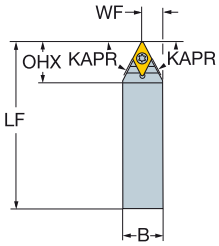


TR-DC

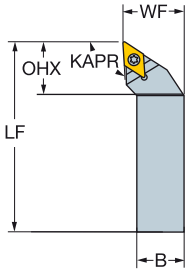
KAPR

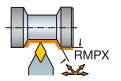


TR-D13NCN
62.5°



TR-D13JCR/L
93.0°



						Abmessungen, mm							
		CZC_{MS}	RMPX	OHX	Bestellnummer	B	H	LF	WF	HF	NM	KG	MIID
	13	16 x 16	27°	28.5	TR-D13JCR/L 1616K-S	16.0	16.0	125.0	16.0	16.0	3.0	0.27	TR-DC1308
		20 x 20	27°	28.5	TR-D13JCR/L 2020K	20.0	20.0	125.0	25.0	20.0	3.0	0.40	TR-DC1308
		25 x 25	27°	28.5	TR-D13JCR/L 2525M	25.0	25.0	150.0	32.0	25.0	3.0	0.73	TR-DC1308
		32 x 25	27°	28.5	TR-D13JCR/L 3225P	25.0	32.0	170.0	32.0	32.0	3.0	1.05	TR-DC1308
	13	16 x 16	57°	26.0	TR-D13NCN1616K-S	16.0	16.0	125.0	8.3	16.0	3.0	0.30	TR-DC1308
		20 x 20	57°	26.0	TR-D13NCN 2020K	20.0	20.0	125.0	10.5	20.0	3.0	0.40	TR-DC1308
		25 x 25	57°	26.0	TR-D13NCN 2525M	25.0	25.0	150.0	13.0	25.0	3.0	0.70	TR-DC1308
		32 x 25	57°	26.0	TR-D13NCN 3225P	25.0	32.0	170.0	13.0	32.0	3.0	1.03	TR-DC1308

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube
5513 020-01

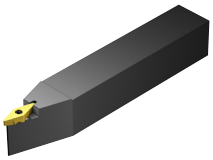
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 E1 H36 H35 H16

SANDVIK Coromant

CoroTurn® TR Schaftwerkzeug zum Drehen

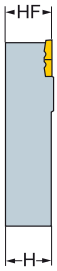
Schraubspannsystem



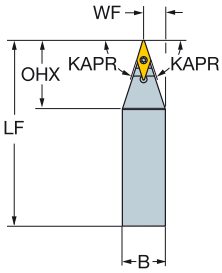


TR-VB

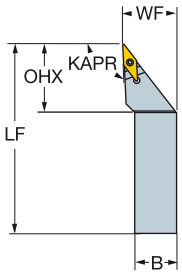
KAPR

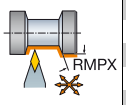
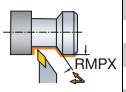


TR-V13VBN
72.5°



TR-V13JBR/L
93.0°



						Abmessungen, mm							
		CZC_{MS}	RMPX	OHX	Bestellnummer	B	H	LF	WF	HF	NM	KG	MIID
	13	16 x 16	70°	32.0	TR-V13VBN 1616K-S	16.0	16.0	125.0	8.3	16.0	2.0	0.26	TR-VB1308
		20 x 20	70°	31.8	TR-V13VBN 2020K	20.0	20.0	125.0	10.5	20.0	2.0	0.40	TR-VB1308
		25 x 25	70°	39.7	TR-V13VBN 2525M	25.0	25.0	150.0	13.0	25.0	2.0	0.67	TR-VB1308
		32 x 25	70°	39.7	TR-V13VBN 3225P	25.0	32.0	170.0	13.0	32.0	2.0	1.00	TR-VB1308
	13	16 x 16	50°	32.0	TR-V13JBR/L 1616K-S	16.0	16.0	125.0	16.0	16.0	2.0	0.27	TR-VB1308
		20 x 20	50°	32.0	TR-V13JBR/L 2020K	20.0	20.0	125.0	25.0	20.0	2.0	0.40	TR-VB1308
		25 x 25	50°	40.9	TR-V13JBR/L 2525M	25.0	25.0	150.0	32.0	25.0	2.0	0.69	TR-VB1308
		32 x 25	50°	40.9	TR-V13JBR/L 3225P	25.0	32.0	170.0	32.0	32.0	2.0	1.01	TR-VB1308

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube
5513 020-64

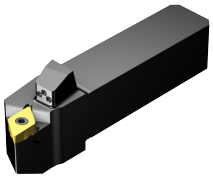
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 E1 H36 H35 H16

CoroTurn® TR QS Schaftwerkzeug zum Drehen

Schraubspannsystem

Präzisionskühlung

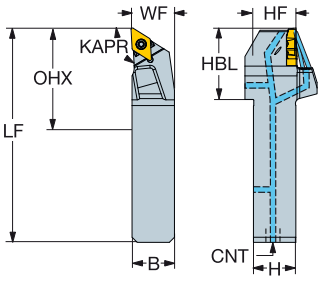




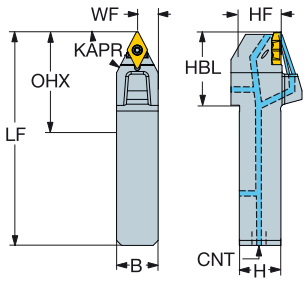
TR-DC

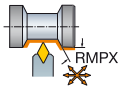
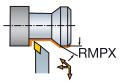
KAPR

QS-TR-D..JCR/L..HP
93.0°



QS-TR-D..JCN..HP
62.5°



		CZC_{MS}	RMPX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	13	20 x 20	60°	64.0	3	**QS-TR-D13NCN 2020HP**	20.0	20.0	44.0	113.0	10.5	20.0	G 1/8-28	150	3.0	0.36	TR-DC1308
		25 x 25	60°	69.0	3	**QS-TR-D13NCN 2525HP**	25.0	25.0	44.0	128.0	13.0	25.0	G 1/8-28	150	3.0	0.60	TR-DC1308
	13	20 x 20	30°	62.0	3	**QS-TR-D13JCR/L 2020HP**	20.0	20.0	42.0	111.0	20.5	20.0	G 1/8-28	150	3.0	0.36	TR-DC1308
		25 x 25	30°	67.0	3	**QS-TR-D13JCR/L 2525HP**	25.0	25.0	42.0	126.0	25.5	25.0	G 1/8-28	150	3.0	0.60	TR-DC1308

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

Ersatzteile					
Schraube für Wendeschneid-platte	Düse	Kühlschmier-stoffschraube	Unterlegscheibe	Verschluss-schraube	Verschluss-schraube
5513 020-01	5691 026-13	5512 104-01	5541 066-01	3214 013-01	3214 012-01

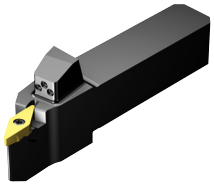
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 E1 G1 H36 H35 H16 H5

CoroTurn® TR QS Schaftwerkzeug zum Drehen

Schraubspannsystem

Präzisionskühlung

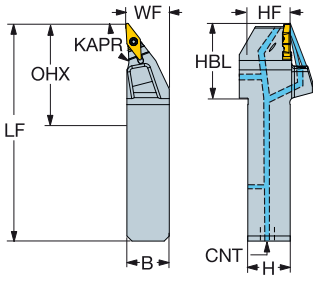




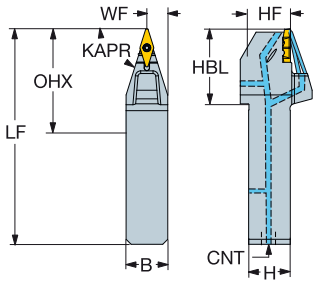
TR-VB

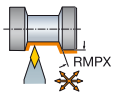
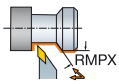
KAPR

QS-TR-V..R/L..HP
93.0°



QS-TR-V..N..HP
72.5°



							Abmessungen, mm										
		CZC_{MS}	RMPX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	13	20 x 20	70°	65.0	3	**QS-TR-V13VBN 2020HP**	20.0	20.0	45.0	114.0	10.5	20.0	G 1/8-28	150	2.0	0.34	TR-VB1308
		25 x 25	70°	70.0	3	**QS-TR-V13VBN 2525HP**	25.0	25.0	45.0	129.0	13.0	25.0	G 1/8-28	150	2.0	0.57	TR-VB1308
	13	20 x 20	50°	64.0	3	**QS-TR-V13JBR/L 2020HP**	20.0	20.0	44.0	113.0	20.5	20.0	G 1/8-28	150	2.0	0.34	TR-VB1308
		25 x 25	50°	69.0	3	**QS-TR-V13JBR/L 2525HP**	25.0	25.0	44.0	128.0	25.5	25.0	G 1/8-28	150	2.0	0.57	TR-VB1308

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

Ersatzteile					
Schraube für Wendeschneid-platte	Düse	Kühlschmier-stoffschraube	Unterlegscheibe	Verschluss-schraube	Verschluss-schraube
5513 020-64	5691 026-13	5512 104-01	5541 066-01	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 E1 G1 H36 H35 H16 H5

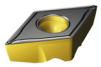
CoroTurn® TR Schneidkopf zum Drehen

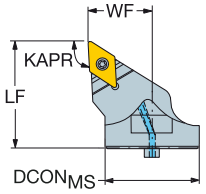
Schraubspannsystem

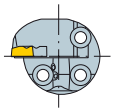
CoroTurn® SL - Präzisionskühlung

KAPR 93.0°

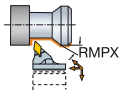








TR-DC

		CZCMS	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	13	32	27°	1	**TR-SL-D13JCR/L-32HP-X**	32.0	40.0	22.0	80	3.0	0.14	TR-DC1308
		40	27°	1	**TR-SL-D13JCR/L-40HP-X**	40.0	45.0	27.0	80	3.0	0.23	TR-DC1308

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube für Wendeschneid-platte	Düse	Rohrpassstift
5513 020-01	5691 026-03	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 H36 H35 H16 H5 H2

CoroTurn® TR Schneidkopf zum Drehen

Schraubspannsystem

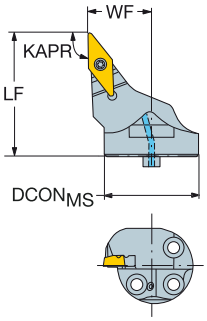
CoroTurn® SL - Präzisionskühlung

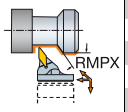
KAPR 93.0°





TR-VB



		CZCMS	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	13	32	44°	1	**TR-SL-V13JBR/L-32HP-X**	32.0	42.0	22.0	80	2.0	0.13	TR-VB1308
		40	44°	1	**TR-SL-V13JBR/L-40HP-X**	40.0	42.0	27.0	80	2.0	0.18	TR-VB1308

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube für Wendeschneid-platte	Düse	Rohrpassstift
5513 020-64	5691 026-03	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 H36 H35 H16 H5 H2

CoroTurn® TR Schneidkopf zum Drehen

Schraubspannsystem

CoroTurn® SL - Präzisionskühlung

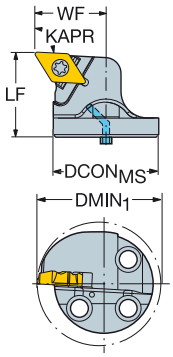
KAPR



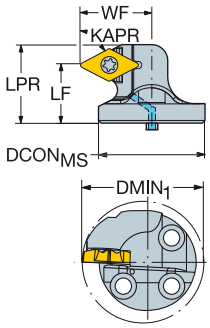


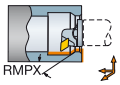
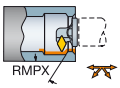
TR-DC

TR-SL-D13UCR/L..HP
93.0°



TR-SL-D13XCR/L..HP
62.5°



		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	13	32	40.0	27°	1	**TR-SL-D13UCR/L-32HP**	32.0		38.0	22.0	80	3.0	0.16	TR-DC1308
		40	50.0	27°	1	**TR-SL-D13UCR/L-40HP**	40.0		38.0	27.0	80	3.0	0.23	TR-DC1308
		40	54.0	27°	1	**TR-SL-D13UCR/L-40HP32**	40.0		38.0	32.0	80	3.0	0.24	TR-DC1308
		40	59.0	27°	1	**TR-SL-D13UCR/L-40HP37**	40.0		38.0	37.0	80	3.0	0.24	TR-DC1308
		40	63.0	27°	1	**TR-SL-D13UCR/L-40HP43**	40.0		38.0	43.0	80	3.0	0.27	TR-DC1308
	13	32	45.0	60°	1	**TR-SL-D13XCR-32HP**	32.0	34.0	27.0	27.0	80	3.0	0.16	TR-DC1308
		40	54.0	60°	1	**TR-SL-D13XCR/L-40HP32**	40.0	25.7	22.0	32.0	80	3.0	0.20	TR-DC1308
		40	59.0	60°	1	**TR-SL-D13XCR/L-40HP37**	40.0	25.7	22.0	37.0	80	3.0	0.22	TR-DC1308
		40	63.0	60°	1	**TR-SL-D13XCR/L-40HP43**	40.0	25.7	22.0	43.0	80	3.0	0.23	TR-DC1308
		40	50.0	60°	1	**TR-SL-D13XCR-40HP**	40.0	29.5	22.0	29.0	80	3.0	0.19	TR-DC1308

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube für Wendeschneid-platte	Düse	Rohrpassstift
5513 020-01	5691 026-03	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 H36 H35 H16 H5 H2

SANDVIK Coromant

CoroTurn® TR Schneidkopf zum Drehen

Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr

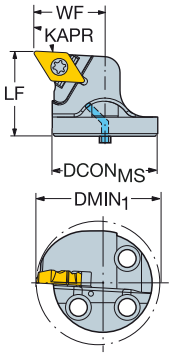
KAPR



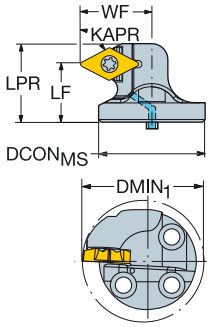


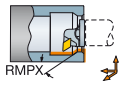
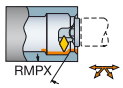
TR-DC

TR-SL-D13UCR/L
93.0°



TR-SL-D13XCR/L
62.5°



		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	13	25	35.0	27°	1	**TR-SL-D13UCR/L-25**	25.0		27.0	20.0	10	3.0	0.08	TR-DC1308
		32	40.0	27°	1	**TR-SL-D13UCR/L-32**	32.0		32.0	22.0	10	3.0	0.14	TR-DC1308
		40	50.0	27°	1	**TR-SL-D13UCR/L-40**	40.0		32.0	27.0	10	3.0	0.19	TR-DC1308
	13	25	35.0	60°	1	**TR-SL-D13XCR/L-25**	25.0	23.3	20.0	20.0	10	3.0	0.07	TR-DC1308
		32	40.0	60°	1	**TR-SL-D13XCL-32**	32.0	29.2	22.0	22.0	10	3.0	0.13	TR-DC1308
		40	50.0	60°	1	**TR-SL-D13XCR/L-40**	40.0	29.2	22.0	27.0	10	3.0	0.17	TR-DC1308

R = Rechtsausführung, L = Linksausführung

		Ersatzteile	
	CZC$_{MS}$	Schraube für Wendeschneid-platte	Rohrpassstift
13	25	5513 020-01	5552 058-02
13	32-40	5513 020-01	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 H36 H35 H16 H5 H2

CoroTurn® TR Schneidkopf zum Drehen

Schraubspannsystem

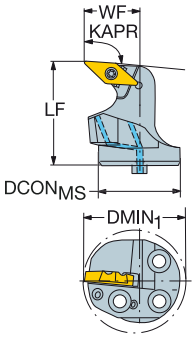
CoroTurn® SL - Präzisionskühlung

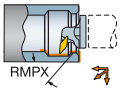
KAPR 95.0°





TR-VB



		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
 RMPX	13	32	40.0	45°	1	**TR-SL-V13LBR/L-32HP**	32.0	40.0	22.0	80	2.0	0.17	TR-VB1308
		40	50.0	45°	1	**TR-SL-V13LBR/L-40HP**	40.0	38.0	27.0	80	2.0	0.22	TR-VB1308

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube für Wendeschneid-platte	Düse	Rohrpassstift
5513 020-64	5691 026-03	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A21 F2 H36 H35 H16 H5 H2

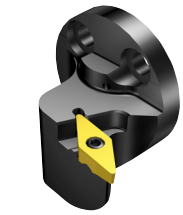
SANDVIK Coromant

CoroTurn® TR Schneidkopf zum Drehen

Schraubspannsystem

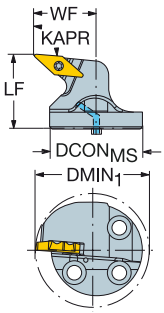
CoroTurn® SL - innere Kühlschmierstoffzufuhr

KAPR

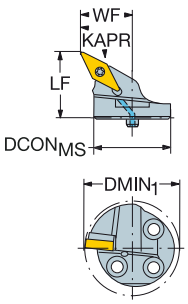


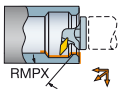
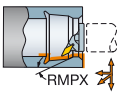
TR-VB

TR-SL-V13LBR/L
95.0°



TR-SL-V13PBR/L
117.5°



		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	13	25	35.0	45°	1	**TR-SL-V13LBR/L-25**	25.0	27.0	20.0	10	2.0	0.08	TR-VB1308
		32	40.0	45°	1	**TR-SL-V13LBR/L-32**	32.0	32.0	22.0	10	2.0	0.13	TR-VB1308
		40	50.0	45°	1	**TR-SL-V13LBR/L-40**	40.0	32.0	27.0	10	2.0	0.18	TR-VB1308
	13	25	33.0	25°	1	**TR-SL-V13PBR/L-25**	25.0	28.0	17.0	10	2.0	0.07	TR-VB1308
		32	40.0	25°	1	**TR-SL-V13PBR/L-32**	32.0	32.0	22.0	10	2.0	0.12	TR-VB1308
		40	50.0	25°	1	**TR-SL-V13PBR/L-40**	40.0	32.0	27.0	10	2.0	0.15	TR-VB1308

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
CZC$_{MS}$		Schraube für Wendeschneidplatte	Rohrpassstift
13	25	5513 020-64	5552 058-02
13	32-40	5513 020-64	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

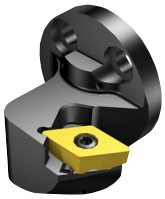
A21 F2 H36 H35 H16 H5 H2

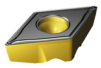
CoroTurn® TR Schneidkopf zum Rückwärtsausdrehen

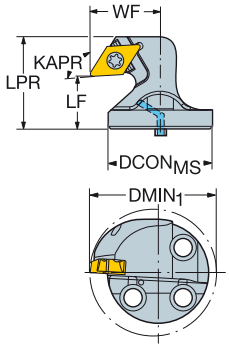
Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr

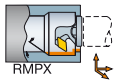
KAPR 93.0°







TR-DC

		CZCMS	DMIN1	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LPR	LF	WF	BAR	NM	KG	MIID
 RMPX	13	25	36.0	27°	1	**TR-SL-D13UCR/L-25X**	25.0	32.1	17.0	21.0	10	3.0	0.09	TR-DC1308
		32	40.0	27°	1	**TR-SL-D13UCR/L-32X**	32.0	35.1	20.0	22.0	10	3.0	0.14	TR-DC1308
		40	50.0	27°	1	**TR-SL-D13UCR/L-40X**	40.0	35.1	20.0	27.0	10	3.0	0.20	TR-DC1308

R = Rechtsausführung, L = Linksausführung

		Ersatzteile	
	CZCMS	Schraube für Wendeschneid-platte	Rohrpassstift
13	25	5513 020-01	5552 058-02
13	32-40	5513 020-01	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® 107

Zum Innen- und Außendrehen schlanker Bauteile

Anwendungsbereich

- Längsdrehen
- Profildrehen
- Rückwärtsausdrehen
- Mittlere Bearbeitung bis Schlichten

ISO-Anwendungsbereich:

P M K N S H

Vorteile und Merkmale

- Niedrige Schnittkräfte
- Schraubspannung garantiert Stabilität und ungehinderten Spanabfluss
- Wendeschneidplattengeometrien und Sorten für sämtliche Werkstoffe
- Wiper-Geometrien für hohe Vorschübe und ausgezeichnete Oberflächengüte verfügbar
- Wendeschneidplattengeometrien und Halter in konventioneller und CoroTurn HP Ausführung



www.sandvik.coromant.com/coroturn107

Positive Wendeschneidplattenform

- 5°, 7° Freiwinkel
- Alle Wendeschneidplattenformen und -größen
- Geometrien und Sorten für alle Anwendungsbereiche
- Wendeschneidplattensorten auch in PKD, CBN und Keramik

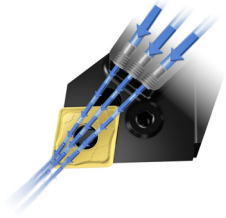
Werkzeuge

- Coromant Capto® Schneidköpfe
- Schaftwerkzeuge
- QS Schaftwerkzeuge
- Bohrstangen
- CoroTurn® SL Schneidköpfe

Werkzeuge mit EasyFix™ Spannaufnahme und Silent Tools™ erhältlich.

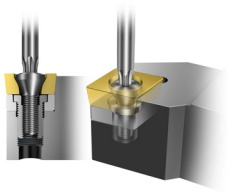
Für Präzisions-Kühlschmierstoffzufuhr ausgelegt

Werkzeughalter sind erhältlich mit Präzisions-Kühlschmierstoffdüsen für exzellente Spankontrolle.



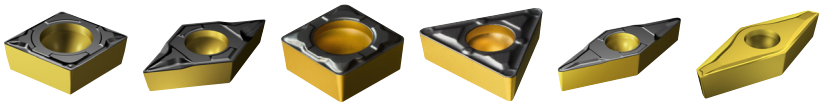
Über die Bohrung geschraubt

Für zusätzliche Stabilität und ungehinderten Spanfluss



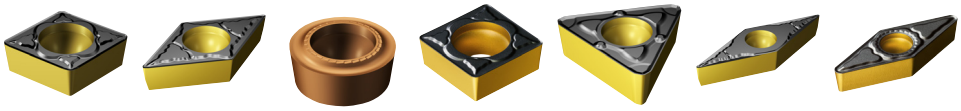
CoroTurn® 107 Wendeschneidplatte zum Drehen

Schlichten



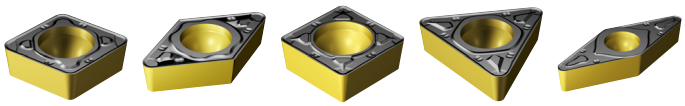
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Seite	A41	A45	A49	A51	A55	A55

Mittel



	CC..	DC..	RC..	SC..	TC..	VB..	VC..
Seite	A41	A45	A48	A49	A51	A55	A55

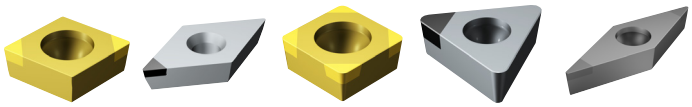
Schruppen



	CC..	DC..	SC..	TC..	VB..
Seite	A41	A45	A49	A51	A55

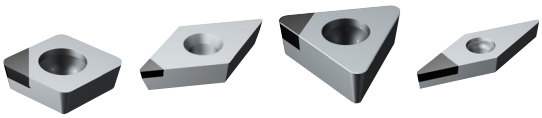
Keramik, CBN, PKD

Kubisches Bornitrid (CBN)



	CC..	DC..	SC..	TC..	VB..
Seite	A41	A47	A50	A54	A57

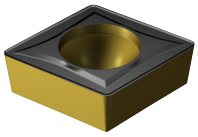
Polykristalliner Diamant (PKD)

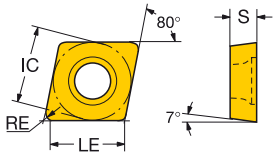


	CC..	DC..	TC..	VC..
Seite	A44	A47	A54	A57

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)



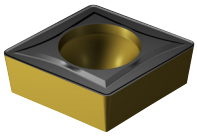


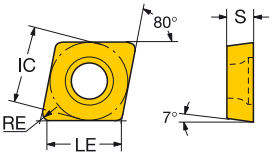
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								1525	4305	4315	4325	4335	5015	1115	1125	2015	2025	2035	2220	3210	3225	4325	H13A	1125	H10	H13A	1105	1115	1125	H13A	S05F
Schlichten	WF	06	6.2	2.38	0.20	0.4	CCMT 06 02 02-WF						★		★									★					★		
			6.0	2.38	0.40	0.6	CCMT 06 02 04-WF	☆		★	☆		☆	☆	☆	★				★	☆	☆		★				★	☆		
			5.6	2.38	0.79	0.7	CCMT 06 02 08-WF	☆		★	☆		☆	☆	☆	★				★	☆	☆		★				★	☆		
		09	9.5	3.97	0.20	0.4	CCMT 09 T3 02-WF						★		★									★					★		
			9.3	3.97	0.40	0.7	CCMT 09 T3 04-WF	☆		★	☆		☆	☆	☆	★				★	☆	☆		★				★	☆		
			8.9	3.97	0.79	0.7	CCMT 09 T3 08-WF	☆		★	☆		☆	☆	☆	★				★	☆	☆		★				★	☆		
	PF	06	6.2	2.38	0.20		CCMT 06 02 02-PF				☆		★									★									
			6.0	2.38	0.40		CCMT 06 02 04-PF			★	☆		☆									☆									
		09	9.5	3.97	0.20		CCMT 09 T3 02-PF				☆		★									★									
			9.3	3.97	0.40		CCMT 09 T3 04-PF			★	☆		☆									☆									
			8.9	3.97	0.79		CCMT 09 T3 08-PF			★	☆		☆									☆									
		12	12.5	4.76	0.40		CCMT 12 04 04-PF			★	☆		☆									☆									
	KF	06	6.2	2.38	0.20		CCMT 06 02 02-KF																★			★				★	
			6.0	2.38	0.40		CCMT 06 02 04-KF																★			★				★	
		09	9.5	3.97	0.20		CCMT 09 T3 02-KF																★			★				★	
			9.3	3.97	0.40		CCMT 09 T3 04-KF													★	☆		☆			★				★	
			8.9	3.97	0.79		CCMT 09 T3 08-KF													★	☆										
		12	12.5	4.76	0.40		CCMT 12 04 04-KF																★			★				★	
	MF	06	6.2	2.38	0.20		CCMT 06 02 02-MF						★	☆													★	☆	☆			
			6.0	2.38	0.40		CCMT 06 02 04-MF						☆	☆	☆	★											★	☆	☆			
		09	9.5	3.97	0.20		CCMT 09 T3 02-MF						★	☆													★	☆	☆			
			9.3	3.97	0.40		CCMT 09 T3 04-MF						☆	☆	★	☆		☆									★	☆	☆			
			8.9	3.97	0.79		CCMT 09 T3 08-MF						☆	☆	★	☆		☆									★	☆	☆		☆	
		12	12.5	4.76	0.40		CCMT 12 04 04-MF						☆	☆	★	☆		☆										★	☆			
	UF	06	6.2	2.38	0.20		CCMT 06 02 02-UF						★		★									★					★		
			6.0	2.38	0.40		CCMT 06 02 04-UF			★	☆	☆	☆		★							☆		★					★		
			5.6	2.38	0.79		CCMT 06 02 08-UF						★																		
		09	9.5	3.97	0.20		CCMT 09 T3 02-UF								★									★					★		
			9.3	3.97	0.40		CCMT 09 T3 04-UF			★	☆		☆		★							☆		★					★		
Mittel	WM	06	5.6	2.38	0.79	0.6	CCMT 06 02 08-WM			☆	★	☆		★								★						★			
		09	9.3	3.97	0.40	0.6	CCMT 09 T3 04-WM	☆	☆	☆	★			☆		★				★	☆	☆						★			
			8.9	3.97	0.79	0.7	CCMT 09 T3 08-WM	☆	☆	☆	★	☆		☆		★				★	☆	☆						★			
		12	12.5	4.76	0.40	0.6	CCMT 12 04 04-WM			☆	★			☆		★				★	☆	☆						★			
			12.1	4.76	0.79	0.7	CCMT 12 04 08-WM		☆	☆	★			☆		★				★	☆	☆						★			
	PM	06	6.0	2.38	0.40		CCMT 06 02 04-PM	☆		☆	★	☆	☆									★									
			5.6	2.38	0.79		CCMT 06 02 08-PM	☆		☆	★	☆	☆									★									
		09	9.3	3.97	0.40		CCMT 09 T3 04-PM	☆	☆	☆	★	☆	☆									★									
			8.9	3.97	0.79		CCMT 09 T3 08-PM	☆	☆	☆	★	☆	☆									★									
		12	12.5	4.76	0.40		CCMT 12 04 04-PM			☆	★	☆	☆									★									
			12.1	4.76	0.79		CCMT 12 04 08-PM	☆		☆	★	☆	☆									★									
			11.7	4.76	1.19		CCMT 12 04 12-PM			☆	★											★									
	MM	06	6.0	2.38	0.40		CCMT 06 02 04-MM							☆	☆	★											★	☆	☆			
			5.6	2.38	0.79		CCMT 06 02 08-MM							☆	☆	★											★	☆	☆			
		09	9.3	3.97	0.40		CCMT 09 T3 04-MM							☆	☆	☆	★	☆	☆								★	☆	☆			
			8.9	3.97	0.79		CCMT 09 T3 08-MM							☆	☆	☆	★	☆	☆								★	☆	☆			
		12	12.5	4.76	0.40		CCMT 12 04 04-MM							☆	☆	☆	★	☆	☆								★	☆	☆			
			12.1	4.76	0.79		CCMT 12 04 08-MM							☆	☆	☆	★	☆	☆								★	☆	☆			
			11.7	4.76	1.19		CCMT 12 04 12-MM								☆	★													★			
	KM	06	6.0	2.38	0.40		CCMT 06 02 04-KM													★	☆		☆			★				★	
			5.6	2.38	0.79		CCMT 06 02 08-KM													★	☆		☆			★				★	
		09	9.3	3.97	0.40		CCMT 09 T3 04-KM													★	☆		☆			★				★	
			8.9	3.97	0.79		CCMT 09 T3 08-KM													★	☆		☆			★				★	
		12	12.5	4.76	0.40		CCMT 12 04 04-KM													★	☆		☆			★				★	
			12.1	4.76	0.79		CCMT 12 04 08-KM													★	☆		☆			★				★	
	UM	06	6.3	2.38	0.10		CCET 06 02 01-UM						★	☆										★			★	☆	☆			
			6.2	2.38	0.20		CCET 06 02 02-UM						★	☆										★			★	☆	☆			
			6.0	2.38	0.40		CCET 06 02 04-UM						★	☆										★			★	☆	☆			

A58 A88 A278 A294 H36 H6

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)





			LE	S	RE	BS	ISO CODE	P 1525	P 4305	P 4315	P 4325	P 4335	P 5015	M 1115	M 1125	M 2015	M 2025	M 2035	M 2220	K 3210	K 3225	K 4325	K H13A	N 1125	N H10	N H13A	S 1105	S 1115	S 1125	S H13A	S S05F
Medium	AL	06	6.2	2.38	0.20		CCGX 06 02 02-AL																		★		★				
			6.0	2.38	0.40		CCGX 06 02 04-AL																		★		★				
		09	9.3	3.97	0.40		CCGX 09 T3 04-AL																		★		★				
			8.9	3.97	0.79		CCGX 09 T3 08-AL																		★		★				
		12	12.5	4.76	0.40		CCGX 12 04 04-AL																		★						
			12.1	4.76	0.79		CCGX 12 04 08-AL																		★						
	UM	06	6.3	2.38	0.10		CCGT 06 02 01-UM							★	☆								★	★		★	★	☆	☆	☆	
			6.2	2.38	0.20		CCGT 06 02 02-UM							★	☆								★	★		★	★	☆	☆	☆	
			6.0	2.38	0.40		CCGT 06 02 04-UM						★	☆	☆			☆					★	★		★	★	☆	☆	☆	
		09	9.6	3.97	0.10		CCGT 09 T3 01-UM						★	★	☆								★	★		★	★	☆	☆	☆	
			9.5	3.97	0.20		CCGT 09 T3 02-UM						★	★	☆								★	★		★	★	☆	☆	☆	
			9.3	3.97	0.40		CCGT 09 T3 04-UM						★	★	☆								★	★		★	★	☆	☆	☆	
			8.9	3.97	0.79		CCGT 09 T3 08-UM						★	★	☆			☆					★	★		★	★	☆	☆	☆	
		06	6.0	2.38	0.40		CCMT 06 02 04-UM	☆		☆	★	☆	☆	★	☆							☆		★				☆	★		
			5.6	2.38	0.79		CCMT 06 02 08-UM			☆	★			★	☆							☆		★				☆	★		
		09	9.3	3.97	0.40		CCMT 09 T3 04-UM	☆		☆	★			☆	☆		★		☆			☆	★	★		★		☆	★	☆	
			8.9	3.97	0.79		CCMT 09 T3 08-UM	☆		☆	★	☆	☆	☆	☆		★		☆			☆		★				☆	★		
		12	12.1	4.76	0.79		CCMT 12 04 08-UM			☆	★											☆									
Schruppen	PR	06	5.6	2.38	0.79		CCMT 06 02 08-PR			☆	☆	★										☆									
		09	8.9	3.97	0.79		CCMT 09 T3 08-PR			☆	☆	★										☆									
			8.5	3.97	1.19		CCMT 09 T3 12-PR			☆	☆	★										☆									
		12	12.1	4.76	0.79		CCMT 12 04 08-PR			☆	☆	★										☆									
			11.7	4.76	1.19		CCMT 12 04 12-PR			☆	☆	★										☆									
	KR	06	5.6	2.38	0.79		CCMT 06 02 08-KR													☆	★		☆			★				★	
		09	8.9	3.97	0.79		CCMT 09 T3 08-KR													☆	★		☆			★				★	
			8.5	3.97	1.19		CCMT 09 T3 12-KR													☆	★										
		12	12.1	4.76	0.79		CCMT 12 04 08-KR													☆	★		☆			★				★	
			11.7	4.76	1.19		CCMT 12 04 12-KR													☆	★		☆			★				★	
	MR	06	5.6	2.38	0.79		CCMT 06 02 08-MR									☆		★													
		09	8.9	3.97	0.79		CCMT 09 T3 08-MR									☆	☆	★	☆												
			8.5	3.97	1.19		CCMT 09 T3 12-MR										★		☆												
		12	12.1	4.76	0.79		CCMT 12 04 08-MR										☆	★	☆												
			11.7	4.76	1.19		CCMT 12 04 12-MR										☆	★	☆												
	UR	06	6.0	2.38	0.40		CCMT 06 02 04-UR			☆	★											☆									
		09	9.3	3.97	0.40		CCMT 09 T3 04-UR			☆	☆	★										☆									
			8.9	3.97	0.79		CCMT 09 T3 08-UR			☆	☆	★										☆									
		12	12.1	4.76	0.79		CCMT 12 04 08-UR			☆	☆	★										☆									
		16	15.3	5.56	0.79		CCMT 16 05 08-UR					★																			

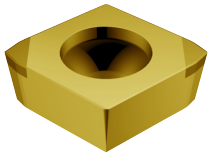
A58 A88 A278 A294 H36 H6

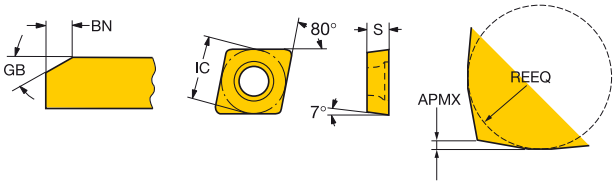
SANDVIK Coromant

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

Hochleistungschneidstoffe - Xcel-Geometrie





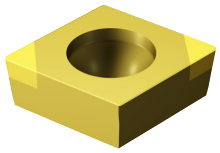
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									7015	7025	7105	7115	7125
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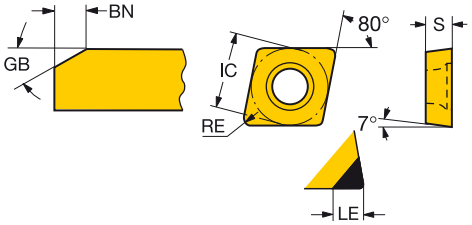
A58 A88 A278 A294 H36 H6 H3

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

Keramik, CBN, PKD





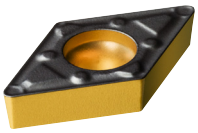
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		2.6	2.38	0.2		20°	0.10	CCGW060202T01020F								★		
		1.5	2.38	0.2		30°	0.10	CCGW060202T01030F				☆	★					
		2.6	2.38	0.4		20°	0.10	CCGW060204S01020F				☆	☆	☆	☆	★		
		2.8	2.38	0.4		30°	0.10	CCGW060204S01030F				☆	☆					★
		2.6	2.38	0.4		30°	0.15	CCGW060204S01530F									★	
		2.8	2.38	0.4		20°	0.10	CCGW060204T01020F	★									★
		1.8	2.38	0.4		30°	0.10	CCGW060204T01030F				★						
		2.5	2.38	0.8		20°	0.10	CCGW060208S01020F						☆	★			
		2.0	2.38	0.8		30°	0.10	CCGW060208S01030F				☆	★					
		2.0	2.38	0.8		30°	0.10	CCGW060208T01030F				★						
		2.9	2.38	0.4				CCMW060204FP		☆	★							
		2.6	2.38	0.4	0.5	20°	0.15	CCGW060204S01520FWH						☆	★			
		1.8	2.38	0.4	0.5	30°	0.10	CCGW060204T01030FWH				☆	★					
		2.6	2.38	0.8	0.6	20°	0.15	CCGW060208S01520FWH						☆	★			
		2.0	2.38	0.8	0.6	30°	0.10	CCGW060208T01030FWH				☆						
	09	2.6	3.97	0.4		20°	0.10	CCGW09T304S01020F				☆	☆	☆	☆	★		
		2.6	3.97	0.4		30°	0.15	CCGW09T304S01530F				☆	☆				★	☆
		2.6	3.97	0.4		30°	0.20	CCGW09T304S02030F							★			
		2.8	3.97	0.4		20°	0.10	CCGW09T304T01020F	★									★
		2.5	3.97	0.8		20°	0.10	CCGW09T308S01020F				☆	☆	☆	☆	★		
		2.5	3.97	0.8		30°	0.15	CCGW09T308S01530F				☆	☆				★	☆
		2.5	3.97	0.8		30°	0.20	CCGW09T308S02030F							★	★		
		3.0	3.97	0.8		20°	0.10	CCGW09T308T01020F	★									★
		2.4	3.97	1.2		20°	0.10	CCGW09T312S01020F				☆		☆	★	★		
		2.3	3.97	1.2		30°	0.15	CCGW09T312S01530F					★					
		4.3	3.97	0.4				CCMW09T304FP		☆	★							
		4.2	3.97	0.8				CCMW09T308FP		☆	★							
		2.4	3.97	1.2	0.6	20°	0.15	CCGW09T304S01020FWH					★					
		2.6	3.97	0.4	0.5	20°	0.15	CCGW09T304S01520FWH						☆	★	★		
		1.8	3.97	0.4	0.5	20°	0.10	CCGW09T304T01020FWH				★						
		2.0	3.97	0.8	0.6	20°	0.10	CCGW09T308S01020FWH					★					
		2.5	3.97	0.8	0.6	20°	0.15	CCGW09T308S01520FWH						☆	★	★		
		2.0	3.97	0.8	0.6	20°	0.10	CCGW09T308T01020FWH				★						
		2.3	3.97	1.2	0.6	20°	0.10	CCGW09T312S01020FWH				★						
		2.4	3.97	1.2	0.6	20°	0.15	CCGW09T312S01520FWH						☆	★			

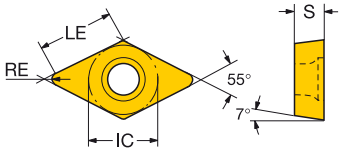
A58 A88 A280 A294 H36 H6 H3

SANDVIK Coromant

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)



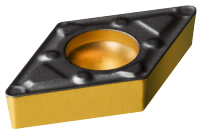


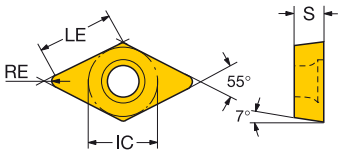
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Schlichten	WF	07	7.6	2.38	0.20	0.4	DCMX 07 02 02-WF						★		★									☆					★		
			7.4	2.38	0.40	0.6	DCMX 07 02 04-WF	☆		★	☆		☆	☆	☆	★						☆		☆				★	☆		
			7.0	2.38	0.79	0.6	DCMX 07 02 08-WF	☆		★	☆				☆	★						☆		☆					☆		
		11	11.4	3.97	0.20	0.4	DCMX 11 T3 02-WF						★		★									☆					★		
			11.2	3.97	0.40	0.5	DCMX 11 T3 04-WF	☆		★	☆		☆	☆	☆	★				★	☆	☆		☆				★	☆		
			10.8	3.97	0.79	0.7	DCMX 11 T3 08-WF	☆		★	☆		☆	☆	☆	★				★	☆	☆		☆				★	☆		
	PF	07	7.6	2.38	0.20		DCMT 07 02 02-PF				☆		★									★									
			7.4	2.38	0.40		DCMT 07 02 04-PF			★	☆		☆									☆									
		11	11.4	3.97	0.20		DCMT 11 T3 02-PF				☆		★									★									
			11.2	3.97	0.40		DCMT 11 T3 04-PF			★	☆		☆									☆									
			10.8	3.97	0.79		DCMT 11 T3 08-PF			★	☆		☆									☆									
	KF	07	7.6	2.38	0.20		DCMT 07 02 02-KF																★			★			★		
			7.4	2.38	0.40		DCMT 07 02 04-KF													★	☆		☆			★			★		
	KF	11	11.4	3.97	0.20		DCMT 11 T3 02-KF																★			★			★		
			11.2	3.97	0.40		DCMT 11 T3 04-KF													★	☆		☆			★			★		
			10.8	3.97	0.79		DCMT 11 T3 08-KF													★	☆										
	MF	07	7.6	2.38	0.20		DCMT 07 02 02-MF							★	☆												★	☆	☆			
			7.4	2.38	0.40		DCMT 07 02 04-MF							☆	☆	★	☆		☆								★	☆	☆			
		11	11.4	3.97	0.20		DCMT 11 T3 02-MF							★	☆												★	☆	☆			
			11.2	3.97	0.40		DCMT 11 T3 04-MF							☆	☆	★	☆		☆								★	☆	☆			
			10.8	3.97	0.79		DCMT 11 T3 08-MF							☆	☆	★	☆		☆								★	☆	☆		☆	
	UF	07	7.6	2.38	0.20		DCMT 07 02 02-UF						★		★									☆					★		
			7.4	2.38	0.40		DCMT 07 02 04-UF			★	☆				★							☆		☆					★		
		11	11.2	3.97	0.40		DCMT 11 T3 04-UF			★	☆		☆		★							☆		☆					★		
			10.8	3.97	0.79		DCMT 11 T3 08-UF			★	☆											☆									
Mittel	WM	11	11.2	3.97	0.40	0.6	DCMX 11 T3 04-WM	☆		☆	★			☆		★				★	☆	☆						★			
			10.8	3.97	0.79	0.7	DCMX 11 T3 08-WM	☆	☆	☆	★	☆		☆		★				★	☆	☆						★			
	PM	07	7.4	2.38	0.40		DCMT 07 02 04-PM	☆		☆	★	☆	☆									★									
			7.0	2.38	0.79		DCMT 07 02 08-PM	☆		☆	★	☆	☆									★									
		11	11.2	3.97	0.40		DCMT 11 T3 04-PM	☆	☆	☆	★	☆	☆									★									
			10.8	3.97	0.79		DCMT 11 T3 08-PM	☆	☆	☆	★	☆	☆									★									
			10.4	3.97	1.19		DCMT 11 T3 12-PM	☆		☆	★	☆	☆									★									
	MM	07	7.4	2.38	0.40		DCMT 07 02 04-MM							☆	☆	☆	★	☆	☆								★	☆	☆			
			7.0	2.38	0.79		DCMT 07 02 08-MM							☆	☆	☆	★	☆	☆								★	☆	☆			
		11	11.2	3.97	0.40		DCMT 11 T3 04-MM							☆	☆	☆	★	☆	☆								★	☆	☆			
			10.8	3.97	0.79		DCMT 11 T3 08-MM							☆	☆	☆	★	☆	☆								★	☆	☆			
			10.4	3.97	1.19		DCMT 11 T3 12-MM							☆	☆		★	☆	☆									☆	★			
	KM	07	7.4	2.38	0.40		DCMT 07 02 04-KM													★	☆		☆			★			★		
			7.0	2.38	0.79		DCMT 07 02 08-KM													★	☆		☆			★			★		
		11	11.2	3.97	0.40		DCMT 11 T3 04-KM													★	☆		☆			★			★		
			10.8	3.97	0.79		DCMT 11 T3 08-KM													★	☆		☆			★			★		
			10.4	3.97	1.19		DCMT 11 T3 12-KM													★	☆										
	UM	07	7.7	2.38	0.10		DCGT 07 02 01-UM							★	☆								★	☆		★	★	☆	☆	☆	
			7.6	2.38	0.20		DCGT 07 02 02-UM							★	☆								★	☆		★	★	☆	☆	☆	
			7.4	2.38	0.40		DCGT 07 02 04-UM						★	★	☆			☆					★	☆		★	★	☆	☆	☆	
			7.0	2.38	0.79		DCGT 07 02 08-UM								★								★	☆		★	★		☆	☆	
		11	11.5	3.97	0.10		DCGT 11 T3 01-UM						★	★	☆								★	☆		★	★	☆	☆	☆	
			11.4	3.97	0.20		DCGT 11 T3 02-UM						★	★	☆			☆					★	☆		★	★	☆	☆	☆	
			11.2	3.97	0.40		DCGT 11 T3 04-UM						★	☆	☆			☆					★	☆		★	★	☆	☆	☆	☆
			10.8	3.97	0.79		DCGT 11 T3 08-UM						★	☆	☆								★	☆		★	★	☆	☆	☆	☆
		07	7.7	2.38	0.05		DCET 07 02 00-UM							★	☆									☆			★	☆	☆			
			7.7	2.38	0.10		DCET 07 02 01-UM							★	☆									☆			★	☆	☆			
		11	11.5	3.97	0.10		DCET 11 T3 01-UM							★	☆									☆			★	☆	☆			
			11.4	3.97	0.20		DCET 11 T3 02-UM							★	☆									☆			★	☆	☆			
			11.2	3.97	0.40		DCET 11 T3 04-UM							★	☆									☆			★	☆	☆			
	AL	07	7.6	2.38	0.20		DCGX 07 02 02-AL																		★		★				
			7.4	2.38	0.40		DCGX 07 02 04-AL																		★		★				
		11	11.4	3.97	0.20		DCGX 11 T3 02-AL																		★		★				
			11.2	3.97	0.40		DCGX 11 T3 04-AL																		★		★				
			10.8	3.97	0.79		DCGX 11 T3 08-AL																		★		★				

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CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)





			LE	S	RE	BS	ISO CODE	P					M					K			N			S				
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Medium	UM	07	7.4	2.38	0.40		DCMT 07 02 04-UM	☆		☆	★			★	☆							★		☆				☆	★		
			7.0	2.38	0.79		DCMT 07 02 08-UM			☆	★			★	☆							★		☆				☆	★		
		11	11.2	3.97	0.40		DCMT 11 T3 04-UM	☆		☆	★	☆	☆	☆	☆		★		☆			★		☆				☆	★		
			10.8	3.97	0.79		DCMT 11 T3 08-UM	☆		☆	★	☆	☆	☆	☆		★		☆			★		☆				☆	★		
Schruppen	PR	11	10.8	3.97	0.79		DCMT 11 T3 08-PR		☆	☆	☆	★										★									
			10.4	3.97	1.19		DCMT 11 T3 12-PR		☆	☆	☆	★										★									
	KR	11	10.8	3.97	0.79		DCMT 11 T3 08-KR													☆	★		☆			★				★	
			10.4	3.97	1.19		DCMT 11 T3 12-KR													☆	★										
	MR	11	10.8	3.97	0.79		DCMT 11 T3 08-MR									☆	☆	★	☆												
			10.4	3.97	1.19		DCMT 11 T3 12-MR										☆	★	☆												
	UR	11	11.2	3.97	0.40		DCMT 11 T3 04-UR			☆	★											★									
			10.8	3.97	0.79		DCMT 11 T3 08-UR			☆	☆	★					★					★									
			10.4	3.97	1.19		DCMT 11 T3 12-UR			☆	☆	★										★									

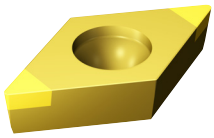
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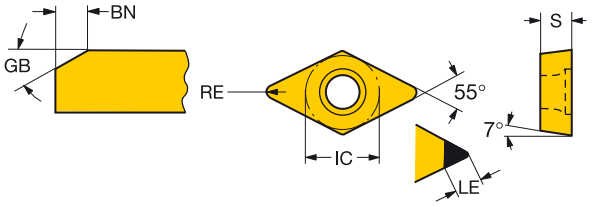
SANDVIK Coromant

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)

CBN und PKD



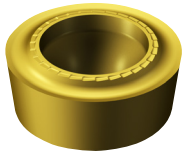


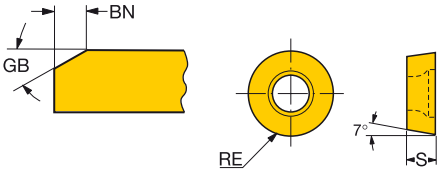
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		2.5	2.38	0.2		20°	0.10	DCGW070202T01020F								★		
		1.5	2.38	0.2		30°	0.10	DCGW070202T01030F				☆	★					
		2.9	2.38	0.4		20°	0.10	DCGW070204S01020F					☆	☆	☆	★		
		2.9	2.38	0.4		30°	0.10	DCGW070204S01030F				☆	☆					★
		2.9	2.38	0.4		30°	0.15	DCGW070204S01530F									★	
		2.8	2.38	0.4		20°	0.10	DCGW070204T01020F	★									★
		2.5	2.38	0.8		20°	0.10	DCGW070208S01020F								★		
		2.1	2.38	0.8		30°	0.10	DCGW070208S01030F				☆	★					
	11	2.8	3.97	0.2		20°	0.10	DCGW11T302T01020F	★									★
		1.8	3.97	0.4		20°	0.10	DCGW11T304S01020F				☆	☆	☆	☆	★		
		2.9	3.97	0.4		30°	0.15	DCGW11T304S01530F				☆	☆				★	☆
		2.9	3.97	0.4		30°	0.20	DCGW11T304S02030F							★			
		2.9	3.97	0.4		20°	0.10	DCGW11T304T01020F	★			☆						★
		2.5	3.97	0.8		20°	0.10	DCGW11T308S01020F				☆	☆	☆	☆	★		
		3.1	3.97	0.8		30°	0.15	DCGW11T308S01530F				☆	☆				★	☆
		2.5	3.97	0.8		30°	0.20	DCGW11T308S02030F							☆	★		
		3.1	3.97	0.8		20°	0.10	DCGW11T308T01020F	★			☆						★
		2.1	3.97	1.2		20°	0.10	DCGW11T312S01020F				☆	★		☆	★		
		2.4	3.97	1.2		30°	0.15	DCGW11T312S01530F				★						
		4.1	3.97	0.4				DCMW11T304FP		☆	★							
		3.8	3.97	0.8				DCMW11T308FP		☆	★							
		1.8	3.97	0.4	0.5	20°	0.10	DCGW11T304S01020FWH				☆	★					
		2.9	3.97	0.4	0.5	20°	0.15	DCGW11T304S01520FWH						☆	★			
		2.1	3.97	0.8	0.6	20°	0.10	DCGW11T308S01020FWH				☆	☆					★
		2.5	3.97	0.8	0.6	20°	0.15	DCGW11T308S01520FWH						☆	★			

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CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-R (Rund)





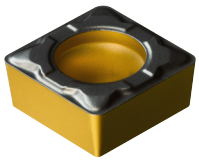
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MITTEL	M0	19	6.35	9.53	15°	0.15	RCMT 19 06 00		★																			
		05	2.38	2.50	0°	0.10	RCMT 05 02 M0			★		☆	☆	☆	★	★			☆	★	☆		★	★	☆	★	☆	☆	
		06	2.38	3.00	0°	0.10	RCMT 06 02 M0		☆	★	☆	☆		☆	★	★			☆	★	☆		★	★		☆	☆	☆	
		08	3.18	4.00	0°	0.10	RCMT 08 03 M0		☆	★	☆	☆			★	★	★	☆	☆	☆			★				★	
		10	3.97	5.00	15°	0.10	RCMT 10 T3 M0	☆	☆	★	☆				★	★	★	☆	☆	☆			★				★	
		12	4.76	6.00	15°	0.12	RCMT 12 04 M0	☆	☆	★	☆				★	★	★	☆	☆	☆			★				★	
		16	6.35	8.00	15°	0.15	RCMT 16 06 M0	☆	☆	★	☆				★	★	★	☆	☆	☆			★				★	
		20	6.35	10.00	15°	0.15	RCMT 20 06 M0	☆	★	★	☆				★	★	★	☆	☆	☆			★				★	
	SM	08	3.18	4.00			RCMT 08 03 M0-SM						★	☆										★	☆	☆	☆	☆	
		10	3.97	5.00	15°	0.10	RCMT 10 T3 M0-SM						★	☆										★	☆	☆	☆	☆	
		12	4.76	6.00	15°	0.10	RCMT 12 04 M0-SM						★	☆										★	☆	☆	☆	☆	
		16	6.35	8.00	15°	0.10	RCMT 16 06 M0-SM						★	☆										★	☆	☆	☆	☆	
	AL	06	2.38	3.00			RCGX 06 02 M0-AL															★						
		08	3.18	4.00			RCGX 08 03 M0-AL															★						
		10	3.97	5.00			RCGX 10 T3 M0-AL															★		★				
		12	4.76	6.00			RCGX 12 04 M0-AL															★		★				
	00	09	3.97	4.76	15°	0.08	RCMT 09 T3 00		☆	★	☆								☆	★							★	
		12	4.76	6.35	15°	0.12	RCMT 12 04 00		☆	★	☆							☆	☆	★							★	
	M0	09	3.97	4.76	15°	0.10	RCMT 09 T3 00-M0			★	☆				★				☆	★			★				★	
		12	4.76	6.35	15°	0.12	RCMT 12 04 00-M0		☆	★	☆								☆	★			★				★	
		19	6.35	9.53	15°	0.15	RCMT 19 06 00-M0													★			★				★	

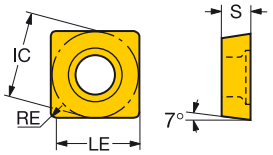
A58 A88 A278 A294 H36 H6

SANDVIK Coromant

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-S (Quadratisch)





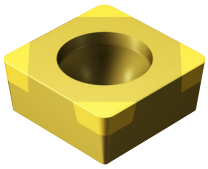
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Schlichten	PF	09	9.1	3.97	0.40	SCMT 09 T3 04-PF			★	☆		☆									☆									
			8.7	3.97	0.79	SCMT 09 T3 08-PF			★	☆		☆									☆									
	MF	09	9.1	3.97	0.40	SCMT 09 T3 04-MF							☆	☆		★		☆									★	☆		
			8.7	3.97	0.79	SCMT 09 T3 08-MF							☆	☆		★		☆									★	☆		
	UF	09	8.7	3.97	0.79	SCMT 09 T3 08-UF			★	☆											☆									
Mittel	PM	09	9.1	3.97	0.40	SCMT 09 T3 04-PM	☆		☆	★	☆	☆									★									
			8.7	3.97	0.79	SCMT 09 T3 08-PM	☆		☆	★	☆	☆									★									
		12	12.3	4.76	0.40	SCMT 12 04 04-PM	☆		☆	★	☆										★									
			11.9	4.76	0.79	SCMT 12 04 08-PM	☆		☆	★	☆	☆									★									
			11.5	4.76	1.19	SCMT 12 04 12-PM			☆	★	☆										★									
	MM	09	9.1	3.97	0.40	SCMT 09 T3 04-MM							☆	☆	☆	★	☆	☆								★	☆	☆		
			8.7	3.97	0.79	SCMT 09 T3 08-MM							☆	☆	☆	★	☆	☆								★	☆	☆		
		12	12.3	4.76	0.40	SCMT 12 04 04-MM							☆	☆		★	☆	☆									☆	★		
			11.9	4.76	0.79	SCMT 12 04 08-MM							☆	☆	☆	★	☆	☆									☆	★		
			11.5	4.76	1.19	SCMT 12 04 12-MM								☆		★	☆	☆										★		
	KM	09	9.1	3.97	0.40	SCMT 09 T3 04-KM														★		☆			★					★
			8.7	3.97	0.79	SCMT 09 T3 08-KM													★	☆		☆			★					★
		12	11.9	4.76	0.79	SCMT 12 04 08-KM													★	☆		☆			★					★
	AL	09	8.7	3.97	0.79	SCGX 09 T3 08-AL																		★						
	UM	09	8.7	3.97	0.79	SCMT 09 T3 08-UM			☆	★	☆		☆	☆		★		☆			★		☆					☆	★	
		12	11.9	4.76	0.79	SCMT 12 04 08-UM			☆	★	☆					★		☆			★									
			11.5	4.76	1.19	SCMT 12 04 12-UM			☆	★											★									
Schruppen	PR	09	8.7	3.97	0.79	SCMT 09 T3 08-PR			☆	☆	★										★									
			8.3	3.97	1.19	SCMT 09 T3 12-PR			☆	☆	★										★									
		12	11.9	4.76	0.79	SCMT 12 04 08-PR		☆	☆	☆	★										★									
			11.5	4.76	1.19	SCMT 12 04 12-PR			☆	☆	★										★									
	KR	09	8.7	3.97	0.79	SCMT 09 T3 08-KR													☆	★		☆			★					★
			8.3	3.97	1.19	SCMT 09 T3 12-KR													☆	★										
		12	11.9	4.76	0.79	SCMT 12 04 08-KR													☆	★		☆			★					★
			11.5	4.76	1.19	SCMT 12 04 12-KR													☆	★		☆			★					★
	MR	09	8.7	3.97	0.79	SCMT 09 T3 08-MR										☆	★	☆												
			8.3	3.97	1.19	SCMT 09 T3 12-MR											★													
		12	11.9	4.76	0.79	SCMT 12 04 08-MR										☆	★	☆												
			11.5	4.76	1.19	SCMT 12 04 12-MR										☆	★	☆												
	UR	09	8.7	3.97	0.79	SCMT 09 T3 08-UR			☆	☆	★										★									
		12	12.3	4.76	0.40	SCMT 12 04 04-UR				★											★									
			11.9	4.76	0.79	SCMT 12 04 08-UR			☆	☆	★										★									

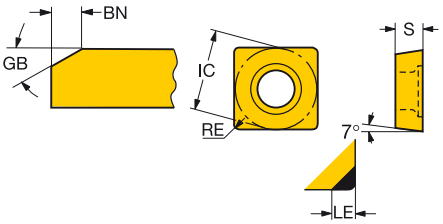
A58 A88 A278 A294 H36 H6

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-S (Quadratisch)

CBN





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Schlichten	09	1.8	3.97	0.4	30°	0.10	SCGW09T304S01030F	☆	★	
		2.8	3.97	0.4	20°	0.10	SCGW09T304T01020F			★
		2.1	3.97	0.8	30°	0.10	SCGW09T308S01030F	☆	★	
		3.1	3.97	0.8	30°	0.15	SCGW09T308S01530F			★
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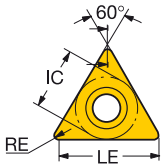
A58 A88 A278 A294 H36 H6 H3

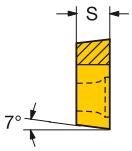
SANDVIK Coromant

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)







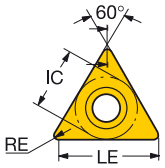
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Schlichten	WF	09	9.2	2.38	0.20	0.4	TCMX 09 02 02-WF						★		★								☆						★	
			9.0	2.38	0.40	0.6	TCMX 09 02 04-WF	☆		★	☆		☆	☆		★				★	☆	☆						★		
			8.6	2.38	0.79	0.6	TCMX 09 02 08-WF							★						★	☆							★		
		11	10.5	3.18	0.20	0.4	TCMX 11 03 02-WF						★		★								☆						★	
			10.3	3.18	0.40	0.6	TCMX 11 03 04-WF	☆		★	☆		☆	☆	☆	★				★	☆	☆		☆				★	☆	
			9.9	3.18	0.79	0.7	TCMX 11 03 08-WF	☆		★	☆		☆	☆	☆	★						☆		☆				★	☆	
		16	16.1	3.97	0.40	0.6	TCMX 16 T3 04-WF						★	★						★	☆							★		
			15.7	3.97	0.79	0.5	TCMX 16 T3 08-WF	☆		★	☆		☆	☆		★				★	☆	☆						★		
	PF	06	6.4	1.98	0.20		TCMT 06 T1 02-PF				☆		★									★								
			6.2	1.98	0.40		TCMT 06 T1 04-PF			★	☆		☆									☆								
			5.8	1.98	0.79		TCMT 06 T1 08-PF			★	☆		☆									☆								
		09	9.2	2.38	0.20		TCMT 09 02 02-PF				☆		★									★								
			9.0	2.38	0.40		TCMT 09 02 04-PF			★	☆		☆									☆								
		11	10.5	3.18	0.20		TCMT 11 03 02-PF				☆		★									★								
			10.3	3.18	0.40		TCMT 11 03 04-PF			★	☆		☆									☆								
			9.9	3.18	0.79		TCMT 11 03 08-PF			★	☆		☆									☆								
		16	16.1	3.97	0.40		TCMT 16 T3 04-PF			★	☆		☆									☆								
	KF	06	6.4	1.98	0.20		TCMT 06 T1 02-KF													★	☆		☆			★				
			6.2	1.98	0.40		TCMT 06 T1 04-KF													★	☆		☆			★				
			5.8	1.98	0.79		TCMT 06 T1 08-KF													★	☆		☆			★				
		09	9.2	2.38	0.20		TCMT 09 02 02-KF													★	☆		☆			★				
			9.0	2.38	0.40		TCMT 09 02 04-KF													★	☆		☆			★				
		11	10.5	3.18	0.20		TCMT 11 03 02-KF													★	☆		☆			★				
			10.3	3.18	0.40		TCMT 11 03 04-KF													★	☆		☆			★				
			9.9	3.18	0.79		TCMT 11 03 08-KF													★	☆									
		16	16.1	3.97	0.40		TCMT 16 T3 04-KF																★			★				
	MF	06	6.4	1.98	0.20		TCMT 06 T1 02-MF						★	☆													★	☆	☆	
			6.2	1.98	0.40		TCMT 06 T1 04-MF						☆	☆	☆	★											★	☆	☆	
			5.8	1.98	0.79		TCMT 06 T1 08-MF						☆	☆	☆	★											★	☆	☆	
		09	9.2	2.38	0.20		TCMT 09 02 02-MF						★	☆													★	☆	☆	
			9.0	2.38	0.40		TCMT 09 02 04-MF						☆	☆	☆	★	☆		☆								★	☆	☆	
		11	10.5	3.18	0.20		TCMT 11 03 02-MF						★	☆													★	☆	☆	
			10.3	3.18	0.40		TCMT 11 03 04-MF						☆	☆	☆	★	☆										★	☆	☆	
			9.9	3.18	0.79		TCMT 11 03 08-MF						☆	☆	☆	★												★	☆	
		16	16.1	3.97	0.40		TCMT 16 T3 04-MF						☆	☆	☆	★	☆		☆									★	☆	
	F	05	5.6	1.40	0.02		TCEX 05 01 00L-F								★										☆			★		☆
			5.6	1.40	0.02		TCEX 05 01 00R-F								★										☆			★		☆
			5.5	1.40	0.10		TCEX 05 01 01L-F								★										☆			★		☆
			5.5	1.40	0.10		TCEX 05 01 01R-F								★										☆			★		☆
		06	6.6	1.98	0.02		TCEX 06 T1 00L-F								★										☆					☆
			6.6	1.98	0.02		TCEX 06 T1 00R-F								★										☆			★		☆
			6.5	1.98	0.10		TCEX 06 T1 01L-F								★										☆			★		☆
			6.5	1.98	0.10		TCEX 06 T1 01R-F								★										☆					☆
			6.4	1.98	0.20	0.5	TCEX 06 T1 02L-F								★										☆			★		☆
		09	9.4	2.38	0.02		TCEX 09 02 00L-F																					★		
			9.4	2.38	0.02		TCEX 09 02 00R-F						★																		
			9.3	2.38	0.10		TCEX 09 02 01L-F								★										☆			★		☆
			9.3	2.38	0.10		TCEX 09 02 01R-F						★		★										☆					☆
			9.2	2.38	0.20	0.5	TCEX 09 02 02L-F						★		★										☆			★		☆
		11	10.7	3.18	0.02		TCEX 11 03 00L-F						★		★										☆			★		☆
			10.7	3.18	0.02		TCEX 11 03 00R-F						★		★										☆			★		☆
			10.6	3.18	0.10		TCEX 11 03 01L-F						★		★										☆			★		★
			10.6	3.18	0.10		TCEX 11 03 01R-F								★										☆					☆
			10.5	3.18	0.20	0.5	TCEX 11 03 02L-F						★		★										☆					☆

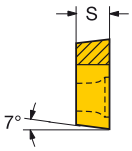
A58 A88 A278 A294 H36 H6

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)







			LE	S	RE	BS	ISO CODE	P					M					K				N			S				
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Schlichten	K	06	6.4	1.98	0.20		TCGT 06 T1 02L-K							★	☆									☆				★	☆	
			6.4	1.98	0.20		TCGT 06 T1 02R-K							★	☆									☆				★	☆	
			6.2	1.98	0.40		TCGT 06 T1 04L-K							★	☆									☆				★	☆	
			6.2	1.98	0.40		TCGT 06 T1 04R-K							★	☆									☆				★	☆	
		09	9.2	2.38	0.20		TCGT 09 02 02L-K	★					☆	★	☆									☆				★	☆	
			9.2	2.38	0.20		TCGT 09 02 02R-K							★	☆									☆				★	☆	
			9.0	2.38	0.40		TCGT 09 02 04L-K	★					☆	★	☆									☆				★	☆	
			9.0	2.38	0.40		TCGT 09 02 04R-K							★	☆									☆				★	☆	
		11	10.5	2.38	0.20		TCGT 11 02 02L-K	★					☆		★									☆					★	
			10.5	2.38	0.20		TCGT 11 02 02R-K								★									☆					★	
			10.3	2.38	0.40		TCGT 11 02 04L-K	★					☆		★									☆					★	
			10.3	2.38	0.40		TCGT 11 02 04R-K								★									☆					★	
			10.5	3.18	0.20		TCGT 11 03 02L-K							★	☆									☆				★	☆	
			10.5	3.18	0.20		TCGT 11 03 02R-K								☆									☆					☆	
			10.3	3.18	0.40		TCGT 11 03 04L-K							★	☆									☆				★	☆	
			10.3	3.18	0.40		TCGT 11 03 04R-K								☆									☆					☆	
	WK	06	6.2	1.98	0.40	0.5	TCGX 06 T1 04L-WK							★	☆									☆				★	☆	
			6.2	1.98	0.40	0.5	TCGX 06 T1 04R-WK								☆									☆					☆	
		09	9.0	2.38	0.40	0.5	TCGX 09 02 04L-WK						★	★	☆									☆				★	☆	
			9.0	2.38	0.40	0.5	TCGX 09 02 04R-WK						★		☆									☆					☆	
		11	10.3	2.38	0.40	0.5	TCGX 11 02 04L-WK						★		★									☆					★	
			10.3	2.38	0.40	0.5	TCGX 11 02 04R-WK						★		★									☆					★	
			10.3	3.18	0.40	0.5	TCGX 11 03 04L-WK						★	★	☆									☆				★	☆	
			10.3	3.18	0.40	0.5	TCGX 11 03 04R-WK								☆									☆					☆	
	UF	06	6.4	1.98	0.20		TCMT 06 T1 02-UF						★																		
			6.2	1.98	0.40		TCMT 06 T1 04-UF			★	☆		☆									☆									
		09	9.0	2.38	0.40		TCMT 09 02 04-UF			★	☆		☆									☆									
			8.6	2.38	0.79		TCMT 09 02 08-UF						★																		
		11	10.5	2.38	0.20		TCMT 11 02 02-UF				☆	☆	★		★							☆	★	☆		★			★		
			10.3	2.38	0.40		TCMT 11 02 04-UF			★	☆	☆	☆		★					★	☆	☆	☆	☆		★			★		
			9.9	2.38	0.79		TCMT 11 02 08-UF			★	☆	☆	☆									☆									
		16	15.7	3.97	0.79		TCMT 16 T3 08-UF			★	☆											☆									
Mittel	WM	11	9.9	3.18	0.79	0.7	TCMX 11 03 08-WM			☆	★									★	☆	☆									
		16	15.7	3.97	0.79	0.7	TCMX 16 T3 08-WM	☆	☆	☆	★									★	☆	☆									
	PM	09	9.0	2.38	0.40		TCMT 09 02 04-PM	☆		☆	★	☆	☆									★									
			8.6	2.38	0.79		TCMT 09 02 08-PM	☆		☆	★	☆	☆									★									
		11	10.3	3.18	0.40		TCMT 11 03 04-PM	☆		☆	★	☆	☆									★									
			9.9	3.18	0.79		TCMT 11 03 08-PM	☆		☆	★	☆										★									
			9.5	3.18	1.19		TCMT 11 03 12-PM			☆	★	☆										★									
		16	16.1	3.97	0.40		TCMT 16 T3 04-PM	☆		☆	★	☆	☆									★									
			15.7	3.97	0.79		TCMT 16 T3 08-PM	☆	☆	☆	★	☆	☆									★									
			15.3	3.97	1.19		TCMT 16 T3 12-PM			☆	★	☆	☆									★									
		22	21.2	4.76	0.79		TCMT 22 04 08-PM				★	☆										★									
	MM	09	9.0	2.38	0.40		TCMT 09 02 04-MM							☆	☆	☆	★	☆	☆								★	☆	☆		
			8.6	2.38	0.79		TCMT 09 02 08-MM							☆	☆	☆	★	☆	☆								★	☆	☆		
		11	10.3	3.18	0.40		TCMT 11 03 04-MM							☆	☆	☆	★	☆	☆								★	☆	☆		
			9.9	3.18	0.79		TCMT 11 03 08-MM							☆	☆	☆	★	☆	☆								★	☆	☆		
		16	16.1	3.97	0.40		TCMT 16 T3 04-MM							☆	☆	☆	★	☆	☆								★	☆	☆		
			15.7	3.97	0.79		TCMT 16 T3 08-MM							☆	☆	☆	★	☆	☆								★	☆	☆		
			15.3	3.97	1.19		TCMT 16 T3 12-MM								☆		★		☆										★		
		22	21.2	4.76	0.79		TCMT 22 04 08-MM											★													
	KM	09	9.0	2.38	0.40		TCMT 09 02 04-KM													★	☆		☆			★				
			8.6	2.38	0.79		TCMT 09 02 08-KM													★	☆		☆			★				
		11	10.3	3.18	0.40		TCMT 11 03 04-KM													★	☆		☆			★				
			9.9	3.18	0.79		TCMT 11 03 08-KM													★	☆		☆			★				
			9.5	3.18	1.19		TCMT 11 03 12-KM													★	☆									
		16	16.1	3.97	0.40		TCMT 16 T3 04-KM													★	☆		☆			★				
			15.7	3.97	0.79		TCMT 16 T3 08-KM													★	☆		☆			★				
			15.3	3.97	1.19		TCMT 16 T3 12-KM													★	☆		☆			★				
		22	21.2	4.76	0.79		TCMT 22 04 08-KM													★	☆		☆			★				

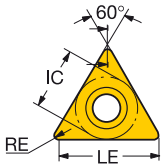
A58 A88 A278 A294 H36 H6

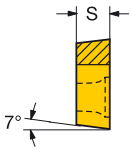
SANDVIK Coromant

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)







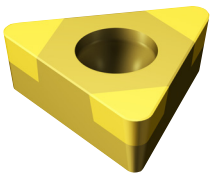
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Mittel	UM	09	9.0	2.38	0.40		TCGT 09 02 04-UM						★																	
		11	10.6	2.38	0.10		TCGT 11 02 01-UM						★		★								★	☆		★			★	
			10.5	2.38	0.20		TCGT 11 02 02-UM						★		★								★	☆		★			★	
			10.3	2.38	0.40		TCGT 11 02 04-UM						★		☆								★	☆		★			★	
			9.9	2.38	0.79		TCGT 11 02 08-UM						★		★			☆					★	☆		★			★	
			10.6	3.18	0.10		TCGT 11 03 01-UM						★		★									☆					★	
			10.5	3.18	0.20		TCGT 11 03 02-UM						★	★	☆									☆			☆		★	
			10.3	3.18	0.40		TCGT 11 03 04-UM						★	★	☆									☆			☆		★	
			9.9	3.18	0.79		TCGT 11 03 08-UM						★	★	☆									☆			☆		★	
		16	16.1	3.97	0.40		TCGT 16 T3 04-UM						★														★			
			15.7	3.97	0.79		TCGT 16 T3 08-UM																				★			
	AL	06	6.2	1.98	0.40		TCGX 06 T1 04-AL																		★					☆
		09	9.2	2.38	0.20		TCGX 09 02 02-AL																		★					☆
			9.0	2.38	0.40		TCGX 09 02 04-AL																		★					☆
		11	10.5	2.38	0.20		TCGX 11 02 02-AL																		★					☆
			10.3	2.38	0.40		TCGX 11 02 04-AL																		★					☆
			9.9	2.38	0.79		TCGX 11 02 08-AL																		★					☆
			10.5	3.18	0.20		TCGX 11 03 02-AL																		★					☆
			10.3	3.18	0.40		TCGX 11 03 04-AL																		★					☆
			9.9	3.18	0.79		TCGX 11 03 08-AL																		★					☆
		16	16.1	3.97	0.40		TCGX 16 T3 04-AL																		★					☆
			15.7	3.97	0.79		TCGX 16 T3 08-AL																		★					☆
	UM	09	9.0	2.38	0.40		TCMT 09 02 04-UM	☆		☆	★		☆	★	☆							★		☆				☆	★	
			8.6	2.38	0.79		TCMT 09 02 08-UM	☆		☆	★											★								
		11	10.3	2.38	0.40		TCMT 11 02 04-UM	☆		☆	★	☆	☆		☆	☆	★		☆			☆	★	☆		★			★	
			9.9	2.38	0.79		TCMT 11 02 08-UM	☆		☆	★	☆	☆		☆	☆	★		☆			☆	★	☆		★			★	
		16	16.1	3.97	0.40		TCMT 16 T3 04-UM			☆	★	☆		★	☆							★		☆				☆	★	
			15.7	3.97	0.79		TCMT 16 T3 08-UM			☆	★	☆		☆	☆							★		☆				☆	★	
Schruppen	PR	11	9.9	3.18	0.79		TCMT 11 03 08-PR			☆	☆	★										★								
			9.5	3.18	1.19		TCMT 11 03 12-PR				★											★								
		16	15.7	3.97	0.79		TCMT 16 T3 08-PR			☆	☆	★										★								
			15.3	3.97	1.19		TCMT 16 T3 12-PR			☆	☆	★										★								
		22	21.2	4.76	0.79		TCMT 22 04 08-PR				☆	★										★								
			20.8	4.76	1.19		TCMT 22 04 12-PR				☆	★										★								
	KR	11	9.9	3.18	0.79		TCMT 11 03 08-KR													☆	★									
			9.5	3.18	1.19		TCMT 11 03 12-KR													☆	★									
		16	15.7	3.97	0.79		TCMT 16 T3 08-KR													☆	★		☆			★				
			15.3	3.97	1.19		TCMT 16 T3 12-KR													☆	★		☆			★				
		22	21.2	4.76	0.79		TCMT 22 04 08-KR													☆	★		☆			★				
			20.8	4.76	1.19		TCMT 22 04 12-KR													☆	★		☆			★				
	MR	11	9.9	3.18	0.79		TCMT 11 03 08-MR										☆	★	☆											
		16	15.7	3.97	0.79		TCMT 16 T3 08-MR									☆	☆	★	☆								★			
			15.3	3.97	1.19		TCMT 16 T3 12-MR										☆	★	☆											
		22	21.2	4.76	0.79		TCMT 22 04 08-MR											★												
			20.8	4.76	1.19		TCMT 22 04 12-MR											★												
	UR	11	10.3	2.38	0.40		TCMT 11 02 04-UR			☆	☆	★										☆	★			★				
			9.9	2.38	0.79		TCMT 11 02 08-UR	☆		☆	☆	★					★		☆	☆	★	☆	☆			★				
		16	16.1	3.97	0.40		TCMT 16 T3 04-UR			☆	★											★								
			15.7	3.97	0.79		TCMT 16 T3 08-UR			☆	☆	★										★								
			15.3	3.97	1.19		TCMT 16 T3 12-UR				★						★		☆			★								

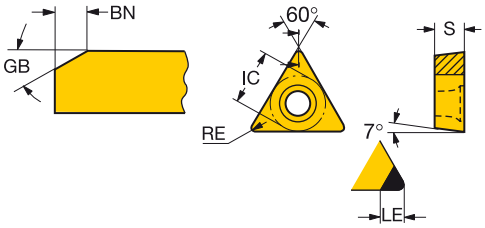
A58 A88 A278 A294 H36 H6

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)

CBN und PKD

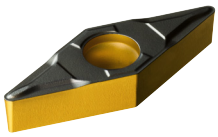


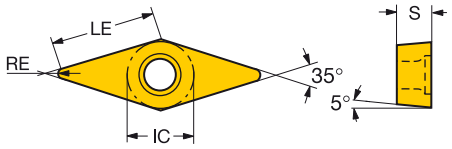


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		1.5	1.98	0.2	20°	0.10	TCGW06T102T01020E					★					
		1.8	1.98	0.4	20°	0.10	TCGW06T104S01020E				☆	☆	☆	☆			★
	09	1.8	2.38	0.2	20°	0.10	TCGW090202S01020F				☆	★		☆			
		2.5	2.38	0.2	20°	0.10	TCGW090202T01020F								★		
		1.8	2.38	0.4	20°	0.10	TCGW090204S01020F				☆	☆	☆	☆	★		
		1.8	2.38	0.4	30°	0.10	TCGW090204S01030F				★						
		2.8	2.38	0.4	30°	0.15	TCGW090204S01530F					☆				★	☆
		2.7	2.38	0.4			TCMW090204FP		☆	★							
	11	2.8	2.38	0.2	20°	0.10	TCGW110202T01020F										★
		1.8	2.38	0.4	20°	0.10	TCGW110204S01020F				☆	★					
		2.8	2.38	0.4	20°	0.10	TCGW110204T01020F	★									★
		2.9	2.38	0.8	20°	0.10	TCGW110208S01020F				☆	★					
		2.0	2.38	0.8	30°	0.15	TCGW110208S01530F					★					
		1.8	3.18	0.4	20°	0.10	TCGW110304S01020F				☆	☆	☆	☆	★		
		2.8	3.18	0.4	30°	0.15	TCGW110304S01530F					★				☆	
		2.8	3.18	0.4	20°	0.10	TCGW110304T01020F										★
		2.5	3.18	0.8	20°	0.10	TCGW110308S01020F				☆	☆	☆	☆	★		
		2.9	3.18	0.8	30°	0.15	TCGW110308S01530F					☆					★
		2.9	3.18	0.8	20°	0.10	TCGW110308T01020F										★
		2.7	2.38	0.4			TCMW110204FP		☆	★							
		2.4	2.38	0.8			TCMW110208FP			★							
		2.7	3.18	0.4			TCMW110304FP			★							
		2.4	3.18	0.8			TCMW110308FP			★							
	16	7.4	3.97	0.4			TCMW16T304FLP			★							
		4.2	3.97	0.4			TCMW16T304FP		☆	★							
		7.4	3.97	0.4			TCMW16T304FRP			★							
		3.9	3.97	0.8			TCMW16T308FP		☆	★							

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-V (Rhombisch 35°)



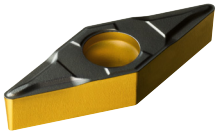


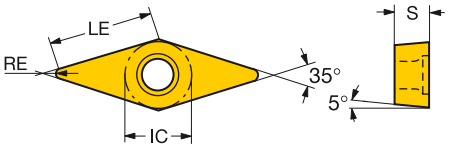
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Schlichten	PF	11	10.9	3.18	0.20	VCMT 11 03 02-PF						★																			
			10.7	3.18	0.40	VCMT 11 03 04-PF			★	☆		☆										☆										
			10.9	3.18	0.20	VBMT 11 03 02-PF	★			☆		☆										★										
			10.7	3.18	0.40	VBMT 11 03 04-PF	☆		★	☆		☆										☆										
			10.3	3.18	0.79	VBMT 11 03 08-PF			★	☆		☆										☆										
			9.9	3.18	1.19	VBMT 11 03 12-PF			★	☆												☆										
		16	16.4	4.76	0.20	VBMT 16 04 02-PF						★																				
			16.2	4.76	0.40	VBMT 16 04 04-PF			★	☆		☆										☆										
			15.8	4.76	0.79	VBMT 16 04 08-PF			★	☆		☆										☆										
			15.4	4.76	1.19	VBMT 16 04 12-PF			★																							
	MF	11	10.9	3.18	0.20	VCMT 11 03 02-MF								★																★		
			10.7	3.18	0.40	VCMT 11 03 04-MF								☆	★															★		
	KF	11	10.9	3.18	0.20	VBMT 11 03 02-KF																	★			★				★		
			10.7	3.18	0.40	VBMT 11 03 04-KF													★	☆			☆			★				★		
			10.3	3.18	0.79	VBMT 11 03 08-KF													★	☆												
			10.7	3.18	0.40	VCMT 11 03 04-KF													★	☆												
		16	16.4	4.76	0.20	VBMT 16 04 02-KF																	★			★				★		
			16.2	4.76	0.40	VBMT 16 04 04-KF													★	☆			☆			★				★		
			15.8	4.76	0.79	VBMT 16 04 08-KF													★	☆			☆			★				★		
	MF	11	10.9	3.18	0.20	VBMT 11 03 02-MF							★	☆													★	☆	☆			
			10.7	3.18	0.40	VBMT 11 03 04-MF							☆	☆	★	☆		☆									★	☆	☆			
			10.3	3.18	0.79	VBMT 11 03 08-MF							☆	☆	★	☆		☆									★	☆	☆			
		16	16.4	4.76	0.20	VBMT 16 04 02-MF							★	☆													★	☆	☆			
			16.2	4.76	0.40	VBMT 16 04 04-MF							☆	☆	★	☆		☆									★	☆	☆			
			15.8	4.76	0.79	VBMT 16 04 08-MF							☆	☆	★	☆		☆									★	☆	☆			☆
			15.4	4.76	1.19	VBMT 16 04 12-MF									★																	
	UF	11	10.9	2.38	0.20	VBMT 11 02 02-UF	★			☆	☆	☆		★								☆	★	☆		★			★	☆	
			10.7	2.38	0.40	VBMT 11 02 04-UF	☆		★	☆	☆	☆		★								☆	★	☆		★			★	☆	
			10.3	2.38	0.79	VBMT 11 02 08-UF	☆		★	☆	☆	☆										☆	★			★				★	
Mittel	PM	16	16.2	4.76	0.40	VBMT 16 04 04-PM	☆	☆	☆	★	☆	☆									☆	★									
			15.8	4.76	0.79	VBMT 16 04 08-PM	☆	☆	☆	★	☆	☆									☆	★									
			15.4	4.76	1.19	VBMT 16 04 12-PM	☆	☆	☆	★	☆	☆									☆	★									
		11	10.7	3.18	0.40	VCMT 11 03 04-PM	☆		☆	★	☆											★									
			10.3	3.18	0.79	VCMT 11 03 08-PM			☆	★												★									
	MM	16	16.2	4.76	0.40	VBMT 16 04 04-MM							☆	☆	☆	★	☆	☆									★	☆	☆			
			15.8	4.76	0.79	VBMT 16 04 08-MM							☆	☆	☆	★	☆	☆									★	☆	☆			
			15.4	4.76	1.19	VBMT 16 04 12-MM							☆	☆	☆	★	☆	☆										☆	★			
		11	10.7	3.18	0.40	VCMT 11 03 04-MM								☆		★		☆											★			
			10.3	3.18	0.79	VCMT 11 03 08-MM										★		☆														
	KM	11	10.3	3.18	0.79	VCMT 11 03 08-KM													★	☆												
		16	16.2	4.76	0.40	VBMT 16 04 04-KM													★	☆			☆			★				★		
			15.8	4.76	0.79	VBMT 16 04 08-KM													★	☆			☆			★				★		
			15.4	4.76	1.19	VBMT 16 04 12-KM													★	☆			☆			★				★		
	UM	16	16.5	4.76	0.10	VBGT 16 04 01-UM							★	☆									★	☆		★	★	☆	☆	☆		
			16.4	4.76	0.20	VBGT 16 04 02-UM							★	☆									★	☆		★	★	☆	☆	☆		
			16.2	4.76	0.40	VBGT 16 04 04-UM							★	☆									★	☆		★	★	☆	☆	☆	☆	
			15.8	4.76	0.79	VBGT 16 04 08-UM							★	☆									★	☆		★	★	☆	☆	☆	☆	
		11	11.0	3.18	0.10	VCET 11 03 01-UM							★	☆										☆			★	☆	☆			
			10.9	3.18	0.20	VCET 11 03 02-UM							★	☆										☆			★	☆	☆			
			11.0	3.18	0.10	VCGT 11 03 01-UM							★	☆									★	☆		★		☆	★	☆		
			10.9	3.18	0.20	VCGT 11 03 02-UM							★	☆									★	☆		★		☆	★	☆		
			10.7	3.18	0.40	VCGT 11 03 04-UM							★	☆									★	☆		★		☆	★	☆		

A58 A88 A278 A294 H36 H6

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-V (Rhombisch 35°)





			LE	S	RE	ISO CODE	P						M						K						N			S					
							1525	4305	4315	4325	4335	5015	1115	1125	2015	2025	2035	2220	3210	3225	4305	4325	H13A	1125	H10	H13A	1105	1115	1125	H13A	S05F			
Mittel	AL	11	10.9	2.38	0.20	VCGX 11 02 02-AL																			★								
			10.7	2.38	0.40	VCGX 11 02 04-AL																			★								
			10.9	3.18	0.20	VCGX 11 03 02-AL																			★								
			10.7	3.18	0.40	VCGX 11 03 04-AL																			★		★						
		16	16.2	4.76	0.40	VCGX 16 04 04-AL																			★		★						
			15.8	4.76	0.79	VCGX 16 04 08-AL																			★		★						
			15.4	4.76	1.19	VCGX 16 04 12-AL																			★								
		22	20.1	5.56	2.00	VCGX 22 05 20-AL																			★								
			19.1	5.56	3.00	VCGX 22 05 30-AL																			★								
	UM	16	16.2	4.76	0.40	VBMT 16 04 04-UM	☆		☆	★	☆	☆	☆	☆		★		☆				☆	★	☆		★		☆	★	☆				
			15.8	4.76	0.79	VBMT 16 04 08-UM	☆		☆	★	☆	☆	☆	☆		★		☆				☆	★	☆		★		☆	★	☆				
			15.4	4.76	1.19	VBMT 16 04 12-UM				★			★	☆								★		☆				☆	★					
Schruppen	PR	16	15.8	4.76	0.79	VBMT 16 04 08-PR		☆	☆	☆	★										☆	★											
			15.4	4.76	1.19	VBMT 16 04 12-PR		☆	☆	☆	★										☆	★											
	KR	16	15.8	4.76	0.79	VBMT 16 04 08-KR													☆	★			☆			★				★			
			15.4	4.76	1.19	VBMT 16 04 12-KR													☆	★			☆			★				★			
	MR	16	15.8	4.76	0.79	VBMT 16 04 08-MR									☆	☆	★	☆									★						
			15.4	4.76	1.19	VBMT 16 04 12-MR										☆	★	☆									★						
	UR	16	16.2	4.76	0.40	VBMT 16 04 04-UR			☆	☆	★											☆	★			★				★			
			15.8	4.76	0.79	VBMT 16 04 08-UR			☆	☆	★											☆	★			★				★			
			15.4	4.76	1.19	VBMT 16 04 12-UR			☆	★												☆	★			★				★			

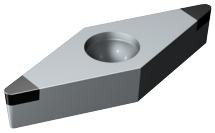
A58 A88 A278 A294 H36 H6

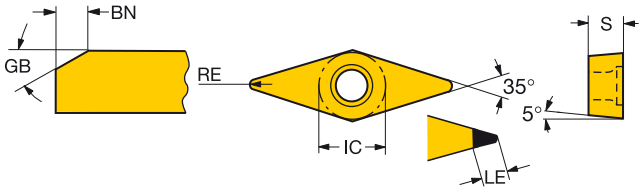
SANDVIK Coromant

CoroTurn® 107 Wendeschneidplatte zum Drehen

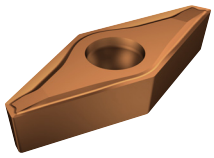
Wendeschneidplatte Typ-V (Rhombisch 35°)

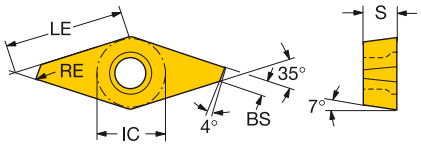
CBN und PKD





		LE	S	RE	GB	BN	ISO CODE	K	N		H					
								7525	CD05	CD10	7015	7025	7105	7115	7125	7135	7525
Schlichten	11	2.5	3.18	0.2	20°	0.10	VBGW110302S01020F					★		★			
		2.3	3.18	0.2	20°	0.10	VBGW110302T01020F					★					
		2.5	3.18	0.4	20°	0.10	VBGW110304S01020F				☆	☆	☆	☆	★		☆
		2.5	3.18	0.4	30°	0.15	VBGW110304S01530F									★	
		4.4	2.38	0.4			VCMW110204FP		☆	★							
		4.4	3.18	0.4			VCMW110304FP			★							
	16	3.0	4.76	0.4	20°	0.10	VBGW160404S01020F				☆	☆	☆	☆	★		
		3.0	4.76	0.4	30°	0.10	VBGW160404S01030F					★					
		2.5	4.76	0.4	30°	0.15	VBGW160404S01530F				★					☆	
		4.0	4.76	0.4	20°	0.10	VBGW160404T01020F	★									★
		3.0	4.76	0.8	20°	0.10	VBGW160408S01020F				☆	☆	☆	☆	★		
		2.5	4.76	0.8	30°	0.15	VBGW160408S01530F				☆	★				☆	
		4.0	4.76	0.8	20°	0.10	VBGW160408T01020F	★									★
		4.4	4.76	0.4			VCMW160404FP		☆	★							
		3.5	4.76	0.8			VCMW160408FP		☆	★							
		2.7	4.76	1.2			VCMW160412FP			★							

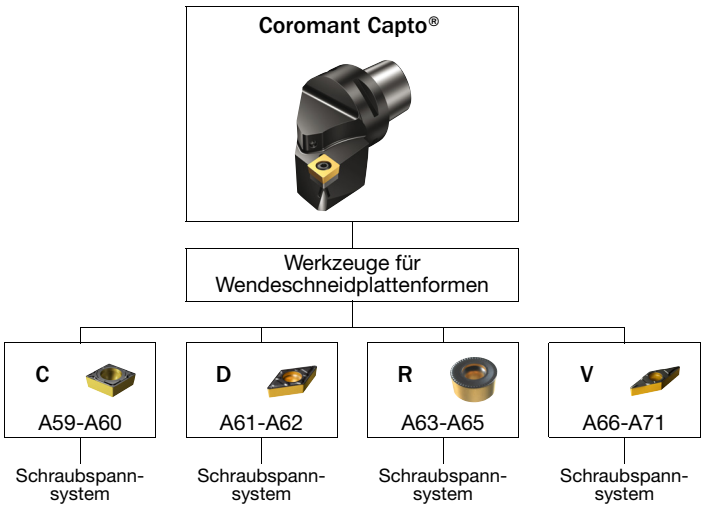


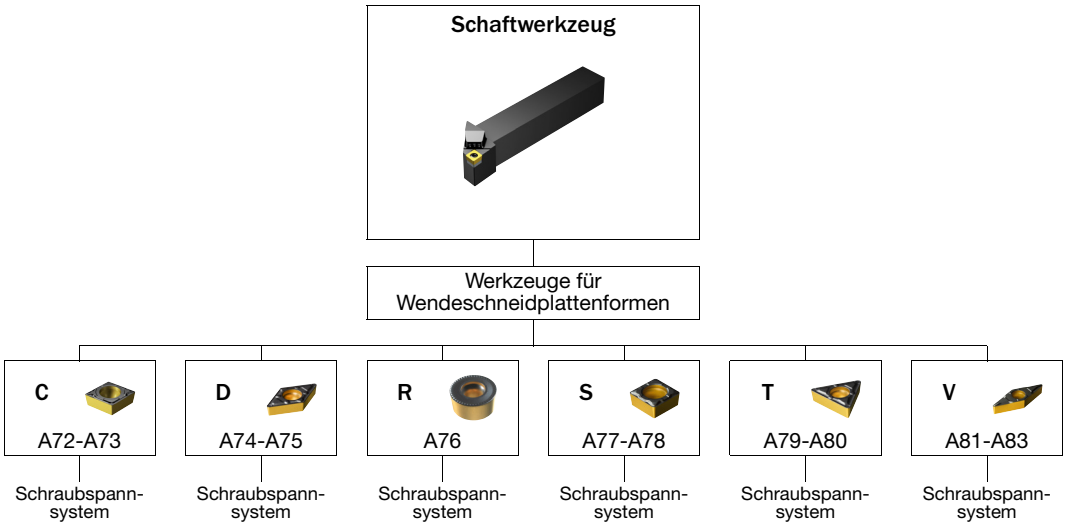


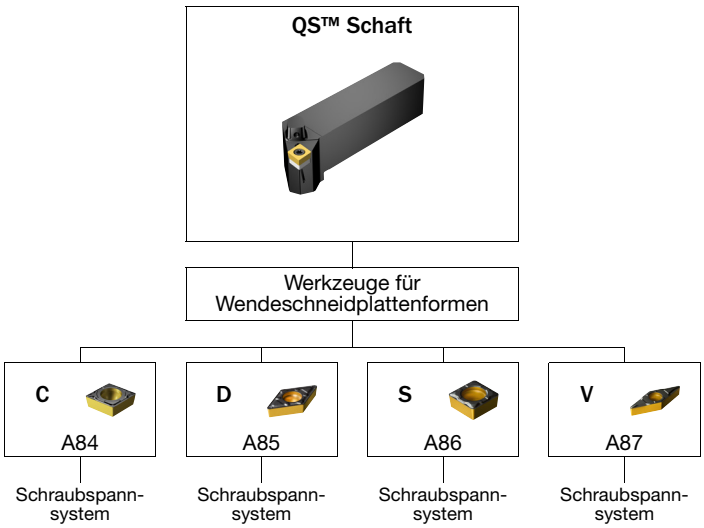
		LE	S	RE	BS	ISO CODE	P		M			K	N	S		
							1125	5015	1105	1115	1125	5015	1125	1105	1115	1125
Schlichten	11	11.1	3.18	0.0	1.4	VCEX 11 03 00L-F	☆	★	☆		★	☆	★	★		☆
		11.1	3.18	0.0	1.4	VCEX 11 03 00R-F	☆	★	☆	★	★	☆	★	★	☆	☆
		11.0	3.18	0.1	1.2	VCEX 11 03 01L-F	☆	★	☆	★	★	☆	★	★	☆	☆
		11.0	3.18	0.1	1.2	VCEX 11 03 01R-F	☆	★	☆	★	★	☆	★	★	☆	☆

A58 A88 A278 A294 H36 H35 H6 H3

CoroTurn® 107 Werkzeuge für die Außenbearbeitung





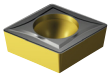


CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

Coromant Capto® - Präzisionskühlung

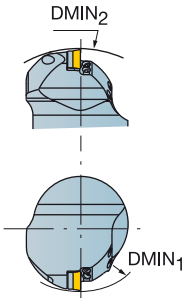


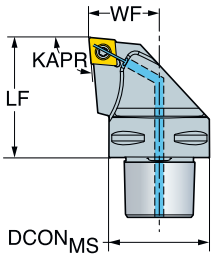


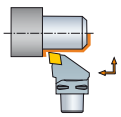
CCMT, CCGT
CCGX, CCET

CCMW

KAPR 95.0°





		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	09	C3	265.0	700.0	3	C3-SCLCR/L-22040-09C	32.0	40.0	22.0	150	3.0	0.20	CCMT 09 T3 08
		C4	272.0	600.0	3	C4-SCLCR/L-27050-09C	40.0	50.0	27.0	150	3.0	0.43	CCMT 09 T3 08
	12	C4	210.0	600.0	3	C4-SCLCR/L-27050-12C	40.0	50.0	27.0	150	3.0	0.44	CCMT 12 04 08
		C5	204.0	550.0	3	C5-SCLCR/L-35060-12C	50.0	60.0	35.0	150	3.0	0.77	CCMT 12 04 08
		C6	208.0	800.0	3	C6-SCLCR/L-45065-12C	63.0	65.0	45.0	150	3.0	1.34	CCMT 12 04 08

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

	Ersatzteile					
MIID	Schraube für Wendeschneid-platte	Schraube für Zwischenlage	Zwischenlage	Unterer Stopfen M4	Kühlschmierstoff-düsen	Einsätze für Wendeschneid-plattenschrauben
CCMT 09	5513 020-01	5512 090-01	5322 232-01	3213 010-256	5691 026-03	5680 084-15
CCMT 12	5513 020-18	5512 090-03	5322 232-02	3213 010-256	5691 026-03	5680 084-15

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

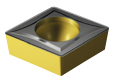
A40 F2 E1 G1 H36 H10 H5

CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

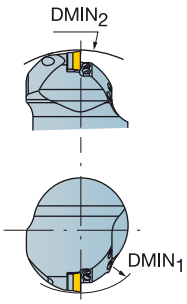




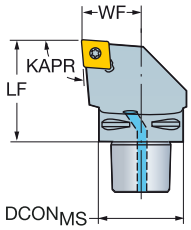
CCMT, CCGT
CCGX, CCET

CCMW

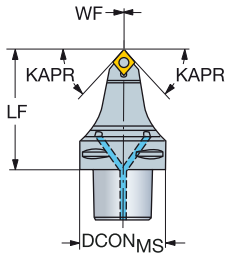
KAPR

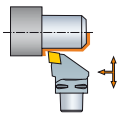


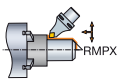
Cx-SCLCR/L
95.0°



Cx-SCMCN (M-T)
95.0°



		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	09	C3	130.0	116.0	3	**C3-SCLCR/L-22040-09**	32.0	40.0	22.0	10	3.0	0.24	CCMT 09 T3 08
		C4	130.0	140.0	3	**C4-SCLCR/L-27050-09**	40.0	50.0	27.0	10	3.0	0.46	CCMT 09 T3 08
		C5	130.0	165.0	3	**C5-SCLCR/L-35060-09**	50.0	60.0	35.0	10	3.0	0.87	CCMT 09 T3 08
		C6	130.0	190.0	3	**C6-SCLCR/L-45065-09**	63.0	65.0	45.0	10	3.0	1.50	CCMT 09 T3 08
	12	C3	125.0	116.0	3	**C3-SCLCR/L-22040-12**	32.0	40.0	22.0	10	3.0	0.24	CCMT 12 04 08
		C4	125.0	140.0	3	**C4-SCLCR/L-27050-12**	40.0	50.0	27.0	10	3.0	0.45	CCMT 12 04 08
		C5	125.0	165.0	3	**C5-SCLCR/L-35060-12**	50.0	60.0	35.0	10	3.0	0.85	CCMT 12 04 08
		C6	125.0	190.0	3	**C6-SCLCR/L-45065-12**	63.0	65.0	45.0	10	3.0	1.49	CCMT 12 04 08

		CZC$_{MS}$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	12	C6	3	**C6-SCMCN-00090-12**	63.0	90.0	0.0	10	3.0	1.35	CCMT 12 04 08

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
C3-SCLCR/L-22040-09	5513 020-01	5322 232-01	5512 090-01	5691 034-01
C4-SCLCR/L-27050-09	5513 020-01	5322 232-01	5512 090-01	5691 034-01
C5-SCLCR/L-35060-09	5513 020-01	5322 232-01	5512 090-01	5691 034-02
C6-SCLCR/L-45065-09	5513 020-01	5322 232-01	5512 090-01	5691 034-02
C3-SCLCR/L-22040-12	5513 020-18	5322 232-02	5512 090-03	5691 034-01
C4-SCLCR/L-27050-12	5513 020-18	5322 232-02	5512 090-03	5691 034-01
C5-SCLCR/L-35060-12	5513 020-18	5322 232-02	5512 090-03	5691 034-02
C6-SCLCR/L-45065-12	5513 020-18	5322 232-02	5512 090-03	5691 034-02
C6-SCMCN-00090-12	5513 020-18	5322 232-02	5512 090-03	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A40


F2


E1


G1



H36



H10



H5

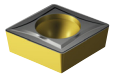
SANDVIK Coromant

CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

Coromant Capto® - Präzisionskühlung

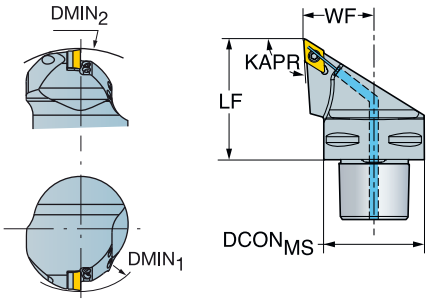


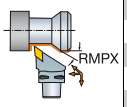


CCMT, CCGT
CCGX, CCET

CCMW

KAPR 93.0°



		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	11	C3	244.0	135.0	27°	3	C3-SDJCR/L-22040-11C	32.0	40.0	22.0	150	3.0	0.19	DCMT 11 T3 08
		C4	246.0	140.0	27°	3	C4-SDJCR/L-27050-11C	40.0	50.0	27.0	150	3.0	0.38	DCMT 11 T3 08
		C5	250.0	165.0	27°	3	C5-SDJCR/L-35060-11C	50.0	60.0	35.0	150	3.0	0.70	DCMT 11 T3 08
		C6	250.0	190.0	27°	3	C6-SDJCR/L-45065-11C	63.0	65.0	45.0	150	3.0	1.19	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile					
Schraube für Wendeschneid-platte	Schraube für Zwischenlage	Zwischenlage	Unterer Stopfen	Kühlschmierstoff düsen	Einsätze für Wendeschneid-plattenschrauben
5513 020-01	5512 090-01	5322 263-01	3213 010-256	5691 026-03	5680 084-15

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A40 F2 E1 G1 H36 H10 H5

CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

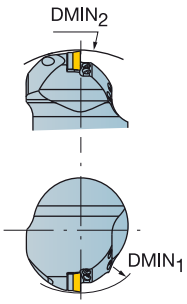
Coromant Capto® - innere Kühlschmierstoffzufuhr



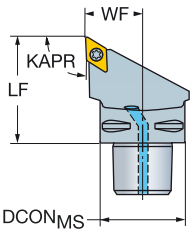


DCMT, DCMX
DCGT, DCGX, DCET
DCMW

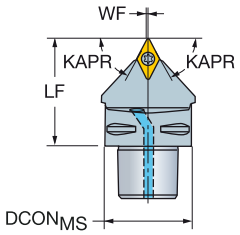
KAPR

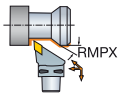
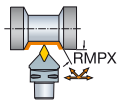


Cx-SDJCR/L
93.0°



Cx-SDNCN
62.5°



		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	07	C3	70.0	116.0	27°	3	C3-SDJCR-22040-07	32.0	40.0	22.0	10	0.9	0.21	DCMT 07 02 04
		C4	70.0	140.0	27°	3	C4-SDJCR-27050-07	40.0	50.0	27.0	10	0.9	0.26	DCMT 07 02 04
	11	C3		116.0	57°	3	C3-SDNCN-00040-11	32.0	40.0	0.5	10	3.0	0.20	DCMT 11 T3 08
		C4		140.0	57°	3	C4-SDNCN-00050-11	40.0	50.0	0.5	10	3.0	0.38	DCMT 11 T3 08
		C5		165.0	57°	3	C5-SDNCN-00060-11	50.0	60.0	0.5	10	3.0	0.66	DCMT 11 T3 08

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
07	C3-C4	5513 020-03			5691 034-01
11	C3-C4	5513 020-01	5322 263-01	5512 090-01	5691 034-01
11	C5-C6	5513 020-01	5322 263-01	5512 090-01	5691 034-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A40 F2 E1 G1 H36 H10 H5

CoroTurn® 107 Schneidkopf zum Drehen

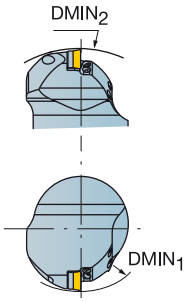
Schraubspannsystem

Coromant Capto® - Präzisionskühlung

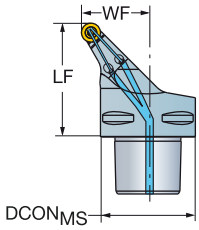




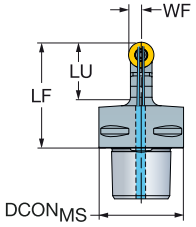
RCMT
RCGX-AL

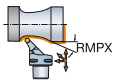


Cx-SRSCR/L..HP



Cx-SRDCN..HPA



									Abmessungen, mm						
		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	LU	RMPX	CNSC	Bestellnummer	DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	10	C5	130.0	270.0		45°	3	C5-SRSCR/L-35060-10HP	50	60.0	35.0	150	3.0	0.70	RCMT 10 T3 M0
		C6	140.0	300.0		45°	3	C6-SRSCR/L-45065-10HP	63	65.0	45.0	150	3.0	1.22	RCMT 10 T3 M0
	12	C5	130.0	270.0		45°	3	C5-SRSCR/L-35060-12HP	50	60.0	35.0	150	3.0	0.70	RCMT 12 04 M0
		C5	150.0	165.0		45°	3	C5-SRSCR/L-35060-12HPA	50	60.0	35.0	150	3.0	0.70	RCMT 12 04 M0
		C6	120.0	195.0		27°	3	C6-SRSCR/L-45065-12HP	63	65.0	45.0	150	3.0	1.37	RCMT 12 04 M0
		C6	150.0	190.0		27°	3	C6-SRSCR/L-45065-12HPA	63	65.0	45.0	150	3.0	1.25	RCMT 12 04 M0
	16	C5	175.0	165.0		45°	3	C5-SRSCR/L-35060-16HPA	50	60.0	35.0	150	6.4	0.70	RCMT 16 06 M0
		C6	175.0	190.0		27°	3	C6-SRSCR/L-45065-16HPA	63	65.0	45.0	150	6.4	1.25	RCMT 16 06 M0
	10	C5		165.0	25.0	90°	3	C5-SRDCN00060-10AHPA	50	60.0	5.0	150	3.0	0.70	RCMT 10 T3 M0
	12	C4		140.0	28.0	90°	3	C4-SRDCN00050-12AHPA	40	50.0	6.0	150	3.0	0.34	RCMT 12 04 M0
		C5		165.0	28.0	90°	3	C5-SRDCN00060-12AHPA	50	60.0	6.0	150	3.0	0.63	RCMT 12 04 M0
		C6		190.0	28.0	90°	3	C6-SRDCN00065-12AHPA	63	65.0	6.0	150	3.0	1.05	RCMT 12 04 M0
		C6		190.0	28.0	90°	3	C6-SRDCN-00065-12HP	63	65.0	6.0	150	3.0	1.13	RCMT 12 04 M0
	16	C6		190.0	35.0	90°	3	C6-SRDCN00065-16AHPA	63	65.0	8.0	150	6.4	1.04	RCMT 16 06 M0

N = Neutrale Ausführung, R = Rechtsausführung,
L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Düse
C5-SRDCN00060-10AHPA	5513 020-10	5322 110-01	5512 090-01	5691 026-13
C5-SRSCR/L-35060-10HP	5513 020-10	5322 110-01	5512 090-01	5691 026-03
C6-SRSCR/L-45065-10HP	5513 020-10	5322 110-01	5512 090-01	5691 026-03
C4-SRDCN00050-12AHPA	5513 020-01	5322 110-02	5512 090-01	5691 026-13
C5-SRDCN00060-12AHPA	5513 020-01	5322 110-02	5512 090-01	5691 026-13
C5-SRSCR/L-35060-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-03
C5-SRSCR/L-35060-12HPA	5513 020-01	5322 110-02	5512 090-01	5691 026-03
C6-SRDCN00065-12AHPA	5513 020-01	5322 110-02	5512 090-01	5691 026-13
C6-SRDCN-00065-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-03
C6-SRSCR/L-45065-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-03
C6-SRSCR/L-45065-12HPA	5513 020-01	5322 110-02	5512 090-01	5691 026-03
C5-SRSCR/L-35060-16HPA	5513 020-26	5322 110-03	5512 090-06	5691 026-03
C6-SRDCN00065-16AHPA	5513 020-26	5322 110-03	5512 090-06	5691 026-03
C6-SRSCR/L-45065-16HPA	5513 020-26	5322 110-03	5512 090-06	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A40


F2


E1


G1



H36



H10



H5

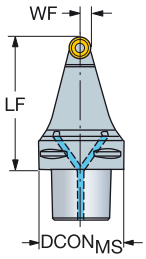
CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

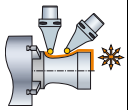
Coromant Capto® - innere Kühlschmierstoffzufuhr







RCMT
RCGX-AL

		CZC$_{MS}$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	10	C6	90°	3	**C6-SRDCN-00100-10**	63.0	100.0	5.0	10	3.0	1.42	RCMT 10 T3 M0
	16	C6	90°	3	**C6-SRDCN-00100-16**	63.0	100.0	8.0	10	6.4	1.44	RCMT 16 06 M0

N = Neutrale Ausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
10	C6	5513 020-10	5322 110-01	5512 090-01	5691 045-01
16	C6	5513 020-26	5322 110-03	5512 090-06	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A40 F2 E1 G1 H36 H10 H5

CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

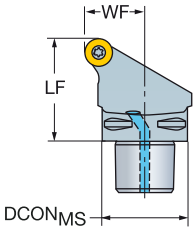
Coromant Capto® - innere Kühlschmierstoffzufuhr



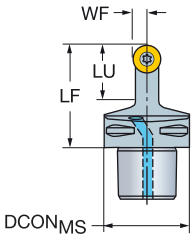


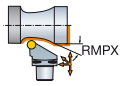
RCMT
RCGX-AL

Cx-SRSCR/L



Cx-SRDCN



	CZCMS	LU	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	06	C4	12.0	90°	3	C4-SRDCN-00050-06A	40.0	50.0	3.0	10	0.9	0.40	RCMT 06 02 M0
		C5	12.0	90°	3	C5-SRDCN-00060-06A	50.0	60.0	3.0	10	0.9	0.71	RCMT 06 02 M0
	08	C4	16.0	90°	3	C4-SRDCN-00050-08A	40.0	50.0	4.0	10	1.4	0.36	RCMT 08 03 M0
		C5	16.0	90°	3	C5-SRDCN-00060-08A	50.0	60.0	4.0	10	1.4	0.59	RCMT 08 03 M0
	10	C4	25.0	90°	3	C4-SRDCN-00050-10A	40.0	50.0	5.0	10	3.0	0.33	RCMT 10 T3 M0
		C5	25.0	90°	3	C5-SRDCN-00060-10A	50.0	60.0	5.0	10	3.0	0.62	RCMT 10 T3 M0
		C6	25.0	90°	3	C6-SRDCN-00065-10A	63.0	65.0	5.0	10	3.0	1.00	RCMT 10 T3 M0
	12	C4	28.0	90°	3	C4-SRDCN-00050-12A	40.0	50.0	6.0	10	3.0	0.33	RCMT 12 04 M0
		C5	28.0	90°	3	C5-SRDCN-00060-12A	50.0	60.0	6.0	10	3.0	0.62	RCMT 12 04 M0
		C6	28.0	90°	3	C6-SRDCN-00065-12A	63.0	65.0	6.0	10	3.0	1.07	RCMT 12 04 M0
	16	C5	35.0	90°	3	C5-SRDCN-00060-16A	50.0	60.0	8.0	10	6.4	0.59	RCMT 16 06 M0
		C6	35.0	90°	3	C6-SRDCN-00065-16A	63.0	65.0	8.0	10	6.4	1.03	RCMT 16 06 M0
	20	C5	40.0	90°	3	C5-SRDCN-00060-20A	50.0	60.0	10.0	10	9.5	0.60	RCMT 20 06 M0
		C6	40.0	90°	3	C6-SRDCN-00065-20A	63.0	65.0	10.0	10	9.5	1.03	RCMT 20 06 M0
	06	C4		27°	3	C4-SRSCR-27050-06	40.0	50.0	27.0	10	0.9	0.40	RCMT 06 02 M0
		C5		27°	3	C5-SRSCR/L-35060-06	50.0	60.0	35.0	10	0.9	0.72	RCMT 06 02 M0
	08	C4		27°	3	C4-SRSCR/L-27050-08	40.0	50.0	27.0	10	1.4	0.36	RCMT 08 03 M0
		C5		27°	3	C5-SRSCR/L-35060-08	50.0	60.0	35.0	10	1.4	0.70	RCMT 08 03 M0
	10	C3		27°	3	C3-SRSCR-22040-10	32.0	40.0	22.0	10	3.0	0.22	RCMT 10 T3 M0
		C4		27°	3	C4-SRSCR/L-27050-10	40.0	50.0	27.0	10	3.0	0.41	RCMT 10 T3 M0
		C5		27°	3	C5-SRSCR/L-35060-10	50.0	60.0	35.0	10	3.0	0.75	RCMT 10 T3 M0
		C6		27°	3	C6-SRSCR/L-45065-10	63.0	65.0	45.0	10	3.0	1.20	RCMT 10 T3 M0
	12	C4		27°	3	C4-SRSCR/L-27050-12	40.0	50.0	27.0	10	3.0	0.40	RCMT 12 04 M0
		C5		27°	3	C5-SRSCR/L-35060-12	50.0	60.0	35.0	10	3.0	0.75	RCMT 12 04 M0
		C6		27°	3	C6-SRSCR/L-45065-12	63.0	65.0	45.0	10	3.0	1.24	RCMT 12 04 M0
	16	C5		27°	3	C5-SRSCR/L-35060-16	50.0	60.0	35.0	10	6.4	0.70	RCMT 16 06 M0
		C6		27°	3	C6-SRSCR/L-45065-16	63.0	65.0	45.0	10	6.4	1.27	RCMT 16 06 M0
	20	C5		27°	3	C5-SRSCR/L-35060-20	50.0	60.0	35.0	10	9.5	0.86	RCMT 20 06 M0
		C6		27°	3	C6-SRSCR/L-45065-20	63.0	65.0	45.0	10	9.5	1.31	RCMT 20 06 M0

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
CZCMS	Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
06	C4	5513 020-03			5691 034-01
06	C5	5513 020-03			5691 034-02
08	C4	5513 020-04			5691 034-01
08	C5	5513 020-04			5691 034-02
10	C3-C4	5513 020-10	5322 110-01	5512 090-01	5691 034-01
10	C5-C6	5513 020-10	5322 110-01	5512 090-01	5691 034-02
12	C4	5513 020-01	5322 110-02	5512 090-01	5691 034-01
12	C5-C6	5513 020-01	5322 110-02	5512 090-01	5691 034-02
16	C5-C6	5513 020-26	5322 110-03	5512 090-06	5691 034-02
20	C5-C6	5513 020-14	5322 110-04	5512 090-08	5691 034-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A40


F2


E1


G1



H36



H10



H5

CoroTurn® 107 Schneidkopf zum Drehen

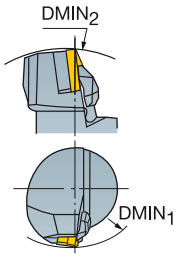
Schraubspannsystem

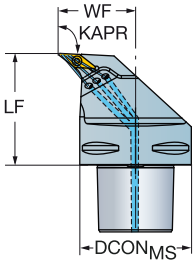
Coromant Capto® - Präzisionskühlung





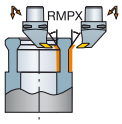
KAPR 93.0°





VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	16	C6	85.0	50°	3	**C6-SVUBR/L-45065-16HP**	63.0	65.0	45.0	150	3.0	1.41	VBMT 16 04 08
		C8	100.0	50°	3	**C8-SVUBR/L-55080-16HP**	80.0	80.0	55.0	150	3.0	2.79	VBMT 16 04 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Düse
C3-SVJBR/L2204011HPAB1	5513 020-03			5691 026-03
C4-SVJBR/L2705011HPAB1	5513 020-03			5691 026-03
C4-SVJBR/L-27050-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13
C4-SVJBR/L-27050-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03
C5-SVJBR/L-35060-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13
C5-SVJBR/L-35060-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03
C6-SVJBR/L-45065-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13
C6-SVJBR/L-45065-16HPA	5513 020-01	5322 270-01	5512 090-01	5691 026-03
C6-SVUBR/L-45065-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-03
C8-SVJBR/L-55080-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13
C8-SVUBR/L-55080-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

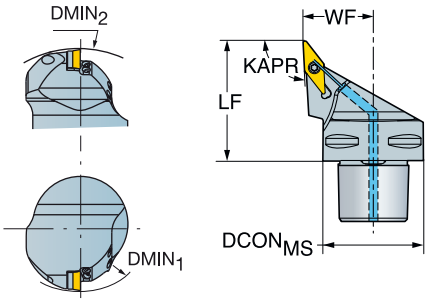
CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

Coromant Capto® - Präzisionskühlung



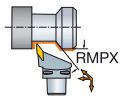
KAPR 93.0°





VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	11	C3	368.0	116.0	50°	3	C3-SVJBR/L-2204011B1C	32.0	40.0	22.0	150	0.9	0.18	VBMT 11 03 04
		C4	434.0	140.0	50°	3	C4-SVJBL-2705011B1C	40.0	50.0	27.0	150	0.9	0.36	VBMT 11 03 04
		C4	434.0	140.0	50°	3	C4-SVJBR-2705011B1C	40.0	50.0	27.0	150	3.0	0.36	VBMT 11 03 04
	16	C4	270.0	140.0	50°	3	C4-SVJBR/L-27050-16C	40.0	50.0	27.0	150	3.0	0.33	VBMT 16 04 08
		C5	270.0	165.0	50°	3	C5-SVJBR/L-35060-16C	50.0	60.0	35.0	150	3.0	0.63	VBMT 16 04 08
		C6	270.0	190.0	50°	3	C6-SVJBR/L-45065-16C	63.0	65.0	45.0	150	3.0	1.14	VBMT 16 04 08
		C8	272.0	248.0	50°	3	C8-SVJBR/L-55080-16C	80.0	80.0	55.0	150	3.0	2.40	VBMT 16 04 08

N = Neutrale Ausführung, R = Rechtsausführung,
L = Linksausführung

	Ersatzteile					
MIID	Schraube für Wendeschneid-platte	Schraube für Zwischenlage	Zwischenlage	Unterer Stopfen	Kühlschmierstoff-düsen	Einsätze für Wendeschneid-plattenschrauben
VBMT 11	5513 020-03	-	-	3213 010-256	5691 026-03	5680 084-15
VBMT 16	5513 020-01	5512 090-01	5322 270-01	3213 010-256	5691 026-03	5680 084-15

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

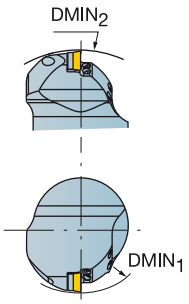
CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

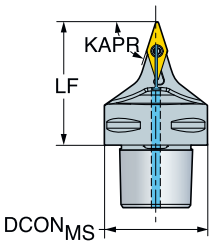
Coromant Capto® - Präzisionskühlung



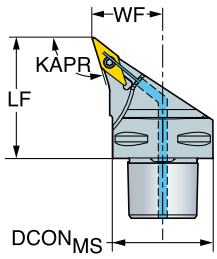
KAPR



Cx-SVVBN..C
72.5°



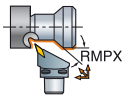
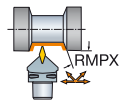
Cx-SVHBR/L..C
107.5°





VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

			Abmessungen, mm										
										BAR	NM	KG	
		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	**Bestellnummer**	DCON$_{MS}$	LF	WF			MIID
	16	C4	124.0	140.0	35°	3	**C4-SVHBR/L-27050-16C**	40.0	50.0	27.0	150	3.0	0.35	VBMT 16 04 08
		C5	124.0	165.0	35°	3	**C5-SVHBR/L-35060-16C**	50.0	60.0	35.0	150	3.0	0.63	VBMT 16 04 08
		C6	134.0	190.0	35°	3	**C6-SVHBR/L-45065-16C**	63.0	65.0	45.0	150	3.0	1.14	VBMT 16 04 08
		C5		165.0	70°	3	**C4-SVVBN-00055-16C**	50.0	60.0	0.6	150	3.0	0.31	VBMT 16 04 08
		C5		165.0	70°	3	**C5-SVVBN-00060-16C**	50.0	60.0	0.6	150	3.0	0.55	VBMT 16 04 08
		C6		190.0	70°	3	**C6-SVVBN-00065-16C**	63.0	65.0	0.6	150	3.0	0.97	VBMT 16 04 08

N = Neutrale Ausführung, R = Rechtsausführung,
L = Linksausführung

Ersatzteile					
Schraube für Wendeschneid-platte	Schraube für Zwischenlage	Zwischenlage	Unterer Stopfen M4	Kühlschmierstoff-düsen	Einsätze für Wendeschneid-plattenschrauben
5513 020-01	5512 090-01	5322 270-01	3213 010-256	5691 026-03	5680 084-15

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® 107 Schneidkopf zum Drehen

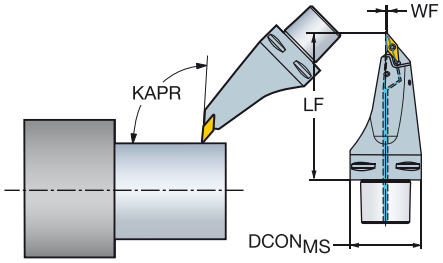
Schraubspannsystem

Coromant Capto® - Präzisionskühlung



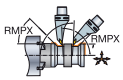


KAPR 95.0°



VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

		CZCMS	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	16	C6	45°	3	**C6-SVMBR/L-00130-16HP**	63.0	130.0	1.2	150	3.0	1.96	VBMT 16 04 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Düse
5513 020-01	5322 270-01	5512 090-01	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A40 F2 E1 G1 H36 H10 H5

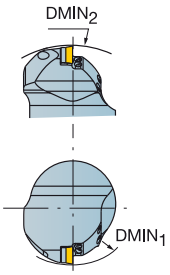
CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

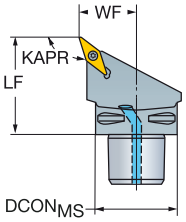
Coromant Capto® - innere Kühlschmierstoffzufuhr



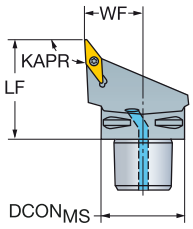
KAPR



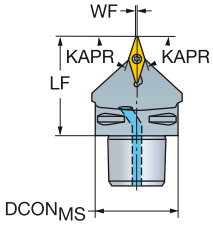
Cx-SVHBR/L
107.5°



Cx-SVJBR/L
93.0°



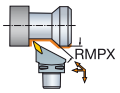
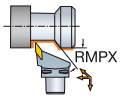
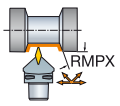
Cx-SVVBN
72.5°





VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	11	C3			35°	3	C3-SVHBR/L-22040-11	32.0	40.0	22.0	10	0.9	0.20	VBMT 11 02 04
		C3	55.0	116.0	35°	3	C3-SVHBR/L-22040-11-B1	32.0	40.0	22.0	10	0.9	0.20	VBMT 11 03 04
		C4			35°	3	C4-SVHBR/L-27050-11	40.0	50.0	27.0	10	0.9	0.40	VBMT 11 02 04
		C4	55.0	140.0	35°	3	C4-SVHBR/L-27050-11-B1	40.0	50.0	27.0	10	0.9	0.40	VBMT 11 03 04
		C5			35°	3	C5-SVHBR/L-35060-11	50.0	60.0	35.0	10	0.9	0.74	VBMT 11 02 04
	16	C4	95.0	140.0	35°	3	C4-SVHBR/L-27050-16	40.0	50.0	27.0	10	3.0	0.38	VBMT 16 04 08
		C5	95.0	165.0	35°	3	C5-SVHBR/L-35060-16	50.0	60.0	35.0	10	3.0	0.64	VBMT 16 04 08
		C6	95.0	190.0	35°	3	C6-SVHBR/L-45065-16	63.0	65.0	45.0	10	3.0	1.12	VBMT 16 04 08
	11	C3			50°	3	C3-SVJBR/L-22040-11	32.0	40.0	22.0	10	0.9	0.19	VBMT 11 02 04
		C3	105.0	116.0	50°	3	C3-SVJBR/L-22040-11-B1	32.0	40.0	22.0	10	0.9	0.20	VBMT 11 03 04
		C4			50°	3	C4-SVJBR/L-27050-11	40.0	50.0	27.0	10	0.9	0.38	VBMT 11 02 04
		C4	105.0	140.0	50°	3	C4-SVJBR/L-27050-11-B1	40.0	50.0	27.0	10	0.9	0.38	VBMT 11 03 04
		C5			50°	3	C5-SVJBR/L-35060-11	50.0	60.0	35.0	10	0.9	0.74	VBMT 11 02 04
	16	C4	155.0	140.0	50°	3	C4-SVJBR/L-27050-16	40.0	50.0	27.0	10	3.0	0.35	VBMT 16 04 08
		C5	155.0	165.0	50°	3	C5-SVJBR/L-35060-16	50.0	60.0	35.0	10	3.0	0.70	VBMT 16 04 08
		C6	155.0	190.0	50°	3	C6-SVJBR/L-45065-16	63.0	65.0	45.0	10	3.0	1.11	VBMT 16 04 08
	11	C3		116.0	70°	3	C3-SVVBN-00040-11-B1	32.0	40.0	0.3	10	0.9	0.18	VBMT 11 03 04
	16	C4		140.0	70°	3	C4-SVVBN-00050-16	40.0	50.0	0.6	10	3.0	0.36	VBMT 16 04 08
		C5		165.0	70°	3	C5-SVVBN-00060-16	50.0	60.0	0.6	10	3.0	0.56	VBMT 16 04 08
		C6		190.0	70°	3	C6-SVVBN-00065-16	63.0	65.0	0.6	10	3.0	1.00	VBMT 16 04 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
11	C3-C4	5513 020-03			5691 034-01
11	C5	5513 020-03			5691 034-02
16	C4	5513 020-01	5322 270-01	5512 090-01	5691 034-01
16	C5-C6	5513 020-01	5322 270-01	5512 090-01	5691 034-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® 107 Schneidkopf zum Drehen

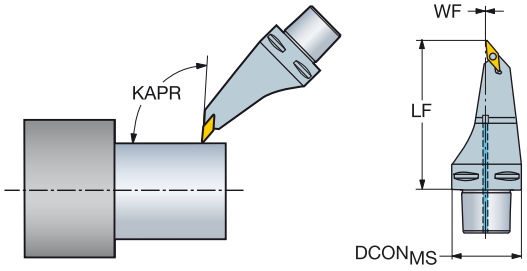
Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr



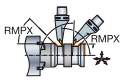


KAPR 95.0°



VBMT, VBGT
VCGX,
VCGT, VCET

VBMW, VCMW

		CZC$_{MS}$	RMPX	CNSC	Bestellnummer	DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	16	C5	45°	3	**C5-SVMBL-00115-16**	50.0	115.0	1.2	10	3.0	1.00	VBMT 16 04 08
		C6	45°	3	**C6-SVMBL-00130-16**	63.0	130.0	1.2	10	3.0	1.77	VBMT 16 04 08
		C6	47°	3	**C6-SVMBL-33120-16A**	63.0	120.0	32.9	10	3.0	1.96	VBMT 16 04 08

L = Linksausführung

Ersatzteile			
Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
5513 020-01	5322 270-01	5512 090-01	5691 034-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A40


F2


E1


G1



H36



H10

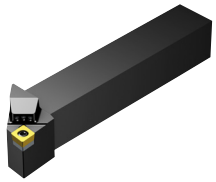


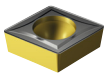
H5

CoroTurn® 107 Schaftwerkzeug zum Drehen

Schraubspannsystem

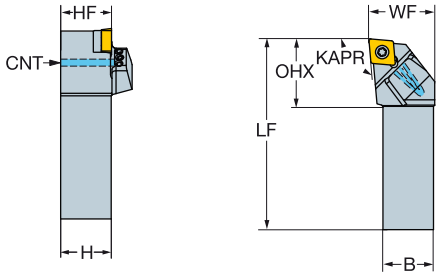
Präzisionskühlung

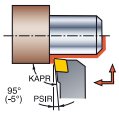




CCMT

KAPR 95.0°



						Abmessungen, mm									
		CZC_{MS}	OHX	CNSC	Bestellnummer	B	H	LF	WF	HF	CNT	BAR	NM	KG	MIID
	09	16 x 16	26.5	1	SCLCR/L 1616H 09HP	16.0	16.0	100.0	20.0	16.0	G 1/8-28	275	3.0	0.24	CCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
5513 020-01	5322 232-01	5512 090-01	5691 026-13

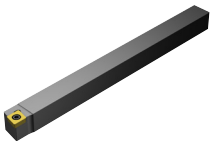
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

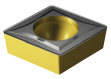
A40 F2 E1 G1 H36 H10 H5

SANDVIK Coromant

CoroTurn® 107 Schaftwerkzeug zum Drehen

Schraubspannsystem

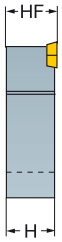




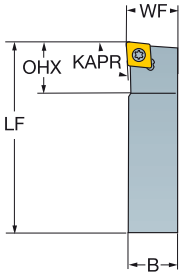
CCMT, CCGT
CCGX, CCET

CCMW

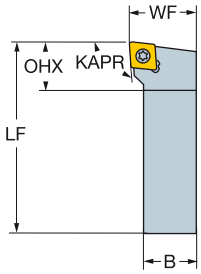
KAPR



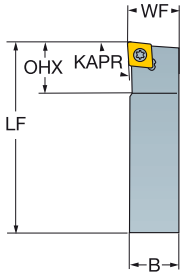
SCACR/L-S
90.0°

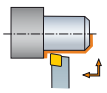
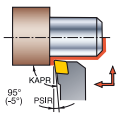
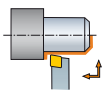


SCLCR/L
95.0°



SCLCR/L-S
95.0°



		CZC$_{MS}$	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	09	16 x 16	16.0	**SCACR/L 1616K 09-S**	16.0	16.0	125.0	16.0	16.0	3.0	0.28	CCMT 09 T3 08
	09	16 x 16	16.8	**SCLCR/L 1616H 09**	16.0	16.0	100.0	20.0	16.0	3.0	0.23	CCMT 09 T3 08
		20 x 20	17.8	**SCLCR/L 2020K 09**	20.0	20.0	125.0	25.0	20.0	3.0	0.42	CCMT 09 T3 08
	12	20 x 20	21.7	**SCLCR/L 2020K 12**	20.0	20.0	125.0	25.0	20.0	3.0	0.43	CCMT 12 04 08
		25 x 25	23.7	**SCLCR/L 2525M 12**	25.0	25.0	150.0	32.0	25.0	3.0	0.80	CCMT 12 04 08
	06	16 x 16	16.0	**SCLCR/L 1616K 06-S**	16.0	16.0	125.0	16.0	16.0	0.9	0.27	CCMT 06 02 04
	09	16 x 16	16.0	**SCLCR/L 1616K 09-S**	16.0	16.0	125.0	16.0	16.0	3.0	0.27	CCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
Bestellnummer	Schraube	Zwischenlage	Schraube für Zwischenlage
SCLCR/L 1616K 06-S	5513 020-03		
SCACR/L 1616K 09-S	5513 020-09		
SCLCR/L 1616H 09	5513 020-01	5322 232-01	5512 090-01
SCLCR/L 1616K 09-S	5513 020-09		
SCLCR/L 2020K 09	5513 020-01	5322 232-01	5512 090-01
SCLCR/L 2020K 12	5513 020-18	5322 232-02	5512 090-03
SCLCR/L 2525M 12	5513 020-18	5322 232-02	5512 090-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A40


F2


E1



H36

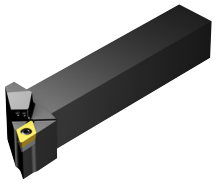


H10

CoroTurn® 107 Schaftwerkzeug zum Drehen

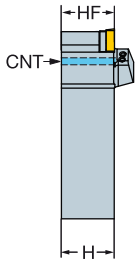
Schraubspannsystem

Präzisionskühlung

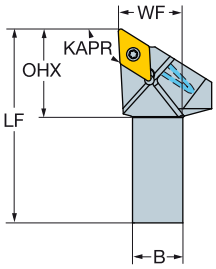




KAPR

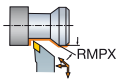


93.0°



DCMT, DCMX
DCGT, DCGX, DCET

DCMW

		CZC_{MS}	RMPX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	CNT	BAR	NM	KG	MIID
	11	16 x 16	27°	28.0	1	**SDJCR/L 1616H 11HP**	16.0	16.0	100.0	20.0	16.0	G 1/8-28	275	3.0	0.24	DCMT 11 T3 08
		32 x 25	27°	28.0	1	**SDJCR/L 3225P 11HP**	25.0	32.0	170.0	32.0	32.0	G 1/8-28	275	3.0	1.06	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
5513 020-01	5322 263-01	5512 090-01	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A40


F2


E1


G1



H36



H10

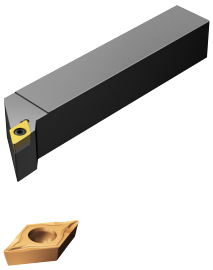


H5

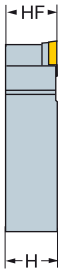
SANDVIK Coromant

CoroTurn® 107 Schaftwerkzeug zum Drehen

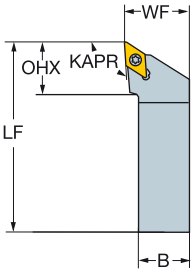
Schraubspannsystem



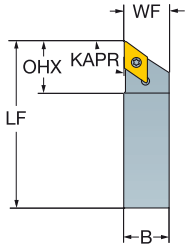
KAPR



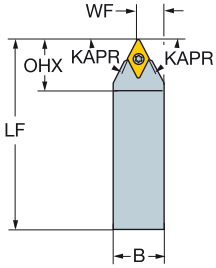
SDJCR/L
93.0°



SDJCR/L-S
93.0°

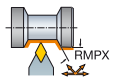


SDNCN
62.5°



DCMT, DCMX
DCGT, DCGX, DCET

DCMW

		Abmessungen, mm									
	CZC_{MS}	RMPX	OHX	Bestellnummer	B	H	LF	WF	HF	NM	KG	MIID
	07	10 x 10	27°	15.7	SDJCR/L 1010E 07	10.0	10.0	70.0	12.0	10.0	0.9	0.04	DCMT 07 02 04
		16 x 16	27°	16.0	SDJCR/L 1616H 07	16.0	16.0	100.0	20.0	16.0	0.9	0.21	DCMT 07 02 04
		20 x 20	27°	17.4	SDJCR/L 2020K 07	20.0	20.0	125.0	25.0	20.0	0.9	0.40	DCMT 07 02 04
	11	16 x 16	27°	20.3	SDJCR/L 1616H 11	16.0	16.0	100.0	20.0	16.0	3.0	0.22	DCMT 11 T3 08
		16 x 16	27°	20.0	SDJCR/L 1616K 11-S	16.0	16.0	125.0	16.0	16.0	3.0	0.27	DCMT 11 T3 08
		20 x 20	27°	21.9	SDJCR/L 2020K 11	20.0	20.0	125.0	25.0	20.0	3.0	0.42	DCMT 11 T3 08
		25 x 25	27°	24.4	SDJCR/L 2525M 11	25.0	25.0	150.0	32.0	25.0	3.0	0.75	DCMT 11 T3 08
	07	10 x 10	57°	14.5	SDNCN 1010E 07	10.0	10.0	70.0	5.2	10.0	0.9	0.06	DCMT 07 02 04
	11	16 x 16	57°	21.9	SDNCN 1616H 11	16.0	16.0	100.0	8.5	16.0	3.0	0.20	DCMT 11 T3 08
		20 x 20	57°	21.9	SDNCN 2020K 11	20.0	20.0	125.0	10.5	20.0	3.0	0.40	DCMT 11 T3 08
		25 x 25	57°	22.2	SDNCN 2525M 11	25.0	25.0	150.0	13.0	25.0	3.0	0.71	DCMT 11 T3 08

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

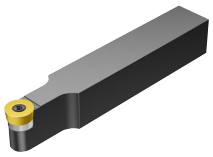
	Ersatzteile		
Bestellnummer	Schraube	Zwischenlage	Schraube für Zwischenlage
SDJCR/L 1010E 07	5513 020-03		
SDNCN 1010E 07	5513 020-03		
SDJCR/L 1616H 07	5513 020-03		
SDJCR/L 2020K 07	5513 020-03		
SDJCR/L 1616H 11	5513 020-01	5322 263-01	5512 090-01
SDJCR/L 1616K 11-S	5513 020-09		
SDNCN 1616H 11	5513 020-01	5322 263-01	5512 090-01
SDJCR/L 2020K 11	5513 020-01	5322 263-01	5512 090-01
SDNCN 2020K 11	5513 020-01	5322 263-01	5512 090-01
SDJCR/L 2525M 11	5513 020-01	5322 263-01	5512 090-01
SDNCN 2525M 11	5513 020-01	5322 263-01	5512 090-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A40 F2 E1 H36 H10

CoroTurn® 107 Schaftwerkzeug zum Drehen

Schraubspannsystem

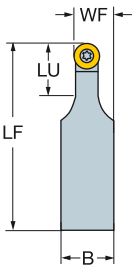




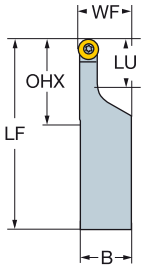
RCMT
RCGX-AL

SRDCN

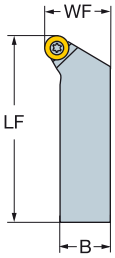


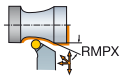


SRDCR/L



SRSCR/L



		CZC$_{MS}$	LU	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	08	16 x 16	16.0	90°	16.0	SRDCN 1616H 08	16.0	16.0	100.0	12.0	16.0	1.4	0.17	RCMT 08 03 M0
	10	20 x 20	25.0	90°	25.0	SRDCN 2020K 10-A	20.0	20.0	125.0	15.0	20.0	3.0	0.40	RCMT 10 T3 M0
		25 x 25	25.0	90°	25.0	SRDCN 2525M 10-A	25.0	25.0	150.0	17.5	25.0	3.0	0.66	RCMT 10 T3 M0
		32 x 25	28.0	90°	28.0	SRDCN 3225P 10-A	25.0	32.0	170.0	17.5	32.0	3.0	1.00	RCMT 10 T3 M0
	12	20 x 20	25.0	90°	25.0	SRDCN 2020K 12-A	20.0	20.0	125.0	16.0	20.0	3.0	0.40	RCMT 12 04 M0
		25 x 25	28.0	90°	28.0	SRDCN 2525M 12-A	25.0	25.0	150.0	18.5	25.0	3.0	0.67	RCMT 12 04 M0
		32 x 25	28.0	90°	28.0	SRDCN 3225P 12-A	25.0	32.0	170.0	18.5	32.0	3.0	1.00	RCMT 12 04 M0
	16	25 x 25	35.0	90°	35.0	SRDCN 2525M 16-A	25.0	25.0	150.0	20.5	32.0	6.4	0.64	RCMT 16 06 M0
		32 x 25	35.0	90°	35.0	SRDCN 3225P 16-A	25.0	32.0	170.0	20.5	32.0	6.4	1.00	RCMT 16 06 M0
	20	32 x 32	40.0	90°	40.0	SRDCN 3232P 20-A	32.0	32.0	170.0	26.0	32.0	9.5	1.24	RCMT 20 06 M0
	05	32 x 25	20.0	90°	35.0	SRDCR/L 3225P 05-A	25.0	32.0	170.0	25.5	32.0	0.9	0.95	RCMT 05 02 M0
	06	20 x 20	20.0	90°	32.0	SRDCR/L 2020K 06-A	20.0	20.0	125.0	20.5	20.0	0.9	0.35	RCMT 06 02 M0
		32 x 25	20.0	90°	35.0	SRDCR/L 3225P 06-A	25.0	32.0	170.0	25.5	32.0	0.9	1.00	RCMT 06 02 M0
	08	20 x 20	20.0	90°	32.0	SRDCR/L 2020K 08-A	20.0	20.0	125.0	20.5	20.0	1.4	0.36	RCMT 08 03 M0
		25 x 25	20.0	90°	35.0	SRDCR/L 2525M 08-A	25.0	25.0	150.0	25.5	25.0	1.4	0.68	RCMT 08 03 M0
		32 x 25	20.0	90°	35.0	SRDCR/L 3225P 08-A	25.0	32.0	170.0	25.5	32.0	1.4	1.00	RCMT 08 03 M0
	05	32 x 25		27°	32.0	SRSCR/L 3225P 05	25.0	32.0	170.0	32.0	32.0	0.9	1.01	RCMT 05 02 M0
	06	32 x 25		27°	32.0	SRSCR/L 3225P 06	25.0	32.0	170.0	32.0	32.0	0.9	1.01	RCMT 06 02 M0
	08	32 x 25		27°	32.0	SRSCR/L 3225P 08	25.0	32.0	170.0	32.0	32.0	1.4	1.02	RCMT 08 03 M0
	10	20 x 20		27°	24.4	SRSCR/L 2020K 10	20.0	20.0	125.0	25.0	20.0	3.0	0.42	RCMT 10 T3 M0
		25 x 25		27°	28.0	SRSCR/L 2525M 10	25.0	25.0	150.0	32.0	25.0	3.0	0.80	RCMT 10 T3 M0
	12	25 x 25		27°	28.0	SRSCR/L 2525M 12	25.0	25.0	150.0	32.0	25.0	3.0	0.80	RCMT 12 04 M0
		32 x 25		27°	32.0	SRSCR/L 3225P 12	25.0	32.0	170.0	32.0	32.0	3.0	1.05	RCMT 12 04 M0
	16	32 x 25		27°	32.0	SRSCR/L 3225P 16	25.0	32.0	170.0	32.0	32.0	6.4	1.07	RCMT 16 06 M0
	20	32 x 32		27°	32.0	SRSCR/L 3232P 20	32.0	32.0	170.0	40.0	32.0	9.5	1.30	RCMT 20 06 M0

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
	CZC$_{MS}$	Schraube	Zwischenlage	Schraube für Zwischenlage
05	32 x 25	5513 020-05		
06	20 x 20-32 x 25	5513 020-03		
08	16 x 16-32 x 25	5513 020-04		
10	20 x 20-32 x 25	5513 020-10	5322 110-01	5512 090-01
12	20 x 20-32 x 25	5513 020-01	5322 110-02	5512 090-01
16	25 x 25-32 x 25	5513 020-26	5322 110-03	5512 090-06
20	32 x 32	5513 020-14	5322 110-04	5512 090-08

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

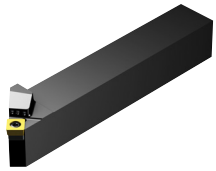
A40 F2 E1 H36 H10

SANDVIK Coromant

CoroTurn® 107 Schaftwerkzeug zum Drehen

Schraubspannsystem

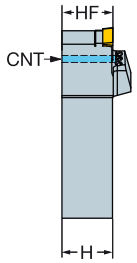
Präzisionskühlung



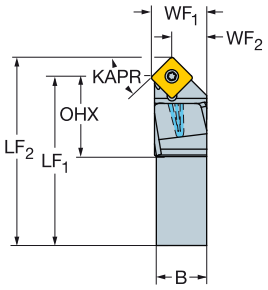


SCMT

KAPR



45.0°



						Abmessungen, mm										
		CZC_{MS}	OHX	CNSC	**Bestellnummer**	B	H	LPR	LF	WF	HF	CNT	BAR	NM	KG	MIID
	09	16 x 16	21.2	1	**SSDCR/L 1616H 09HP**	16.0	16.0	101.4	95.3	17.0	16.0	G 1/8-28	275	3.0	0.22	SCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
5513 020-01	5322 420-01	5512 090-01	5691 026-23

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A40


F2


E1


G1



H36



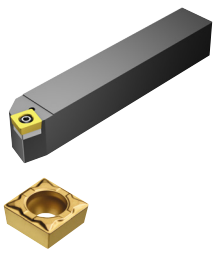
H10



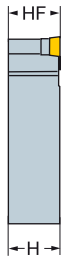
H5

CoroTurn® 107 Schaftwerkzeug zum Drehen

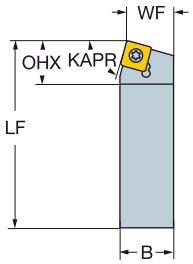
Schraubspannsystem



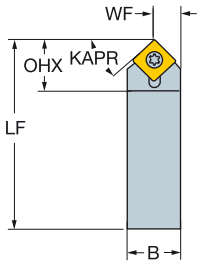
KAPR



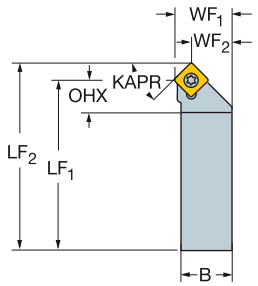
SSBCR/L
75.0°



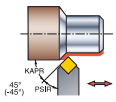
SSDCN
45.0°



SSDCR/L
45.0°



SCMT, SCGX
SCMW

		CZC$_{MS}$	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LPR	LF	WF	HF	NM	KG	MIID
	09	16 x 16	10°	15.3	**SSBCR/L 1616H 09**	16.0	16.0		100.0	13.0	16.0	3.0	0.22	SCMT 09 T3 08
	12	25 x 25	10°	20.1	**SSBCR/L 2525M 12**	25.0	25.0		150.0	22.0	25.0	3.0	0.75	SCMT 12 04 08
	09	16 x 16	45°	15.1	**SSDCN 1616H 09**	16.0	16.0		100.0	8.0	16.0	3.0	0.21	SCMT 09 T3 08
	09	16 x 16	0°	9.5	**SSDCR/L 1616H 09**	16.0	16.0	100.0	93.9	17.0	16.0	3.0	0.21	SCMT 09 T3 08
		20 x 20	0°	12.4	**SSDCR/L 2020K 09**	20.0	20.0	125.0	118.9	22.0	20.0	3.0	0.40	SCMT 09 T3 08
	12	20 x 20	0°	13.9	**SSDCR/L 2020K 12**	20.0	20.0	125.0	116.7	22.0	20.0	3.0	0.40	SCMT 12 04 08
		25 x 25	0°	13.9	**SSDCR/L 2525M 12**	25.0	25.0	150.0	141.7	27.0	25.0	3.0	0.72	SCMT 12 04 08

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
	CZC$_{MS}$	Schraube	Zwischenlage	Schraube für Zwischenlage
09	16 x 16-20 x 20	5513 020-01	5322 420-01	5512 090-01
12	20 x 20-25 x 25	5513 020-18	5322 420-02	5512 090-03

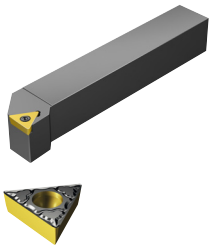
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A40 F2 E1 H36 H10

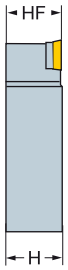
SANDVIK Coromant

CoroTurn® 107 Schaftwerkzeug zum Drehen

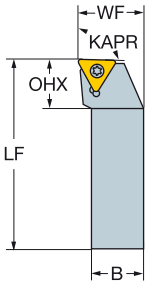
Schraubspannsystem



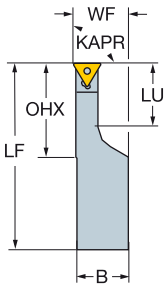
KAPR



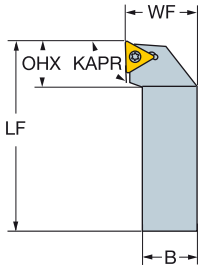
STFCR/L
91.0°



STFCR/L-A
90.0°

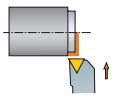
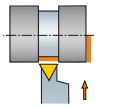
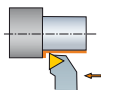


STGCR/L
91.0°



TCMT, TCMX,
TCGT, TCGX
TCEX

TCMW

						Abmessungen, mm							
		CZC_{MS}	LU	OHX	Bestellnummer	B	H	LF	WF	HF	NM	KG	MIID
	11	16 x 16		14.9	**STFCR/L 1616H 11**	16.0	16.0	100.0	20.0	16.0	0.9	0.22	TCMT 11 02 04
	16	16 x 16		19.9	**STFCR/L 1616H 16**	16.0	16.0	100.0	20.0	16.0	3.0	0.23	TCMT 16 T3 08
		20 x 20		21.3	**STFCR/L 2020K 16**	20.0	20.0	125.0	25.0	20.0	3.0	0.42	TCMT 16 T3 08
		25 x 25		22.8	**STFCR/L 2525M 16**	25.0	25.0	150.0	32.0	25.0	3.0	0.80	TCMT 16 T3 08
	11	20 x 20	25.0	37.0	**STFCR/L 2020K 11-A**	20.0	20.0	125.0	20.8	20.0	0.9	0.36	TCMT 11 02 04
		20 x 20	25.0	37.0	**STFCR/L 2020K 11-AB1**	20.0	20.0	125.0	20.8	20.0	0.9	0.40	TCMT 11 03 04
	16	25 x 25	35.0	47.0	**STFCR/L 2525M 16-A**	25.0	25.0	150.0	25.9	25.0	3.0	0.68	TCMT 16 T3 08
	11	16 x 16		14.1	**STGCR/L 1616H 11**	16.0	16.0	100.0	20.0	16.0	0.9	0.22	TCMT 11 02 04
		16 x 16		14.1	**STGCR/L 1616H 11-B1**	16.0	16.0	100.0	20.0	16.0	0.9	0.22	TCMT 11 03 04
	16	16 x 16		20.1	**STGCR/L 1616H 16**	16.0	16.0	100.0	20.0	16.0	3.0	0.23	TCMT 16 T3 08
		20 x 20		20.4	**STGCR/L 2020K 16**	20.0	20.0	125.0	25.0	20.0	3.0	0.42	TCMT 16 T3 08
		25 x 25		20.9	**STGCR/L 2525M 16**	25.0	25.0	150.0	32.0	25.0	3.0	0.80	TCMT 16 T3 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

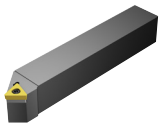
		Ersatzteile		
	CZC_{MS}	Schraube	Zwischenlage	Schraube für Zwischenlage
11	16 x 16-20 x 20	5513 020-03		
16	16 x 16-25 x 25	5513 020-01	5322 320-01	5512 090-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A40 F2 E1 H36 H10

CoroTurn® 107 Schaftwerkzeug zum Drehen

Schraubspannsystem

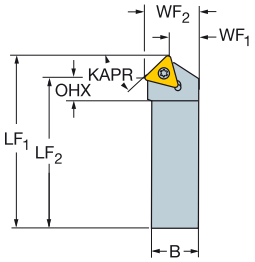




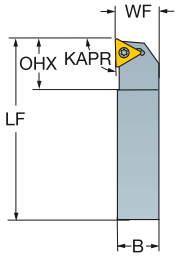
KAPR



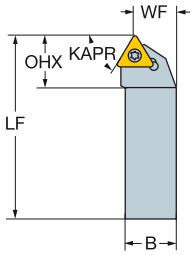
STDCR/L
45.0°



STJCR/L-S
93.0°

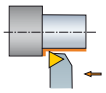


STTCR/L
60.0°



TCMT, TCMX, TCGT, TCGX TCEX

TCMW

		CZC$_{MS}$	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LPR	LF	WF	HF	NM	KG	MIID
	16	16 x 16	45°	21.0	**STDCR/L 1616H 16**	16.0	16.0	100.0	100.0	6.8	16.0	3.0	0.21	TCMT 16 T3 08
	11	16 x 16	0°	16.0	**STJCR/L 1616K 11-S**	16.0	16.0		125.0	16.0	16.0	0.9	0.27	TCMT 11 02 04
	11	16 x 16	30°	12.9	**STTCR/L 1616H 11**	16.0	16.0		100.0	13.0	16.0	0.9	0.21	TCMT 11 02 04
		16 x 16	30°	12.9	**STTCR/L 1616H 11-B1**	16.0	16.0		100.0	13.0	16.0	0.9	0.21	TCMT 11 03 04
	16	20 x 20	30°	21.2	**STTCR/L 2020K 16**	20.0	20.0		125.0	17.0	20.0	3.0	0.41	TCMT 16 T3 08
		25 x 25	30°	21.2	**STTCR/L 2525M 16**	25.0	25.0		150.0	22.0	25.0	3.0	0.74	TCMT 16 T3 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
	CZC$_{MS}$	Schraube	Zwischenlage	Schraube für Zwischenlage
11	16 x 16	5513 020-03		
16	16 x 16-25 x 25	5513 020-01	5322 320-01	5512 090-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

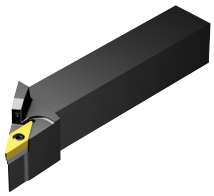
A40 F2 E1 H36 H10

SANDVIK Coromant

CoroTurn® 107 Schaftwerkzeug zum Drehen

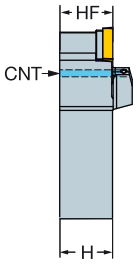
Schraubspannsystem

Präzisionskühlung

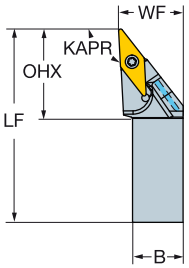




KAPR

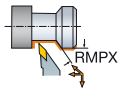


93.0°



VBMT, VBGT
VCGX,
VCGT, VCET

VBMW, VCMW

		CZC$_{MS}$	RMPX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	CNT	BAR	NM	KG	MIID
	16	32 x 25	44°	37.6	1	**SVJBR/L 3225P 16HP**	25.0	32.0	170.0	32.0	32.0	G 1/8-28	275	3.0	1.01	VBMT 16 04 08

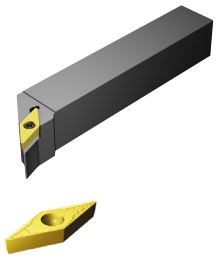
R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
5513 020-01	5322 270-01	5512 090-01	5691 026-13

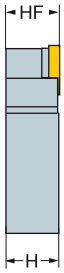
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® 107 Schaftwerkzeug zum Drehen

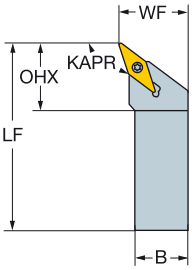
Schraubspannsystem



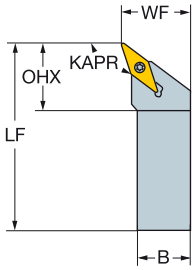
KAPR



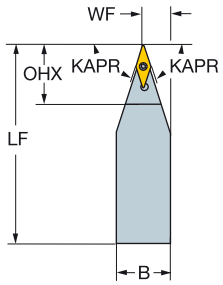
SVHBR/L
107.5°



SVHCR/L
107.5°

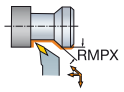
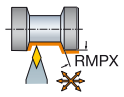


SVVBN
72.5°



VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

						Abmessungen, mm							
		CZC_{MS}	RMPX	OHX	Bestellnummer	B	H	LF	WF	HF	NM	KG	MIID
	16	20 x 20	35°	27.6	SVHBR/L 2020K 16	20.0	20.0	125.0	25.0	20.0	3.0	0.40	VBMT 16 04 08
		25 x 25	35°	27.6	SVHBR/L 2525M 16	25.0	25.0	150.0	32.0	25.0	3.0	0.71	VBMT 16 04 08
		32 x 25	35°	27.6	SVHBR/L 3225P 16	25.0	32.0	170.0	32.0	32.0	3.0	1.04	VBMT 16 04 08
	22	25 x 25	35°	35.2	SVHCR/L 2525M 22-R2	25.0	25.0	150.0	32.0	25.0	3.0	0.72	VCMT 22 05 20
	11	16 x 16	70°	21.1	SVVBN 1616H 11	16.0	16.0	100.0	8.3	16.0	0.9	0.19	VBMT 11 02 04
		20 x 20	70°	21.1	SVVBN 2020K 11-B1	20.0	20.0	125.0	10.3	20.0	0.9	0.37	VBMT 11 03 04
		25 x 25	70°	21.1	SVVBN 2525M 11-B1	25.0	25.0	150.0	12.8	25.0	0.9	0.66	VBMT 11 03 04
	16	20 x 20	70°	31.5	SVVBN 2020K 16	20.0	20.0	125.0	10.6	20.0	3.0	0.40	VBMT 16 04 08
		25 x 25	70°	31.5	SVVBN 2525M 16	25.0	25.0	150.0	13.1	25.0	3.0	0.68	VBMT 16 04 08
		32 x 25	70°	31.5	SVVBN 3225P 16	25.0	32.0	170.0	13.1	32.0	3.0	1.00	VBMT 16 04 08
	11	16 x 16	70°	21.0	SVVBN 1616K 11-S-B1	16.0	16.0	125.0	8.3	16.0	0.9	0.24	VBMT 11 03 04

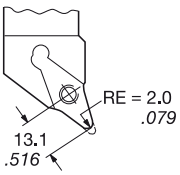
B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
	Schraube	Zwischenlage	Schraube für Zwischenlage
11	5513 020-03		
16	5513 020-01	5322 270-01	5512 090-01
22	5513 020-18	5322 270-03	5512 090-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

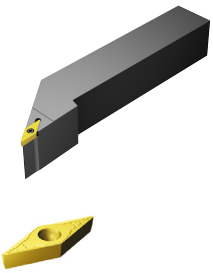
Wird die Wendeschneidplatte VCGX 22 05 30-AL, Radius 3.0 mm, zusammen mit der Zwischenlage 5322 270-04 verwendet, so muss der Halter modifiziert werden. Siehe Abbildung.



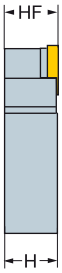
A40 F2 E1 H36 H10

CoroTurn® 107 Schaftwerkzeug zum Drehen

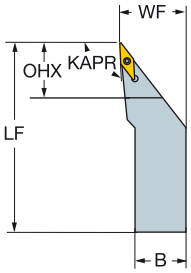
Schraubspannsystem



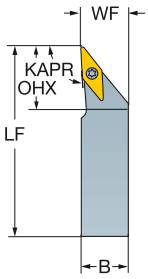
KAPR



SVJBR/L
93.0°

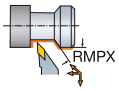
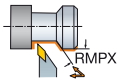


SVJBR/L-S
93.0°



VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

						Abmessungen, mm							
		CZC_{MS}	RMPX	OHX	Bestellnummer	B	H	LF	WF	HF	NM	KG	MIID
	11	16 x 16	50°	21.2	SVJBR/L 1616H 11	16.0	16.0	100.0	20.0	16.0	0.9	0.20	VBMT 11 02 04
		16 x 16	50°	21.2	SVJBR/L 1616H 11-B1	16.0	16.0	100.0	20.0	16.0	0.9	0.20	VBMT 11 03 04
		20 x 20	50°	21.2	SVJBR/L 2020K 11	20.0	20.0	125.0	25.0	20.0	0.9	0.40	VBMT 11 02 04
		20 x 20	50°	21.2	SVJBR/L 2020K 11-B1	20.0	20.0	125.0	25.0	20.0	0.9	0.26	VBMT 11 03 04
		25 x 25	50°	21.2	SVJBR/L 2525M 11	25.0	25.0	150.0	32.0	25.0	0.9	0.69	VBMT 11 02 04
		25 x 25	50°	21.2	SVJBR/L 2525M 11-B1	25.0	25.0	150.0	32.0	25.0	0.9	0.69	VBMT 11 03 04
	16	20 x 20	50°	31.1	SVJBR/L 2020K 16	20.0	20.0	125.0	25.0	20.0	3.0	0.38	VBMT 16 04 08
		25 x 25	50°	31.5	SVJBR/L 2525M 16	25.0	25.0	150.0	32.0	25.0	3.0	0.69	VBMT 16 04 08
		32 x 25	50°	31.5	SVJBR/L 3225P 16	25.0	32.0	170.0	32.0	32.0	3.0	1.01	VBMT 16 04 08
	11	16 x 16	50°	26.0	SVJBR/L 1616K 11-S	16.0	16.0	125.0	16.0	16.0	0.9	0.20	VBMT 11 02 04
		16 x 16	50°	26.0	SVJBR/L 1616K 11-S-B1	16.0	16.0	125.0	16.0	16.0	0.9	0.25	VBMT 11 03 04
	16	16 x 16	50°	40.0	SVJBR/L 1616K 16-S	16.0	16.0	125.0	16.0	16.0	3.0	0.28	VBMT 16 04 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
	CZC_{MS}	Schraube	Zwischenlage	Schraube für Zwischenlage
11	16 x 16-25 x 25	5513 020-03		
16	16 x 16	5513 020-09		
16	20 x 20-32 x 25	5513 020-01	5322 270-01	5512 090-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

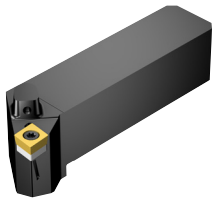
A40 F2 E1 H36 H10

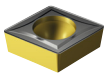
CoroTurn® 107 QS Schaftwerkzeug zum Drehen

Schraubspannsystem

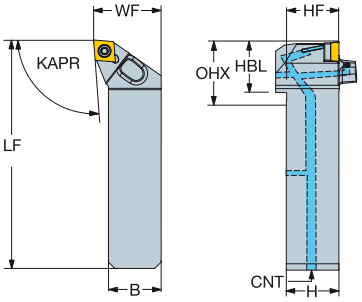
Präzisionskühlung

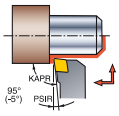
KAPR 95.0°





CCMT



		CZC/MS	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	09	20 x 20	44.0	3	**QS-SCLCR/L 2020 09C**	20.0	20.0	24.0	93.0	25.0	20.0	G 1/8-28	150	3.0	0.26	CCMT 09 T3 08
		25 x 25	49.0	3	**QS-SCLCR/L 2525 09C**	25.0	25.0	24.0	108.0	32.0	25.0	G 1/8-28	150	3.0	0.48	CCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile						
Schraube für Wendeschneid-platte	Schraube für Zwischenlage	Zwischenlage	Düse	Verschluss	Verschluss	Verschluss
5513 020-01	5512 090-01	5322 232-01	5691 026-13	5512 104-01	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

 A40

 F2

 E1

 G1

 H36

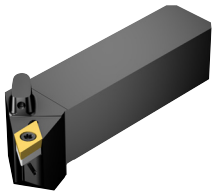
 H5

CoroTurn® 107 QS Schaftwerkzeug zum Drehen

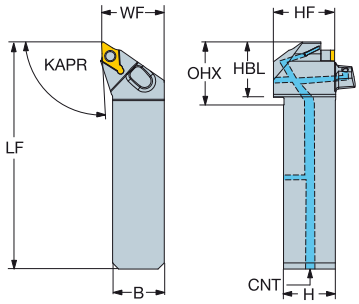
Schraubspannsystem

Präzisionskühlung

KAPR 93.0°







DCMT, DCMX
DCGT, DCGX, DCET

DCMW

							Abmessungen, mm										
		CZC_{MS}	RMPX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	11	20 x 20	27°	47.5	3	**QS-SDJCR/L 2020 11C**	20.0	20.0	27.5	96.5	25.0	20.0	G 1/8-28	150	3.0	0.26	DCMT 11 T3 08
		25 x 25	27°	54.0	3	**QS-SDJCR/L 2525 11C**	25.0	25.0	29.0	113.0	32.0	25.0	G 1/8-28	150	3.0	0.49	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile						
Schraube für Wendeplatte	Schraube für Zwischenlage	Zwischenlage	Düse	Verschluss	Verschluss	Verschluss
5513 020-01	5512 090-01	5322 263-01	5691 026-13	5512 104-01	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

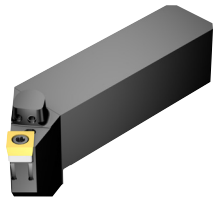
A40 F2 E1 G1 H36 H5

CoroTurn® 107 QS Schaftwerkzeug zum Drehen

Schraubspannsystem

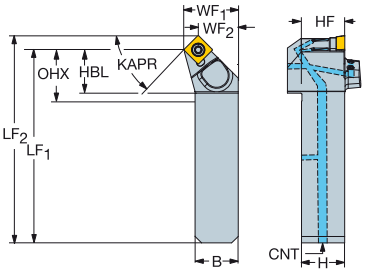
Präzisionskühlung

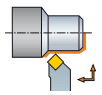
KAPR 45.0°





SCMT



		CZC/MS	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	09	20 x 20	52.5	3	**QS-SSDCR/L 2020 09C**	20.0	20.0	27.5	90.1	25.0	20.0	G 1/8-28	150	3.0	0.27	SCMT 09 T3 08
		25 x 25	53.5	3	**QS-SSDCR/L 2525 09C**	25.0	25.0	28.5	106.1	32.0	25.0	G 1/8-28	150	3.0	0.48	SCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile						
Schraube für Wendeschneid-platte	Schraube für Zwischenlage	Zwischenlage	Düse	Verschluss	Verschluss	Verschluss
5513 020-01	5512 090-01	5322 263-01	5691 026-13	5512 104-01	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A40


F2


E1


G1



H36



H5

SANDVIK Coromant

CoroTurn® 107 QS Schaftwerkzeug zum Drehen

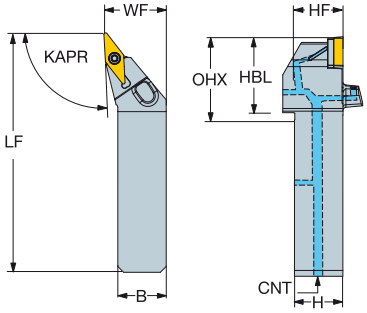
Schraubspannsystem

Präzisionskühlung

KAPR 93.0°

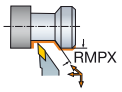






VBMT, VBGT
VCGX,
VCGT, VCET

VBMW, VCMW

							Abmessungen, mm										
		CZC_{MS}	RMPX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	16	20 x 20	44°	59.0	3	QS-SVJBR/L 2020 16C	20.0	20.0	39.0	108.0	25.0	20.0	G 1/8-28	150	3.0	0.29	VBMT 16 04 08
		25 x 25	44°	64.0	3	QS-SVJBR/L 2525 16C	25.0	25.0	39.0	123.0	32.0	25.0	G 1/8-28	150	3.0	0.51	VBMT 16 04 08

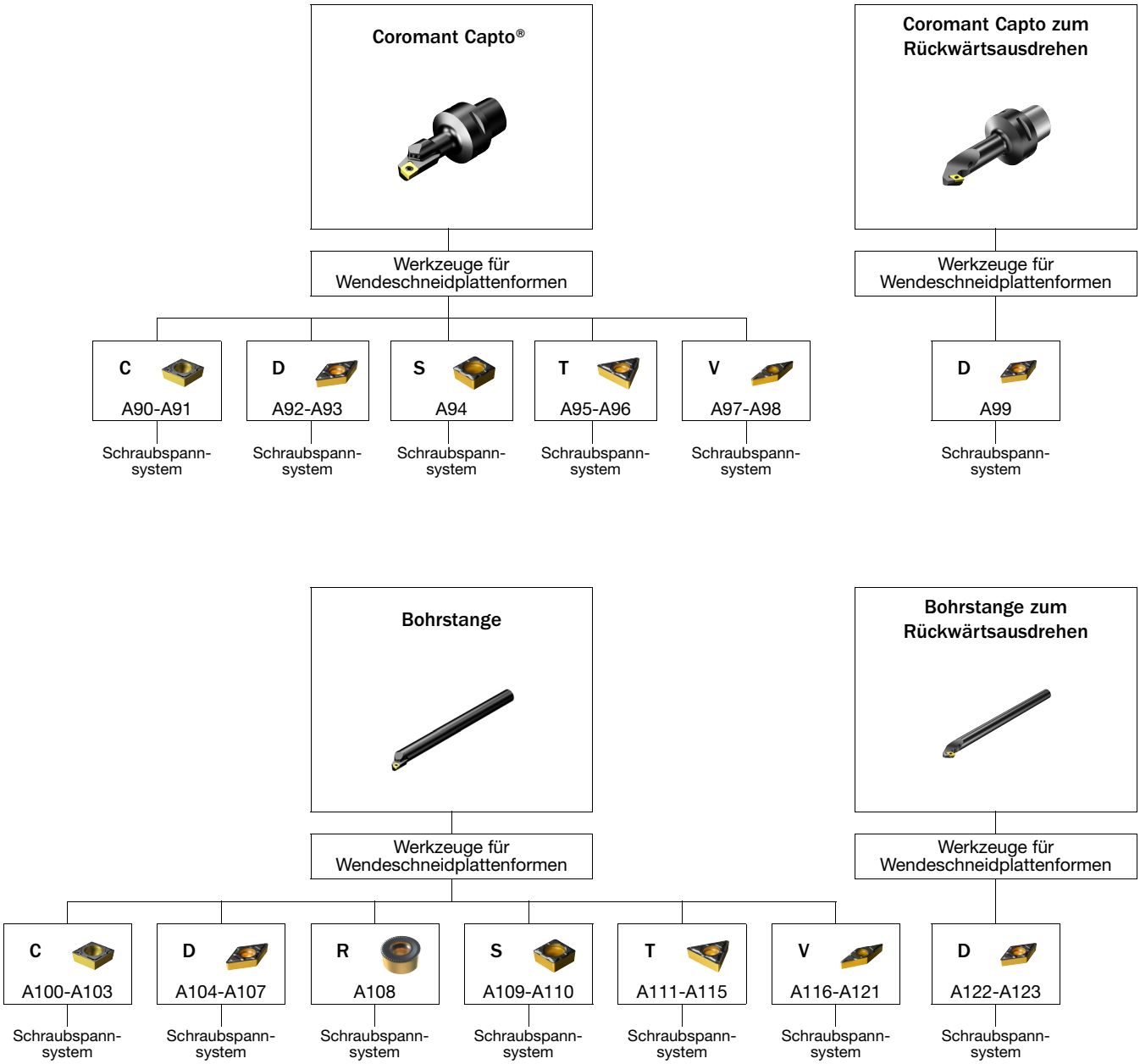
R = Rechtsausführung, L = Linksausführung

Ersatzteile						
Schraube für Wendeschneid-platte	Schraube für Zwischenlage	Zwischenlage	Düse	Verschluss	Verschluss	Verschluss
5513 020-01	5512 090-01	5322 270-01	5691 026-13	5512 104-01	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A40 F2 E1 G1 H36 H5

CoroTurn® 107 Werkzeuge für die Innenbearbeitung



CoroTurn® 107 Werkzeuge für die Innenbearbeitung

Vollhartmetall-Bohrstange zum Drehen



Werkzeuge für Wendeschneidplattenformen

- C A124 — Schraubspann-system
- D A125 — Schraubspann-system
- T A126-A127 — Schraubspann-system
- V A128 — Schraubspann-system

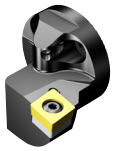
Schwingungsgedämpfte Hartmetall-Bohrstange zum Drehen



Werkzeuge für Wendeschneidplattenformen

- D A129 — Schraubspann-system
- T A130 — Schraubspann-system

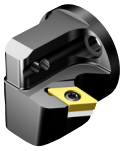
CoroTurn® SL Schneidkopf zum Drehen



Werkzeuge für Wendeschneidplattenformen

- C A131-A133 — Schraubspann-system
- D A134-A137 — Schraubspann-system
- R A138 — Schraubspann-system
- T A139-A140 — Schraubspann-system
- V A141-A144 — Schraubspann-system

CoroTurn® SL Schneidkopf zum Rückwärtsausdrehen



Werkzeuge für Wendeschneidplattenformen

- C A145 — Schraubspann-system
- D A146-A148 — Schraubspann-system
- V A149-A150 — Schraubspann-system

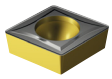
CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

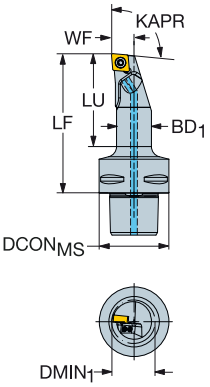
Coromant Capto® - Präzisionskühlung

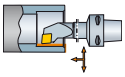
KAPR 95.0°





CCMT, CCGT
CCGX, CCET
CCMW



		CZC$_{MS}$	DMIN$_1$	LU	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	09	C3	21.5	48.0	3	**C3-SCLCR/L-11065-09HP**	32.0	16.0	65.0	11.0	150	3.0	0.22	CCMT 09 T3 08
		C4	21.5	47.0	3	**C4-SCLCR/L-11070-09HP**	40.0	16.0	70.0	11.0	150	3.0	0.36	CCMT 09 T3 08
		C4	25.0	57.0	3	**C4-SCLCR/L-13080-09HP**	40.0	20.0	80.0	13.0	150	3.0	0.41	CCMT 09 T3 08
		C5	21.5	46.0	3	**C5-SCLCR/L-11070-09HP**	50.0	16.0	70.0	11.0	150	3.0	0.56	CCMT 09 T3 08
		C5	25.0	56.0	3	**C5-SCLCR/L-13080-09HP**	50.0	20.0	80.0	13.0	150	3.0	0.61	CCMT 09 T3 08
	12	C4	32.0	69.0	3	**C4-SCLCR/L-17090-12HP**	40.0	25.0	90.0	17.0	150	3.0	0.50	CCMT 12 04 08
		C5	32.0	67.0	3	**C5-SCLCR/L-17090-12HP**	50.0	25.0	90.0	17.0	150	3.0	0.69	CCMT 12 04 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile	
Bestellnummer	Schraube für Wendeschneid-platte	Düse
C3-SCLCR/L-11065-09HP	5513 020-09	5691 026-13
C4-SCLCR/L-11070-09HP	5513 020-09	5691 026-13
C4-SCLCR/L-13080-09HP	5513 020-09	5691 026-13
C5-SCLCR/L-11070-09HP	5513 020-09	5691 026-13
C5-SCLCR/L-13080-09HP	5513 020-09	5691 026-13
C4-SCLCR/L-17090-12HP	5513 020-17	5691 026-13
C5-SCLCR/L-17090-12HP	5513 020-17	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

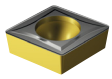
CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

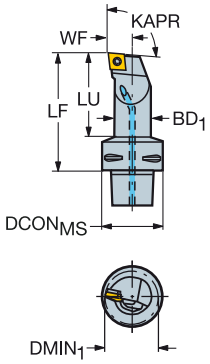
KAPR 95.0°

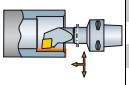




CCMT, CCGT
CCGX, CCET

CCMW



		CZC$_{MS}$	DMIN$_1$	LU	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	09	C3	32.0	74.0	3	C3-SCLCL-17090-09	32.0	25.0	90.0	17.0	10	3.0	0.38	CCMT 09 T3 08
		C3	20.0	48.0	3	C3-SCLCR/L-11065-09	32.0	16.0	65.0	11.0	10	3.0	0.21	CCMT 09 T3 08
		C3	25.0	58.0	3	C3-SCLCR/L-13075-09	32.0	20.0	75.0	13.0	10	3.0	0.27	CCMT 09 T3 08
		C4	20.0	47.0	3	C4-SCLCR/L-11070-09	40.0	16.0	70.0	11.0	10	3.0	0.36	CCMT 09 T3 08
		C4	25.0	57.0	3	C4-SCLCR/L-13080-09	40.0	20.0	80.0	13.0	10	3.0	0.41	CCMT 09 T3 08
		C4	32.0	68.0	3	C4-SCLCR/L-17090-09	40.0	25.0	90.0	17.0	10	3.0	0.51	CCMT 09 T3 08
		C4	50.0	60.0	3	C4-SCLCR/L-27080-09	40.0	40.0	80.0	27.0	10	3.0	0.69	CCMT 09 T3 08
		C5	20.0	46.0	3	C5-SCLCR/L-11070-09	50.0	16.0	70.0	11.0	10	3.0	0.57	CCMT 09 T3 08
		C5	25.0	56.0	3	C5-SCLCR/L-13080-09	50.0	20.0	80.0	13.0	10	3.0	0.65	CCMT 09 T3 08
		C5	32.0	67.0	3	C5-SCLCR/L-17090-09	50.0	25.0	90.0	17.0	10	3.0	0.69	CCMT 09 T3 08
	12	C3	32.0	74.0	3	C3-SCLCR-17090-12	32.0	25.0	90.0	17.0	10	3.0	0.38	CCMT 12 04 08
		C3	40.0	81.0	3	C3-SCLCR-22096-12	32.0	32.0	96.0	22.0	10	3.0	0.54	CCMT 12 04 08
		C4	40.0	89.0	3	C4-SCLCR-22110-12	40.0	32.0	110.0	22.0	10	3.0	0.77	CCMT 12 04 08
		C5	40.0	88.0	3	C5-SCLCR/L-22110-12	50.0	32.0	110.0	22.0	10	3.0	0.97	CCMT 12 04 08
		C5	50.0	119.0	3	C5-SCLCR/L-27140-12	50.0	40.0	140.0	27.0	10	3.0	1.49	CCMT 12 04 08
		C5	63.0	80.0	3	C5-SCLCR-35100-12	50.0	50.0	100.0	35.0	10	3.0	1.40	CCMT 12 04 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
Bestellnummer	Schraube	Zwischenlage	Schraube für Zwischenlage
C3-SCLCR/L-11065-09	5513 020-09		
C3-SCLCR/L-13075-09	5513 020-09		
C3-SCLCR/L-17090-09	5513 020-10		
C4-SCLCR/L-11070-09	5513 020-09		
C4-SCLCR/L-13080-09	5513 020-09		
C4-SCLCR/L-17090-09	5513 020-10		
C4-SCLCR/L-27080-09	5513 020-01	5322 232-01	5512 090-01
C5-SCLCR/L-11070-09	5513 020-09		
C5-SCLCR/L-13080-09	5513 020-09		
C5-SCLCR/L-17090-09	5513 020-10		
C3-SCLCR/L-17090-12	5513 020-17		
C3-SCLCR/L-22096-12	5513 020-18	5322 232-02	5512 090-03
C4-SCLCR/L-17090-12	5513 020-17		
C4-SCLCR/L-22110-12	5513 020-18	5322 232-02	5512 090-03
C4-SCLCR/L-27080-12	5513 020-18	5322 232-02	5512 090-03
C5-SCLCR/L-17090-12	5513 020-17		
C5-SCLCR/L-22110-12	5513 020-18	5322 232-02	5512 090-03
C5-SCLCR/L-27140-12	5513 020-18	5322 232-02	5512 090-03
C5-SCLCR-35100-12	5513 020-18	5322 232-02	5512 090-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

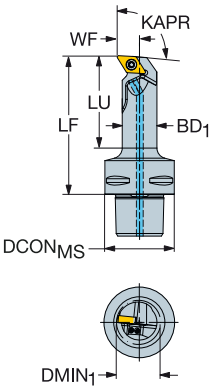
Coromant Capto® - Präzisionskühlung

KAPR 93.0°





DCMT, DCMX
DCGT, DCGX, DCET
DCMW



		CZC$_{MS}$	DMIN$_1$	LU	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	07	C4	25.0	58.0	27°	3	**C4-SDUCR-13080-07HP**	40.0	20.0	80.0	13.0	150	0.9	0.41	DCMT 07 02 04
	11	C4	25.0	58.0	27°	3	**C4-SDUCR/L-13080-11HP**	40.0	20.0	80.0	13.0	150	3.0	0.41	DCMT 11 T3 08
		C4	32.0	69.0	27°	3	**C4-SDUCR/L-17090-11HP**	40.0	25.0	90.0	17.0	150	3.0	0.50	DCMT 11 T3 08
		C5	25.0	56.0	27°	3	**C5-SDUCR/L-13080-11HP**	50.0	20.0	80.0	13.0	150	3.0	0.60	DCMT 11 T3 08
		C5	32.0	67.0	27°	3	**C5-SDUCR/L-17090-11HP**	50.0	25.0	90.0	17.0	150	3.0	0.69	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile	
	CZC$_{MS}$	Schraube für Wendeschneid-platte	Düse
07	C4	5513 020-03	5691 026-13
11	C4-C5	5513 020-10	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

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CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

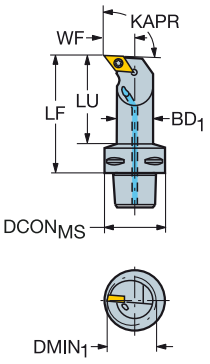
KAPR 93.0°





DCMT, DCMX
DCGT, DCGX, DCET

DCMW



		CZC$_{MS}$	DMIN$_1$	LU	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	07	C3	20.0	48.0	27°	3	C3-SDUCR/L-11065-07	32.0	16.0	65.0	11.0	10	0.9	0.21	DCMT 07 02 04
		C4	20.0	47.0	27°	3	C4-SDUCR/L-11070-07	40.0	16.0	70.0	11.0	10	0.9	0.36	DCMT 07 02 04
		C5	20.0	46.0	27°	3	C5-SDUCR/L-11070-07	50.0	16.0	70.0	11.0	10	0.9	0.55	DCMT 07 02 04
	11	C3	25.0	58.0	27°	3	C3-SDUCR/L-13075-11	32.0	20.0	75.0	13.0	10	3.0	0.26	DCMT 11 T3 08
		C3	32.0	73.0	27°	3	C3-SDUCR/L-17090-11	32.0	25.0	90.0	17.0	10	3.0	0.38	DCMT 11 T3 08
		C4	25.0	57.0	27°	3	C4-SDUCR/L-13080-11	40.0	20.0	80.0	13.0	10	3.0	0.41	DCMT 11 T3 08
		C4	32.0	68.0	27°	3	C4-SDUCR/L-17090-11	40.0	25.0	90.0	17.0	10	3.0	0.52	DCMT 11 T3 08
		C4	40.0	89.0	27°	3	C4-SDUCR/L-22110-11	40.0	32.0	110.0	22.0	10	3.0	0.76	DCMT 11 T3 08
		C4	50.0	60.0	27°	3	C4-SDUCR/L-27080-11	40.0	40.0	80.0	27.0	10	3.0	0.72	DCMT 11 T3 08
		C5	25.0	56.0	27°	3	C5-SDUCR/L-13080-11	50.0	20.0	80.0	13.0	10	3.0	0.65	DCMT 11 T3 08
		C5	32.0	67.0	27°	3	C5-SDUCR/L-17090-11	50.0	25.0	90.0	17.0	10	3.0	0.70	DCMT 11 T3 08
		C5	40.0	88.0	27°	3	C5-SDUCR/L-22110-11	50.0	32.0	110.0	22.0	10	3.0	0.96	DCMT 11 T3 08
		C5	63.0	80.0	27°	3	C5-SDUCR/L-35100-11	50.0	50.0	100.0	35.0	10	3.0	1.35	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
Bestellnummer	Schraube	Zwischenlage	Schraube für Zwischenlage
C3-SDUCR/L-11065-07	5513 020-03		
C4-SDUCR/L-11070-07	5513 020-03		
C5-SDUCR/L-11070-07	5513 020-03		
C3-SDUCR/L-13075-11	5513 020-09		
C3-SDUCR/L-17090-11	5513 020-10		
C4-SDUCR/L-13080-11	5513 020-09		
C4-SDUCR/L-17090-11	5513 020-10		
C4-SDUCR/L-22110-11	5513 020-01	5322 263-01	5512 090-01
C4-SDUCR/L-27080-11	5513 020-01	5322 263-01	5512 090-01
C5-SDUCR/L-13080-11	5513 020-09		
C5-SDUCR/L-17090-11	5513 020-10		
C5-SDUCR/L-22110-11	5513 020-01	5322 263-01	5512 090-01
C5-SDUCR/L-35100-11	5513 020-01	5322 263-01	5512 090-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 E1 G1 H36 H10 H5

CoroTurn® 107 Schneidkopf zum Drehen

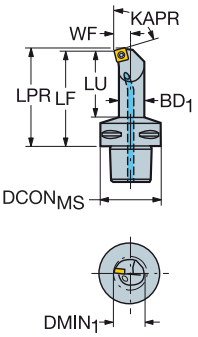
Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

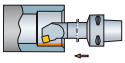
KAPR 75.0°







SCMT, SCGX
SCMW

		CZC$_{MS}$	DMIN$_1$	LU	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LPR	LF	WF	BAR	NM	KG	MIID
	09	C4	25.0	58.0	10°	3	**C4-SSKCR-13080-09**	40.0	20.0	82.2	80.0	13.0	10	3.0	0.41	SCMT 09 T3 08
		C5	25.0	56.0	10°	3	**C5-SSKCR-13080-09**	50.0	20.0	82.2	80.0	13.0	10	3.0	0.61	SCMT 09 T3 08

R = Rechtsausführung

Ersatzteile
Schraube
5513 020-09

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

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CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

Coromant Capto® - Präzisionskühlung

KAPR 91.0°



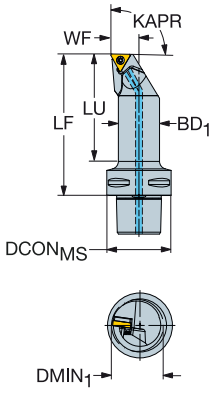


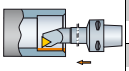


TCMT, TCMX, TCGT, TCGX TCEX



TCMW



		CZC$_{MS}$	DMIN$_1$	LU	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	11	C4	20.0	47.0	3	**C4-STFCR/L11070-11HPB1**	40.0	16.0	70.0	11.0	150	0.9	0.36	TCMT 11 03 04
		C4	25.0	57.0	3	**C4-STFCR/L13080-11HPB1**	40.0	20.0	80.0	13.0	150	0.9	0.40	TCMT 11 03 04
	16	C4	32.0	69.0	3	**C4-STFCR/L-17090-16HP**	40.0	25.0	90.0	17.0	150	3.0	0.51	TCMT 16 T3 08
		C5	32.0	67.0	3	**C5-STFCR/L-17090-16HP**	50.0	25.0	90.0	17.0	150	3.0	0.70	TCMT 16 T3 08
		C5	40.0	88.0	3	**C5-STFCR-22110-16HP**	50.0	32.0	110.0	22.0	150	3.0	0.96	TCMT 16 T3 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Düse
C4-STFCR/L11070-11HPB1	5513 020-03			5691 026-23
C4-STFCR/L13080-11HPB1	5513 020-03			5691 026-23
C4-STFCR/L-17090-16HP	5513 020-10			5691 026-23
C5-STFCR/L-17090-16HP	5513 020-10			5691 026-23
C5-STFCR/L-22110-16HP	5513 020-01	5322 320-01	5512 090-01	5691 026-23

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A41


F2


E1


G1



H36



H10



H5

CoroTurn® 107 Schneidkopf zum Drehen

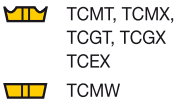
Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

KAPR 91.0°

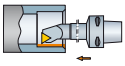






TCMT, TCMX, TCGT, TCGX TCEX

TCMW

		CZC$_{MS}$	DMIN$_1$	LU	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	11	C3	20.0	48.0	3	**C3-STFCR/L-11065-11-B1**	32.0	16.0	65.0	11.0	10	0.9	0.21	TCMT 11 03 04
		C4	20.0	47.0	3	**C4-STFCR/L-11070-11**	40.0	16.0	70.0	11.0	10	0.9	0.35	TCMT 11 02 04
		C4	25.0	57.0	3	**C4-STFCR/L-13080-11**	40.0	20.0	80.0	13.0	10	0.9	0.40	TCMT 11 02 04
		C4	20.0	47.0	3	**C4-STFCR-11070-11-B1**	40.0	16.0	70.0	11.0	10	0.9	0.35	TCMT 11 03 04
		C4	25.0	57.0	3	**C4-STFCR-13080-11-B1**	40.0	20.0	80.0	13.0	10	0.9	0.41	TCMT 11 03 04
		C5	20.0	46.0	3	**C5-STFCR/L-11070-11-B1**	50.0	16.0	70.0	11.0	10	0.9	0.55	TCMT 11 03 04
		C5	25.0	56.0	3	**C5-STFCR/L-13080-11-B1**	50.0	20.0	80.0	13.0	10	0.9	0.60	TCMT 11 03 04
	16	C4	40.0	89.0	3	**C4-STFCR/L-22110-16**	40.0	32.0	110.0	22.0	10	3.0	0.77	TCMT 16 T3 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
Bestellnummer	Schraube	Zwischenlage	Schraube für Zwischenlage
C3-STFCR/L-11065-11-B1	5513 020-03		
C4-STFCR/L-11070-11	5513 020-03		
C4-STFCR/L-13080-11	5513 020-03		
C4-STFCR/L-11070-11-B1	5513 020-03		
C4-STFCR/L-13080-11-B1	5513 020-03		
C5-STFCR/L-11070-11-B1	5513 020-03		
C5-STFCR/L-13080-11-B1	5513 020-03		
C4-STFCR/L-22110-16	5513 020-01	5322 320-01	5512 090-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

Coromant Capto® - Präzisionskühlung

KAPR 107.5°



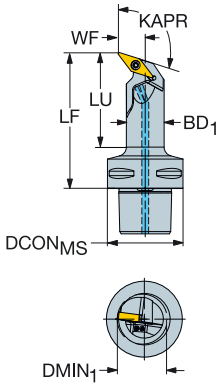


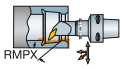


VBMT, VBGT
VCGX, VCEX,
VCGT, VCET



VBMW, VCMW



		CZC$_{MS}$	DMIN$_1$	LU	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	11	C4	25.0	47.0	35°	3	**C4-SVQBR/L13070-11HPB1**	40.0	20.0	70.0	13.0	150	0.9	0.38	VBMT 11 03 04
	16	C4	33.0	68.0	35°	3	**C4-SVQBR/L-18090-16HP**	40.0	25.0	90.0	18.0	150	3.0	0.48	VBMT 16 04 08
		C5	33.0	67.0	35°	3	**C5-SVQBR/L-18090-16HP**	50.0	25.0	90.0	18.0	150	3.0	0.68	VBMT 16 04 08
		C6	40.0	94.0	35°	3	**C6-SVQBR/L-22120-16HP**	63.0	32.0	120.0	22.0	150	3.0	1.36	VBMT 16 04 08

RMPX

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Düse
C4-SVQBR/L13070-11HPB1	5513 020-20			5691 026-13
C4-SVQBR/L-18090-16HP	5513 020-10			5691 026-13
C5-SVQBR/L-18090-16HP	5513 020-10			5691 026-13
C6-SVQBR/L-22120-16HP	5513 020-01	5322 270-01	5512 090-01	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 E1 G1 H36 H10 H5

CoroTurn® 107 Schneidkopf zum Drehen

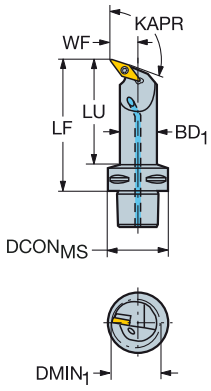
Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

KAPR 107.5°







VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

		CZC_{MS}	$DMIN_1$	LU	RMPX	CNSC	Bestellnummer	$DCON_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
								Abmessungen, mm							
 RMPX	11	C3	22.0	53.0	35°	3	**C3-SVQBR/L-13070-11-B1**	32.0	16.0	70.0	13.0	10	0.9	0.21	VBMT 11 03 04
		C4	27.0	57.0	35°	3	**C4-SVQBR/L-15080-11-B1**	40.0	20.0	80.0	15.0	10	0.9	0.40	VBMT 11 03 04
		C4	25.0	48.0	35°	3	**C4-SVQBR-13070-11**	40.0	20.0	70.0	13.0	10	0.9	0.38	VBMT 11 02 04
		C4	27.0	58.0	35°	3	**C4-SVQBR-15080-11**	40.0	20.0	80.0	15.0	10	0.9	0.40	VBMT 11 02 04
		C5	27.0	56.0	35°	3	**C5-SVQBR/L-15080-11-B1**	50.0	20.0	80.0	15.0	10	0.9	0.65	VBMT 11 03 04
	16	C4	33.0	68.0	35°	3	**C4-SVQBR/L-18090-16**	40.0	25.0	90.0	18.0	10	3.0	0.50	VBMT 16 04 08
		C4	40.0	89.0	35°	3	**C4-SVQBR/L-22110-16**	40.0	32.0	110.0	22.0	10	3.0	0.73	VBMT 16 04 08
		C4	50.0	100.0	35°	3	**C4-SVQBR/L-27120-16**	40.0	40.0	120.0	27.0	10	3.0	0.99	VBMT 16 04 08
		C5	40.0	88.0	35°	3	**C5-SVQBR/L-22110-16**	50.0	32.0	110.0	22.0	10	3.0	0.93	VBMT 16 04 08
		C5	50.0	119.0	35°	3	**C5-SVQBR/L-27140-16**	50.0	40.0	140.0	27.0	10	3.0	1.38	VBMT 16 04 08
		C5	33.0	67.0	35°	3	**C5-SVQBR-18090-16**	50.0	25.0	90.0	18.0	10	3.0	0.68	VBMT 16 04 08
		C5	63.0	130.0	35°	3	**C5-SVQBR-35150-16**	50.0	50.0	150.0	35.0	10	3.0	1.90	VBMT 16 04 08
		C6	50.0	120.0	35°	3	**C6-SVQBR/L-27145-16**	63.0	40.0	145.0	27.0	10	3.0	1.76	VBMT 16 04 08
		C6	63.0	151.0	35°	3	**C6-SVQBR/L-35175-16**	63.0	50.0	175.0	35.0	10	3.0	2.89	VBMT 16 04 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
Bestellnummer	Schraube	Zwischenlage	Schraube für Zwischenlage
C3-SVQBR/L-13070-11-B1	5513 020-20		
C4-SVQBR/L-13070-11-B1	5513 020-20		
C4-SVQBR/L-15080-11-B1	5513 020-20		
C4-SVQBR/L-13070-11	5513 020-03		
C4-SVQBR/L-15080-11	5513 020-03		
C5-SVQBR/L-15080-11-B1	5513 020-20		
C5-SVQBR/L-15080-11	5513 020-03		
C4-SVQBR/L-18090-16	5513 020-10		
C4-SVQBR/L-22110-16	5513 020-01	5322 270-02	5512 090-01
C4-SVQBR/L-27120-16	5513 020-01	5322 270-02	5512 090-01
C5-SVQBR/L-18090-16	5513 020-10		
C5-SVQBR/L-22110-16	5513 020-01	5322 270-02	5512 090-01
C5-SVQBR/L-27140-16	5513 020-01	5322 270-02	5512 090-01
C5-SVQBR/L-35100-16	5513 020-01	5322 270-02	5512 090-01
C5-SVQBR/L-35150-16	5513 020-01	5322 270-02	5512 090-01
C6-SVQBR/L-22120-16	5513 020-01	5322 270-02	5512 090-01
C6-SVQBR/L-27145-16	5513 020-01	5322 270-02	5512 090-01
C6-SVQBR/L-35175-16	5513 020-01	5322 270-02	5512 090-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® 107 Schneidkopf zum Rückwärtsausdrehen

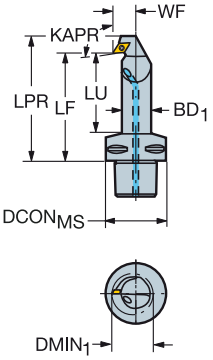
Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

KAPR 93.0°

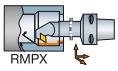






DCMT, DCMX
DCGT, DCGX, DCET

DCMW

		CZC$_{MS}$	DMIN$_1$	LU	RMPX	CNSC	Bestellnummer	DCON$_{MS}$	BD	LPR	LF	WF	BAR	NM	KG	MIID
							Abmessungen, mm									
 RMPX	07	C4	22.0	47.3	27°	3	**C4-SDUCR/L-13070-07X**	40.0	16.0	81.5	70.0	13.0	10	0.9	0.37	DCMT 07 02 04
		C4	27.0	57.9	27°	3	**C4-SDUCR/L-15080-07X**	40.0	20.0	91.5	80.0	15.0	10	0.9	0.40	DCMT 07 02 04
		C4	32.0	68.5	27°	3	**C4-SDUCR/L-18090-07X**	40.0	25.0	101.5	90.0	18.0	10	0.9	0.54	DCMT 07 02 04
		C5	32.0	67.2	27°	3	**C5-SDUCR/L-18090-07X**	50.0	25.0	101.5	90.0	18.0	10	0.9	0.72	DCMT 07 02 04
		C5	27.0	56.5	27°	3	**C5-SDUCR-15080-07X**	50.0	20.0	91.5	80.0	15.0	10	0.9	0.60	DCMT 07 02 04

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube
5513 020-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

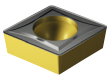
A41 F2 E1 G1 H36 H10 H5

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Nut für EasyFix Spannaufnahme - Präzisionskühlung

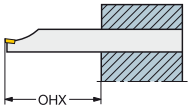


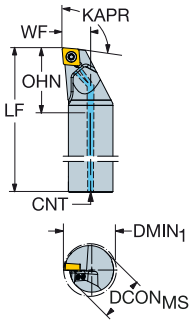


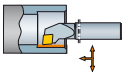
CCMT, CCGT
CCGX, CCET

CCMW

KAPR 95.0°





		CZC_{MS}	$DMIN_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	BD	LF	WF	CNT	BAR	NM	KG	MIID
	09	20	25.0	80.0	33.8	1	**A20S-SCLCR/L 09HP-R**	20.0	20.0	250.0	13.0	G 1/8-28	275	3.0	0.58	CCMT 09 T3 08
		25	32.0	100.0	32.8	1	**A25T-SCLCR/L 09HP-R**	25.0	25.0	300.0	17.0	G 1/8-28	275	3.0	1.02	CCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile	
	CZC_{MS}	Schraube für Wendeschneid-platte	Düse
09	20	5513 020-09	5691 026-13
09	25	5513 020-10	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

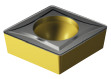
SANDVIK Coromant

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Flächen - Präzisionskühlung

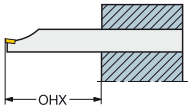




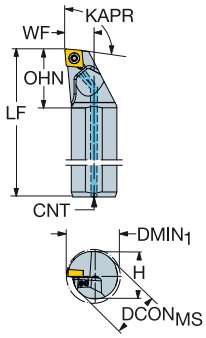
CCMT, CCGT
CCGX, CCET

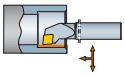
CCMW

KAPR



95.0°



	CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	DCON$_{MS}$	H	BD	LF	WF	CNT	BAR	NM	KG	MIID
							Abmessungen, mm									
	09	20	25.0	80.0	33.0	1	**A20S-SCLCR/L 09HP**	20.0	18.0	20.0	250.0	13.0	G 1/8-28	275	3.0	0.55	CCMT 09 T3 08
		25	32.0	100.0	32.0	1	**A25T-SCLCR/L 09HP**	25.0	23.0	25.0	300.0	17.0	G 1/8-28	275	3.0	0.95	CCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile	
CZC$_{MS}$		Schraube für Wendeschneid-platte	Düse
09	20	5513 020-09	5691 026-13
09	25	5513 020-10	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

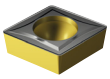
A41 F2 G1 H36 H10 H5

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

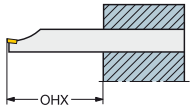
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr

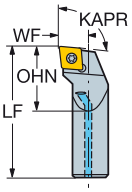


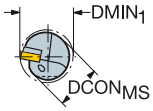


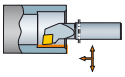
CCMT, CCGT
CCGX, CCET
CCMW

KAPR 95.0°







		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	06	8	10.0	32.0	12.0	1	**A08H-SCLCR/L 06-R**	8.0	8.0	100.0	5.0	10	0.9	0.05	CCMT 06 02 04
		10	12.0	40.0	15.0	1	**A10K-SCLCR/L 06-R**	10.0	10.0	125.0	6.0	10	0.9	0.08	CCMT 06 02 04
		12	16.0	48.0	18.0	1	**A12M-SCLCR/L 06-R**	12.0	12.0	150.0	9.0	10	0.9	0.14	CCMT 06 02 04
		16	20.0	64.0	24.0	1	**A16R-SCLCR/L 06-R**	16.0	16.0	200.0	11.0	10	0.9	0.26	CCMT 06 02 04
	09	16	20.0	64.0	24.0	1	**A16R-SCLCR/L 09-R**	16.0	16.0	200.0	11.0	10	3.0	0.31	CCMT 09 T3 08
		20	25.0	80.0	30.0	1	**A20S-SCLCR/L 09-R**	20.0	20.0	250.0	13.0	10	3.0	0.58	CCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
CZC$_{MS}$	Schraube für Wendeschneid-platte
06 8-12	5513 020-46
06 16	5513 020-03
09 16-20	5513 020-09

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

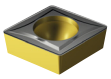
A41 F2 G1 H36 H10 H5

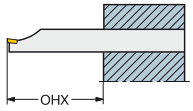
CoroTurn® 107 Bohrstange zum Drehen

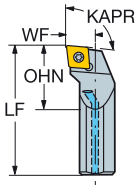
Schraubspannsystem

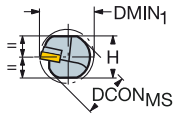
Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr





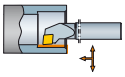






CCMT, CCGT
CCGX, CCET

CCMW

		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	BAR	NM	KG	MIID
	06	8	10.0	32.0	12.0	1	**A08H-SCLCR/L 06**	8.0	7.0	8.0	100.0	5.0	10	0.9	0.05	CCMT 06 02 04
		10	12.0	40.0	15.0	1	**A10K-SCLCR/L 06**	10.0	9.0	10.0	125.0	6.0	10	0.9	0.08	CCMT 06 02 04
		12	16.0	48.0	18.0	1	**A12M-SCLCR/L 06**	12.0	11.0	12.0	150.0	9.0	10	0.9	0.13	CCMT 06 02 04
		16	20.0	64.0	24.0	1	**A16R-SCLCR/L 06**	16.0	15.0	16.0	200.0	11.0	10	0.9	0.26	CCMT 06 02 04
	09	16	20.0	64.0	24.0	1	**A16R-SCLCR/L 09**	16.0	15.0	16.0	200.0	11.0	10	3.0	0.32	CCMT 09 T3 08
		20	25.0	80.0	30.0	1	**A20S-SCLCR/L 09**	20.0	18.0	20.0	250.0	13.0	10	3.0	0.40	CCMT 09 T3 08
		25	32.0	100.0	37.5	1	**A25T-SCLCR/L 09**	25.0	23.0	25.0	300.0	17.0	10	3.0	0.95	CCMT 09 T3 08
	12	25	32.0	100.0	37.5	1	**A25T-SCLCR/L 12**	25.0	23.0	25.0	300.0	17.0	10	3.0	0.95	CCMT 12 04 08
		32	40.0	128.0	48.0	1	**A32T-SCLCR/L 12**	32.0	30.0	32.0	300.0	22.0	10	3.0	1.67	CCMT 12 04 08
		40	50.0	160.0	60.0	1	**A40T-SCLCR/L 12**	40.0	37.0	40.0	300.0	27.0	10	3.0	2.52	CCMT 12 04 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
 CZC$_{MS}$		Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage
06	8-12	5513 020-46		
06	16	5513 020-03		
09	16-20	5513 020-09		
09	25	5513 020-10		
12	25	5513 020-17		
12	32-40	5513 020-18	5322 232-02	5512 090-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

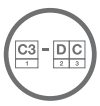

A41


F2


G1



H36



H10



H5

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

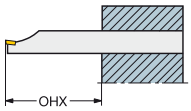
Zylindrisch mit Nut für EasyFix Spannaufnahme - Präzisionskühlung



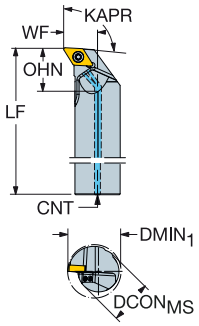


DCMT, DCMX
DCGT, DCGX, DCET
DCMW

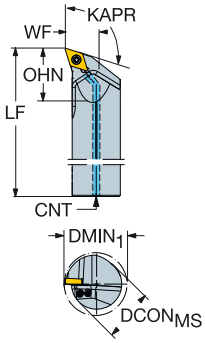
KAPR

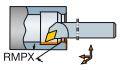
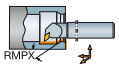


A..SDUCR/L..HP-R
93.0°



A..SDQCR/L..HP-R
107.5°



	CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	CNT	BAR	NM	KG	MIID
	07	20	25.0	17°	80.0	22.2	1	**A20S-SDQCR/L 07HP-R**	20.0	20.0	250.0	13.0	G 1/8-28	275	0.9	0.56	DCMT 07 02 04
	11	25	32.0	17°	100.0	28.0	1	**A25T-SDQCR/L 11HP-R**	25.0	25.0	300.0	17.0	G 1/8-28	275	3.0	1.02	DCMT 11 T3 08
	07	20	25.0	27°	80.0	23.1	1	**A20S-SDUCR 07HP-R**	20.0	20.0	250.0	13.0	G 1/8-28	275	0.9	0.57	DCMT 07 02 04
	11	20	25.0	27°	80.0	22.3	1	**A20S-SDUCR/L 11HP-R**	20.0	20.0	250.0	13.0	G 1/8-28	275	3.0	0.58	DCMT 11 T3 08
		25	32.0	27°	100.0	28.7	1	**A25T-SDUCR/L 11HP-R**	25.0	25.0	300.0	17.0	G 1/8-28	275	3.0	1.03	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
CZC$_{MS}$		Schraube für Wendeschneidplatte	Düse
07	20	5513 020-03	5691 026-13
11	20	5513 020-09	5691 026-13
11	25	5513 020-10	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Flächen - Präzisionskühlung

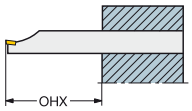




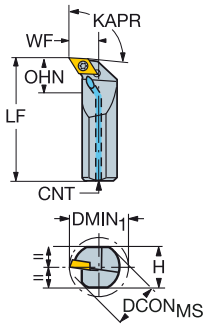
DCMT, DCMX
DCGT, DCGX, DCET

DCMW

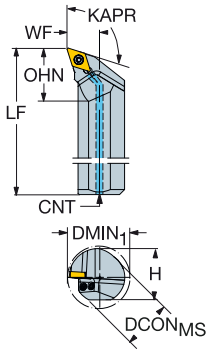
KAPR

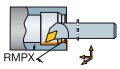
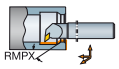


A..SDUCR/L..HP
93.0°



A..SDQCR/L..HP
107.5°



		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	CNT	BAR	NM	KG	MIID
	07	20	25.0	17°	80.0	21.2	1	**A20S-SDQCR/L 07HP**	20.0	18.0	20.0	250.0	13.0	G 1/8-28	275	0.9	0.55	DCMT 07 02 04
	11	25	32.0	17°	100.0	27.8	1	**A25T-SDQCR/L 11HP**	25.0	23.0	25.0	300.0	17.0	G 1/8-28	275	3.0	0.94	DCMT 11 T3 08
	07	20	25.0	27°	80.0	22.2	1	**A20S-SDUCR 07HP**	20.0	18.0	20.0	250.0	13.0	G 1/8-28	275	0.9	0.55	DCMT 07 02 04
	11	20	25.0	27°	80.0	22.0	1	**A20S-SDUCR/L 11HP**	20.0	18.0	20.0	250.0	13.0	G 1/8-28	275	3.0	0.55	DCMT 11 T3 08
		25	32.0	27°	100.0	28.5	1	**A25T-SDUCR/L 11HP**	25.0	23.0	25.0	300.0	17.0	G 1/8-28	275	3.0	0.95	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile	
	CZC$_{MS}$	Schraube für Wendeschneid-platte	Düse
07	20	5513 020-03	5691 026-13
11	20	5513 020-09	5691 026-13
11	25	5513 020-10	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

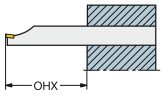
CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

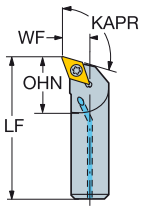
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr



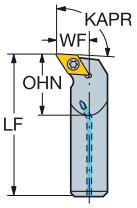
KAPR



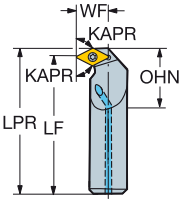
A..SDQCR/L -R
107.5°



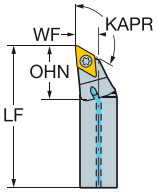
A..SDUCR/L -R
93.0°



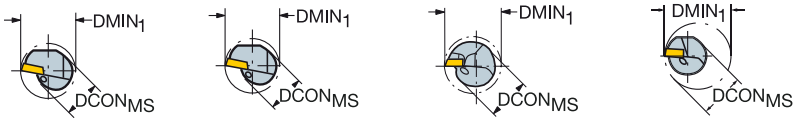
A..SDXCR/L-R
62.5°



A..SDXCR/L-R
117.5°

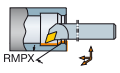
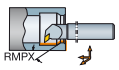
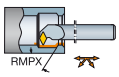
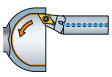






DCMT, DCMX
DCGT, DCGX, DCET

DCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	07	10	13.0	17°	40.0	15.0	1	A10K-SDQCR/L 07-R	10		125.0	7.0	10	0.9	0.08	DCMT 07 02 04
		12	16.0	17°	48.0	18.0	1	A12M-SDQCR/L 07-R	12		150.0	9.0	10	0.9	0.13	DCMT 07 02 04
		16	20.0	17°	64.0	24.0	1	A16R-SDQCR/L 07-R	16		200.0	11.0	10	0.9	0.31	DCMT 07 02 04
	11	20	25.0	17°	80.0	30.0	1	A20S-SDQCR/L 11-R	20		250.0	13.0	10	3.0	0.58	DCMT 11 T3 08
	07	10	15.0	27°	40.0	15.0	1	A10K-SDUCR/L 07-ER	10		125.0	9.0	10	0.9	0.08	DCMT 07 02 04
		12	18.0	27°	48.0	18.0	1	A12M-SDUCR/L 07-ER	12		150.0	11.0	10	0.9	0.13	DCMT 07 02 04
		16	20.0	27°	64.0	24.0	1	A16R-SDUCR/L 07-R	16		200.0	11.0	10	0.9	0.31	DCMT 07 02 04
	11	20	25.0	27°	80.0	30.0	1	A20S-SDUCR/L 11-R	20		250.0	13.0	10	3.0	0.59	DCMT 11 T3 08
	07	12	16.0	60°	48.0	18.0	1	A12M-SDXCR/L 07-R	12	155.1	150.0	9.0	10	0.9	0.13	DCMT 07 02 04
		16	20.0	60°	64.0	24.0	1	A16R-SDXCR/L 07-R	16	205.1	200.0	11.0	10	0.9	0.30	DCMT 07 02 04
	11	20	25.0	60°	80.0	30.0	1	A20S-SDXCR/L 11-R	20	256.8	250.0	13.0	10	3.0	0.59	DCMT 11 T3 08
	07	16	20.0	5°	64.0	24.0	1	A16K-SDXCR/L 07-R	16		125.0	9.0	10	0.9	0.17	DCMT 07 02 04
	11	20	25.0	3°	80.0	30.0	1	A20M-SDXCR/L 11-R	20		150.0	12.0	10	3.0	0.33	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
CZC$_{MS}$	Schraube für Wendeschneid-platte
07 10-16	5513 020-03
11 20	5513 020-09

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

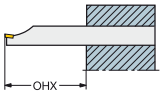
CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

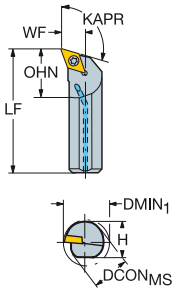
Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr



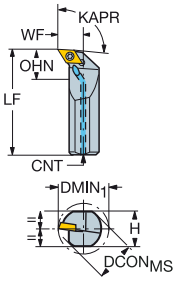
KAPR



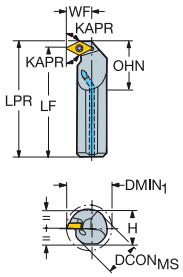
A..SDQCR/L
107.5°



A..SDUCR/L
93.0°



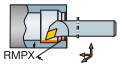
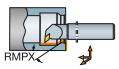
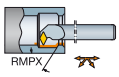
A..SDXCR/L
62.5°





DCMT, DCMX
DCGT, DCGX, DCET

DCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LPR	LF	WF	BAR	NM	KG	MIID
	07	10	13.0	17°	40.0	15.0	1	A10K-SDQCR/L 07	10.0	9.0	10.0		125.0	7.0	10	0.9	0.08	DCMT 07 02 04
		12	16.0	17°	48.0	18.0	1	A12M-SDQCR/L 07	12.0	11.0	12.0		150.0	9.0	10	0.9	0.13	DCMT 07 02 04
		16	20.0	17°	64.0	24.0	1	A16R-SDQCR/L 07	16.0	15.0	16.0		200.0	11.0	10	0.9	0.28	DCMT 07 02 04
	11	20	25.0	17°	80.0	30.0	1	A20S-SDQCR/L 11	20.0	18.0	20.0		250.0	13.0	10	3.0	0.56	DCMT 11 T3 08
		25	32.0	17°	100.0	37.5	1	A25T-SDQCR/L 11	25.0	23.0	25.0		300.0	17.0	10	3.0	0.94	DCMT 11 T3 08
	07	10	13.0	27°	40.0	15.0	1	A10K-SDUCR/L 07	10.0	9.0	10.0		125.0	7.0	10	0.9	0.08	DCMT 07 02 04
		12	16.0	27°	48.0	18.0	1	A12M-SDUCR/L 07	12.0	11.0	12.0		150.0	9.0	10	0.9	0.13	DCMT 07 02 04
		16	20.0	27°	64.0	24.0	1	A16R-SDUCR/L 07	16.0	15.0	16.0		200.0	11.0	10	0.9	0.31	DCMT 07 02 04
	11	20	25.0	27°	80.0	30.0	1	A20S-SDUCR/L 11	20.0	18.0	20.0		250.0	13.0	10	3.0	0.46	DCMT 11 T3 08
		25	32.0	27°	100.0	37.5	1	A25T-SDUCR/L 11	25.0	23.0	25.0		300.0	17.0	10	3.0	0.95	DCMT 11 T3 08
	07	12	16.0	60°	48.0	18.0	1	A12M-SDXCR/L 07	12.0	11.0	12.0	155.1	150.0	9.0	10	0.9	0.13	DCMT 07 02 04
		16	20.0	60°	64.0	24.0	1	A16R-SDXCR/L 07	16.0	15.0	16.0	205.1	200.0	11.0	10	0.9	0.29	DCMT 07 02 04
	11	20	25.0	60°	80.0	30.0	1	A20S-SDXCR/L 11	20.0	18.0	20.0	256.8	250.0	13.0	10	3.0	0.56	DCMT 11 T3 08
		25	32.0	60°	100.0	37.5	1	A25T-SDXCR/L 11	25.0	23.0	25.0	306.8	300.0	17.0	10	3.0	0.96	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
CZC$_{MS}$	Schraube für Wendeschneidplatte
07 10	5513 020-48
07 12-16	5513 020-03
11 20	5513 020-09
11 25	5513 020-10

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

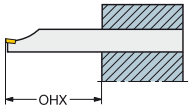
A41 F2 G1 H36 H10 H5

CoroTurn® 107 Bohrstange zum Drehen

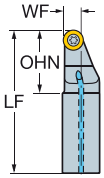
Schraubspannsystem

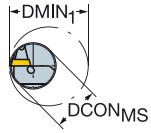
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr



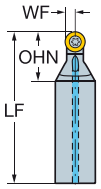


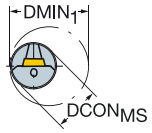
A..SRXDR/L-R





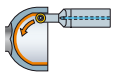
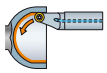
A..SRDDN-R







R300

		CZC$_{MS}$	DMIN$_1$	LU	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	08	16	20.0	12.6	90°	64.0	24.0	1	**A16K-SRDDN 08-R**	16.0	16.0	125.0	4.0	10	0.9	0.17	R300-0828..
	08	20	25.0		0°	80.0	30.0	1	**A20M-SRXDR/L 08-R**	20.0	20.0	150.0	9.0	10	1.2	0.34	R300-0828..
	10	20	25.0		0°	80.0	30.0	1	**A20M-SRXDR/L 10-R**	20.0	20.0	150.0	9.0	10	3.0	0.30	R300-1032..

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

Wendeschneidplatten und Schnittdaten siehe Katalog Rotierende Werkzeuge

	Ersatzteile
CZC$_{MS}$	Schraube für Wendeschneid-platte
08 16	5513 020-48
08 20	5513 020-56
10 20	5513 020-43

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

SANDVIK Coromant

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr

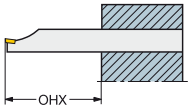




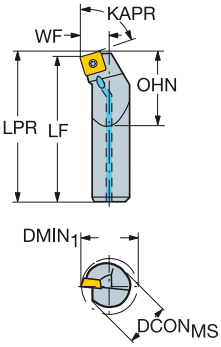
SCMT, SCGX

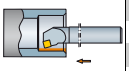
SCMW

KAPR



75.0°



		CZC_{MS}	$DMIN_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	BD	LPR	LF	WF	BAR	NM	KG	MIID
	09	16	20.0	10°	64.0	24.0	1	**A16R-SSKCR 09-R**	16.0	16.0	202.2	200.0	11.0	10	3.0	0.31	SCMT 09 T3 08
		20	25.0	10°	80.0	30.0	1	**A20S-SSKCR 09-R**	20.0	20.0	252.2	250.0	13.0	10	3.0	0.59	SCMT 09 T3 08

R = Rechtsausführung

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-09

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

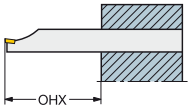
Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr



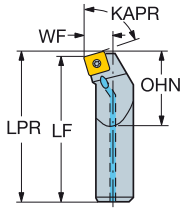


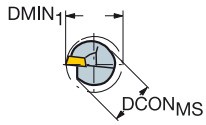
SCMT, SCGX
SCMW

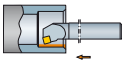
KAPR



75.0°





		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LPR	LF	WF	BAR	NM	KG	MIID
	09	16	20.0	10°	64.0	24.0	1	**A16R-SSKCR/L 09**	16.0	15.0	16.0	202.2	200.0	11.0	10	3.0	0.31	SCMT 09 T3 08
		20	25.0	10°	80.0	30.0	1	**A20S-SSKCR/L 09**	20.0	18.0	20.0	252.2	250.0	13.0	10	3.0	0.56	SCMT 09 T3 08
	12	25	32.0	10°	100.0	37.5	1	**A25T-SSKCR/L 12**	25.0	23.0	25.0	303.1	300.0	17.0	10	3.0	0.86	SCMT 12 04 08
		32	40.0	10°	128.0	48.0	1	**A32T-SSKCR 12**	32.0	30.0	32.0	303.1	300.0	22.0	10	3.0	1.68	SCMT 12 04 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
	CZC$_{MS}$	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage
09	16-20	5513 020-09		
12	25	5513 020-17		
12	32	5513 020-18	5322 420-02	5512 090-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A41


F2


G1



H36



H10



H5

SANDVIK Coromant

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Nut für EasyFix Spannaufnahme - Präzisionskühlung

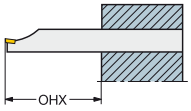




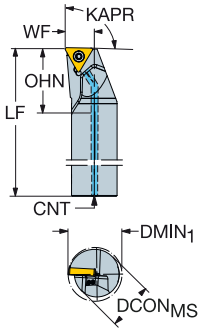
TCMT, TCMX,
TCGT, TCGX
TCEX

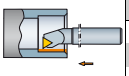
TCMW

KAPR



91.0°



		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	CNT	BAR	NM	KG	MIID
	11	20	25.0	80.0	27.1	1	**A20S-STFCR/L 11HP-RB1**	20.0	20.0	250.0	13.0	G 1/8-28	275	0.9	0.57	TCMT 11 03 04
	16	25	32.0	100.0	31.5	1	**A25T-STFCR/L 16HP-R**	25.0	25.0	300.0	17.0	G 1/8-28	275	3.0	1.04	TCMT 16 T3 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile	
	CZC$_{MS}$	Schraube für Wendeschneid-platte	Düse
11	20	5513 020-03	5691 026-23
16	25	5513 020-10	5691 026-23

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Flächen - Präzisionskühlung

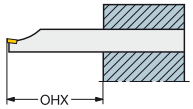


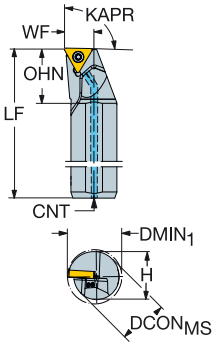


TCMT, TCMX,
TCGT, TCGX
TCEX

TCMW

KAPR 91.0°





		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	DCON$_{MS}$	H	BD	LF	WF	CNT	BAR	NM	KG	MIID
	16	25	32.0	100.0	31.2	1	**A25T-STFCR/L 16HP**	25.0	23.0	25.0	300.0	17.0	G 1/8-28	275	3.0	0.96	TCMT 16 T3 08

Abmessungen, mm

R = Rechtsausführung, L = Linksausführung

Ersatzteile	
Schraube für Wendeschneid-platte	Düse
5513 020-10	5691 026-23

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

SANDVIK Coromant

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr

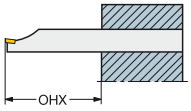




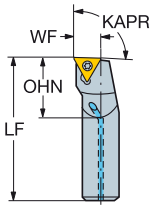
TCMT, TCMX, TCGT, TCGX TCEX

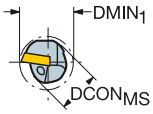
TCMW

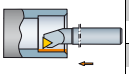
KAPR



91.0°





		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	06	6	8.5	24.0	9.0	1	A06F-STFCR/L 06-R	6.0	6.0	80.0	4.5	10	0.6	0.03	TCMT 06 T1 02
		8	11.0	32.0	12.0	1	A08H-STFCR/L 06-R	8.0	8.0	100.0	5.9	10	0.6	0.05	TCMT 06 T1 02
	09	10	13.0	40.0	15.0	1	A10K-STFCR/L 09-R	10.0	10.0	125.0	7.0	10	0.9	0.08	TCMT 09 02 04
		12	16.0	48.0	18.0	1	A12M-STFCR/L 09-R	12.0	12.0	150.0	9.0	10	0.9	0.12	TCMT 09 02 04
	11	12	16.0	48.0	18.0	1	A12M-STFCR/L 11-RB1	12.0	12.0	150.0	9.0	10	0.9	0.13	TCMT 11 03 04
		16	20.0	64.0	24.0	1	A16R-STFCR/L 11-RB1	16.0	16.0	200.0	11.0	10	0.9	0.30	TCMT 11 03 04
		20	25.0	80.0	30.0	1	A20S-STFCR/L 11-RB1	20.0	20.0	250.0	13.0	10	0.9	0.57	TCMT 11 03 04
		25	32.0	100.0	37.5	1	A25T-STFCR 11-RB1	25.0	25.0	300.0	17.0	10	0.9	1.02	TCMT 11 03 04

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
CZC$_{MS}$	Schraube für Wendeschneid-platte
6	5513 020-28
8	5513 020-27
10-12	5513 020-05
12-25	5513 020-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

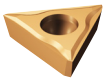
A41 F2 G1 H36 H10 H5

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

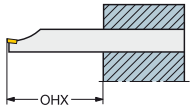
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr

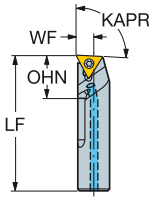


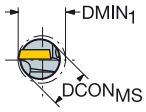


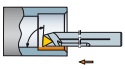
TCEX

KAPR 93.0°







		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	05	5	6.0	20.0	7.5	1	**A05F-STUCR/L 05-GR**	5.0	5.0	80.0	2.9	10	0.4	0.02	TCEX 05 01 00R-F
		6	7.0	24.0	9.0	1	**A06F-STUCR/L 05-GR**	6.0	6.0	80.0	3.2	10	0.4	0.03	TCEX 05 01 00R-F
	06	8	9.0	32.0	12.0	1	**A08H-STUCR/L 06-GR**	8.0	8.0	100.0	4.2	10	0.6	0.05	TCEX 06 T1 00R-F
		10	11.0	40.0	15.0	1	**A10K-STUCR/L 06-GR**	10.0	10.0	125.0	5.2	10	0.6	0.08	TCEX 06 T1 00R-F

Die Bohrstange in Rechtsausführung (R) nimmt TCEX-Wendeschneidplatten in Linksausführung (L) auf und umgekehrt. R = Rechtsausführung, L = Linksausführung

	Ersatzteile
CZC$_{MS}$	Schraube für Wendeschneid-platte
5-6	5513 020-53
8	5513 020-44
10	5513 020-28

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr

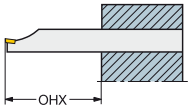




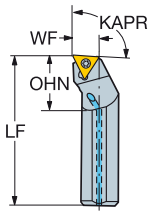
TCMT, TCMX,
TCGT, TCGX
TCEX

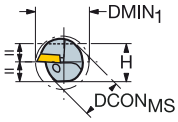
TCMW

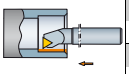
KAPR



91.0°





		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	BAR	NM	KG	MIID
	06	6	8.5	24.0	9.0	1	**A06F-STFCR/L 06**	6.0	5.0	6.0	80.0	4.5	10	0.6	0.03	TCMT 06 T1 02
		8	11.0	32.0	12.0	1	**A08H-STFCR/L 06**	8.0	7.0	8.0	100.0	5.9	10	0.6	0.05	TCMT 06 T1 02
	09	10	13.0	40.0	15.0	1	**A10K-STFCR/L 09**	10.0	9.0	10.0	125.0	7.0	10	0.9	0.08	TCMT 09 02 04
		12	16.0	48.0	18.0	1	**A12M-STFCR/L 09**	12.0	11.0	12.0	150.0	9.0	10	0.9	0.13	TCMT 09 02 04
	11	12	16.0	48.0	18.0	1	**A12M-STFCR/L 11**	12.0	11.0	12.0	150.0	9.0	10	0.9	0.13	TCMT 11 02 04
		12	16.0	48.0	18.0	1	**A12M-STFCR/L 11-B1**	12.0	11.0	12.0	150.0	9.0	10	0.9	0.13	TCMT 11 03 04
		16	20.0	64.0	24.0	1	**A16R-STFCR/L 11**	16.0	15.0	16.0	200.0	11.0	10	0.9	0.28	TCMT 11 02 04
		16	20.0	64.0	24.0	1	**A16R-STFCR/L 11-B1**	16.0	15.0	16.0	200.0	11.0	10	0.9	0.29	TCMT 11 03 04
		20	25.0	80.0	30.0	1	**A20S-STFCR/L 11**	20.0	18.0	20.0	250.0	13.0	10	0.9	0.53	TCMT 11 02 04
		20	25.0	80.0	30.0	1	**A20S-STFCR/L 11-B1**	20.0	18.0	20.0	250.0	13.0	10	0.9	0.53	TCMT 11 03 04
	16	25	32.0	100.0	37.5	1	**A25T-STFCR/L 16**	25.0	23.0	25.0	300.0	17.0	10	3.0	0.88	TCMT 16 T3 08
		32	40.0	128.0	48.0	1	**A32T-STFCR/L 16**	32.0	30.0	32.0	300.0	22.0	10	3.0	1.67	TCMT 16 T3 08
		40	50.0	160.0	60.0	1	**A40T-STFCR/L 16**	40.0	37.0	40.0	300.0	27.0	10	3.0	2.44	TCMT 16 T3 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
CZC$_{MS}$		Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage
06	6	5513 020-28		
06	8	5513 020-27		
09	10-12	5513 020-05		
11	12-20	5513 020-03		
16	25	5513 020-10		
16	32-40	5513 020-01	5322 320-01	5512 090-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A41


F2


G1



H36



H10



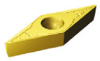
H5

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Nut für EasyFix Spannaufnahme - Präzisionskühlung

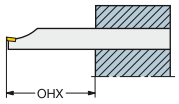




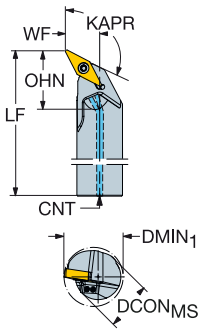
VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

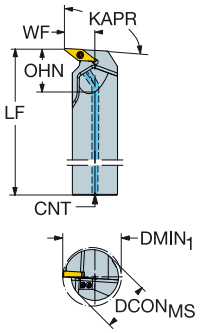
KAPR

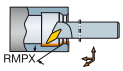
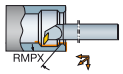


A..SVPBR/L..HP-R
117.5°



A..SVUBR/L..HP-DR
93.0°



									Abmessungen, mm								
		CZC_{MS}	$DMIN_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	$DCON_{MS}$	BD	LF	WF	CNT	BAR	NM	KG	MIID
	16	25	32.0	30°	100.0	31.4	1	A25T-SVPBR/L 16HP-R	25.0	25.0	300.0	17.0	G 1/8-28	275	3.0	1.02	VBMT 16 04 08
	16	25	33.0	50°	100.0	32.5	1	A25T-SVUBR/L 16HP-DR	25.0	25.0	300.0	18.0	G 1/8-28	275	3.0	1.04	VBMT 16 04 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

Ersatzteile	
Schraube für Wendeschneid-platte	Düse
5513 020-10	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

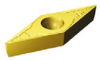
SANDVIK Coromant

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Flächen - Präzisionskühlung

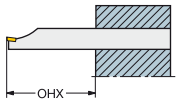




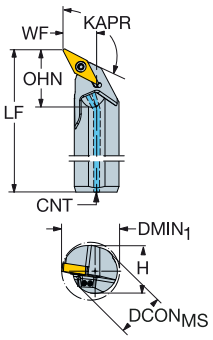
VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

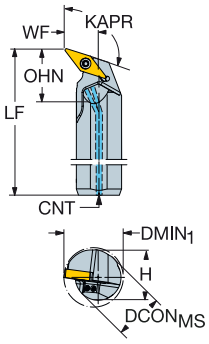
KAPR



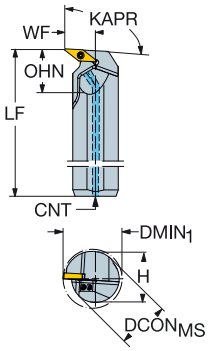
A..SVPBR/L..HP
117.5°

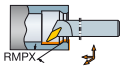
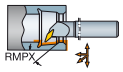
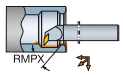


A..SVQBR/L..HP-D
107.5°



A..SVUBR/L..HP-D
93.0°



		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	CNT	BAR	NM	KG	MIID
	16	25	32.0	30°	100.0	31.0	1	**A25T-SVPBR/L 16HP**	25.0	23.0	25.0	300.0	17.0	G 1/8-28	275	3.0	0.94	VBMT 16 04 08
	16	25	33.0	35°	100.0	32.8	1	**A25T-SVQBR/L 16HP-D**	25.0	23.0	25.0	300.0	18.0	G 1/8-28	275	3.0	0.95	VBMT 16 04 08
	11	25	33.0	50°	100.0	26.7	1	**A25T-SVUBR 11HP-DB1**	25.0	23.0	25.0	300.0	18.0	G 1/8-28	275	0.9	0.96	VBMT 11 03 04
	16	25	33.0	50°	100.0	33.0	1	**A25T-SVUBR/L 16HP-D**	25.0	23.0	25.0	300.0	18.0	G 1/8-28	275	3.0	0.96	VBMT 16 04 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile	
CZC$_{MS}$	Schraube für Wendeschneid-platte	Düse
11 25	5513 020-20	5691 026-13
16 25	5513 020-10	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

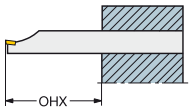
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr



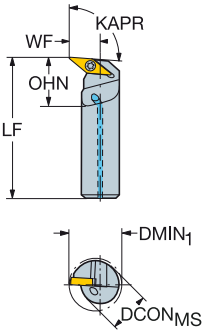


VCMT, VCEX, VCGX
VCMW

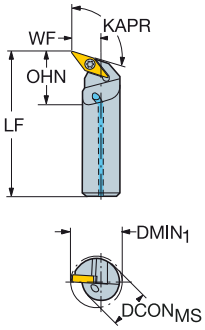
KAPR

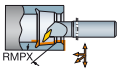
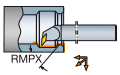


A..SVUCR/L -ER
93.0°



A..SVQCR/L-ER
107.5°



		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	11	16	22.0	35°	64.0	24.0	1	**A16R-SVQCR/L 11-ER**	16.0	16.0	200.0	13.0	10	0.9	0.30	VCMT 11 03 04
	11	16	22.0	50°	64.0	24.0	1	**A16R-SVUCR/L 11-ER**	16.0	16.0	200.0	13.0	10	0.9	0.30	VCMT 11 03 04

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr

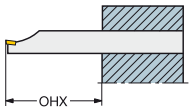




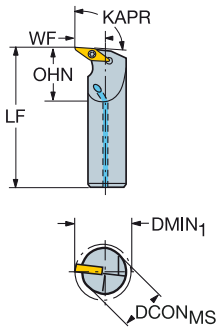
VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

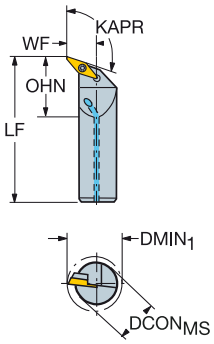
KAPR

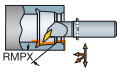
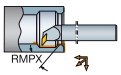


A..SVUBR/L -ER
93.0°



A..SVQBR/L -R
107.5°



		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	11	20	27.0	35°	80.0	30.0	1	**A20S-SVQBR/L 11-ERB1**	20.0	20.0	250.0	15.0	10	0.9	0.58	VBMT 11 03 04
	11	16	22.0	50°	64.0	24.0	1	**A16R-SVUBR/L 11-ERB1**	16.0	16.0	200.0	13.0	10	0.9	0.30	VBMT 11 03 04
		20	27.0	50°	80.0	30.0	1	**A20S-SVUBR/L 11-ERB1**	20.0	20.0	250.0	15.0	10	0.9	0.58	VBMT 11 03 04

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-20

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

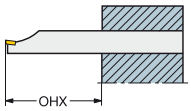
Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr



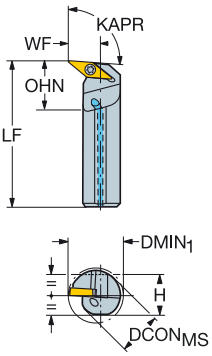


VCMT, VCEX, VCGX
VCMW

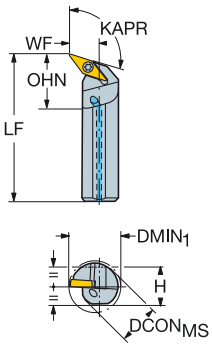
KAPR

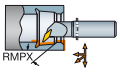
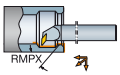


A..SVUCR/L
93.0°



A..SVQCR/L
107.5°



									Abmessungen, mm								
		CZC_{MS}	$DMIN_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	$DCON_{MS}$	H	BD	LF	WF	BAR	NM	KG	MIID
	11	16	22.0	35°	64.0	24.0	1	A16R-SVQCR/L 11-E	16.0	15.0	16.0	200.0	13.0	10	0.9	0.28	VCMT 11 03 04
	11	16	22.0	50°	64.0	24.0	1	A16R-SVUCR/L 11-E	16.0	15.0	16.0	200.0	13.0	10	0.9	0.29	VCMT 11 03 04

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube für Wendeschneidplatte
5513 020-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

SANDVIK Coromant

CoroTurn® 107 Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr

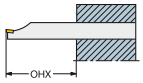




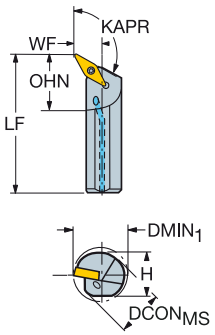
VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

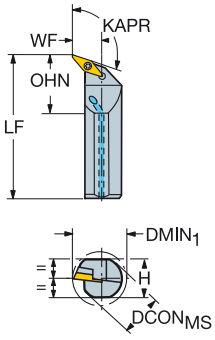
KAPR



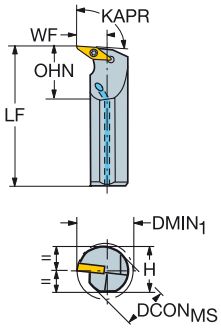
A..SVPBR/L
117.5°

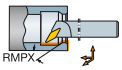
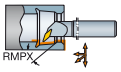
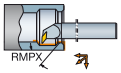


A..SVQBR/L
107.5°



A..SVUBR/L
93.0°



		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	BAR	NM	KG	MIID
	16	25	32.0	25°	100.0	37.5	1	A25T-SVPBR/L 16	25.0	23.0	25.0	300.0	17.0	10	3.0	0.94	VBMT 16 04 08
		32	40.0	25°	128.0	48.0	1	A32T-SVPBR/L 16	32.0	30.0	32.0	300.0	22.0	10	3.0	1.65	VBMT 16 04 08
		40	50.0	25°	160.0	60.0	1	A40T-SVPBR/L 16	40.0	37.0	40.0	300.0	27.0	10	3.0	2.45	VBMT 16 04 08
	11	16	22.0	35°	64.0	24.0	1	A16R-SVQBR/L 11-E	16.0	15.0	16.0	200.0	13.0	10	0.9	0.28	VBMT 11 02 04
		16	22.0	35°	64.0	24.0	1	A16R-SVQBR/L 11-EB1	16.0	15.0	16.0	200.0	13.0	10	0.9	0.30	VBMT 11 03 04
		20	27.0	35°	80.0	30.0	1	A20S-SVQBR/L 11-E	20.0	18.0	20.0	250.0	15.0	10	0.9	0.54	VBMT 11 02 04
		20	27.0	35°	80.0	30.0	1	A20S-SVQBR/L 11-EB1	20.0	18.0	20.0	250.0	15.0	10	0.9	0.54	VBMT 11 03 04
		25	33.0	35°	100.0	37.5	1	A25T-SVQBR/L 11-D	25.0	23.0	25.0	300.0	18.0	10	0.9	0.95	VBMT 11 02 04
		25	33.0	35°	100.0	37.5	1	A25T-SVQBR/L 11-DB1	25.0	23.0	25.0	300.0	18.0	10	0.9	0.94	VBMT 11 03 04
	16	25	33.0	35°	100.0	37.5	1	A25T-SVQBR/L 16-D	25.0	23.0	25.0	300.0	18.0	10	3.0	0.95	VBMT 16 04 08
		32	40.0	35°	128.0	48.0	1	A32T-SVQBR/L 16	32.0	30.0	32.0	300.0	22.0	10	3.0	1.66	VBMT 16 04 08
		40	50.0	35°	160.0	60.0	1	A40T-SVQBR/L 16	40.0	37.0	40.0	300.0	27.0	10	3.0	2.51	VBMT 16 04 08
	11	16	22.0	50°	64.0	24.0	1	A16R-SVUBR/L 11-E	16.0	15.0	16.0	200.0	13.0	10	0.9	0.29	VBMT 11 02 04
		16	22.0	50°	64.0	24.0	1	A16R-SVUBR/L 11-EB1	16.0	15.0	16.0	200.0	13.0	10	0.9	0.28	VBMT 11 03 04
		20	27.0	50°	80.0	30.0	1	A20S-SVUBR/L 11-E	20.0	18.0	20.0	250.0	15.0	10	0.9	0.54	VBMT 11 02 04
		20	27.0	50°	80.0	30.0	1	A20S-SVUBR/L 11-EB1	20.0	18.0	20.0	250.0	15.0	10	0.9	0.58	VBMT 11 03 04
		25	33.0	50°	100.0	37.5	1	A25T-SVUBR/L 11-D	25.0	23.0	25.0	300.0	18.0	10	0.9	0.96	VBMT 11 02 04
		25	33.0	50°	100.0	37.5	1	A25T-SVUBR/L 11-DB1	25.0	23.0	25.0	300.0	18.0	10	0.9	0.96	VBMT 11 03 04
	16	25	33.0	50°	100.0	37.5	1	A25T-SVUBR/L 16-D	25.0	23.0	25.0	300.0	18.0	10	3.0	0.96	VBMT 16 04 08
		32	40.0	50°	128.0	48.0	1	A32T-SVUBR/L 16	32.0	30.0	32.0	300.0	22.0	10	3.0	1.50	VBMT 16 04 08
		40	50.0	50°	160.0	60.0	1	A40T-SVUBR/L 16	40.0	37.0	40.0	300.0	27.0	10	3.0	2.54	VBMT 16 04 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
CZC$_{MS}$	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage
11 16-25	5513 020-20		
16 25	5513 020-10		
16 32-40	5513 020-01	5322 270-01	5512 090-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

CoroTurn® 107 Bohrstange zum Rückwärtsausdrehen

Schraubspannsystem

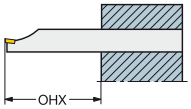
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr



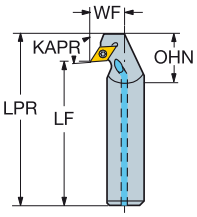


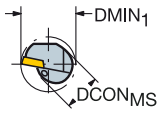
DCMT, DCMX
DCGT, DCGX, DCET
DCMW

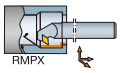
KAPR



93.0°





		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LPR	LF	WF	BAR	NM	KG	MIID
 RMPX	07	16	22.0	27°	64.0	24.0	1	**A16R-SDUCR/L 07-ERX**	16.0	16.0	212.9	200.0	13.0	10	0.9	0.31	DCMT 07 02 04
		20	27.0	27°	80.0	30.0	1	**A20S-SDUCR/L 07-ERX**	20.0	20.0	262.9	250.0	15.0	10	0.9	0.60	DCMT 07 02 04

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

SANDVIK Coromant

CoroTurn® 107 Bohrstange zum Rückwärtsausdrehen

Schraubspannsystem

Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr

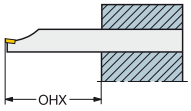




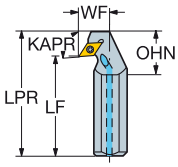
DCMT, DCMX
DCGT, DCGX, DCET

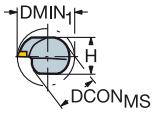
DCMW

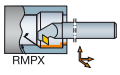
KAPR



93.0°





		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LPR	LF	WF	BAR	NM	KG	MIID
 RMPX	07	16	22.0	27°	64.0	24.0	1	**A16R-SDUCR/L 07-EX**	16.0	15.0	16.0	212.2	200.0	13.0	10	0.9	0.31	DCMT 07 02 04
		20	27.0	27°	80.0	30.0	1	**A20S-SDUCR/L 07-EX**	20.0	18.0	20.0	262.2	250.0	15.0	10	0.9	0.56	DCMT 07 02 04
		25	33.0	27°	100.0	37.5	1	**A25T-SDUCR/L 07-DX**	25.0	23.0	25.0	312.2	300.0	18.0	10	0.9	0.92	DCMT 07 02 04
	11	32	40.0	27°	128.0	48.0	1	**A32T-SDUCR/L 11-X**	32.0	30.0	32.0	316.7	300.0	22.0	10	3.0	1.76	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
CZC$_{MS}$	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage
07 16-25	5513 020-03		
11 32	5513 020-01	5322 263-01	5512 090-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

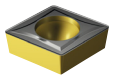
A41 F2 G1 H36 H10 H5

CoroTurn® 107 Vollhartmetall-Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr

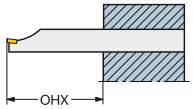


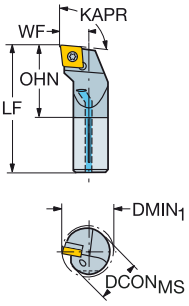


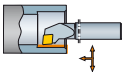
CCMT, CCGT
CCGX, CCET

CCMW

KAPR 95.0°





		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	06	8	10.0	48.0	17.0	1	**E08K-SCLCR/L 06-R**	8.0	8.0	125.0	5.0	10	0.9	0.09	CCMT 06 02 04
		10	12.0	60.0	21.0	1	**E10M-SCLCR/L 06-R**	10.0	10.0	150.0	6.0	10	0.9	0.15	CCMT 06 02 04
		12	16.0	72.0	25.0	1	**E12Q-SCLCR/L 06-R**	12.0	12.0	180.0	9.0	10	0.9	0.26	CCMT 06 02 04
		16	20.0	96.0	33.0	1	**E16R-SCLCR/L 06-R**	16.0	16.0	200.0	11.0	10	0.9	0.50	CCMT 06 02 04
	09	16	20.0	96.0	33.0	1	**E16R-SCLCR/L 09-R**	16.0	16.0	200.0	11.0	10	3.0	0.50	CCMT 09 T3 08
		20	25.0	120.0	36.3	1	**E20S-SCLCR/L 09-R**	20.0	20.0	220.0	13.0	10	3.0	0.86	CCMT 09 T3 08
		25	32.0	150.0	41.3	1	**E25T-SCLCR/L 09-R**	25.0	25.0	270.0	17.0	10	3.0	1.58	CCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
CZC$_{MS}$	Schraube für Wendeschneid-platte
06 8-12	5513 020-46
06 16	5513 020-03
09 16-20	5513 020-09
09 25	5513 020-10

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

CoroTurn® 107 Vollhartmetall-Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr

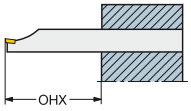




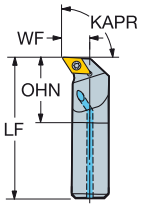
DCMT, DCMX
DCGT, DCGX, DCET

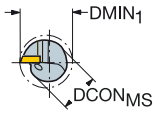
DCMW

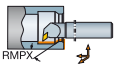
KAPR



93.0°





		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	07	10	15.0	27°	60.0	25.0	1	**E10M-SDUCR/L 07-ER**	10.0	10.0	150.0	9.0	10	0.9	0.15	DCMT 07 02 04
		12	18.0	27°	72.0	30.0	1	**E12Q-SDUCR/L 07-ER**	12.0	12.0	180.0	11.0	10	0.9	0.25	DCMT 07 02 04
		16	22.0	27°	96.0	33.3	1	**E16R-SDUCR/L 07-ER**	16.0	16.0	200.0	13.0	10	0.9	0.48	DCMT 07 02 04
	11	20	25.0	27°	120.0	36.3	1	**E20S-SDUCR/L 11-R**	20.0	20.0	220.0	13.0	10	3.0	0.86	DCMT 11 T3 08
		25	32.0	27°	150.0	41.3	1	**E25T-SDUCR/L 11-R**	25.0	25.0	270.0	17.0	10	3.0	1.58	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile
	CZC$_{MS}$	Schraube für Wendeschneid-platte
07	10-16	5513 020-03
11	20	5513 020-09
11	25	5513 020-10

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

CoroTurn® 107 Vollhartmetall-Bohrstange zum Drehen

Schraubspannsystem

Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr





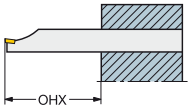


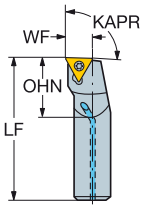
TCMT, TCMX,
TCGT, TCGX
TCEX

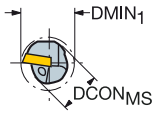


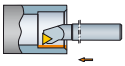
TCMW

KAPR 91.0°







		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	06	6	8.5	36.0	15.0	1	**E06H-STFCR/L 06-R**	6.0	6.0	100.0	4.5	10	0.6	0.05	TCMT 06 T1 02
		8	11.0	48.0	20.0	1	**E08K-STFCR/L 06-R**	8.0	8.0	125.0	5.9	10	0.6	0.09	TCMT 06 T1 02
	09	10	13.0	60.0	25.0	1	**E10M-STFCR/L 09-R**	10.0	10.0	150.0	7.0	10	0.9	0.15	TCMT 09 02 04
		12	16.0	72.0	30.0	1	**E12Q-STFCR/L 09-R**	12.0	12.0	180.0	9.0	10	0.9	0.25	TCMT 09 02 04
	11	16	20.0	96.0	33.2	1	**E16R-STFCR/L 11-R**	16.0	16.0	200.0	11.0	10	0.9	0.49	TCMT 11 02 04
		16	20.0	96.0	40.0	1	**E16R-STFCR/L 11-RB1**	16.0	16.0	200.0	11.0	10	0.9	0.50	TCMT 11 03 04
		20	25.0	120.0	36.3	1	**E20S-STFCR/L 11-RB1**	20.0	20.0	220.0	13.0	10	0.9	0.85	TCMT 11 03 04
		25	32.0	150.0	41.5	1	**E25T-STFCR 11-RB1**	25.0	25.0	270.0	17.0	10	0.9	1.58	TCMT 11 03 04
	16	25	32.0	150.0	41.5	1	**E25T-STFCR/L 16-R**	25.0	25.0	270.0	17.0	10	3.0	1.58	TCMT 16 T3 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
CZC$_{MS}$	Schraube für Wendeschneid-platte
06 6	5513 020-28
06 8	5513 020-27
09 10-12	5513 020-05
11 16-25	5513 020-03
16 25	5513 020-10

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

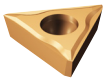
SANDVIK Coromant

CoroTurn® 107 Vollhartmetall-Bohrstange zum Drehen

Schraubspannsystem

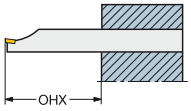
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr



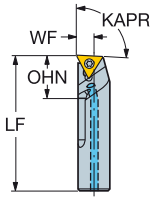


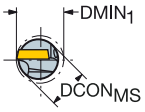
TCEX

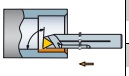
KAPR



93.0°





		CZC_{MS}	$DMIN_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	05	5	6.0	30.0	12.0	1	**E05H-STUCR/L 05-GR**	5.0	5.0	100.0	2.9	10	0.4	0.04	TCEX 05 01 00R-F
		6	7.0	36.0	13.0	1	**E06H-STUCR/L 05-GR**	6.0	6.0	100.0	3.2	10	0.4	0.05	TCEX 05 01 00R-F
	06	8	9.0	48.0	17.0	1	**E08K-STUCR/L 06-GR**	8.0	8.0	125.0	4.2	10	0.6	0.08	TCEX 06 T1 00R-F
		10	11.0	60.0	20.0	1	**E10M-STUCR/L 06-GR**	10.0	10.0	150.0	5.2	10	0.6	0.14	TCEX 06 T1 00R-F

Die Bohrstange in Rechtsausführung (R) nimmt TCEX-Wendeschneidplatten in Linksausführung (L) auf und umgekehrt. R = Rechtsausführung, L = Linksausführung

	Ersatzteile
CZC_{MS}	Schraube für Wendeschneid-platte
05 5-6	5513 020-53
06 8	5513 020-44
06 10	5513 020-28

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

CoroTurn® 107 Vollhartmetall-Bohrstange zum Drehen

Schraubspannsystem

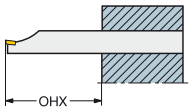
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr



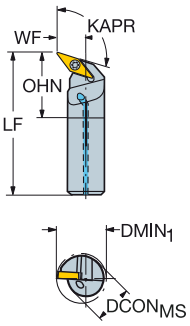


VCMT, VCEX, VCGX
VCMW

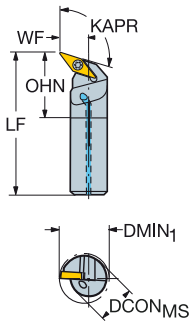
KAPR

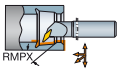
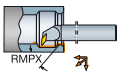


E..SVUCR/L-ER
93.0°



E..SVQCR/L -ER
107.5°



		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	11	16	22.0	35°	96.0	33.0	1	**E16R-SVQCR/L 11-ER**	16.0	16.0	200.0	13.0	10	0.9	0.49	VCMT 11 03 04
	11	16	22.0	50°	96.0	33.0	1	**E16R-SVUCR/L 11-ER**	16.0	16.0	200.0	13.0	10	0.9	0.50	VCMT 11 03 04

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10 H5

SANDVIK Coromant

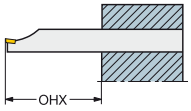
CoroTurn® 107 schwingungsgedämpfte Hartmetallbohrstange zum Drehen

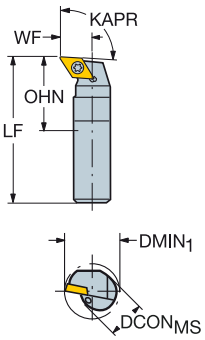
Schraubspannsystem

Zylindrisch, mit Nut für EasyFix Spannaufnahme



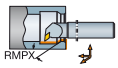






DCMT, DCMX
DCGT, DCGX, DCET

DCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	Bestellnummer	DCON$_{MS}$	BD	LF	WF	NM	KG	MIID
	07	10	15.0	27°	100.0	60.0	**F10M-SDUCR/L 07-ER**	10.0	10.0	150.0	9.0	0.9	0.18	DCMT 07 02 04
		12	18.0	27°	120.0	72.0	**F12Q-SDUCR/L 07-ER**	12.0	12.0	180.0	11.0	0.9	0.29	DCMT 07 02 04

Abmessungen, mm

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube für Wendeschneidplatte
5513 020-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10

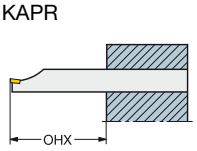
CoroTurn® 107 schwingungsgedämpfte Hartmetallbohrstange zum Drehen

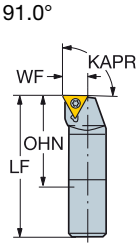
Schraubspannsystem

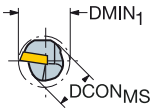
Zylindrisch, mit Nut für EasyFix Spannaufnahme





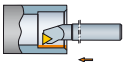






TCMT, TCMX, TCGT, TCGX TCEX

TCMW

		CZC$_{MS}$	DMIN$_1$	OHX	OHN	Bestellnummer	DCON$_{MS}$	BD	LF	WF	NM	KG	MIID
						Abmessungen, mm							
	09	10	13.0	100.0	60.0	**F10M-STFCR/L 09-R**	10.0	10.0	150.0	7.0	0.9	0.18	TCMT 09 02 04
		12	16.0	120.0	72.0	**F12Q-STFCR/L 09-R**	12.0	12.0	180.0	9.0	0.9	0.29	TCMT 09 02 04

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-05

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 G1 H36 H10

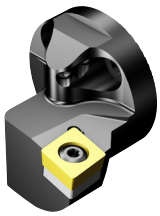
SANDVIK Coromant

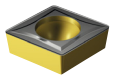
CoroTurn® 107 Schneidkopf zum Längsdrehen

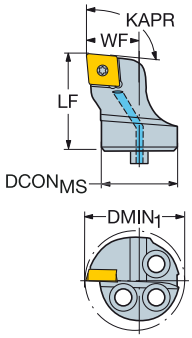
Schraubspannsystem

CoroTurn® SL - Präzisionskühlung

KAPR 95.0°

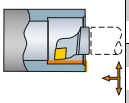






CCMT, CCGT
CCGX, CCET

CCMW

		CZC_{MS}	$DMIN_1$	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	09	25	32.0	1	**SL-SCLCR/L-25-09HP**	25.0	20.0	17.0	80	3.0	0.07	CCMT 09 T3 08
		32	40.0	1	**SL-SCLCR/L-32-09HP**	32.0	32.0	22.0	80	3.0	0.13	CCMT 09 T3 08
	12	40	50.0	1	**SL-SCLCR/L-40-12HP**	40.0	38.0	27.0	80	3.0	0.24	CCMT 12 04 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Rohrpassstift	Düse
SL-SCLCR/L-25-09HP	5513 020-09			5552 058-02	5691 026-13
SL-SCLCR/L-32-09HP	5513 020-09			5638 031-01	5691 026-13
SL-SCLCR/L-40-12HP	5513 020-18	5322 232-02	5512 090-03	5638 031-01	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 H36 H5 H2

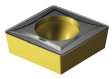
CoroTurn® 107 Schneidkopf zum Längsdrehen

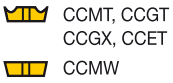
Schraubspannsystem

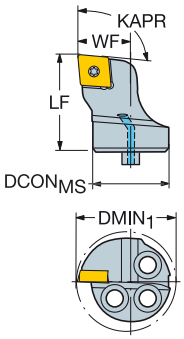
CoroTurn® SL - innere Kühlschmierstoffzufuhr

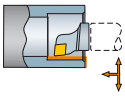
KAPR 95.0°









		CZC$_{MS}$	DMIN$_1$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	06	16	20.0	1	**570-SCLCR/L-16-06**	16.0	20.0	11.0	10	0.9	0.03	CCMT 06 02 04
	09	20	25.0	1	**570-SCLCR/L-20-09**	20.0	20.0	13.0	10	3.0	0.05	CCMT 09 T3 08
		25	32.0	1	**570-SCLCR/L-25-09**	25.0	20.0	17.0	10	3.0	0.07	CCMT 09 T3 08
		32	40.0	1	**570-SCLCR/L-32-09**	32.0	32.0	22.0	10	3.0	0.13	CCMT 09 T3 08
	12	40	50.0	1	**570-SCLCR/L-40-12**	40.0	38.0	27.0	10	3.0	0.24	CCMT 12 04 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Rohrpassstift
570-SCLCR/L-16-06	5513 020-03			5552 058-01
570-SCLCR/L-20-09	5513 020-09			5552 058-02
570-SCLCR/L-25-09	5513 020-10			5552 058-02
570-SCLCR/L-32-09	5513 020-09			5638 031-01
570-SCLCR/L-40-12	5513 020-18	5322 232-02	5512 090-03	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 H36 H5 H2

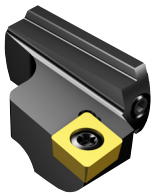
SANDVIK Coromant

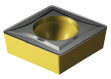
CoroTurn® 107 Schneidkopf zum Längsdrehen

Schraubspannsystem

CoroTurn® SL mit Schnellwechselfunktion

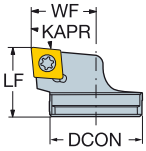
KAPR 95.0°

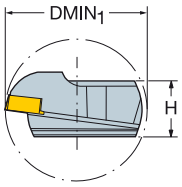


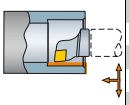



CCMT, CCGT
CCGX, CCET

CCMW





		CZC$_{MS}$	DMIN$_1$	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	LF	WF	NM	KG	MIID
	09	32	40.0	**SL-SCLCR-32-09-QC**	32.0	14.7	22.0	21.0	3.0	0.08	CCMT 09 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
Bestellnummer	Schraube	Rohrpassstift	Stellschraube
SL-SCLCR-32-09-QC	5513 020-10	5638 031-01	5514 060-10

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 H36 H5 H2

CoroTurn® 107 Schneidkopf zum Längsdrehen

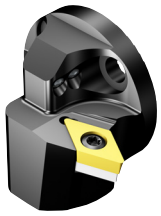
Schraubspannsystem

CoroTurn® SL - Präzisionskühlung

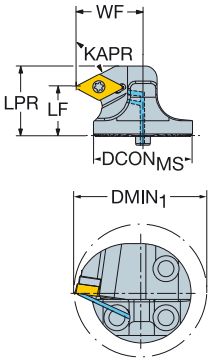
KAPR

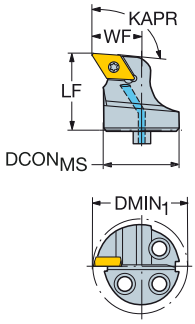
SL-SDXCR/L-DHP
62.5°

SL-SDUCR/L..HP
93.0°



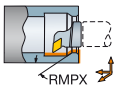
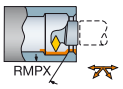






DCMT, DCMX
DCGT, DCGX, DCET

DCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	11	25	32.0	27°	1	**SL-SDUCR/L-25-11HP**	25.0		23.0	17.0	80	3.0	0.08	DCMT 11 T3 08
		32	40.0	27°	1	**SL-SDUCR/L-32-11HP**	32.0		32.0	22.0	80	3.0	0.14	DCMT 11 T3 08
		40	50.0	27°	1	**SL-SDUCR/L-40-11HP**	40.0		32.0	27.0	80	3.0	0.21	DCMT 11 T3 08
	11	32	40.0	60°	1	**SL-SDXCR/L-32-11HP**	32.0	28.0	20.0	22.0	80	3.0	0.12	DCMT 11 T3 08
		40	50.0	60°	1	**SL-SDXCR/L-40-11HP**	40.0	28.0	20.0	27.0	80	3.0	0.19	DCMT 11 T3 08
	07	25	33.0	60°	1	**SL-SDXCR/L-25-07-DHP**	25.0	19.7	15.0	18.0	80	0.9	0.07	DCMT 07 02 04

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Rohrpassstift	Düse
SL-SDXCR/L-25-07-DHP	5513 020-03			5552 058-02	5691 026-13
SL-SDUCR/L-25-11HP	5513 020-10			5552 058-02	5691 026-13
SL-SDUCR/L-32-11HP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-13
SL-SDXCR/L-32-11HP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-13
SL-SDUCR/L-40-11HP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-03
SL-SDXCR/L-40-11HP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 H36 H5 H2

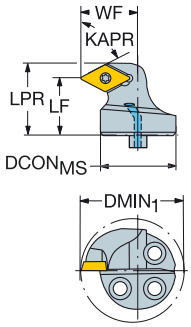
CoroTurn® 107 Schneidkopf zum Längsdrehen

Schraubspannsystem

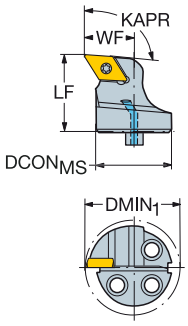
CoroTurn® SL - innere Kühlschmierstoffzufuhr

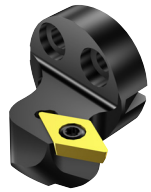
KAPR

570-SDXCR/L
62.5°



570-SDUCR/L
93.0°

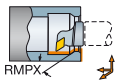
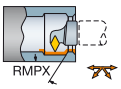






DCMT, DCMX
DCGT, DCGX, DCET

DCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	07	16	20.0	27°	8	**570-SDUCR/L-16-07**	16.0		20.0	11.0	10	0.9	0.03	DCMT 07 02 04
	11	20	25.0	27°	8	**570-SDUCR/L-20-11**	20.0		20.0	13.0	10	3.0	0.05	DCMT 11 T3 08
		25	32.0	27°	8	**570-SDUCR/L-25-11**	25.0		20.0	17.0	10	3.0	0.07	DCMT 11 T3 08
		32	40.0	27°	1	**570-SDUCR/L-32-11**	32.0		32.0	22.0	10	3.0	0.13	DCMT 11 T3 08
		40	50.0	27°	1	**570-SDUCR/L-40-11**	40.0		32.0	27.0	10	3.0	0.20	DCMT 11 T3 08
	07	16	22.0	60°	1	**570-SDXCR/L-16-07-E**	16.0	18.8	15.0	13.0	10	0.9	0.03	DCMT 07 02 04
		20	27.0	60°	1	**570-SDXCR/L-20-07-E**	20.0	18.8	15.0	15.0	10	0.9	0.04	DCMT 07 02 04
		25	33.0	60°	1	**570-SDXCR/L-25-07-D**	25.0	18.8	15.0	18.0	10	0.9	0.06	DCMT 07 02 04
	11	32	40.0	60°	1	**570-SDXCR/L-32-11**	32.0	28.0	20.0	22.0	10	3.0	0.12	DCMT 11 T3 08
		40	50.0	60°	1	**570-SDXCR/L-40-11**	40.0	28.0	20.0	27.0	10	3.0	0.18	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Wendeschneidplatte	Zwischenlage	Schraube für Zwischenlage	Rohrpassstift
07	16	5513 020-03			5552 058-01
07	20-25	5513 020-03			5552 058-02
11	20	5513 020-09			5552 058-02
11	25	5513 020-10			5552 058-02
11	32-40	5513 020-01	5322 263-01	5512 090-01	5638 031-01

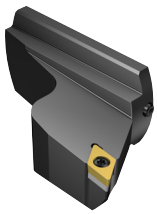
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 H36 H5 H2

CoroTurn® 107 Schneidkopf zum Längsdrehen

Schraubspannsystem

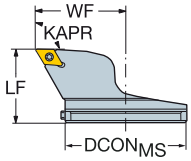
CoroTurn® SL mit Schnellwechselfunktion

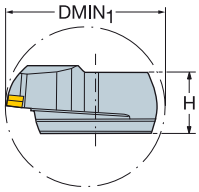


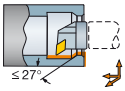


DCMT, DCMX
DCGT, DCGX, DCET
DCMW

KAPR 570-SDUCR/L-80
93.0°





		CZC$_{MS}$	DMIN$_1$	RMPX	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	LF	WF	NM	KG	MIID
	11	80	100.0	27°	**570-SDUCR/L-80-11**	80.0	37.5	45.7	57.0	3.0	0.55	DCMT 11 T3 08

≤27°

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Stellschraube
570-SDUCR/L-80-11	5513 020-01	5322 263-01	5512 090-01	3214 020-311

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

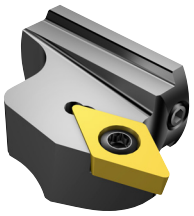
A41 F2 H36 H2

SANDVIK Coromant

CoroTurn® 107 Schneidkopf zum Längsdrehen

Schraubspannsystem

CoroTurn® SL mit Schnellwechselfunktion



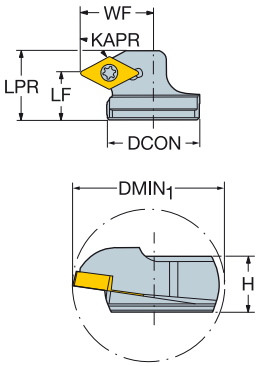


DCMT, DCMX
DCGT, DCGX, DCET

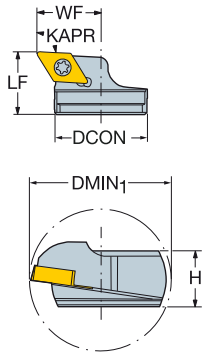
DCMW

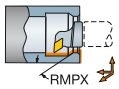
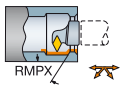
KAPR

SL-SDXCR/L-QC
62.5°



SL-SDUCR/L-QC
93.0°



		CZC$_{MS}$	DMIN$_1$	RMPX	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	LPR	LF	WF	NM	KG	MIID
	11	32	40.0	27°	**SL-SDUCR-32-11-QC**	32.0	14.7		20.0	21.0	3.0	0.08	DCMT 11 T3 08
	11	32	40.0	60°	**SL-SDXCR-32-11-QC**	32.0	14.7	22.0	15.0	24.0	3.0	0.08	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
Bestellnummer	Schraube	Rohrpassstift	Stellschraube
SL-SDUCR-32-11-QC	5513 020-10	5638 031-01	5514 060-10
SL-SDXCR-32-11-QC	5513 020-10	5638 031-01	5514 060-10

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 H36 H2

CoroTurn® 107 Schneidkopf zum Längsdrehen

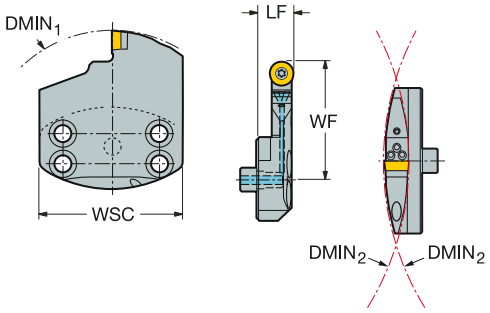
Schraubspannsystem

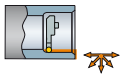
CoroTurn® SL70 - Präzisionskühlung





RCMT
RCGX-AL



		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm BD	LF	WF	WSC	BAR	NM	KG	MIID
	10	70	120.0	250.0	1	**SL70-SRDCR/L-20-10HP**	70.0	17.0	41.0	70.0	30	3.0	0.31	RCMT 10 T3 M0
		70	120.0	250.0	1	**SL70-SRDCR/L-35-10HP**	70.0	17.0	56.0	70.0	30	3.0	0.35	RCMT 10 T3 M0
	12	70	120.0	300.0	1	**SL70-SRDCR/L-35-12HP**	70.0	18.0	56.0	70.0	30	3.0	0.40	RCMT 12 04 M0
		70	120.0	260.0	1	**SL70-SRDCR/L-50-12HP**	70.0	18.0	71.0	70.0	30	3.0	0.42	RCMT 12 04 M0
		70	120.0	260.0	1	**SL70-SRDCR/L-75-12HP**	70.0	18.0	96.0	70.0	30	3.0	0.51	RCMT 12 04 M0

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Schraube	Zwischenlage	Schraube für Zwischenlage	Düse	Führungsbuchse
SL70-SRDCR/L-20-10HP	5513 020-10	5322 110-01	5512 090-01	5691 026-13	5552 058-04
SL70-SRDCR/L-35-10HP	5513 020-10	5322 110-01	5512 090-01	5691 026-13	5552 058-04
SL70-SRDCR/L-35-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-03	5552 058-04
SL70-SRDCR/L-50-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-13	5552 058-04
SL70-SRDCR/L-75-12HP	5513 020-01	5322 110-02	5512 090-01	5691 026-13	5552 058-04

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A41


F2



H36



H5


H2

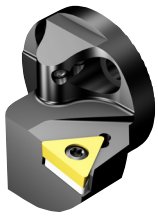
SANDVIK Coromant

CoroTurn® 107 Schneidkopf zum Längsdrehen

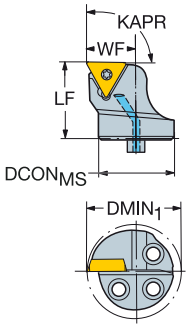
Schraubspannsystem

CoroTurn® SL - Präzisionskühlung

KAPR 91.0°

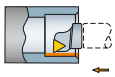






TCMT, TCMX, TCGT, TCGX TCEX

TCMW

		CZC$_{MS}$	DMIN$_1$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	11	25	32.0	1	**SL-STFCR/L-25-11-B1HP**	25.0	20.0	17.0	80	0.9	0.07	TCMT 11 03 04
	16	32	40.0	1	**SL-STFCR/L-32-16HP**	32.0	32.0	22.0	80	3.0	0.14	TCMT 16 T3 08
		40	50.0	1	**SL-STFCR/L-40-16HP**	40.0	32.0	27.0	80	3.0	0.22	TCMT 16 T3 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Rohrpassstift	Düse
SL-STFCR/L-25-11-B1HP	5513 020-03			5552 058-02	5691 026-13
SL-STFCR/L-32-16HP	5513 020-01	5322 320-01	5512 090-01	5638 031-01	5691 026-13
SL-STFCR/L-40-16HP	5513 020-01	5322 320-01	5512 090-01	5638 031-01	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A41


F2



H36



H5

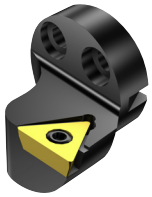

H2

CoroTurn® 107 Schneidkopf zum Längsdrehen

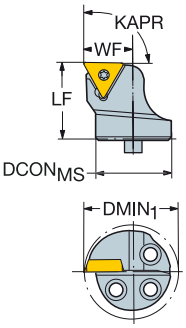
Schraubspannsystem

CoroTurn® SL

KAPR 91.0°







TCMT, TCMX, TCGT, TCGX TCEX

TCMW

		CZC$_{MS}$	DMIN$_1$	CNSC	Bestellnummer	DCON$_{MS}$	LF	WF	NM	KG	MIID
	09	16	20.0	8	**570-STFCR/L-16-09**	16.0	20.0	11.0	0.9	0.03	TCMT 09 02 04
	11	16	20.0	8	**570-STFCR/L-16-11-B1**	16.0	20.0	11.0	0.9	0.03	TCMT 11 03 04
		20	25.0	8	**570-STFCR/L-20-11-B1**	20.0	20.0	13.0	0.9	0.04	TCMT 11 03 04
		25	32.0	8	**570-STFCR/L-25-11-B1**	25.0	20.0	17.0	0.9	0.06	TCMT 11 03 04
	16	32	40.0	1	**570-STFCR/L-32-16**	32.0	32.0	22.0	3.0	0.14	TCMT 16 T3 08
		40	50.0	1	**570-STFCR/L-40-16**	40.0	32.0	27.0	3.0	0.21	TCMT 16 T3 08

B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Rohrpassstift
570-STFCR/L-16-09	5513 020-05			5552 058-01
570-STFCR/L-16-11-B1	5513 020-03			5552 058-01
570-STFCR/L-20-11-B1	5513 020-03			5552 058-02
570-STFCR/L-25-11-B1	5513 020-03			5552 058-02
570-STFCR/L-32-16	5513 020-01	5322 320-01	5512 090-01	5638 031-01
570-STFCR/L-40-16	5513 020-01	5322 320-01	5512 090-01	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 H36 H2

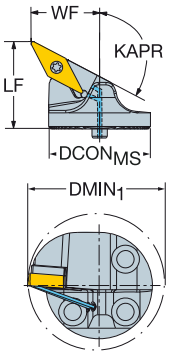
CoroTurn® 107 Schneidkopf zum Längsdrehen

Schraubspannsystem

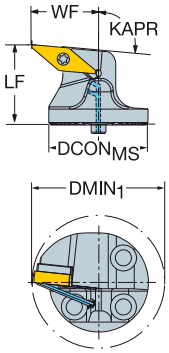
CoroTurn® SL - Präzisionskühlung

KAPR

SL-SVPBR/L..LHP
117.5°



SL-SVLBR/L..HP
95.0°

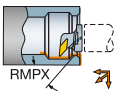
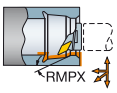






VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	16	32	40.0	45°	1	**SL-SVLBR/L-32-16HP**	32.0	32.0	22.0	80	3.0	0.13	VBMT 16 04 08
		40	50.0	45°	1	**SL-SVLBR/L-40-16HP**	40.0	32.0	27.0	80	3.0	0.19	VBMT 16 04 08
		25	35.0	45°	1	**SL-SVLBR/L-25-16-LFHP**	25.0	25.0	20.0	80	3.0	0.08	VBMT 16 04 08
	16	32	40.0	25°	1	**SL-SVPBR/L-32-16-LHP**	32.0	34.0	22.0	80	3.0	0.12	VBMT 16 04 08
		40	50.0	25°	1	**SL-SVPBR/L-40-16-LHP**	40.0	34.0	27.0	80	3.0	0.17	VBMT 16 04 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile				
	CZC$_{MS}$	Schraube für Wendeschneidplatte	Zwischenlage	Schraube für Zwischenlage	Rohrpassstift	Düse
16	25	5513 020-10			5552 058-02	5691 026-13
16	32-40	5513 020-01	5322 270-01	5512 090-01	5638 031-01	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 H36 H5 H2

CoroTurn® 107 Schneidkopf zum Längsdrehen

Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr

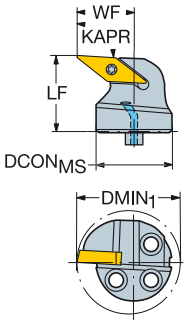




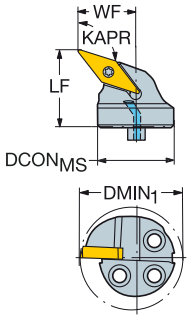
VCMT, VCEX, VCGX
VCMW

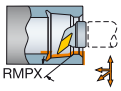
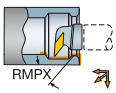
KAPR

570-SVUCR/L
93.0°



570-SVQCR/L
107.5°



		CZCMS	DMIN1	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	11	20	27.0	35°	1	570-SVQCR/L-20-11-E	20.0	20.0	15.0	10	0.9	0.04	VCMT 11 03 04
		25	33.0	35°	1	570-SVQCR/L-25-11-D	25.0	20.0	18.0	10	0.9	0.05	VCMT 11 03 04
	11	20	27.0	45°	1	570-SVUCR/L-20-11-E	20.0	20.0	15.0	10	0.9	0.05	VCMT 11 03 04
		25	33.0	45°	1	570-SVUCR/L-25-11-D	25.0	20.0	18.0	10	0.9	0.06	VCMT 11 03 04

R = Rechtsausführung, L = Linksausführung

Ersatzteile	
Schraube für Wendeschneid-platte	Rohrpassstift
5513 020-03	5552 058-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

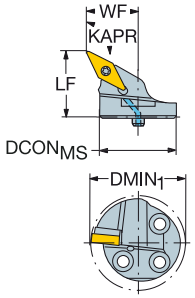
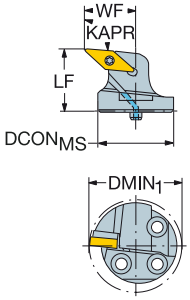
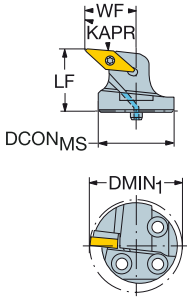
A41 F2 H36 H5 H2

CoroTurn® 107 Schneidkopf zum Längsdrehen

Schraubspannsystem

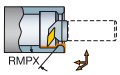
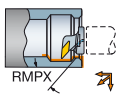
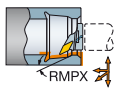
CoroTurn® SL - innere Kühlschmierstoffzufuhr



KAPR	570-SVPBR/L 117.5°	570-SVLBR/L 95.0°	570C-SVUBR/L 93.0°
			

VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

		CZCMS	DMIN1	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	11	20	27.0	50°	1	**570C-SVUBR/L-20-2**	20.0	20.0	16.0	10	0.9	0.04	VBMT 11 02 04
		25	31.0	50°	1	**570C-SVUBR/L-25-2**	25.0	25.0	17.0	10	0.9	0.07	VBMT 11 02 04
	16	25	35.0	45°	1	**570-SVLBR/L-25-16-LF**	25.0	22.0	20.0	10	3.0	0.07	VBMT 16 04 08
		32	40.0	45°	1	**570-SVLBR/L-32-16**	32.0	32.0	22.0	10	3.0	0.13	VBMT 16 04 08
		40	50.0	45°	1	**570-SVLBR/L-40-16**	40.0	32.0	27.0	10	3.0	0.18	VBMT 16 04 08
	16	32	40.0	25°	1	**570-SVPBR/L-32-16-L**	32.0	34.0	22.0	10	3.0	0.12	VBMT 16 04 08
		40	50.0	25°	1	**570-SVPBR/L-40-16-L**	40.0	34.0	27.0	10	3.0	0.17	VBMT 16 04 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
CZCMS	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Rohrpassstift
11	20-25	5513 020-03		5552 058-02
16	25	5513 020-10		5552 058-02
16	32-40	5513 020-10	5322 270-01	5512 090-01	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

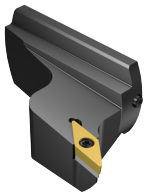
A41 F2 H36 H5 H2

CoroTurn® 107 Schneidkopf zum Längsdrehen

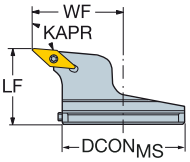
Schraubspannsystem

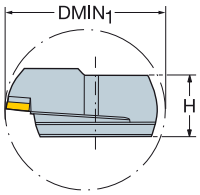
CoroTurn® SL mit Schnellwechselfunktion

KAPR 95.0°



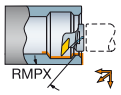




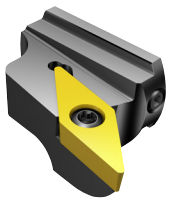


VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

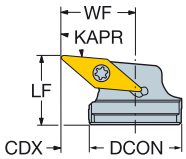
VBMW, VCMW

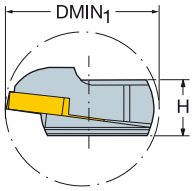
		CZCMS	DMIN1	RMPX	Bestellnummer	Abmessungen, mm DCONMS	H	LF	WF	NM	KG	MIID
	16	80	100.0	45°	570-SVLBR/L-80-16	80.0	37.5	45.7	57.0	3.0	0.49	VBMT 16 04 08

KAPR 95.0°



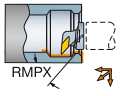






VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

		CZCMS	DMIN1	RMPX	Bestellnummer	Abmessungen, mm DCONMS	H	LF	WF	NM	KG	MIID
	16	32	40.0	45°	SL-SVLBR-32-16-QC	32.0	14.7	22.0	24.0	3.0	0.08	VBMT 16 04 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Stellschraube
SL-SVLBR-32-16-QC	5513 020-10	5638 031-01	5514 060-10	5680 049-01
570-SVLBR/L-80-16	5513 020-01	5322 270-01	5512 090-01	3214 020-311

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

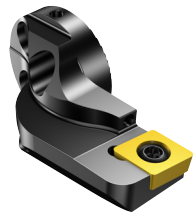
A41 F2 H36 H2

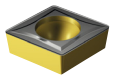
CoroTurn® 107 Schneidkopf zum Rückwärtsausdrehen - CoroTurn® SL

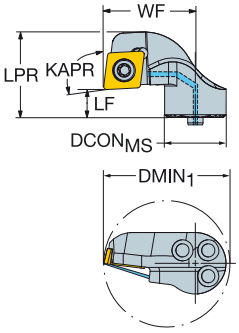
Schraubspannsystem

CoroTurn® SL - Präzisionskühlung

KAPR 93.0°

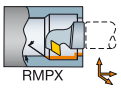






CCMT, CCGT
CCGX, CCET

CCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
 RMPX	09	16	33.0	7°	1	SL-SCUCR-16-09-16X	16.0	22.0	7.0	24.0	70	3.0	0.05	CCMT 09 T3 08
		20	41.0	7°	1	SL-SCUCR-20-09-20X	20.0	22.0	7.0	30.0	70	3.0	0.07	CCMT 09 T3 08
		25	44.0	7°	1	SL-SCUCR-25-09-18X	25.0	24.0	7.0	30.5	70	3.0	0.08	CCMT 09 T3 08
		32	50.0	7°	1	SL-SCUCR-32-09-16X	32.0	24.0	8.0	32.0	70	3.0	0.12	CCMT 09 T3 08
		40	60.0	7°	1	SL-SCUCR-40-09-18X	40.0	24.0	8.0	38.0	70	3.0	0.18	CCMT 09 T3 08
		40	68.0	7°	1	SL-SCUCR-40-09-26X	40.0	24.0	8.0	46.0	70	3.0	0.21	CCMT 09 T3 08

R = Rechtsausführung

		Ersatzteile	
CZC$_{MS}$		Schraube für Wendeschneidplatte	Rohrpassstift
09	16	5513 020-09	5552 058-01
09	20-25	5513 020-09	5552 058-02
09	32	5513 020-09	5638 031-01
09	40	5513 020-09	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 H36 H5 H2

CoroTurn® 107 Schneidkopf zum Rückwärtsausdrehen - CoroTurn® SL

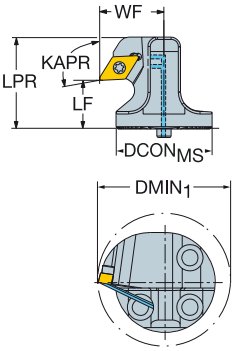
Schraubspannsystem

CoroTurn® SL - Präzisionskühlung

KAPR 93.0°

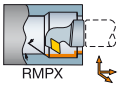






DCMT, DCMX
DCGT, DCGX, DCET

DCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
 RMPX	11	32	40.0	27°	1	**SL-SDUCR/L-32-11XHP**	32.0	37.0	20.0	22.0	80	3.0	0.15	DCMT 11 T3 08
		40	50.0	27°	1	**SL-SDUCR/L-40-11XHP**	40.0	37.0	20.0	27.0	80	3.0	0.25	DCMT 11 T3 08
	07	25	33.0	27°	1	**SL-SDUCR/L-25-07-DXHP**	25.0	27.9	15.0	18.0	80	0.9	0.09	DCMT 07 02 04

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Rohrpassstift	Düse
SL-SDUCR/L-25-07-DXHP	5513 020-03			5552 058-02	5691 026-13
SL-SDUCR/L-32-11XHP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-13
SL-SDUCR/L-40-11XHP	5513 020-01	5322 263-01	5512 090-01	5638 031-01	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

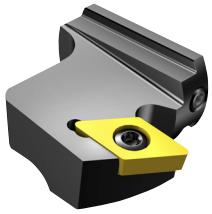
A41 F2 H36 H5 H2

CoroTurn® 107 Schneidkopf zum Rückwärtsausdrehen - CoroTurn® SL

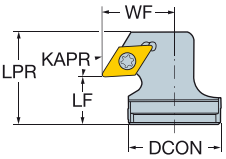
Schraubspannsystem

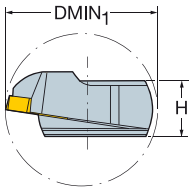
CoroTurn® SL mit Schnellwechselfunktion

KAPR 93.0°



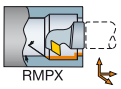






DCMT, DCMX
DCGT, DCGX, DCET

DCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	Bestellnummer	DCON$_{MS}$	H	LPR	LF	WF	NM	KG	MIID
 RMPX	11	32	40.0	27°	**SL-SDUCR-32-11X-QC**	32.0	14.7	30.0	15.0	24.0	3.0	0.10	DCMT 11 T3 08

Abmessungen, mm

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
Bestellnummer	Schraube	Rohrpassstift	Stellschraube
SL-SDUCR-32-11X-QC	5513 020-10	5638 031-01	5514 060-10

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A41 F2 H36 H5 H2

CoroTurn® 107 Schneidkopf zum Rückwärtsausdrehen - CoroTurn® SL

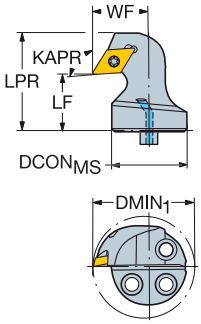
Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr

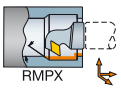
KAPR 93.0°







DCMT, DCMX
DCGT, DCGX, DCET
DCMW

		CZCMS	DMIN1	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LPR	LF	WF	BAR	NM	KG	MIID
 RMPX	07	16	22.0	27°	1	570-SDUCR/L-16-07-EX	16.0	26.6	15.0	13.0	10	0.9	0.03	DCMT 07 02 04
		20	27.0	27°	1	570-SDUCR/L-20-07-EX	20.0	26.6	15.0	15.0	10	0.9	0.05	DCMT 07 02 04
		25	33.0	27°	1	570-SDUCR/L-25-07-DX	25.0	26.6	15.0	18.0	10	0.9	0.06	DCMT 07 02 04
	11	32	40.0	27°	1	570-SDUCR/L-32-11X	32.0	37.0	20.0	22.0	10	3.0	0.14	DCMT 11 T3 08
		40	50.0	27°	1	570-SDUCR/L-40-11X	40.0	37.0	20.0	27.0	10	3.0	0.22	DCMT 11 T3 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
CZCMS	Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Rohrpassstift
07 16	5513 020-03			5552 058-01
07 20-25	5513 020-03			5552 058-02
11 32-40	5513 020-01	5322 263-01	5512 090-01	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

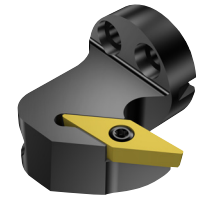
A41 F2 H36 H5 H2

CoroTurn® 107 Schneidkopf zum Rückwärtsausdrehen - CoroTurn® SL

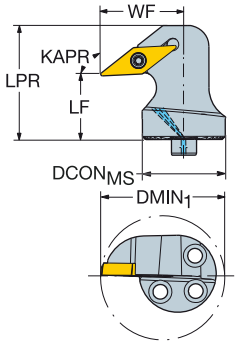
Schraubspannsystem

CoroTurn® SL mit Schnellwechselfunktion

KAPR 93.0°

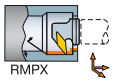






VCMT, VCEX, VCGX

VCMW

		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
 RMPX	11	20	32.0	30°	1	**570-SVUCR/L-20-11X-E**	20.0	27.0	15.0	20.0	10	0.9	0.05	VCMT 11 03 04
		25	37.0	30°	1	**570-SVUCR/L-25-11X-D**	25.0	27.0	15.0	22.0	10	0.9	0.08	VCMT 11 03 04

R = Rechtsausführung, L = Linksausführung

Ersatzteile	
Schraube für Wendeschneid-platte	Rohrpassstift
5513 020-03	5552 058-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

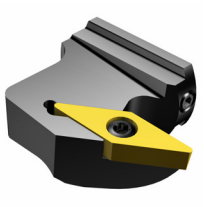
A41 F2 H36 H5 H2

CoroTurn® 107 Schneidkopf zum Rückwärtsausdrehen - CoroTurn® SL

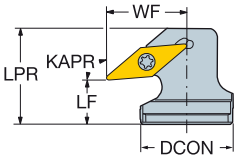
Schraubspannsystem

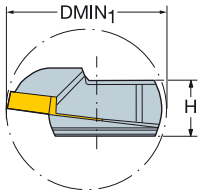
CoroTurn® SL mit Schnellwechselfunktion

KAPR 95.0°









VBMT, VBGT
VCGX, VCEX,
VCGT, VCET

VBMW, VCMW

	CZC$_{MS}$	DMIN$_1$	RMPX	Bestellnummer	DCON$_{MS}$	H	LPR	LF	WF	NM	KG	MIID
	16	32	40.0	45°	SL-SVLBR-32-16X-QC	32.0	14.7	31.0	14.0	26.0	3.0	0.10	VBMT 16 04 08

RMPX

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube	Rohrpassstift	Stellschraube
5513 020-10	5638 031-01	5514 060-10

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

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T-Max® P

Optimiert für die Außenbearbeitung

Anwendungsbereich

- Längsdrehen
- Plandrehen
- Profildrehen
- Schruppen bis Schlichten
- Innendrehen großer Bohrungsdurchmesser ab 50 mm

ISO-Anwendungsbereich:

P M K N S H



Vorteile und Merkmale

- Produktive Lösung mit Wiper- und Xcel-Technologie
- Werkzeuge mit Präzisions-Kühlschmierstoffzufuhr für exzellenten Spanbruch
- Zuverlässige und sichere Zerspanung, sogar beim Schruppen
- Doppelseitige Wendeschneidplatten mit stabilen Schneidkanten
- Kniehebelspannung für die Nassbearbeitung, RC-Spannsystem für die Trockenbearbeitung und kurzspanende Werkstoffe, Keilspannung für verbesserte Zugänglichkeit

www.sandvik.coromant.com/tmaxp

Wendeschneidplatten

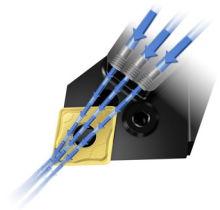
- Alle Wendeschneidplattenformen und -größen
- Geometrien und Sorten für alle Anwendungsbereiche
- Wendeschneidplattensorten auch in PKD, CBN und Keramik
- Einsatzspezifische Wendeschneidplatten für Präzisions-Kühlschmierstoffzufuhr

Werkzeuge

- Coromant Capto® Schneidköpfe
- Schaftwerkzeuge
- Bohrstangen
- CoroTurn® SL Schneidköpfe

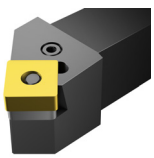
Präzisionskühlung

Werkzeughalter sind erhältlich mit Präzisions-Kühlschmierstoffdüsen für exzellente Spankontrolle.



Verschiedene Spannsysteme

Hebelspannung



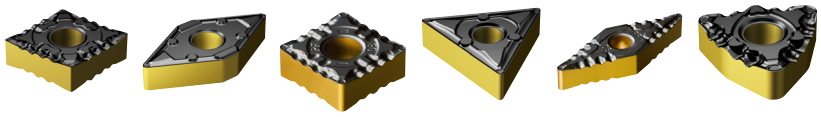
RC-System



A152 A177 A217 H35

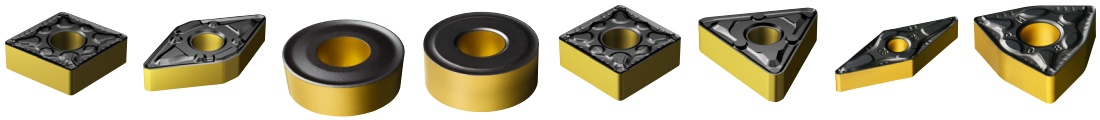
T-Max® P Wendeschneidplatte zum Drehen

Schlichten



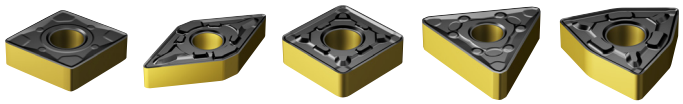
	CN..	DN..	SN..	TN..	VN..	WN..
Seite	A153	A160	A166	A169	A172	A174

Mittel



	CN..	DN..	RC..	RN..	SN..	TN..	VN..	WN..
Seite	A153	A160	A165	A165	A166	A169	A172	A174

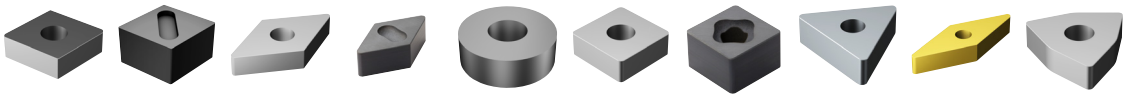
Schruppen



	CN..	DN..	SN..	TN..	WN..
Seite	A153	A160	A166	A169	A174

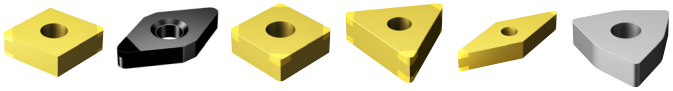
Keramik und CBN

Keramik



	CN..	CNGX	DN..	DNGX	RN..	SN..	SNGQ	TN..	VN..	WN..
Seite	A157	A157	A163	A163	A165	A168	A168	A171	A173	A176

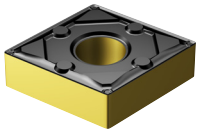
Kubisches Bornitrid (CBN)

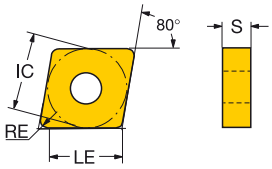


	CN..	DN..	SN..	TN..	VN..	WN..
Seite	A157	A163	A168	A171	A173	A176

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)



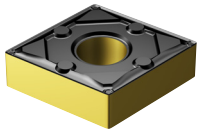


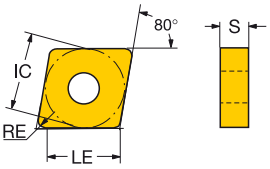
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Schlichten	WF	09	9.3	3.18	0.40	0.5	CNMG 09 03 04-WF								★															
			8.9	3.18	0.79	0.7	CNMG 09 03 08-WF			★					★					★	☆									
		12	12.5	4.76	0.40	0.5	CNMG 12 04 04-WF	☆		★	☆		☆	☆	☆	★				★	☆	☆								
			12.1	4.76	0.79	0.8	CNMG 12 04 08-WF	☆	☆	★	☆		☆	☆	☆	★				★	☆	☆								
			11.7	4.76	1.19	0.8	CNMG 12 04 12-WF		☆	★	☆				★					★	☆	☆								
	PF	09	9.3	3.18	0.40		CNMG 09 03 04-PF	☆		★	☆		☆									☆								
			8.9	3.18	0.79		CNMG 09 03 08-PF	☆		★	☆		☆									☆								
		12	12.5	4.76	0.40		CNMG 12 04 04-PF	☆		★	☆		☆									☆								
			12.1	4.76	0.79		CNMG 12 04 08-PF	☆	☆	★	☆		☆									☆								
			11.7	4.76	1.19		CNMG 12 04 12-PF	☆	☆	★	☆		☆									☆								
	KF	12	12.5	4.76	0.40		CNMG 12 04 04-KF													★	☆									
			12.1	4.76	0.79		CNMG 12 04 08-KF													★	☆									
			11.7	4.76	1.19		CNMG 12 04 12-KF													★	☆									
	MF	09	9.3	3.18	0.40		CNMG 09 03 04-MF							☆	☆		★											★	☆		
			8.9	3.18	0.79		CNMG 09 03 08-MF							☆	☆		★											★	☆		
		12	12.5	4.76	0.40		CNMG 12 04 04-MF							☆	☆	★	☆		☆							★	☆	☆			☆
			12.1	4.76	0.79		CNMG 12 04 08-MF							☆	☆	★	☆		☆							★	☆	☆			☆
			11.7	4.76	1.19		CNMG 12 04 12-MF							☆	☆	★	☆									★	☆	☆			☆
	SGF	12	12.8	4.76	0.10		CNGG 12 04 01-SGF							★	☆											★	☆	☆	☆		
			12.7	4.76	0.20		CNGG 12 04 02-SGF							★	☆											★	☆	☆	☆		
			8.5	4.76	0.40		CNGG 12 04 04-SGF							★	☆											★	☆	☆	☆	☆	
			8.5	4.76	0.79		CNGG 12 04 08-SGF							★	☆											★	☆	☆	☆	☆	
			8.5	4.76	1.19		CNGG 12 04 12-SGF							★												★	☆		☆	☆	
	SF	12	8.5	4.76	0.40		CNMG 12 04 04-SF							★	☆											★	☆	☆	☆	☆	
			8.5	4.76	0.79		CNMG 12 04 08-SF							★	☆											★	☆	☆	☆	☆	
			8.5	4.76	1.19		CNMG 12 04 12-SF							★												★	☆		☆	☆	
	XF	12	12.5	4.76	0.40		CNMG 12 04 04-XF			★	☆					★	☆		☆			☆									
			12.1	4.76	0.79		CNMG 12 04 08-XF			★	☆					★	☆		☆			☆									
Mittel	WM	12	12.1	4.76	0.79	0.8	CNMG 12 04 08-WM	☆	☆	☆	★	☆				★				★	☆	☆								
			11.7	4.76	1.19	1.1	CNMG 12 04 12-WM	☆	☆	☆	★	☆				★				★	☆	☆								
		16	15.3	6.35	0.79	0.9	CNMG 16 06 08-WM			☆	★											☆								
			14.9	6.35	1.19	0.9	CNMG 16 06 12-WM			☆	★											☆								
	WMX	12	12.1	4.76	0.79	0.7	CNMG 12 04 08-WMX		☆	☆	★	☆				★				★	☆	☆								
			11.7	4.76	1.19	0.8	CNMG 12 04 12-WMX		☆	☆	★	☆				★				★	☆	☆								
		16	15.3	6.35	0.79	0.9	CNMG 16 06 08-WMX		☆	☆	★					★				★		☆								
			14.9	6.35	1.19	1.0	CNMG 16 06 12-WMX		☆	☆	★	☆				★				★	☆	☆								
	PM	09	9.3	3.18	0.40		CNMG 09 03 04-PM			☆	★	☆										★								
			8.9	3.18	0.79		CNMG 09 03 08-PM			☆	★	☆										★								
		12	12.5	4.76	0.40		CNMG 12 04 04-PM			☆	★	☆										★								
			12.1	4.76	0.79		CNMG 12 04 08-PM	☆	☆	☆	★	☆										★								
			11.7	4.76	1.19		CNMG 12 04 12-PM		☆	☆	★	☆										★								
			11.3	4.76	1.59		CNMG 12 04 16-PM		☆	☆	★	☆										★								
		16	15.3	6.35	0.79		CNMG 16 06 08-PM			☆	★	☆										★								
			14.9	6.35	1.19		CNMG 16 06 12-PM		☆	☆	★	☆										★								
			14.5	6.35	1.59		CNMG 16 06 16-PM			☆	★	☆										★								
		19	18.5	6.35	0.79		CNMG 19 06 08-PM			☆	★	☆										★								
			18.1	6.35	1.19		CNMG 19 06 12-PM			☆	★	☆										★								
			17.7	6.35	1.59		CNMG 19 06 16-PM			☆	★	☆										★								
	MM	09	9.3	3.18	0.40		CNMG 09 03 04-MM							☆	☆		★							☆			☆	★			
			8.9	3.18	0.79		CNMG 09 03 08-MM							☆	☆		★		☆					☆			☆	★			
		12	12.1	4.76	0.79		CNMG 12 04 08-MM							☆	☆	☆	★	☆	☆				★	☆	★		☆	★	☆		
			11.7	4.76	1.19		CNMG 12 04 12-MM							☆	☆	☆	★	☆	☆					☆			☆	★			
			11.3	4.76	1.59		CNMG 12 04 16-MM									☆	★	☆	☆												
		16	15.3	6.35	0.79		CNMG 16 06 08-MM									☆	★	☆	☆												
			14.9	6.35	1.19		CNMG 16 06 12-MM									☆	★	☆	☆												
			14.5	6.35	1.59		CNMG 16 06 16-MM										★	☆	☆												
		19	18.5	6.35	0.79		CNMG 19 06 08-MM										★	☆	☆												
			18.1	6.35	1.19		CNMG 19 06 12-MM									☆	★	☆	☆												
			17.7	6.35	1.59		CNMG 19 06 16-MM										★	☆	☆												

A177 A217 A278 A294 H36 H6

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)





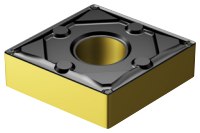
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Mittel	KM	12	12.1	4.76	0.79		CNMG 12 04 08-KM													★	☆										
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			11.3	4.76	1.59		CNMG 12 04 16-KM													★	☆										
		16	15.3	6.35	0.79		CNMG 16 06 08-KM													★	☆										
			14.9	6.35	1.19		CNMG 16 06 12-KM													★	☆										
			14.5	6.35	1.59		CNMG 16 06 16-KM													★	☆										
		19	18.1	6.35	1.19		CNMG 19 06 12-KM													★	☆										
			17.7	6.35	1.59		CNMG 19 06 16-KM													★	☆										
	QM	09	9.3	3.18	0.40		CNMG 09 03 04-QM			☆	★											★									
			8.9	3.18	0.79		CNMG 09 03 08-QM		☆	☆	★	☆										★									
		12	12.5	4.76	0.40		CNMG 12 04 04-QM			☆	★	☆		☆			★		☆			☆	★			★	☆		☆		
			12.1	4.76	0.79		CNMG 12 04 08-QM		☆	☆	★	☆		☆			★		☆			☆	★			★	☆		☆	☆	
			11.7	4.76	1.19		CNMG 12 04 12-QM		☆	☆	★	☆		☆			★		☆			☆	★			★	☆		☆	☆	
			11.3	4.76	1.59		CNMG 12 04 16-QM		☆	☆	★			☆					★			☆	★			★	☆		☆		
		16	15.7	6.35	0.40		CNMG 16 06 04-QM			☆	★											★									
			15.3	6.35	0.79		CNMG 16 06 08-QM			☆	★	☆										☆	★						★		
			14.9	6.35	1.19		CNMG 16 06 12-QM		☆	☆	★	☆		☆			★					☆	★			★	☆		☆		
			14.5	6.35	1.59		CNMG 16 06 16-QM		☆	☆	★								★			★									
		19	18.9	6.35	0.40		CNMG 19 06 04-QM			☆	★											★									
			18.5	6.35	0.79		CNMG 19 06 08-QM			☆	★	☆										★									
			18.1	6.35	1.19		CNMG 19 06 12-QM		☆	☆	★	☆		☆			★					☆	★			★	☆		☆		
			17.7	6.35	1.59		CNMG 19 06 16-QM		☆	☆	★	☆							★			☆	★						★		
	SM	12	8.5	4.76	0.40		CNMG 12 04 04-SM							★	☆											★	☆	☆	☆	☆	
			8.5	4.76	0.79		CNMG 12 04 08-SM							★	☆											★	☆	☆	☆	☆	
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			10.6	6.35	1.19		CNMG 16 06 12-SM							☆	☆		★									★	☆	☆	☆	☆	
			10.6	6.35	1.59		CNMG 16 06 16-SM							☆												★	☆		☆	☆	
		19	18.5	6.35	0.79		CNMG 19 06 08-SM							★	☆											★	☆	☆	☆	☆	
			18.1	6.35	1.19		CNMG 19 06 12-SM							☆	☆		★									★	☆	☆	☆	☆	
			12.7	6.35	1.59		CNMG 19 06 16-SM							☆	☆		★									★	☆	☆	☆	☆	
	SMR	12	8.5	4.76	0.79		CNMG 12 04 08-SMR							☆	☆		★									★	☆	☆	☆	☆	
			8.5	4.76	1.19		CNMG 12 04 12-SMR							☆	☆		★									★	☆	☆	☆	☆	
			8.5	4.76	1.59		CNMG 12 04 16-SMR							☆	☆		★									★	☆	☆	☆	☆	
	XM	12	12.5	4.76	0.40		CNMG 12 04 04-XM			☆	★					☆	★		☆			★									
			12.1	4.76	0.79		CNMG 12 04 08-XM			☆	★					☆	★		☆			★									
			11.7	4.76	1.19		CNMG 12 04 12-XM			☆	★						★		☆			★									
Schruppen	MR	12	12.1	4.76	0.79		CNMM 12 04 08-MR										☆	★	☆												
			11.7	4.76	1.19		CNMM 12 04 12-MR										★		☆												
			11.3	4.76	1.59		CNMM 12 04 16-MR					★					★														
		16	14.9	6.35	1.19		CNMM 16 06 12-MR										★		☆												
			14.5	6.35	1.59		CNMM 16 06 16-MR										★		☆												
		19	18.1	6.35	1.19		CNMM 19 06 12-MR										★		☆												
			17.7	6.35	1.59		CNMM 19 06 16-MR					★					☆	★	☆												
			16.9	6.35	2.38		CNMM 19 06 24-MR										★		☆												

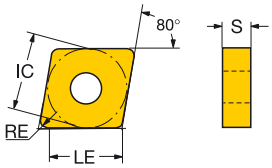
A177 A217 A278 A294 H36 H6

SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)





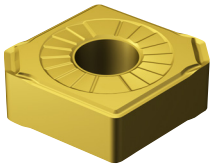
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Schruppen	PR	12	12.1	4.76	0.79		CNMG 12 04 08-PR		☆	☆	☆	★				☆	★					★									
			11.7	4.76	1.19		CNMG 12 04 12-PR		☆	☆	☆	★										★									
			11.3	4.76	1.59		CNMG 12 04 16-PR		☆	☆	☆	★										★									
		16	15.3	6.35	0.79		CNMG 16 06 08-PR		☆		☆	★										★									
			14.9	6.35	1.19		CNMG 16 06 12-PR		☆	☆	☆	★										★									
			14.5	6.35	1.59		CNMG 16 06 16-PR		☆	☆	☆	★										★									
			13.7	6.35	2.38		CNMG 16 06 24-PR		☆	☆	☆	★										★									
		19	18.5	6.35	0.79		CNMG 19 06 08-PR			☆	☆	★										★									
			18.1	6.35	1.19		CNMG 19 06 12-PR		☆	☆	☆	★										★									
			17.7	6.35	1.59		CNMG 19 06 16-PR		☆	☆	☆	★										★									
			16.9	6.35	2.38		CNMG 19 06 24-PR			☆	☆	★										★									
		12	12.1	4.76	0.79		CNMM 12 04 08-PR		☆	☆	☆	★										★									
			11.7	4.76	1.19		CNMM 12 04 12-PR		☆	☆	☆	★										★									
			11.3	4.76	1.59		CNMM 12 04 16-PR		☆	☆	☆	★										★									
		16	15.3	6.35	0.79		CNMM 16 06 08-PR			☆	☆	★										★									
			14.9	6.35	1.19		CNMM 16 06 12-PR		☆	☆	☆	★										★									
			14.5	6.35	1.59		CNMM 16 06 16-PR		☆	☆	☆	★										★									
		19	18.1	6.35	1.19		CNMM 19 06 12-PR		☆	☆	☆	★										★									
			17.7	6.35	1.59		CNMM 19 06 16-PR		☆	☆	☆	★										★									
			16.9	6.35	2.38		CNMM 19 06 24-PR		☆	☆	☆	★										★									
	KR	12	12.5	4.76	0.40		CNMA 12 04 04-KR													☆	★										
			12.1	4.76	0.79		CNMA 12 04 08-KR													☆	★										
			11.7	4.76	1.19		CNMA 12 04 12-KR													☆	★										
			11.3	4.76	1.59		CNMA 12 04 16-KR													☆	★										
		16	14.9	6.35	1.19		CNMA 16 06 12-KR													☆	★										
			14.5	6.35	1.59		CNMA 16 06 16-KR													☆	★										
		19	18.5	6.35	0.79		CNMA 19 06 08-KR													☆	★										
			18.1	6.35	1.19		CNMA 19 06 12-KR													☆	★										
			17.7	6.35	1.59		CNMA 19 06 16-KR													☆	★										
			16.9	6.35	2.38		CNMA 19 06 24-KR													☆	★										
		12	12.1	4.76	0.79		CNMG 12 04 08-KR													☆	★										
			11.7	4.76	1.19		CNMG 12 04 12-KR													☆	★										
			11.3	4.76	1.59		CNMG 12 04 16-KR													☆	★										
		16	14.9	6.35	1.19		CNMG 16 06 12-KR													☆	★										
			14.5	6.35	1.59		CNMG 16 06 16-KR													☆	★										
		19	18.1	6.35	1.19		CNMG 19 06 12-KR													☆	★										
			17.7	6.35	1.59		CNMG 19 06 16-KR													☆	★										
	MR	12	12.1	4.76	0.79		CNMG 12 04 08-MR									☆	☆	★	☆												
			11.7	4.76	1.19		CNMG 12 04 12-MR									☆	☆	★	☆												
			11.3	4.76	1.59		CNMG 12 04 16-MR									☆	☆	★	☆												
		16	14.9	6.35	1.19		CNMG 16 06 12-MR									☆	☆	★	☆												
			14.5	6.35	1.59		CNMG 16 06 16-MR									☆	☆	★	☆												
		19	18.1	6.35	1.19		CNMG 19 06 12-MR									☆	☆	★	☆												
			17.7	6.35	1.59		CNMG 19 06 16-MR									☆	☆	★	☆												
			16.9	6.35	2.38		CNMG 19 06 24-MR											★	☆												
	SMR	16	10.6	6.35	1.59		CNMG 16 06 16-SMR							☆	☆		★									★	☆	☆	☆		
		19	18.1	6.35	1.19		CNMG 19 06 12-SMR							☆	☆		★									★	☆	☆	☆		
			12.7	6.35	1.59		CNMG 19 06 16-SMR							☆	☆		★									★	☆	☆	☆		
	XMR	12	12.1	4.76	0.79		CNMG 12 04 08-XMR			☆	★					☆	★		☆			★									
			11.7	4.76	1.19		CNMG 12 04 12-XMR			☆	★					☆	★		☆			★									
			11.3	4.76	1.59		CNMG 12 04 16-XMR			☆	★								★			★									
		16	14.9	6.35	1.19		CNMG 16 06 12-XMR			☆	★								★			★									
			14.5	6.35	1.59		CNMG 16 06 16-XMR			☆	★								★			★									
		19	18.1	6.35	1.19		CNMG 19 06 12-XMR				★								★			★									
			17.7	6.35	1.59		CNMG 19 06 16-XMR												★												

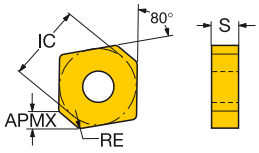
A177 A217 A278 A294 H36 H6

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

Geometrie für hohe Vorschübe





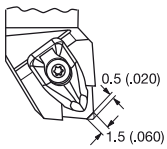
B

C

		S	RE	APMX	KCH	CHW	ISO CODE	M 2015	S 1105	S 6160	S H13A	S S05F
Schruppen	12	4.76	0.8	1.5	50°	1.5	CNMX 12 04 A1-SM		★			☆
		4.76	0.8	2.5	50°	2.5	CNMX 12 04 A2-SM	★	★	☆	☆	☆

D

Alle CoroTurn RC und T-Max P Hebelspann-Halter, die 80° Wendeschneidplatten in 12 mm Größe aufnehmen, müssen für die neuen CNMX Wendeschneidplatten modifiziert werden.

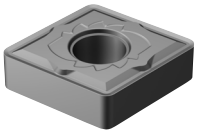


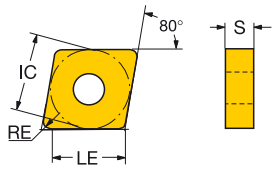
Zwischenlagen

5322 234-07 für T-Max P Hebelspann-Halter 5322 234-08 für CoroTurn RC-Halter

E

Keramik





F

		LE	S	RE	ISO CODE	S 6160	ANSI CODE
Mittel	12	8.5	4.76	0.79	CNMG 12 04 08-SM	★	CNMG 432-SM

G

H

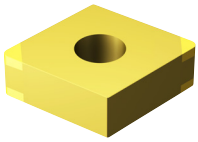
A177 A217 A278 A294 H36 H6

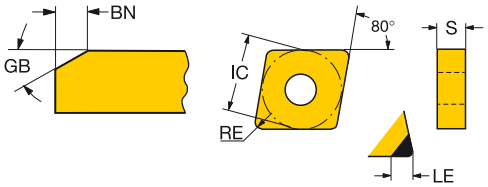
SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

CBN und Keramik





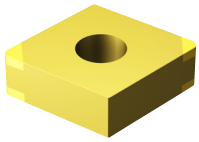
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Schlichten	09	2.4	3.18	0.4		30°	0.10	CNGA090304S01030A								☆	★				
		2.4	3.18	0.8		30°	0.10	CNGA090308S01030A								☆	★				
		2.0	3.18	0.8		35°	0.20	CNGA090308S02035A									★				
		2.4	3.18	0.4	0.5	30°	0.10	CNGA090304S01030AWH									★				
		2.4	3.18	0.4	0.5	30°	0.10	CNGA090304T01030AWH								★					
		2.4	3.18	0.8	0.6	30°	0.10	CNGA090308S01030AWH									★				
		2.4	3.18	0.8	0.6	30°	0.10	CNGA090308T01030AWH								★					
	12	1.8	4.76	0.4		20°	0.10	CNGA120404S01020A									★				
		2.6	4.76	0.4		20°	0.10	CNGA120404S01020H										★			
		3.0	4.76	0.4		30°	0.10	CNGA120404S01030A								☆	★				
		12.5	4.76	0.4		25°	0.15	CNGA120404S01525						★							
		2.6	4.76	0.4		25°	0.15	CNGA120404S01525H										☆	☆	★	
		1.8	4.76	0.4		35°	0.20	CNGA120404S02035A									★				
		3.1	4.76	0.4		35°	0.20	CNGA120404S02035B			★										★
		3.1	4.76	0.4		20°	0.10	CNGA120404T01020B			★										★
		2.9	4.76	0.8		18°	0.10	CNGA120408S01018A								☆	★				
		2.5	4.76	0.8		20°	0.10	CNGA120408S01020H										★			
		2.9	4.76	0.8		30°	0.10	CNGA120408S01030A								☆	★				
		12.1	4.76	0.8		25°	0.15	CNGA120408S01525	☆					★							
		2.5	4.76	0.8		25°	0.15	CNGA120408S01525H										☆	☆	★	
		2.1	4.76	0.8		30°	0.15	CNGA120408S01530B													★
		2.5	4.76	0.8		30°	0.20	CNGA120408S02030H											★		
		2.9	4.76	0.8		35°	0.20	CNGA120408S02035A								☆	★				
		2.1	4.76	0.8		35°	0.20	CNGA120408S02035B													★
		12.1	4.76	0.8		20°	0.10	CNGA120408T01020		★			★		☆						
		2.1	4.76	0.8		20°	0.10	CNGA120408T01020B			★										★
		2.1	4.76	0.8		30°	0.10	CNGA120408T01030A								★					
		12.1	4.76	0.8		25°	0.15	CNGA120408T01525						★							
		12.1	4.76	0.8		20°	0.25	CNGA120408T02520	★												
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		2.8	4.76	1.2		30°	0.10	CNGA120412S01030A								☆	★				
		11.7	4.76	1.2		25°	0.15	CNGA120412S01525						★							
		2.4	4.76	1.2		25°	0.15	CNGA120412S01525H										☆	☆	★	
		2.4	4.76	1.2		30°	0.15	CNGA120412S01530B													★
		2.4	4.76	1.2		30°	0.20	CNGA120412S02030H											★		
		2.8	4.76	1.2		35°	0.20	CNGA120412S02035A								☆	★				
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		11.7	4.76	1.2		20°	0.10	CNGA120412T01020		★			★		☆						
		2.4	4.76	1.2		20°	0.10	CNGA120412T01020B			★										★
		2.4	4.76	1.2		30°	0.10	CNGA120412T01030A								★					
		11.7	4.76	1.2		20°	0.25	CNGA120412T02520	★												
		2.8	4.76	1.6		25°	0.10	CNGA120416S01025H												★	
		2.7	4.76	1.6		30°	0.10	CNGA120416S01030A								☆	★				
		2.3	4.76	1.6		25°	0.15	CNGA120416S01525H										☆	★		
		2.7	4.76	1.6		35°	0.20	CNGA120416S02035A									★				
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		11.3	4.76	1.6		20°	0.25	CNGA120416T02520	★												
		11.7	7.94	1.2		20°	0.25	CNGQ120712T02520	★												
		11.3	7.94	1.6		20°	0.25	CNGQ120716T02520	★												
		11.7	7.94	1.2		20°	0.25	CNGX120712T02520	★												
		11.3	7.94	1.6		20°	0.25	CNGX120716T02520	★												
		12.1	4.76	0.8				CNMA 12 04 08E				★									

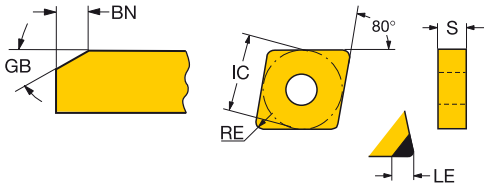
A177 A217 A278 A294 H36 H6 H3

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

CBN und Keramik





		LE	S	RE	BS	GB	BN	ISO CODE	K			S		H							
									6190	650	7525	6160	650	6050	650	7015	7025	7105	7115	7125	7525
Schlichten	12	2.1	4.76	0.8				CNGA120408EA								★					
		2.4	4.76	1.2				CNGA120412EA								★					
		1.8	4.76	0.4	0.8	20°	0.10	CNGA120404T01020BWG			★										★
		2.9	4.76	0.8	1.0	30°	0.10	CNGA120408S01030AWG								☆	★				
		2.5	4.76	0.8	0.6	20°	0.15	CNGA120408S01520HWG										☆	☆	★	
		2.1	4.76	0.8	1.0	20°	0.10	CNGA120408T01020BWG			★										★
		12.1	4.76	0.8	1.0	20°	0.10	CNGA120408T01020WG		☆					☆						
		2.8	4.76	1.2	1.2	30°	0.10	CNGA120412S01030AWG								☆	★				
		2.4	4.76	1.2	1.2	20°	0.15	CNGA120412S01520HWG										☆	★		
		11.7	4.76	1.2	1.2	20°	0.10	CNGA120412T01020WG		☆					☆						
		11.3	4.76	1.6	1.4	20°	0.10	CNGA120416T01020WG	★												
		12.1	7.94	0.8	1.0	20°	0.25	CNGQ120708T02520WG	★												
		3.0	4.76	0.4	0.5	30°	0.10	CNGA120404S01030AWH									★				
		2.6	4.76	0.4	0.5	20°	0.15	CNGA120404S01520HWH												★	
		12.5	4.76	0.4	0.5	25°	0.15	CNGA120404S01525WH						★							
		3.0	4.76	0.4	0.5	30°	0.10	CNGA120404T01030AWH								★					
		2.9	4.76	0.8	0.6	30°	0.10	CNGA120408S01030AWH								☆	★				
		2.5	4.76	1.2	0.6	20°	0.15	CNGA120408S01520HWH										☆	☆	★	
		12.1	4.76	0.8	0.6	25°	0.15	CNGA120408S01525WH						★							
		2.1	4.76	0.8	0.6	35°	0.20	CNGA120408S02035AWH									★				
		2.9	4.76	0.8	0.6	30°	0.10	CNGA120408T01030AWH								★					
		12.1	4.76	0.8	0.6	25°	0.15	CNGA120408T01525WH						★							
		2.8	4.76	1.2	0.6	30°	0.10	CNGA120412S01030AWH									★				
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		2.8	4.76	1.2	0.6	30°	0.10	CNGA120412T01030AWH								★					
	16	15.3	6.35	0.8		20°	0.10	CNGA160608T01020		★			★		☆						
		14.9	6.35	1.2		20°	0.10	CNGA160612T01020		★					☆						
		14.9	6.35	1.2		20°	0.25	CNGA160612T02520	★												
		14.5	6.35	1.6		20°	0.25	CNGA160616T02520	★												
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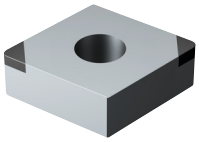
A177 A217 A278 A294 H36 H6 H3

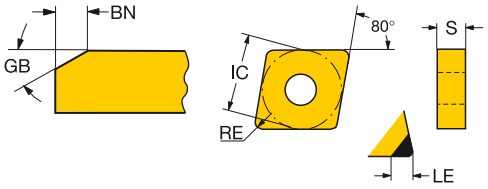
SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

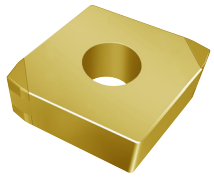
CBN

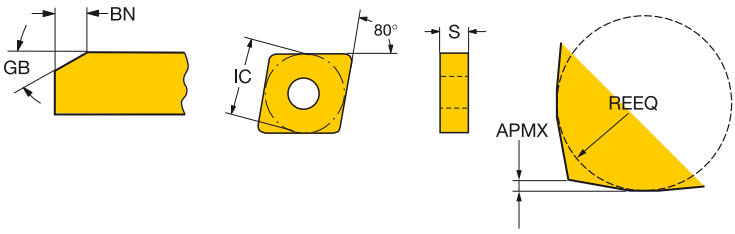




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Schlichten	12	2.6	4.76	0.40		30°	0.15	CNGA120404S01530F		★	CNGA431S0530F
		2.5	4.76	0.80		30°	0.15	CNGA120408S01530F		★	CNGA432S0530F
		2.5	4.76	0.80		35°	0.20	CNGA120408S02035F	★		CNGA432S0835F
		2.9	4.76	1.20		30°	0.15	CNGA120412S01530F		★	CNGA433S0530F
		2.4	4.76	1.20		35°	0.20	CNGA120412S02035F	★		CNGA433S0835F
		2.8	4.76	1.60		35°	0.20	CNGA120416S02035F	★		CNGA434S0835F
		2.5	4.76	0.80	0.6	20°	0.15	CNGA120408S01520FWH		★	CNGA432S0520FWH
		3.5	4.76	0.80		30°	0.12	CNGM120408F-HGR	★		CNGM432F-HGR
		3.5	4.76	1.20		30°	0.12	CNGM120412F-HGR	★		CNGM433F-HGR

CBN - Xcel-Geometrie



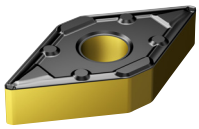


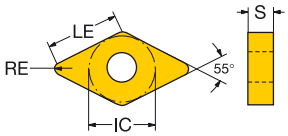
		LE	S	REEQ	RE	APMX	GB	BN	ISO CODE	H 7015	H 7025	H 7105	H 7115	H 7125
Schlichten	12		4.76	2.3	0.0	0.3	15°	0.15	CNGX1204L025-18AXA	☆	★			
		3.3	4.76	2.3	0.0	0.3	15°	0.15	CNGX1204L025-18HXA			☆	☆	★

A177 A217 A278 A294 H36 H6 H3

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)





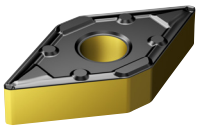
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Schlichten	WF	11	11.2	4.76	0.40	0.5	DNMX 11 04 04-WF		☆		★	☆		☆	☆		★				★	☆	☆							
			10.8	4.76	0.79	0.6	DNMX 11 04 08-WF		☆	☆	★	☆		☆	☆		★				★	☆	☆							
		15	14.7	4.76	0.79	0.6	DNMX 15 04 08-WF			★											★	☆								
			14.3	4.76	1.19	0.8	DNMX 15 04 12-WF															★								
			15.1	6.35	0.40	0.5	DNMX 15 06 04-WF				★	☆		☆									☆							
			14.7	6.35	0.79	0.6	DNMX 15 06 08-WF		☆	☆	★	☆		☆	☆		★				★	☆	☆							
			14.3	6.35	1.19	0.8	DNMX 15 06 12-WF			☆	★	☆									★	☆	☆							
	PF	11	11.2	4.76	0.40		DNMG 11 04 04-PF		☆		★	☆		☆									☆							
			10.8	4.76	0.79		DNMG 11 04 08-PF		☆	☆	★	☆		☆									☆							
			10.4	4.76	1.19		DNMG 11 04 12-PF		☆	☆	★	☆											☆							
		15	14.7	4.76	0.79		DNMG 15 04 08-PF		☆	☆	★	☆		☆									☆							
			14.3	4.76	1.19		DNMG 15 04 12-PF	☆	☆	☆	★	☆		☆		☆							☆							
			15.1	6.35	0.40		DNMG 15 06 04-PF		☆		★	☆		☆									☆							
			14.7	6.35	0.79		DNMG 15 06 08-PF		☆	☆	★	☆		☆									☆							
			14.3	6.35	1.19		DNMG 15 06 12-PF		☆	☆	★	☆		☆									☆							
	KF	11	11.2	4.76	0.40		DNMG 11 04 04-KF														★	☆							
			10.8	4.76	0.79		DNMG 11 04 08-KF														★	☆							
		15	15.1	4.76	0.40		DNMG 15 04 04-KF														★	☆							
			14.7	4.76	0.79		DNMG 15 04 08-KF														★	☆							
			15.1	6.35	0.40		DNMG 15 06 04-KF														★	☆							
			14.7	6.35	0.79		DNMG 15 06 08-KF														★	☆							
			14.3	6.35	1.19		DNMG 15 06 12-KF														★								
	MF	11	11.2	4.76	0.40		DNMG 11 04 04-MF								☆		★	☆		☆						★	☆	☆		
			10.8	4.76	0.79		DNMG 11 04 08-MF								☆		★	☆		☆						★	☆	☆		
		15	15.1	4.76	0.40		DNMG 15 04 04-MF								☆		★	☆		☆						★	☆	☆		☆
			14.7	4.76	0.79		DNMG 15 04 08-MF								☆		★	☆		☆						★	☆	☆		☆
			14.3	4.76	1.19		DNMG 15 04 12-MF										★			☆							☆			
			15.1	6.35	0.40		DNMG 15 06 04-MF								☆		★	☆		☆						★	☆	☆		☆
			14.7	6.35	0.79		DNMG 15 06 08-MF								☆		★	☆		☆						★	☆	☆		☆
			14.3	6.35	1.19		DNMG 15 06 12-MF								☆		★			☆						★	☆	☆		☆
	K	15	15.1	4.76	0.40		DNMG 15 04 04L-K					★											★							
			15.1	4.76	0.40		DNMG 15 04 04R-K				★	☆											☆							
			14.7	4.76	0.79		DNMG 15 04 08L-K					★											★							
			14.7	4.76	0.79		DNMG 15 04 08R-K		☆		★	☆							★				☆							
			15.1	6.35	0.40		DNMG 15 06 04L-K		☆		★	☆							★				☆							
			15.1	6.35	0.40		DNMG 15 06 04R-K		☆		★	☆							★				☆							
			14.7	6.35	0.79		DNMG 15 06 08L-K				★	☆							★				☆							
			14.7	6.35	0.79		DNMG 15 06 08R-K		☆		★	☆							★				☆							
	SGF	15	13.6	4.76	0.10		DNGG 15 04 01-SGF								☆											★	☆	☆	☆	
			13.5	4.76	0.20		DNGG 15 04 02-SGF								☆											★	☆	☆	☆	
			6.4	4.76	0.40		DNGG 15 04 04-SGF								☆											★	☆	☆	☆	☆
			6.4	4.76	0.79		DNGG 15 04 08-SGF								☆											★	☆	☆	☆	☆
			6.4	4.76	1.19		DNGG 15 04 12-SGF																			★			☆	
			6.4	6.35	0.40		DNGG 15 06 04-SGF								☆											★	☆	☆	☆	☆
			6.4	6.35	0.79		DNGG 15 06 08-SGF								☆											★	☆	☆	☆	☆
			6.4	6.35	1.19		DNGG 15 06 12-SGF																			★	☆		☆	☆
	SF	11	11.2	4.76	0.40		DNMG 11 04 04-SF								☆											★	☆	☆	☆	
			10.8	4.76	0.79		DNMG 11 04 08-SF								☆											★	☆	☆	☆	
		15	6.4	4.76	0.40		DNMG 15 04 04-SF								☆											★	☆	☆	☆	☆
			6.4	4.76	0.79		DNMG 15 04 08-SF								☆											★	☆	☆	☆	☆
			6.4	4.76	1.19		DNMG 15 04 12-SF																			★			☆	
			6.4	6.35	0.40		DNMG 15 06 04-SF								☆											★	☆	☆	☆	☆
			6.4	6.35	0.79		DNMG 15 06 08-SF								☆											★	☆	☆	☆	☆
			6.4	6.35	1.19		DNMG 15 06 12-SF																			★				☆
	XF	15	15.1	4.76	0.40		DNMG 15 04 04-XF				★	☆						★					☆							
			14.7	4.76	0.79		DNMG 15 04 08-XF				★	☆											☆							
			15.1	6.35	0.40		DNMG 15 06 04-XF				★	☆						★	☆				☆							
			14.7	6.35	0.79		DNMG 15 06 08-XF				★	☆							★	☆			☆							

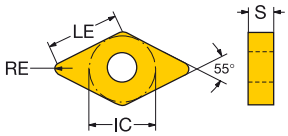
A177 A217 A278 A294 H36 H6

SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)



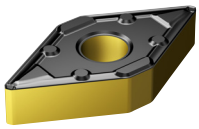


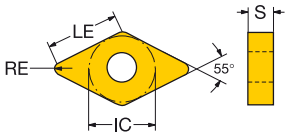
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Mittel	WM	11	10.8	4.76	0.79	0.7	DNMX 11 04 08-WM			☆	☆	★					★						★							
			10.4	4.76	1.19	0.8	DNMX 11 04 12-WM			☆	☆	★	☆										★							
		15	14.7	4.76	0.79	0.7	DNMX 15 04 08-WM				☆	★											★							
			14.3	4.76	1.19	0.8	DNMX 15 04 12-WM			☆	☆	★											★							
			13.9	4.76	1.59	1.0	DNMX 15 04 16-WM				☆	★											★							
			14.7	6.35	0.79	0.7	DNMX 15 06 08-WM			☆	☆	★	☆				★				★	☆	☆							
			14.3	6.35	1.19	0.8	DNMX 15 06 12-WM		☆	☆	☆	★					★				★		☆							
			13.9	6.35	1.59	1.0	DNMX 15 06 16-WM				☆	★									★		☆							
	WMX	15	14.7	4.76	0.79	0.9	DNMX 15 04 08-WMX			☆																				
			14.7	6.35	0.79	0.9	DNMX 15 06 08-WMX			☆	☆	★					★				★		☆							
			14.3	6.35	1.19	1.0	DNMX 15 06 12-WMX			☆	☆	★					★				★	☆	☆							
			13.9	6.35	1.59	1.0	DNMX 15 06 16-WMX			☆	☆	★					★				★		☆							
	PM	11	11.2	4.76	0.40		DNMG 11 04 04-PM				☆	★	☆										★							
			10.8	4.76	0.79		DNMG 11 04 08-PM		☆	☆	☆	★	☆										★							
			10.4	4.76	1.19		DNMG 11 04 12-PM			☆	☆	★	☆										★							
		15	15.1	4.76	0.40		DNMG 15 04 04-PM				☆		☆																		
			14.7	4.76	0.79		DNMG 15 04 08-PM			☆	☆	★	☆										★							
			14.3	4.76	1.19		DNMG 15 04 12-PM			☆	☆	★	☆										★							
			15.1	6.35	0.40		DNMG 15 06 04-PM				☆	★	☆										★							
			14.7	6.35	0.79		DNMG 15 06 08-PM		☆	☆	☆	★	☆										★							
			14.3	6.35	1.19		DNMG 15 06 12-PM			☆	☆	★	☆										★							
			13.9	6.35	1.59		DNMG 15 06 16-PM			☆	☆	★	☆										★							
	MM	11	10.8	4.76	0.79		DNMG 11 04 08-MM								☆		☆	★	☆	☆					☆		☆	★			
			10.4	4.76	1.19		DNMG 11 04 12-MM										☆	★		☆										
		15	14.7	4.76	0.79		DNMG 15 04 08-MM													★										
			14.3	4.76	1.19		DNMG 15 04 12-MM													★										
			14.7	6.35	0.79		DNMG 15 06 08-MM								☆		☆	★	☆	☆					☆		☆	★			
			14.3	6.35	1.19		DNMG 15 06 12-MM										☆	★	☆	☆										
	KM	11	10.8	4.76	0.79		DNMG 11 04 08-KM														★	☆								
			10.4	4.76	1.19		DNMG 11 04 12-KM															☆									
		15	14.7	4.76	0.79		DNMG 15 04 08-KM														★	☆								
			14.3	4.76	1.19		DNMG 15 04 12-KM														★	☆								
			14.7	6.35	0.79		DNMG 15 06 08-KM														★	☆								
			14.3	6.35	1.19		DNMG 15 06 12-KM														★	☆								
	QM	11	11.2	4.76	0.40		DNMG 11 04 04-QM					★											★							
			10.8	4.76	0.79		DNMG 11 04 08-QM					★											★				★			
			10.4	4.76	1.19		DNMG 11 04 12-QM				☆	★											★							
		15	15.1	4.76	0.40		DNMG 15 04 04-QM						★											★		★	☆		☆		
			14.7	4.76	0.79		DNMG 15 04 08-QM			☆	☆	★	☆					★		☆			★	★	★	☆		☆	☆	
			14.3	4.76	1.19		DNMG 15 04 12-QM				☆	★								★			★	★	★	☆		☆		
			15.1	6.35	0.40		DNMG 15 06 04-QM				☆	★	☆					★		☆			★	★	★	☆		☆		
			14.7	6.35	0.79		DNMG 15 06 08-QM			☆	☆	★	☆					★		☆			★	★	★	☆		☆	☆	
			14.3	6.35	1.19		DNMG 15 06 12-QM			☆	☆	★	☆					★		☆			★	★	★	☆		☆	☆	
			13.9	6.35	1.59		DNMG 15 06 16-QM			☆	☆	★	☆							★			★							
	SM	11	11.2	4.76	0.40		DNMG 11 04 04-SM								☆											★	☆	☆	☆	☆	
		15	6.4	4.76	0.40		DNMG 15 04 04-SM								☆											★	☆	☆		☆	
			6.4	4.76	0.79		DNMG 15 04 08-SM								☆											★	☆	☆	☆	☆	
			6.4	4.76	1.19		DNMG 15 04 12-SM								☆											★	☆	☆	☆	☆	
			6.4	6.35	0.40		DNMG 15 06 04-SM								☆											★	☆	☆	☆	☆	
			6.4	6.35	0.79		DNMG 15 06 08-SM								☆											★	☆	☆	☆	☆	
			6.4	6.35	1.19		DNMG 15 06 12-SM								☆											★	☆	☆	☆	☆	
	SMR	15	6.4	4.76	0.79		DNMG 15 04 08-SMR								☆			★								★	☆	☆	☆	☆	
			6.4	4.76	1.19		DNMG 15 04 12-SMR								☆											★	☆	☆		☆	
			6.4	6.35	0.79		DNMG 15 06 08-SMR								☆			★								★	☆	☆	☆	☆	
			6.4	6.35	1.19		DNMG 15 06 12-SMR								☆											★	☆	☆	☆	☆	
			6.4	6.35	1.59		DNMG 15 06 16-SMR								☆											★	☆	☆	☆	☆	

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T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)





			LE	S	RE	BS	ISO CODE	P 1515	P 1525	P 4305	P 4315	P 4325	P 4335	P 5015	M 1125	M 1515	M 2015	M 2025	M 2035	M 2220	K 3210	K 3225	K 4325	K H13A	N 1125	S 1105	S 1115	S 1125	S H13A	S S05F
Mittel	XM	15	15.1	4.76	0.40		DNMG 15 04 04-XM				☆	★											★							
			14.7	4.76	0.79		DNMG 15 04 08-XM				☆	★						★		☆			★							
			15.1	6.35	0.40		DNMG 15 06 04-XM					★											★							
			14.7	6.35	0.79		DNMG 15 06 08-XM				☆	★						★		☆			★							
			14.3	6.35	1.19		DNMG 15 06 12-XM				☆	★								★			★							
Schruppen	MR	15	14.7	6.35	0.79		DNMM 15 06 08-MR											☆		☆										
			14.3	6.35	1.19		DNMM 15 06 12-MR											☆		☆										
	XMR	15	14.3	6.35	1.19		DNMG 15 06 12-XMR				☆	★								★			★							
	PR	15	14.7	4.76	0.79		DNMG 15 04 08-PR			☆	☆	☆	★										★							
			14.3	4.76	1.19		DNMG 15 04 12-PR			☆	☆	☆	★										★							
			13.9	4.76	1.59		DNMG 15 04 16-PR			☆	☆	★											★							
			14.7	6.35	0.79		DNMG 15 06 08-PR			☆	☆	☆	★										★							
			14.3	6.35	1.19		DNMG 15 06 12-PR			☆	☆	☆	★										★							
			13.9	6.35	1.59		DNMG 15 06 16-PR			☆	☆	☆	★										★							
		19	18.6	6.35	0.79		DNMG 19 06 08-PR				☆	☆	★										★							
			18.2	6.35	1.19		DNMG 19 06 12-PR				☆	☆	★										★							
		15	14.7	6.35	0.79		DNMM 15 06 08-PR				☆	☆	★										★							
			14.3	6.35	1.19		DNMM 15 06 12-PR			☆	☆	☆	★										★							
			13.9	6.35	1.59		DNMM 15 06 16-PR			☆	☆	☆	★										★							
	KR	15	14.7	4.76	0.79		DNMA 15 04 08-KR															★								
			14.3	4.76	1.19		DNMA 15 04 12-KR														☆	★								
			14.7	6.35	0.79		DNMA 15 06 08-KR														☆	★								
			14.3	6.35	1.19		DNMA 15 06 12-KR														☆	★								
			13.9	6.35	1.59		DNMA 15 06 16-KR														☆	★								
			14.7	4.76	0.79		DNMG 15 04 08-KR														☆	★								
			14.3	4.76	1.19		DNMG 15 04 12-KR														☆	★								
			14.7	6.35	0.79		DNMG 15 06 08-KR														☆	★								
			14.3	6.35	1.19		DNMG 15 06 12-KR														☆	★								
			13.9	6.35	1.59		DNMG 15 06 16-KR														☆	★								
	MR	15	14.7	4.76	0.79		DNMG 15 04 08-MR										☆	☆	★	☆										
			14.3	4.76	1.19		DNMG 15 04 12-MR										☆	☆	★	☆										
			13.9	4.76	1.59		DNMG 15 04 16-MR										☆		★	☆										
			14.7	6.35	0.79		DNMG 15 06 08-MR										☆	☆	★	☆										
			14.3	6.35	1.19		DNMG 15 06 12-MR										☆	☆	★	☆										
			13.9	6.35	1.59		DNMG 15 06 16-MR												★	☆										

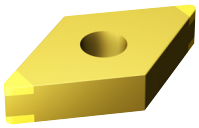
A177 A217 A278 A294 H36 H6

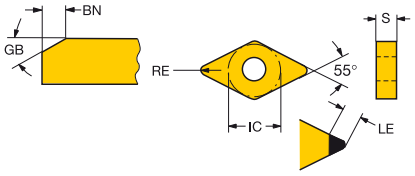
SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)

CBN und Keramik





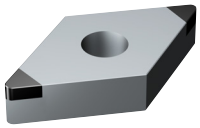
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Schlichten	11	1.8	4.76	0.4		20°	0.10	DNGA110404S01020A								★				
		3.2	4.76	0.4		30°	0.10	DNGA110404S01030A							☆	★				
		2.9	4.76	0.4		25°	0.15	DNGA110404S01525H									☆	☆	★	
		1.8	4.76	0.4		20°	0.10	DNGA110404T01020B			★									★
		2.1	4.76	0.8		20°	0.10	DNGA110408S01020A								★				
		2.8	4.76	0.8		30°	0.10	DNGA110408S01030A							☆	★				
		2.5	4.76	0.8		25°	0.15	DNGA110408S01525H									☆	☆	★	
		1.8	4.76	0.8		35°	0.20	DNGA110408S02035A								★				
		2.1	4.76	0.8		20°	0.10	DNGA110408T01020B			★									★
		2.5	4.76	1.2		30°	0.10	DNGA110412S01030A							★					
		2.1	4.76	1.2		25°	0.15	DNGA110412S01525H									☆	★		
	15	1.8	4.76	0.4		20°	0.10	DNGA150404S01020A								★				
		2.9	4.76	0.4		20°	0.10	DNGA150404S01020H									★			
		4.0	4.76	0.4		30°	0.10	DNGA150404S01030A							☆	★				
		15.1	4.76	0.4		25°	0.15	DNGA150404S01525					★							
		2.9	4.76	0.4		25°	0.15	DNGA150404S01525H									☆	☆	★	
		1.8	4.76	0.4		35°	0.20	DNGA150404S02035A								★				
		2.1	4.76	0.8		20°	0.10	DNGA150408S01020A								★				
		2.5	4.76	0.8		20°	0.10	DNGA150408S01020H									★			
		3.6	4.76	0.8		30°	0.10	DNGA150408S01030A							☆	★				
		14.7	4.76	0.8		25°	0.15	DNGA150408S01525					★							
		2.5	4.76	0.8		25°	0.15	DNGA150408S01525H									☆	☆	★	
		2.2	4.76	0.8		30°	0.15	DNGA150408S01530B												★
		2.5	4.76	0.8		30°	0.20	DNGA150408S02030H										★		
		2.1	4.76	0.8		35°	0.20	DNGA150408S02035A							☆	★				
		14.7	4.76	0.8		20°	0.10	DNGA150408T01020		★		★		☆						
		14.7	4.76	0.8		25°	0.15	DNGA150408T01525					★							
		14.7	4.76	0.8		20°	0.25	DNGA150408T02520	★											
		2.1	4.76	1.2		20°	0.10	DNGA150412S01020H									★			
		3.3	4.76	1.2		30°	0.10	DNGA150412S01030A							☆	★				
		14.3	4.76	1.2		25°	0.15	DNGA150412S01525					★							
		3.2	4.76	1.2		25°	0.15	DNGA150412S01525H									☆	☆	★	
		3.3	4.76	1.2		30°	0.15	DNGA150412S01530B												★
		2.1	4.76	1.2		30°	0.20	DNGA150412S02030H										★		
		2.4	4.76	1.2		35°	0.20	DNGA150412S02035A							☆	★				
		14.3	4.76	1.2		20°	0.10	DNGA150412T01020		★		★		☆						
		14.3	4.76	1.2		20°	0.25	DNGA150412T02520	★											
		2.9	4.76	1.6		30°	0.10	DNGA150416S01030A							☆	★				
		2.5	4.76	1.6		25°	0.15	DNGA150416S01525H									☆	☆	★	
		13.9	4.76	1.6		20°	0.10	DNGA150416T01020		★		★		☆						
		15.1	6.35	0.4		25°	0.15	DNGA150604S01525					★							
		14.7	6.35	0.8		25°	0.15	DNGA150608S01525					★							
		14.7	6.35	0.8		25°	0.15	DNGA150608T01525					★							
		14.3	6.35	1.2		25°	0.15	DNGA150612S01525					★							
		14.7	7.94	0.8		20°	0.25	DNGQ150708T02520	★											
		14.3	7.94	1.2		20°	0.25	DNGQ150712T02520	★											
		13.9	7.94	1.6		20°	0.25	DNGQ150716T02520	★											
		2.2	4.76	0.8				DNGA150408EA							★					
		2.5	4.76	1.2				DNGA150412EA							★					
		3.6	4.76	0.8	0.6	30°	0.10	DNGA150408S01030AWH							☆	★				
		2.5	4.76	0.8	0.6	20°	0.15	DNGA150408S01520HWH									☆	☆	★	
		2.1	4.76	0.8	0.6	35°	0.20	DNGA150408S02035AWH								★				
		3.3	4.76	1.2	0.6	30°	0.10	DNGA150412S01030AWH							☆	★				
		2.1	4.76	1.2	0.6	20°	0.15	DNGA150412S01520HWH									☆	★		

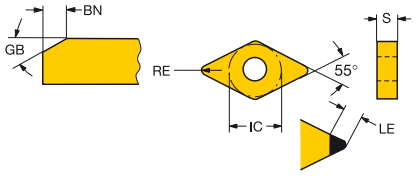
A177 A217 A278 A294 H36 H6 H3

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)

CBN





		LE	S	RE	GB	BN	ISO CODE	H 7125	H 7135	ANSI CODE
Schlichten	11	2.9	4.76	0.40	30°	0.15	DNGA110404S01530F		★	DNGA331S0530F
		2.5	4.76	0.80	30°	0.15	DNGA110408S01530F		★	DNGA332S0530F
	15	2.5	4.76	0.80	30°	0.15	DNGA150408S01530F		★	DNGA432S0530F
		2.5	4.76	0.80	35°	0.20	DNGA150408S02035F	★		DNGA432S0835F
		3.2	4.76	1.20	30°	0.15	DNGA150412S01530F		★	DNGA433S0530F
		3.2	4.76	1.20	35°	0.20	DNGA150412S02035F	★		DNGA433S0835F
		3.5	4.76	0.80	30°	0.12	DNGM150408F-HGR	★		DNGM432F-HGR
		3.5	4.76	1.20	30°	0.12	DNGM150412F-HGR	★		DNGM433F-HGR

A177 A217 A278 A294 H36 H6 H3

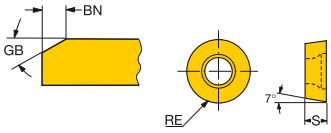
SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

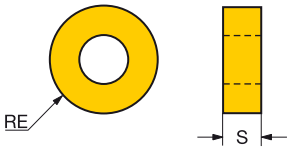
Wendeschneidplatte Typ-R (Rund)



RCMX

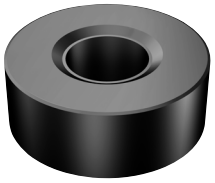


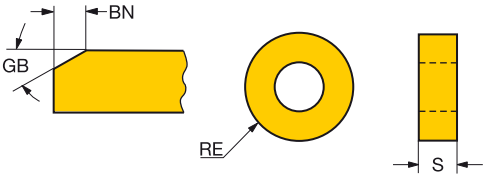
RNMG



			S	RE	GB	BN	ISO CODE	P 4305	P 4315	P 4325	P 4335	M 1115	M 1125	K 3210	K 3225	K 4325	K H13A	N H13A	S 1105	S 1115	S 1125	S H13A	S S05F
Mittel	00	10	3.18	5.00	15°	0.20	RCMX 10 03 00		☆	★	☆					☆	★	★				★	
		12	4.76	6.00	15°	0.20	RCMX 12 04 00	☆	☆	★	☆					☆	★	★				★	
		16	6.35	8.00	15°	0.25	RCMX 16 06 00	☆	☆	★	☆					☆	★	★				★	
		20	6.35	10.00	15°	0.30	RCMX 20 06 00	☆	☆	★	☆					☆	★	★				★	
	E	10	3.18	5.00			RCMX 10 03 00E																★
		12	4.76	6.00			RCMX 12 04 00E																★
	00	09	3.18	4.76			RNMG 09 03 00			★	☆				★	☆							
		12	4.76	6.35			RNMG 12 04 00	☆	☆	★	☆			★	☆	☆							
		15	6.35	7.94			RNMG 15 06 00	☆	☆	★	☆					★							
		19	6.35	9.53			RNMG 19 06 00		☆	★	☆			★	☆	☆							
	S M	19	6.35	9.53			RNMG 19 06 00-SM					★	☆						★	☆	☆	☆	☆

Mischkeramik



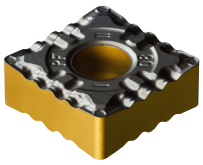


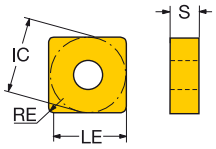
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Schlichten	4.76	6.35	20°	0.10	RNGA120400T01020	★	★	★

A177 A217 A278 A294 H36 H6 H3

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-S (Quadratisch)





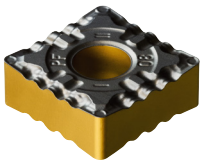
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Schlichten	PF	12	11.9	4.76	0.79	SNMG 12 04 08-PF	☆	☆	★	☆		☆									☆									
			11.5	4.76	1.19	SNMG 12 04 12-PF	☆		★	☆		☆									☆									
	MF	12	12.3	4.76	0.40	SNMG 12 04 04-MF							☆	☆	★	☆		☆							★	☆				
			11.9	4.76	0.79	SNMG 12 04 08-MF							☆	☆	★	☆		☆							★	☆				
Mittel	PM	09	9.1	3.18	0.40	SNMG 09 03 04-PM			☆	★	☆										★									
			8.7	3.18	0.79	SNMG 09 03 08-PM			☆	★	☆										★									
		12	12.3	4.76	0.40	SNMG 12 04 04-PM			☆	★	☆										★									
			11.9	4.76	0.79	SNMG 12 04 08-PM		☆	☆	★	☆										★									
			11.5	4.76	1.19	SNMG 12 04 12-PM		☆	☆	★	☆										★									
			11.1	4.76	1.59	SNMG 12 04 16-PM			☆	★	☆										★									
		15	14.7	6.35	1.19	SNMG 15 06 12-PM		☆	☆	★	☆										★									
			14.3	6.35	1.59	SNMG 15 06 16-PM			☆	★											★									
	MM	12	11.9	4.76	0.79	SNMG 12 04 08-MM							☆	☆	☆	★	☆	☆					☆		☆	★				
			11.5	4.76	1.19	SNMG 12 04 12-MM									☆	★	☆	☆												
			11.1	4.76	1.59	SNMG 12 04 16-MM									☆	★	☆	☆												
		15	14.7	6.35	1.19	SNMG 15 06 12-MM										★	☆	☆												
			14.3	6.35	1.59	SNMG 15 06 16-MM										★		☆												
		19	17.9	6.35	1.19	SNMG 19 06 12-MM										★	☆	☆												
			17.5	6.35	1.59	SNMG 19 06 16-MM										★	☆	☆												
	KM	09	8.7	3.18	0.79	SNMG 09 03 08-KM													★	☆										
		12	11.9	4.76	0.79	SNMG 12 04 08-KM													★	☆										
			11.5	4.76	1.19	SNMG 12 04 12-KM													★	☆										
			11.1	4.76	1.59	SNMG 12 04 16-KM													★	☆										
		15	14.7	6.35	1.19	SNMG 15 06 12-KM													★	☆										
			14.3	6.35	1.59	SNMG 15 06 16-KM													★	☆										
		19	17.9	6.35	1.19	SNMG 19 06 12-KM													★	☆										
			17.5	6.35	1.59	SNMG 19 06 16-KM													★	☆										
	QM	09	9.1	3.18	0.40	SNMG 09 03 04-QM				★											★									
			8.7	3.18	0.79	SNMG 09 03 08-QM				★	☆										☆	★							★	
		12	12.3	4.76	0.40	SNMG 12 04 04-QM				★	☆										★									
			11.9	4.76	0.79	SNMG 12 04 08-QM		☆	☆	★	☆		☆			★		☆			☆	★		★	☆			☆	☆	
			11.5	4.76	1.19	SNMG 12 04 12-QM		☆	☆	★	☆		☆			★		☆			☆	★		★	☆			☆		
			11.1	4.76	1.59	SNMG 12 04 16-QM			☆	★			☆					★			☆	★		★	☆			☆		
		15	15.1	6.35	0.79	SNMG 15 06 08-QM				★											★									
			14.7	6.35	1.19	SNMG 15 06 12-QM			☆	★			☆					★			☆	★		★	☆		★	☆		
			14.3	6.35	1.59	SNMG 15 06 16-QM				★			☆					★			★			★	☆					
		19	18.3	6.35	0.79	SNMG 19 06 08-QM				★											★									
			17.9	6.35	1.19	SNMG 19 06 12-QM			☆	★			★								☆	★		★	☆			☆		
			17.5	6.35	1.59	SNMG 19 06 16-QM			☆	★			★								☆	★		★	☆			☆		
	SM	12	12.3	4.76	0.40	SNMG 12 04 04-SM							★	☆										★	☆	☆		☆	☆	
			8.5	4.76	0.79	SNMG 12 04 08-SM							★	☆										★	☆	☆		☆	☆	
			8.5	4.76	1.19	SNMG 12 04 12-SM							★	☆										★	☆	☆		☆	☆	
			8.5	4.76	1.59	SNMG 12 04 16-SM							★	☆										★	☆	☆		☆	☆	
		15	15.1	6.35	0.79	SNMG 15 06 08-SM							☆			★								★	☆					
			10.6	6.35	1.19	SNMG 15 06 12-SM							☆			★								★	☆			☆	☆	
			10.6	6.35	1.59	SNMG 15 06 16-SM							☆			★								★	☆				☆	
		19	17.9	6.35	1.19	SNMG 19 06 12-SM							★											★	☆			☆		
			12.7	6.35	1.59	SNMG 19 06 16-SM							★											★	☆			☆	☆	
	SMR	12	8.5	4.76	0.79	SNMG 12 04 08-SMR							★	☆										★	☆	☆		☆	☆	
			8.5	4.76	1.19	SNMG 12 04 12-SMR							★	☆										★	☆	☆		☆	☆	
			8.5	4.76	1.59	SNMG 12 04 16-SMR							★	☆										★	☆	☆		☆		
	XM	12	11.9	4.76	0.79	SNMG 12 04 08-XM				★						★		☆			★									
			11.5	4.76	1.19	SNMG 12 04 12-XM				★								★			★									

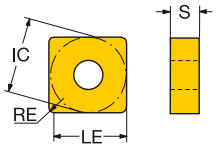
A177 A217 A278 A294 H36 H6

SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-S (Quadratisch)





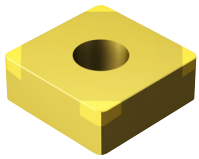
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Schruppen	MR		12	11.9	4.76	0.79	SNMM 12 04 08-MR									☆	★	☆												
				11.5	4.76	1.19	SNMM 12 04 12-MR				★					☆	★	☆												
				11.1	4.76	1.59	SNMM 12 04 16-MR									☆		☆												
			15	14.7	6.35	1.19	SNMM 15 06 12-MR									★														
				14.3	6.35	1.59	SNMM 15 06 16-MR									★														
			19	17.9	6.35	1.19	SNMM 19 06 12-MR									★		☆												
				17.5	6.35	1.59	SNMM 19 06 16-MR					★				☆	★	☆												
				16.7	6.35	2.38	SNMM 19 06 24-MR					★				☆	★	☆												
				15.9	6.35	3.18	SNMM 19 06 32-MR					★					★													
	PR		12	11.9	4.76	0.79	SNMG 12 04 08-PR		☆	☆	☆	★									★									
				11.5	4.76	1.19	SNMG 12 04 12-PR		☆	☆	☆	★									★									
				11.1	4.76	1.59	SNMG 12 04 16-PR		☆	☆	☆	★									★									
			15	15.1	6.35	0.79	SNMG 15 06 08-PR			☆	☆	★									★									
				14.7	6.35	1.19	SNMG 15 06 12-PR			☆	☆	★									★									
				14.3	6.35	1.59	SNMG 15 06 16-PR			☆	☆	★									★									
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			19	17.9	6.35	1.19	SNMM 19 06 12-PR			☆	☆	★									★									
				17.5	6.35	1.59	SNMM 19 06 16-PR		☆	☆	☆	★									★									
				16.7	6.35	2.38	SNMM 19 06 24-PR		☆	☆	☆	★									★									
	KR		09	8.7	3.18	0.79	SNMA 09 03 08-KR												☆	★										
			12	11.9	4.76	0.79	SNMA 12 04 08-KR												☆	★										
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				11.1	4.76	1.59	SNMA 12 04 16-KR												☆	★										
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			19	18.3	6.35	0.79	SNMA 19 06 08-KR												☆	★										
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				17.5	6.35	1.59	SNMA 19 06 16-KR												☆	★										
			12	11.9	4.76	0.79	SNMG 12 04 08-KR												☆	★										
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				11.1	4.76	1.59	SNMG 12 04 16-KR												☆	★										
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			19	17.5	6.35	1.59	SNMG 19 06 16-KR												☆	★										
	MR		12	11.9	4.76	0.79	SNMG 12 04 08-MR								☆	☆	★	☆												
				11.5	4.76	1.19	SNMG 12 04 12-MR								☆	☆	★	☆												
			15	14.7	6.35	1.19	SNMG 15 06 12-MR									☆	★	☆												
				14.3	6.35	1.59	SNMG 15 06 16-MR									☆	★	☆												
			19	17.9	6.35	1.19	SNMG 19 06 12-MR								☆	☆	★	☆												
				17.5	6.35	1.59	SNMG 19 06 16-MR								☆	☆	★	☆												
				16.7	6.35	2.38	SNMG 19 06 24-MR										★													
	SMR		15	10.6	6.35	1.59	SNMG 15 06 16-SMR						☆			★								★	☆				☆	☆
			19	17.9	6.35	1.19	SNMG 19 06 12-SMR						☆											★	☆				☆	
				12.7	6.35	1.59	SNMG 19 06 16-SMR						☆			★								★	☆				☆	☆
	XMR		12	11.9	4.76	0.79	SNMG 12 04 08-XMR			☆	★					★		☆			★									
				11.5	4.76	1.19	SNMG 12 04 12-XMR			☆	★							☆			★									
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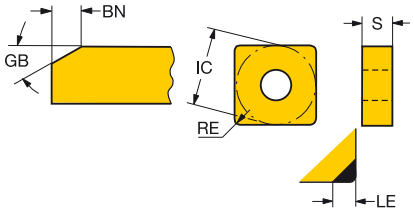
A177 A217 A278 A294 H36 H6

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-S (Quadratisch)

CBN und Keramik





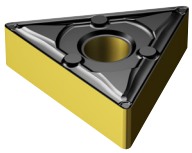
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	12	2.8	4.76	0.8	30°	0.10	SNGA120408S01030A							☆	★					
		11.9	4.76	0.8	25°	0.15	SNGA120408S01525					★								
		2.5	4.76	0.8	25°	0.15	SNGA120408S01525F									☆	★			
		2.5	4.76	0.8	30°	0.15	SNGA120408S01530F												★	
		11.9	4.76	0.8	20°	0.10	SNGA120408T01020		★		★		☆							
		2.8	4.76	0.8	20°	0.10	SNGA120408T01020B			★										★
		11.9	4.76	0.8	25°	0.15	SNGA120408T01525					★								
		11.9	4.76	0.8	20°	0.25	SNGA120408T02520	★												
		2.8	4.76	1.2	30°	0.10	SNGA120412S01030A							☆	★					
		11.5	4.76	1.2	25°	0.15	SNGA120412S01525					★								
		2.5	4.76	1.2	25°	0.15	SNGA120412S01525F									☆	★			
		2.8	4.76	1.2	30°	0.15	SNGA120412S01530F												★	
		2.8	4.76	1.2	35°	0.20	SNGA120412S02035B													★
		11.5	4.76	1.2	20°	0.10	SNGA120412T01020		★		★		☆							
		2.8	4.76	1.2	20°	0.10	SNGA120412T01020B			★										★
		11.5	4.76	1.2	20°	0.25	SNGA120412T02520	★												
		2.8	4.76	1.6	25°	0.10	SNGA120416S01025F											★	☆	
		11.1	4.76	1.6	20°	0.25	SNGA120416T02520	★												
		2.9	4.76	2.0	25°	0.10	SNGA120420S01025F											★		
		2.8	4.76	2.4	25°	0.10	SNGA120424S01025F											★	☆	
		11.1	7.94	1.6	20°	0.25	SNGQ120716T02520	★												

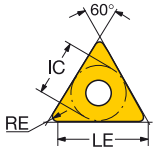
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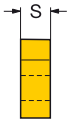
SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)





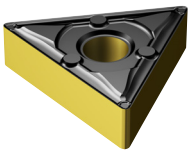


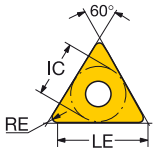
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Schlichten	PF	16	16.1	4.76	0.40		TNMG 16 04 04-PF	☆		★	☆		☆									☆							
			15.7	4.76	0.79		TNMG 16 04 08-PF	☆	☆	★	☆		☆									☆							
			15.3	4.76	1.19		TNMG 16 04 12-PF	☆	☆	★	☆		☆									☆							
		22	21.2	4.76	0.79		TNMG 22 04 08-PF	☆		★	☆		☆									☆							
			20.8	4.76	1.19		TNMG 22 04 12-PF			★	☆											☆							
	KF	16	16.1	4.76	0.40		TNMG 16 04 04-KF													★	☆								
			15.7	4.76	0.79		TNMG 16 04 08-KF													★	☆								
	MF	16	16.1	4.76	0.40		TNMG 16 04 04-MF							☆	☆	★	☆		☆							★	☆			
			15.7	4.76	0.79		TNMG 16 04 08-MF							☆	☆	★	☆		☆							★	☆			
			15.3	4.76	1.19		TNMG 16 04 12-MF							☆	☆	★	☆									★	☆			
	K	16	16.1	4.76	0.40		TNMG 16 04 04L-K	☆		★	☆							★				☆							
			16.1	4.76	0.40		TNMG 16 04 04R-K	☆		★	☆							★				☆							
			15.7	4.76	0.79		TNMG 16 04 08L-K	☆		★	☆							★				☆							
			15.7	4.76	0.79		TNMG 16 04 08R-K	☆		★	☆							★				☆							
	WF	16	16.1	4.76	0.40	0.5	TNMX 16 04 04-WF	☆		★	☆		☆	☆	☆	★				★	☆	☆							
			15.7	4.76	0.79	0.7	TNMX 16 04 08-WF	☆	☆	★	☆		☆	☆	☆	★				★		☆							
	S F	16	4.8	4.76	0.40		TNMG 16 04 04-SF							★	☆										★	☆	☆	☆	☆
	SF		4.8	4.76	0.79		TNMG 16 04 08-SF							★	☆										★	☆	☆	☆	☆
			15.3	4.76	1.19		TNMG 16 04 12-SF							★	☆											☆	☆		
	XF	16	16.1	4.76	0.40		TNMG 16 04 04-XF			★	☆					★	☆		☆			☆							
			15.7	4.76	0.79		TNMG 16 04 08-XF			★	☆					★	☆		☆			☆							
Mittel	WM	16	15.7	4.76	0.79	0.7	TNMX 16 04 08-WM		☆	☆	★									★	☆	☆							
			15.3	4.76	1.19	0.8	TNMX 16 04 12-WM	☆	☆	☆	★					★				★	☆	☆							
	WMX	16	15.7	4.76	0.79	0.9	TNMX 16 04 08-WMX		☆	☆	★					★				★		☆							
			15.3	4.76	1.19	1.0	TNMX 16 04 12-WMX		☆	☆	★									★		☆							
	PM	16	16.1	4.76	0.40		TNMG 16 04 04-PM			☆	★	☆										★							
			15.7	4.76	0.79		TNMG 16 04 08-PM	☆	☆	☆	★	☆										★							
			15.3	4.76	1.19		TNMG 16 04 12-PM	☆	☆	☆	★	☆										★							
		22	21.6	4.76	0.40		TNMG 22 04 04-PM			☆	★	☆										★							
			21.2	4.76	0.79		TNMG 22 04 08-PM			☆	★	☆										★							
			20.8	4.76	1.19		TNMG 22 04 12-PM			☆	★	☆										★							
			20.4	4.76	1.59		TNMG 22 04 16-PM			☆	★	☆										★							
	MM	16	15.7	4.76	0.79		TNMG 16 04 08-MM							☆	☆	☆	★	☆	☆					☆		☆	★			
			15.3	4.76	1.19		TNMG 16 04 12-MM							☆	☆	☆	★	☆	☆					☆		☆	★			
		22	21.2	4.76	0.79		TNMG 22 04 08-MM							☆	☆	☆	★	☆	☆					☆		☆	★			
			20.8	4.76	1.19		TNMG 22 04 12-MM								☆	★	☆	☆												
			20.4	4.76	1.59		TNMG 22 04 16-MM									★	☆	☆												
	KM	16	15.7	4.76	0.79		TNMG 16 04 08-KM													★	☆								
			15.3	4.76	1.19		TNMG 16 04 12-KM													★									
		22	21.2	4.76	0.79		TNMG 22 04 08-KM													★	☆								
			20.8	4.76	1.19		TNMG 22 04 12-KM													★	☆								
			20.4	4.76	1.59		TNMG 22 04 16-KM													★	☆								
	QM	16	16.1	4.76	0.40		TNMG 16 04 04-QM			☆	★	☆					★		☆			☆	★					★	
			15.7	4.76	0.79		TNMG 16 04 08-QM		☆	☆	★	☆		☆			★		☆			☆	★		★	☆		☆	
			15.3	4.76	1.19		TNMG 16 04 12-QM		☆	☆	★	☆		☆			★					★			★	☆			
		22	21.6	4.76	0.40		TNMG 22 04 04-QM				★	☆										☆	★					★	
			21.2	4.76	0.79		TNMG 22 04 08-QM		☆	☆	★	☆										☆	★					★	
			20.8	4.76	1.19		TNMG 22 04 12-QM		☆	☆	★	☆										☆	★					★	
			20.4	4.76	1.59		TNMG 22 04 16-QM		☆	☆	★	☆		★								☆	★		★	☆		☆	
	SM	16	4.8	4.76	0.79		TNMG 16 04 08-SM							★	☆										★	☆	☆	☆	☆
			4.8	4.76	1.19		TNMG 16 04 12-SM							★	☆										★	☆	☆	☆	☆
			16.1	4.76	0.40		TNMG 16 04 04-SM							★	☆										★	☆	☆	☆	☆
		22	6.4	4.76	0.79		TNMG 22 04 08-SM							★	☆										★	☆	☆	☆	☆
			6.4	4.76	1.19		TNMG 22 04 12-SM							★	☆										★	☆	☆		
	XM	16	16.1	4.76	0.40		TNMG 16 04 04-XM				★											★							
			15.7	4.76	0.79		TNMG 16 04 08-XM			☆	★						★		☆			★							
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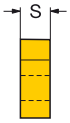
A177 A217 A278 A294 H36 H6

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)







			LE	S	RE	BS	ISO CODE	P 1525	P 4305	P 4315	P 4325	P 4335	P 5015	M 1115	M 1125	M 2015	M 2025	M 2035	M 2220	K 3210	K 3225	K 4325	K H13A	N 1125	S 1105	S 1115	S 1125	S H13A	S S05F
Schruppen	MR	16	15.7	4.76	0.79		TNMM 16 04 08-MR										★													
		22	21.2	4.76	0.79		TNMM 22 04 08-MR					★					★													
			20.8	4.76	1.19		TNMM 22 04 12-MR					★					★													
			20.4	4.76	1.59		TNMM 22 04 16-MR										★		☆											
	XMR	16	15.7	4.76	0.79		TNMG 16 04 08-XMR			☆	★						★		☆			★								
			15.3	4.76	1.19		TNMG 16 04 12-XMR				★											★								
	PR	16	15.7	4.76	0.79		TNMG 16 04 08-PR		☆	☆	☆	★										★								
			15.3	4.76	1.19		TNMG 16 04 12-PR		☆	☆	☆	★										★								
		22	21.2	4.76	0.79		TNMG 22 04 08-PR			☆	☆	★										★								
			20.8	4.76	1.19		TNMG 22 04 12-PR			☆	☆	★										★								
			20.4	4.76	1.59		TNMG 22 04 16-PR			☆	☆	★										★								
		16	15.7	4.76	0.79		TNMM 16 04 08-PR			☆	☆	★										★								
			15.3	4.76	1.19		TNMM 16 04 12-PR			☆	☆	★										★								
		22	21.2	4.76	0.79		TNMM 22 04 08-PR			☆	☆	★										★								
			20.8	4.76	1.19		TNMM 22 04 12-PR			☆	☆	★										★								
			20.4	4.76	1.59		TNMM 22 04 16-PR		☆	☆	☆	★										★								
	KR	16	16.1	4.76	0.40		TNMA 16 04 04-KR													☆	★								
			15.7	4.76	0.79		TNMA 16 04 08-KR													☆	★								
			15.3	4.76	1.19		TNMA 16 04 12-KR													☆	★								
			14.9	4.76	1.59		TNMA 16 04 16-KR													☆	★								
		22	21.6	4.76	0.40		TNMA 22 04 04-KR													☆	★								
			21.2	4.76	0.79		TNMA 22 04 08-KR													☆	★								
			20.8	4.76	1.19		TNMA 22 04 12-KR													☆	★								
			20.4	4.76	1.59		TNMA 22 04 16-KR													☆	★								
			18.8	4.76	3.18		TNMA 22 04 32-KR													☆	★								
		16	15.7	4.76	0.79		TNMG 16 04 08-KR													☆	★								
			15.3	4.76	1.19		TNMG 16 04 12-KR													☆	★								
			14.9	4.76	1.59		TNMG 16 04 16-KR													☆	★								
		22	21.2	4.76	0.79		TNMG 22 04 08-KR													☆	★								
			20.8	4.76	1.19		TNMG 22 04 12-KR													☆	★								
	MR	16	15.7	4.76	0.79		TNMG 16 04 08-MR									☆	☆	★	☆										
			15.3	4.76	1.19		TNMG 16 04 12-MR									☆	☆	★	☆										
		22	21.2	4.76	0.79		TNMG 22 04 08-MR									☆	☆	★	☆										
			20.8	4.76	1.19		TNMG 22 04 12-MR									☆	☆	★	☆										
			20.4	4.76	1.59		TNMG 22 04 16-MR									☆	☆	★	☆										

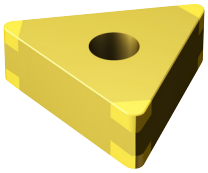
A177 A217 A278 A294 H36 H6

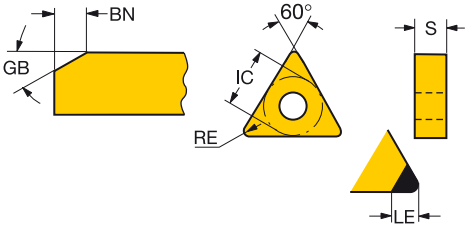
SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)

CBN und Keramik



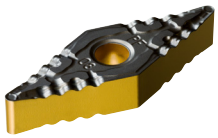


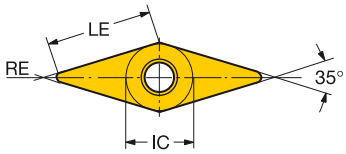
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								6190	650	7525	650	6050	650	7015	7025	7105	7115	7125	7135	7525
Schlichten	11	1.8	3.18	0.4	30°	0.10	TNGA110304S01030A			★				☆	★					★
		1.8	3.18	0.4	20°	0.10	TNGA110304T01020B													
		1.5	3.18	0.8	30°	0.10	TNGA110308S01030A			★				☆	★					★
		2.1	3.18	0.8	20°	0.10	TNGA110308T01020B													
	16	3.0	4.76	0.4	30°	0.10	TNGA160404S01030A			★				☆	★					★
		16.1	4.76	0.4	25°	0.15	TNGA160404S01525					★								
		2.8	4.76	0.4	25°	0.15	TNGA160404S01525H									☆	★			
		1.8	4.76	0.4	20°	0.10	TNGA160404T01020B			★										★
		2.7	4.76	0.8	30°	0.10	TNGA160408S01030A							☆	★					
		15.7	4.76	0.8	25°	0.15	TNGA160408S01525					★								
		2.5	4.76	0.8	25°	0.15	TNGA160408S01525H									☆	★			
		2.8	4.76	0.8	30°	0.15	TNGA160408S01530B													★
		2.5	4.76	0.8	30°	0.15	TNGA160408S01530F												★	
		2.0	4.76	0.8	35°	0.20	TNGA160408S02035A								★					
		2.8	4.76	0.8	35°	0.20	TNGA160408S02035B													★
		15.7	4.76	0.8	20°	0.10	TNGA160408T01020		★		★		☆							
		2.8	4.76	0.8	20°	0.10	TNGA160408T01020B			★										★
		15.7	4.76	0.8	25°	0.15	TNGA160408T01525					★								
		15.7	4.76	0.8	20°	0.25	TNGA160408T02520	★												
		3.1	4.76	1.2	25°	0.10	TNGA160412S01025F											★		
		2.4	4.76	1.2	30°	0.10	TNGA160412S01030A							☆	★					
		15.3	4.76	1.2	25°	0.15	TNGA160412S01525					★								
		2.2	4.76	1.2	25°	0.15	TNGA160412S01525H									☆	★			
		3.1	4.76	1.2	30°	0.15	TNGA160412S01530F												★	
		2.4	4.76	1.2	35°	0.20	TNGA160412S02035A								★					
		15.3	4.76	1.2	20°	0.10	TNGA160412T01020		★		★		☆							
		2.4	4.76	1.2	20°	0.10	TNGA160412T01020B			★										★
		15.3	4.76	1.2	20°	0.25	TNGA160412T02520	★												
		2.8	4.76	1.6	25°	0.10	TNGA160416S01025F											★	☆	
		14.9	4.76	1.6	20°	0.10	TNGA160416T01020		★		★		☆							
		3.9	4.76	2.0	25°	0.10	TNGA160420S01025F											★	☆	
		3.6	4.76	2.4	25°	0.10	TNGA160424S01025F											★	☆	
	22	21.2	4.76	0.8	20°	0.10	TNGA220408T01020		★		★		☆							
		20.8	4.76	1.2	20°	0.10	TNGA220412T01020		★		★		☆							

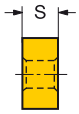
A177 A217 A278 A294 H36 H6 H3

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-V (Rhombisch 35°)







			LE	S	RE	ISO CODE	P						M						K				N	S					
							1525	4305	4315	4325	4335	5015	1115	1125	2015	2025	2035	2220	3210	3225	4325	5015	1125	1105	1115	1125	H13A	S05F
Schlichten	PF	16	16.2	4.76	0.40	VNMG 16 04 04-PF	☆		★	☆		☆									☆	☆						
			15.8	4.76	0.79	VNMG 16 04 08-PF	☆	☆	★	☆		☆									☆	☆						
	MF	16	16.2	4.76	0.40	VNMG 16 04 04-MF							☆	☆	★	☆		☆						★	☆	☆		☆
			15.8	4.76	0.79	VNMG 16 04 08-MF							☆	☆	★	☆		☆						★	☆	☆		☆
	SGF	16	16.3	4.76	0.10	VNGG 16 04 01-SGF							★	☆										★	☆	☆	☆	
			16.1	4.76	0.20	VNGG 16 04 02-SGF							★	☆										★	☆	☆	☆	
			2.4	4.76	0.40	VNGG 16 04 04-SGF							★	☆										★	☆	☆	☆	☆
			2.4	4.76	0.79	VNGG 16 04 08-SGF							★											★	☆		☆	☆
			2.4	4.76	1.19	VNGG 16 04 12-SGF							★											★	☆			☆
	SF	16	16.2	4.76	0.40	VNMG 16 04 04-SF							★	☆										★	☆	☆	☆	☆
			15.8	4.76	0.79	VNMG 16 04 08-SF							★	☆										★	☆	☆	☆	☆
			15.4	4.76	1.19	VNMG 16 04 12-SF							★											★	☆			☆
Mittel	PM	16	15.8	4.76	0.79	VNMG 16 04 08-PM	☆	☆	☆	★	☆										★							
			15.4	4.76	1.19	VNMG 16 04 12-PM		☆	☆	★	☆										★							
	MM	16	15.8	4.76	0.79	VNMG 16 04 08-MM							☆	☆	☆	★	☆	☆					☆		☆	★		
	KM	16	15.8	4.76	0.79	VNMG 16 04 08-KM													★	☆								
			15.4	4.76	1.19	VNMG 16 04 12-KM													★	☆								
	QM	16	16.2	4.76	0.40	VNMG 16 04 04-QM			☆	★			★								☆			★	☆		☆	
			15.8	4.76	0.79	VNMG 16 04 08-QM		☆	☆	★	☆		☆			★		☆			☆			★	☆		☆	
			15.4	4.76	1.19	VNMG 16 04 12-QM				★											★							
	SM	16	16.2	4.76	0.40	VNMG 16 04 04-SM							★	☆										★	☆	☆	☆	☆
			15.8	4.76	0.79	VNMG 16 04 08-SM							★	☆										★	☆	☆	☆	☆
			15.4	4.76	1.19	VNMG 16 04 12-SM							★	☆										★	☆	☆	☆	☆

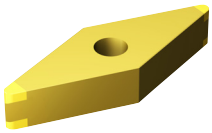
A177 A217 A278 A294 H36 H6

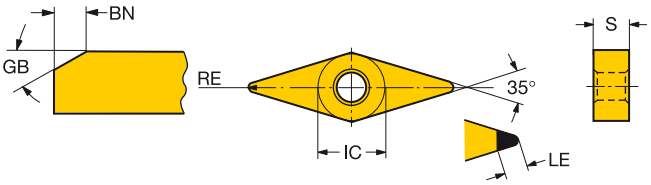
SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-V (Rhombisch 35°)

CBN und Keramik



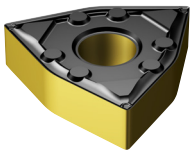


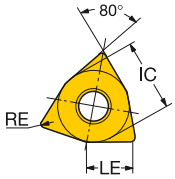
		LE	S	RE	GB	BN	ISO CODE	H 6050	H 7015	H 7025	H 7105	H 7115	H 7125
Schlichten	16	2.1	4.76	0.4	20°	0.10	VNGA160404S01020A			★			
		4.4	4.76	0.4	30°	0.10	VNGA160404S01030A		☆	★			
		16.2	4.76	0.4	25°	0.15	VNGA160404S01525	★					
		2.5	4.76	0.4	25°	0.15	VNGA160404S01525H				☆	☆	★
		2.4	4.76	0.8	20°	0.10	VNGA160408S01020A			★			
		3.5	4.76	0.8	30°	0.10	VNGA160408S01030A		☆	★			
		15.8	4.76	0.8	25°	0.15	VNGA160408S01525	★					
		2.5	4.76	0.8	25°	0.15	VNGA160408S01525H				☆	☆	★
		2.4	4.76	0.8	35°	0.20	VNGA160408S02035A		☆	★			
		15.8	4.76	0.8	25°	0.15	VNGA160408T01525	★					
		15.4	4.76	1.2	25°	0.15	VNGA160412S01525	★					

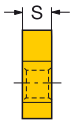
A177 A217 A278 A294 H36 H6 H3

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-W (Dreieckig 80°)







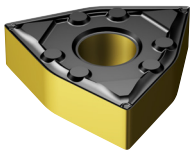
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Schlichten	WF	06	6.1	4.76	0.40	0.5	WNMG 06 04 04-WF	☆		★			☆	☆	☆	★				★	☆								
			5.7	4.76	0.79	0.7	WNMG 06 04 08-WF	☆	☆	★	☆		☆	☆	☆	★				★	☆	☆							
		08	8.3	4.76	0.40	0.5	WNMG 08 04 04-WF	☆		★	☆		☆		☆	★				★	☆	☆							
			7.9	4.76	0.79	1.0	WNMG 08 04 08-WF	☆	☆	★	☆		☆		☆	★				★	☆	☆							
			7.5	4.76	1.19	1.1	WNMG 08 04 12-WF		☆	★	☆									★		☆							
	PF	06	6.1	4.76	0.40		WNMG 06 04 04-PF	☆		★			☆																
			5.7	4.76	0.79		WNMG 06 04 08-PF	☆	☆	★	☆		☆									☆							
			5.3	4.76	1.19		WNMG 06 04 12-PF			★																			
		08	8.3	4.76	0.40		WNMG 08 04 04-PF	☆		★	☆		☆									☆							
			7.9	4.76	0.79		WNMG 08 04 08-PF	☆	☆	★	☆		☆									☆							
			7.5	4.76	1.19		WNMG 08 04 12-PF		☆	★	☆											☆							
	KF	06	6.1	4.76	0.40		WNMG 06 04 04-KF													★	☆								
			5.7	4.76	0.79		WNMG 06 04 08-KF													★									
		08	8.3	4.76	0.40		WNMG 08 04 04-KF													★	☆								
			7.9	4.76	0.79		WNMG 08 04 08-KF													★	☆								
			7.5	4.76	1.19		WNMG 08 04 12-KF													★	☆								
	MF	06	6.1	4.76	0.40		WNMG 06 04 04-MF							☆	☆	★	☆		☆							★	☆		
			5.7	4.76	0.79		WNMG 06 04 08-MF							☆	☆	★	☆		☆							★	☆		
		08	8.3	4.76	0.40		WNMG 08 04 04-MF							☆	☆	★	☆		☆							★	☆		
			7.9	4.76	0.79		WNMG 08 04 08-MF							☆	☆	★	☆		☆						★	☆	☆		☆
	SGF	08	7.5	4.76	0.10		WNGG 08 04 01-SGF							★	☆											☆	☆		
			7.5	4.76	0.20		WNGG 08 04 02-SGF							★	☆										★	☆	☆	☆	
			3.2	4.76	0.40		WNGG 08 04 04-SGF							★	☆										★	☆	☆	☆	☆
			3.2	4.76	0.79		WNGG 08 04 08-SGF							★	☆										★	☆	☆	☆	☆
			7.1	4.76	1.19		WNGG 08 04 12-SGF							★	☆											☆	☆		☆
	SF	08	3.2	4.76	0.40		WNMG 08 04 04-SF							★	☆										★	☆	☆	☆	
			3.2	4.76	0.79		WNMG 08 04 08-SF							★	☆										★	☆	☆	☆	
			3.2	4.76	1.19		WNMG 08 04 12-SF																		★			☆	
	XF	06	6.1	4.76	0.40		WNMG 06 04 04-XF			★	☆											☆							
			5.7	4.76	0.79		WNMG 06 04 08-XF			★	☆											☆							
		08	8.3	4.76	0.40		WNMG 08 04 04-XF			★	☆											☆							
			7.9	4.76	0.79		WNMG 08 04 08-XF			★	☆											☆							
Mittel	WM	06	5.7	4.76	0.79	0.8	WNMG 06 04 08-WM	☆		☆	★					★				★		☆							
			5.3	4.76	1.19	1.1	WNMG 06 04 12-WM			☆	★									★	☆	☆							
		08	7.9	4.76	0.79	0.8	WNMG 08 04 08-WM	☆	☆	☆	★	☆				★				★	☆	☆							
			7.5	4.76	1.19	1.1	WNMG 08 04 12-WM		☆	☆	★	☆				★				★	☆	☆							
	WMX	06	1.6	4.76	0.79	0.9	WNMG 06 04 08-WMX		☆	☆	★					★					☆	★							
			1.6	4.76	1.19	1.0	WNMG 06 04 12-WMX		☆	☆	★					★				★	☆	☆							
		08	2.2	4.76	0.79	0.7	WNMG 08 04 08-WMX		☆	☆	★	☆				★				★	☆	☆							
			2.2	4.76	1.19	0.8	WNMG 08 04 12-WMX		☆	☆	★					★				★	☆	☆							
	PM	06	5.7	4.76	0.79		WNMG 06 04 08-PM		☆	☆	★	☆										★							
			5.3	4.76	1.19		WNMG 06 04 12-PM			☆	★	☆										★							
		08	7.9	4.76	0.79		WNMG 08 04 08-PM	☆	☆	☆	★	☆										★							
			7.5	4.76	1.19		WNMG 08 04 12-PM		☆	☆	★	☆										★							
			7.1	4.76	1.59		WNMG 08 04 16-PM		☆	☆	★											★							
	MM	06	5.7	4.76	0.79		WNMG 06 04 08-MM							☆	☆	☆	★	☆	☆					★		☆	★		
			5.3	4.76	1.19		WNMG 06 04 12-MM									☆	★		☆										
		08	7.9	4.76	0.79		WNMG 08 04 08-MM							☆	☆	☆	★	☆	☆					★		☆	★		
			7.5	4.76	1.19		WNMG 08 04 12-MM							☆	☆	☆	★	☆	☆					★		☆	★		
	KM	06	5.7	4.76	0.79		WNMG 06 04 08-KM													★	☆								
			5.3	4.76	1.19		WNMG 06 04 12-KM													★	☆								
		08	7.9	4.76	0.79		WNMG 08 04 08-KM													★	☆								
			7.5	4.76	1.19		WNMG 08 04 12-KM													★	☆								
			7.1	4.76	1.59		WNMG 08 04 16-KM													★	☆								
	QM	06	5.7	4.76	0.79		WNMG 06 04 08-QM		☆	☆	★	☆		★								★				★			
			5.3	4.76	1.19		WNMG 06 04 12-QM			☆	★											★							
		08	8.3	4.76	0.40		WNMG 08 04 04-QM			☆	★			★								☆	★		★	☆		☆	
			7.9	4.76	0.79		WNMG 08 04 08-QM		☆	☆	★	☆		☆			★		☆			☆	★		★	☆		☆	
			7.5	4.76	1.19		WNMG 08 04 12-QM		☆	☆	★	☆		☆			★		☆			☆	★		★	☆		☆	
			7.1	4.76	1.59		WNMG 08 04 16-QM		☆	☆	★								★			★							

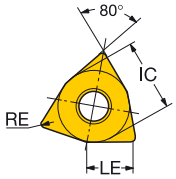
A177 A217 A278 A294 H36 H6

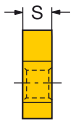
SANDVIK Coromant

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte in W-Ausführung (Dreieckig 80°)







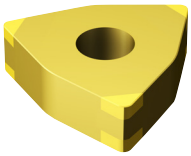
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								1525	4305	4315	4325	4335	5015	1115	1125	2015	2025	2035	2220	3210	3225	4325	H13A	1125	1105	1115	1125	H13A	S05F
Mittel	SM	06	6.1	4.76	0.40		WNMG 06 04 04-SM																		★				
			5.7	4.76	0.79		WNMG 06 04 08-SM																		★				
		08	3.2	4.76	0.40		WNMG 08 04 04-SM							★	☆										★	☆	☆	☆	☆
			3.2	4.76	0.79		WNMG 08 04 08-SM							★	☆										★	☆	☆	☆	☆
			3.2	4.76	1.19		WNMG 08 04 12-SM							★	☆										★	☆	☆	☆	☆
	SMR	08	3.2	4.76	0.79		WNMG 08 04 08-SMR							☆	☆		★								★	☆	☆	☆	☆
			3.2	4.76	1.19		WNMG 08 04 12-SMR							☆	☆		★								★	☆	☆	☆	
	XM	06	5.7	4.76	0.79		WNMG 06 04 08-XM			☆	★											★							
		08	7.9	4.76	0.79		WNMG 08 04 08-XM			☆	★						★		☆			★							
			7.5	4.76	1.19		WNMG 08 04 12-XM			☆	★						★		☆			★							
Schruppen	XMR	08	7.5	4.76	1.19		WNMG 08 04 12-XMR			☆	★						★		☆			★							
	PR	06	5.7	4.76	0.79		WNMG 06 04 08-PR			☆	☆	★										★							
			5.3	4.76	1.19		WNMG 06 04 12-PR		☆	☆	☆	★										★							
		08	7.9	4.76	0.79		WNMG 08 04 08-PR		☆	☆	☆	★										★							
			7.5	4.76	1.19		WNMG 08 04 12-PR		☆	☆	☆	★										★							
			7.1	4.76	1.59		WNMG 08 04 16-PR		☆	☆	☆	★										★							
	KR	06	5.7	4.76	0.79		WNMA 06 04 08-KR													☆	★								
			5.3	4.76	1.19		WNMA 06 04 12-KR													☆	★								
		08	7.9	4.76	0.79		WNMA 08 04 08-KR														★								
			7.5	4.76	1.19		WNMA 08 04 12-KR														★								
			7.1	4.76	1.59		WNMA 08 04 16-KR													☆	★								
		06	5.7	4.76	0.79		WNMG 06 04 08-KR													☆	★								
			5.3	4.76	1.19		WNMG 06 04 12-KR													☆	★								
		08	7.9	4.76	0.79		WNMG 08 04 08-KR													☆	★								
			7.5	4.76	1.19		WNMG 08 04 12-KR													☆	★								
	MR	06	5.7	4.76	0.79		WNMG 06 04 08-MR									☆	☆	★	☆										
			5.3	4.76	1.19		WNMG 06 04 12-MR										☆	★	☆										
		08	7.9	4.76	0.79		WNMG 08 04 08-MR									☆	☆	★	☆										
			7.5	4.76	1.19		WNMG 08 04 12-MR									☆	☆	★	☆										

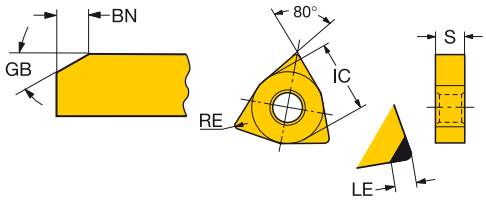
A177 A217 A278 A294 H36 H6

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte in W-Ausführung (Dreieckig 80°)

CBN und Keramik



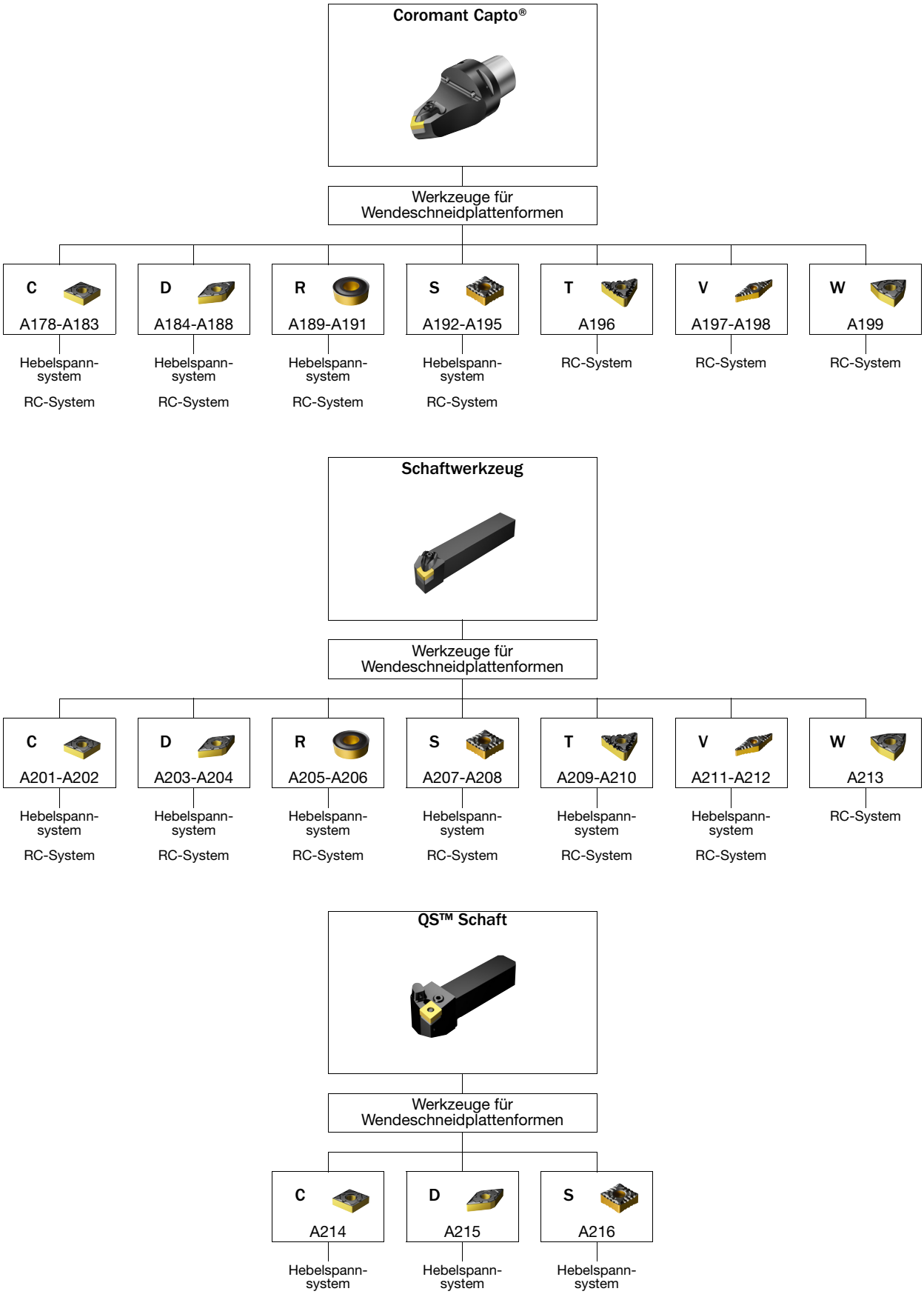


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		2.6	4.76	0.4		25°	0.15	WNGA060404S01525H						☆	★			
		1.8	4.76	0.4		20°	0.10	WNGA060404T01020B		★								★
		2.4	4.76	0.8		30°	0.10	WNGA060408S01030A				☆	★					
		2.5	4.76	0.8		25°	0.15	WNGA060408S01525H						☆	★			
		2.4	4.76	0.8		20°	0.10	WNGA060408T01020B		★								★
		1.8	4.76	0.4	0.8	20°	0.10	WNGA060404T01020BWG		★								★
		2.4	4.76	0.8	1.0	20°	0.10	WNGA060408T01020BWG		★								★
		2.4	4.76	0.4	0.5	30°	0.10	WNGA060404S01030AWH					★					
		2.6	4.76	0.4	0.5	20°	0.15	WNGA060404S01520HWH						☆	★			
		2.4	4.76	0.4	0.5	30°	0.10	WNGA060404T01030AWH				★						
		2.4	4.76	0.8	0.6	30°	0.10	WNGA060408S01030AWH					★					
		2.5	4.76	0.8	0.6	20°	0.15	WNGA060408S01520HWH						☆	★			
		2.4	4.76	0.8	0.6	30°	0.10	WNGA060408T01030AWH				★						
	08	3.0	4.76	0.4		30°	0.10	WNGA080404S01030A				☆	★					
		8.3	4.76	0.4		25°	0.15	WNGA080404S01525			★							
		2.6	4.76	0.4		25°	0.15	WNGA080404S01525H						☆	★			
		3.1	4.76	0.4		20°	0.10	WNGA080404T01020B		★								★
		2.9	4.76	0.8		30°	0.10	WNGA080408S01030A				☆	★					
		7.9	4.76	0.8		25°	0.15	WNGA080408S01525			★							
		2.5	4.76	0.8		25°	0.15	WNGA080408S01525H						☆	☆	★		
		2.5	4.76	0.8		30°	0.15	WNGA080408S01530F									★	
		2.0	4.76	0.8		35°	0.20	WNGA080408S02035A					★					
		3.0	4.76	0.8		20°	0.10	WNGA080408T01020B		★								★
		7.9	4.76	0.8		25°	0.15	WNGA080408T01525			★							
		7.9	4.76	0.8		20°	0.25	WNGA080408T02520	★									
		2.8	4.76	1.2		30°	0.10	WNGA080412S01030A				☆	★					
		2.4	4.76	1.2		25°	0.15	WNGA080412S01525H						☆	☆	★		
		2.9	4.76	1.2		30°	0.15	WNGA080412S01530F									★	
		2.9	4.76	1.2		20°	0.10	WNGA080412T01020B		★								★
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		7.1	4.76	1.6		20°	0.25	WNGA080416T02520	★									
		3.1	4.76	0.4	0.8	20°	0.10	WNGA080404T01020BWG		★								★
		3.0	4.76	0.8	1.0	20°	0.10	WNGA080408T01020BWG		★								★
		7.9	4.76	0.8	1.0	20°	0.10	WNGA080408T01020WG	★									
		7.5	4.76	1.2	1.2	20°	0.10	WNGA080412T01020WG	★									
		3.0	4.76	0.4	0.5	30°	0.10	WNGA080404S01030AWH					★					
		2.6	4.76	0.4	0.5	20°	0.15	WNGA080404S01520HWH						☆	★			
		8.3	4.76	0.4	0.5	25°	0.15	WNGA080404S01525WH			★							
		3.0	4.76	0.4	0.5	30°	0.10	WNGA080404T01030AWH				★						
		2.9	4.76	0.8	0.6	30°	0.10	WNGA080408S01030AWH					★					
		2.5	4.76	0.8	0.6	20°	0.15	WNGA080408S01520HWH						☆	★			
		7.9	4.76	0.8	0.6	25°	0.15	WNGA080408S01525WH			★							
		2.9	4.76	0.8	0.6	30°	0.10	WNGA080408T01030AWH				★						
		7.9	4.76	0.8	0.6	25°	0.15	WNGA080408T01525WH			★							
		2.8	4.76	1.2	0.6	30°	0.10	WNGA080412S01030AWH					★					
		2.4	4.76	1.2	0.6	20°	0.15	WNGA080412S01520HWH						☆	★			
		2.8	4.76	1.2	0.6	30°	0.10	WNGA080412T01030AWH				★						

A177 A217 A278 A294 H36 H6 H3

SANDVIK Coromant

T-Max® P Werkzeuge für die Außenbearbeitung



T-Max® P Schneidkopf zum Drehen

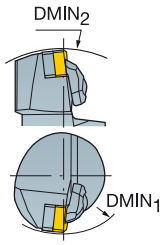
Kniehebelspannsystem

Coromant Capto® - Präzisionskühlung

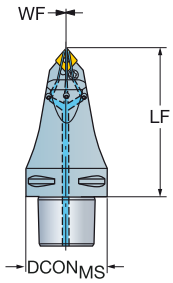




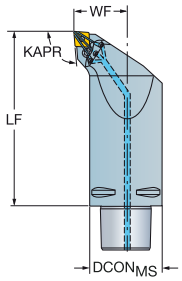
KAPR



Cx-PCMNN..HP (M-T)
50.0°

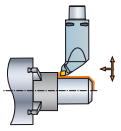
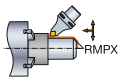


Cx-PCLNR/L..HP (M-T)
95.0°



CNMM
CNMG
CNMA, CNGA

Werkzeuge für die Multi-Task-Bearbeitung

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	12	C6	110.0		3	**C6-PCLNR/L-45165-12HP**	63.0	165.0	45.0	150	5.0	3.70	CNMG 12 04 08
	12	C4	185.0		3	**C4-PCMNN-00095-12HP**	40.0	95.0	0.0	150	5.0	0.76	CNMG 12 04 08
		C5	220.0		3	**C5-PCMNN-00115-12HP**	50.0	115.0	0.0	150	5.0	1.38	CNMG 12 04 08
		C6	240.0		3	**C6-PCMNN-00115-12HP**	63.0	115.0	0.0	150	5.0	1.98	CNMG 12 04 08
		C8	315.0		3	**C8-PCMNN-00150-12HP**	80.0	150.0	0.0	150	5.0	4.14	CNMG 12 04 08
	19	C10	315.0		3	**C10-PCMNN-00110-19HP**	100.0	110.0	0.0	150	10.0	5.78	CNMG 19 06 12

RMPX

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

		Ersatzteile				
	CZC$_{MS}$	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
12	C4-C8	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03
19	C10	174.3-842M	174.3-822M	171.35-851M	174.3-862	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

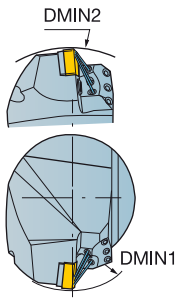
T-Max® P Schneidkopf zum Drehen

Kniehebelspannsystem

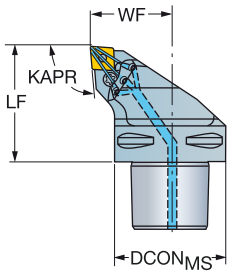
Coromant Capto® - Präzisionskühlung



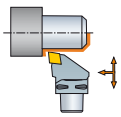
KAPR



95.0°



CNMM
CNMG
CNMA, CNGA

			Abmessungen, mm									
		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	**Bestellnummer**	DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	12	C4	110.0	140.0	3	**C4-PCLNR/L-27050-12HP**	40.0	50.0	27.0	150	5.0	0.47	CNMG 12 04 08
		C5	110.0	165.0	3	**C5-PCLNR/L-35060-12HP**	50.0	60.0	35.0	150	5.0	0.79	CNMG 12 04 08
		C6	110.0	195.0	3	**C6-PCLNR/L-45065-12HP**	63.0	65.0	45.0	150	5.0	1.36	CNMG 12 04 08
		C8	110.0	250.0	3	**C8-PCLNR/L-55080-12HP**	80.0	80.0	55.0	150	5.0	2.67	CNMG 12 04 08
	16	C5	125.0	165.0	3	**C5-PCLNR/L-35060-16HP**	50.0	60.0	35.0	150	5.0	0.85	CNMG 16 06 12
		C6	110.0	195.0	3	**C6-PCLNR/L-45065-16HP**	63.0	65.0	45.0	150	5.0	1.36	CNMG 16 06 12
		C8	125.0	250.0	3	**C8-PCLNR/L-55080-16HP**	80.0	80.0	55.0	150	5.0	2.72	CNMG 16 06 12
	19	C6	110.0	195.0	3	**C6-PCLNR/L-45065-19HP**	63.0	65.0	45.0	150	10.0	1.38	CNMG 19 06 12
		C8	150.0	250.0	3	**C8-PCLNR/L-55080-19HP**	80.0	80.0	55.0	150	10.0	2.69	CNMG 19 06 12
		C10	220.0	315.0	3	**C10-PCLNR/L-68110-19HP**	100.0	110.0	68.0	150	10.0	6.60	CNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

		Ersatzteile				
	CZC$_{MS}$	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
12	C4-C8	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-03
16	C5-C8	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-03
19	C6-C10	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A152


F2


E1


G1



H36



H10



H5

T-Max® P Schneidkopf zum Drehen

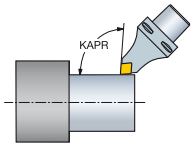
RC-Spannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

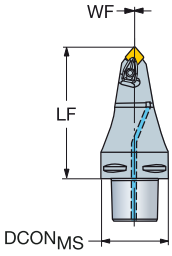




KAPR

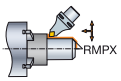


95.0°



CNMM
CNMG
CNMA, CNGA

Werkzeuge für die Multi-Task-Bearbeitung

		CZC$_{MS}$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	12	C5	3	C5-DCMNN-00105-12	50.0	105.0	0.0	10	3.9	1.14	CNMG 12 04 08
		C6	3	C6-DCMNN-00090-12	63.0	90.0	0.0	10	3.9	1.39	CNMG 12 04 08
		C6	3	C6-DCMNN-00115-12	63.0	115.0	0.0	10	3.9	1.84	CNMG 12 04 08
	16	C6	3	C6-DCMNN-00090-16	63.0	90.0	0.0	10	6.4	1.32	CNMG 16 06 12
		C8	3	C8-DCMNN-00150-16	80.0	150.0	0.0	10	6.4	4.00	CNMG 16 06 12

N = Neutrale Ausführung

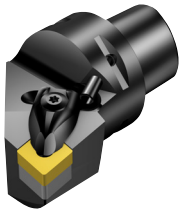
		Ersatzteile			
CZC$_{MS}$		Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
12	C5	5513 020-02	5322 234-01	5412 028-021	5691 034-02
12	C6	5513 020-02	5322 234-01	5412 028-021	5691 034-03
16	C6-C8	5513 020-07	5322 234-03	5412 028-031	5691 034-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

T-Max® P Schneidkopf zum Drehen

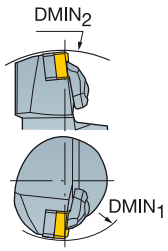
RC-Spannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

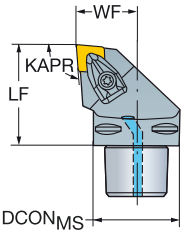




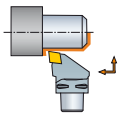
KAPR



95.0°



CNMM
CNMG
CNMA, CNGA

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	09	C4	60.0	140.0	3	C4-DCLNR/L-27050-09	40.0	50.0	27.0	10	1.7	0.41	CNMG 09 03 08
	12	C3	60.0	121.0	3	C3-DCLNR/L-22045-12	32.0	45.0	22.0	10	3.9	0.26	CNMG 12 04 08
		C4	110.0	140.0	3	C4-DCLNR/L-27050-12	40.0	50.0	27.0	10	3.9	0.44	CNMG 12 04 08
		C5	110.0	165.0	3	C5-DCLNR/L-35060-12	50.0	60.0	35.0	10	3.9	0.79	CNMG 12 04 08
		C6	110.0	190.0	3	C6-DCLNR/L-45065-12	63.0	65.0	45.0	10	3.9	1.33	CNMG 12 04 08
		C8	110.0	250.0	3	C8-DCLNR/L-55080-12	80.0	80.0	55.0	10	3.9	2.56	CNMG 12 04 08
	16	C4	125.0	145.0	3	C4-DCLNR/L-27055-16	40.0	55.0	27.0	10	6.4	0.48	CNMG 16 06 12
		C5	125.0	165.0	3	C5-DCLNR/L-35060-16	50.0	60.0	35.0	10	6.4	0.79	CNMG 16 06 12
		C6	125.0	190.0	3	C6-DCLNR/L-45065-16	63.0	65.0	45.0	10	6.4	1.43	CNMG 16 06 12
		C8	125.0	250.0	3	C8-DCLNR/L-55080-16	80.0	80.0	55.0	10	6.4	2.59	CNMG 16 06 12
	19	C5	80.0	165.0	3	C5-DCLNR/L-35060-19	50.0	60.0	35.0	10	6.4	0.87	CNMG 19 06 12
		C6	81.0	190.0	3	C6-DCLNR/L-45065-19	63.0	65.0	45.0	10	6.4	1.34	CNMG 19 06 12
		C8	100.0	250.0	3	C8-DCLNR/L-55080-19	80.0	80.0	55.0	10	6.4	2.61	CNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
09	C4	5513 020-04	5322 236-04	5412 028-011	5691 045-01
12	C3	5513 020-02	5322 236-03	5412 028-021	
12	C4-C8	5513 020-02	5322 234-01	5412 028-021	5691 045-01
16	C4-C8	5513 020-07	5322 234-03	5412 028-031	5691 045-01
19	C5-C8	5513 020-07	5322 236-01	5412 028-041	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

T-Max® P Schneidkopf zum Drehen

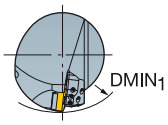
RC-Spannsystem

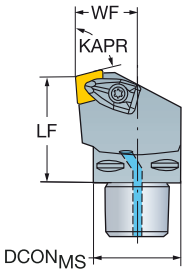
Coromant Capto® - innere Kühlschmierstoffzufuhr



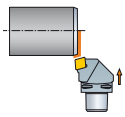


KAPR 75.0°





CNMM
CNMG
CNMA, CNGA

		CZC$_{MS}$	DMIN$_1$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	12	C4	110.0	3	**C4-DCKNR/L-27050-12**	40.0	53.1	50.0	27.0	10	3.9	0.49	CNMG 12 04 08
		C5	110.0	3	**C5-DCKNR/L-35060-12**	50.0	63.1	60.0	35.0	10	3.9	0.89	CNMG 12 04 08
		C6	110.0	3	**C6-DCKNR/L-45065-12**	63.0	68.1	65.0	45.0	10	3.9	1.48	CNMG 12 04 08
	16	C5	125.0	3	**C5-DCKNR/L-35060-16**	50.0	63.8	60.0	35.0	10	6.4	0.86	CNMG 16 06 12
		C6	125.0	3	**C6-DCKNR/L-45065-16**	63.0	68.8	65.0	45.0	10	6.4	1.50	CNMG 16 06 12
	19	C6	81.0	3	**C6-DCKNR/L-45065-19**	63.0	74.6	65.0	45.0	10	6.4	1.50	CNMG 19 06 12
		C8	100.0	3	**C8-DCKNR/L-55080-19**	80.0	89.6	80.0	55.0	10	6.4	2.82	CNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
12	C4	5513 020-02	5322 234-01	5412 028-021	5691 034-01
12	C5-C6	5513 020-02	5322 234-01	5412 028-021	5691 034-02
16	C5-C6	5513 020-07	5322 234-03	5412 028-031	5691 034-02
19	C6	5513 020-07	5322 236-01	5412 028-041	5691 034-02
19	C8	5513 020-07	5322 236-01	5412 028-041	5691 034-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

T-Max® P Schneidkopf zum Drehen

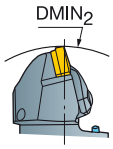
RC-Spannsystem

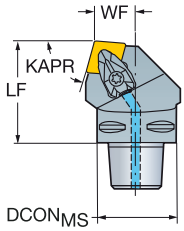
Coromant Capto® - innere Kühlschmierstoffzufuhr





KAPR 75.0°





CNMM
CNMG
CNMA, CNGA

	CZC$_{MS}$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
12	C4	140.0	3	**C4-DCRNR/L-22050-12**	40.0	50.0	22.0	10	3.9	0.46	CNMG 12 04 08
	C5	165.0	3	**C5-DCRNR/L-27060-12**	50.0	60.0	27.0	10	3.9	0.75	CNMG 12 04 08
	C6	190.0	3	**C6-DCRNR/L-35065-12**	63.0	65.0	35.0	10	3.9	1.40	CNMG 12 04 08
16	C5	165.0	3	**C5-DCRNR/L-27060-16**	50.0	60.0	27.0	10	6.4	0.74	CNMG 16 06 12
	C6	190.0	3	**C6-DCRNR/L-35065-16**	63.0	65.0	35.0	10	6.4	1.34	CNMG 16 06 12
	C8	250.0	3	**C8-DCRNR/L-55080-16**	80.0	80.0	55.0	10	6.4	2.68	CNMG 16 06 12
19	C6	190.0	3	**C6-DCRNR/L-35065-19**	63.0	65.0	35.0	10	6.4	1.33	CNMG 19 06 12
	C8	250.0	3	**C8-DCRNR/L-55080-19**	80.0	80.0	55.0	10	6.4	2.68	CNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
12	C4	5513 020-02	5322 234-01	5412 028-021	5691 034-01
12	C5-C6	5513 020-02	5322 234-01	5412 028-021	5691 045-01
16	C5-C8	5513 020-07	5322 234-03	5412 028-031	5691 045-01
19	C6-C8	5513 020-07	5322 236-01	5412 028-041	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

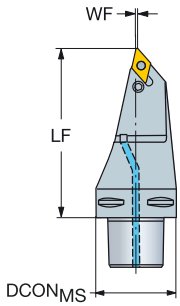
T-Max® P Schneidkopf zum Drehen

Kniehebelspannsystem

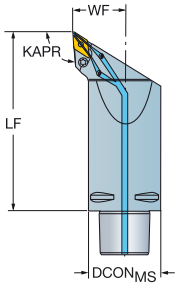
Coromant Capto® - Präzisionskühlung

KAPR

Cx-PDMNR/L..HP
48.0°



Cx-PDJNR/L..HP (M-T)
93.0°

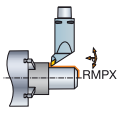
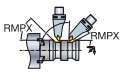






DNMM, DNMX
DNMG
DNMA, DNGA

Werkzeuge für die Multi-Task Bearbeitung

		CZC$_{MS}$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	15	C6	27°	3	**C6-PDJNR/L-45165-15HP**	63.0	165.0	45.0	150	5.0	3.88	DNMG 15 06 08
	15	C6	27°	3	**C6-PDMNR/L-00130-15HP**	63.0	130.0	0.6	150	5.0	2.08	DNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile				
Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

SANDVIK Coromant

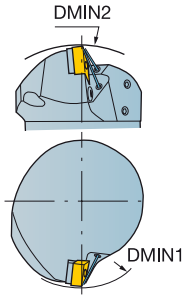
T-Max® P Schneidkopf zum Drehen

Kniehebelspannsystem

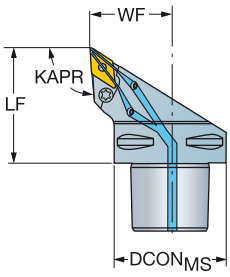
Coromant Capto® - Präzisionskühlung



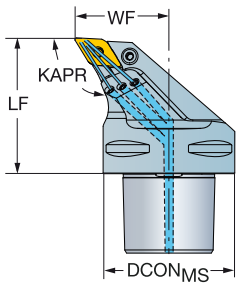
KAPR



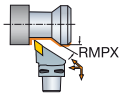
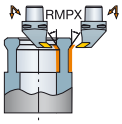
Cx-PDJNR/L..HP
93.0°



Cx-PDUNR/L..HP
93.0°



DNMM, DNMX
DNMG
DNMA, DNGA

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	11	C4	90.0	145.0	27°	3	C4-PDJNR/L-27050-11HP	40.0	50.0	27.0	150	2.0	0.44	DNMG 11 04 08
		C5	110.0	165.0	27°	3	C5-PDJNR/L-35060-11HP	50.0	60.0	35.0	150	2.0	0.79	DNMG 11 04 08
	15	C4	65.0	145.0	27°	3	C4-PDJNR/L-27055-15HP	40.0	55.0	27.0	150	5.0	0.48	DNMG 15 06 08
		C5	65.0	165.0	27°	3	C5-PDJNR/L-35060-15HP	50.0	60.0	35.0	150	5.0	0.79	DNMG 15 06 08
		C6	95.0	195.0	27°	3	C6-PDJNR/L-45065-15HP	63.0	65.0	45.0	150	5.0	1.31	DNMG 15 06 08
		C8	130.0	250.0	27°	3	C8-PDJNR/L-55080-15HP	80.0	80.0	55.0	150	5.0	2.74	DNMG 15 06 08
		C10	180.0	280.0	27°	3	C10-PDJNR/L-68110-15HP	100.0	110.0	68.0	150	5.0	6.05	DNMG 15 06 08
	15	C6	80.0		27°	3	C6-PDUNR/L-45065-15HP	63.0	65.0	45.0	150	5.0	1.36	DNMG 15 06 08
		C8	100.0		27°	3	C8-PDUNR/L-55080-15HP	80.0	80.0	55.0	150	5.0	2.77	DNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile				
	CZC$_{MS}$	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
11	C4-C5	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-03
15	C4-C5	174.3-847M	174.3-830	171.35-850M	174.3-861	5691 026-03
15	C6-C10	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

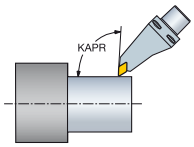
T-Max® P Schneidkopf zum Drehen

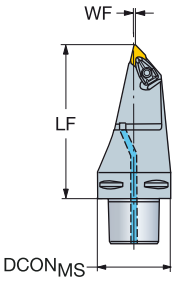
RC-Spannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

KAPR 93.0°



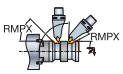






DNMM, DNMX
DNMG
DNMA, DNGA

Werkzeuge für die Multi-Task Bearbeitung

		CZC$_{MS}$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	15	C5	27°	3	**C5-DDMNL-00115-15**	50.0	115.0	1.0	10	3.9	1.24	DNMG 15 06 08
		C6	27°	3	**C6-DDMNL-00130-15**	63.0	130.0	1.0	10	3.9	2.05	DNMG 15 06 08
		C8	27°	3	**C8-DDMNL-00160-15**	80.0	160.0	1.0	10	3.9	4.13	DNMG 15 06 08
		C6	27°	3	**C6-DDMNL-33120-15**	63.0	120.0	33.0	10	3.9	2.12	DNMG 15 06 08

L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
15	C5	5513 020-02	5322 266-02	5412 028-021	5691 034-02
15	C6-C8	5513 020-02	5322 266-02	5412 028-021	5691 034-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A152


F2


E1


G1



H36



H10



H5

SANDVIK Coromant

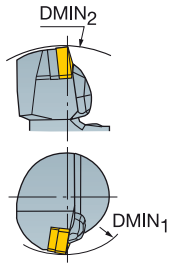
T-Max® P Schneidkopf zum Drehen

RC-Spannsystem

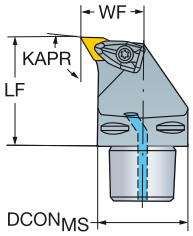
Coromant Capto® - innere Kühlschmierstoffzufuhr



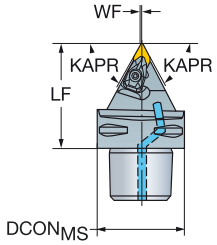
KAPR



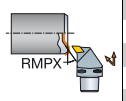
Cx-DDUNR/L
93.0°



Cx-DDNNN
62.5°



DNMM, DNMX
DNMG
DNMA, DNGA

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	11	C4		140.0	57°	3	C4-DDNNN-00050-11	40.0	50.0	0.5	10	1.7	0.35	DNMG 11 04 08
	15	C4		145.0	57°	3	C4-DDNNN-00055-15	40.0	55.0	0.5	10	3.9	0.38	DNMG 15 06 08
		C5		165.0	57°	3	C5-DDNNN-00060-15	50.0	60.0	0.5	10	3.9	0.62	DNMG 15 06 08
		C6		190.0	57°	3	C6-DDNNN-00065-15	63.0	65.0	0.5	10	3.9	1.06	DNMG 15 06 08
		C8		250.0	57°	3	C8-DDNNN-00080-15	80.0	80.0	0.5	10	3.9	2.10	DNMG 15 06 08
	15	C4	110.0	140.0	27°	3	C4-DDUNR/L-27050-15	40.0	50.0	27.0	10	3.9	0.45	DNMG 15 06 08
		C5	110.0	165.0	27°	3	C5-DDUNR/L-35060-15	50.0	60.0	35.0	10	3.9	0.80	DNMG 15 06 08
		C6	110.0	190.0	27°	3	C6-DDUNR/L-45065-15	63.0	65.0	45.0	10	3.9	1.39	DNMG 15 06 08
		C8	110.0	250.0	27°	3	C8-DDUNR/L-55080-15	80.0	80.0	55.0	10	3.9	2.70	DNMG 15 06 08

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
11	C4	5513 020-04	5322 267-01	5412 028-011	5691 034-01
15	C4	5513 020-02	5322 266-02	5412 028-021	5691 034-01
15	C5-C6	5513 020-02	5322 266-02	5412 028-021	5691 034-02
15	C8	5513 020-02	5322 266-02	5412 028-021	5691 034-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A152

F2

E1

G1


H36


H10


H5

T-Max® P Schneidkopf zum Drehen

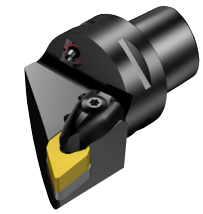
RC-Spannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

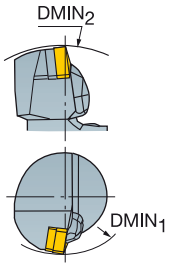
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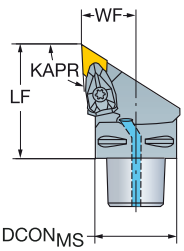
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93.0°

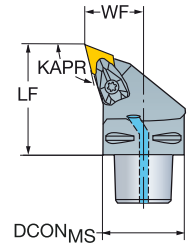
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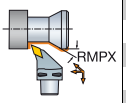
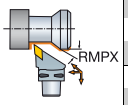








DNMM, DNMX
DNMG
DNMA, DNGA

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	15	C4	110.0	145.0	12°	3	C4-DDHNR/L-27055-15	40.0	55.0	27.0	10	3.9	0.45	DNMG 15 06 08
		C5	110.0	165.0	12°	3	C5-DDHNR/L-35060-15	50.0	60.0	35.0	10	3.9	0.74	DNMG 15 06 08
		C6	110.0	190.0	12°	3	C6-DDHNR/L-45065-15	63.0	65.0	45.0	10	3.9	1.27	DNMG 15 06 08
		C8	110.0	250.0	12°	3	C8-DDHNR/L-55080-15	80.0	80.0	55.0	10	3.9	2.50	DNMG 15 06 08
	11	C3	60.0	121.0	27°	3	C3-DDJNR/L-22045-11	32.0	45.0	22.0	10	1.7	0.23	DNMG 11 04 08
		C4	60.0	140.0	27°	3	C4-DDJNR/L-27050-11	40.0	50.0	27.0	10	1.7	0.39	DNMG 11 04 08
		C5	65.0	165.0	27°	3	C5-DDJNR/L-35060-11	50.0	60.0	35.0	10	1.7	0.76	DNMG 11 04 08
	15	C4	110.0	145.0	27°	3	C4-DDJNR/L-27055-15	40.0	55.0	27.0	10	3.9	0.46	DNMG 15 06 08
		C5	110.0	165.0	27°	3	C5-DDJNR/L-35060-15	50.0	60.0	35.0	10	3.9	0.72	DNMG 15 06 08
		C6	110.0	190.0	27°	3	C6-DDJNR/L-45065-15	63.0	65.0	45.0	10	3.9	1.18	DNMG 15 06 08
		C8	110.0	250.0	27°	3	C8-DDJNR/L-55080-15	80.0	80.0	55.0	10	3.9	2.30	DNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
11	C3	5513 020-04	5322 267-01	5412 028-011	
11	C4	5513 020-04	5322 267-01	5412 028-011	5691 034-01
11	C5	5513 020-04	5322 267-01	5412 028-011	5691 034-02
15	C4	5513 020-02	5322 266-02	5412 028-021	5691 034-01
15	C5	5513 020-02	5322 266-02	5412 028-021	5691 045-01
15	C6	5513 020-02	5322 266-02	5412 028-021	5691 034-02
15	C8	5513 020-02	5322 266-02	5412 028-021	5691 034-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

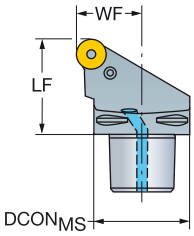
T-Max® P Schneidkopf zum Drehen

Kniehebelspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr







RCMX
RCMT
RCGX AL

						Abmessungen, mm						
		CZC$_{MS}$	RMPX	CNSC	**Bestellnummer**	DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	20	C8	27°	3	**C8-PRSCR/L-55080-20**	80.0	80.0	55.0	10	8.0	2.45	RCMX 20 06 00

R = Rechtsausführung, L = Linksausführung

Ersatzteile				
Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
176.39-843	174.3-825	176.39-853	174.3-864	5691 034-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A152


F2


E1


G1



H36



H10



H5

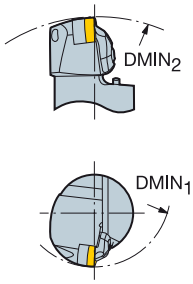
T-Max® P Schneidkopf zum Drehen

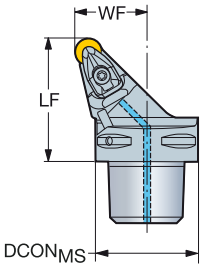
RC-Spannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

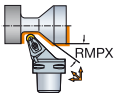








RNMG
RNGA

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	12	C4	110.0	140.0	40°	3	**C4-DRSNR/L-27050-12**	40.0	50.0	27.0	10	3.9	0.38	RNMG 12 04 00
		C5	110.0	165.0	40°	3	**C5-DRSNR/L-35060-12**	50.0	60.0	35.0	10	3.9	0.70	RNMG 12 04 00
		C6	110.0	190.0	40°	3	**C6-DRSNR/L-45065-12**	63.0	65.0	45.0	10	3.9	1.11	RNMG 12 04 00

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
12	C4	5513 020-02	5322 155-02	5412 028-021	5691 034-01
12	C5-C6	5513 020-02	5322 155-02	5412 028-021	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

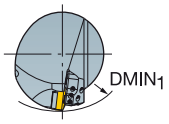
T-Max® P Schneidkopf zum Drehen

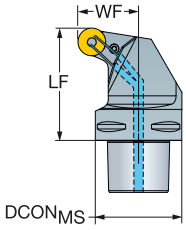
Kniehebelspannsystem

Coromant Capto® - Präzisionskühlung









RCMX
RCMT
RCGX AL

		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	16	C10	500.0	65°	3	C10-PRSCR/L-70130-16C	100.0	130.0	70.0	150	5.0	6.84	RCMX 16 06 00

Abmessungen, mm



R = Rechtsausführung, L = Linksausführung

Ersatzteile				
Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
176.39-842	174.3-833	176.39-852	174.3-867	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

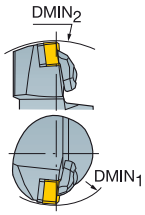
T-Max® P Schneidkopf zum Drehen

Kniehebelspannsystem

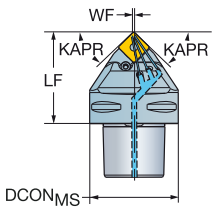
Coromant Capto® - Präzisionskühlung



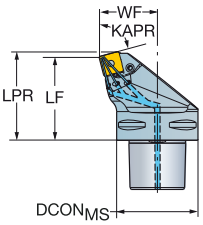
KAPR



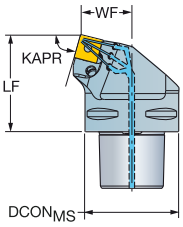
Cx-PSDNN..HP
45.0°

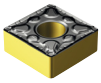


Cx-PSKNR/L..HP
75.0°

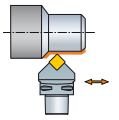
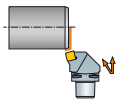
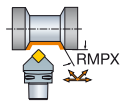


Cx-PSRNR/L..HP
75.0°





SNMM
SNMG
SNMA, SNGA

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	15	C6			40°	3	C6-PSDNN-00065-15HP	63.0		65.0	0.5	150	5.0	1.29	SNMG 15 06 12
	19	C6			40°	3	C6-PSDNN-00065-19HP	63.0		65.0	0.5	150	10.0	1.29	SNMG 19 06 12
	15	C6	125.0		10°	3	C6-PSKNR/L-45065-15HP	63.0	68.8	65.0	45.0	150	5.0	1.52	SNMG 15 06 12
	19	C6	125.0		10°	3	C6-PSKNR/L-45065-19HP	63.0	69.6	65.0	45.0	150	10.0	1.60	SNMG 19 06 12
	15	C6		190.0	10°	3	C6-PSRNR/L-35065-15HP	63.0		65.0	35.0	150	5.0	1.48	SNMG 15 06 12
	19	C6		190.0	10°	3	C6-PSRNR/L-35065-19HP	63.0		65.0	35.0	150	10.0	1.47	SNMG 19 06 12

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
CZC$_{MS}$	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
15 C6	438.3-840	438.3-831	174.3-857	174.3-864	5691 026-03
19 C6	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

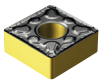
A152 F2 E1 G1 H36 H10 H5

T-Max® P Schneidkopf zum Drehen

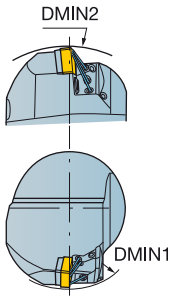
Kniehebelspannsystem

Coromant Capto® - Präzisionskühlung

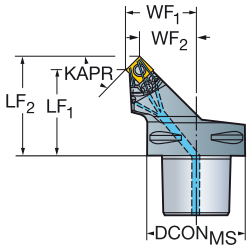




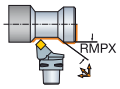
KAPR



45.0°



SNMM
SNMG
SNMA, SNGA

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	12	C4	90.0	145.0	3	**C4-PSSNR/L-27042-12HP**	40.0	50.3	42.0	27.0	150	5.0	0.41	SNMG 12 04 08
		C5	110.0	165.0	3	**C5-PSSNR/L-35052-12HP**	50.0	60.3	52.0	35.0	150	5.0	0.75	SNMG 12 04 08
		C6	110.0	200.0	3	**C6-PSSNR/L-45056-12HP**	63.0	64.3	56.0	45.0	150	5.0	1.19	SNMG 12 04 08
		C8	200.0	260.0	3	**C8-PSSNR/L-55080-12HP**	80.0	88.3	80.0	55.0	150	5.0	2.57	SNMG 12 04 08
	15	C6	110.0	200.0	3	**C6-PSSNR/L-45054-15HP**	63.0	64.2	54.0	45.0	150	5.0	1.23	SNMG 15 06 12
	19	C6	110.0	180.0	3	**C6-PSSNR/L-45052-19HP**	63.0	64.5	52.0	45.0	150	10.0	1.20	SNMG 19 06 12
		C8	200.0	260.0	3	**C8-PSSNR/L-55080-19HP**	80.0	92.5	80.0	55.0	150	10.0	2.72	SNMG 19 06 12
		C10	260.0	315.0	3	**C10-PSSNL-68092-19HP**	100.0	104.5	92.0	68.0	150	10.0	5.10	SNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

		Ersatzteile				
	CZC$_{MS}$	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
12	C4-C8	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-03
15	C6	438.3-840	438.3-831	174.3-857	174.3-864	5691 026-03
19	C6-C10	174.3-842M	174.3-822M	174.3-852M	174.3-862	5691 026-03

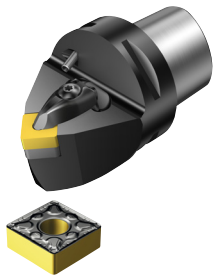
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

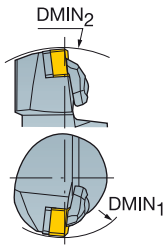
T-Max® P Schneidkopf zum Drehen

RC-Spannsystem

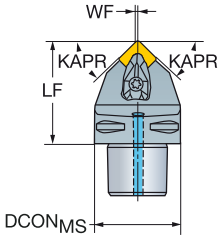
Coromant Capto® - innere Kühlschmierstoffzufuhr



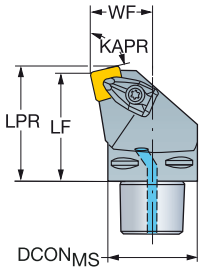
KAPR



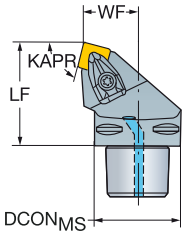
Cx-DSDNN
45.0°



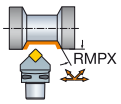
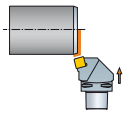
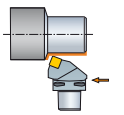
Cx-DSKNR/L
75.0°



Cx-DSRNR/L
75.0°



SNMM
SNMG
SNMA, SNGA

								Abmessungen, mm							
		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	**Bestellnummer**	DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	12	C3		124.0	40°	3	**C3-DSDNN-00048-12**	32.0		48.0	0.3	10	3.9	0.23	SNMG 12 04 08
		C4		140.0	40°	3	**C4-DSDNN-00050-12**	40.0		50.0	0.3	10	3.9	0.40	SNMG 12 04 08
		C5		165.0	40°	3	**C5-DSDNN-00060-12**	50.0		60.0	0.3	10	3.9	0.78	SNMG 12 04 08
		C6		190.0	40°	3	**C6-DSDNN-00065-12**	63.0		65.0	0.3	10	3.9	1.20	SNMG 12 04 08
	15	C5		165.0	40°	3	**C5-DSDNN-00060-15**	50.0		60.0	0.5	10	6.4	0.70	SNMG 15 06 12
		C6		190.0	40°	3	**C6-DSDNN-00065-15**	63.0		65.0	0.5	10	6.4	1.20	SNMG 15 06 12
	19	C5		170.0	40°	3	**C5-DSDNN-00065-19**	50.0		65.0	0.5	10	6.4	0.76	SNMG 19 06 12
		C6		195.0	40°	3	**C6-DSDNN-00070-19**	63.0		70.0	0.5	10	6.4	1.24	SNMG 19 06 12
	12	C4	110.0		10°	3	**C4-DSKNR/L-27050-12**	40.0	53.1	50.0	27.0	10	3.9	0.47	SNMG 12 04 08
		C5	110.0		10°	3	**C5-DSKNR/L-35060-12**	50.0	63.1	60.0	35.0	10	3.9	0.85	SNMG 12 04 08
	15	C5	125.0		10°	3	**C5-DSKNR/L-35060-15**	50.0	63.8	60.0	35.0	10	6.4	0.85	SNMG 15 06 12
		C6	125.0		10°	3	**C6-DSKNR/L-45065-15**	63.0	68.8	65.0	45.0	10	6.4	1.38	SNMG 15 06 12
	19	C6	125.0		10°	3	**C6-DSKNR/L-45065-19**	63.0	69.6	65.0	45.0	10	6.4	1.50	SNMG 19 06 12
		C8	125.0		10°	3	**C8-DSKNR/L-55080-19**	80.0	84.6	80.0	55.0	10	6.4	2.68	SNMG 19 06 12
	12	C3		124.0	10°	3	**C3-DSRNR-19048-12**	32.0		48.0	19.0	10	3.9	0.26	SNMG 12 04 08
		C4		140.0	10°	3	**C4-DSRNR/L-22050-12**	40.0		50.0	22.0	10	3.9	0.40	SNMG 12 04 08
		C5		165.0	10°	3	**C5-DSRNR/L-27060-12**	50.0		60.0	27.0	10	3.9	0.72	SNMG 12 04 08
		C6		190.0	10°	3	**C6-DSRNR/L-35065-12**	63.0		65.0	35.0	10	3.9	1.24	SNMG 12 04 08
	15	C5		165.0	10°	3	**C5-DSRNR/L-27060-15**	50.0		60.0	27.0	10	6.4	0.76	SNMG 15 06 12
		C6		190.0	10°	3	**C6-DSRNR/L-35065-15**	63.0		65.0	35.0	10	6.4	1.31	SNMG 15 06 12
	19	C6		190.0	10°	3	**C6-DSRNR/L-35065-19**	63.0		65.0	35.0	10	6.4	1.30	SNMG 19 06 12
		C8		250.0	10°	3	**C8-DSRNR/L-45080-19**	80.0		80.0	45.0	10	6.4	2.54	SNMG 19 06 12

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
12	C3	5513 020-02	5322 426-02	5412 028-021	
12	C4	5513 020-02	5322 425-01	5412 028-021	5691 034-01
12	C5-C6	5513 020-02	5322 425-01	5412 028-021	5691 045-01
15	C5-C6	5513 020-07	5322 425-03	5412 028-031	5691 045-01
19	C5-C8	5513 020-07	5322 425-04	5412 028-041	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

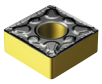
A152 F2 E1 G1 H36 H10 H5

T-Max® P Schneidkopf zum Drehen

RC-Spannsystem

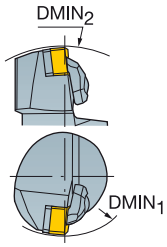
Coromant Capto® - innere Kühlschmierstoffzufuhr



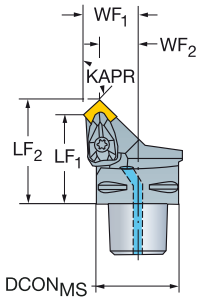


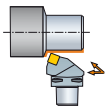
SNMM
SNMG
SNMA, SNGA

KAPR



45.0°



		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	12	C4	110.0	140.0	3	**C4-DSSNR/L-27042-12**	40.0	50.3	42.0	27.0	10	3.9	0.36	SNMG 12 04 08
		C5	110.0	165.0	3	**C5-DSSNR/L-35052-12**	50.0	60.3	52.0	35.0	10	3.9	0.68	SNMG 12 04 08
		C6	110.0	190.0	3	**C6-DSSNR/L-45056-12**	63.0	64.3	56.0	45.0	10	3.9	1.10	SNMG 12 04 08
	15	C5	125.0	165.0	3	**C5-DSSNR/L-35050-15**	50.0	60.2	50.0	35.0	10	6.4	0.70	SNMG 15 06 12
		C6	125.0	190.0	3	**C6-DSSNR/L-45054-15**	63.0	64.2	54.0	45.0	10	6.4	1.12	SNMG 15 06 12
	19	C6	125.0	190.0	3	**C6-DSSNR/L-45052-19**	63.0	64.5	52.0	45.0	10	6.4	1.15	SNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
12	C4	5513 020-02	5322 425-01	5412 028-021	5691 034-01
12	C5	5513 020-02	5322 425-01	5412 028-021	5691 034-02
12	C6	5513 020-02	5322 425-01	5412 028-021	5691 045-01
15	C5	5513 020-07	5322 425-03	5412 028-031	5691 034-02
15	C6	5513 020-07	5322 425-03	5412 028-031	5691 045-01
19	C6	5513 020-07	5322 425-04	5412 028-041	5691 034-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A152


F2


E1


G1



H36



H10

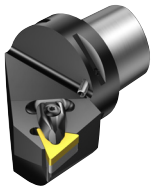


H5

T-Max® P Schneidkopf zum Drehen

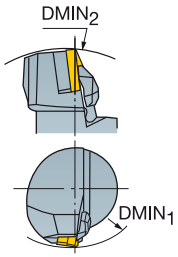
RC-Spannsystem

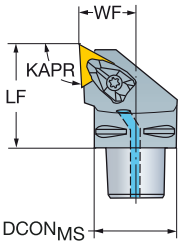
Coromant Capto® - innere Kühlschmierstoffzufuhr



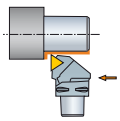


KAPR 93.0°





TNMM, TNMX
TNMG
TNMA, TNGA

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	16	C4	110.0	140.0	3	**C4-DTJNR/L-27050-16**	40.0	50.0	27.0	10	1.7	0.43	TNMG 16 04 08
		C5	110.0	165.0	3	**C5-DTJNR/L-35060-16**	50.0	60.0	35.0	10	1.7	0.78	TNMG 16 04 08
		C6	110.0	190.0	3	**C6-DTJNR/L-45065-16**	63.0	65.0	45.0	10	1.7	1.34	TNMG 16 04 08
	22	C4	110.0	140.0	3	**C4-DTJNR-27050-22**	40.0	50.0	27.0	10	3.9	0.05	TNMG 22 04 08
		C5	110.0	165.0	3	**C5-DTJNR/L-35060-22**	50.0	60.0	35.0	10	3.9	0.98	TNMG 22 04 08
		C6	110.0	190.0	3	**C6-DTJNR/L-45065-22**	63.0	65.0	45.0	10	3.9	1.40	TNMG 22 04 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
16	C4-C6	5513 020-04	5322 315-02	5412 028-011	5691 045-01
22	C4-C6	5513 020-02	5322 315-04	5412 028-021	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

T-Max® P Schneidkopf zum Drehen

RC-Spannsystem

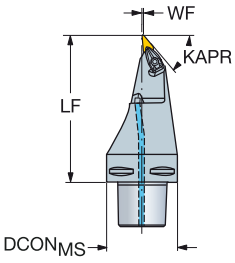
Coromant Capto® - innere Kühlschmierstoffzufuhr

KAPR 95.0°

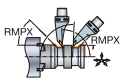





VNMG



Werkzeuge für die Multi-Task-Bearbeitung

						Abmessungen, mm						
		CZC_{MS}	RMPX	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	16	C8	45°	3	**C8-DVMNL-00160-16**	80.0	160.0	1.2	10	3.0	3.85	VNMG 16 04 08

L = Linksausführung

Ersatzteile			
Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
5513 020-09	5322 269-01	5412 028-061	5691 034-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

T-Max® P Schneidkopf zum Drehen

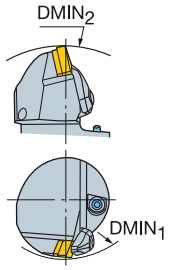
RC-Spannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

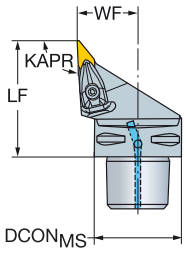


VNMG

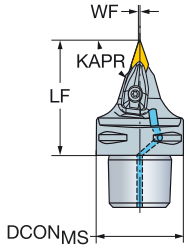
KAPR

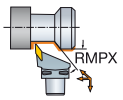


Cx-DVJNR/L
93.0°



Cx-DVVNN
72.5°



								Abmessungen, mm						
		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	16	C4	60.0	152.0	50°	3	**C4-DVJNR/L-27062-16**	40.0	62.0	27.0	10	3.0	0.45	VNMG 16 04 08
		C5	65.0	170.0	50°	3	**C5-DVJNR/L-35065-16**	50.0	65.0	35.0	10	3.0	0.72	VNMG 16 04 08
		C6	81.0	190.0	50°	3	**C6-DVJNR/L-45065-16**	63.0	65.0	45.0	10	3.0	1.13	VNMG 16 04 08
		C8	100.0	250.0	50°	3	**C8-DVJNR/L-55080-16**	80.0	80.0	55.0	10	3.0	2.22	VNMG 16 04 08
	16	C4		152.0	70°	3	**C4-DVVNN-00062-16**	40.0	62.0	0.6	10	3.0	0.41	VNMG 16 04 08
		C5		170.0	70°	3	**C5-DVVNN-00065-16**	50.0	65.0	0.6	10	3.0	0.63	VNMG 16 04 08
		C6		190.0	70°	3	**C6-DVVNN-00065-16**	63.0	65.0	0.6	10	3.0	1.03	VNMG 16 04 08
		C8		250.0	70°	3	**C8-DVVNN-00080-16**	80.0	80.0	0.6	10	3.0	2.00	VNMG 16 04 08

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
C4-DVJNR/L-27062-16	5513 020-09	5322 269-01	5412 028-061	5691 034-01
C4-DVVNN-00062-16	5513 020-09	5322 269-01	5412 028-061	5691 034-01
C5-DVJNR/L-35065-16	5513 020-09	5322 269-01	5412 028-061	5691 034-02
C5-DVVNN-00065-16	5513 020-09	5322 269-01	5412 028-061	5691 045-01
C6-DVJNR/L-45065-16	5513 020-09	5322 269-01	5412 028-061	5691 034-02
C6-DVVNN-00065-16	5513 020-09	5322 269-01	5412 028-061	5691 045-01
C8-DVJNR/L-55080-16	5513 020-09	5322 269-01	5412 028-061	5691 034-03
C8-DVVNN-00080-16	5513 020-09	5322 269-01	5412 028-061	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

T-Max® P Schneidkopf zum Drehen

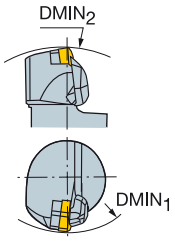
RC-Spannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

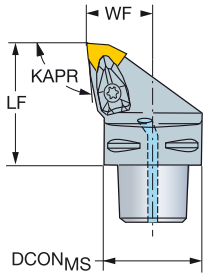




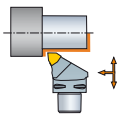
KAPR



95.0°



WNMM,
WNMG
WNGA, WNMA

		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	06	C3	60.0	116.0	3	C3-DWLNR/L-22040-06	32.0	40.0	22.0	10	1.7	0.21	WNMG 06 04 08
		C4	60.0	140.0	3	C4-DWLNR/L-27050-06	40.0	50.0	27.0	10	1.7	0.43	WNMG 06 04 08
		C5	65.0	165.0	3	C5-DWLNR/L-35060-06	50.0	60.0	35.0	10	1.7	0.74	WNMG 06 04 08
		C6	81.0	190.0	3	C6-DWLNR/L-45065-06	63.0	65.0	45.0	10	1.7	1.33	WNMG 06 04 08
	08	C4	110.0	140.0	3	C4-DWLNR/L-27050-08	40.0	50.0	27.0	10	3.9	0.43	WNMG 08 04 08
		C5	110.0	165.0	3	C5-DWLNR/L-35060-08	50.0	60.0	35.0	10	3.9	0.74	WNMG 08 04 08
		C6	110.0	190.0	3	C6-DWLNR/L-45065-08	63.0	65.0	45.0	10	3.9	1.34	WNMG 08 04 08
		C8	110.0	250.0	3	C8-DWLNR/L-55080-08	80.0	80.0	55.0	10	3.9	2.58	WNMG 08 04 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Düse
06	C3	5513 020-04	5322 328-01	5412 028-011	
06	C4	5513 020-04	5322 328-01	5412 028-011	5691 034-01
06	C5-C6	5513 020-04	5322 328-01	5412 028-011	5691 045-01
08	C4	5513 020-02	5322 331-12	5412 028-021	5691 034-01
08	C5-C8	5513 020-02	5322 331-12	5412 028-021	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

T-Max® P Schneidkopf zum Drehen

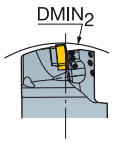
Kniehebelspannsystem

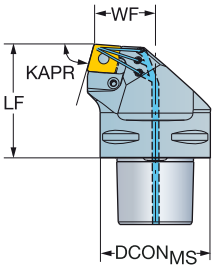
Coromant Capto® - Präzisionskühlung



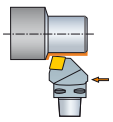


KAPR 75.0°





CNMM
CNMG
CNMA, CNGA

		CZC$_{MS}$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	16	C6	190.0	3	**C6-PCRNR/L-35065-16HP**	63.0	65.0	35.0	150	5.0	1.50	CNMG 16 06 12
	19	C6	190.0	3	**C6-PCRNR/L-35065-19HP**	63.0	65.0	35.0	150	10.0	1.48	CNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

		Ersatzteile				
	CZC$_{MS}$	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
16	C6	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-03
19	C6	174.3-842M	174.3-822M	171.31-851M	174.3-862	5691 026-03

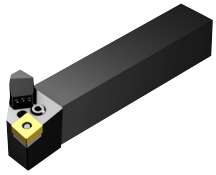
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

T-Max® P Schaftwerkzeug zum Drehen

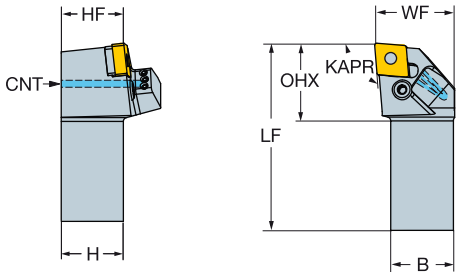
Kniehebelspannsystem

Präzisionskühlung

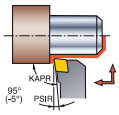




KAPR 95.0°



CNMM
CNMG
CNMA, CNGA

						Abmessungen, mm									
		CZC_{MS}	OHX	CNSC	Bestellnummer	B	H	LF	WF	HF	CNT	BAR	NM	KG	MIID
	12	32 x 25	30.1	1	PCLNR/L 3225P 12HP	25.0	32.0	170.0	32.0	32.0	G 1/8-28	275	5.0	1.09	CNMG 12 04 08
		32 x 32	31.3	1	PCLNR/L 3232P 12HP	32.0	32.0	170.0	40.0	32.0	G 1/8-28	275	5.0	1.37	CNMG 12 04 08
	16	25 x 25	32.6	1	PCLNR/L 2525M 16HP	25.0	25.0	150.0	32.0	25.0	G 1/8-28	275	5.0	0.78	CNMG 16 06 12
		32 x 32	33.9	1	PCLNR/L 3232P 16HP	32.0	32.0	170.0	40.0	32.0	G 1/8-28	275	5.0	1.38	CNMG 16 06 12

R = Rechtsausführung, L = Linksausführung

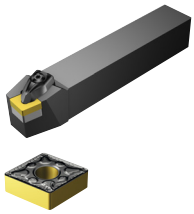
		Ersatzteile				
	CZC_{MS}	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
12	32 x 25-32 x 32	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13
16	25 x 25-32 x 32	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

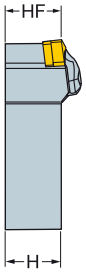
A152 F2 E1 G1 H36 H10 H5

T-Max® P Schaftwerkzeug zum Drehen

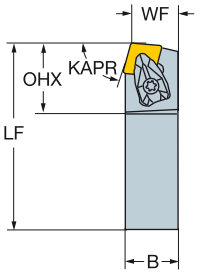
RC-Spannsystem



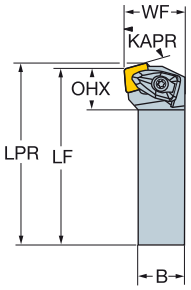
KAPR



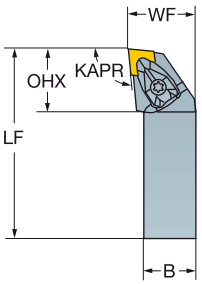
DCBNR/L
75.0°



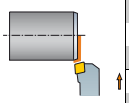
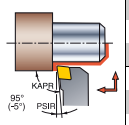
DCKNR/L
75.0°



DCLNR/L
95.0°



CNMM
CNMG
CNMA, CNGA

					Abmessungen, mm								
		CZC_{MS}	OHX	Bestellnummer	B	H	LPR	LF	WF	HF	NM	KG	MIID
	12	20 x 20	34.2	DCBNR/L 2020K 12	20.0	20.0		125.0	17.0	20.0	3.9	0.43	CNMG 12 04 08
		25 x 25	34.6	DCBNR/L 2525M 12	25.0	25.0		150.0	22.0	25.0	3.9	0.76	CNMG 12 04 08
		32 x 25	34.6	DCBNR/L 3225P 12	25.0	32.0		170.0	22.0	32.0	3.9	1.09	CNMG 12 04 08
		32 x 32	34.2	DCBNR/L 3232P 12	32.0	32.0		170.0	27.0	32.0	3.9	1.35	CNMG 12 04 08
	16	25 x 25	41.5	DCBNR/L 2525M 16	25.0	25.0		150.0	22.0	25.0	6.4	0.79	CNMG 16 06 12
		32 x 25	32.0	DCBNR/L 3225P 16	25.0	32.0		170.0	22.0	32.0	6.4	1.11	CNMG 16 06 12
		32 x 32	41.6	DCBNR/L 3232P 16	32.0	32.0		170.0	27.0	32.0	6.4	1.39	CNMG 16 06 12
	19	32 x 32	46.1	DCBNR/L 3232P 19	32.0	32.0		170.0	27.0	32.0	6.4	1.39	CNMG 19 06 12
	12	20 x 20	21.2	DCKNR/L 2020K 12	20.0	20.0	128.1	125.0	25.0	20.0	3.9	0.46	CNMG 12 04 08
		25 x 25	21.2	DCKNR/L 2525M 12	25.0	25.0	153.1	150.0	32.0	25.0	3.9	0.80	CNMG 12 04 08
		32 x 25	21.3	DCKNR/L 3225P 12	25.0	32.0	173.1	170.0	32.0	32.0	3.9	1.10	CNMG 12 04 08
	16	32 x 32	27.1	DCKNR/L 3232P 16	32.0	32.0	173.8	170.0	40.0	32.0	6.4	1.44	CNMG 16 06 12
	09	16 x 16	24.8	DCLNR/L 1616H 09	16.0	16.0		100.0	20.0	16.0	1.7	0.22	CNMG 09 03 08
		20 x 20	24.8	DCLNR/L 2020K 09	20.0	20.0		125.0	25.0	20.0	1.7	0.43	CNMG 09 03 08
		25 x 25	24.8	DCLNR/L 2525M 09	25.0	25.0		150.0	32.0	25.0	1.7	0.75	CNMG 09 03 08
	12	16 x 16	32.2	DCLNR/L 1616H 12	16.0	16.0		100.0	20.0	16.0	3.9	0.26	CNMG 12 04 08
		20 x 20	32.0	DCLNR/L 2020K 12	20.0	20.0		125.0	25.0	20.0	3.9	0.44	CNMG 12 04 08
		25 x 25	32.0	DCLNR/L 2525M 12	25.0	25.0		150.0	32.0	25.0	3.9	0.77	CNMG 12 04 08
		32 x 25	32.0	DCLNR/L 3225P 12	25.0	32.0		170.0	32.0	32.0	3.9	1.11	CNMG 12 04 08
		32 x 32	32.2	DCLNR/L 3232P 12	32.0	32.0		170.0	40.0	32.0	3.9	1.38	CNMG 12 04 08
	16	25 x 25	39.0	DCLNR/L 2525M 16	25.0	25.0		150.0	32.0	25.0	6.4	0.81	CNMG 16 06 12
		32 x 25	39.0	DCLNR/L 3225P 16	25.0	32.0		170.0	32.0	32.0	6.4	1.13	CNMG 16 06 12
		32 x 32	39.0	DCLNR/L 3232P 16	32.0	32.0		170.0	40.0	32.0	6.4	1.41	CNMG 16 06 12
	19	25 x 25	43.7	DCLNR/L 2525M 19	25.0	25.0		150.0	32.0	25.0	6.4	0.82	CNMG 19 06 12
		32 x 32	43.2	DCLNR/L 3232P 19	32.0	32.0		170.0	40.0	32.0	6.4	1.41	CNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
	CZC_{MS}	Schraube für Zwischenlage	Zwischenlage	Spannsatz
09	16 x 16-25 x 25	5513 020-04	5322 236-04	5412 028-011
12	16 x 16	5513 020-02	5322 236-03	5412 028-021
12	20 x 20-32 x 32	5513 020-02	5322 234-01	5412 028-021
16	25 x 25-32 x 32	5513 020-07	5322 234-04	5412 028-031
19	25 x 25-32 x 32	5513 020-07	5322 236-01	5412 028-041

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

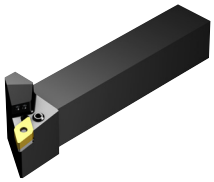
A152 F2 E1 H36 H10

SANDVIK Coromant

T-Max® P Schaftwerkzeug zum Drehen

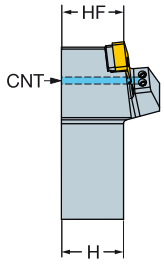
Kniehebelspannsystem

Präzisionskühlung

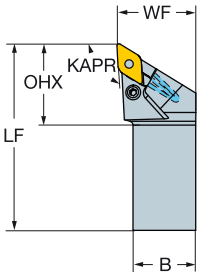




KAPR



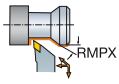
93.0°



DNMM, DNMX

DNMG

DNMA, DNGA

		CZC$_{MS}$	RMPX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	CNT	BAR	NM	KG	MIID
	11	16 x 16	27°	36.9	1	**PDJNR/L 1616H 11HP**	16.0	16.0	100.0	20.0	16.0	G 1/8-28	275	2.0	0.24	DNMG 11 04 08
		20 x 20	27°	36.4	1	**PDJNR/L 2020K 11HP**	20.0	20.0	125.0	25.0	20.0	G 1/8-28	275	2.0	0.42	DNMG 11 04 08
		25 x 25	27°	32.8	1	**PDJNR/L 2525M 11HP**	25.0	25.0	150.0	32.0	25.0	G 1/8-28	275	2.0	0.75	DNMG 11 04 08
	15	32 x 25	27°	38.4	1	**PDJNR/L 3225P 15HP**	25.0	32.0	170.0	32.0	32.0	G 1/8-28	275	5.0	1.07	DNMG 15 06 08
		32 x 32	27°	41.6	1	**PDJNR/L 3232P 15HP**	32.0	32.0	170.0	40.0	32.0	G 1/8-28	275	5.0	1.33	DNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile				
	CZC$_{MS}$	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
11	16 x 16-25 x 25	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13
15	32 x 25-32 x 32	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

 A152

 F2

 E1

 G1

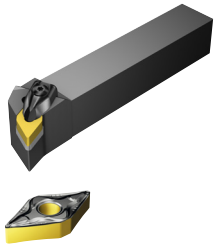
 H36

 H10

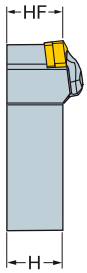
 H5

T-Max® P Schaftwerkzeug zum Drehen

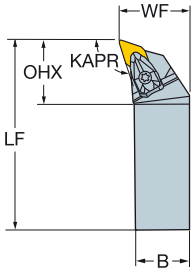
RC-Spannsystem



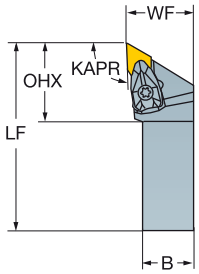
KAPR



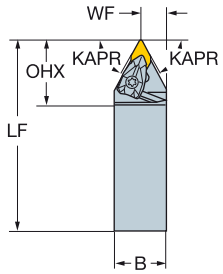
DDHNR/L
107.5°



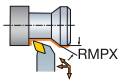
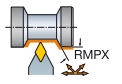
DDJNR/L
93.0°



DDNNN
62.5°



DNMM, DNMX
DNMG
DNMA, DNGA

						Abmessungen, mm							
		CZC_{MS}	RMPX	OHX	Bestellnummer	B	H	LF	WF	HF	NM	KG	MIID
	15	20 x 20	12°	36.1	DDHNR/L 2020K 15	20.0	20.0	125.0	25.0	20.0	3.9	0.42	DNMG 15 06 08
		25 x 25	12°	36.1	DDHNR/L 2525M 15	25.0	25.0	150.0	32.0	25.0	3.9	0.76	DNMG 15 06 08
		32 x 25	12°	36.1	DDHNR/L 3225P 15	25.0	32.0	170.0	32.0	32.0	3.9	1.09	DNMG 15 06 08
		32 x 32	12°	36.1	DDHNR/L 3232P 15	32.0	32.0	170.0	40.0	32.0	3.9	1.34	DNMG 15 06 08
	11	16 x 16	27°	30.1	DDJNR/L 1616H 11	16.0	16.0	100.0	20.0	16.0	1.7	0.22	DNMG 11 04 08
		20 x 20	27°	30.2	DDJNR/L 2020K 11	20.0	20.0	125.0	25.0	20.0	1.7	0.40	DNMG 11 04 08
		25 x 25	27°	30.2	DDJNR/L 2525M 11	25.0	25.0	150.0	32.0	25.0	1.7	0.73	DNMG 11 04 08
	15	20 x 20	27°	39.4	DDJNR/L 2020K 15	20.0	20.0	125.0	25.0	20.0	3.9	0.43	DNMG 15 06 08
		25 x 25	27°	39.4	DDJNR/L 2525M 15	25.0	25.0	150.0	32.0	25.0	3.9	0.75	DNMG 15 06 08
		32 x 25	27°	39.4	DDJNR/L 3225P 15	25.0	32.0	170.0	32.0	32.0	3.9	1.06	DNMG 15 06 08
		32 x 32	27°	39.4	DDJNR/L 3232P 15	32.0	32.0	170.0	40.0	32.0	3.9	1.33	DNMG 15 06 08
	11	20 x 20	57°	31.2	DDNNN 2020K 11	20.0	20.0	125.0	10.5	20.0	1.7	0.39	DNMG 11 04 08
		25 x 25	57°	31.2	DDNNN 2525M 11	25.0	25.0	150.0	13.0	25.0	1.7	0.72	DNMG 11 04 08
	15	25 x 25	57°	40.8	DDNNN 2525M 15	25.0	25.0	150.0	13.0	25.0	3.9	0.72	DNMG 15 06 08
		32 x 25	57°	40.8	DDNNN 3225P 15	25.0	32.0	170.0	13.0	32.0	3.9	1.03	DNMG 15 06 08
		32 x 32	57°	40.8	DDNNN 3232P 15	32.0	32.0	170.0	16.5	32.0	3.9	1.28	DNMG 15 06 08

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube für Zwischenlage	Zwischenlage	Spannsatz
5513 020-04	5322 267-01	5412 028-011
5513 020-02	5322 266-02	5412 028-021

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A152


F2


E1



H36



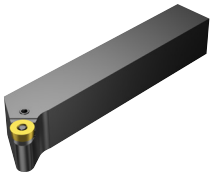
H10

SANDVIK Coromant

T-Max® P Schaftwerkzeug zum Drehen

Kniehebelspannsystem

Rund (pos)

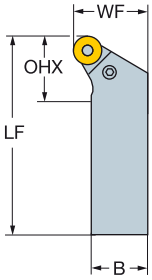




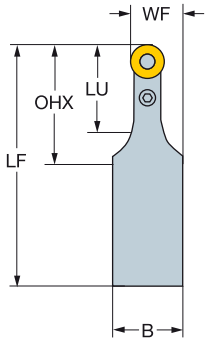
RCMX
RCMT
RCGX AL

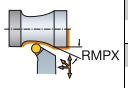
PRGCR/L





PRDCN



		CZC$_{MS}$	LU	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	10	20 x 20	25.0	90°	30.0	**PRDCN 2020K 10**	20.0	20.0	125.0	15.0	20.0	2.0	0.37	RCMX 10 03 00
	12	25 x 25	28.0	90°	33.0	**PRDCN 2525M 12**	25.0	25.0	150.0	18.5	25.0	4.0	0.67	RCMX 12 04 00
		32 x 25	28.0	90°	33.0	**PRDCN 3225P 12**	25.0	32.0	170.0	18.5	32.0	4.0	0.98	RCMX 12 04 00
	16	32 x 25	35.0	90°	40.0	**PRDCN 3225P 16**	25.0	32.0	170.0	20.5	32.0	4.0	0.98	RCMX 16 06 00
	20	32 x 32	40.0	90°	45.0	**PRDCN 3232P 20**	32.0	32.0	170.0	26.0	32.0	8.0	1.23	RCMX 20 06 00
	10	20 x 20		27°	20.8	**PRGCR/L 2020K 10**	20.0	20.0	125.0	25.0	20.0	2.0	0.40	RCMX 10 03 00
		25 x 25		27°	27.2	**PRGCR/L 2525M 10**	25.0	25.0	150.0	32.0	25.0	2.0	0.76	RCMX 10 03 00
	12	20 x 20		27°	20.8	**PRGCR/L 2020K 12**	20.0	20.0	125.0	25.0	20.0	4.0	0.41	RCMX 12 04 00
		25 x 25		27°	27.2	**PRGCR/L 2525M 12**	25.0	25.0	150.0	32.0	25.0	4.0	0.76	RCMX 12 04 00
		32 x 25		27°	32.0	**PRGCR/L 3225P 12**	25.0	32.0	170.0	32.0	32.0	4.0	1.07	RCMX 12 04 00
	16	25 x 25		27°	27.2	**PRGCR/L 2525M 16**	25.0	25.0	150.0	32.0	25.0	4.0	0.76	RCMX 16 06 00
		32 x 25		27°	33.2	**PRGCR/L 3225P 16**	25.0	32.0	170.0	32.0	32.0	4.0	1.08	RCMX 16 06 00
	20	32 x 32		27°	38.0	**PRGCR/L 3232P 20**	32.0	32.0	170.0	40.0	32.0	8.0	1.35	RCMX 20 06 00

N = Neutrale Ausführung, R = Rechtsausführung,
L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage
10	20 x 20-25 x 25	176.39-840	174.3-834	176.39-850	174.3-860
12	20 x 20-32 x 25	5432 005-01	174.3-820M	176.39-851	174.3-863
16	25 x 25-32 x 25	176.39-842	174.3-833	176.39-852	174.3-867
20	32 x 32	176.39-843	174.3-825	176.39-853	174.3-864

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

 A48

 F2

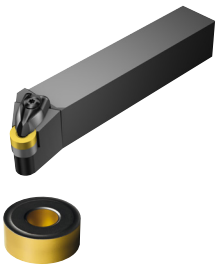
 E1

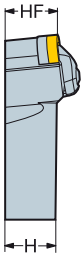
 H36

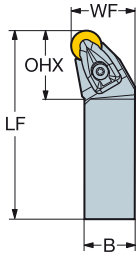
 H10

T-Max® P Schaftwerkzeug zum Drehen

RC-Spannsystem







RNMG
RNGA

					Abmessungen, mm							
		CZC_{MS}	RMPX	OHX	**Bestellnummer**	B	H	LF	WF	HF	NM	KG	MIID
	12	25 x 25	40°	31.6	**DRSNR/L 2525M 12**	25.0	25.0	150.0	32.0	25.0	3.9	0.74	RNMG 12 04 00
	15	32 x 25	40°	38.5	**DRSNR/L 3225P 15**	25.0	32.0	170.0	32.0	32.0	6.4	1.04	RNMG 15 06 00
	19	32 x 32	40°	42.6	**DRSNR/L 3232P 19**	32.0	32.0	170.0	40.0	32.0	6.4	1.34	RNMG 19 06 00

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
	CZC_{MS}	Schraube für Zwischenlage	Zwischenlage	Spannsatz
12	25 x 25	5513 020-02	5322 155-02	5412 028-021
15	32 x 25	5513 020-07	5322 155-04	5412 028-031
19	32 x 32	5513 020-07	5322 155-06	5412 028-041

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A152


F2


E1



H36

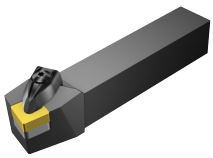


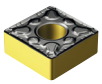
H10

SANDVIK Coromant

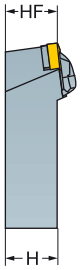
T-Max® P Schaftwerkzeug zum Drehen

RC-Spannsystem

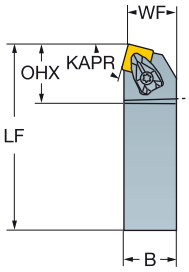




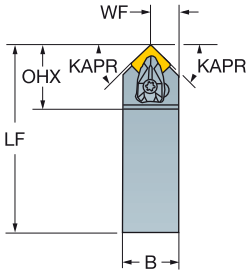
KAPR



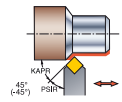
DSBNR/L
75.0°



DSDNN
45.0°



SNMM
SNMG
SNMA, SNGA

		CZC$_{MS}$	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	09	25 x 25	10°	26.7	**DSBNR 2525M 09**	25.0	25.0	150.0	22.0	25.0	1.7	0.74	SNMG 09 03 08
	12	20 x 20	10°	34.2	**DSBNR/L 2020K 12**	20.0	20.0	125.0	17.0	20.0	3.9	0.43	SNMG 12 04 08
		25 x 25	10°	34.3	**DSBNR/L 2525M 12**	25.0	25.0	150.0	22.0	25.0	3.9	0.75	SNMG 12 04 08
		32 x 25	10°	34.3	**DSBNR/L 3225P 12**	25.0	32.0	170.0	22.0	32.0	3.9	1.12	SNMG 12 04 08
	15	25 x 25	10°	41.6	**DSBNR/L 2525M 15**	25.0	25.0	150.0	22.0	25.0	6.4	0.79	SNMG 15 06 12
		32 x 32	10°	41.5	**DSBNR/L 3232P 15**	32.0	32.0	170.0	27.0	32.0	6.4	1.38	SNMG 15 06 12
	19	32 x 32	10°	46.4	**DSBNR/L 3232P 19**	32.0	32.0	170.0	27.0	32.0	6.4	1.38	SNMG 19 06 12
	09	16 x 16	40°	28.1	**DSDNN 1616H 09**	16.0	16.0	100.0	8.3	16.0	1.7	0.21	SNMG 09 03 08
	12	20 x 20	40°	36.5	**DSDNN 2020K 12**	20.0	20.0	125.0	10.3	20.0	3.9	0.43	SNMG 12 04 08
		25 x 25	40°	36.5	**DSDNN 2525M 12**	25.0	25.0	150.0	12.8	25.0	3.9	0.75	SNMG 12 04 08
		32 x 25	40°	36.5	**DSDNN 3225P 12**	25.0	32.0	170.0	12.8	32.0	3.9	1.04	SNMG 12 04 08
		32 x 32	40°	36.8	**DSDNN 3232P 12**	32.0	32.0	170.0	16.3	32.0	3.9	1.32	SNMG 12 04 08
	15	25 x 25	40°	44.8	**DSDNN 2525M 15**	25.0	25.0	150.0	12.8	25.0	6.4	0.75	SNMG 15 06 12
	19	32 x 32	40°	49.5	**DSDNN 3232P 19**	32.0	32.0	170.0	16.5	32.0	6.4	1.36	SNMG 19 06 12

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

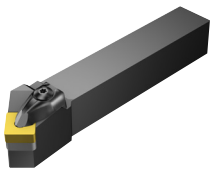
		Ersatzteile		
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz
09	16 x 16-25 x 25	5513 020-04	5322 426-01	5412 028-011
12	20 x 20-32 x 32	5513 020-02	5322 425-01	5412 028-021
15	25 x 25-32 x 32	5513 020-07	5322 425-03	5412 028-031
19	32 x 32	5513 020-07	5322 425-04	5412 028-041

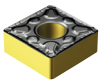
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 H36 H10

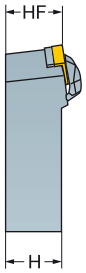
T-Max® P Schaftwerkzeug zum Drehen

RC-Spannsystem

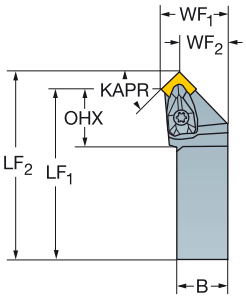




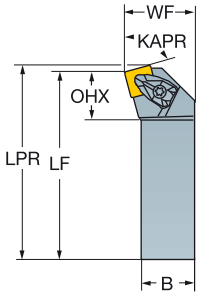
KAPR



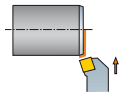
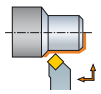
DSSNR/L
45.0°



DSKNR/L
75.0°



SNMM
SNMG
SNMA, SNGA

		CZC_{MS}	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LPR	LF	WF	HF	NM	KG	MIID
	12	25 x 25	10°	23.6	**DSKNR/L 2525M 12**	25.0	25.0	153.1	150.0	32.0	25.0	3.9	0.79	SNMG 12 04 08
		32 x 25	10°	23.7	**DSKNR/L 3225P 12**	25.0	32.0	173.1	170.0	32.0	32.0	3.9	1.13	SNMG 12 04 08
	12	20 x 20	0°	27.5	**DSSNR/L 2020K 12**	20.0	20.0	133.3	125.0	25.0	20.0	3.9	0.33	SNMG 12 04 08
		25 x 25	0°	27.5	**DSSNR/L 2525M 12**	25.0	25.0	158.3	150.0	32.0	25.0	3.9	0.80	SNMG 12 04 08
		32 x 25	0°	27.4	**DSSNR/L 3225P 12**	25.0	32.0	178.3	170.0	32.0	32.0	3.9	1.13	SNMG 12 04 08
		32 x 32	0°	27.4	**DSSNR/L 3232P 12**	32.0	32.0	178.3	170.0	40.0	32.0	3.9	1.40	SNMG 12 04 08
	15	25 x 25	0°	32.0	**DSSNR/L 2525M 15**	25.0	25.0	160.2	150.0	32.0	25.0	6.4	0.90	SNMG 15 06 12
		32 x 25	0°	33.1	**DSSNR/L 3225P 15**	25.0	32.0	180.2	170.0	32.0	32.0	6.4	1.16	SNMG 15 06 12
		32 x 32	0°	33.1	**DSSNR/L 3232P 15**	32.0	32.0	180.2	170.0	40.0	32.0	6.4	1.44	SNMG 15 06 12
	19	32 x 32	0°	37.0	**DSSNR/L 3232P 19**	32.0	32.0	182.5	170.0	40.0	32.0	6.4	1.47	SNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
	CZC_{MS}	Schraube für Zwischenlage	Zwischenlage	Spannsatz
12	20 x 20-32 x 32	5513 020-02	5322 425-01	5412 028-021
15	25 x 25-32 x 32	5513 020-07	5322 425-03	5412 028-031
19	32 x 32	5513 020-07	5322 425-04	5412 028-041

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

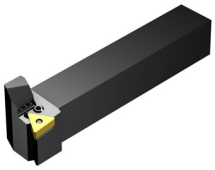
A152 F2 E1 H36 H10

SANDVIK Coromant

T-Max® P Schaftwerkzeug zum Drehen

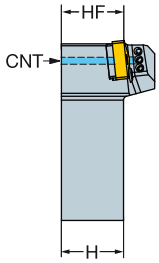
Kniehebelspannsystem

Präzisionskühlung

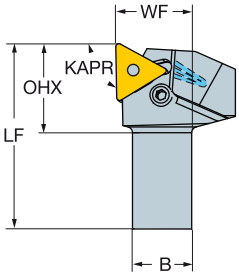




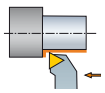
KAPR



91.0°



TNMM, TNMX
TNMG
TNMA, TNGA

						Abmessungen, mm									
		CZC_{MS}	OHX	CNSC	**Bestellnummer**	B	H	LF	WF	HF	CNT	BAR	NM	KG	MIID
	16	16 x 16	23.9	1	**PTGNR/L 1616H 16HP**	16.0	16.0	100.0	20.0	16.0	G 1/8-28	275	2.0	0.27	TNMG 16 04 08
		20 x 20	23.9	1	**PTGNR/L 2020K 16HP**	20.0	20.0	125.0	25.0	20.0	G 1/8-28	275	2.0	0.47	TNMG 16 04 08
		25 x 25	23.9	1	**PTGNR/L 2525M 16HP**	25.0	25.0	150.0	32.0	25.0	G 1/8-28	275	2.0	0.79	TNMG 16 04 08

R = Rechtsausführung, L = Linksausführung

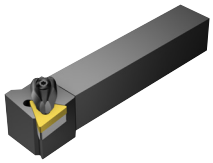
Ersatzteile				
Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
174.3-840M	174.3-820M	179.3-850M	174.3-860	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

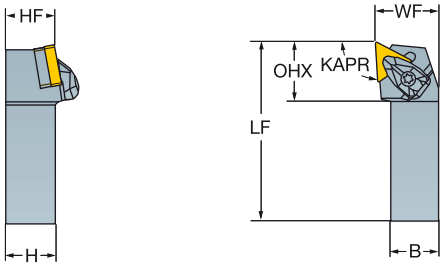
T-Max® P Schaftwerkzeug zum Drehen

RC-Spannsystem

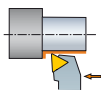




KAPR 93.0°



TNMM, TNMX
TNMG
TNMA, TNGA

		CZC$_{MS}$	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	16	16 x 16	24.9	**DTJNR/L 1616H 16**	16.0	16.0	100.0	20.0	16.0	1.7	0.23	TNMG 16 04 08
		20 x 20	24.9	**DTJNR/L 2020K 16**	20.0	20.0	125.0	25.0	20.0	1.7	0.43	TNMG 16 04 08
		25 x 25	24.9	**DTJNR/L 2525M 16**	25.0	25.0	150.0	32.0	25.0	1.7	0.76	TNMG 16 04 08
		32 x 25	25.3	**DTJNR/L 3225P 16**	25.0	32.0	170.0	32.0	32.0	1.7	1.10	TNMG 16 04 08
	22	25 x 25	32.6	**DTJNR/L 2525M 22**	25.0	25.0	150.0	32.0	25.0	3.9	0.90	TNMG 22 04 08
		32 x 32	32.6	**DTJNR/L 3232P 22**	32.0	32.0	170.0	40.0	32.0	3.9	1.42	TNMG 22 04 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz
16	16 x 16	5513 020-04	5322 316-01	5412 028-011
16	20 x 20-32 x 25	5513 020-04	5322 315-02	5412 028-011
22	25 x 25-32 x 32	5513 020-02	5322 315-04	5412 028-021

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

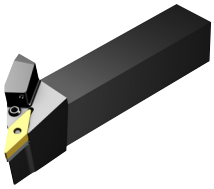
A152 F2 E1 H36 H10

SANDVIK Coromant

T-Max® P Schaftwerkzeug zum Drehen

Kniehebelspannsystem

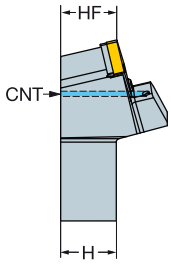
Präzisionskühlung



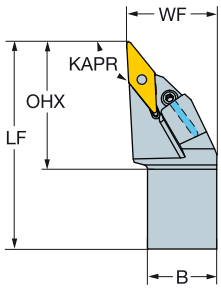


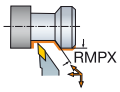
VNMG

KAPR



93.0°



						Bestellnummer	Abmessungen, mm						BAR	NM	KG	MIID
		CZC_{MS}	RMPX	OHX	CNSC		B	H	LF	WF	HF	CNT				
	16	16 x 16	41°	41.6	1	**PVJNR/L 1616H 16HP**	16.0	16.0	100.0	20.0	16.0	G 1/8-28	275	2.0	0.25	VNMG 16 04 08
		20 x 20	41°	42.6	1	**PVJNR/L 2020K 16HP**	20.0	20.0	125.0	25.0	20.0	G 1/8-28	275	2.0	0.42	VNMG 16 04 08
		25 x 25	41°	45.7	1	**PVJNR/L 2525M 16HP**	25.0	25.0	150.0	32.0	25.0	G 1/8-28	275	2.0	0.75	VNMG 16 04 08
		32 x 25	41°	45.7	1	**PVJNR/L 3225P 16HP**	25.0	32.0	170.0	32.0	32.0	G 1/8-28	275	2.0	1.08	VNMG 16 04 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile				
Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
5432 001-02	174.3-820M	5322 256-01	174.3-860	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

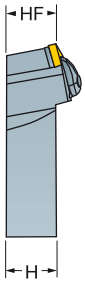
T-Max® P Schaftwerkzeug zum Drehen

RC-Spannsystem

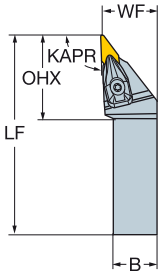




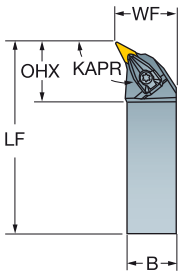
KAPR



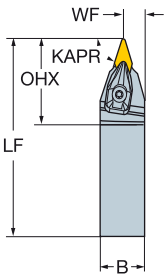
DVJNR/L
93.0°



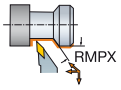
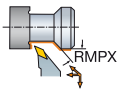
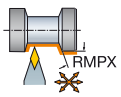
DVPNR/L
117.5°



DVVNN
72.5°



VNMG

		CZC$_{MS}$	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	16	20 x 20	44°	46.6	**DVJNR/L 2020K 16**	20.0	20.0	125.0	25.0	20.0	3.0	0.44	VNMG 16 04 08
		25 x 25	44°	46.6	**DVJNR/L 2525M 16**	25.0	25.0	150.0	32.0	25.0	3.0	0.74	VNMG 16 04 08
		32 x 25	44°	46.6	**DVJNR/L 3225P 16**	25.0	32.0	170.0	32.0	32.0	3.0	1.06	VNMG 16 04 08
		32 x 32	44°	46.6	**DVJNR/L 3232P 16**	32.0	32.0	170.0	40.0	32.0	3.0	1.29	VNMG 16 04 08
	16	25 x 25	25°	39.2	**DVPNR/L 2525M 16**	25.0	25.0	150.0	32.0	25.0	3.0	0.80	VNMG 16 04 08
		32 x 25	25°	39.2	**DVPNR/L 3225P 16**	25.0	32.0	170.0	32.0	32.0	3.0	1.05	VNMG 16 04 08
		32 x 32	25°	39.2	**DVPNR/L 3232P 16**	32.0	32.0	170.0	40.0	32.0	3.0	1.33	VNMG 16 04 08
	16	20 x 20	70°	47.8	**DVVNN 2020K 16**	20.0	20.0	125.0	10.6	20.0	3.0	0.43	VNMG 16 04 08
		25 x 25	70°	47.8	**DVVNN 2525M 16**	25.0	25.0	150.0	13.1	25.0	3.0	0.72	VNMG 16 04 08
		32 x 25	70°	47.8	**DVVNN 3225P 16**	25.0	32.0	170.0	13.1	32.0	3.0	1.03	VNMG 16 04 08
		32 x 32	70°	47.8	**DVVNN 3232P 16**	32.0	32.0	170.0	16.6	32.0	3.0	1.25	VNMG 16 04 08

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube für Zwischenlage	Zwischenlage	Spannsatz
5513 020-09	5322 269-01	5412 028-061

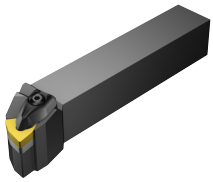
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 H36 H10

SANDVIK Coromant

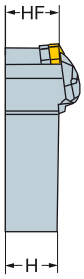
T-Max® P Schaftwerkzeug zum Drehen

RC-Spannsystem

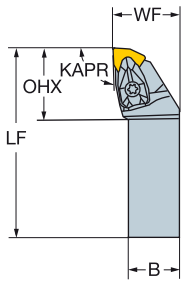




KAPR



95.0°



WNMM,
WNMG
WNGA, WNMA

		CZC$_{MS}$	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	06	16 x 16	26.4	**DWLNR/L 1616H 06**	16.0	16.0	100.0	20.0	16.0	1.7	0.22	WNMG 06 04 08
		20 x 20	27.1	**DWLNR/L 2020K 06**	20.0	20.0	125.0	25.0	20.0	1.7	0.42	WNMG 06 04 08
		25 x 25	27.1	**DWLNR/L 2525M 06**	25.0	25.0	150.0	32.0	25.0	1.7	0.76	WNMG 06 04 08
	08	20 x 20	34.3	**DWLNR/L 2020K 08**	20.0	20.0	125.0	25.0	20.0	3.9	0.43	WNMG 08 04 08
		25 x 25	34.3	**DWLNR/L 2525M 08**	25.0	25.0	150.0	32.0	25.0	3.9	0.76	WNMG 08 04 08
		32 x 25	35.0	**DWLNR/L 3225P 08**	25.0	32.0	170.0	32.0	32.0	3.9	1.10	WNMG 08 04 08
		32 x 32	34.3	**DWLNR/L 3232P 08**	32.0	32.0	170.0	40.0	32.0	3.9	1.36	WNMG 08 04 08

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
	CZC$_{MS}$	Schraube für Zwischenlage	Zwischenlage	Spannsatz
06	16 x 16-25 x 25	5513 020-04	5322 328-01	5412 028-011
08	20 x 20-32 x 32	5513 020-02	5322 331-12	5412 028-021

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

 A152

 F2

 E1

 H36

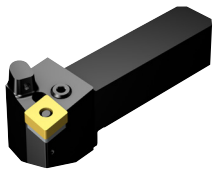
 H10

T-Max® P QS-Schaftwerkzeug zum Drehen

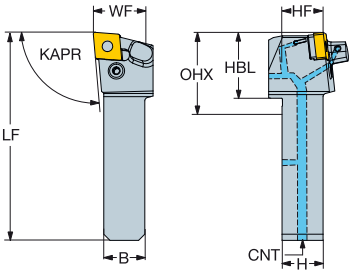
Kniehebelspannsystem

Präzisionskühlung

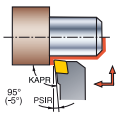
KAPR 95.0°
PSIR -5.0°







CNMM
CNMG
CNMA, CNGA

		CZC_{MS}	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	12	20 x 20	52.0	3	**QS-PCLNR/L 2020-12C**	20.0	20.0	32.0	101.0	25.0	20.0	G 1/8-28	150	5.0	0.31	CNMG 12 04 08
		25 x 25	57.0	3	**QS-PCLNR/L 2525-12C**	25.0	25.0	32.0	116.0	32.0	25.0	G 1/8-28	150	5.0	0.54	CNMG 12 04 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile							
Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse	Schraube	Schraube	Schraube
174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13	5512 104-01	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

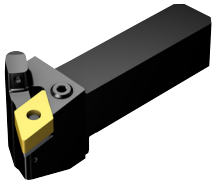
A152 F2 E1 G1 H36 H5

T-Max® P QS-Schaftwerkzeug zum Drehen

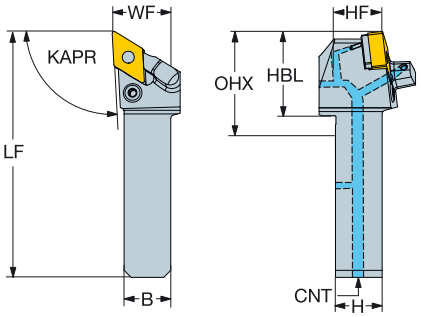
Kniehebelspannsystem

Präzisionskühlung

KAPR 93.0°
PSIR -3.0°







DNMM, DNMX
DNMG
DNMA, DNGA

							Abmessungen, mm										
		CZC_{MS}	RMPX	OHX	CNSC	Bestellnummer	B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	15	20 x 20	27°	56.0	3	**QS-PDJNR/L 2020-15C**	20.0	20.0	36.0	105.0	25.0	20.0	G 1/8-28	150	5.0	0.30	DNMG 15 06 08
		25 x 25	27°	61.0	3	**QS-PDJNR/L 2525-15C**	25.0	25.0	36.0	120.0	32.0	25.0	G 1/8-28	150	5.0	0.51	DNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile							
Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse	Schraube	Schraube	Schraube
174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13	5512 104-01	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

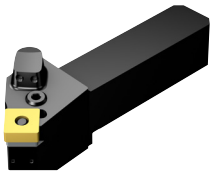
A152 F2 E1 G1 H36 H5

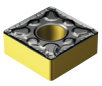
T-Max® P QS-Schaftwerkzeug zum Drehen

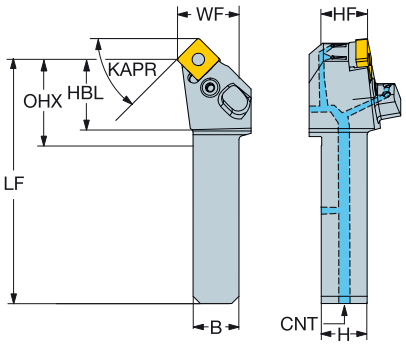
Kniehebelspannsystem

Präzisionskühlung

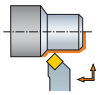
KAPR 45.0°
PSIR 45.0°







SNMM
SNMG
SNMA, SNGA

		Abmessungen, mm												
		CZC_{MS}	OHX	CNSC	**Bestellnummer**	B	H	HBL	LF	WF	HF	CNT	BAR	NM	KG	MIID
	12	20 x 20	52.7	3	**QS-PSSNR/L 2020-12C**	20.0	20.0	32.7	101.7	25.0	20.0	G 1/8-28	150	5.0	0.33	SNMG 12 04 08
		25 x 25	56.7	3	**QS-PSSNR/L 2525-12C**	25.0	25.0	31.7	115.7	32.0	25.0	G 1/8-28	150	5.0	0.54	SNMG 12 04 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile

Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse	Schraube	Schraube	Schraube
174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13	5512 104-01	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

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T-Max® P Werkzeuge für die Innenbearbeitung

Coromant Capto®



Werkzeuge für Wendeschneidplattenformen

C	D	S	T
A218	A219	A220	A221
Hebelspann-system	Hebelspann-system	Hebelspann-system	Hebelspann-system

Bohrstange



Werkzeuge für Wendeschneidplattenformen

C	D	S	T
A222	A223	A224	A225
Hebelspann-system	Hebelspann-system	Hebelspann-system	Hebelspann-system

CoroTurn® SL Schneidkopf



Werkzeuge für Wendeschneidplattenformen

C	D	S	T	V
A226-A228	A229-A231	A232-A233	A234-A236	A237
Hebelspann-system RC-System	Hebelspann-system RC-System	RC-System	Hebelspann-system RC-System	RC-System

CoroTurn® SL Schneidkopf zum Rückwärtsausdrehen



Werkzeuge für Wendeschneidplattenformen

D	V
A238-A239	A240-A241
RC-System	RC-System

T-Max® P Schneidkopf zum Drehen

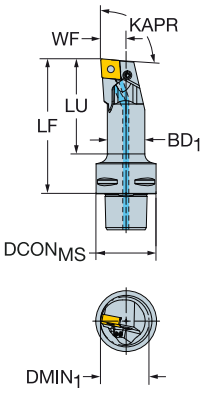
Kniehebelspannsystem

Coromant Capto® - Präzisionskühlung

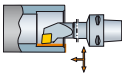
KAPR 95.0°







CNMM
CNMG
CNMA, CNGA

		CZC$_{MS}$	DMIN$_1$	LU	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	09	C4	25.0	51.9	3	C4-PCLNR/L-13080-09HP	40.0	20.0	80.0	13.0	150	2.0	0.41	CNMG 09 03 08
		C5	25.0	50.6	3	C5-PCLNR/L-13080-09HP	50.0	20.0	80.0	13.0	150	2.0	0.61	CNMG 09 03 08
	12	C3	32.0	71.8	3	C3-PCLNR/L-17090-12HP	32.0	25.0	90.0	17.0	150	5.0	0.37	CNMG 12 04 08
		C3	40.0	48.0	3	C3-PCLNR/L-22064-12HP	32.0	32.0	64.0	22.0	150	5.0	0.37	CNMG 12 04 08
		C3	40.0	80.0	3	C3-PCLNR-22096-12HP	32.0	32.0	96.0	22.0	150	5.0	0.55	CNMG 12 04 08
		C4	32.0	63.4	3	C4-PCLNR/L-17090-12HP	40.0	25.0	90.0	17.0	150	5.0	0.51	CNMG 12 04 08
		C4	40.0	86.6	3	C4-PCLNR/L-22110-12HP	40.0	32.0	110.0	22.0	150	5.0	0.77	CNMG 12 04 08
		C4	50.0	59.0	3	C4-PCLNR/L-27080-12HP	40.0	40.0	80.0	27.0	150	5.0	0.72	CNMG 12 04 08
		C4	50.0	99.0	3	C4-PCLNR/L-27120-12HP	40.0	40.0	120.0	27.0	150	5.0	1.08	CNMG 12 04 08
		C5	32.0	61.3	3	C5-PCLNR/L-17090-12HP	50.0	25.0	90.0	17.0	150	5.0	0.70	CNMG 12 04 08
		C5	40.0	82.2	3	C5-PCLNR/L-22110-12HP	50.0	32.0	110.0	22.0	150	5.0	0.98	CNMG 12 04 08
		C5	50.0	115.6	3	C5-PCLNR/L-27140-12HP	50.0	40.0	140.0	27.0	150	5.0	1.47	CNMG 12 04 08
		C5	63.0	79.0	3	C5-PCLNR/L-35100-12HP	50.0	50.0	100.0	35.0	150	5.0	1.43	CNMG 12 04 08
		C6	32.0	67.5	3	C6-PCLNR/L-17100-12HP	63.0	25.0	100.0	17.0	150	5.0	1.13	CNMG 12 04 08
		C6	40.0	78.5	3	C6-PCLNR/L-22110-12HP	63.0	32.0	110.0	22.0	150	5.0	1.34	CNMG 12 04 08
	16	C5	63.0	129.0	3	C5-PCLNR/L-35150-16HP	50.0	50.0	150.0	35.0	150	5.0	2.11	CNMG 16 06 12
		C6	50.0	109.5	3	C6-PCLNR/L-27140-16HP	63.0	40.0	140.0	27.0	150	5.0	1.79	CNMG 16 06 12
		C6	63.0	146.7	3	C6-PCLNR/L-35175-16HP	63.0	50.0	175.0	35.0	150	5.0	2.89	CNMG 16 06 12

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
Cx-PCLNR/L-13xxx-09HP	174.3-845-1	174.3-829			5691 026-13
Cx-PCLNR/L-17xxx-12HP	438.3-841-1	438.3-832M			5691 026-13
Cx-PCLNR/L-22xxx-12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13
Cx-PCLNR/L-27/35xxx-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5691 026-13
Cx-PCLNR/L-xxxxx-16HP	438.3-840	438.3-831	171.31-852	174.3-864	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

T-Max® P Schneidkopf zum Drehen

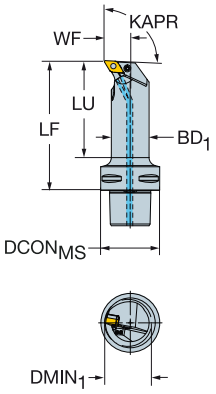
Kniehebelspannsystem

Coromant Capto® - Präzisionskühlung

KAPR 93.0°







DNMM, DNMX
DNMG
DNMA, DNGA

		CZC$_{MS}$	DMIN$_1$	LU	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	11	C3	32.0	71.8	27°	3	C3-PDUNR-17090-11HP	32.0	25.0	90.0	17.0	150	2.0	0.37	DNMG 11 04 08
		C4	32.0	63.4	27°	3	C4-PDUNR/L-17090-11HP	40.0	25.0	90.0	17.0	150	2.0	0.50	DNMG 11 04 08
		C4	40.0	86.6	27°	3	C4-PDUNR/L-22110-11HP	40.0	32.0	110.0	22.0	150	2.0	0.77	DNMG 11 04 08
		C5	32.0	61.3	27°	3	C5-PDUNR/L-17090-11HP	50.0	25.0	90.0	17.0	150	2.0	0.70	DNMG 11 04 08
		C5	40.0	82.2	27°	3	C5-PDUNR/L-22110-11HP	50.0	32.0	110.0	22.0	150	2.0	0.98	DNMG 11 04 08
		C6	32.0	67.5	27°	3	C6-PDUNR/L-17100-11HP	63.0	25.0	100.0	17.0	150	2.0	1.12	DNMG 11 04 08
	15	C4	50.0	59.0	27°	3	C4-PDUNR/L-27080-15HP	40.0	40.0	80.0	27.0	150	5.0	0.70	DNMG 15 06 08
		C4	50.0	99.0	27°	3	C4-PDUNR/L-27120-15HP	40.0	40.0	120.0	27.0	150	5.0	1.07	DNMG 15 06 08
		C5	50.0	115.6	27°	3	C5-PDUNR/L-27140-15HP	50.0	40.0	140.0	27.0	150	5.0	1.45	DNMG 15 06 08
		C5	63.0	79.0	27°	3	C5-PDUNR/L-35100-15HP	50.0	50.0	100.0	35.0	150	5.0	1.43	DNMG 15 06 08
		C5	63.0	129.0	27°	3	C5-PDUNR/L-35150-15HP	50.0	50.0	150.0	35.0	150	5.0	2.15	DNMG 15 06 08
		C6	40.0	78.5	27°	3	C6-PDUNR/L-22110-15HP	63.0	32.0	110.0	22.0	150	5.0	1.33	DNMG 15 06 08
		C6	50.0	109.5	27°	3	C6-PDUNR/L-27140-15HP	63.0	40.0	140.0	27.0	150	5.0	1.81	DNMG 15 06 08
		C6	63.0	146.7	27°	3	C6-PDUNR/L-35175-15HP	63.0	50.0	175.0	35.0	150	5.0	2.91	DNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
Cx-PDUNR/L-17xxx-11HP	5432 015-021	438.3-830			5691 026-13
Cx-PDUNR/L-22xxx-11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13
Cx-PDUNR/L-xxxxx-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

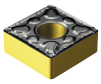
T-Max® P Schneidkopf zum Drehen

Kniehebelspannsystem

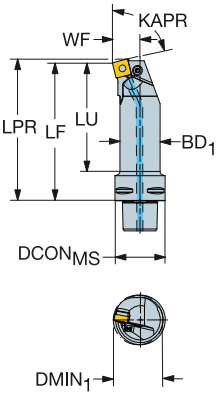
Coromant Capto® - Präzisionskühlung

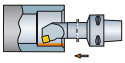
KAPR 75.0°





SNMM
SNMG
SNMA, SNGA



		CZC$_{MS}$	DMIN$_1$	LU	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LPR	LF	WF	BAR	NM	KG	MIID
	12	C4	32.0	63.4	10°	3	**C4-PSKNR/L-17090-12HP**	40.0	25.0	93.1	90.0	17.0	150	5.0	0.51	SNMG 12 04 08
		C4	40.0	86.6	10°	3	**C4-PSKNR/L-22110-12HP**	40.0	32.0	113.1	110.0	22.0	150	5.0	0.79	SNMG 12 04 08
		C5	32.0	61.3	10°	3	**C5-PSKNR/L-17090-12HP**	50.0	25.0	93.1	90.0	17.0	150	5.0	0.71	SNMG 12 04 08
		C5	40.0	82.2	10°	3	**C5-PSKNR-22110-12HP**	50.0	32.0	113.1	110.0	22.0	150	5.0	0.98	SNMG 12 04 08
		C5	50.0	115.6	10°	3	**C5-PSKNR-27140-12HP**	50.0	40.0	143.1	140.0	27.0	150	5.0	1.49	SNMG 12 04 08
		C6	40.0	78.5	10°	3	**C6-PSKNR/L-22110-12HP**	63.0	32.0	113.1	110.0	22.0	150	5.0	1.35	SNMG 12 04 08
	15	C6	63.0	146.7	10°	3	**C6-PSKNR/L-35175-15HP**	63.0	50.0	178.8	175.0	35.0	150	5.0	2.96	SNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
C4-PSKNR/L-17090-12HP	438.3-841-1	438.3-832M			5691 026-13
C4-PSKNR/L-22110-12HP	174.3-848M	174.3-858	174.3-851M	174.3-861	5691 026-13
C5-PSKNR/L-17090-12HP	438.3-841-1	438.3-832M			5691 026-13
C5-PSKNR/L-22110-12HP	174.3-848M	174.3-858	174.3-851M	174.3-861	5691 026-13
C5-PSKNR/L-27140-12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13
C6-PSKNR/L-22110-12HP	174.3-848M	174.3-858	174.3-851M	174.3-861	5691 026-13
C6-PSKNR/L-35175-15HP	438.3-840	438.3-831	174.3-857	174.3-864	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

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T-Max® P Schneidkopf zum Drehen

Kniehebelspannsystem

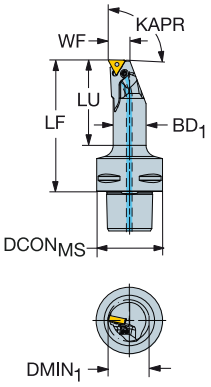
Coromant Capto® - Präzisionskühlung

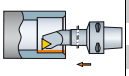
KAPR 91.0°





TNMM, TNMX
TNMG
TNMA, TNGA



		Abmessungen, mm										
		CZC_{MS}	$DMIN_1$	LU	CNSC	**Bestellnummer**	$DCON_{MS}$	BD	LF	WF	BAR	NM	KG	MIID
	11	C4	32.0	51.9	3	**C4-PTFNR/L-13080-11HP**	40.0	20.0	80.0	13.0	150	1.2	0.41	TNMG 11 03 04

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Kniehebel	Schraube	Düse
174.3-846-1	174.3-829	5691 026-23

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 E1 G1 H36 H10 H5

T-Max® P Bohrstange zum Drehen

Kniehebelspannsystem

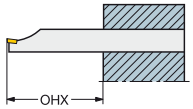
Zylindrisch mit Flächen - Präzisionskühlung

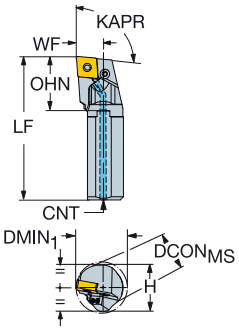




CNMM
CNMG
CNMA, CNGA

KAPR 95.0°





		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	DCON$_{MS}$	H	BD	LF	WF	CNT	BAR	NM	KG	MIID
	09	16	26.0	64.0	37.8	1	**A16R-PCLNR/L09HP**	16.0	15.0	16.0	200.0	11.0	G 1/8-28	275	2.0	0.28	CNMG 09 03 08
		20	25.0	80.0	34.6	1	**A20S-PCLNR/L09HP**	20.0	18.0	20.0	250.0	13.0	G 1/8-28	275	2.0	0.55	CNMG 09 03 08
	12	25	32.0	100.0	37.6	1	**A25T-PCLNR/L12HP**	25.0	23.0	25.0	300.0	17.0	G 1/8-28	275	5.0	0.97	CNMG 12 04 08
		32	40.0	128.0	38.8	1	**A32T-PCLNR/L12HP**	32.0	30.0	32.0	300.0	22.0	G 1/8-28	275	5.0	1.69	CNMG 12 04 08
		40	50.0	160.0	38.8	1	**A40T-PCLNR/L12HP**	40.0	37.0	40.0	300.0	27.0	G 1/8-28	275	5.0	2.69	CNMG 12 04 08
	19	50	63.0	200.0	45.6	1	**A50U-PCLNR/L19HP**	50.0	47.0	50.0	350.0	35.0	G 1/8-28	275	10.0	5.03	CNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
A16R-PCLNR/L09HP	174.3-845-1	174.3-829			5691 026-13
A20S-PCLNR/L09HP	174.3-845-1	174.3-829			5691 026-13
A25T-PCLNR/L12HP	438.3-841-1	438.3-832M			5691 026-13
A32T-PCLNR/L12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13
A40T-PCLNR/L12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5691 026-13
A50U-PCLNR/L19HP	174.3-849M	174.3-822M	171.31-851M	174.3-868	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 G1 H36 H10 H5

SANDVIK Coromant

T-Max® P Bohrstange zum Drehen

Kniehebelspannsystem

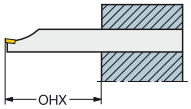
Zylindrisch mit Flächen - Präzisionskühlung



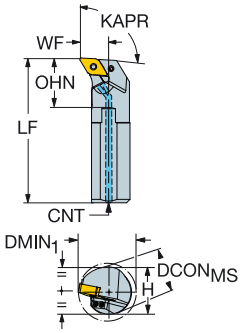


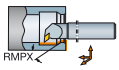
DNMM, DNMX
DNMG
DNMA, DNGA

KAPR



93.0°



		CZC$_{MS}$	DMIN$_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	DCON$_{MS}$	H	BD	LF	WF	CNT	BAR	NM	KG	MIID
	11	25	32.0	27°	100.0	37.7	1	**A25T-PDUNR/L11HP**	25.0	23.0	25.0	300.0	17.0	G 1/8-28	275	2.0	0.95	DNMG 11 04 08
		32	40.0	27°	128.0	36.2	1	**A32T-PDUNR/L11HP**	32.0	30.0	32.0	300.0	22.0	G 1/8-28	275	2.0	1.68	DNMG 11 04 08
	15	40	50.0	27°	160.0	40.6	1	**A40T-PDUNR/L15HP**	40.0	37.0	40.0	300.0	27.0	G 1/8-28	275	5.0	2.67	DNMG 15 06 08
		50	63.0	27°	200.0	40.6	1	**A50U-PDUNR/L15HP**	50.0	47.0	50.0	350.0	35.0	G 1/8-28	275	5.0	5.03	DNMG 15 06 08

Abmessungen, mm

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
A25T-PDUNR/L11HP	5432 015-021	438.3-830			5691 026-13
A32T-PDUNR/L11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5691 026-13
A40T-PDUNR/L15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13
A50U-PDUNR/L15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

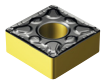
A152 F2 G1 H36 H10 H5

T-Max® P Bohrstange zum Drehen

Kniehebelspannsystem

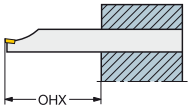
Zylindrisch mit Flächen - Präzisionskühlung



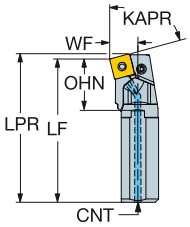


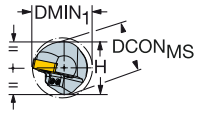
SNMM
SNMG
SNMA, SNGA

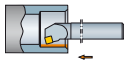
KAPR



75.0°





		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LPR	LF	WF	CNT	BAR	NM	KG	MIID
	12	25	32.0	100.0	35.2	1	**A25T-PSKNR12HP**	25.0	23.0	25.0	303.1	300.0	17.0	G 1/8-28	275	5.0	0.97	SNMG 12 04 08
		32	40.0	128.0	34.3	1	**A32T-PSKNR/L12HP**	32.0	30.0	32.0	303.1	300.0	22.0	G 1/8-28	275	5.0	1.71	SNMG 12 04 08
		40	50.0	160.0	34.3	1	**A40T-PSKNR/L12HP**	40.0	37.0	40.0	303.1	300.0	27.0	G 1/8-28	275	5.0	2.71	SNMG 12 04 08
	19	50	63.0	200.0	40.3	1	**A50U-PSKNR/L19HP**	50.0	47.0	50.0	354.6	350.0	35.0	G 1/8-28	275	10.0	5.34	SNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Düse
A25T-PSKNR/L12HP	438.3-841-1	438.3-832M			5691 026-13
A32T-PSKNR/L12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13
A40T-PSKNR/L12HP	174.3-841M	174.3-821	174.3-851M	174.3-861	5691 026-13
A50U-PSKNR/L19HP	174.3-849M	174.3-822M	174.3-852M	174.3-862	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

T-Max® P Bohrstange zum Drehen

Kniehebelspannsystem

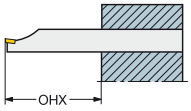
Zylindrisch mit Flächen - Präzisionskühlung



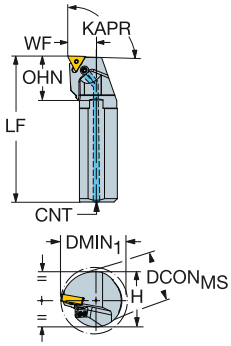


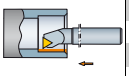
TNMM, TNMX
TNMG
TNMA, TNGA

KAPR



91.0°



		CZC$_{MS}$	DMIN$_1$	OHX	OHN	CNSC	Bestellnummer	DCON$_{MS}$	H	BD	LF	WF	CNT	BAR	NM	KG	MIID
								Abmessungen, mm									
	11	16	28.0	64.0	30.9	1	**A16R-PTFNR/L11HP**	16.0	15.0	16.0	200.0	11.0	G 1/8-28	275	1.2	0.29	TNMG 11 03 04
		20	28.0	80.0	30.9	1	**A20S-PTFNR11HP**	20.0	18.0	20.0	250.0	13.0	G 1/8-28	275	1.2	0.54	TNMG 11 03 04
		25	32.0	100.0	30.9	1	**A25T-PTFNR11HP**	25.0	23.0	25.0	300.0	17.0	G 1/8-28	275	1.2	0.96	TNMG 11 03 04

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Kniehebel	Schraube	Düse
174.3-846-1	174.3-829	5691 026-23

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 G1 H36 H10 H5

T-Max® P Schneidkopf zum Drehen

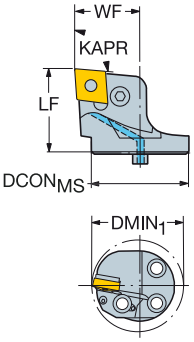
Kniehebelspannsystem

CoroTurn® SL - Präzisionskühlung

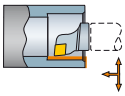
KAPR 95.0°







CNMM
CNMG
CNMA, CNGA

		CZCMS	DMIN1	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	09	25	34.0	1	**SL-PCLNR/L-25-09HP-G**	25.0	28.0	19.0	80	1.7	0.08	CNMG 09 03 08
	12	32	40.0	1	**SL-PCLNR/L-32-12HP**	32.0	36.0	22.0	80	5.0	0.16	CNMG 12 04 08
		40	50.0	1	**SL-PCLNR/L-40-12HP**	40.0	35.0	27.0	80	5.0	0.21	CNMG 12 04 08
	16	40	56.0	1	**SL-PCLNR/L-40-16HP**	40.0	42.0	27.0	80	5.0	0.27	CNMG 16 06 08

-G kennzeichnet abweichende Hauptabmessungen

R = Rechtsausführung, L = Linksausführung

	Ersatzteile					
Bestellnummer	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Rohrpassstift	Düse
SL-PCLNR/L-25-09HP-G	174.3-845-1	174.3-829			5552 058-02	5691 026-13
SL-PCLNR/L-32-12HP	174.3-848M	174.3-858	171.31-850M	174.3-861	5638 031-01	5691 026-03
SL-PCLNR/L-40-12HP	174.3-841M	174.3-821	171.31-850M	174.3-861	5638 031-01	5691 026-03
SL-PCLNR/L-40-16HP	438.3-840	438.3-831	171.31-852	174.3-864	5638 031-01	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

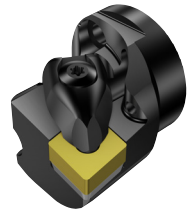
A152 F2 H36 H5 H2

T-Max® P Schneidkopf zum Drehen

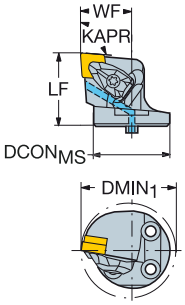
RC-Spannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr

KAPR 95.0°







CNMM
CNMG
CNMA, CNGA

		CZC$_{MS}$	DMIN$_1$	CNSC	Bestellnummer	DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	12	32	40.0	1	**570-DCLNR/L-32-12-L**	32.0	38.0	22.0	10	3.9	0.17	CNMG 12 04 08
		40	50.0	1	**570-DCLNR/L-40-12-L**	40.0	38.0	27.0	10	3.9	0.22	CNMG 12 04 08
	16	40	57.0	1	**570-DCLNR/L-40-16-L**	40.0	40.0	32.0	10	6.4	0.32	CNMG 16 06 12
	19	40	57.0	1	**570-DCLNR/L-40-19-L**	40.0	42.0	34.0	10	6.4	0.33	CNMG 19 06 12

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Rohrpassstift
570-DCLNR/L-32-12-L	5513 020-02	5322 236-03	5412 028-021	5638 031-01
570-DCLNR/L-40-12-L	5513 020-02	5322 236-03	5412 028-021	5638 031-01
570-DCLNR/L-40-16-L	5513 020-07	5322 234-03	5412 028-031	5638 031-01
570-DCLNR/L-40-19-L	5513 020-07	5322 236-01	5412 028-041	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H5 H2

T-Max® P Schneidkopf zum Drehen

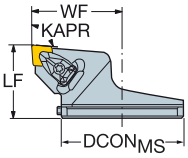
RC-Spannsystem

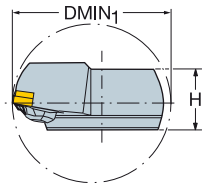
CoroTurn® SL mit Schnellwechselfunktion

KAPR 95.0°

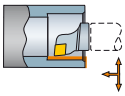








CNMM
CNMG
CNMA, CNGA

	CZCMS	DMIN1	Bestellnummer	Abmessungen, mm DCONMS	H	LF	WF	NM	KG	MIID
	12	80	100.0	**570-DCLNR/L-80-12**	80.0	37.5	45.0	57.0	3.9	0.56	CNMG 12 04 08
	16	80	100.0	**570-DCLNR/L-80-16**	80.0	37.5	45.0	57.0	6.4	0.60	CNMG 16 06 12

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Stellschraube
570-DCLNR/L-80-12	5513 020-02	5322 236-03	5412 028-021	5514 060-12
570-DCLNR/L-80-16	5513 020-07	5322 234-03	5412 028-031	5514 060-12

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H2

T-Max® P Schneidkopf zum Drehen

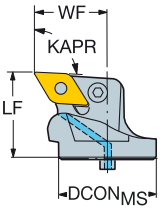
Kniehebelspannsystem

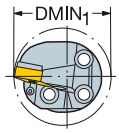
CoroTurn® SL - Präzisionskühlung

KAPR 93.0°

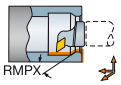








DNMM, DNMX
DNMG
DNMA, DNGA

		CZCMS	DMIN1	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	11	25	38.0	27°	1	**SL-PDUNR/L-25-11HP-G**	25.0	32.0	21.0	80	2.0	0.10	DNMG 11 04 08
		32	40.0	27°	1	**SL-PDUNR/L-32-11HP**	32.0	32.0	22.0	80	2.0	0.13	DNMG 11 04 08
	15	40	56.0	27°	1	**SL-PDUNR/L-40-15HP**	40.0	36.0	30.0	80	5.0	0.24	DNMG 15 06 08

RMPX

-G kennzeichnet abweichende Hauptabmessungen

R = Rechtsausführung, L = Linksausführung

	Ersatzteile					
Bestellnummer	Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Rohrpassstift	Düse
SL-PDUNR/L-25-11HP-G	5432 015-021	438.3-830			5552 058-02	5691 026-13
SL-PDUNR/L-32-11HP	5432 001-01	174.3-820M	5322 255-01	174.3-860	5638 031-01	5691 026-03
SL-PDUNR/L-40-15HP	174.3-847M	174.3-830	171.35-851M	174.3-861	5638 031-01	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A152


F2



H36



H5


H2

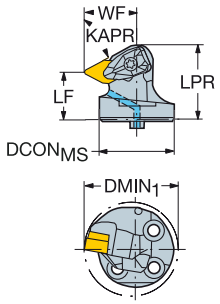
T-Max® P Schneidkopf zum Drehen

RC-Spannsystem

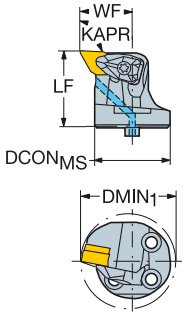
CoroTurn® SL - innere Kühlschmierstoffzufuhr

KAPR

570-DDXNR/L
62.5°



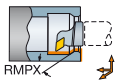
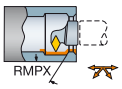
570-DDUNR/L
93.0°







DNMM, DNMX
DNMG
DNMA, DNGA

		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	11	32	40.0	27°	1	**570-DDUNR/L-32-11**	32.0		32.0	22.0	10	1.7	0.13	DNMG 11 04 08
	15	40	50.0	27°	1	**570-DDUNR/L-40-15**	40.0		32.0	27.0	10	3.9	0.21	DNMG 15 06 08
	11	32	40.0	60°	1	**570-DDXNR/L-32-11**	32.0	31.1	20.0	22.0	10	1.7	0.12	DNMG 11 04 08
	15	40	50.0	60°	1	**570-DDXNR/L-40-15-L**	40.0	36.0	22.0	27.0	10	3.9	0.22	DNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Rohrpassstift
570-DDUNR/L-32-11	5513 020-04	5322 267-01	5412 028-011	5638 031-01
570-DDXNR/L-32-11	5513 020-04	5322 267-01	5412 028-011	5638 031-01
570-DDUNR/L-40-15	5513 020-02	5322 266-02	5412 028-021	5638 031-01
570-DDXNR/L-40-15-L	5513 020-02	5322 266-02	5412 028-021	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H5 H2

SANDVIK Coromant

T-Max® P Schneidkopf zum Drehen

RC-Spannsystem

CoroTurn® SL mit Schnellwechselfunktion

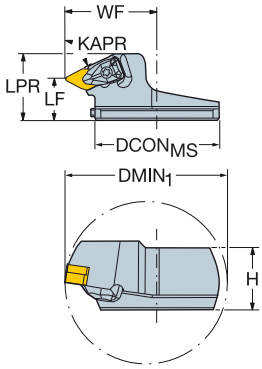
KAPR



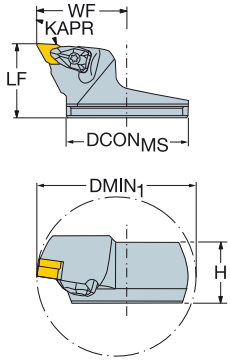


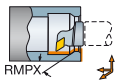
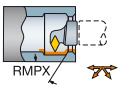
DNMM, DNMX
DNMG
DNMA, DNGA

570-DDXNR/L-80
62.5°



570-DDUNR/L-80
93.0°



		CZC$_{MS}$	DMIN$_1$	RMPX	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	LPR	LF	WF	NM	KG	MIID
	15	80	100.0	27°	**570-DDUNR/L-80-15**	80.0	37.5		45.0	57.0	3.9	0.55	DNMG 15 06 08
	15	80	100.0	60°	**570-DDXNR/L-80-15**	80.0	37.5	40.3	25.0	57.0	3.9	0.50	DNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Zwischenlage	Zwischenlage	Spannsatz	Stellschraube
5513 020-02	5322 266-02	5412 028-021	5514 060-12

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H2

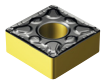
T-Max® P Schneidkopf zum Drehen

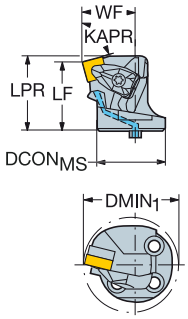
RC-Spannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr

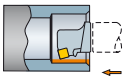
KAPR 75.0°







SNMM
SNMG
SNMA, SNGA

		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	12	40	50.0	10°	1	**570-DSKNR/L-40-12**	40.0	41.1	38.0	27.0	10	3.9	0.27	SNMG 12 04 08
	15	40	55.0	10°	1	**570-DSKNR/L-40-15**	40.0	40.7	36.0	29.0	10	6.4	0.31	SNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
Bestellnummer	Schraube für Zwischenlage	Zwischenlage	Spannsatz	Rohrpassstift
570-DSKNR/L-40-12	5513 020-02	5322 426-02	5412 028-021	5638 031-01
570-DSKNR/L-40-15	5513 020-07	5322 425-03	5412 028-031	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H5 H2

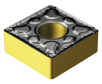
T-Max® P Schneidkopf zum Drehen

RC-Spannsystem

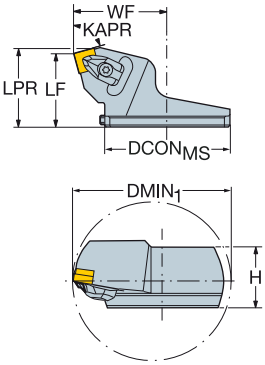
CoroTurn® SL mit Schnellwechselfunktion

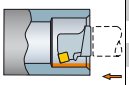
KAPR 75.0°









		CZC$_{MS}$	DMIN$_1$	RMPX	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	LPR	LF	WF	NM	KG	MIID
	15	80	100.0	10°	**570-DSKNR/L-80-15**	80.0	37.5	48.1	45.0	57.0	6.4	0.60	SNMG 15 06 12

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Zwischenlage	Zwischenlage	Spannsatz	Stellschraube
5513 020-07	5322 425-03	5412 028-031	5514 060-12

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H2

T-Max® P Schneidkopf zum Drehen

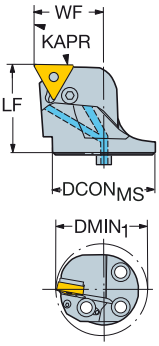
Kniehebelspannsystem

CoroTurn® SL - Präzisionskühlung

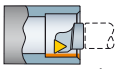
KAPR 91.0°







TNMM, TNMX
TNMG
TNMA, TNGA

		CZCMS	DMIN1	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	16	32	40.0	1	**SL-PTFNR/L-32-16HP**	32.0	35.0	22.0	80	2.0	0.16	TNMG 16 04 08
		40	50.0	1	**SL-PTFNR/L-40-16HP**	40.0	35.0	27.0	80	2.0	0.23	TNMG 16 04 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile					
Kniehebel	Schraube	Zwischenlage	Rohrstift für Zwischenlage	Rohrpassstift	Düse
174.3-840M	174.3-820M	179.3-850M	174.3-860	5638 031-01	5691 026-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

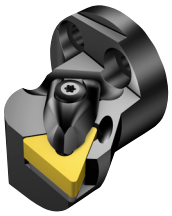
A152 F2 H36 H5 H2

T-Max® P Schneidkopf zum Drehen

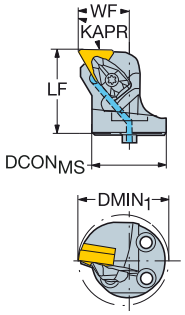
RC-Spannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr

KAPR 91.0°







TNMM, TNMX
TNMG
TNMA, TNGA

		CZC$_{MS}$	DMIN$_1$	CNSC	Bestellnummer	DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	16	32	40.0	1	570-DTFNR/L-32-16-L	32.0	36.0	22.0	10	1.7	0.15	TNMG 16 04 08
		40	50.0	1	570-DTFNR/L-40-16-L	40.0	36.0	27.0	10	1.7	0.23	TNMG 16 04 08

Abmessungen, mm

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Zwischenlage	Zwischenlage	Spannsatz	Rohrpassstift
5513 020-04	5322 316-01	5412 028-011	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H5 H2

T-Max® P Schneidkopf zum Drehen

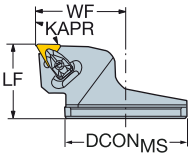
RC-Spannsystem

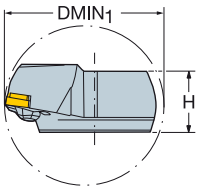
CoroTurn® SL mit Schnellwechselfunktion

KAPR 91.0°









TNMM, TNMX
TNMG
TNMA, TNGA

		CZC$_{MS}$	DMIN$_1$	**Bestellnummer**	DCON$_{MS}$	H	LF	WF	NM	KG	MIID
	16	80	100.0	**570-DTFNR/L-80-16**	80.0	37.5	45.0	57.0	1.7	0.60	TNMG 16 04 08

Abmessungen, mm

R = Rechtsausführung, L = Linksausführung

Ersatzteile

Schraube für Zwischenlage	Zwischenlage	Spannsatz	Stellschraube
5513 020-04	5322 316-01	5412 028-011	5514 060-12

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H2

SANDVIK Coromant

T-Max® P Schneidkopf zum Drehen

RC-Spannsystem

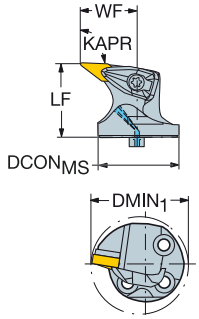
CoroTurn® SL - innere Kühlschmierstoffzufuhr

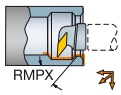
KAPR 93.0°









		CZC$_{MS}$	DMIN$_1$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	16	40	52.0	25°	1	**570-DVUNR/L-40-16**	40.0	36.0	30.0	10	3.0	0.24	VNMG 16 04 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Zwischenlage	Zwischenlage	Spannsatz	Rohrpassstift
5513 020-09	5322 269-01	5412 028-061	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A152


F2



H36



H5


H2

T-Max® P Schneidkopf zum Rückwärtsausdrehen

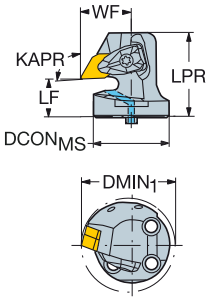
RC-Spannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr

KAPR 93.0°



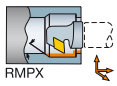




DNMM, DNMX
DNMG
DNMA, DNGA

	CZCMS	DMIN1	RMPX	CNSC	Bestellnummer	DCONMS	LPR	LF	WF	BAR	NM	KG	MIID
	15	40	50.0	27°	1	570-DDUNR/L-40-15X	40.0	44.7	20.0	27.0	10	3.9	0.28	DNMG 15 06 08

Abmessungen, mm



R = Rechtsausführung, L = Linksausführung

Ersatzteile

Schraube für Zwischenlage	Zwischenlage	Spannsatz	Rohrpassstift
5513 020-02	5322 266-02	5412 028-021	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H5 H2

T-Max® P Schneidkopf zum Rückwärtsausdrehen

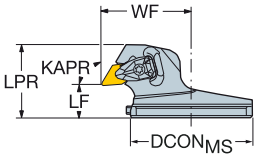
RC-Spannsystem

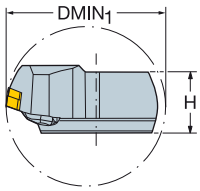
CoroTurn® SL mit Schnellwechselfunktion

KAPR 93.0°

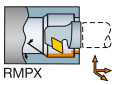








DNMM, DNMX
DNMG
DNMA, DNGA

		CZC$_{MS}$	DMIN$_1$	RMPX	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	LPR	LF	WF	NM	KG	MIID
 RMPX	15	80	100.0	27°	**570-DDUNR/L-80-15X**	80.0	37.5	45.0	20.0	57.0	3.9	0.55	DNMG 15 06 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Zwischenlage	Zwischenlage	Spannsatz	Stellschraube
5513 020-02	5322 266-02	5412 028-021	5514 060-12

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

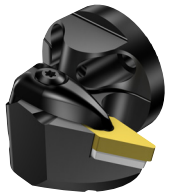
A152 F2 H36 H2

T-Max® P Schneidkopf zum Rückwärtsausdrehen

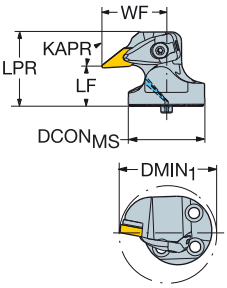
RC-Spannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr

KAPR 93.0°







VNMG

							Abmessungen, mm							
		CZC_{MS}	$DMIN_1$	RMPX	CNSC	**Bestellnummer**	$DCON_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	16	40	56.0	25°	1	**570-DVUNR/L-40-16X**	40.0	38.5	20.0	34.0	10	3.0	0.26	VNMG 16 04 08

RMPX

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Zwischenlage	Zwischenlage	Spannsatz	Rohrpassstift
5513 020-09	5322 269-01	5412 028-061	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H5 H2

T-Max® P Schneidkopf zum Rückwärtsausdrehen

RC-Spannsystem

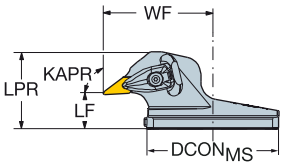
CoroTurn® SL mit Schnellwechselfunktion

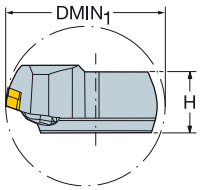
KAPR 93.0°

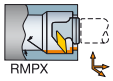




VNMG





						Abmessungen, mm							
		CZC_{MS}	$DMIN_1$	RMPX	**Bestellnummer**	$DCON_{MS}$	H	LPR	LF	WF	NM	KG	MIID
 RMPX	16	80	100.0	30°	**570-DVUNR/L-80-16X**	80.0	37.5	45.0	20.0	64.0	3.0	0.55	VNMG 16 04 08

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Schraube für Zwischenlage	Zwischenlage	Spannsatz	Stellschraube
5513 020-09	5322 269-01	5412 028-061	5514 060-12

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A152 F2 H36 H2

T-Max® und T-Max® S

Für die Bearbeitung fortschrittlicher Werkstoffe

B

Anwendungsbereich

- Längsdrehen
- Plandrehen
- Profildrehen
- Schruppen bis Schlichten

C

ISO-Anwendungsbereich:

K N S H



Vorteile und Merkmale

Produktive Lösung mit Wiper- und Xcel-Technologie

- Zuverlässige und sichere Zerspanung, sogar beim Schruppen
- Doppelseitige Wendeschneidplatten mit stabilen Schneidkanten
- RC-Spannsystem und Spannfinger

D

E

Spannsystem

- T-Max® : RC-Spannsystem, Spannfinger
- T-Max® S: Spannfinger

F

Werkzeuge

- Coromant Capto® Schneidköpfe
- Schaftwerkzeuge
- Bohrstangen
- CoroTurn® SL Schneidköpfe

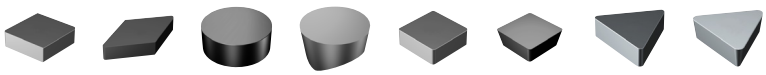
Wendeschneidplatten

- Sowohl T-Max als auch T-Max S Halter lassen sich mit T-Max Wendeschneidplatten ohne Bohrung verwenden.

G

Hochleistungsschneidstoffe

Keramik



CN.. A243 | DN.. A244 | RN.. A245 | RC/RP.. A246 | SN.. A247 | SP.. A248 | TN.. A249 | TP.. A249

Polykristalliner Diamant (PKD)



SP.. A248 | TP.. A249

H



A262



A268



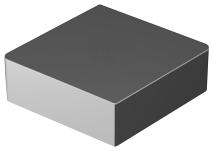
H35

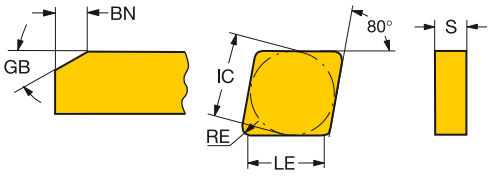
SANDVIK Coromant

T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

Keramik, CBN





		LE	S	RE	GB	BN	ISO CODE	K			S					H	
								6190	650	7925	6060	6065	6160	650	670	650	670
Schlichten	12	12.1	4.76	0.8	20°	0.10	CNGN120408T01020		★					☆	★	★	☆
		11.7	4.76	1.2	20°	0.10	CNGN120412S02520M			★							
		11.7	4.76	1.2	20°	0.10	CNGN120412T01020								★		★
		11.7	4.76	1.2	20°	0.25	CNGN120412T02520	★	☆					☆	★	★	☆
		11.3	4.76	1.6	20°	0.25	CNGN120416S02520M			★							
		11.3	4.76	1.6	20°	0.10	CNGN120416T01020		★					☆	★	★	☆
		11.7	7.94	1.2	20°	0.25	CNGN120712T02520	★	☆					★		★	
		11.3	7.94	1.6	20°	0.25	CNGN120716T02520	★									
	16	15.3	7.94	0.8	20°	0.10	CNGN160708T01020		★					★		★	
		14.9	7.94	1.2	20°	0.10	CNGN160712T01020		★					☆	★	★	☆
Mittel	12	12.1	7.94	0.8	20°	0.10	CNGN120708T01020		★					☆	★	★	☆
		11.7	7.94	1.2	20°	0.10	CNGN120712T01020		★		☆			☆	★	★	☆
		11.3	7.94	1.6	20°	0.10	CNGN120716T01020		★					☆	★	★	☆
		11.7	7.94	1.2			CNGN120712E					☆	★				

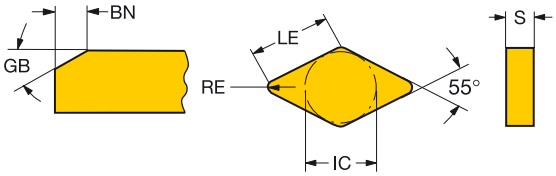
A262 A268 A278 A294 H36 H6 H3

T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)

Keramik





		LE	S	RE	GB	BN	ISO CODE	K	S		H	
								650	650	670	650	670
Schlichten	15	14.7	4.76	0.8	20°	0.10	DNGN150408T01020	★	☆	★	★	☆
		14.3	4.76	1.2	20°	0.10	DNGN150412T01020			★		★
		14.7	7.94	0.8	20°	0.10	DNGN150708T01020	★	☆	★	★	☆
		14.3	7.94	1.2	20°	0.10	DNGN150712T01020	★	☆	★	★	☆
		13.9	7.94	1.6	20°	0.10	DNGN150716T01020	★	☆	★	★	☆

A262 A268 A278 A294 H36 H6 H3

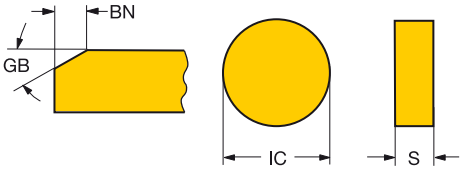
SANDVIK Coromant

T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-R (Rund)

CBN und Keramik





		S	RE	GB	BN	ISO CODE	K 6190	K 650	K 7925	S 6060	S 6065	S 6160	S 6220	S 6230	S 650	S 670	H 650	H 670
Schlichten	06	3.18	3.0	20°	0.25	RNGN060300S02520M			★									
	09	3.18	4.8	20°	0.25	RNGN090300S02520M			★									
		3.18	4.8	20°	0.10	RNGN090300T01020		★							☆	★	★	☆
	12	3.18	6.4	20°	0.25	RNGN120300S02520M			★									
		4.76	6.4	20°	0.25	RNGN120400S02520M			★									
		4.76	6.4	20°	0.10	RNGN120400T01020		★							☆	★	★	☆
		4.76	6.4	20°	0.25	RNGN120400T02520	★											
		7.94	6.4	15°	1.50	RNGN120700K15015		★							★		★	
		7.94	6.4	20°	0.25	RNGN120700T02520	★	☆							★		★	
		7.94	6.4	15°	1.50	RNGN120700T15015		★							★		★	
	15	7.94	7.9	20°	0.10	RNGN150700T01020										★		★
		7.94	7.9	20°	0.25	RNGN150700T02520		★							★		★	
		7.94	7.9	15°	2.00	RNGN150700T20015		★							★		★	
	19	7.94	9.5	15°	2.00	RNGN190700K20015		★							☆	★	★	☆
		7.94	9.5	15°	2.00	RNGN190700T20015		★							★		★	
Mittel	09	3.18	4.8			RNGN090300E				★								
	12	7.94	6.4	20°	0.10	RNGN120700T01020		★		☆		☆	☆	☆	☆	★	★	☆
		4.76	6.4			RNGN120400E		★		★	☆				☆		★	
		7.94	6.4			RNGN120700E				☆	☆	☆	☆	☆		★		★
	19	7.94	9.5	20°	0.10	RNGN190700T01020										★		★
		7.94	9.5			RNGN190700E				★								

A262 A268 A278 A294 H36 H6 H3

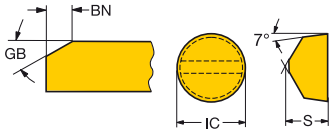
T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-R (Rund)

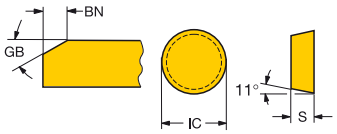
Keramik



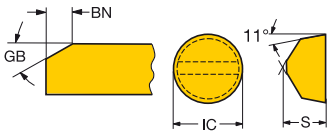
RCGX..K/T



RPGN..S/T



RPGX..S/T



	S	RE	GB	BN	ISO CODE	K 650	S 6060	S 6065	S 6160	S 6220	S 6230	S 650	S 670	H 650	H 670
Schlichten	09 7.94	4.8	15°	0.70	RCGX090700T07015	★						★		★	
	3.18	4.8	20°	0.10	RPGN090300T01020								★		★
	12 7.94	6.4	15°	1.50	RCGX120700K15015	★						★		★	
	7.94	6.4	20°	0.25	RCGX120700T02520	★						★		★	
	7.94	6.4	15°	1.50	RCGX120700T15015	★						★		★	
	15 10.00	7.9	15°	2.00	RCGX151000T20015	★						★		★	
	19 10.00	9.5	15°	2.00	RCGX191000K20015	★						★		★	
	10.00	9.5	15°	2.00	RCGX191000T20015	★						★		★	
Mittel	06 6.35	3.2	20°	0.10	RCGX060600T01020	★				☆	☆	☆	★	☆	★
	6.35	3.2			RCGX060600E	★	☆	☆	☆			☆	★	☆	★
	3.18	3.2			RPGN060300E		☆		★						
	4.76	3.2			RPGX060400E				★						
	09 7.94	4.8	20°	0.10	RCGX090700T01020	★	☆			☆	☆	☆	★	☆	★
	7.94	4.8	20°	0.10	RPGX090700T01020		☆			☆	☆		★		★
	7.94	4.8			RCGX090700E	★	☆	☆	☆			☆	★	☆	★
	3.18	4.8			RPGN090300E		☆		★						
	7.94	4.8			RPGX090700E		☆		★						
	7.94	4.8			RCMX 09 07 00-SM				★						
	12 7.94	6.4	20°	0.10	RCGX120700T01020	★	☆			☆	☆	☆	★	☆	★
	7.94	6.4	20°	0.10	RPGX120700T01020		☆			☆	☆		★		★
	7.94	6.4			RCGX120700E		☆	☆	☆				★		★
	4.76	6.4			RPGN120400E		☆		★						
	7.94	6.4			RPGX120700E		☆		★						

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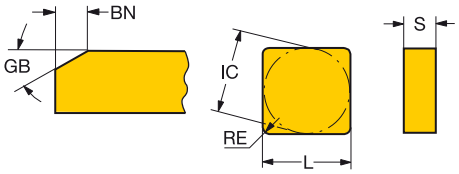
SANDVIK Coromant

T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-S (Quadratisch)

CBN und Keramik





		LE	S	RE	GB	BN	ISO CODE	K			S					H	
								6190	650	7925	6060	6065	6160	650	670	650	670
Schlichten	09	8.7	3.18	0.8	20°	0.10	SNGN090308T01020		★					☆	★	★	☆
		8.3	3.18	1.2	20°	0.25	SNGN090312S02520M			★							
		8.3	3.18	1.2	20°	0.10	SNGN090312T01020		★					★		★	
	12	11.1	4.76	1.6	20°	0.10	SNGN 12 04 16T01020		★					☆	★	★	☆
		11.9	4.76	0.8	20°	0.10	SNGN120408T01020		★					☆	★	★	☆
		11.9	4.76	0.8	20°	0.25	SNGN120408T02520	★									
		11.5	4.76	1.2	20°	0.25	SNGN120412S02520M			★							
		11.5	4.76	1.2	20°	0.10	SNGN120412T01020		★					☆	★	★	☆
		11.5	4.76	1.2	20°	0.25	SNGN120412T02520	★									
		11.1	4.76	1.6	20°	0.25	SNGN120416S02520M			★							
		11.1	4.76	1.6	20°	0.25	SNGN120416T02520	★									
		11.9	7.94	0.8	20°	0.10	SNGN120708T01020		★					☆	★	★	☆
		11.5	7.94	1.2	20°	0.25	SNGN120712T02520	★	☆					★		★	
		11.1	7.94	1.6	15°	1.50	SNGN120716K15015		★					★		★	
		11.1	7.94	1.6	20°	0.10	SNGN120716T01020		★					☆	★	★	☆
		11.1	7.94	1.6	20°	0.25	SNGN120716T02520	★									
		11.1	7.94	1.6	15°	1.50	SNGN120716T15015		★					★		★	
		11.5	4.76	1.2			SNGN120412E					★					
	15	15.1	7.94	0.8	20°	0.10	SNGN150708T01020		★					★		★	
		14.7	7.94	1.2	20°	0.10	SNGN150712T01020								★		★
		14.3	7.94	1.6	20°	0.10	SNGN150716T01020		★					☆	★	★	☆
		14.3	7.94	1.6	20°	0.25	SNGN150716T02520	★									
	19	17.5	7.94	1.6	20°	0.10	SNGN190716T01020		★					★		★	
		16.7	7.94	2.4	20°	0.10	SNGN190724T01020		★					☆	★	★	☆
Mittel	12	11.5	7.94	1.2	20°	0.10	SNGN120712T01020		★		☆			☆	★	★	☆
		11.5	7.94	1.2			SNGN120712E				☆		★				
		11.1	7.94	1.6			SNGN120716E						★				
	19	17.4	7.94	1.6			SNGN190716E						★				
		16.7	7.94	2.4			SNGN190724E				☆		★				

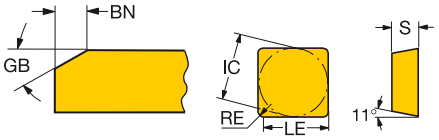
A262 A268 A278 A294 H36 H6 H3

T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-S (Quadratisch)

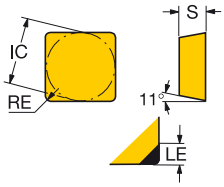
Keramik und PKD





	LE	S	RE	GB	BN	ISO CODE	K 650	S 650	H 650
Schlichten	12	11.9	4.76	0.8	20°	0.10	SPGN120408T01020	★	★	★



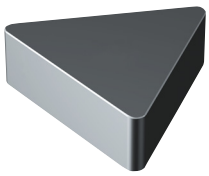


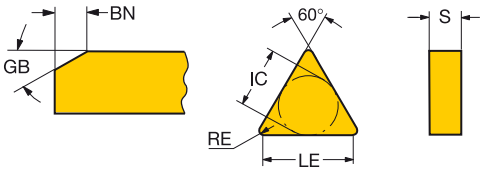
	LE	S	RE	ISO CODE	N CD10
Schlichten	12	4.6	3.18	0.4	SPUN120304FP	★

T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)

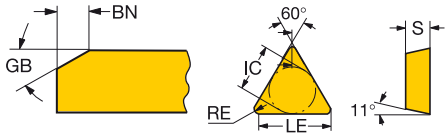
Keramik und PKD





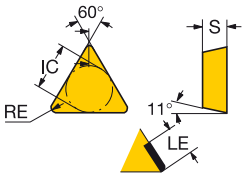
		LE	S	RE	GB	BN	ISO CODE	K 650	S 650	S 670	H 650	H 670
Schlichten	11	10.2	3.18	0.79	20°	0.10	TNGN110308T01020	★	★		★	
	16	15.7	4.76	0.79	20°	0.10	TNGN160408T01020	★	☆	★	★	☆
		15.3	4.76	1.19	20°	0.10	TNGN160412T01020			★		★
		15.7	7.94	0.79	20°	0.10	TNGN160708T01020	★	★		★	
		15.3	7.94	1.19	20°	0.10	TNGN160712T01020	★	★		★	
	22	21.2	4.76	0.79	20°	0.10	TNGN220408T01020			★		★





		LE	S	RE	GB	BN	ISO CODE	K 650	S 650	S 670	H 650	H 670
Schlichten	11	10.6	3.18	0.4	20°	0.10	TPGN110304T01020	★	★		★	
		10.2	3.18	0.8	20°	0.10	TPGN110308T01020	★	☆	★	★	☆
	16	16.1	3.18	0.4	20°	0.10	TPGN160304T01020	★	★		★	
		15.7	3.18	0.8	20°	0.10	TPGN160308T01020	★	☆	★	★	☆
		15.3	3.18	1.2	20°	0.10	TPGN160312T01020	★	☆	★	★	☆

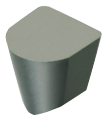


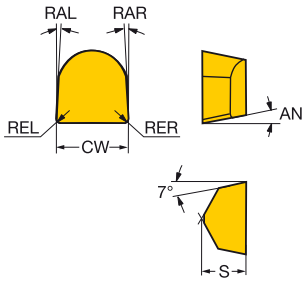


		LE	S	RE	ISO CODE	N CD10
Schlichten	11	2.7	3.18	0.4	TPUN110304FP	★
	16	7.4	3.18	0.4	TPUN160304FLP	★
		2.7	3.18	0.4	TPUN160304FP	★
		7.4	3.18	0.4	TPUN160304FRP	★

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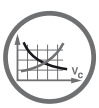
T-Max® Wendeschneidplatte zum Einstechen





	SSC	CW	REL	RER	Bestellnummer	S 6160	AN	CWTOLL	CWTOLU
							Abmessungen, mm		
Mittel	06	6.35	0.79	0.79	**CSGX060608E**	★	11°	-0.025	0.025
	09	9.53	0.79	0.79	**CSGX090708E**	★	11°	-0.025	0.025
	12	12.70	0.79	0.79	**CSGX120708E**	★	11°	-0.025	0.025

SSC = Entsprechend SSC am Halter.


A278

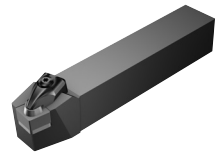


H36

SANDVIK Coromant

T-Max® Schaftwerkzeug zum Drehen

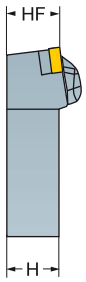
Stabiles Spannsystem für Keramikplatten



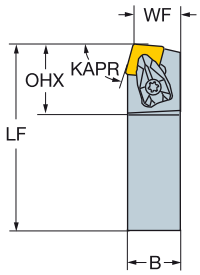


CNG

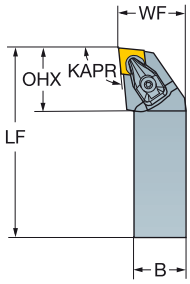
KAPR

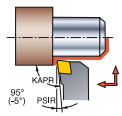


CCBNR/L
75.0°



CCLNR/L
95.0°



		CZC_{MS}	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	12	25 x 25	34.6	**CCBNR/L 2525M 12-4**	25.0	25.0	150.0	22.0	25.0	3.0	0.42	CNGN 12 07 08
		32 x 25	34.6	**CCBNR/L 3225P 12-4**	25.0	32.0	170.0	22.0	32.0	3.0	1.02	CNGN 12 07 08
	12	25 x 25	32.0	**CCLNR/L 2525M 12-4**	25.0	25.0	150.0	32.0	25.0	3.0	0.79	CNGN 12 07 08
		32 x 25	32.0	**CCLNR/L 3225P 12-4**	25.0	32.0	170.0	32.0	32.0	3.0	1.12	CNGN 12 07 08
	16	32 x 32	39.0	**CCLNR/L 3232P 16-4**	32.0	32.0	170.0	40.0	32.0	6.4	1.14	CNGN 16 07 12

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen.

R = Rechtsausführung, L = Linksausführung

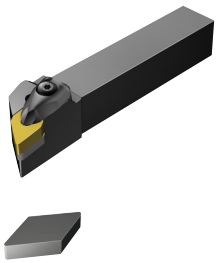
		Ersatzteile		
	CZC_{MS}	Zwischenlage	Schraube für Zwischenlage	Spannsatz
12	25 x 25-32 x 25	5322 234-02	5513 020-02	5412 034-021
16	32 x 32	5322 234-04	5513 020-07	5412 034-031

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

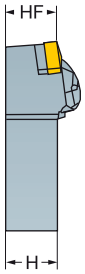
A243 F2 E1 H36 H10

T-Max® Schaftwerkzeug zum Drehen

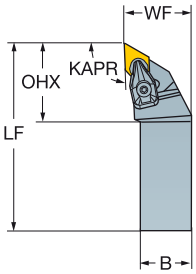
Stabiles Spannsystem für Keramikplatten



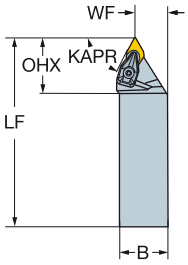
KAPR



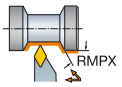
CDJNR/L
93.0°



CDNNR/L
62.5°



DNG

		CZC_{MS}	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	15	25 x 25	27°	39.4	**CDJNR/L 2525M 15-4**	25.0	25.0	150.0	32.0	25.0	3.9	0.62	DNGN 15 07 08
		32 x 25	27°	39.4	**CDJNR/L 3225P 15-4**	25.0	32.0	170.0	32.0	32.0	3.9	1.11	DNGN 15 07 08
		32 x 32	27°	39.4	**CDJNR/L 3232P 15-4**	32.0	32.0	170.0	40.0	32.0	3.9	1.36	DNGN 15 07 08
	15	32 x 25	57°	41.2	**CDNNR/L 3225P 15-4**	25.0	32.0	170.0	13.0	32.0	3.9	1.05	DNGN 15 07 08

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen.

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Zwischenlage	Schraube für Zwischenlage	Spannsatz
5322 266-03	5513 020-02	5412 034-021

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A243 F2 E1 H36 H10

SANDVIK Coromant

T-Max® Schaftwerkzeug zum Drehen

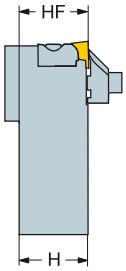
Stabiles Spannsystem für Keramikplatten

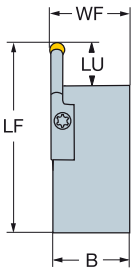






RCGX
RPGX





							Abmessungen, mm							
		CZC_{MS}	LU	RMPX	OHX	**Bestellnummer**	B	H	LF	WF	HF	NM	KG	MIID
	06	32 x 36	19.4	90°	50.0	**R/L176.9-3236-06**	36.0	32.0	170.0	36.6	32.0	5.0	1.44	RCGX 06 06 00

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen.

R = Rechtsausführung, L = Linksausführung

Ersatzteile			
Spannfinger	Spannschraube	Plattensitz	Schraube für Plattensitz
5412 110-02	3212 036-506	5321 066-01	3212 010-157

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

 A243

 F2

 E1

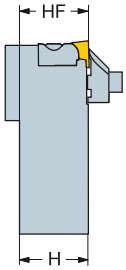
 H36

 H10

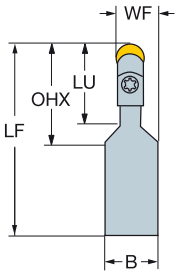
T-Max® Schaftwerkzeug zum Drehen

Spannfingersystem für Keramikplatten

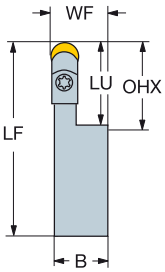




CRDCN



CRDCR/L







RCGX
RPGX

		CZC$_{MS}$	LU	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	06	32 x 25	19.4	90°	170.0	**CRDCN 3225P 06-A**	25.0	32.0	170.0	15.6	32.0	5.0	1.01	RCGX 06 06 00
	09	32 x 25	29.0	90°	29.0	**CRDCN 3225P 09-A**	25.0	32.0	170.0	17.2	32.0	7.5	0.98	RCGX 09 07 00
	12	32 x 25	38.5	90°	38.5	**CRDCN 3225P 12-A**	25.0	32.0	170.0	18.8	32.0	7.5	1.00	RCGX 12 07 00
	09	32 x 25	29.5	90°	29.5	**CRDCR/L 3225P 09-A**	25.0	32.0	170.0	25.8	32.0	7.5	1.00	RCGX 09 07 00
	12	32 x 25	38.5	90°	38.5	**CRDCR/L 3225P 12-A**	25.0	32.0	170.0	25.9	32.0	7.5	0.98	RCGX 12 07 00

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Spannfinger	Spannschraube	Plattensitz	Schraube für Plattensitz
06	32 x 25	5412 105-01	3212 036-504	5321 066-01	3212 010-157
09	32 x 25	5412 100-01	3212 035-452	5321 065-01	3212 106-352
12	32 x 25	5412 100-02	3212 036-504	5321 065-02	3212 105-453

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A243


F2


E1



H36

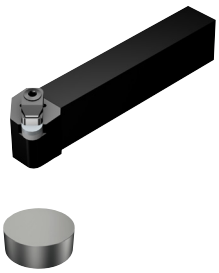


H10

SANDVIK Coromant

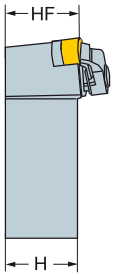
T-Max® Schaftwerkzeug zum Drehen

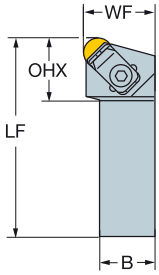
Spannfingersystem für Keramikplatten



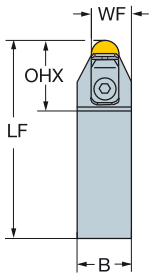
RNG

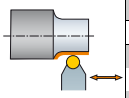
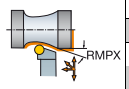
CRSNR/L





CRDNN



						Abmessungen, mm							
		CZC_{MS}	RMPX	OHX	Bestellnummer	B	H	LF	WF	HF	NM	KG	MIID
	06	25 x 25	0°	29.0	CRDNN 2525M 06-ID	25.0	25.0	151.0	15.7	25.0	7.5	0.78	RNGN 06 03 00
	09	25 x 25	0°	30.0	CRDNN 2525M 09-ID	25.0	25.0	150.0	17.3	25.0	7.5	0.73	RNGN 09 03 00
	12	25 x 25	0°	32.0	CRDNN 2525M 12-ID	25.0	25.0	150.0	18.8	25.0	7.5	0.70	RNGN 12 07 00
		32 x 25	0°	36.4	CRDNN 3225P 1203-ID	25.0	32.0	170.0	32.0	32.0	7.5	1.06	RNGN 12 03 00
		32 x 25	0°	32.0	CRDNN 3225P 12-ID	25.0	32.0	170.0	18.8	32.0	7.5	1.06	RNGN 12 07 00
	15	32 x 32	0°	35.0	CRDNN 3232P 15-ID	32.0	32.0	170.0	23.9	32.0	7.5	1.30	RNGN 15 07 00
	19	32 x 32	0°	38.0	CRDNN 3232P 19-ID	32.0	32.0	170.0	25.5	32.0	7.5	1.32	RNGN 19 07 00
	06	25 x 25	0°	26.7	CRSNR/L 2525M 06-ID	25.0	25.0	151.0	32.2	25.0	7.5	0.78	RNGN 06 03 00
	09	25 x 25	12°	28.0	CRSNR/L 2525M 09-ID	25.0	25.0	150.0	32.0	25.0	7.5	0.80	RNGN 09 03 00
	12	25 x 25	12°	28.0	CRSNR/L 2525M 12-ID	25.0	25.0	150.0	32.0	25.0	7.5	0.79	RNGN 12 07 00
		32 x 25	0°	30.7	CRSNR/L 3225P 1203-ID	25.0	32.0	170.0	32.0	32.0	7.5	1.10	RNGN 12 03 00
		32 x 25	12°	28.0	CRSNR/L 3225P 12-ID	25.0	32.0	170.0	32.0	32.0	7.5	1.14	RNGN 12 07 00
	15	32 x 32	12°	30.0	CRSNR/L 3232P 15-ID	32.0	32.0	170.0	40.0	32.0	7.5	1.41	RNGN 15 07 00
	19	32 x 32	12°	32.0	CRSNR/L 3232P 19-ID	32.0	32.0	170.0	40.0	32.0	7.5	1.42	RNGN 19 07 00

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen.

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

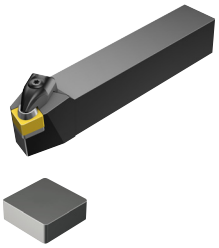
	Ersatzteile			
CZC_{MS}	Spannfinger	Spannplatte	Zwischenlage	Schraube für Zwischenlage
06	25 x 25	5412 125-03	5192 020-02	5322 141-06	5512 031-15
09	25 x 25	5412 127-01		5321 215-01	3212 100-206
12	25 x 25-32 x 25	5412 125-01	5192 020-01	5322 141-01	5513 013-02
15	32 x 32	5412 125-01	5192 020-01	5321 215-02	3212 100-206
19	32 x 32	5412 125-01	5192 020-01	5321 215-03	3212 100-257

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

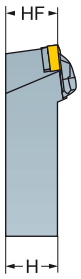
A243 F2 E1 H36 H10

T-Max® Schaftwerkzeug zum Drehen

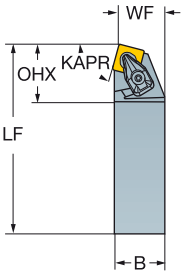
Stabiles Spannsystem für Keramikplatten



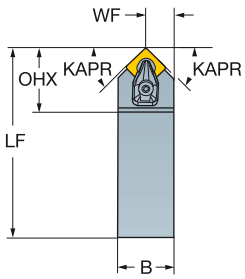
KAPR



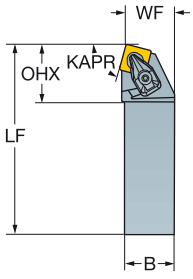
CSBNR/L-4
75.0°



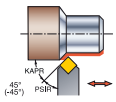
CSDNN
45.0°



CSRNR/L
75.0°



SNG

		CZC_{MS}	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	12	25 x 25	10°	34.3	**CSBNR/L 2525M 12-4**	25.0	25.0	150.0	22.0	25.0	3.9	0.70	SNGN 12 07 08
	12	25 x 25	40°	36.5	**CSDNN 2525M 12-4**	25.0	25.0	150.0	12.8	25.0	3.9	0.70	SNGN 12 07 08
		32 x 25	40°	36.5	**CSDNN 3225P 12-4**	25.0	32.0	170.0	12.8	32.0	3.9	1.07	SNGN 12 07 08
	12	25 x 25	10°	34.3	**CSRNR/L 2525M 12-4**	25.0	25.0	150.0	27.0	25.0	3.9	0.72	SNGN 12 07 08
		32 x 25	10°	34.3	**CSRNR/L 3225P 12-4**	25.0	32.0	170.0	27.0	32.0	3.9	1.10	SNGN 12 07 08
	15	32 x 25	10°	41.7	**CSRNR/L 3225P 15-4**	25.0	32.0	170.0	27.0	32.0	6.4	1.17	SNGN 15 07 12
	19	32 x 32	10°	40.0	**CSRNR/L 3232P 19-IC**	32.0	32.0	170.0	35.0	32.0	7.5	1.42	SNGN 19 07 12
	09	25 x 25	10°	32.0	**CSRNR 2525M 09-ID**	25.0	25.0	150.0	27.0	25.0	5.0	0.77	SNGN 09 03 08

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen.

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
	Zwischenlage	Schraube für Zwischenlage	Spannsatz
09	5322 425-02	5513 020-02	5412 034-021
12	5322 425-01	3212 100-206	5412 127-01
15	5322 425-05	5513 020-07	5412 034-031
19	5321 215-03	3212 100-257	5412 125-01

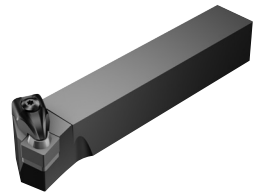
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A243 F2 E1 H36 H10

SANDVIK Coromant

T-Max® Schaftwerkzeug zum Drehen

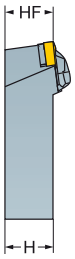
Stabiles Spannsystem für Keramikplatten



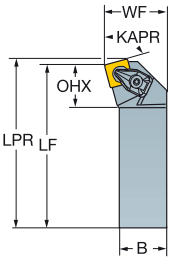


SNG

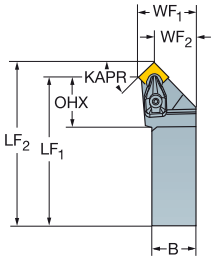
KAPR

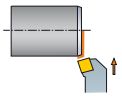


CSKNR/L
75.0°



CSSNR/L
45.0°



		CZC$_{MS}$	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LPR	LF	WF	HF	NM	KG	MIID
	12	25 x 25	10°	23.6	**CSKNR/L 2525M 12-4**	25.0	25.0	153.1	150.0	32.0	25.0	3.9	0.80	SNGN 12 07 08
	12	25 x 25	0°	27.3	**CSSNR/L 2525M 12-4**	25.0	25.0	158.3	150.0	32.0	25.0	3.9	0.86	SNGN 12 07 08
		32 x 25	0°	27.4	**CSSNR/L 3225P 12-4**	25.0	32.0	178.3	170.0	32.0	32.0	3.9	1.06	SNGN 12 07 08

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen.

R = Rechtsausführung, L = Linksausführung

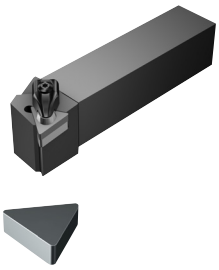
		Ersatzteile		
	CZC$_{MS}$	Zwischenlage	Schraube für Zwischenlage	Spannsatz
12	25 x 25-32 x 25	5322 425-02	5513 020-02	5412 034-021

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

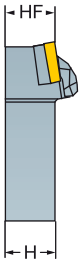
A243 F2 E1 H36 H10

T-Max® Schaftwerkzeug zum Drehen

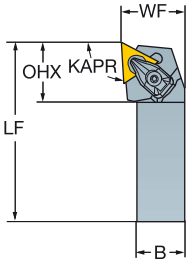
Stabiles Spannsystem für Keramikplatten



KAPR



91.0°



TNG

					Abmessungen, mm							
		CZC_{MS}	OHX	**Bestellnummer**	B	H	LF	WF	HF	NM	KG	MIID
	16	25 x 25	20.0	**CTGNR/L 2525M 16-ID**	25.0	25.0	150.0	32.0	25.0	7.5	0.80	TNGN 16 07 08

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen. R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC_{MS}	Spannfinger	Spannplatte	Zwischenlage	Schraube für Zwischenlage
16	25 x 25	5412 125-01	5192 020-01	5322 329-01	5513 013-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A243 F2 E1 H36 H10

SANDVIK Coromant

T-Max® Schneidkopf zum Drehen

Spannfingersystem für Keramikplatten

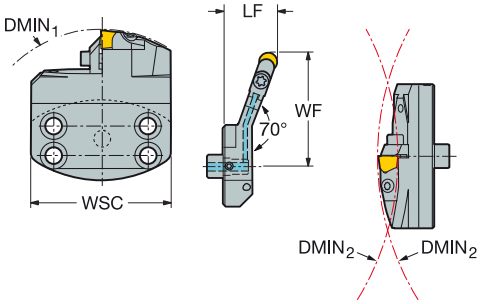
CoroTurn® SL70 - innere Kühlschmierstoffzufuhr



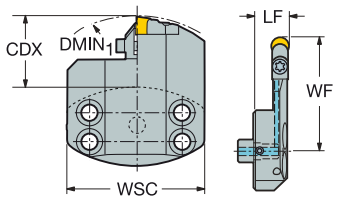


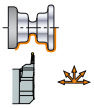
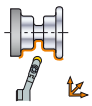
RCGX
RPGX

SL70-CRSCR/L



SL70-CRDCR/L



		CZC$_{MS}$	CDX	DMIN$_1$	DMIN$_2$	DAXIN	APMX	RMPX	CNSC	Bestellnummer	Abmessungen, mm LF	WF	WSC	BAR	NM	KG	MIID
	09	70	18.0	125.0		251.0			1	SL70-CRDCR/L-18-09V	18.0	39.0	70.0	30	7.5	0.32	RCGX 09 07 00
		70	35.0	125.0		251.0			1	SL70-CRDCR/L-35-09V	18.0	56.0	70.0	30	7.5	0.38	RCGX 09 07 00
		70	50.0	125.0		481.0			1	SL70-CRDCR/L-50-09V	16.5	71.0	70.0	30	7.5	0.42	RCGX 09 07 00
	12	70	35.0	180.0		244.6			1	SL70-CRDCR/L-35-12V	18.0	56.0	70.0	30	7.5	0.40	RCGX 12 07 00
		70	50.0	180.0		244.6			1	SL70-CRDCR/L-50-12V	18.0	71.0	70.0	30	7.5	0.48	RCGX 12 07 00
		70	75.0	180.0		294.6			1	SL70-CRDCR/L-75-12V	18.0	96.0	70.0	30	7.5	0.60	RCGX 12 07 00
	09	70		130.0	270.0		4.0	70°	1	SL70-CRSCR/L-35-09V	26.7	55.0	70.0	30		0.37	RCGX 09 07 00

R = Rechtsausführung, L = Linksausführung

	Ersatzteile				
Bestellnummer	Spannfinger	Spannschraube	Plattensitz	Schraube für Plattensitz	Führungsbuchse
SL70-CRDCR/L-18-09V	5412 101-01	3212 035-452	5321 067-01	5512 031-08	5552 058-04
SL70-CRDCR/L-35-09V	5412 101-01	3212 035-452	5321 067-01	5512 031-08	5552 058-04
SL70-CRDCR/L-50-09V	5412 101-01	3212 035-452	5321 067-01	5512 031-08	5552 058-04
SL70-CRSCR/L-35-09V	5412 101-01	3212 035-452	5321 067-01	5512 031-08	5552 058-04
SL70-CRDCR/L-35-12V	5412 101-02	3212 106-504	5321 067-02	3212 105-453	5552 058-04
SL70-CRDCR/L-50-12V	5412 101-02	3212 106-504	5321 067-02	3212 105-453	5552 058-04
SL70-CRDCR/L-75-12V	5412 101-02	3212 106-504	5321 067-02	3212 105-453	5552 058-04

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A243 F2 H36 H5 H2

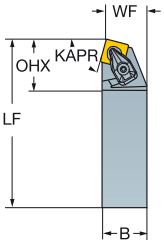
T-Max® S Schaftwerkzeug zum Drehen

Spannfingersystem für Keramikplatten

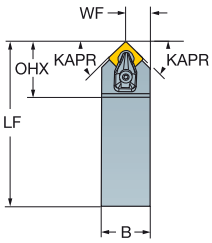


KAPR

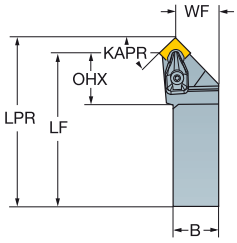
CSBPR/L
75.0°



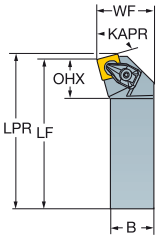
CSDPN
45.0°



CSDPR/L
45.0°

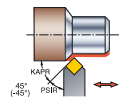
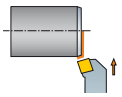


CSKPR/L
75.0°





SPU

						Abmessungen, mm								
		CZC_{MS}	RMPX	OHX	Bestellnummer	B	H	LPR	LF	WF	HF	NM	KG	MIID
	12	20 x 20	10°	30.1	CSBPL 2020K 12	20.0	20.0		125.0	17.0	20.0	5.0	0.40	SPUN 12 03 08
		25 x 25	10°	30.1	CSBPR/L 2525M 12	25.0	25.0		150.0	22.0	25.0	5.0	0.73	SPUN 12 03 08
	12	20 x 20	40°	29.0	CSDPN 2020K 12	20.0	20.0		125.0	10.3	20.0	5.0	0.39	SPUN 12 03 08
		25 x 25	40°	29.0	CSDPN 2525M 12	25.0	25.0		150.0	12.8	25.0	5.0	0.72	SPUN 12 03 08
	12	20 x 20	0°	18.7	CSDPR 2020K 12	20.0	20.0	125.0	116.7	22.0	20.0	5.0	0.35	SPUN 12 03 08
		25 x 25	0°	18.7	CSDPR/L 2525M 12	25.0	25.0	150.0	141.7	27.0	25.0	5.0	0.72	SPUN 12 03 08
	12	25 x 25	10°	22.4	CSKPR 2525M 12	25.0	25.0	153.1	150.0	32.0	25.0	5.0	0.75	SPUN 12 03 08

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

A243 F2 E1 H36 H10

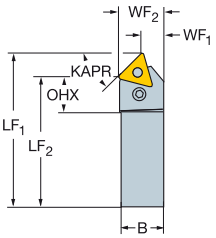
SANDVIK Coromant

T-Max® S Schaftwerkzeug zum Drehen

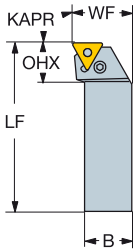
Spannfingersystem für Keramikplatten

KAPR

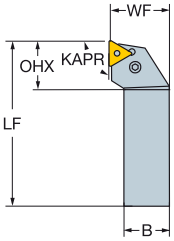
CTDPR/L
45.0°



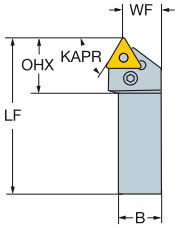
CTFPR/L
91.0°



CTGPR/L
91.0°

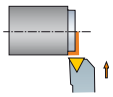
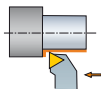


CTTPR/L
60.0°





TPU

						Abmessungen, mm								
		CZC_{MS}	RMPX	OHX	Bestellnummer	B	H	LPR	LF	WF	HF	NM	KG	MIID
	16	20 x 20	35°	30.2	CTDPR 2020K 16	20.0	20.0	125.0	125.0	11.8	20.0	5.0	0.40	TPUN 16 03 08
		25 x 25	35°	22.9	CTDPR/L 2525M 16	25.0	25.0	150.0	150.0	16.8	25.0	5.0	0.72	TPUN 16 03 08
	11	20 x 20	0°	18.5	CTFPR 2020K 11	20.0	20.0		125.0	25.0	20.0	3.5	0.40	TPUN 11 03 04
	16	20 x 20	0°	20.0	CTFPR/L 2020K 16	20.0	20.0		125.0	25.0	20.0	5.0	0.42	TPUN 16 03 08
		25 x 25	0°	20.0	CTFPR/L 2525M 16	25.0	25.0		150.0	32.0	25.0	5.0	0.75	TPUN 16 03 08
	11	20 x 20	0°	21.0	CTGPR/L 2020K 11	20.0	20.0		125.0	25.0	20.0	3.5	0.40	TPUN 11 03 04
		25 x 25	0°	22.0	CTGPL 2525M 11-ID	25.0	25.0		150.0	32.0	25.0	3.5	0.80	TPGN 11 03 04
	16	20 x 20	0°	25.1	CTGPR/L 2020K 16	20.0	20.0		125.0	25.0	20.0	5.0	0.42	TPUN 16 03 08
		25 x 25	0°	25.1	CTGPR/L 2525M 16	25.0	25.0		150.0	32.0	25.0	5.0	0.74	TPUN 16 03 08
		32 x 25	0°	22.0	CTGPR 3225P 16-ID	25.0	32.0		170.0	32.0	32.0	5.0	1.13	TPGN 16 03 08
	16	20 x 20	30°	30.2	CTTPR/L 2020K 16	20.0	20.0		125.0	17.0	20.0	5.0	0.40	TPUN 16 03 08
		25 x 25	30°	39.6	CTTPR/L 2525M 16	25.0	25.0		150.0	22.0	25.0	5.0	0.73	TPUN 16 03 08

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung


A243


F2


E1



H36



H10

T-Max® Schneidkopf zum Drehen

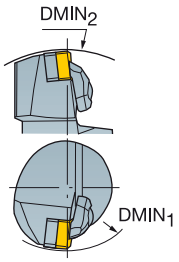
Stabiles Spannsystem für Keramikplatten

Coromant Capto® - innere Kühlschmierstoffzufuhr

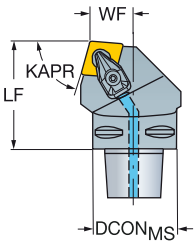


CNG

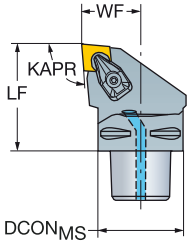
KAPR

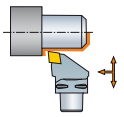
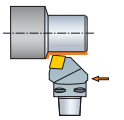


Cx-CCRNR/L
75.0°



Cx-CCLNR/L
95.0°



		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	12	C4	110.0	140.0	3	**C4-CCLNR/L-27050-12-4**	40.0	50.0	27.0	10	3.0	0.45	CNGN 12 07 08
		C5	110.0	165.0	3	**C5-CCLNR/L-35060-12-4**	50.0	60.0	35.0	10	3.0	0.80	CNGN 12 07 08
		C6	110.0	190.0	3	**C6-CCLNR/L-45065-12-4**	63.0	65.0	45.0	10	3.0	1.33	CNGN 12 07 08
	16	C5	125.0	165.0	3	**C5-CCLNR/L-35060-16-4**	50.0	60.0	35.0	10	6.4	0.85	CNGN 16 07 12
		C6	125.0	190.0	3	**C6-CCLNR/L-45065-16-4**	63.0	65.0	45.0	10	6.4	1.36	CNGN 16 07 12
	12	C4		140.0	3	**C4-CCRNR/L-22050-12-4**	40.0	50.0	22.0	10	3.0	0.44	CNGN 12 07 08
		C5		165.0	3	**C5-CCRNR/L-27060-12-4**	50.0	60.0	27.0	10	3.0	0.75	CNGN 12 07 08

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen. R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Zwischenlage	Schraube für Zwischenlage	Spannsatz	Düse
12	C4-C6	5322 234-02	5513 020-02	5412 034-021	5691 045-01
16	C5-C6	5322 234-04	5513 020-07	5412 034-031	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A243 F2 E1 G1 H36 H10 H5

SANDVIK Coromant

T-Max® Schneidkopf zum Drehen

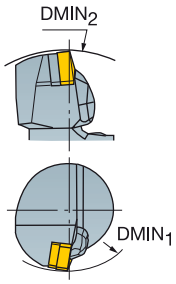
Stabiles Spannsystem für Keramikplatten

Coromant Capto® - innere Kühlschmierstoffzufuhr

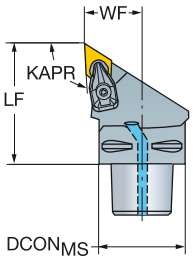




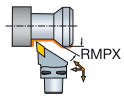
KAPR



93.0°



DNG

								Abmessungen, mm						
		CZC_{MS}	$DMIN_1$	$DMIN_2$	RMPX	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	15	C5	110.0	165.0	27°	3	**C5-CDJNR/L-35060-15-4**	50.0	60.0	35.0	10	3.9	0.73	DNGN 15 07 08
		C6	110.0	190.0	27°	3	**C6-CDJNR/L-45065-15-4**	63.0	65.0	45.0	10	3.9	1.20	DNGN 15 07 08

R = Rechtsausführung, L = Linksausführung

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen.

Ersatzteile			
Zwischenlage	Schraube für Zwischenlage	Spannsatz	Düse
5322 266-03	5513 020-02	5412 034-021	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A243


F2


E1


G1



H36



H10



H5

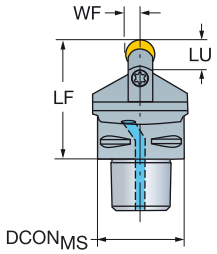
T-Max® Schneidkopf zum Drehen

Spannfingersystem für Keramikplatten

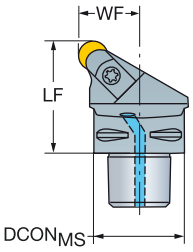
Coromant Capto® - innere Kühlschmierstoffzufuhr



Cx-CRDCN



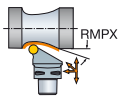
Cx-CRSCR/L







RCGX
RPGX

		CZC$_{MS}$	LU	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
	09	C5	29.0	90°	3	**C5-CRDCN-00060-09AV**	50.0	60.0	4.8	10	7.5	0.58	RCGX 09 07 00
	12	C5	38.0	90°	3	**C5-CRDCN-00060-12AV**	50.0	60.0	6.4	10	7.5	0.60	RCGX 12 07 00
	09	C5		12°	3	**C5-CRSCR/L-35060-09V**	50.0	60.0	35.0	10	7.5	0.70	RCGX 09 07 00
	12	C5		12°	3	**C5-CRSCR/L-35060-12V**	50.0	60.0	35.0	10	7.5	0.78	RCGX 12 07 00

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

		Ersatzteile				
	CZC$_{MS}$	Spannfinger	Spannschraube	Plattensitz	Schraube für Plattensitz	Düse
09	C5	5412 100-01	3212 035-452	5321 065-01	3212 106-352	5691 029-02
12	C5	5412 100-02	3212 036-504	5321 065-02	3212 105-453	5691 029-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

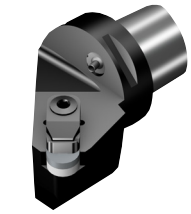
A243 F2 E1 G1 H36 H10 H5

SANDVIK Coromant

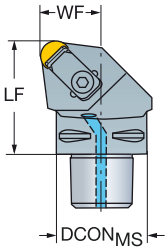
T-Max® Schneidkopf zum Drehen

Spannfingersystem für Keramikplatten

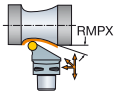
Coromant Capto® - innere Kühlschmierstoffzufuhr







RNGA
RNGN

						Abmessungen, mm						
		CZC_{MS}	RMPX	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	09	C3	7°	3	**C3-CRSNR/L-22040-09ID**	32.0	40.0	22.0	10	7.5	0.26	RNGN 09 03 00
		C4	0°	3	**C4-CRSNR/L-27050-09ID**	40.0	50.0	27.0	10	7.5	0.45	RNGN 09 03 00
		C5	0°	3	**C5-CRSNR/L-35060-09ID**	50.0	60.0	35.0	10	7.5	0.79	RNGN 09 03 00
		C6	0°	3	**C6-CRSNR/L-45065-09ID**	63.0	65.0	45.0	10	7.5	1.31	RNGN 09 03 00
	12	C4	7°	3	**C4-CRSNR/L-27050-12ID**	40.0	50.0	27.0	10	7.5	0.49	RNGN 12 07 00
		C5	0°	3	**C5-CRSNR/L35060-1203ID**	50.0	60.0	35.0	10	7.5	0.79	RNGN 12 03 00
		C5	7°	3	**C5-CRSNR/L-35060-12ID**	50.0	60.0	35.0	10	7.5	0.91	RNGN 12 07 00
		C6	0°	3	**C6-CRSNR/L45065-1203ID**	63.0	65.0	45.0	10	7.5	1.32	RNGN 12 03 00
		C6	7°	3	**C6-CRSNR/L-45065-12ID**	63.0	65.0	45.0	10	7.5	1.56	RNGN 12 07 00
		C4	0°	3	**C4-CRSNR/L27050-1203ID**	40.0	50.0	27.0	10	7.5	0.45	RNGN 12 03 00

R = Rechtsausführung, L = Linksausführung

		Ersatzteile				
	CZC_{MS}	Spannfinger	Spannplatte	Zwischenlage	Schraube für Zwischenlage	Düse
09	C3	5412 127-01		5321 215-01	3212 100-206	5691 029-01
09	C4-C6	5412 125-04	5192 020-03	5322 141-07	5512 031-16	
12	C4	5412 125-01	5192 020-01	5322 141-01	5513 013-02	5691 029-01
12	C5-C6	5412 125-01	5192 020-01	5322 141-01	5513 013-02	5691 029-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A243


F2


E1


G1



H36



H10

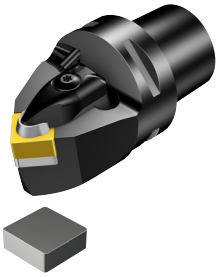


H5

T-Max® Schneidkopf zum Drehen

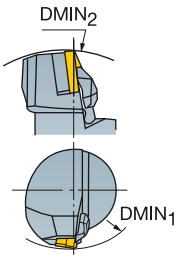
Stabiles Spannsystem für Keramikplatten

Coromant Capto® - innere Kühlschmierstoffzufuhr

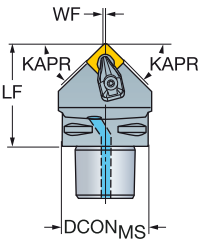


SNG

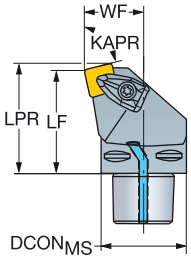
KAPR



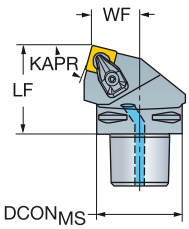
Cx-CSDNN
45.0°

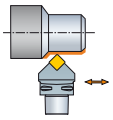
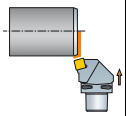
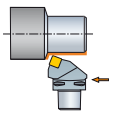


Cx-CSKNR/L
75.0°



Cx-CSRNR/L
75.0°



		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	12	C4			40°	3	C4-CSDNN-00050-12-4	40.0		50.0	0.3	10	3.9	0.34	SNGN 12 07 08
		C5			40°	3	C5-CSDNN-00060-12-4	50.0		60.0	0.3	10	3.9	0.62	SNGN 12 07 08
	15	C5			40°	3	C5-CSDNN-00060-15-4	50.0		60.0	0.5	10	6.4	0.72	SNGN 15 07 12
		C6			40°	3	C6-CSDNN-00065-15-4	63.0		65.0	0.5	10	6.4	1.22	SNGN 15 07 12
	12	C5	110.0		10°	3	C5-CSKNR/L-35060-12-4	50.0	63.1	60.0	35.0	10	3.9	0.86	SNGN 12 07 08
		C6	110.0		10°	3	C6-CSKNR/L-45065-12-4	63.0	68.1	65.0	45.0	10	3.9	1.38	SNGN 12 07 08
	12	C4		140.0	10°	3	C4-CSRNR/L-22050-12-4	40.0		50.0	22.0	10	3.9	0.43	SNGN 12 07 08
		C5		165.0	10°	3	C5-CSRNR/L-27060-12-4	50.0		60.0	27.0	10	3.9	0.73	SNGN 12 07 08
		C6		190.0	10°	3	C6-CSRNR/L-35065-12-4	63.0		65.0	35.0	10	3.9	1.25	SNGN 12 07 08

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen.

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Zwischenlage	Schraube für Zwischenlage	Spannsatz	Düse
12	C4-C6	5322 425-02	5513 020-02	5412 034-021	5691 045-01
15	C5-C6	5322 425-05	5513 020-07	5412 034-031	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A243


F2


E1


G1



H36



H10



H5

SANDVIK Coromant

T-Max® Schneidkopf zum Drehen

Stabiles Spannsystem für Keramikplatten

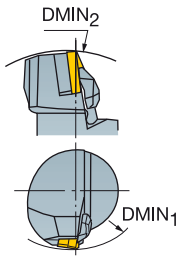
Coromant Capto® - innere Kühlschmierstoffzufuhr



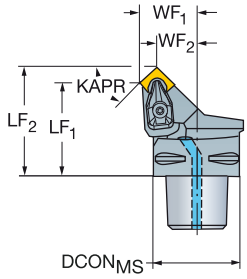


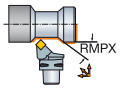
SNG

KAPR



45.0°



		CZC$_{MS}$	DMIN$_1$	DMIN$_2$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	12	C5	110.0	165.0	3	**C5-CSSNR/L-35052-12-4**	50.0	60.3	52.0	35.0	10	3.9	0.69	SNGN 12 07 08
		C6	110.0	190.0	3	**C6-CSSNR/L-45056-12-4**	63.0	64.3	56.0	45.0	10	3.9	1.12	SNGN 12 07 08
	15	C5	125.0	165.0	3	**C5-CSSNR/L-35050-15-4**	50.0	60.2	50.0	35.0	10	6.4	0.71	SNGN 15 07 12
		C6	125.0	190.0	3	**C6-CSSNL-45054-15-4**	63.0	64.2	54.0	45.0	10	6.4	1.14	SNGN 15 07 12

Beim Einsatz von Wendeschneidplatten mit einer Dicke von 4.76 mm sind optionale Zwischenlagen zu bestellen.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile			
CZC$_{MS}$	Zwischenlage	Schraube für Zwischenlage	Spannsatz	Düse
12 C5	5322 425-02	5513 020-02	5412 034-021	5691 029-01
12 C6	5322 425-02	5513 020-02	5412 034-021	5691 045-01
15 C5	5322 425-05	5513 020-07	5412 034-031	5691 029-01
15 C6	5322 425-05	5513 020-07	5412 034-031	5691 045-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

A243 F2 E1 G1 H36 H10 H5

T-Max® Bohrstange zum Drehen

Spannfingersystem für Keramikplatten

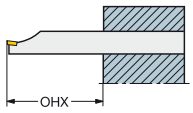
Zylindrisch mit Flächen



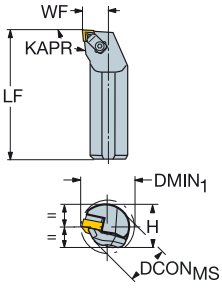


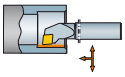
CNGN

KAPR



95.0°



		CZC$_{MS}$	DMIN$_1$	OHX	OHN	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	NM	KG	MIID
	12	40	70.0	160.0	80.0	**S40T-CCLNR 12-IC**	40.0	37.0	40.0	300.0	27.0	3.0	2.90	CNGN 12 07 08
		50	70.0	200.0	100.0	**S50U-CCLNR 12-IC**	50.0	47.0	50.0	350.0	32.0	3.0	5.19	CNGN 12 07 08

R = Rechtsausführung

Ersatzteile			
Spannfinger (IC)	Spanbrecher	Zwischenlage	Schraube für Zwischenlage
5412 125-02	5192 022-04	5322 233-01	5513 013-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A243


F2


G1



H36



H12

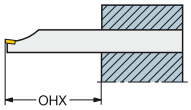
SANDVIK Coromant

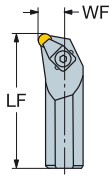
T-Max® Bohrstange zum Drehen

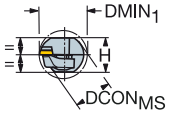
Spannfingersystem für Keramikplatten

Zylindrisch mit Flächen



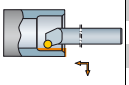




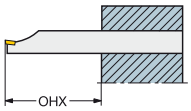


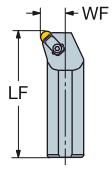


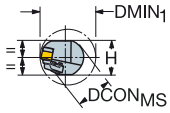
RPG

		CZC$_{MS}$	DMIN$_1$	OHX	OHN	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	NM	KG	MIID
	09	25	32.0	100.0	50.0	S25T-CRSPR/L 09-ID	25.0	23.0	25.0	300.0	17.0	7.5	1.12	RPGN 09 03 00



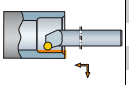








RNGA
RNGN

		CZC$_{MS}$	DMIN$_1$	OHX	OHN	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	NM	KG	MIID
	12	40	70.0	160.0	80.0	S40T-CRSNR/L 12-ID	40.0	37.0	40.0	300.0	27.0	7.5	2.88	RNGN 12 07 00

R = Rechtsausführung, L = Linksausführung

		Ersatzteile			
	CZC$_{MS}$	Spannfinger	Spannplatte	Zwischenlage	Schraube für Zwischenlage
09	25	5412 126-03			
12	40	5412 125-01	5192 020-01	5322 141-01	5513 013-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


A243


F2


G1



H36



H12

CoroTurn® XS

Innendrehen, Axialeinstechen und Gewindedrehen von kleinen Bauteilen

B

Anwendungsbereich

- Längsdrehen (innen)
- Profildrehen
- Rückwärtsausdrehen (ziehend)
- Profildrehen
- Einstechen

C

- Axialeinstechen
- Vorstechen und Fasen
- Gewindedrehen



ISO-Anwendungsbereich:

P M N S H O

D

Vorteile und Merkmale

- Optimiert für die Bearbeitung kleiner hochwertiger Bauteilkonturen
- Hohe Präzision und Wiederholgenauigkeit
- Zuverlässiges Spannsystem mit einfacher Handhabung
- Präzisionsgeschliffene Werkzeuge für hohe Wiederholgenauigkeit
- Längere Standzeit infolge minimierter Mikrovibrationen mit zylindrischen Schaftwerkzeugen
- Die Spannmutter gewährleistet einen leichten Werkzeugwechsel

E

www.sandvik.coromant.com/coroturnxs

Innere Kühlschmierstoffzufuhr

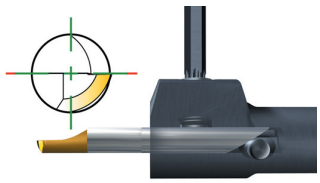
- Die Adapter sind mit innerer Präzisions-Kühlschmierstoffzufuhr ausgeführt.
- Optionale Kühlschmierstoffzufuhr für eine bessere Spanabfuhr und sichere Bearbeitung



F

Sichere Positionierung

Genaue Positionierung in der Bohrstange dank Fixierstift.



Wendeschneidplatten

Längsdrehen	Rückwärts-ausdrehen	Vorstechen und Fasen	Einstechen	Axialein-stechen	Profildrehen	Gewinde-drehen
						
A272	A271	B116	B117	B120	B121	C60

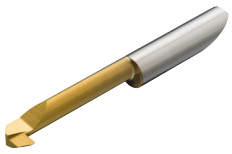
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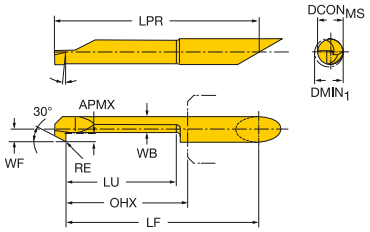
Adapter

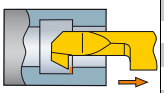
Coromant Capto®	Rechteckiger Schaft	Zylinderschaft mit Fläche
		
F22	F33	F42

H

CoroTurn® XS Vollhartmetall-Schneideinsatz zum Rückwärtsausdrehen





	CZC$_{MS}$	RE	DMIN$_1$	LU	APMX	RMPX	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCON$_{MS}$	WB	LPR	LF	WF
	4	0.15	4.2	23.4	0.8	27°	26.0	CXS-04B090-15-4225R	★	★	★	★	★	4	2.6	42.3	40.3	2.0
	5	0.15	5.2	28.5	1.0	27°	31.0	CXS-05B090-15-5230R	★	★	★	★	★	5	3.8	52.3	50.3	2.5
	6	0.15	6.2	28.5	1.8	27°	31.0	CXS-06B090-15-6230R	★	★	★	★	★	6	4.0	52.3	50.3	3.0
	7	0.15	7.2	27.5	2.5	27°	30.0	CXS-07B090-15-7230R	★	★	★	★	★	7	4.3	52.3	49.3	3.5

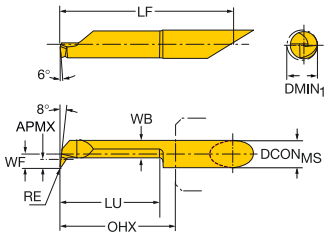
CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

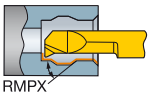
R = Rechtsausführung

F2 B135 B149 H36

CoroTurn® XS Vollhartmetall-Schneideinsatz zum Drehen







CZCMS	RE	DMIN1	LU	APMX	RMPX	OHX	OHN	Bestellnummer	P 1025	M 1025	M H10F	N 1025	N H10F	S 1025	S H10F	H 7015	O 1025	O H10F	Abmessungen, mm DCONMS	WB	LF	WF
4	0.00	0.3	1.2	0.1	17°	13.0		CXS-04T098-00-0301R	★	★		★		★			★		4	0.2	27.3	0.1
4	0.00	0.4	1.6	0.1	17°	13.0		CXS-04T098-00-0401L	★	★		★		★			★		4	0.3	27.3	0.2
4	0.00	0.4	1.6	0.1	17°	13.0		CXS-04T098-00-0401R	★	★		★		★			★		4	0.3	27.3	0.2
4	0.00	0.5	2.0	0.1	17°	13.0		CXS-04T098-00-0502L	★	★		★		★			★		4	0.4	27.3	0.2
4	0.00	0.5	2.0	0.1	17°	13.0		CXS-04T098-00-0502R	★	★		★		★			★		4	0.4	27.3	0.2
4	0.00	0.6	2.5	0.1	17°	13.0		CXS-04T098-00-0602R	★	★		★		★			★		4	0.5	27.3	0.3
4	0.00	0.7	3.5	0.1	17°	13.0		CXS-04T098-00-0703R	★	★		★		★			★		4	0.6	27.3	0.3
4	0.00	0.8	4.0	0.1	17°	13.0		CXS-04T098-00-0804R	★	★		★		★			★		4	0.6	27.3	0.4
4	0.00	0.9	5.0	0.1	17°	13.0		CXS-04T098-00-0905R	★	★		★		★			★		4	0.7	27.3	0.4
4	0.03	2.7	10.0	0.2	17°	13.0		CXS-04T098-03-2710R	★	★		★		★			★		4	2.1	27.3	1.2
4	0.03	3.2	10.0	0.2	17°	13.0		CXS-04T098-03-3210R	★	★		★		★			★		4	2.6	27.3	1.5
4	0.03	4.2	10.0	0.3	17°	13.0		CXS-04T098-03-4210R	★	★		★		★			★		4	3.5	27.3	2.0
4	0.05	1.0	4.0	0.1	17°	12.0		CXS-04T098-05-1004R	★	★		★		★			★		4	0.7	26.3	0.5
4	0.05	1.0	6.0	0.1	17°	12.0		CXS-04T098-05-1006R	★	★		★		★			★		4	0.7	26.3	0.5
4	0.05	1.7	6.0	0.2	17°	12.0		CXS-04T098-05-1706L	★	★		★		★			★		4	1.1	26.3	0.7
4	0.05	1.7	6.0	0.2	17°	12.0		CXS-04T098-05-1706R	★	★		★		★			★		4	1.1	26.3	0.7
4	0.05	1.7	9.0	0.2	17°	12.0		CXS-04T098-05-1709R	★	★		★		★			★		4	1.1	26.3	0.7
4	0.05	2.2	6.0	0.2	17°	12.0		CXS-04T098-05-2206R	★	★		★		★			★		4	1.6	26.3	1.0
4	0.05	2.2	9.0	0.2	17°	12.0		CXS-04T098-05-2209L	★	★		★		★			★		4	1.6	26.3	1.0
4	0.05	2.2	9.0	0.2	17°	12.0		CXS-04T098-05-2209R	★	★		★		★			★		4	1.6	26.3	1.0
4	0.05	2.7	10.0	0.2	17°	13.0		CXS-04T098-05-2710L	★	★		★		★			★		4	2.1	27.3	1.2
4	0.05	2.7	10.0	0.2	17°	13.0		CXS-04T098-05-2710R	★	★		★		★			★		4	2.1	27.3	1.2
4	0.05	2.7	15.0	0.2	17°	18.0		CXS-04T098-05-2715L	★	★		★		★			★		4	2.1	32.3	1.2
4	0.05	2.7	15.0	0.2	17°	18.0		CXS-04T098-05-2715R	★	★		★		★			★		4	2.1	32.3	1.2
4	0.05	3.2	15.0	0.2	17°	18.0		CXS-04T098-05-3215L	★	★		★		★			★		4	2.6	32.3	1.5
4	0.05	3.2	15.0	0.2	17°	18.0		CXS-04T098-05-3215R	★	★		★		★			★		4	2.6	32.3	1.5
4	0.05	3.2	20.0	0.2	17°	23.0		CXS-04T098-05-3220L	★	★		★		★			★		4	2.6	37.3	1.5
4	0.05	3.2	20.0	0.2	17°	23.0		CXS-04T098-05-3220R	★	★		★		★			★		4	2.6	37.3	1.5
4	0.05	4.2	15.0	0.3	17°	18.0		CXS-04T098-05-4215L	★	★		★		★			★		4	3.5	32.3	2.0
4	0.05	4.2	15.0	0.3	17°	18.0		CXS-04T098-05-4215R	★	★		★		★			★		4	3.5	32.3	2.0
4	0.05	4.2	20.0	0.3	17°	23.0		CXS-04T098-05-4220R	★	★		★		★			★		4	3.5	37.3	2.0
4	0.05	4.2	25.0	0.3	17°	28.0		CXS-04T098-05-4225L	★	★		★		★			★		4	3.5	42.3	2.0
4	0.05	4.2	25.0	0.3	17°	28.0		CXS-04T098-05-4225R	★	★		★		★			★		4	3.5	42.3	2.0
4	0.08	4.2	30.0	0.5	2°	38.0	38.0	CXS-04T098A08-4230R	★	★		★		★			★		4	3.6	52.3	2.0
4	0.10	1.0	4.0	0.1	17°	13.0		CXS-04T098-10-1004L	★	★		★		★			★		4	0.7	27.3	0.5
4	0.10	1.0	4.0	0.1	17°	13.0		CXS-04T098-10-1004R	★	★		★		★			★		4	0.7	27.3	0.5
4	0.10	1.0	6.0	0.1	17°	13.0		CXS-04T098-10-1006R	★	★		★		★			★		4	0.7	27.3	0.5
4	0.10	1.7	6.0	0.2	17°	13.0		CXS-04T098-10-1706L	★	★		★		★			★		4	1.1	27.3	0.7
4	0.10	1.7	6.0	0.2	17°	13.0		CXS-04T098-10-1706R	★	★		★		★		★	★		4	1.1	27.3	0.7
4	0.10	1.7	9.0	0.2	17°	13.0		CXS-04T098-10-1709L	★	★		★		★			★		4	1.1	27.3	0.7
4	0.10	1.7	9.0	0.2	17°	13.0		CXS-04T098-10-1709R	★	★		★		★			★		4	1.1	27.3	0.7
4	0.10	2.2	6.0	0.2	17°	13.0		CXS-04T098-10-2206L	★	★		★		★			★		4	1.6	27.3	1.0
4	0.10	2.2	6.0	0.2	17°	13.0		CXS-04T098-10-2206R	★	★		★		★			★		4	1.6	27.3	1.0
4	0.10	2.2	9.0	0.2	17°	13.0		CXS-04T098-10-2209L	★	★		★		★			★		4	1.6	27.3	1.0
4	0.10	2.2	9.0	0.2	17°	13.0		CXS-04T098-10-2209R	★	★		★		★		★	★		4	1.6	27.3	1.0
4	0.10	2.2	13.0	0.2	17°	18.0		CXS-04T098-10-2213L	★	★		★		★			★		4	1.6	32.3	1.0
4	0.10	2.2	13.0	0.2	17°	18.0		CXS-04T098-10-2213R	★	★		★		★			★		4	1.6	32.3	1.0
4	0.15	3.2	12.0	0.2	17°	15.0		CXS-04T090-15-3212L	★	★		★		★			★		4	2.6	29.3	1.5
4	0.15	3.2	12.0	0.2	17°	15.0		CXS-04T090-15-3212R	★	★		★		★			★		4	2.6	29.3	1.5
4	0.15	4.2	15.0	0.3	17°	18.0		CXS-04T090-15-4215L	★	★		★		★			★		4	3.5	32.3	2.0
4	0.15	4.2	15.0	0.3	17°	18.0		CXS-04T090-15-4215R	★	★		★		★			★		4	3.5	32.3	2.0
4	0.15	2.7	10.0	0.2	17°	13.0		CXS-04T098-15-2710L	★	★		★		★			★		4	2.1	27.3	1.2
4	0.15	2.7	10.0	0.2	17°	13.0		CXS-04T098-15-2710R	★	★		★		★		★	★		4	2.1	27.3	1.2
4	0.15	2.7	15.0	0.2	17°	18.0		CXS-04T098-15-2715L	★	★		★		★			★		4	2.1	32.3	1.2
4	0.15	2.7	15.0	0.2	17°	18.0		CXS-04T098-15-2715R	★	★		★		★			★		4	2.1	32.3	1.2
4	0.15	3.2	10.0	0.2	17°	13.0		CXS-04T098-15-3210L	★	★		★		★			★		4	2.6	27.3	1.5
4	0.15	3.2	10.0	0.2	17°	13.0		CXS-04T098-15-3210R	★	★	☆	★	☆	★	☆		★	☆	4	2.6	27.3	1.5
4	0.15	3.2	15.0	0.2	17°	18.0		CXS-04T098-15-3215L	★	★		★		★			★		4	2.6	32.3	1.5
4	0.15	3.2	15.0	0.2	17°	18.0		CXS-04T098-15-3215R	★	★		★		★		★	★		4	2.6	32.3	1.5
4	0.15	3.2	20.0	0.2	17°	23.0		CXS-04T098-15-3220L	★	★		★		★			★		4	2.6	37.3	1.5

CZCMS entsprechend CZCWS am Adapter.

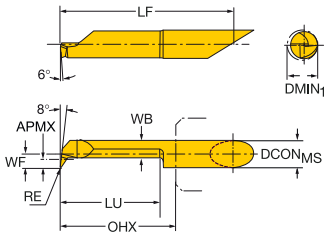
R = Rechtsausführung, L = Linksausführung

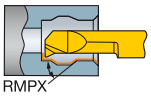
F2 B135 B149 H36

SANDVIK Coromant

CoroTurn® XS Vollhartmetall-Schneideinsatz zum Drehen







										P	M		N		S		H	O		Abmessungen, mm			
	CZC_{MS}	RE	$DMIN_1$	LU	APMX	RMPX	OHX	OHN	Bestellnummer	1025	1025	H10F	H10F	1025	H10F	7015	1025	H10F	$DCON_{MS}$	WB	LF	WF
	4	0.15	3.2	20.0	0.2	17°	23.0		CXS-04T098-15-3220R	★	★		★		★			★		4	2.6	37.3	1.5
	4	0.15	3.7	15.0	0.2	17°	18.0		CXS-04T098-15-3715R							★				4	3.1	32.3	1.7
	4	0.15	4.2	10.0	0.3	17°	13.0		CXS-04T098-15-4210L	★	★		★		★			★		4	3.5	27.3	2.0
	4	0.15	4.2	10.0	0.3	17°	13.0		CXS-04T098-15-4210R	★	★		★		★		★	★		4	3.5	27.3	2.0
	4	0.15	4.2	15.0	0.3	17°	18.0		CXS-04T098-15-4215L	★	★		★		★			★		4	3.5	32.3	2.0
	4	0.15	4.2	15.0	0.3	17°	18.0		CXS-04T098-15-4215R	★	★		★		★		★	★		4	3.5	32.3	2.0
	4	0.15	4.2	20.0	0.3	17°	23.0		CXS-04T098-15-4220L	★	★		★		★			★		4	3.5	37.3	2.0
	4	0.15	4.2	20.0	0.3	17°	23.0		CXS-04T098-15-4220R	★	★		★		★		★	★		4	3.5	37.3	2.0
	4	0.15	4.2	25.0	0.3	17°	28.0		CXS-04T098-15-4225L	★	★		★		★			★		4	3.5	42.3	2.0
	4	0.15	4.2	25.0	0.3	17°	28.0		CXS-04T098-15-4225R	★	★		★		★		★	★		4	3.5	42.3	2.0
	4	0.15	4.2	10.2	0.5	0°	13.0		CXS-04T098A15-4210R	★	★		★		★			★		4	3.8	27.3	2.0
	4	0.15	4.2	20.3	0.5	0°	23.0		CXS-04T098A15-4220L	★	★		★		★			★		4	3.8	37.3	2.0
	4	0.15	4.2	20.3	0.5	0°	23.0		CXS-04T098A15-4220R	★	★		★		★			★		4	3.8	37.3	2.0
	4	0.15	4.2	25.3	0.5	0°	28.0		CXS-04T098A15-4225R	★	★		★		★			★		4	3.8	42.3	2.0
	4	0.15	4.2	15.3	0.3	0°	18.0		CXS-04T098A20-4215L	★	★		★		★			★		4	3.1	32.3	2.0
	4	0.15	4.2	15.3	0.3	0°	18.0		CXS-04T098A20-4215R	★	★		★		★			★		4	3.1	32.3	2.0
	4	0.15	4.2	20.0	0.8	44°	23.0		CXS-04TE98-15-4220L	★	★		★		★			★		4	3.0	37.3	2.0
	4	0.15	4.2	20.0	0.8	44°	23.0		CXS-04TE98-15-4220R	★	★	☆	★	☆	★	☆		★	☆	4	3.0	37.3	2.0
	5	0.05	5.2	20.0	0.5	17°	23.0		CXS-05T098-05-5220L	★	★		★		★			★		5	4.3	42.3	2.5
	5	0.05	5.2	20.0	0.5	17°	23.0		CXS-05T098-05-5220R	★	★		★		★			★		5	4.3	42.3	2.5
	5	0.05	5.2	30.0	0.5	17°	33.0		CXS-05T098-05-5230L	★	★		★		★			★		5	4.3	52.3	2.5
	5	0.05	5.2	30.0	0.5	17°	33.0		CXS-05T098-05-5230R	★	★		★		★			★		5	4.3	52.3	2.5
	5	0.08	5.2	40.0	0.5	2°	48.0	48.0	CXS-05T098A08-5240R	★	★		★		★			★		5	4.6	67.3	2.5
	5	0.15	5.2	25.0	1.0	44°	28.0		CXS-05TE98-15-5225L	★	★		★		★			★		5	3.8	47.3	2.5
	5	0.15	5.2	25.0	1.0	44°	28.0		CXS-05TE98-15-5225R	★	★		★		★			★		5	3.8	47.3	2.5
	5	0.20	5.2	10.0	0.5	17°	13.0		CXS-05T090-20-5210L	★	★		★		★			★		5	4.2	32.3	2.5
	5	0.20	5.2	10.0	0.5	17°	13.0		CXS-05T090-20-5210R	★	★		★		★			★		5	4.2	32.3	2.5
	5	0.20	5.2	15.0	0.5	17°	18.0		CXS-05T090-20-5215L	★	★		★		★			★		5	4.2	37.3	2.5
	5	0.20	5.2	15.0	0.5	17°	18.0		CXS-05T090-20-5215R	★	★		★		★			★		5	4.2	37.3	2.5
	5	0.20	5.2	20.0	0.5	17°	23.0		CXS-05T090-20-5220L	★	★		★		★			★		5	4.2	42.3	2.5
	5	0.20	5.2	20.0	0.5	17°	23.0		CXS-05T090-20-5220R	★	★		★		★			★		5	4.2	42.3	2.5
	5	0.20	5.2	10.0	0.5	17°	13.0		CXS-05T098-20-5210L	★	★		★		★			★		5	4.3	32.3	2.5
	5	0.20	5.2	10.0	0.5	17°	13.0		CXS-05T098-20-5210R	★	★		★		★		★	★		5	4.3	32.3	2.5
	5	0.20	5.2	20.0	0.5	17°	23.0		CXS-05T098-20-5220L	★	★		★		★			★		5	4.3	42.3	2.5
	5	0.20	5.2	20.0	0.5	17°	23.0		CXS-05T098-20-5220R	★	★		★		★		★	★		5	4.3	42.3	2.5
	5	0.20	5.2	25.0	0.5	17°	28.0		CXS-05T098-20-5225L	★	★		★		★			★		5	4.3	47.3	2.5
	5	0.20	5.2	25.0	0.5	17°	28.0		CXS-05T098-20-5225R	★	★		★		★		★	★		5	4.3	47.3	2.5
	5	0.20	5.2	30.0	0.5	17°	33.0		CXS-05T098-20-5230L	★	★		★		★			★		5	4.3	52.3	2.5
	5	0.20	5.2	30.0	0.5	17°	33.0		CXS-05T098-20-5230R	★	★		★		★		★	★		5	4.3	52.3	2.5
	5	0.20	5.2	35.0	0.5	17°	38.0		CXS-05T098-20-5235R	★	★		★		★			★		5	4.3	57.3	2.5
	5	0.20	5.2	40.0	0.5	17°	43.0		CXS-05T098-20-5240L	★	★		★		★			★		5	4.3	62.3	2.5
	5	0.20	5.2	40.0	0.5	17°	43.0		CXS-05T098-20-5240R	★	★		★		★			★		5	4.3	62.3	2.5
	5	0.20	5.2	10.2	0.6	0°	13.0		CXS-05T098A20-5210R	★	★		★		★			★		5	4.8	32.3	2.5
	5	0.20	5.2	15.0	0.5	0°	18.0		CXS-05T098A20-5215L	★	★		★		★			★		5	4.3	37.3	2.5
	5	0.20	5.2	15.0	0.5	0°	18.0		CXS-05T098A20-5215R	★	★		★		★			★		5	4.3	37.3	2.5
	5	0.20	5.2	20.3	0.6	0°	23.0		CXS-05T098A20-5220R	★	★		★		★			★		5	4.8	42.3	2.5
	5	0.20	5.2	25.4	0.5	0°	28.0		CXS-05T098A20-5225L	★	★		★		★			★		5	4.8	47.3	2.5
	5	0.20	5.2	25.4	0.5	0°	28.0		CXS-05T098A20-5225R	★	★		★		★			★		5	4.8	47.3	2.5
	5	0.20	5.2	30.5	0.6	0°	33.0		CXS-05T098A20-5230R	★	★		★		★			★		5	4.8	52.3	2.5
	6	0.05	6.2	20.0	0.5	17°	23.0		CXS-06T098-05-6220L	★	★		★		★			★		6	5.3	42.3	3.0
	6	0.05	6.2	20.0	0.5	17°	23.0		CXS-06T098-05-6220R	★	★		★		★			★		6	5.3	42.3	3.0
	6	0.08	6.2	45.0	0.5	2°	53.0	53.0	CXS-06T098A08-6245R	★	★		★		★			★		6	5.5	72.3	3.0
	6	0.15	6.2	30.0	1.8	44°	33.0		CXS-06TE98-15-6230L	★	★		★		★			★		6	4.0	52.3	3.0
	6	0.15	6.2	30.0	1.8	44°	33.0		CXS-06TE98-15-6230R	★	★	☆	★	☆	★	☆		★	☆	6	4.0	52.3	3.0
	6	0.20	6.2	15.0	0.5	17°	18.0		CXS-06T098-20-6215L	★	★		★		★			★		6	5.3	37.3	3.0
	6	0.20	6.2	15.0	0.5	17°	18.0		CXS-06T098-20-6215R	★	★		★		★		★	★		6	5.3	37.3	3.0
	6	0.20	6.2	20.0	0.5	17°	23.0		CXS-06T098-20-6220L	★	★		★		★			★		6	5.3	42.3	3.0
	6	0.20	6.2	20.0	0.5	17°	23.0		CXS-06T098-20-6220R	★	★	☆	★	☆	★	☆	★	★	☆	6	5.3	42.3	3.0
	6	0.20	6.2	25.0	0.5	17°	28.0		CXS-06T098-20-6225L	★	★		★		★			★		6	5.3	47.3	3.0
	6	0.20	6.2	25.0	0.5	17°	28.0		CXS-06T098-20-6225R	★	★		★		★		★	★		6	5.3	47.3	3.0

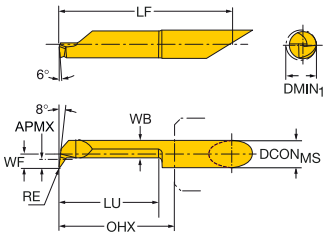
CZC_{MS} entsprechend CZC_{WS} am Adapter.

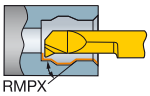
R = Rechtsausführung, L = Linksausführung

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CoroTurn® XS Vollhartmetall-Schneideinsatz zum Drehen





	CZCMS	RE	DMIN1	LU	APMX	RMPX	OHX	OHN	Bestellnummer	P	M		N		S		H	O		Abmessungen, mm			
										1025	1025	H10F	1025	H10F	1025	H10F	7015	1025	H10F	DCONMS	WB	LF	WF
 RMPX	6	0.20	6.2	30.0	0.5	17°	33.0		CXS-06T098-20-6230L	★	★		★		★			★		6	5.3	52.3	3.0
	6	0.20	6.2	30.0	0.5	17°	33.0		CXS-06T098-20-6230R	★	★		★		★		★	★		6	5.3	52.3	3.0
	6	0.20	6.2	35.0	0.5	17°	38.0		CXS-06T098-20-6235L	★	★		★		★			★		6	5.3	57.3	3.0
	6	0.20	6.2	35.0	0.5	17°	38.0		CXS-06T098-20-6235R	★	★		★		★			★		6	5.3	57.3	3.0
	6	0.20	6.2	40.0	0.5	17°	43.0		CXS-06T098-20-6240L	★	★		★		★			★		6	5.3	62.3	3.0
	6	0.20	6.2	40.0	0.5	17°	43.0		CXS-06T098-20-6240R	★	★		★		★		★	★		6	5.3	62.3	3.0
	6	0.20	6.2	15.2	0.8	0°	18.0		CXS-06T098A20-6215L	★	★		★		★			★		6	5.7	37.3	3.0
	6	0.20	6.2	15.2	0.8	0°	18.0		CXS-06T098A20-6215R	★	★		★		★			★		6	5.7	37.3	3.0
	6	0.20	6.2	20.3	0.8	0°	23.0		CXS-06T098A20-6220L	★	★		★		★			★		6	5.7	42.3	3.0
	6	0.20	6.2	20.3	0.8	0°	23.0		CXS-06T098A20-6220R	★	★		★		★			★		6	5.7	42.3	3.0
	6	0.20	6.2	25.4	0.8	0°	28.0		CXS-06T098A20-6225L	★	★		★		★			★		6	5.7	47.3	3.0
	6	0.20	6.2	25.4	0.8	0°	28.0		CXS-06T098A20-6225R	★	★		★		★			★		6	5.7	47.3	3.0
	6	0.20	6.2	30.5	0.5	0°	33.0		CXS-06T098A20-6230L	★	★		★		★			★		6	5.7	52.3	3.0
	6	0.20	6.2	30.5	0.5	0°	33.0		CXS-06T098A20-6230R	★	★		★		★			★		6	5.7	52.3	3.0
	6	0.20	6.2	40.0	0.5	0°	43.0		CXS-06T098A20-6240R	★	★		★		★			★		6	5.3	62.3	3.0
	7	0.08	7.2	55.0	0.5	2°	63.0		CXS-07T098A08-7255R	★	★		★		★			★		7	6.5	82.3	3.5
	7	0.20	7.2	25.0	0.5	17°	28.0		CXS-07T098-20-7225L	★	★		★		★			★		7	6.3	47.3	3.5
	7	0.20	7.2	25.0	0.5	17°	28.0		CXS-07T098-20-7225R	★	★	☆	★	☆	★	☆	★	★	☆	7	6.3	47.3	3.5
	7	0.20	7.2	30.0	0.5	17°	33.0		CXS-07T098-20-7230L	★	★		★		★			★		7	6.3	52.3	3.5
	7	0.20	7.2	30.0	0.5	17°	33.0		CXS-07T098-20-7230R	★	★		★		★		★	★		7	6.3	52.3	3.5
	7	0.20	7.2	40.0	0.5	17°	43.0		CXS-07T098-20-7240L	★	★		★		★			★		7	6.3	62.3	3.5
	7	0.20	7.2	40.0	0.5	17°	43.0		CXS-07T098-20-7240R	★	★		★		★		★	★		7	6.3	62.3	3.5
	7	0.20	7.2	45.0	0.5	17°	48.0		CXS-07T098-20-7245L	★	★		★		★			★		7	6.3	67.3	3.5
	7	0.20	7.2	45.0	0.5	17°	48.0		CXS-07T098-20-7245R	★	★		★		★			★		7	6.3	67.3	3.5
	7	0.20	7.2	50.0	0.5	17°	53.0		CXS-07T098-20-7250L	★	★		★		★			★		7	6.3	72.3	3.5
	7	0.20	7.2	50.0	0.5	17°	53.0		CXS-07T098-20-7250R	★	★		★		★		★	★		7	6.3	72.3	3.5
	7	0.20	7.2	25.4	0.9	0°	28.0		CXS-07T098A20-7225R	★	★		★		★			★		7	6.7	47.3	3.5
	7	0.20	7.2	30.5	0.9	0°	33.0		CXS-07T098A20-7230R	★	★		★		★			★		7	6.7	52.3	3.5
	7	0.20	7.2	40.6	0.5	0°	43.0		CXS-07T098A20-7240L	★	★		★		★			★		7	6.7	62.3	3.5
	7	0.20	7.2	40.6	0.5	0°	43.0		CXS-07T098A20-7240R	★	★		★		★			★		7	6.7	62.3	3.5
	7	0.20	7.2	40.0	2.5	44°	43.0		CXS-07TE98-20-7240L	★	★		★		★			★		7	6.3	62.3	4.2
	7	0.20	7.2	40.0	2.5	44°	43.0		CXS-07TE98-20-7240R	★	★		★		★			★		7	6.3	62.3	4.2

CZC_{MS} entsprechend CZC_{WS} am Adapter.

R = Rechtsausführung, L = Linksausführung

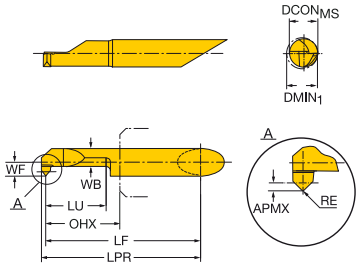
F2 B135 B149 H36

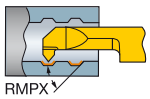
SANDVIK Coromant

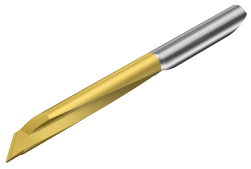
CoroTurn® XS Vollhartmetall-Schneideinsatz zum Drehen

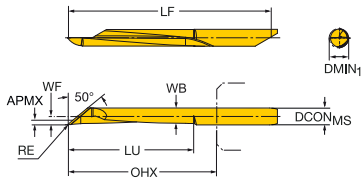
Längsdrehen/Profildrehen

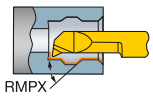




	CZC$_{MS}$	RE	DMIN$_1$	LU	APMX	RMPX	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCON$_{MS}$	WB	LPR	LF	WF
	5	0.20	5.2	15.0	0.7	42°	17.0	CXS-05T045-20-5215R	★	★	★	★	★	5	3.8	37.3	36.3	2.5
	5	0.20	5.2	20.0	0.7	42°	22.0	CXS-05T045-20-5220L	★	★	★	★	★	5	3.8	42.3	41.3	2.5
	5	0.20	5.2	20.0	0.7	42°	22.0	CXS-05T045-20-5220R	★	★	★	★	★	5	3.8	42.3	41.3	2.5
	6	0.20	6.2	20.0	0.7	42°	22.0	CXS-06T045-20-6220R	★	★	★	★	★	6	4.0	42.3	41.3	3.0
	6	0.20	6.2	25.0	0.7	42°	27.0	CXS-06T045-20-6225L	★	★	★	★	★	6	4.0	47.3	46.3	3.0
	6	0.20	6.2	25.0	0.7	42°	27.0	CXS-06T045-20-6225R	★	★	★	★	★	6	4.0	47.3	46.3	3.0
	7	0.20	7.2	20.0	0.7	42°	22.0	CXS-07T045-20-7220L	★	★	★	★	★	7	4.3	42.3	41.3	3.5
	7	0.20	7.2	20.0	0.7	42°	22.0	CXS-07T045-20-7220R	★	★	★	★	★	7	4.3	42.3	41.3	3.5
	7	0.20	7.2	40.0	0.7	42°	42.0	CXS-07T045-20-7240L	★	★	★	★	★	7	4.3	62.3	61.3	3.5
	7	0.20	7.2	40.0	0.7	42°	42.0	CXS-07T045-20-7240R	★	★	★	★	★	7	4.3	62.3	61.3	3.5





	CZC$_{MS}$	RE	DMIN$_1$	LU	APMX	RMPX	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCON$_{MS}$	WB	LPR	LF	WF
	4	0.05	4.2	30.0	0.1	2°	38.0	CXS-04T140A05-4230R	★	★	★	★	★	4	3.6	38.0	52.3	2.0
	5	0.05	5.2	40.0	0.1	2°	48.0	CXS-05T140A05-5240R	★	★	★	★	★	5	4.6	48.0	67.3	2.5
	6	0.05	6.2	45.0	0.1	2°	53.0	CXS-06T140A05-6245R	★	★	★	★	★	6	5.5	53.0	72.3	3.0
	7	0.05	7.2	55.0	0.1	2°	63.0	CXS-07T140A05-7255R	★	★	★	★	★	7	6.5	63.0	82.3	3.5

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

R = Rechtsausführung, L = Linksausführung

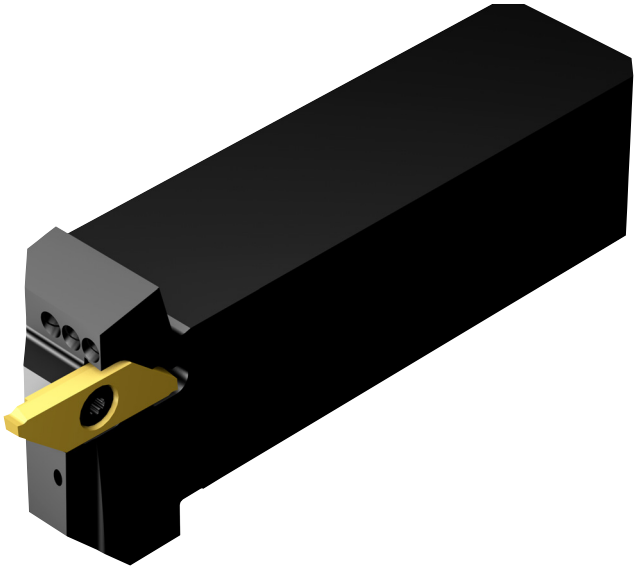
F2 B135 B149 H36

CoroCut® XS

Zur Außenbearbeitung kleiner schlanker Bauteile

Anwendungsbereich

- Abstechen
- Außengewindedrehen
- Einstechen (außen)
- Längsdrehen



ISO-Anwendungsbereich:

P M K N S

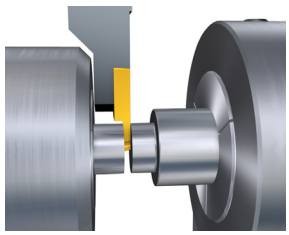
Vorteile und Merkmale

- Hohe Präzision
- Enge Toleranzen
- Gute Zugänglichkeit beim Plattenwechsel
- Zahlreiche Wendeschneidplattenbreiten
- Scharfe Schneidkanten
- Alle Wendeschneidplatten passen in den gleichen Halter
- Präzisionsgeschliffene Wendeschneidplatten sowie Halter
- Vollprofilplatten für erstklassige Gewinde
- Speziell entwickelt, damit der Werkzeughalter im Falle eines Wendeschneidplattenbruchs intakt bleibt.
- Erhältlich mit Präzisions-Kühlschmierstoffzufuhr

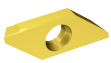
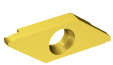
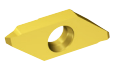
www.sandvik.coromant.com/corocutxs

Halter

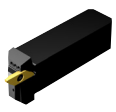
Anwendungsoptimierte Halter zum Abstechen nahe der Spindel sowie hochpräzise Schafthalter in gerader Ausführung erhältlich.



Wendeschneidplatten

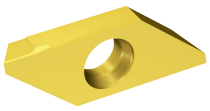
Längsdrehen	Rückwärtsdrehen	Abstechen	Einstechen	Profildrehen	Gewindedrehen
					
A277	A277	B97	B117	B121	C56

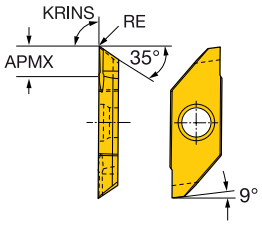
Werkzeuge

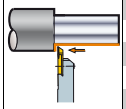
QS™ Schaftwerkzeug	CoroTurn® SL Schneidköpfe
	
B99	B100

CoroCut® XS Wendeschneidplatte zum Drehen

Längsdrehen, Anspiegeln

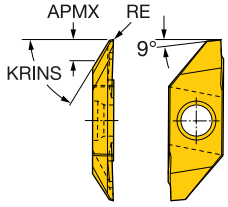


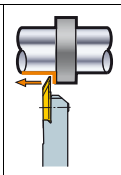


		SSC	S	RE	APMX	ISO CODE	P 1025	P H13A	M 1025	M 1105	M H13A	K 1025	K H13A	N 1025	N H13A	S 1025	S 1105	S H13A
Schlichten		3	3.18	0.03	4.0	MAFR/L 3 003	★	☆	★	☆	☆	☆	★	☆	★	☆	★	☆
			3.18	0.05	4.0	MAFR/L 3 005	★	☆	★	☆	☆	☆	★	☆	★	☆	★	☆
			3.18	0.10	4.0	MAFR/L 3 010	★	☆	★	☆	☆	☆	★	☆	★	☆	★	☆
			3.18	0.20	4.0	MAFR/L 3 020	★	☆	★	☆	☆	☆	★	☆	★	☆	★	☆

Längsdrehen und Rückwärtsdrehen





		SSC	S	RE	APMX	ISO CODE	P 1025	P 1105	P H13A	M 1025	M 1105	M H13A	K 1025	K H13A	N 1025	N H13A	S 1025	S 1105	S H13A
Schlichten		3	3.18	0.03	4.0	MABR 3 003	★	☆	☆	☆	★	☆	☆	★	☆	★	☆	★	☆
			3.18	0.03	4.0	MABL 3 003	★	☆		☆	★		★		★		☆	★	
			3.18	0.05	4.0	MABR 3 005	★	☆	☆	☆	★	☆	☆	★	☆	★	☆	★	☆
			3.18	0.05	4.0	MABL 3 005	★	☆		☆	★		★		★		☆	★	
			3.18	0.10	4.0	MABR 3 010	★	☆	☆	☆	★	☆			☆	★	☆	★	☆
			3.18	0.10	4.0	MABL 3 010	★	☆		☆	★				★		☆	★	
			3.18	0.20	4.0	MABR 3 020	★	☆	☆	☆	★	☆	☆	★	☆	★	☆	★	☆
			3.18	0.20	4.0	MABL 3 020	★	☆		☆	★		★		★		☆	★	

SSC = Entsprechend SSC am Halter.

R = Rechtsausführung, L = Linksausführung

B99 B136 B149 H36

Schnittgeschwindigkeitsempfehlungen

Die angegebenen Schnittdaten gelten für Anwendungen mit Kühlschmierstoff

ISO P		Stahl	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT			
					CT5015	GC1525	GC4305	GC4315
					h_{ex}, mm ≈ Vorschub f_n, mm/U			
	CMC-				0.05-0.1-0.2	0.05-0.1-0.2	0.1-0.4-0.8	0.1-0.4-0.8
MC-Nr.	Nr.	Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min			
		Unlegierter Stahl						
P1.1.Z.AN	01.1	C = 0,1–0,25%	1500	125	650-540-440	560-465-380	620-450-330	570-405-300
P1.2.Z.AN	01.2	C = 0,25–0,55%	1600	150	380-245-180	495-415-335	560-405-295	510-365-265
P1.3.Z.AN	01.3	C = 0,55–0,80%	1700	170	510-425-340	430-365-295	530-385-275	460-330-240
		Niedriglegierter Stahl						
		(Legierungsbestandteile <5%)						
P2.1.Z.AN	02.1	Nicht gehärtet	1700	180	480-400-320	375-320-255	610-410-285	560-370-260
P2.1.Z.AN	02.12	Kugellagerstahl	1800	210	-	-	530-350-250	460-305-215
P2.5.Z.HT	02.2	Vergütet	1850	275	285-235-190	200-165-135	330-230-175	300-210-155
P2.5.Z.HT	02.2	Vergütet	2050	350	230-190-150	160-135-110	265-185-140	240-170-125
		Hochlegierter Stahl						
		(Legierungsbestandteile >5%)						
P3.0.Z.AN	03.11	Geglüht	1950	200	395-330-250	260-215-175	445-295-215	405-270-200
P3.0.Z.HT	03.21	Gehärteter Werkzeugstahl	3000	325	195-165-130	140-115-90	220-140-105	200-130-95
		Stahlguss						
P1.5.C.UT	06.1	Unlegiert	1550	180	260-215-175	225-185-145	335-235-185	300-215-170
P2.6.C.UT	06.2	Niedriglegiert (Legierungsanteile ≤5 %)	1600	200	270-225-170	175-145-105	290-205-155	260-185-140
P3.0.C.UT	06.3	Hochlegiert (Legierungsanteile >5%)	2050	225	200-165-125	140-115-85	225-150-115	205-135-105

ISO M		Rostfreier Stahl	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT			
					GC1115	GC1125	GC2015	GC2220
					h_{ex}, mm ≈ Vorschub f_n, mm/U			
	CMC-				0.1-0.2-0.3	0.1-0.2-0.3	0.2-0.4-0.6	0.2-0.4-0.6
MC-Nr.	Nr.	Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min			
		Ferritisch/martensitisch						
		Stangen/geschmiedet						
P5.0.Z.AN	05.11	Nicht gehärtet	1800	200	335-255-200	280-215-170	260-220-200	-
P5.0.Z.PH	05.12	PH-gehärtet	2850	330	185-150-120	155-125-100	125-100-80	-
P5.0.Z.HT	05.13	Gehärtet	2350	330	200-160-140	165-135-120	145-120-85	-
		Austenitisch						
		Stangen/geschmiedet						
M1.0.Z.AQ	05.21	Austenitisch	1800	180	265-215-165	220-180-135	290-240-190	225-165-125
M1.0.Z.PH	05.22	PH-gehärtet	2850	330	185-150-120	155-125-100	130-100-80	100-70-55
M2.0.Z.AQ	05.23	Superaustenitisch	2250	200	220-190-155	185-160-130	160-135-100	130-100-75
		Austenitisch-ferritisch (Duplex)						
		Stangen/geschmiedet						
M3.1.Z.AQ	05.51	Nicht schweißbar ≥ 0,05%C	2000	230	250-205-155	210-170-130	220-185-145	190-150-110
M3.2.Z.AQ	05.52	Schweißbar < 0,05%C	2450	260	230-170-130	190-140-110	190-150-120	150-120-90
		Ferritisch/martensitisch						
		Gegossen						
P5.0.C.UT	15.11	Nicht gehärtet	1700	200	320-265-205	265-220-170	250-210-170	-
	15.12	PH-gehärtet	2450	330	160-130-95	135-110-80	100-70-55	-
P5.0.C.HT	15.13	Gehärtet	2150	330	175-145-110	145-120-90	110-90-60	-
		Austenitisch						
		Gegossen						
M1.0.C.UT	15.21	Austenitisch	1700	180	280-225-170	230-185-145	220-180-140	200-155-115
	15.22	PH-gehärtet	2450	330	160-130-95	135-110-80	105-80-60	85-55-40
M2.0.C.AQ	15.23	Superaustenitisch	2150	200	210-180-150	175-150-125	145-115-95	130-90-65
		Austenitisch-ferritisch (Duplex)						
		Gegossen						
M3.1.C.AQ	15.51	Nicht schweißbar ≥ 0,05%C	1800	230	230-170-120	190-140-100	185-150-135	150-120-90
M3.2.C.AQ	15.52	Schweißbar < 0,05%C	2250	260	205-155-110	170-130-90	160-140-105	125-105-80

ISO K		Grauguss	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT			
					CB7525	CB7925	CC6190	CC650
					h_{ex}, mm ≈ Vorschub f_n, mm/U			
	CMC-				0.1-0.25-0.4	0.1-0.25-0.4	0.2-0.4-0.6	0.1-0.25-0.4
MC-Nr.	Nr.	Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min			
		Temperguss						
	07.1	Ferritisch (kurzspanend)	790	130	-	-	810-660-550	800-700-600
K1.1.C.NS	07.2	Perlitisch	900	230	-	-	700-660-550	700-600-500
		Grauguss						
K2.1.C.UT	08.1	Niedrige Festigkeit	890	180	1700-1450-1200	1450-1200-1050	890-720-600	800-700-600
K2.2.C.UT	08.2	Hohe Festigkeit	970	220	1450-1250-1050	1250-1050-890	790-620-500	760-650-540
		Kugelgraphitguss						
K3.1.C.UT	09.1	Ferritisch	900	160	-	-	-	610-550-450
K3.3.C.UT	09.2	Perlitisch	1350	250	-	-	-	510-450-350
K3.4.C.UT	09.3	Martensitisch	2100	380	-	-	-	350-305-260

Schnittgeschwindigkeitsempfehlungen

ZÄHIGKEIT >>>>										
GC4325	**GC4335**									
0.1-0.4-0.8	0.1-0.4-0.8									
510-345-245 455-305-215 425-290-205	425-275-200 380-245-180 365-235-170									
460-305-215 395-265-190 255-180-140 205-145-110	300-185-135 250-155-110 185-120-85 150-95-70									
300-205-150 135-95-75	240-155-105 110-70-50									
240-180-130 210-140-100 185-125-90	185-140-100 165-100-70 145-95-65									

ZÄHIGKEIT >>>>										
GC2025	**GC2035**									
0.2-0.4-0.6	0.2-0.4-0.6									
225-175-130 100-70-45 115-80-55	180-160-130 85-65-45 95-70-50									
190-145-110 100-70-55 130-100-75	170-145-115 85-65-45 100-90-70									
135-100-70 100-70-50	160-135-105 130-110-85									
160-125-90 100-70-45 115-80-55	170-145-115 70-50-40 75-60-50									
170-135-100 85-55-40 130-90-65	150-120-95 70-50-40 100-80-60									
115-85-60 100-70-50	130-110-85 105-95-75									

ZÄHIGKEIT >>>>										
GC3210	**GC3225**	**H13A**								
0.2-0.4-0.6	0.2-0.4-0.6	0.1-0.3-0.5								
385-315-265 315-255-215	260-215-185 210-175-150	140-125-110 125-110-90								
445-360-305 355-290-245	300-250-210 240-200-170	180-145-110 140-115-95								
360-305-250 325-275-225 245-210-170	240-195-165 215-175-150 165-135-115	135-125-95 125-115-90 100-85-65								

Schnittgeschwindigkeitsempfehlungen

Die angegebenen Schnittdaten gelten für Anwendungen mit Kühlschmierstoff

ISO N		NE-Metalle	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT		
					CD05	CD10	H10
					h_{ex}, mm ≈ Vorschub f_n, mm/U		
	CMC-				0.05-0.4	0.05-0.4	0.15-0.8
MC-Nr.	Nr.	Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min		
		Aluminiumlegierungen					
N1.2.Z.UT	30.11	Gewalzt, nicht ausgehärtet	400	60	-	2 000 (2500-250)[1]	2 000 (2500-250)[1]
N1.2.Z.AG	30.12	Gewalzt oder gewalzt und ausgehärtet	650	100	-	2 000 (2500-250)[1]	2 000 (2500-250)[1]
		Aluminiumlegierungen					
N1.3.C.UT		Gegossen, nicht gealtert	600	75	2 000 (2500-250)[1]	2 000 (2500-250)[1]	2 000 (2500-250)[1]
N1.3.C.AG		Gegossen oder gegossen und ausgehärtet	700	90	2 000 (2500-250)[1]	2 000 (2500-250)[1]	2 000 (2500-250)[1]
		Aluminiumlegierungen					
	30.41	Guss, 13–15% Si	700	130	1 550 (1950-195)[1]	1 550 (1950-195)[1]	450 (560-55)[1]
N1.4.C.NS	30.42	Guss, 16–22% Si	700	130	770 (960-95)[1]	770 (960-95)[1]	300 (375-38)[1]
		Kupfer und Kupferlegierungen					
N3.3.U.UT	33.1	Automatenlegierungen, ≥1% Pb	550	110	-	500 (630-65)[1]	500 (630-65)[1]
N3.2.C.UT	33.2	Messing, Bleilegierungen, ≤1% Pb	550	90	-	500 (630-65)[1]	500 (630-65)[1]
N3.1.U.UT	33.3	Bronze und bleifreies Kupfer, einschl. Elektrolytkupfer	1350	100	-	300 (375-38)[1]	300 (375-38)[1]

ISO S		Warmfeste Werkststoffe	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT		
					CC6160	CC6060	CC6065
					h_{ex}, mm ≈ Vorschub f_n, mm/U		
	CMC-				0.1-0.2-0.3	0.1-0.2-0.3	0.1-0.2-0.3
MC-Nr.	Nr.	Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min		
		Warmfeste Superlegierungen					
		Fe-basiert					
S1.0.U.AN	20.11	Geglüht oder lösungsbehandelt	2400	200	-	-	-
S1.0.U.AG	20.12	Ausgehärtet oder lösungsbehandelt und ausgehärtet	2500	280	-	-	-
		Ni-basiert					
S2.0.Z.AN	20.21	Geglüht oder lösungsbehandelt	2650	250	400-325-270	400-325-270	330-255-200
S2.0.Z.AG	20.22	Ausgehärtet oder lösungsbehandelt und ausgehärtet	2900	350	300-235-190	300-235-190	240-175-130
S2.0.C.NS	20.24	Gegossen oder gegossen und ausgehärtet	3000	320	240-205-175	240-205-175	215-180-150
		Co-basierte Legierungen					
S3.0.Z.AN	20.31	Geglüht oder lösungsbehandelt	2700	200	-	-	-
S3.0.Z.AG	20.32	Lösungsbehandelt und ausgehärtet	3000	300	-	-	-
S3.0.C.NS	20.33	Gegossen oder gegossen und ausgehärtet	3100	320	-	-	-
		Titanlegierungen2)		**Rm[3]**			
S4.1.Z.UT	23.1	Handelsüblich rein (99,5% Ti)	1300	400	-	-	-
S4.2.Z.AN	23.21	α, ähnlich α und α + β Legierungen, geglüht	1400	950	-	-	-
S4.3.Z.AG	23.22	α+β Legierungen in ausgehärtetem Zustand. β Legierungen. geglüht oder ausgehärtet	1400	1050	-	-	-

ISO H		Gehärtete Werkstoffe	Spezifische Schnittkraft k_{c1}	Härte	<<<< VERSCHLEISSFESTIGKEIT		
					CC6050	CB7105	CB7115
					h_{ex}, mm ≈ Vorschub f_n, mm/U		
	CMC-				0.05-0.15-0.25	0.05-0.15-0.25	0.05-0.15-0.25
MC-Nr.	Nr.	Werkstoff	N/mm²		Schnittgeschwindigkeit (V_c), m/min		
		Hartstahl					
H1.1.Z.HA	04.1	Vergütet	2500	*45HRC*	290-235-175	-	-
H1.1.Z.HA	04.1		3050	*50HRC*	240-195-145	395-300-250	350-265-225
H1.2.Z.HA	04.1		3650	*55HRC*	200-165-120	330-250-210	295-225-185
		Extra harter Stahl					
H1.3.Z.HA	04.1	Vergütet	4300	*60HRC*	170-140-105	280-215-180	250-190-160
H1.4.Z.HA	04.1		5000	*65HRC*	145-120-90	240-185-155	215-165-135
		Kokillenhartguss					
H2.0.C.UT	10.1	Gegossen oder gegossen und ausgehärtet	2250	400 HB	-	-	-

1) Die in der Tabelle aufgeführten Schnittgeschwindigkeiten sind gültig für alle Vorschübe innerhalb des Vorschubbereiches.

2) 45–60° Einstellwinkel, positive Schneidengeometrie und Kühlschmierstoff sollten verwendet werden.

3) Rm = maximale Festigkeit, gemessen in MPa.

Schnittgeschwindigkeitsempfehlungen

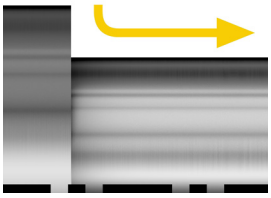
ZÄHIGKEIT >>>>										
H13A										
0.15-0.8										
1 900 (2400-240)[1)] 1 900 (2400-240)[1)]										
1 900 (2400-240)[1)] 1 900 (2400-240)[1)]										
400 (500-50)[1)] 250 (315-31)[1)]										
450 (560-55)[1)] 450 (560-55)[1)] 270 (340-34)[1)]										

ZÄHIGKEIT >>>>										
CC650	**CC670**	**S05F**	**GC1105**	**GC1115**	**GC1125**	**H13A**				
0.1-0.2	0.1-0.2-0.3	0.1-0.2-0.3	0.1-0.3-0.5	0.1-0.3-0.5	0.1-0.2-0.5	0.1-0.3-0.5				
- -	- -	160-135-110 125-105-85	150-100-70 120-80-60	120-80-55 95-65-50	75-60-45 55-45-35	80-65-50 60-50-40				
400-320 340-265 220-160	385-315-20 325-270-230 295-245-210	100-85-70 90-75-60 80-65-55	90-55-30 80-50-27 70-45-24	70-45-24 65-40-22 60-37-19	45-35-25 35-25-15 23-17-12	50-40-30 40-30-20 25-20-15				
345-260 300-225 285-225	345-255-205 300-225-175 285-225-170	100-85-70 90-75-60 80-65-55	90-60-30 80-50-27 70-45-24	70-45-24 65-40-21 60-37-19	45-35-25 35-25-15 23-17-12	50-40-30 40-30-20 25-20-15				
				0.1-0.3-0.5		0.1-0.3-0.5				
- - -	- - -	- - -	- - -	185-155-130 80-65-50 75-55-45	- - -	50-40-30 40-30-20 25-20-15				

ZÄHIGKEIT >>>>										
CB7015	**CB7025**	**CB7525**	**CB7125**	**CB7135**						
0.05-0.15-0.25	0.05-0.15-0.25	0.1-0.25-0.4	0.05-0.30	0.05-0.40						
- 350-265-225 295-225-185	- 250-210-185 210-175-155	- 205-165-135 175-140-110								
250-190-160 215-165-135	180-150-135 155-130-115	145-120-95 125-100-80	200-150-100	160-120-80						
-	-	180-150-120								

Schnittdaten

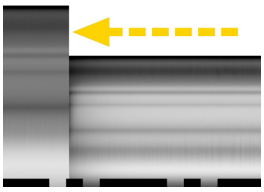
CoroTurn® Prime



SBW = Längsdrehen
"Prime" ziehender Schnitt



EBW = Plandrehen "Prime"
ziehender Schnitt



SFW = Längsdrehen
konventioneller Schnitt



EFW = Plandrehen
konventioneller Schnitt

Wendeschneidplatten Typ-A mit Schraubspannung



	SBW	EBW	SFW	EFW
f_n min	0.20	0.20	0.10	0.10
f_n empf	0.40	0.40	0.20	0.20
f_n max	0.50	0.50	0.25	0.25
a_p min	0.25	0.25	0.25	0.25
a_p empf	1.50	1.50	1.00	1.00
a_p max.	3.00	2.50	1.50	1.50
KAPR	30°	25°	115°	120°
RMPX	15°	10°	15°	10°
D min3		30		0

Schnittgeschwindigkeit

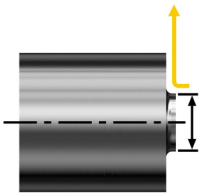
Werkstoff	v_c m/min
P	250-350
M	100-250
S	40-120

Wendeschneidplatten Typ-B mit RC-Spannung



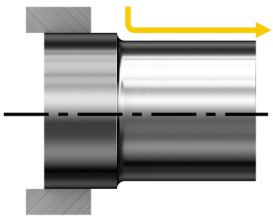
	SBW	EBW	SFW	EFW
f_n min	0.30	0.30	0.20	0.20
f_n empf	0.60	0.60	0.35	0.30
f_n max	1.20	1.20	0.60	0.60
a_p min	0.50	0.50	0.50	0.50
a_p empf	2.00	1.00	2.00	2.00
a_p max.	4.00	1.50	3.00	3.00
KAPR	25°	25°	95°	95°
RMPX	23°	23°	23°	23°
D min3		40		0

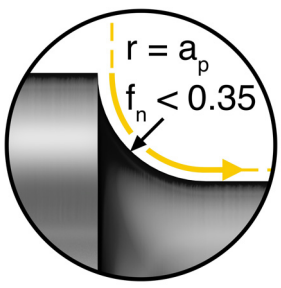
Minimaler Durchmesser



D_{min}; 30 mm bei Typ-A, 40 mm bei Typ-B

Vorschubreduzierung beim Eintauchen erforderlich!





Empfohlene Schnitttiefe und Vorschub

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
CNGA090304S01030A	0.1	0.07	0.4	0.1	0.05	0.2
CNGA090304S01030AWH	0.1	0.07	0.4	0.18	0.05	0.25
CNGA090304T01030AWH	0.1	0.07	0.4	0.18	0.05	0.25
CNGA090308S01030A	0.2	0.07	0.8	0.15	0.05	0.3
CNGA090308S01030AWH	0.1	0.07	0.8	0.28	0.05	0.35
CNGA090308S02035A	0.2	0.07	0.8	0.15	0.05	0.3
CNGA090308T01030AWH	0.1	0.07	0.8	0.28	0.05	0.35
CNGA120404S01020A	0.1	0.07	0.4	0.1	0.05	0.2
CNGA120404S01020H	0.1	0.07	0.2	0.1	0.05	0.2
CNGA120404S01030A	0.1	0.07	0.4	0.1	0.05	0.2
CNGA120404S01030AWH	0.1	0.07	0.4	0.18	0.05	0.25
CNGA120404S01525	0.1	0.1	0.5	0.1	0.05	0.2
CNGA120404S01525H	0.1	0.07	0.2	0.1	0.05	0.2
CNGA120404S01525WH	0.1	0.1	0.5	0.1	0.05	0.3
CNGA120404S02035A	0.2	0.07	0.4	0.15	0.05	0.3
CNGA120404S02035B	0.2	0.07	0.4	0.15	0.05	0.3
CNGA120404T01020B	0.1	0.07	0.4	0.1	0.05	0.2
CNGA120404T01020BWG	0.1	0.07	0.4	0.18	0.05	0.25
CNGA120404T01030AWH	0.1	0.07	0.4	0.18	0.05	0.25
CNGA120408EA	0.15	0.07	0.8	0.1	0.05	0.2
CNGA120408S01018A	0.15	0.07	0.8	0.15	0.05	0.3
CNGA120408S01020H	0.2	0.07	0.4	0.15	0.05	0.3
CNGA120408S01030A	0.2	0.07	0.8	0.15	0.05	0.3
CNGA120408S01030AWG	0.1	0.07	0.8	0.28	0.05	0.35
CNGA120408S01030AWH	0.1	0.07	0.8	0.28	0.05	0.35
CNGA120408S01520HWG	0.1	0.07	0.4	0.28	0.05	0.35
CNGA120408S01520HWH	0.1	0.07	0.4	0.28	0.05	0.35
CNGA120408S01525	0.2	0.1	1	0.1	0.05	0.3
CNGA120408S01525H	0.2	0.07	0.4	0.15	0.05	0.3
CNGA120408S01525WH	0.1	0.1	1	0.15	0.05	0.35
CNGA120408S01530B	0.15	0.1	1	0.15	0.05	0.3
CNGA120408S02030H	0.2	0.07	0.4	0.15	0.05	0.3
CNGA120408S02035A	0.2	0.07	0.8	0.15	0.05	0.3
CNGA120408S02035AWH	0.1	0.05	0.4	0.2	0.05	0.35
CNGA120408S02035B	0.2	0.07	0.8	0.15	0.05	0.3
CNGA120408T01020	1.2	0.1	3.6	0.1	0.07	0.2
CNGA120408T01020B	0.15	0.07	0.8	0.15	0.05	0.3
CNGA120408T01020BWG	0.1	0.07	0.8	0.28	0.05	0.35
CNGA120408T01020WG	3.6	0.1	6	0.25	0.15	0.36
CNGA120408T01030A	0.2	0.07	0.8	0.15	0.05	0.3
CNGA120408T01030AWH	0.1	0.07	0.8	0.28	0.05	0.35
CNGA120408T01525	0.2	0.1	1	0.1	0.05	0.3
CNGA120408T01525WH	0.2	0.1	1	0.15	0.05	0.35
CNGA120408T02520	3	2	4	0.5	0.3	0.56
CNGA120412EA	0.15	0.07	1.2	0.1	0.05	0.2
CNGA120412S01018A	0.2	0.07	1.2	0.2	0.05	0.4
CNGA120412S01020H	0.2	0.07	0.6	0.2	0.05	0.3
CNGA120412S01030A	0.2	0.07	1.2	0.2	0.05	0.3
CNGA120412S01030AWG	0.2	0.07	1.2	0.32	0.05	0.4
CNGA120412S01030AWH	0.2	0.07	1.2	0.32	0.05	0.4
CNGA120412S01520HWG	0.2	0.07	0.6	0.32	0.05	0.4
CNGA120412S01520HWH	0.2	0.07	0.6	0.32	0.05	0.4
CNGA120412S01525	0.3	0.1	1.5	0.15	0.05	0.35
CNGA120412S01525H	0.2	0.07	0.6	0.2	0.05	0.3
CNGA120412S01525WH	0.3	0.1	1.5	0.2	0.05	0.35
CNGA120412S01530B	0.2	0.1	1.5	0.2	0.05	0.3
CNGA120412S02030H	0.2	0.07	0.6	0.2	0.05	0.3
CNGA120412S02035A	0.2	0.07	1.2	0.2	0.05	0.3
CNGA120412S02035B	0.2	0.07	1.2	0.2	0.05	0.3
CNGA120412T01020	1.2	0.1	3.6	0.14	0.07	0.3
CNGA120412T01020B	0.2	0.07	1.2	0.2	0.05	0.4
CNGA120412T01020WG	3.6	0.1	6	0.45	0.15	0.54
CNGA120412T01030A	0.2	0.07	1.2	0.2	0.05	0.3
CNGA120412T01030AWH	0.2	0.07	1.2	0.32	0.05	0.4
CNGA120412T02520	3	2	4	0.5	0.3	0.6
CNGA120416S01030A	0.6	0.07	1.6	0.5	0.05	0.5
CNGA120416S01030A	0.6	0.07	1.6	0.5	0.05	0.7
CNGA120416S01525H	0.2	0.07	0.8	0.2	0.05	0.5
CNGA120416S02035A	0.2	0.07	1.6	0.2	0.05	0.3
CNGA120416T01020	1.2	0.1	3.6	0.19	0.07	0.3
CNGA120416T01020WG	3.6	0.1	6	0.6	0.15	0.6
CNGA120416T02520	3	2	4	0.5	0.3	0.6
CNGA160608T01020	1.6	0.1	4.8	0.1	0.07	0.2
CNGA160612T01020	1.6	0.1	4.8	0.14	0.07	0.3

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
CNGA160612T02520	4.8	0.1	8	0.3	0.15	0.54
CNGA160616T02520	4.8	0.1	8	0.4	0.15	0.6
CNGA190616T02520	5.7	0.1	9.5	0.4	0.15	0.6
CNGG120401-SGF	0.1	0.05	3	0.03	0.01	0.08
CNGG120402-SGF	0.2	0.08	3	0.04	0.02	0.1
CNGG120404-SGF	0.3	0.1	3	0.12	0.05	0.25
CNGG120408-SGF	0.5	0.2	3	0.15	0.1	0.3
CNGG120412-SGF	0.8	0.3	4	0.18	0.1	0.35
CNGQ120708T02520	3.6	0.1	6	0.2	0.15	0.36
CNGQ120708T02520WG	3.6	0.1	6	0.3	0.15	0.36
CNGQ120712T02520	3.6	0.1	6	0.3	0.15	0.54
CNGQ120712T02520WG	3.6	0.1	6	0.45	0.15	0.54
CNGQ120716T02520	3.6	0.1	6	0.4	0.15	0.6
CNGX1204L025-18AXA	0.20	0.15	0.25	0.35	0.25	0.45
CNGX1204L025-18HXA	0.20	0.15	0.25	0.35	0.25	0.45
CNGX120712T02520	3.6	0.1	6	0.3	0.15	0.54
CNGX120716T02520	3.6	0.1	6	0.4	0.15	0.6
CNMA120404-KR	2.5	0.2	5	0.2	0.1	0.3
CNMA120408-KR	4	0.2	8	0.35	0.15	0.6
CNMA120412-KR	4	0.3	8	0.45	0.2	0.8
CNMA120416-KR	4	0.3	8	0.55	0.2	1
CNMA160612-KR	5	0.3	10	0.45	0.2	0.8
CNMA160616-KR	5	0.3	10	0.55	0.2	1
CNMA190608-KR	6	0.2	12	0.35	0.15	0.6
CNMA190612-KR	6	0.3	12	0.45	0.2	0.8
CNMA190616-KR	6	0.3	12	0.55	0.2	1
CNMA190624-KR	6	0.4	12	0.6	0.2	1.19
CNMG090304-MF	0.4	0.1	1.5	0.15	0.05	0.25
CNMG090304-MM	1.5	0.15	4	0.25	0.1	0.4
CNMG090304-PF	0.4	0.25	1.5	0.15	0.07	0.3
CNMG090304-PM	2	0.4	4	0.2	0.1	0.3
CNMG090304-QM	3	1	4.5	0.25	0.18	0.3
CNMG090304-WF	0.5	0.3	1.5	0.15	0.05	0.25
CNMG090308-MF	0.4	0.1	1.5	0.2	0.1	0.35
CNMG090308-MM	2	0.5	4	0.25	0.1	0.4
CNMG090308-PF	0.4	0.3	1.5	0.15	0.1	0.3
CNMG090308-PM	2	0.5	4	0.3	0.15	0.5
CNMG090308-QM	3	1	4.5	0.35	0.2	0.5
CNMG090308-WF	1	0.3	2	0.3	0.1	0.3
CNMG120404-KF	0.5	0.15	2	0.15	0.08	0.25
CNMG120404-MF	0.4	0.1	1.5	0.15	0.05	0.3
CNMG120404-PF	0.4	0.25	1.5	0.15	0.07	0.3
CNMG120404-PM	3	0.4	5.5	0.2	0.1	0.3
CNMG120404-QM	3	1	6	0.25	0.18	0.3
CNMG120404-SF	0.4	0.15	1.5	0.12	0.08	0.22
CNMG120404-SM	1.5	0.15	2.5	0.2	0.1	0.3
CNMG120404-WF	0.4	0.25	3	0.25	0.05	0.25
CNMG120404-XF	0.75	0.15	4	0.15	0.05	0.2
CNMG120404-XM	2.5	0.3	5	0.18	0.08	0.3
CNMG120408-KF	0.5	0.15	2	0.2	0.1	0.3
CNMG120408-KM	3	0.2	6	0.35	0.15	0.5
CNMG120408-KR	3.5	0.38	7	0.38	0.19	0.53
CNMG120408-MF	0.4	0.1	1.5	0.2	0.1	0.4
CNMG120408-MM	3	0.5	5.7	0.25	0.1	0.45
CNMG120408-MR	3	2	7.6	0.3	0.15	0.55
CNMG120408-PF	0.4	0.3	1.5	0.2	0.1	0.4
CNMG120408-PM	3	0.5	5.5	0.3	0.15	0.5
CNMG120408-PR	4	0.7	7	0.35	0.2	0.5
CNMG120408-QM	3	1	6	0.35	0.2	0.5
CNMG120408-SF	0.5	0.2	1.5	0.15	0.1	0.25
CNMG120408-SM	2	0.2	3	0.25	0.1	0.35
CNMG120408-SMR	2	0.5	4	0.3	0.1	0.4
CNMG120408-WF	1	0.25	4	0.3	0.1	0.5
CNMG120408-WMX	3	0.5	5	0.45	0.15	0.7
CNMG120408-XF	1	0.2	4	0.2	0.05	0.25
CNMG120408-XM	2.5	0.5	5	0.25	0.1	0.4
CNMG120408-XMR	3	0.5	6	0.3	0.15	0.5
CNMG120412-KF	1	0.2	2.5	0.25	0.1	0.35
CNMG120412-KM	3	0.3	6	0.4	0.15	0.6
CNMG120412-KR	3.5	0.5	7	0.5	0.25	0.7
CNMG120412-MF	0.8	0.2	2.5	0.25	0.15	0.5
CNMG120412-MM	3	0.5	5.7	0.3	0.1	0.6
CNMG120412-MR	3	2	7.6	0.35	0.15	0.6
CNMG120412-PF	0.8	0.35	1.5	0.25	0.15	0.5

Empfohlene Schnitttiefe und Vorschub

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe			Vorschub		
	a_p = mm			f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
CNMG120412-PM	3	0.8	5.5	0.35	0.18	0.6
CNMG120412-PR	4	1	7	0.4	0.25	0.7
CNMG120412-QM	3	1	6	0.35	0.25	0.6
CNMG120412-SF	0.8	0.4	2	0.17	0.12	0.3
CNMG120412-SM	2	0.3	3.5	0.28	0.12	0.38
CNMG120412-SMR	2	0.5	4	0.32	0.12	0.42
CNMG120412-WF	1.5	0.4	4	0.5	0.2	0.6
CNMG120412-WM	3.5	0.8	6	0.5	0.2	0.9
CNMG120412-WMX	3.5	0.8	6	0.5	0.2	0.75
CNMG120412-XM	3	0.7	5	0.3	0.15	0.45
CNMG120412-XMR	3	0.75	6	0.32	0.18	0.55
CNMG120416-KM	3	0.3	6	0.45	0.2	0.7
CNMG120416-KR	3.5	0.75	7	0.61	0.28	0.85
CNMG120416-MR	3	2	7.6	0.4	0.15	0.7
CNMG120416-PM	3	1	5.5	0.4	0.23	0.65
CNMG120416-PR	4	1.5	7	0.5	0.32	0.75
CNMG120416-QM	3	1	6	0.4	0.3	0.65
CNMG120416-SMR	2	0.5	4	0.35	0.15	0.45
CNMG120416-XMR	3.5	1	6	0.35	0.21	0.6
CNMG160604-QM	3	1	8	0.25	0.18	0.3
CNMG160608-KM	4	0.2	8	0.35	0.15	0.5
CNMG160608-MM	4	0.5	7.2	0.25	0.1	0.45
CNMG160608-PM	4	0.5	7.2	0.3	0.15	0.5
CNMG160608-PR	5	0.7	8	0.35	0.2	0.5
CNMG160608-QM	3	1	8	0.35	0.2	0.5
CNMG160608-SM	3	0.5	8	0.3	0.17	0.5
CNMG160608-WM	3.5	0.7	6.5	0.4	0.2	0.7
CNMG160608-WMX	3	0.5	5	0.45	0.15	0.7
CNMG160612-KM	4	0.3	8	0.4	0.15	0.6
CNMG160612-KR	4.7	0.8	9.3	0.55	0.28	0.77
CNMG160612-MM	4	0.5	7.2	0.3	0.1	0.6
CNMG160612-MR	4	2	10	0.35	0.15	0.6
CNMG160612-PM	4	0.8	7.2	0.35	0.18	0.6
CNMG160612-PR	5	1	8	0.4	0.25	0.7
CNMG160612-QM	3	1	8	0.35	0.25	0.6
CNMG160612-SM	4	1	6	0.25	0.2	0.35
CNMG160612-WM	3.5	0.7	6.5	0.4	0.2	0.7
CNMG160612-WMX	3.5	0.8	6	0.5	0.2	0.75
CNMG160612-XMR	4	1	7	0.4	0.2	0.65
CNMG160616-KM	4	0.3	8	0.45	0.2	0.7
CNMG160616-KR	4.7	1	9.3	0.61	0.3	0.85
CNMG160616-MM	4	0.5	7.2	0.37	0.1	0.65
CNMG160616-MR	4	2	10	0.4	0.15	0.7
CNMG160616-PM	4	1	7.2	0.4	0.23	0.65
CNMG160616-PR	5	1.5	8	0.5	0.3	0.8
CNMG160616-QM	3	1	8	0.35	0.3	0.55
CNMG160616-SM	4	1	6	0.3	0.25	0.4
CNMG160616-SMR	4	1	6	0.4	0.3	0.5
CNMG160616-XMR	4	1	7	0.45	0.25	0.7
CNMG160624-PR	5	2	8	0.5	0.32	0.9
CNMG190604-QM	3	1	8	0.25	0.18	0.3
CNMG190608-MM	4	0.5	8.5	0.25	0.1	0.45
CNMG190608-PM	4	0.5	8.6	0.3	0.15	0.5
CNMG190608-PR	5	0.7	10	0.35	0.2	0.5
CNMG190608-QM	3	1	8	0.35	0.2	0.5
CNMG190608-SM	4	0.5	8	0.3	0.15	0.5
CNMG190612-KM	4.5	0.3	9	0.4	0.15	0.6
CNMG190612-KR	7	1	14	0.55	0.28	0.77
CNMG190612-MM	4	0.5	8.5	0.3	0.1	0.6
CNMG190612-MR	4	2	11.4	0.35	0.15	0.6
CNMG190612-PM	4	0.8	8.6	0.35	0.18	0.6
CNMG190612-PR	5	1	10	0.4	0.25	0.7
CNMG190612-QM	3	1	8	0.35	0.25	0.6
CNMG190612-SM	2	0.5	9	0.3	0.2	0.5
CNMG190612-SMR	6	1	9	0.35	0.25	0.42
CNMG190612-XMR	4	1	8.5	0.45	0.25	0.7
CNMG190616-KM	4.5	0.3	9	0.45	0.2	0.7
CNMG190616-KR	7	1.5	14	0.61	0.3	0.85
CNMG190616-MM	4	0.5	8.5	0.37	0.1	0.65
CNMG190616-MR	4	2	11.4	0.4	0.15	0.7
CNMG190616-PM	4	1	8.6	0.4	0.23	0.65
CNMG190616-PR	5	1.5	10	0.5	0.3	0.8
CNMG190616-QM	3	1	8	0.4	0.3	0.65

Wendeschneidplatte	Schnitttiefe			Vorschub		
	a_p = mm			f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
CNMG190616-SM	6	1	9	0.3	0.25	0.4
CNMG190616-SMR	6	1	9	0.4	0.3	0.5
CNMG190624-MR	4	2	11.4	0.5	0.15	1
CNMG190624-PR	5	2	10	0.5	0.32	0.9
CNMM120408-MR	3	0.7	7.5	0.35	0.2	0.55
CNMM120408-PR	5	0.7	7.5	0.4	0.2	0.55
CNMM120412-MR	3	1	7.5	0.4	0.25	0.7
CNMM120412-PR	5	1	7.5	0.5	0.25	0.7
CNMM120416-MR	3	1.5	7.5	0.5	0.32	0.9
CNMM120416-PR	5	1.5	7.5	0.55	0.32	0.9
CNMM160608-PR	6	0.7	9.5	0.4	0.2	0.55
CNMM160612-MR	6	1.2	9.5	0.45	0.32	0.65
CNMM160612-PR	6	1	9.5	0.5	0.25	0.7
CNMM160616-MR	6	1.5	9.5	0.5	0.35	0.8
CNMM160616-PR	6	1.5	9.5	0.55	0.32	0.9
CNMM190612-MR	7	1.5	12	0.5	0.32	0.7
CNMM190612-PR	6	1	12	0.5	0.25	0.7
CNMM190616-MR	7	1.8	12	0.55	0.35	0.9
CNMM190616-PR	6	1.5	12	0.55	0.32	0.9
CNMM190624-MR	7	2.5	12	0.6	0.4	1.2
CNMM190624-PR	6	2	12	0.55	0.35	1.2
CNMX1204A1-SM	1	0.5	1.5	0.25	0.13	0.35
CNMX1204A2-SM	2	0.5	2.5	0.25	0.13	0.35
DNGA110404S01020A	0.1	0.07	0.4	0.1	0.05	0.2
DNGA110404S01030A	0.1	0.07	0.4	0.1	0.05	0.2
DNGA110404S01525H	0.1	0.07	0.2	0.1	0.05	0.2
DNGA110404T01020B	0.1	0.07	0.4	0.1	0.05	0.2
DNGA110408S01020A	0.15	0.07	0.8	0.15	0.05	0.3
DNGA110408S01030A	0.2	0.07	0.8	0.15	0.05	0.3
DNGA110408S01525H	0.2	0.07	0.4	0.15	0.05	0.3
DNGA110408S02035A	0.2	0.07	0.8	0.15	0.05	0.3
DNGA110408T01020B	0.15	0.07	0.8	0.15	0.05	0.3
DNGA110412S01030A	0.2	0.07	1.2	0.2	0.05	0.3
DNGA110412S01525H	0.2	0.07	0.6	0.2	0.05	0.3
DNGA150404S01020A	0.1	0.07	0.4	0.1	0.05	0.2
DNGA150404S01030A	0.1	0.07	0.4	0.1	0.05	0.2
DNGA150404S01525	0.1	0.1	0.5	0.1	0.05	0.2
DNGA150404S01525H	0.1	0.07	0.2	0.1	0.05	0.2
DNGA150404S02035A	0.2	0.07	0.4	0.15	0.05	0.3
DNGA150408EA	0.15	0.07	0.8	0.1	0.05	0.2
DNGA150408S01020A	0.1	0.07	0.8	0.1	0.05	0.2
DNGA150408S01030A	0.2	0.07	0.8	0.15	0.05	0.3
DNGA150408S01030AWH	0.1	0.07	0.8	0.28	0.05	0.35
DNGA150408S01520HWH	0.2	0.07	0.6	0.32	0.05	0.4
DNGA150408S01525	0.2	0.1	1	0.1	0.05	0.3
DNGA150408S01525H	0.2	0.07	0.6	0.2	0.05	0.3
DNGA150408S01530B	0.2	0.1	0.8	0.15	0.05	0.3
DNGA150408S02030H	0.2	0.07	0.2	0.15	0.05	0.3
DNGA150408S02035A	0.2	0.07	0.4	0.15	0.05	0.3
DNGA150408S02035AWH	0.1	0.07	0.8	0.28	0.05	0.35
DNGA150408T01020	1.5	0.1	4.5	0.1	0.07	0.2
DNGA150408T01525	0.2	0.1	1	0.1	0.05	0.3
DNGA150408T02520	4.5	0.1	7.5	0.2	0.15	0.36
DNGA150412EA	0.15	0.07	1.2	0.1	0.05	0.2
DNGA150412S01030A	0.2	0.07	1.2	0.2	0.05	0.3
DNGA150412S01030AWH	0.2	0.07	1.2	0.32	0.05	0.4
DNGA150412S01520HWH	0.2	0.07	0.6	0.32	0.05	0.4
DNGA150412S01525	0.3	0.1	1.5	0.15	0.05	0.35
DNGA150412S01525H	0.2	0.07	0.6	0.2	0.05	0.3
DNGA150412S01530B	0.2	0.1	0.8	0.2	0.05	0.3
DNGA150412S02030H	0.2	0.07	0.6	0.2	0.05	0.3
DNGA150412S02035A	0.2	0.07	1.2	0.2	0.05	0.3
DNGA150412T01020	1.5	0.1	4.5	0.14	0.07	0.3
DNGA150412T02520	4.5	0.1	7.5	0.3	0.15	0.54
DNGA150416S01030A	0.6	0.07	1.6	0.5	0.05	0.7
DNGA150416S01525H	0.2	0.07	0.8	0.3	0.05	0.5
DNGA150416T01020	1.5	0.1	4.5	0.19	0.07	0.3
DNGA150604S01525	0.1	0.1	0.5	0.1	0.05	0.2
DNGA150608S01525	0.2	0.1	1	0.1	0.05	0.3
DNGA150608T01525	0.2	0.1	1	0.1	0.05	0.3
DNGA150612S01525	0.3	0.1	1.5	0.15	0.05	0.35
DNGG150401-SGF	0.1	0.05	3	0.03	0.01	0.08
DNGG150402-SGF	0.2	0.08	3	0.04	0.02	0.1

Empfohlene Schnitttiefe und Vorschub

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
DNGG150404-SGF	0.3	0.1	3	0.12	0.05	0.2
DNGG150408-SGF	0.5	0.2	3	0.15	0.1	0.25
DNGG150412-SGF	0.8	0.3	3	0.18	0.1	0.3
DNGG150604-SGF	0.3	0.1	3	0.12	0.05	0.2
DNGG150608-SGF	0.5	0.2	3	0.15	0.1	0.25
DNGG150612-SGF	0.8	0.3	3	0.18	0.1	0.3
DNGQ150708T02520	4.5	0.1	7.5	0.2	0.15	0.36
DNGQ150712T02520	4.5	0.1	7.5	0.3	0.15	0.54
DNGQ150716T02520	4.5	0.1	7.5	0.4	0.15	0.6
DNMA150408-KR	3	0.2	6	0.35	0.15	0.6
DNMA150412-KR	3	0.3	6	0.45	0.2	0.8
DNMA150608-KR	3	0.2	6	0.35	0.15	0.6
DNMA150612-KR	3	0.3	6	0.45	0.2	0.8
DNMA150616-KR	3	0.3	6	0.55	0.2	1
DNMG110404-KF	0.5	0.15	2	0.15	0.08	0.25
DNMG110404-MF	0.4	0.1	1.5	0.15	0.05	0.3
DNMG110404-PF	0.4	0.25	1.5	0.15	0.07	0.3
DNMG110404-PM	2	0.4	5	0.2	0.1	0.3
DNMG110404-QM	3	1	5.5	0.25	0.18	0.3
DNMG110404-SF	0.4	0.15	1.5	0.12	0.08	0.22
DNMG110404-SM	1	0.4	4	0.15	0.1	0.3
DNMG110408-KF	0.5	0.15	2	0.2	0.1	0.3
DNMG110408-KM	2	0.2	3.5	0.35	0.15	0.5
DNMG110408-MF	0.4	0.1	1.5	0.2	0.1	0.4
DNMG110408-MM	2	0.5	4.4	0.25	0.1	0.45
DNMG110408-PF	0.4	0.3	1.5	0.2	0.1	0.4
DNMG110408-PM	2	0.5	5	0.3	0.15	0.5
DNMG110408-QM	3	1	5.5	0.35	0.2	0.5
DNMG110408-SF	0.5	0.2	1.5	0.15	0.1	0.25
DNMG110412-KM	2	0.3	3.5	0.4	0.15	0.6
DNMG110412-MM	2	0.5	4.4	0.3	0.1	0.6
DNMG110412-PF	0.8	0.35	1.5	0.25	0.15	0.5
DNMG110412-PM	2	0.8	5	0.35	0.18	0.5
DNMG110412-QM	3	1	5.5	0.35	0.25	0.6
DNMG150404-KF	0.5	0.15	2	0.15	0.08	0.25
DNMG150404L-K	2.5	0.7	5	0.22	0.14	0.3
DNMG150404-MF	0.4	0.1	1.5	0.15	0.05	0.3
DNMG150404-PM	3	0.4	6	0.2	0.1	0.3
DNMG150404-QM	3	1	7.5	0.25	0.18	0.3
DNMG150404R-K	2.5	0.7	5	0.22	0.14	0.3
DNMG150404-SF	0.4	0.15	1.5	0.12	0.08	0.22
DNMG150404-SM	1.5	0.15	2	0.2	0.1	0.25
DNMG150404-XF	0.75	0.15	4	0.15	0.05	0.2
DNMG150404-XM	2.5	0.3	5	0.18	0.08	0.25
DNMG150408-KF	0.5	0.15	2	0.2	0.1	0.3
DNMG150408-KM	2.5	0.2	5	0.35	0.15	0.5
DNMG150408-KR	3.5	0.38	7	0.34	0.17	0.47
DNMG150408-MF	0.4	0.1	1.5	0.2	0.1	0.4
DNMG150408-MR	3	2	6	0.3	0.15	0.55
DNMG150408-PF	0.4	0.3	1.5	0.2	0.1	0.4
DNMG150408-PM	3	0.5	6	0.3	0.15	0.5
DNMG150408-PR	4	0.7	6	0.35	0.2	0.5
DNMG150408-QM	3	1	7.5	0.35	0.2	0.5
DNMG150408R-K	3	0.8	5	0.3	0.14	0.5
DNMG150408-SF	0.5	0.2	1.5	0.15	0.1	0.25
DNMG150408-SM	2	0.2	2.5	0.22	0.1	0.28
DNMG150408-SMR	1.5	0.15	2.5	0.2	0.1	0.25
DNMG150408-XF	1	0.2	4	0.2	0.05	0.25
DNMG150408-XM	2.5	0.5	5	0.25	0.1	0.4
DNMG150412-KM	2.5	0.3	5	0.4	0.15	0.6
DNMG150412-KR	3.5	0.5	7	0.45	0.23	0.63
DNMG150412-MF	0.8	0.2	2.5	0.25	0.15	0.5
DNMG150412-MR	3	2	6	0.35	0.15	0.6
DNMG150412-PF	0.8	0.35	1.5	0.25	0.15	0.5
DNMG150412-PM	3	0.8	6	0.35	0.18	0.6
DNMG150412-PR	4	1	6	0.4	0.25	0.7
DNMG150412-QM	3	1	7.5	0.35	0.25	0.6
DNMG150412-SM	2	0.3	3	0.25	0.12	0.3
DNMG150412-SMR	2	0.2	3	0.22	0.1	0.3
DNMG150416-MR	3	2	6	0.4	0.15	0.7
DNMG150416-PR	4	1.5	6	0.5	0.3	0.75
DNMG150604-KF	0.5	0.15	2	0.15	0.08	0.25
DNMG150604L-K	2.5	0.7	5	0.22	0.14	0.3

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
DNMG150604-MF	0.4	0.1	1.5	0.15	0.05	0.3
DNMG150604-PF	0.4	0.25	1.5	0.15	0.07	0.3
DNMG150604-PM	3	0.4	6	0.2	0.1	0.3
DNMG150604-QM	3	1	7.5	0.25	0.18	0.3
DNMG150604R-K	2.5	0.7	5	0.22	0.14	0.3
DNMG150604-SF	0.4	0.15	1.5	0.12	0.08	0.22
DNMG150604-SM	1.5	0.15	2	0.2	0.1	0.25
DNMG150604-XF	0.75	0.15	4	0.15	0.05	0.2
DNMG150604-XM	2.5	0.5	5	0.25	0.1	0.35
DNMG150608-KF	0.5	0.15	2	0.2	0.1	0.3
DNMG150608-KM	2.5	0.2	5	0.35	0.15	0.5
DNMG150608-KR	3.5	0.38	7	0.34	0.17	0.47
DNMG150608L-K	3	0.8	5	0.3	0.14	0.5
DNMG150608-MF	0.4	0.1	1.5	0.2	0.1	0.4
DNMG150608-MM	3	0.5	6.4	0.25	0.1	0.45
DNMG150608-MR	3	2	6	0.3	0.15	0.55
DNMG150608-PF	0.4	0.3	1.5	0.2	0.1	0.4
DNMG150608-PM	3	0.5	6	0.3	0.15	0.5
DNMG150608-PR	4	0.7	6	0.35	0.2	0.5
DNMG150608-QM	3	1	7.5	0.35	0.2	0.5
DNMG150608R-K	3	0.8	5	0.3	0.14	0.5
DNMG150608-SF	0.5	0.2	1.5	0.15	0.1	0.25
DNMG150608-SM	2	0.2	2.5	0.22	0.1	0.28
DNMG150608-SMR	1.5	0.15	2.5	0.2	0.1	0.25
DNMG150608-XF	1	0.2	4	0.2	0.05	0.25
DNMG150608-XM	2.5	0.5	5	0.25	0.1	0.4
DNMG150612-KF	1	0.2	2.5	0.25	0.1	0.35
DNMG150612-KM	2.5	0.3	5	0.4	0.15	0.6
DNMG150612-KR	3.5	0.5	7	0.45	0.23	0.63
DNMG150612-MF	0.8	0.2	2.5	0.25	0.15	0.5
DNMG150612-MM	3	0.5	6.4	0.3	0.1	0.6
DNMG150612-MR	3	2	6	0.35	0.15	0.6
DNMG150612-PF	0.8	0.35	1.5	0.25	0.15	0.5
DNMG150612-PM	3	0.8	6	0.35	0.18	0.6
DNMG150612-PR	4	1	6	0.4	0.25	0.7
DNMG150612-QM	3	1	7.5	0.35	0.25	0.6
DNMG150612-SF	0.8	0.4	2	0.17	0.12	0.3
DNMG150612-SM	2	0.3	3	0.25	0.12	0.3
DNMG150612-SMR	2	0.2	3	0.22	0.1	0.3
DNMG150612-XM	3	0.7	5	0.28	0.15	0.45
DNMG150612-XMR	3	0.75	6	0.3	0.18	0.5
DNMG150616-KR	3.5	0.75	7	0.5	0.25	0.69
DNMG150616-MR	3	2	6	0.4	0.15	0.7
DNMG150616-PM	3	1	6	0.4	0.23	0.65
DNMG150616-PR	4	1.5	6	0.5	0.32	0.75
DNMG150616-QM	3	1	7.5	0.4	0.3	0.65
DNMG150616-SMR	2	0.3	3	0.25	0.12	0.3
DNMG190608-PR	5	1	8	0.35	0.2	0.5
DNMG190612-PR	5	1.2	8	0.4	0.25	0.7
DNMM150608-MR	3	0.7	6	0.35	0.2	0.55
DNMM150608-PR	5	0.7	6	0.4	0.2	0.55
DNMM150612-MR	3	1	6	0.4	0.25	0.7
DNMM150612-PR	5	1	6	0.5	0.25	0.7
DNMM150616-PR	5	1.5	6	0.55	0.32	0.9
DNMX110404-WF	1	0.2	1.5	0.2	0.08	0.3
DNMX110408-WF	1	0.2	3	0.3	0.1	0.4
DNMX110408-WM	1.5	0.5	3.5	0.35	0.15	0.5
DNMX110412-WM	2	0.5	4	0.45	0.15	0.6
DNMX150408-WM	2	0.5	4.5	0.35	0.15	0.5
DNMX150408-WMX	3	0.5	5	0.45	0.15	0.7
DNMX150412-WM	2.5	0.5	5	0.45	0.15	0.6
DNMX150412-WMX	3.5	0.8	6	0.5	0.2	0.75
DNMX150416-WM	3.5	0.5	6	0.6	0.2	0.8
DNMX150416-WMX	3.5	0.5	6	0.5	0.2	0.8
DNMX150604-WF	0.8	0.2	3	0.2	0.08	0.3
DNMX150608-WF	1.5	0.2	3	0.3	0.1	0.4
DNMX150608-WMX	3	0.5	5	0.45	0.15	0.7
DNMX150612-WF	1.5	0.4	3.5	0.4	0.15	0.55
DNMX150612-WM	2.5	0.5	5	0.45	0.15	0.6
DNMX150612-WMX	3.5	0.8	6	0.5	0.2	0.75
DNMX150616-WM	3.5	0.5	6	0.6	0.2	0.8
DNMX150616-WMX	3.5	0.5	6	0.5	0.2	0.8
RCMX100300	2.5	1	4	0.16	0.06	0.32

Empfohlene Schnitttiefe und Vorschub

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
RCMX100300E	2.5	1	4	0.16	0.06	0.32
RCMX120400	3	1.2	4.8	0.19	0.08	0.38
RCMX120400E	3	1.2	4.8	0.19	0.08	0.38
RCMX160600	4	1.6	6.4	0.25	0.1	0.51
RCMX200600	5	2	8	0.32	0.13	0.63
RNGA120400T01020	1.8	0.1	3.6	0.15	0.1	0.3
RNMG090300	2.25	0.9	4.5	0.14	0.06	0.28
RNMG090300	2.25	0.9	4.5	0.14	0.06	0.28
RNMG120400	3	1.2	4.8	0.18	0.07	0.37
RNMG120400	3	1.2	4.8	0.18	0.07	0.37
RNMG150600	3.75	1.5	7.5	0.23	0.1	0.46
RNMG190600	4.25	1.9	7.6	0.3	0.12	0.6
RNMG190600	4.25	1.9	7.6	0.3	0.12	0.6
RNMG190600-SM	4	2	8	0.45	0.15	0.5
SNGA090308S01030A	0.2	0.07	0.8	0.16	0.05	0.31
SNGA120408S01030A	0.2	0.07	0.8	0.16	0.05	0.31
SNGA120408S01525	0.2	0.1	1	0.1	0.05	0.31
SNGA120408T01020	1.2	0.1	3.6	0.1	0.07	0.21
SNGA120408T01020B	0.15	0.07	0.8	0.16	0.05	0.31
SNGA120408T01525	0.2	0.1	1	0.1	0.05	0.31
SNGA120408T02520	3	2	4	0.52	0.31	0.58
SNGA120412S01030A	0.2	0.07	1.2	0.21	0.05	0.31
SNGA120412S01525	0.3	0.1	1.5	0.16	0.05	0.36
SNGA120412S01525F	0.2	0.07	0.6	0.21	0.05	0.31
SNGA120412S02035A	0.2	0.07	1.2	0.16	0.05	0.31
SNGA120412S02035B	0.2	0.07	1.2	0.16	0.05	0.31
SNGA120412T01020	1.2	0.1	3.6	0.14	0.07	0.31
SNGA120412T01020B	0.2	0.07	1.2	0.21	0.05	0.41
SNGA120412T02520	3	2	4	0.52	0.31	0.62
SNGA120416T01020	1.2	0.1	3.6	0.2	0.07	0.31
SNGA120416T02520	3	2	4	0.52	0.31	0.62
SNGQ120708T02520	3.6	0.1	6	0.21	0.16	0.37
SNGQ120712T02520	3.6	0.1	6	0.31	0.16	0.56
SNGQ120716T02520	3.6	0.1	6	0.41	0.16	0.62
SNGX120712T02520	3.6	0.1	6	0.31	0.16	0.56
SNGX120716T02520	3.6	0.1	6	0.41	0.16	0.62
SNMA090308-KR	2.5	0.38	4.5	0.39	0.2	0.55
SNMA120408-KR	4	0.2	8	0.36	0.16	0.62
SNMA120412-KR	4	0.3	8	0.47	0.21	0.83
SNMA120416-KR	4	0.3	8	0.57	0.21	1.04
SNMA150612-KR	5	0.3	10	0.47	0.21	0.83
SNMA150616-KR	5	0.3	10	0.57	0.21	1.04
SNMA190608-KR	6	0.2	12	0.36	0.16	0.62
SNMA190612-KR	6	0.3	12	0.47	0.21	0.83
SNMA190616-KR	6	0.3	12	0.57	0.21	1.04
SNMG090304-PM	2	0.4	4.5	0.21	0.1	0.31
SNMG090304-QM	3	1	4.5	0.26	0.19	0.31
SNMG090308-KM	2.5	0.2	4.5	0.36	0.16	0.52
SNMG090308-PM	2	0.5	4.5	0.31	0.16	0.52
SNMG090308-QM	3	1	4.5	0.36	0.21	0.52
SNMG120404-MF	0.4	0.1	1.5	0.16	0.05	0.31
SNMG120404-PM	3	0.4	6	0.21	0.1	0.31
SNMG120404-QM	3	1	6	0.26	0.19	0.31
SNMG120404-SM	1.5	0.4	4	0.26	0.16	0.41
SNMG120408-KM	3	0.2	6	0.36	0.16	0.52
SNMG120408-KR	3.5	0.38	7	0.39	0.2	0.55
SNMG120408-MF	0.4	0.1	1.5	0.21	0.1	0.41
SNMG120408-MM	3	0.5	6.35	0.26	0.1	0.47
SNMG120408-MR	3	2	7.6	0.31	0.16	0.57
SNMG120408-PF	0.4	0.3	1.5	0.21	0.1	0.41
SNMG120408-PM	3	0.5	6	0.31	0.16	0.52
SNMG120408-PR	4	0.7	7	0.36	0.21	0.52
SNMG120408-QM	3	1	6	0.36	0.21	0.52
SNMG120408-SM	2	0.5	5	0.23	0.16	0.41
SNMG120408-SMR	2	0.5	5	0.26	0.16	0.41
SNMG120408-XM	3	0.5	6	0.31	0.12	0.52
SNMG120408-XMR	3	0.5	6	0.36	0.16	0.57
SNMG120412-KM	3	0.3	6	0.41	0.16	0.62
SNMG120412-KR	3.5	0.5	7	0.52	0.29	0.72
SNMG120412-MM	3	0.5	6.35	0.31	0.1	0.62
SNMG120412-MR	3	2	7.6	0.36	0.16	0.62
SNMG120412-PF	0.8	0.35	1.5	0.26	0.16	0.52
SNMG120412-PM	3	0.8	6	0.36	0.19	0.62

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
SNMG120412-PR	4	1	7	0.41	0.26	0.72
SNMG120412-QM	3	1	6	0.36	0.26	0.62
SNMG120412-SM	2	0.5	5	0.29	0.19	0.47
SNMG120412-SMR	2	0.5	5	0.31	0.19	0.47
SNMG120412-XMR	3	0.75	6	0.36	0.19	0.62
SNMG120416-KM	3	0.3	6	0.47	0.21	0.72
SNMG120416-KR	3.5	0.75	7	0.57	0.29	0.8
SNMG120416-MM	3	0.5	6.35	0.38	0.1	0.67
SNMG120416-PM	3	1	6	0.41	0.24	0.67
SNMG120416-PR	4	1.5	7	0.52	0.33	0.78
SNMG120416-QM	3	1	6	0.41	0.31	0.67
SNMG120416-SM	2	0.5	5	0.34	0.19	0.52
SNMG120416-SMR	2	0.5	5	0.36	0.19	0.52
SNMG150608-PR	5	1.5	8	0.36	0.21	0.52
SNMG150608-QM	3	1	8	0.36	0.21	0.52
SNMG150608-SM	3	0.5	8	0.31	0.18	0.52
SNMG150612-KM	4	0.3	8	0.41	0.16	0.62
SNMG150612-KR	4.4	0.63	8.8	0.57	0.29	0.8
SNMG150612-MM	4	0.5	8	0.31	0.1	0.62
SNMG150612-MR	4	2	9.6	0.36	0.16	0.62
SNMG150612-PM	4	0.8	7.5	0.36	0.19	0.62
SNMG150612-PR	5	1	8	0.41	0.26	0.72
SNMG150612-QM	3	1	8	0.36	0.26	0.62
SNMG150612-SM	5	1	8	0.31	0.21	0.41
SNMG150616-KM	4	0.3	8	0.47	0.21	0.72
SNMG150616-KR	4.4	0.94	8.8	0.63	0.31	0.88
SNMG150616-MM	4	0.5	8	0.38	0.1	0.67
SNMG150616-MR	4	2	9.6	0.41	0.16	0.72
SNMG150616-PM	4	1	7.5	0.41	0.24	0.67
SNMG150616-PR	5	1.5	8	0.52	0.31	0.83
SNMG150616-QM	5	1.5	8	0.52	0.31	0.83
SNMG150616-SM	5	1	8	0.36	0.26	0.47
SNMG150616-SMR	5	1	8	0.52	0.31	0.72
SNMG150624-PR	5	2	8	0.52	0.33	0.93
SNMG190608-PR	5	0.7	10	0.36	0.21	0.52
SNMG190608-QM	5	0.7	10	0.36	0.21	0.52
SNMG190612-KM	4.5	0.3	9	0.41	0.16	0.62
SNMG190612-MM	4	0.5	9.5	0.31	0.1	0.62
SNMG190612-MR	4	2	11.4	0.36	0.16	0.62
SNMG190612-PR	5	1	10	0.41	0.26	0.72
SNMG190612-QM	5	1	10	0.41	0.26	0.72
SNMG190612-SM	2	0.5	9	0.31	0.21	0.52
SNMG190612-SMR	6	1	9	0.36	0.26	0.43
SNMG190616-KM	4.5	0.3	9	0.47	0.21	0.72
SNMG190616-KR	6.1	1.31	12.3	0.63	0.31	0.88
SNMG190616-MM	4	0.5	9.5	0.38	0.1	0.67
SNMG190616-MR	4	2	11.4	0.41	0.16	0.72
SNMG190616-PR	5	1.5	10	0.52	0.31	0.83
SNMG190616-QM	3	1	8	0.41	0.31	0.67
SNMG190616-SM	7	2	10	0.36	0.26	0.47
SNMG190616-SMR	7	1	10	0.52	0.31	0.72
SNMG190624-MR	4	2	11.4	0.52	0.16	1.04
SNMG190624-PR	5	2	10	0.52	0.33	0.93
SNMM120408-MR	3	0.7	7.5	0.36	0.21	0.57
SNMM120408-PR	5	0.7	7.5	0.41	0.21	0.57
SNMM120412-MR	3	1	7.5	0.41	0.26	0.72
SNMM120412-PR	5	1	7.5	0.52	0.26	0.72
SNMM120416-MR	3	1.5	7.5	0.52	0.33	0.93
SNMM150612-MR	4	1	9	0.41	0.26	0.72
SNMM150612-PR	6	1	9	0.52	0.26	0.72
SNMM150616-MR	4	1.5	9	0.52	0.33	0.93
SNMM150616-PR	6	1.5	9	0.57	0.33	0.93
SNMM190612-MR	7	1.5	12	0.52	0.33	0.72
SNMM190612-PR	6	1	12	0.52	0.26	0.72
SNMM190616-MR	7	1.8	12	0.57	0.36	0.93
SNMM190616-PR	6	1.5	12	0.57	0.33	0.93
SNMM190624-MR	7	2.5	12	0.62	0.41	1.24
SNMM190624-PR	6	2	12	0.57	0.36	1.24
SNMM190632-MR	4	3.5	12	0.52	0.41	1.24
TNGA110304S01030A	0.1	0.07	0.4	0.1	0.05	0.2
TNGA110304T01020B	0.1	0.07	0.4	0.1	0.05	0.2
TNGA110308S01030A	0.2	0.07	0.8	0.15	0.05	0.3
TNGA110308T01020B	0.15	0.07	0.8	0.15	0.05	0.3

Empfohlene Schnitttiefe und Vorschub

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
TNGA160404S01030A	0.1	0.07	0.4	0.1	0.05	0.2
TNGA160404S01525	0.1	0.1	0.5	0.1	0.05	0.2
TNGA160404S01525H	0.1	0.07	0.2	0.1	0.05	0.2
TNGA160404T01020B	0.1	0.07	0.4	0.1	0.05	0.2
TNGA160408S01030A	0.2	0.07	0.8	0.15	0.05	0.3
TNGA160408S01525	0.2	0.1	1	0.1	0.05	0.2
TNGA160408S01530B	0.2	0.1	1	0.15	0.05	0.3
TNGA160408S02035A	0.2	0.07	0.8	0.15	0.05	0.3
TNGA160408S02035B	0.2	0.07	0.8	0.15	0.05	0.3
TNGA160408T01020	1.6	0.1	4.8	0.1	0.07	0.2
TNGA160408T01020B	0.15	0.07	0.8	0.15	0.05	0.3
TNGA160408T01525	0.2	0.1	1	0.1	0.05	0.3
TNGA160408T02520	3	2	4	0.5	0.3	0.56
TNGA160412S01030A	0.2	0.07	1.2	0.2	0.05	0.3
TNGA160412S01525	0.3	0.1	1.5	0.15	0.05	0.35
TNGA160412S01525H	0.2	0.07	0.6	0.21	0.05	0.31
TNGA160412S02035A	0.2	0.07	1.2	0.15	0.05	0.3
TNGA160412T01020	1.6	0.1	4.8	0.14	0.07	0.3
TNGA160412T01020B	0.2	0.07	0.6	0.2	0.05	0.4
TNGA160412T02520	3	2	4	0.5	0.3	0.6
TNGA220408T01020	2.2	0.1	6.6	0.1	0.07	0.2
TNGA220412T01020	2.2	0.1	6.6	0.14	0.07	0.3
TNGA220416T01020	2.2	0.1	6.6	0.19	0.07	0.3
TNMA160404-KR	2.5	0.2	5	0.2	0.1	0.3
TNMA160408-KR	3.5	0.2	7	0.35	0.15	0.6
TNMA160412-KR	3.5	0.3	7	0.45	0.2	0.8
TNMA160416-KR	3.5	0.3	7	0.55	0.2	1
TNMA220404-KR	2.5	0.2	10	0.2	0.1	0.3
TNMA220408-KR	5	0.2	10	0.35	0.15	0.6
TNMA220412-KR	5	0.3	10	0.45	0.2	0.8
TNMA220416-KR	5	0.3	10	0.55	0.2	1
TNMA220432-KR	5	0.5	10	0.6	0.5	1.19
TNMG160404-KF	0.5	0.15	2	0.15	0.08	0.25
TNMG160404L-K	2.5	0.7	5	0.22	0.14	0.3
TNMG160404-MF	0.4	0.1	1.5	0.15	0.05	0.3
TNMG160404-PF	0.4	0.25	1.5	0.15	0.07	0.3
TNMG160404-PM	3	0.4	5	0.2	0.1	0.3
TNMG160404-QM	2	0.4	4	0.25	0.18	0.3
TNMG160404R-K	2.5	0.7	5	0.22	0.14	0.3
TNMG160404-SF	0.4	0.15	1.5	0.12	0.08	0.22
TNMG160404-SM	1	0.4	4	0.15	0.1	0.3
TNMG160404-XF	0.75	0.15	4	0.15	0.05	0.2
TNMG160404-XM	2.5	0.3	5	0.18	0.08	0.3
TNMG160408-KF	0.5	0.15	2	0.2	0.1	0.3
TNMG160408-KM	3	0.2	5.5	0.35	0.15	0.5
TNMG160408-KR	3.2	0.34	6.2	0.3	0.17	0.42
TNMG160408L-K	3	0.8	5	0.3	0.14	0.5
TNMG160408-MF	0.4	0.1	1.5	0.2	0.1	0.4
TNMG160408-MM	3	0.5	4.8	0.25	0.1	0.45
TNMG160408-MR	3	2	5.6	0.3	0.15	0.55
TNMG160408-PF	0.4	0.3	1.5	0.2	0.1	0.4
TNMG160408-PM	3	0.5	5	0.3	0.15	0.5
TNMG160408-PR	3	0.7	6	0.35	0.2	0.55
TNMG160408-QM	3	1	5.6	0.35	0.2	0.5
TNMG160408R-K	3	0.8	5	0.3	0.14	0.5
TNMG160408-SF	0.5	0.2	1.5	0.15	0.1	0.25
TNMG160408-SM	2	0.2	3	0.22	0.1	0.28
TNMG160408-XF	1	0.2	4	0.2	0.05	0.25
TNMG160408-XM	2.5	0.5	5	0.25	0.1	0.4
TNMG160408-XMR	3	0.5	5	0.27	0.15	0.45
TNMG160412-KM	3	0.3	5.5	0.4	0.15	0.6
TNMG160412-KR	3.2	0.45	6.3	0.4	0.2	0.56
TNMG160412-MM	3	0.5	4.8	0.3	0.1	0.6
TNMG160412-MR	3	2	5.6	0.35	0.15	0.6
TNMG160412-PF	0.8	0.35	1.5	0.25	0.15	0.5
TNMG160412-PM	3	0.8	5	0.35	0.18	0.6
TNMG160412-PR	3	1	6	0.4	0.25	0.65
TNMG160412-QM	3	1	5.6	0.35	0.25	0.6
TNMG160412-SF	0.8	0.4	2	0.17	0.12	0.3
TNMG160412-SM	2	0.3	3	0.25	0.12	0.3
TNMG160412-XM	3	0.7	5	0.3	0.15	0.45
TNMG160412-XMR	3	0.75	5	0.3	0.18	0.48
TNMG160416-KR	3.2	0.68	6.2	0.44	0.22	0.62

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
TNMG220404-PM	4	0.4	6.6	0.2	0.1	0.3
TNMG220404-QM	3	1	7.7	0.25	0.18	0.3
TNMG220408-KM	4	0.2	8	0.35	0.15	0.5
TNMG220408-KR	3.5	0.38	7	0.38	0.19	0.53
TNMG220408-MR	4	2	7.7	0.3	0.15	0.55
TNMG220408-PF	0.4	0.3	1.5	0.2	0.1	0.4
TNMG220408-PM	4	0.5	6.6	0.3	0.15	0.5
TNMG220408-PR	4	0.7	7	0.35	0.2	0.55
TNMG220408-QM	3	1	7.7	0.35	0.2	0.5
TNMG220408-SM	2	0.2	4	0.22	0.1	0.28
TNMG220412-KM	4	0.3	8	0.4	0.15	0.6
TNMG220412-KR	3.5	0.5	7	0.5	0.25	0.7
TNMG220412-MM	4	0.5	6.6	0.3	0.1	0.6
TNMG220412-MR	4	2	7.7	0.35	0.15	0.6
TNMG220412-PF	0.8	0.35	1.5	0.25	0.15	0.5
TNMG220412-PM	4	0.8	6.6	0.35	0.18	0.6
TNMG220412-PR	4	1	7	0.4	0.25	0.65
TNMG220412-QM	3	1	7.7	0.35	0.25	0.6
TNMG220412-SM	2	0.3	4	0.25	0.12	0.3
TNMG220416-KM	4	0.3	8	0.45	0.2	0.7
TNMG220416-MM	4	0.5	6.6	0.37	0.1	0.65
TNMG220416-MR	4	2	7.7	0.4	0.15	0.7
TNMG220416-PM	4	1	6.6	0.4	0.23	0.65
TNMG220416-PR	4	1.5	7	0.5	0.32	0.75
TNMG220416-QM	3	1	7.7	0.4	0.3	0.65
TNMM160408-MR	3	0.7	7.5	0.35	0.2	0.55
TNMM160408-PR	4	0.7	6	0.4	0.2	0.55
TNMM160412-PR	4	1	6	0.5	0.25	0.7
TNMM220408-MR	3	0.7	8	0.35	0.2	0.55
TNMM220408-PR	5	0.7	8	0.4	0.2	0.55
TNMM220412-MR	3	1	8	0.4	0.25	0.7
TNMM220412-PR	5	1	8	0.5	0.25	0.7
TNMM220416-MR	3	1.5	8	0.5	0.32	0.9
TNMM220416-PR	5	1.5	8	0.55	0.32	0.9
TNMX160404-WF	1	0.2	3	0.2	0.08	0.3
TNMX160408-WF	1.5	0.2	3	0.3	0.1	0.4
TNMX160408-WMX	3	0.5	5	0.45	0.15	0.7
TNMX160412-WM	2.5	0.5	5	0.4	0.15	0.6
TNMX160412-WMX	3.5	0.8	6	0.5	0.2	0.75
WNGA060404S01030A	0.1	0.07	0.4	0.1	0.05	0.2
WNGA060404S01030AWH	0.1	0.07	0.4	0.18	0.05	0.25
WNGA060404S01520HWH	0.1	0.07	0.2	0.18	0.05	0.25
WNGA060404S01525H	0.1	0.07	0.2	0.1	0.05	0.2
WNGA060404T01020B	0.1	0.07	0.4	0.1	0.05	0.2
WNGA060404T01020BWG	0.1	0.07	0.4	0.18	0.05	0.25
WNGA060404T01030AWH	0.1	0.07	0.4	0.18	0.05	0.25
WNGA060408S01030A	0.2	0.07	0.8	0.15	0.05	0.3
WNGA060408S01030AWH	0.1	0.05	0.3	0.28	0.05	0.35
WNGA060408S01520HWH	0.1	0.07	0.2	0.28	0.05	0.35
WNGA060408S01525H	0.2	0.07	0.4	0.15	0.05	0.3
WNGA060408T01020B	0.15	0.07	0.8	0.15	0.05	0.3
WNGA060408T01020BWG	0.1	0.07	0.8	0.28	0.05	0.35
WNGA060408T01030AWH	0.1	0.07	0.8	0.28	0.05	0.35
WNGA080404S01030A	0.1	0.05	0.4	0.1	0.05	0.2
WNGA080404S01030AWH	0.1	0.05	0.3	0.18	0.05	0.25
WNGA080404S01520HWH	0.1	0.07	0.2	0.18	0.05	0.25
WNGA080404S01525	0.1	0.1	0.5	0.1	0.05	0.2
WNGA080404S01525H	0.1	0.07	0.2	0.1	0.05	0.2
WNGA080404S01525WH	0.2	0.1	0.5	0.1	0.05	0.3
WNGA080404T01020B	0.1	0.07	0.4	0.1	0.05	0.2
WNGA080404T01020BWG	0.1	0.07	0.4	0.18	0.05	0.25
WNGA080404T01030AWH	0.1	0.07	0.4	0.18	0.05	0.25
WNGA080408S01030A	0.2	0.1	0.75	0.15	0.05	0.3
WNGA080408S01030AWH	0.1	0.05	0.5	0.28	0.05	0.35
WNGA080408S01520HWH	0.1	0.07	0.4	0.28	0.05	0.35
WNGA080408S01525	0.2	0.1	1	0.1	0.05	0.3
WNGA080408S01525H	0.2	0.07	0.4	0.15	0.05	0.3
WNGA080408S01525WH	0.2	0.1	1	0.15	0.05	0.35
WNGA080408S02035A	0.2	0.07	0.8	0.15	0.05	0.3
WNGA080408T01020B	0.15	0.07	0.8	0.15	0.05	0.3
WNGA080408T01020BWG	0.1	0.07	0.8	0.28	0.05	0.35
WNGA080408T01020WG	3.6	0.1	6	0.25	0.15	0.36
WNGA080408T01030AWH	0.1	0.07	0.8	0.28	0.05	0.35

Empfohlene Schnitttiefe und Vorschub

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
WNGA080408T01525	0.2	0.1	1	0.1	0.05	0.3
WNGA080408T01525WH	0.2	0.1	1	0.15	0.05	0.35
WNGA080408T02520	3	0.1	5	0.2	0.15	0.36
WNGA080412S01030A	0.2	0.05	0.9	0.2	0.05	0.3
WNGA080412S01030AWH	0.2	0.05	0.5	0.32	0.05	0.4
WNGA080412S01520HWH	0.2	0.07	0.6	0.32	0.05	0.4
WNGA080412S01525H	0.2	0.07	0.6	0.2	0.05	0.3
WNGA080412T01020B	0.2	0.07	1.2	0.2	0.05	0.4
WNGA080412T01020WG	3.6	0.1	6	0.45	0.15	0.54
WNGA080412T01030AWH	0.2	0.07	1.2	0.32	0.05	0.4
WNGA080412T02520	3	0.1	5	0.3	0.15	0.54
WNGA080416T02520	3	0.1	5	0.4	0.15	0.6
VNGA160404S01020A	0.1	0.07	0.4	0.1	0.05	0.2
VNGA160404S01030A	0.1	0.07	0.4	0.2	0.05	0.3
VNGA160404S01525	0.1	0.1	0.5	0.1	0.05	0.2
VNGA160404S01525H	0.1	0.07	0.2	0.2	0.05	0.3
VNGA160408S01020A	0.1	0.07	0.8	0.15	0.05	0.3
VNGA160408S01030A	0.1	0.07	0.8	0.15	0.05	0.3
VNGA160408S01525	0.2	0.1	1	0.1	0.05	0.3
VNGA160408S01525H	0.1	0.07	0.4	0.15	0.05	0.3
VNGA160408S02035A	0.2	0.07	0.8	0.15	0.05	0.3
VNGA160408T01525	0.2	0.1	1	0.1	0.05	0.3
VNGA160412S01525	0.3	0.1	1.5	0.15	0.05	0.35
WNGG080401-SGF	0.1	0.05	3	0.03	0.01	0.08
WNGG080402-SGF	0.2	0.08	3	0.04	0.02	0.1
WNGG080404-SGF	0.3	0.1	3	0.12	0.05	0.25
WNGG080408-SGF	0.5	0.2	3	0.15	0.1	0.3
WNGG080412-SGF	0.8	0.3	3	0.18	0.1	0.3
VNGG160401-SGF	0.1	0.05	3	0.03	0.01	0.08
VNGG160402-SGF	0.2	0.08	3	0.04	0.02	0.1
VNGG160404-SGF	0.3	0.1	3	0.12	0.05	0.15
VNGG160408-SGF	0.5	0.2	3	0.15	0.07	0.2
VNGG160412-SGF	0.8	0.3	3	0.18	0.1	0.25
WNMA060408-KR	2.5	0.2	4	0.35	0.15	0.6
WNMA060412-KR	2.5	0.3	4	0.45	0.2	0.8
WNMA080408-KR	3	0.2	5	0.35	0.15	0.6
WNMA080412-KR	3	0.3	5	0.45	0.2	0.8
WNMA080416-KR	3	0.3	5	0.55	0.2	1
WNMG060404-KF	0.5	0.15	2	0.15	0.08	0.25
WNMG060404-MF	0.4	0.1	1.5	0.15	0.05	0.3
WNMG060404-PF	0.4	0.25	1.5	0.15	0.07	0.3
WNMG060404-SM	1	0.2	2.5	0.18	0.1	0.25
WNMG060404-WF	0.4	0.25	2	0.15	0.05	0.25
WNMG060404-XF	0.75	0.15	3	0.15	0.05	0.2
WNMG060408-KF	0.5	0.15	2	0.2	0.1	0.3
WNMG060408-KM	2	0.2	4	0.35	0.15	0.5
WNMG060408-KR	2.2	0.24	4.5	0.3	0.17	0.42
WNMG060408-MF	0.4	0.1	1.5	0.2	0.1	0.4
WNMG060408-MM	2	0.5	3	0.25	0.1	0.45
WNMG060408-MR	2	1.5	3	0.3	0.15	0.55
WNMG060408-PF	0.4	0.3	1.5	0.2	0.1	0.4
WNMG060408-PM	2	0.5	3	0.3	0.15	0.5
WNMG060408-PR	3	0.7	3.5	0.3	0.2	0.45
WNMG060408-QM	3	1	3	0.35	0.2	0.5
WNMG060408-SM	1.5	0.2	2.5	0.2	0.1	0.3
WNMG060408-WF	1	0.25	3	0.3	0.1	0.5
WNMG060408-WM	1.5	0.5	3.5	0.3	0.15	0.6
WNMG060408-WMX	3	0.5	5	0.45	0.15	0.7
WNMG060408-XF	1	0.2	3	0.2	0.05	0.25
WNMG060408-XM	2.5	0.5	4	0.25	0.1	0.35
WNMG060412-KM	2	0.3	4	0.4	0.15	0.6
WNMG060412-KR	2.2	0.32	4.5	0.4	0.2	0.56
WNMG060412-MM	2	0.5	3	0.3	0.1	0.6
WNMG060412-MR	2	1.5	3	0.35	0.15	0.6
WNMG060412-PF	0.8	0.4	1.5	0.25	0.15	0.5
WNMG060412-PM	2	0.8	3	0.35	0.18	0.6
WNMG060412-PR	3	0.8	3.5	0.35	0.25	0.55
WNMG060412-QM	3	1	3	0.35	0.25	0.6
WNMG060412-WM	1.5	0.8	3.5	0.5	0.2	0.9
WNMG060412-WMX	3.5	0.8	6	0.5	0.2	0.75
WNMG080404-KF	0.5	0.15	2	0.15	0.08	0.25
WNMG080404-MF	0.4	0.1	1.5	0.15	0.05	0.3
WNMG080404-PF	0.4	0.25	1.5	0.15	0.07	0.3

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
WNMG080404-QM	3	1	4	0.2	0.18	0.25
WNMG080404-SF	0.4	0.15	1.5	0.12	0.08	0.22
WNMG080404-SM	1.5	0.15	2.5	0.2	0.1	0.3
WNMG080404-WF	0.4	0.25	3	0.15	0.05	0.25
WNMG080404-XF	0.75	0.15	4	0.15	0.05	0.2
WNMG080408-KF	0.5	0.15	2	0.2	0.1	0.3
WNMG080408-KM	2.5	0.2	5	0.35	0.15	0.5
WNMG080408-KR	2.7	0.29	5.5	0.34	0.17	0.47
WNMG080408-MF	0.4	0.1	1.5	0.2	0.1	0.4
WNMG080408-MM	2.5	0.5	4	0.25	0.1	0.45
WNMG080408-MR	2.5	2	4	0.3	0.15	0.55
WNMG080408-PF	0.4	0.3	1.5	0.2	0.1	0.4
WNMG080408-PM	2.5	0.5	4	0.3	0.15	0.5
WNMG080408-PR	4	0.7	5	0.35	0.2	0.55
WNMG080408-QM	3	1	4	0.35	0.2	0.5
WNMG080408-SF	0.5	0.2	1.5	0.15	0.1	0.25
WNMG080408-SM	2	0.2	3	0.25	0.1	0.35
WNMG080408-SMR	2	0.5	4	0.3	0.1	0.4
WNMG080408-WF	1	0.25	4	0.3	0.1	0.5
WNMG080408-WM	3	0.5	5	0.3	0.15	0.6
WNMG080408-WMX	3	0.5	5	0.45	0.15	0.7
WNMG080408-XF	1	0.2	4	0.2	0.05	0.25
WNMG080408-XM	2.5	0.5	5	0.25	0.1	0.4
WNMG080412-KF	1	0.2	2.5	0.25	0.1	0.35
WNMG080412-KM	2.5	0.3	5	0.4	0.15	0.6
WNMG080412-KR	2.7	0.39	5.5	0.45	0.23	0.63
WNMG080412-MM	2.5	0.5	4	0.3	0.1	0.6
WNMG080412-MR	2.5	2	4	0.35	0.15	0.6
WNMG080412-PF	0.8	0.4	1.5	0.25	0.15	0.5
WNMG080412-PM	2.5	0.8	4	0.35	0.18	0.6
WNMG080412-PR	4	1	5	0.4	0.25	0.7
WNMG080412-QM	3	1	4	0.35	0.25	0.55
WNMG080412-SM	2	0.3	3.5	0.28	0.12	0.38
WNMG080412-SMR	2	0.5	4	0.32	0.12	0.42
WNMG080412-WF	1.5	0.4	4	0.5	0.2	0.6
WNMG080412-WM	3.5	0.8	6	0.5	0.2	0.9
WNMG080412-WMX	3.5	0.8	6	0.5	0.2	0.75
WNMG080412-XM	3	0.7	5	0.3	0.15	0.45
WNMG080412-XMR	3	0.75	5	0.32	0.18	0.48
WNMG080416-KM	2.5	0.3	5	0.45	0.2	0.7
WNMG080416-PM	3	1	4	0.4	0.23	0.65
WNMG080416-PR	4	1.5	5	0.5	0.32	0.75
WNMG080416-QM	4	1.5	5	0.45	0.32	0.6
VNMG160404-MF	0.4	0.1	1.5	0.15	0.05	0.3
VNMG160404-PF	0.4	0.25	1.5	0.15	0.07	0.3
VNMG160404-QM	3	1	4	0.25	0.18	0.3
VNMG160404-SF	0.4	0.15	1.5	0.12	0.08	0.2
VNMG160404-SM	1	0.15	2	0.18	0.05	0.2
VNMG160408-KM	2	0.2	3.5	0.3	0.15	0.4
VNMG160408-MF	0.8	0.2	2.5	0.15	0.08	0.3
VNMG160408-MM	2	0.5	4	0.25	0.1	0.45
VNMG160408-PF	0.4	0.3	1.5	0.2	0.1	0.4
VNMG160408-PM	2	0.5	4	0.3	0.15	0.5
VNMG160408-QM	3	1	4	0.35	0.2	0.5
VNMG160408-SF	0.5	0.2	1.5	0.15	0.1	0.22
VNMG160408-SM	1.5	0.2	2.5	0.2	0.07	0.23
VNMG160412-KM	2	0.3	3.5	0.35	0.15	0.5
VNMG160412-PM	2	0.8	4	0.35	0.18	0.6
VNMG160412-QM	3	1	4	0.35	0.25	0.5
VNMG160412-SF	0.8	0.4	2	0.17	0.12	0.25
VNMG160412-SM	1.5	0.3	3	0.22	0.1	0.25
CNMG190616-XMR	4	1	8.5	0.5	0.25	0.8
SNMG120416-XMR	3.5	1	6	0.41	0.21	0.67

Empfohlene Schnitttiefe und Vorschub

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
CCET060201-UM	0.3	0.1	0.7	0.02	0.01	0.04
CCET060202-UM	0.4	0.2	0.7	0.02	0.01	0.06
CCET060204-UM	0.7	0.5	1	0.02	0.01	0.06
CCGT060201-UM	0.3	0.1	0.7	0.02	0.01	0.06
CCGT060202-UM	0.5	0.1	1.05	0.05	0.02	0.08
CCGT060204-UM	1	0.5	1.4	0.14	0.08	0.21
CCGT09T301-UM	0.3	0.1	0.7	0.02	0.01	0.06
CCGT09T302-UM	0.5	0.1	1.05	0.05	0.02	0.08
CCGT09T304-UM	1.25	0.5	2.1	0.11	0.08	0.18
CCGT09T308-UM	1.25	0.5	2.1	0.14	0.12	0.25
CCGW060202S01020F	0.07	0.04	0.1	0.07	0.03	0.1
CCGW060202T01030F	0.07	0.04	0.2	0.07	0.03	0.1
CCGW060204S01020F	0.1	0.07	0.2	0.1	0.05	0.2
CCGW060204S01030F	0.1	0.07	0.4	0.1	0.05	0.2
CCGW060204S01520FWH	0.1	0.07	0.2	0.18	0.05	0.25
CCGW060204T01020F	0.1	0.07	0.4	0.1	0.05	0.2
CCGW060204T01030F	0.1	0.05	0.4	0.1	0.05	0.2
CCGW060204T01030FWH	0.1	0.07	0.4	0.18	0.05	0.25
CCGW060208S01020F	0.2	0.07	0.4	0.15	0.05	0.3
CCGW060208S01030F	0.2	0.07	0.8	0.15	0.05	0.3
CCGW060208S01520FWH	0.2	0.07	0.4	0.28	0.05	0.35
CCGW060208T01030F	0.2	0.07	0.8	0.15	0.05	0.3
CCGW060208T01030FWH	0.2	0.07	0.8	0.28	0.05	0.35
CCGW09T304S01020F	0.1	0.07	0.2	0.1	0.05	0.2
CCGW09T304S01520FWH	0.1	0.07	0.2	0.18	0.05	0.25
CCGW09T304S01530F	0.1	0.05	0.5	0.1	0.05	0.2
CCGW09T304S01530FWH	0.1	0.05	0.3	0.18	0.05	0.25
CCGW09T304S02030F	0.1	0.07	0.2	0.1	0.05	0.2
CCGW09T304T01020F	0.1	0.05	0.5	0.1	0.05	0.2
CCGW09T304T01020FWH	0.1	0.07	0.4	0.18	0.05	0.25
CCGW09T308S01020F	0.2	0.07	0.4	0.15	0.05	0.3
CCGW09T308S01520FWH	0.2	0.07	0.4	0.28	0.05	0.35
CCGW09T308S01530F	0.2	0.07	0.8	0.15	0.05	0.3
CCGW09T308S02030F	0.2	0.07	0.4	0.15	0.05	0.3
CCGW09T308T01020F	0.2	0.07	0.8	0.15	0.05	0.3
CCGW09T308T01020FWH	0.2	0.07	0.8	0.28	0.05	0.35
CCGW09T312S01020F	0.2	0.07	0.6	0.2	0.05	0.3
CCGW09T312S01520FWH	0.2	0.07	0.6	0.32	0.05	0.4
CCGX060202-AL	1	0.3	3	0.12	0.05	0.15
CCGX060204-AL	1	0.3	3	0.12	0.05	0.15
CCGX09T3L020-15FXA	0.12	0.05	0.2	0.3	0.2	0.4
CCGX09T304-AL	1.5	0.5	5	0.2	0.1	0.3
CCGX09T308-AL	1.5	0.5	5	0.3	0.15	0.6
CCGX120404-AL	1.5	0.5	7	0.2	0.1	0.3
CCGX120408-AL	1.5	0.5	7	0.3	0.15	0.6
CCMT060202-KF	0.3	0.06	1.7	0.06	0.03	0.11
CCMT060202-MF	0.3	0.06	1.7	0.06	0.03	0.11
CCMT060202-PF	0.3	0.06	1.7	0.06	0.05	0.11
CCMT060202-UF	0.4	0.1	1.5	0.07	0.05	0.15
CCMT060202-WF	0.3	0.1	1.5	0.1	0.03	0.15
CCMT060204-KF	0.3	0.1	1.7	0.08	0.05	0.17
CCMT060204-KM	0.64	0.2	2.4	0.11	0.06	0.17
CCMT060204-MF	0.3	0.1	1.7	0.08	0.05	0.17
CCMT060204-MM	0.64	0.2	2.4	0.11	0.06	0.17
CCMT060204-PF	0.3	0.1	1.7	0.08	0.05	0.17
CCMT060204-PM	0.64	0.2	2.4	0.11	0.06	0.17
CCMT060204-UF	0.4	0.2	1.5	0.1	0.05	0.2
CCMT060204-UM	1	0.5	2.5	0.2	0.08	0.3
CCMT060204-UR	1.5	1	2.5	0.25	0.15	0.3
CCMT060204-WF	0.8	0.3	2	0.12	0.05	0.3
CCMT060208-KM	0.64	0.4	2.4	0.15	0.08	0.23
CCMT060208-KR	1.6	0.8	3.2	0.19	0.09	0.26
CCMT060208-MM	0.64	0.4	2.4	0.15	0.08	0.23
CCMT060208-MR	1.6	0.8	3.2	0.19	0.09	0.26
CCMT060208-PM	0.64	0.4	2.4	0.15	0.08	0.23
CCMT060208-PR	1.6	0.8	3.2	0.19	0.09	0.26
CCMT060208-UF	0.4	0.2	1.5	0.1	0.05	0.25
CCMT060208-UM	1	0.5	2.5	0.25	0.12	0.4
CCMT060208-WF	0.8	0.3	2	0.15	0.09	0.35
CCMT060208-WM	1.2	0.5	2.5	0.2	0.1	0.4
CCMT09T302-MF	0.35	0.08	2	0.08	0.04	0.15
CCMT09T302-PF	0.35	0.08	2	0.08	0.05	0.15
CCMT09T302-UF	0.4	0.1	2	0.07	0.05	0.15
CCMT09T302-WF	0.3	0.1	1.5	0.1	0.03	0.15

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
CCMT09T304-KF	0.35	0.11	2	0.11	0.06	0.23
CCMT09T304-KM	0.64	0.25	3	0.15	0.08	0.23
CCMT09T304-MF	0.35	0.11	2	0.11	0.06	0.23
CCMT09T304-MM	0.64	0.25	3	0.15	0.08	0.23
CCMT09T304-PF	0.35	0.11	2	0.11	0.06	0.23
CCMT09T304-PM	0.64	0.25	3	0.15	0.08	0.23
CCMT09T304-UF	0.4	0.2	2	0.1	0.05	0.2
CCMT09T304-UM	1.25	0.5	4	0.2	0.08	0.3
CCMT09T304-UR	2	1	4	0.25	0.15	0.3
CCMT09T304-WF	1	0.3	3	0.2	0.07	0.3
CCMT09T304-WM	1.5	0.5	4	0.25	0.12	0.4
CCMT09T308-KF	0.35	0.15	2	0.15	0.08	0.3
CCMT09T308-KM	0.8	0.5	3	0.2	0.1	0.3
CCMT09T308-KR	2	1	4	0.25	0.12	0.35
CCMT09T308-MF	0.35	0.15	2	0.15	0.08	0.3
CCMT09T308-MM	0.8	0.5	3	0.2	0.1	0.3
CCMT09T308-MR	2	1	4	0.25	0.12	0.35
CCMT09T308-PF	0.35	0.15	2	0.15	0.08	0.3
CCMT09T308-PM	0.8	0.5	3	0.2	0.1	0.3
CCMT09T308-PR	2	1	4	0.25	0.12	0.35
CCMT09T308-UM	1.25	0.5	4	0.25	0.12	0.4
CCMT09T308-UR	2	1	4	0.3	0.15	0.5
CCMT09T308-WF	1	0.3	3	0.25	0.12	0.5
CCMT09T308-WM	1.5	0.7	4	0.3	0.15	0.5
CCMT09T312-KR	2	1.2	4	0.3	0.14	0.42
CCMT09T312-MR	2	1.2	4	0.3	0.14	0.42
CCMT09T312-PR	2	1.2	4	0.3	0.14	0.42
CCMT120404-KM	0.96	0.3	3.6	0.18	0.09	0.27
CCMT120404-MF	0.42	0.14	2.4	0.14	0.07	0.27
CCMT120404-MM	0.96	0.3	3.6	0.18	0.09	0.27
CCMT120404-PF	0.42	0.14	2.4	0.14	0.07	0.27
CCMT120404-PM	0.96	0.3	3.6	0.18	0.09	0.27
CCMT120404-WM	2	0.5	4	0.25	0.15	0.4
CCMT120408-KM	0.96	0.6	3.6	0.24	0.12	0.36
CCMT120408-KR	2.4	1.2	4.8	0.3	0.14	0.42
CCMT120408-MM	0.96	0.6	3.6	0.24	0.12	0.36
CCMT120408-MR	2.4	1.2	4.8	0.3	0.14	0.42
CCMT120408-PM	0.96	0.6	3.6	0.24	0.12	0.36
CCMT120408-PR	2.4	1.2	4.8	0.3	0.14	0.42
CCMT120408-UM	1.5	0.5	4	0.25	0.12	0.4
CCMT120408-UR	2.5	1	4	0.3	0.15	0.5
CCMT120412-KR	2.4	1.44	4.8	0.36	0.17	0.5
CCMT120412-MM	0.96	0.72	3.6	0.29	0.14	0.3
CCMT120412-MR	2.4	1.44	4.8	0.36	0.17	0.5
CCMT120412-PM	0.96	0.72	3.6	0.29	0.14	0.43
CCMT120412-PR	2.4	1.44	4.8	0.36	0.17	0.5
CCMT160508-UR	3	1	5	0.35	0.15	0.5
CCMW060204FP	0.5	0.1	2.3	0.1	0.05	0.2
CCMW09T304FP	0.5	0.1	3.4	0.1	0.05	0.2
CCMW09T308FP	1	0.1	3.4	0.15	0.05	0.4
DCET070200-UM	0.3	0.1	4	0.03	0.01	0.06
DCET070201-UM	0.5	0.1	4	0.03	0.01	0.06
DCET11T301-UM	0.3	0.1	4	0.03	0.01	0.06
DCET11T302-UM	0.3	0.2	4	0.03	0.01	0.06
DCET11T304-UM	1.25	0.5	4	0.05	0.02	0.1
DCGT070201-UM	0.3	0.1	1	0.03	0.01	0.08
DCGT070202-UM	0.5	0.1	1.5	0.07	0.02	0.16
DCGT070204-UM	1	0.3	2.5	0.15	0.08	0.25
DCGT070208-UM	1	0.3	2.5	0.2	0.12	0.3
DCGT11T301-UM	0.3	0.1	1	0.03	0.01	0.06
DCGT11T302-UM	0.3	0.1	1.5	0.03	0.01	0.06
DCGT11T304-UM	1.25	0.3	3	0.15	0.08	0.25
DCGT11T308-UM	1.25	0.3	3	0.2	0.12	0.3
DCGW070202S01020F	0.07	0.04	0.1	0.07	0.03	0.1
DCGW070202T01030F	0.07	0.04	0.2	0.07	0.03	0.1
DCGW070204S01020F	0.1	0.07	0.2	0.1	0.05	0.2
DCGW070204S01030F	0.1	0.07	0.4	0.1	0.05	0.2
DCGW070204T01020F	0.1	0.07	0.4	0.1	0.05	0.2
DCGW070208S01030F	0.2	0.07	0.8	0.15	0.05	0.3
DCGW11T302T01020F	0.07	0.04	0.2	0.07	0.05	0.1
DCGW11T304S01020F	0.1	0.07	0.2	0.1	0.05	0.2
DCGW11T304S01020FWH	0.1	0.05	0.4	0.15	0.05	0.25
DCGW11T304S01520FWH	0.1	0.07	0.2	0.15	0.05	0.25
DCGW11T304S01530F	0.1	0.07	0.4	0.1	0.05	0.2

Empfohlene Schnitttiefe und Vorschub

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
DCGW11T304S02030F	0.1	0.07	0.2	0.1	0.05	0.2
DCGW11T304T01020F	0.1	0.07	0.4	0.1	0.05	0.2
DCGW11T308S01020F	0.2	0.07	0.4	0.15	0.05	0.3
DCGW11T308S01020FWH	0.2	0.07	0.8	0.2	0.05	0.3
DCGW11T308S01520FWH	0.2	0.07	0.4	0.2	0.05	0.3
DCGW11T308S01530F	0.2	0.07	0.8	0.15	0.05	0.3
DCGW11T308S02030F	0.2	0.07	0.4	0.15	0.05	0.3
DCGW11T308T01020F	0.2	0.07	0.8	0.15	0.05	0.3
DCGW11T312S01020F	0.2	0.07	0.6	0.2	0.05	0.3
DCGW11T312S01530F	0.2	0.07	1.2	0.15	0.05	0.3
DCGX070202-AL	1	0.3	4	0.12	0.05	0.15
DCGX070204-AL	1.5	0.5	4	0.2	0.1	0.3
DCGX11T302-AL	1	0.3	5.5	0.12	0.05	0.15
DCGX11T304-AL	1.5	0.5	5.5	0.2	0.1	0.3
DCGX11T308-AL	1.5	0.5	5.5	0.3	0.15	0.6
DCMT070202-KF	0.26	0.06	1.5	0.06	0.03	0.11
DCMT070202-MF	0.26	0.06	1.5	0.06	0.03	0.11
DCMT070202-PF	0.26	0.06	1.5	0.06	0.05	0.11
DCMT070202-UF	0.4	0.1	1.5	0.07	0.05	0.15
DCMT070204-KF	0.26	0.08	1.5	0.08	0.05	0.17
DCMT070204-KM	0.6	0.19	2.25	0.11	0.06	0.17
DCMT070204-MF	0.26	0.08	1.5	0.08	0.05	0.17
DCMT070204-MM	0.6	0.19	2.25	0.11	0.06	0.17
DCMT070204-PF	0.26	0.08	1.5	0.08	0.05	0.17
DCMT070204-PM	0.6	0.19	2.25	0.11	0.06	0.17
DCMT070204-UF	0.4	0.2	1.5	0.1	0.05	0.2
DCMT070204-UM	1	0.3	2.5	0.2	0.06	0.3
DCMT070204-UM	1	0.5	2.5	0.2	0.08	0.3
DCMT070208-KM	0.6	0.38	2.25	0.15	0.08	0.23
DCMT070208-MM	0.6	0.38	2.25	0.15	0.08	0.23
DCMT070208-PM	0.6	0.38	2.25	0.15	0.08	0.23
DCMT070208-UM	1	0.5	2.5	0.25	0.12	0.35
DCMT11T302-KF	0.35	0.08	2	0.08	0.04	0.15
DCMT11T302-MF	0.35	0.08	2	0.08	0.04	0.15
DCMT11T302-PF	0.35	0.08	2	0.08	0.05	0.15
DCMT11T304-KF	0.35	0.11	2	0.11	0.06	0.23
DCMT11T304-KM	0.8	0.25	3	0.15	0.08	0.23
DCMT11T304-MF	0.35	0.11	2	0.11	0.06	0.23
DCMT11T304-MM	0.8	0.25	3	0.15	0.08	0.23
DCMT11T304-PF	0.35	0.11	2	0.11	0.06	0.23
DCMT11T304-PM	0.8	0.25	3	0.15	0.08	0.23
DCMT11T304-UF	0.4	0.2	2	0.1	0.05	0.2
DCMT11T304-UM	1.25	0.5	4	0.2	0.08	0.3
DCMT11T304-UR	2	1	4	0.25	0.15	0.3
DCMT11T308-KF	0.35	0.15	2	0.15	0.08	0.3
DCMT11T308-KM	0.8	0.5	3	0.2	0.1	0.3
DCMT11T308-KR	2	1	4	0.25	0.12	0.35
DCMT11T308-MF	0.35	0.15	2	0.15	0.08	0.3
DCMT11T308-MM	0.8	0.5	3	0.2	0.1	0.3
DCMT11T308-MR	2	1	4	0.25	0.12	0.35
DCMT11T308-PF	0.35	0.15	2	0.15	0.08	0.3
DCMT11T308-PM	0.8	0.5	3	0.2	0.1	0.3
DCMT11T308-PR	2	1	4	0.25	0.12	0.35
DCMT11T308-UF	0.4	0.2	2	0.1	0.05	0.25
DCMT11T308-UM	1.25	0.5	4	0.25	0.12	0.4
DCMT11T308-UR	2	1	4	0.3	0.15	0.5
DCMT11T312-KM	0.8	0.6	3	0.24	0.12	0.36
DCMT11T312-KR	2	1.2	4	0.3	0.14	0.42
DCMT11T312-MM	0.8	0.6	3	0.24	0.12	0.36
DCMT11T312-MR	2	1.2	4	0.3	0.14	0.42
DCMT11T312-PM	0.8	0.6	3	0.24	0.12	0.36
DCMT11T312-PR	2	1.2	4	0.3	0.14	0.42
DCMT11T312-UR	2	1	4	0.3	0.2	0.5
DCMW11T304FP	0.5	0.1	3.3	0.1	0.05	0.2
DCMW11T308FP	1	0.1	3	0.15	0.05	0.4
DCMX070202-WF	0.3	0.1	1.5	0.1	0.03	0.15
DCMX070204-WF	0.7	0.3	2	0.12	0.05	0.25
DCMX070208-WF	0.7	0.3	2	0.15	0.09	0.35
DCMX11T302-WF	0.3	0.1	1.5	0.1	0.03	0.15
DCMX11T304-WF	1	0.3	3	0.2	0.07	0.3
DCMX11T304-WM	1.5	0.5	4	0.25	0.12	0.4
DCMX11T308-WF	1	0.3	3	0.25	0.12	0.4
DCMX11T308-WM	1.5	0.5	4	0.3	0.15	0.5

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
RCGX0602M0-AL	1	0.6	2.4	0.24	0.13	0.38
RCGX0803M0-AL	1.5	0.8	3.2	0.35	0.16	0.54
RCGX10T3M0-AL	2	1	4	0.36	0.16	0.63
RCGX1204M0-AL	2.5	1.2	4.8	0.46	0.19	0.79
RCMT0502M0	1	0.5	2	0.11	0.05	0.16
RCMT0602M0	1.5	0.5	2.4	0.15	0.05	0.17
RCMT060300	1.5	0.5	2.4	0.15	0.05	0.17
RCMT060300-SM	0.8	0.26	1.6	0.08	0.08	0.05
RCMT0803M0	2	0.8	3.2	0.2	0.05	0.25
RCMT0803M0-SM	1	0.33	2	0.08	0.08	0.06
RCMT09T300	2.5	1	4	0.25	0.06	0.32
RCMT09T300-M0	2.5	1	4	0.25	0.06	0.32
RCMT09T300-SM	1.5	0.4	2.5	0.1	0.09	0.08
RCMT10T3M0	2.5	1	4	0.25	0.06	0.32
RCMT10T3M0-SM	1.5	0.4	2.5	0.1	0.09	0.08
RCMT120400	3	1.2	4.8	0.3	0.08	0.38
RCMT120400	3	1.2	4.8	0.3	0.08	0.38
RCMT120400-M0	3	1.2	4.8	0.29	0.08	0.37
RCMT120400-SM	2	0.5	3	0.16	0.1	0.1
RCMT1204M0	3	1.2	4.8	0.3	0.08	0.38
RCMT1204M0-SM	2	0.5	3	0.12	0.1	0.1
RCMT1606M0	3.5	1.6	6.4	0.37	0.1	0.51
RCMT1606M0-SM	2.5	0.65	4	0.16	0.15	0.12
RCMT190600	4	2	8	0.45	0.13	0.63
RCMT2006M0	4	2	8	0.45	0.13	0.63
SCGW09T304S01030F	0.1	0.07	0.4	0.1	0.05	0.21
SCGW09T304T01020F	0.1	0.07	0.4	0.1	0.05	0.21
SCGW09T308S01030F	0.2	0.07	0.8	0.16	0.05	0.31
SCGW09T308S01530F	0.1	0.07	0.8	0.1	0.05	0.21
SCGW09T308T01020F	0.1	0.07	0.8	0.1	0.05	0.21
SCGX09T308-AL	1.5	0.5	5	0.31	0.16	0.62
SCMT09T304-KM	0.8	0.25	3	0.16	0.08	0.24
SCMT09T304-MF	0.35	0.11	2	0.11	0.06	0.24
SCMT09T304-MM	0.8	0.25	3	0.16	0.08	0.24
SCMT09T304-PF	0.35	0.11	2	0.11	0.06	0.24
SCMT09T304-PM	0.8	0.25	3	0.16	0.08	0.24
SCMT09T308-KM	0.8	0.5	3	0.21	0.1	0.31
SCMT09T308-KR	2	1	4	0.26	0.12	0.36
SCMT09T308-MF	0.35	0.15	2	0.16	0.08	0.31
SCMT09T308-MM	0.8	0.5	3	0.21	0.1	0.31
SCMT09T308-MR	2	1	4	0.26	0.12	0.36
SCMT09T308-PF	0.35	0.15	2	0.16	0.08	0.31
SCMT09T308-PM	0.8	0.5	3	0.21	0.1	0.31
SCMT09T308-PR	2	1	4	0.26	0.12	0.36
SCMT09T308-UF	0.4	0.2	2	0.1	0.05	0.26
SCMT09T308-UM	1.25	0.5	4	0.26	0.12	0.41
SCMT09T308-UR	2	1	4	0.31	0.16	0.52
SCMT09T312-KR	2	1.2	4	0.31	0.14	0.43
SCMT09T312-MR	2	1.2	4	0.31	0.14	0.43
SCMT09T312-PR	2	1.2	4	0.31	0.14	0.43
SCMT120404-MM	0.96	0.3	3.6	0.19	0.09	0.28
SCMT120404-PM	0.96	0.3	3.6	0.19	0.09	0.28
SCMT120404-UR	2.5	1	5	0.26	0.16	0.31
SCMT120408-KM	0.96	0.6	3.6	0.25	0.12	0.37
SCMT120408-KR	2.4	1.2	4.8	0.31	0.14	0.43
SCMT120408-MM	0.96	0.6	3.6	0.25	0.12	0.37
SCMT120408-MR	2.4	1.2	4.8	0.31	0.14	0.43
SCMT120408-PM	0.96	0.6	3.6	0.25	0.12	0.37
SCMT120408-PR	2.4	1.2	4.8	0.31	0.14	0.43
SCMT120408-UM	1.5	0.5	4	0.26	0.12	0.41
SCMT120408-UR	2.5	1	4	0.31	0.16	0.52
SCMT120412-KR	2.4	1.44	4.8	0.37	0.18	0.52
SCMT120412-MM	0.96	0.72	3.6	0.3	0.14	0.45
SCMT120412-MR	2.4	1.44	4.8	0.37	0.18	0.52
SCMT120412-PM	0.96	0.72	3.6	0.3	0.14	0.45
SCMT120412-PR	2.4	1.44	4.8	0.37	0.18	0.52
SCMT120412-UM	1.5	0.5	4	0.26	0.16	0.41
TCEX050100L-F	0.15	0.05	0.8	0.04	0.01	0.06
TCEX050100R-F	0.15	0.05	0.8	0.04	0.02	0.06
TCEX050101L-F	0.15	0.05	0.8	0.05	0.01	0.07
TCEX050101R-F	0.15	0.05	0.8	0.06	0.02	0.1
TCEX06T100L-F	0.2	0.05	1	0.05	0.01	0.07
TCEX06T100R-F	0.5	0.05	1.5	0.05	0.01	0.07

Empfohlene Schnitttiefe und Vorschub

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe			Vorschub		
	a_p = mm			f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
TCEX06T101L-F	0.2	0.05	1	0.08	0.01	0.12
TCEX06T101R-F	0.08	0.05	1.5	0.08	0.01	0.12
TCEX06T102L-F	0.2	0.05	1	0.08	0.02	0.15
TCEX090200L-F	0.3	0.05	1.2	0.04	0.01	0.07
TCEX090200R-F	0.4	0.05	1.4	0.06	0.01	0.08
TCEX090201L-F	0.4	0.05	1.2	0.05	0.02	0.08
TCEX090201R-F	0.6	0.05	2	0.07	0.02	0.1
TCEX090202L-F	0.4	0.05	1.2	0.08	0.02	0.12
TCEX110300L-F	0.5	0.05	1.5	0.05	0.01	0.08
TCEX110300R-F	0.8	0.05	4	0.07	0.01	0.1
TCEX110301L-F	0.6	0.05	1.7	0.06	0.02	0.1
TCEX110301R-F	0.8	0.05	4	0.08	0.02	0.15
TCEX110302L-F	0.7	0.05	2	0.08	0.02	0.12
TCGT06T102L-K	0.3	0.1	0.7	0.04	0.03	0.11
TCGT06T102R-K	0.3	0.1	1	0.05	0.03	0.15
TCGT06T104L-K	0.5	0.15	0.7	0.05	0.03	0.14
TCGT06T104R-K	0.5	0.15	1	0.07	0.03	0.2
TCGT090202L-K	0.3	0.1	0.84	0.04	0.03	0.11
TCGT090202R-K	0.3	0.1	1.2	0.05	0.03	0.15
TCGT090204L-K	0.5	0.15	0.84	0.07	0.03	0.14
TCGT090204R-K	0.5	0.15	1.2	0.1	0.03	0.2
TCGT090204-UM	1	0.5	2.25	0.2	0.08	0.25
TCGT110201-UM	0.3	0.1	1	0.03	0.01	0.06
TCGT110202L-K	0.3	0.1	1.05	0.04	0.03	0.11
TCGT110204L-K	0.5	0.15	1.05	0.07	0.03	0.18
TCGT110204R-K	0.5	0.15	1.5	0.1	0.03	0.25
TCGT110204-UM	1.25	0.3	2.5	0.15	0.08	0.25
TCGT110208-UM	1.25	0.3	2.5	0.2	0.12	0.3
TCGT110301-UM	0.3	0.1	1	0.03	0.01	0.06
TCGT110302L-K	0.3	0.1	1.05	0.04	0.03	0.11
TCGT110302R-K	0.3	0.1	1.5	0.05	0.03	0.15
TCGT110302-UM	0.3	0.1	1.5	0.07	0.02	0.12
TCGT110304L-K	0.5	0.15	1.05	0.07	0.03	0.18
TCGT110304R-K	0.5	0.15	1.5	0.1	0.03	0.25
TCGT110304-UM	1.25	0.3	2.5	0.15	0.08	0.25
TCGT110308-UM	1.25	0.3	2.5	0.2	0.12	0.3
TCGT16T304-UM	1.5	0.5	2.8	0.11	0.08	0.18
TCGT16T308-UM	1.5	0.5	2.8	0.14	0.12	0.25
TCGW06T102S01020E	0.07	0.04	0.1	0.07	0.03	0.1
TCGW06T102T01020E	0.07	0.04	0.2	0.07	0.03	0.1
TCGW06T104S01020E	0.1	0.07	0.2	0.1	0.05	0.2
TCGW06T104S01020E	0.1	0.07	0.2	0.1	0.05	0.2
TCGW090204S01020F	0.1	0.07	0.2	0.1	0.05	0.2
TCGW090204S01030F	0.1	0.07	0.4	0.1	0.05	0.2
TCGW090204S01530F	0.1	0.07	0.4	0.1	0.05	0.2
TCGW110202T01020F	0.07	0.04	0.2	0.07	0.05	0.1
TCGW110204S01020F	0.1	0.07	0.4	0.1	0.05	0.2
TCGW110204S01530F	0.1	0.07	0.4	0.1	0.05	0.2
TCGW110204T01020F	0.1	0.07	0.4	0.1	0.05	0.2
TCGW110208S01020F	0.2	0.07	0.8	0.15	0.05	0.3
TCGW110208S01530F	0.2	0.07	0.8	0.15	0.05	0.3
TCGW110304S01020F	0.1	0.07	0.2	0.1	0.05	0.2
TCGW110304S01530F	0.1	0.07	0.4	0.1	0.05	0.2
TCGW110304T01020F	0.1	0.07	0.4	0.1	0.05	0.2
TCGW110308S01020F	0.2	0.07	0.4	0.15	0.05	0.3
TCGW110308S01530F	0.2	0.07	0.8	0.15	0.05	0.3
TCGW110308T01020F	0.2	0.07	0.8	0.15	0.05	0.3
TCGX06T104-AL	1	0.5	2	0.2	0.1	0.3
TCGX06T104L-WK	0.5	0.15	1	0.15	0.03	0.25
TCGX06T104R-WK	0.5	0.15	1	0.15	0.03	0.25
TCGX090202-AL	1	0.3	4	0.12	0.05	0.15
TCGX090204-AL	1.5	0.5	4	0.2	0.1	0.3
TCGX090204L-WK	0.5	0.15	1.2	0.2	0.04	0.28
TCGX090204R-WK	0.5	0.15	1.2	0.2	0.04	0.28
TCGX110202-AL	1	0.3	5	0.12	0.05	0.15
TCGX110204-AL	1.5	0.5	5	0.2	0.1	0.3
TCGX110204L-WK	0.5	0.15	1.5	0.2	0.05	0.3
TCGX110204R-WK	0.5	0.15	1.5	0.2	0.05	0.3
TCGX110208-AL	1.5	0.5	5	0.3	0.15	0.6
TCGX110302-AL	1	0.3	5	0.12	0.05	0.15
TCGX110304-AL	1.5	0.5	5	0.2	0.1	0.3
TCGX110304L-WK	0.5	0.15	1.5	0.2	0.05	0.3
TCGX110304R-WK	0.5	0.15	1.5	0.2	0.05	0.3

Wendeschneidplatte	Schnitttiefe			Vorschub		
	a_p = mm			f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
TCGX110308-AL	1.5	0.5	5	0.3	0.15	0.6
TCGX16T304-AL	1.5	0.5	7	0.2	0.1	0.3
TCGX16T308-AL	1.5	0.5	7	0.3	0.15	0.6
TCMT06T102-KF	0.26	0.06	1.5	0.06	0.05	0.11
TCMT06T102-KF	0.26	0.06	1.5	0.06	0.03	0.11
TCMT06T102-MF	0.26	0.06	1.5	0.06	0.03	0.11
TCMT06T102-PF	0.26	0.06	1.5	0.06	0.05	0.11
TCMT06T102-UF	0.4	0.2	1.5	0.07	0.05	0.15
TCMT06T104-KF	0.26	0.08	1.5	0.08	0.05	0.17
TCMT06T104-MF	0.26	0.08	1.5	0.08	0.05	0.17
TCMT06T104-PF	0.26	0.08	1.5	0.08	0.05	0.17
TCMT06T104-UF	0.4	0.2	1.5	0.1	0.05	0.2
TCMT06T108-KF	0.26	0.11	1.5	0.11	0.06	0.23
TCMT06T108-MF	0.26	0.11	1.5	0.11	0.06	0.23
TCMT06T108-PF	0.26	0.11	1.5	0.11	0.06	0.23
TCMT090202-KF	0.3	0.06	1.7	0.06	0.05	0.13
TCMT090202-KF	0.3	0.06	1.7	0.06	0.03	0.13
TCMT090202-MF	0.3	0.06	1.7	0.06	0.03	0.13
TCMT090202-PF	0.3	0.06	1.7	0.06	0.05	0.13
TCMT090204-KF	0.3	0.1	1.7	0.1	0.05	0.19
TCMT090204-KM	0.6	0.19	2.25	0.11	0.06	0.17
TCMT090204-MF	0.3	0.1	1.7	0.1	0.05	0.19
TCMT090204-MM	0.6	0.19	2.25	0.11	0.06	0.17
TCMT090204-PF	0.3	0.1	1.7	0.1	0.05	0.19
TCMT090204-PM	0.6	0.19	2.25	0.11	0.06	0.17
TCMT090204-UF	0.4	0.2	1.5	0.1	0.05	0.2
TCMT090204-UM	1	0.3	2.5	0.2	0.06	0.3
TCMT090204-UM	1	0.5	2.5	0.2	0.08	0.3
TCMT090208-KM	0.6	0.38	2.25	0.15	0.08	0.23
TCMT090208-MM	0.6	0.38	2.25	0.15	0.08	0.23
TCMT090208-PM	0.6	0.38	2.25	0.15	0.08	0.23
TCMT090208-UF	0.4	0.2	1.5	0.1	0.05	0.25
TCMT090208-UM	1	0.5	2.5	0.25	0.12	0.4
TCMT110202-UF	0.4	0.2	2	0.07	0.05	0.15
TCMT110204-UF	0.4	0.2	2	0.1	0.05	0.2
TCMT110204-UM	1.25	0.5	3	0.2	0.08	0.3
TCMT110204-UR	2	1	3	0.25	0.15	0.3
TCMT110208-UF	0.4	0.2	2	0.1	0.05	0.25
TCMT110208-UM	1.25	0.5	3	0.25	0.12	0.4
TCMT110208-UR	2	1	3	0.3	0.15	0.4
TCMT110302-KF	0.3	0.06	1.7	0.06	0.05	0.13
TCMT110302-MF	0.3	0.06	1.7	0.06	0.03	0.13
TCMT110302-PF	0.3	0.06	1.7	0.06	0.05	0.13
TCMT110304-KF	0.3	0.1	1.7	0.1	0.05	0.19
TCMT110304-KM	0.67	0.21	2.5	0.13	0.06	0.19
TCMT110304-MF	0.3	0.1	1.7	0.1	0.05	0.19
TCMT110304-MM	0.67	0.21	2.5	0.13	0.06	0.19
TCMT110304-PF	0.3	0.1	1.7	0.1	0.05	0.19
TCMT110304-PM	0.67	0.21	2.5	0.13	0.06	0.19
TCMT110308-KF	0.3	0.13	1.7	0.13	0.07	0.26
TCMT110308-KM	0.67	0.42	2.5	0.17	0.09	0.26
TCMT110308-KR	1.5	0.75	3	0.21	0.1	0.3
TCMT110308-KR	1.5	0.75	3	0.21	0.1	0.3
TCMT110308-MF	0.3	0.13	1.7	0.13	0.07	0.26
TCMT110308-MM	0.67	0.42	2.5	0.17	0.09	0.26
TCMT110308-MR	1.5	0.75	3	0.21	0.1	0.3
TCMT110308-PF	0.3	0.13	1.7	0.13	0.07	0.26
TCMT110308-PM	0.67	0.42	2.5	0.17	0.09	0.26
TCMT110308-PR	1.5	0.75	3	0.21	0.1	0.3
TCMT110312-KM	0.65	0.5	2.5	0.2	0.1	0.31
TCMT110312-KR	1.5	0.9	3	0.26	0.12	0.36
TCMT110312-PM	0.67	0.5	2.5	0.2	0.1	0.31
TCMT16T304-KF	0.35	0.11	2	0.11	0.06	0.23
TCMT16T304-KM	0.8	0.25	3	0.15	0.08	0.23
TCMT16T304-MF	0.35	0.11	2	0.11	0.06	0.23
TCMT16T304-MM	0.8	0.25	3	0.15	0.08	0.23
TCMT16T304-PF	0.35	0.11	2	0.11	0.06	0.23
TCMT16T304-PM	0.8	0.25	3	0.15	0.08	0.23
TCMT16T304-UM	1.5	0.5	4	0.2	0.08	0.3
TCMT16T304-UR	2.5	1	4	0.25	0.15	0.3
TCMT16T308-KM	0.8	0.5	3	0.2	0.1	0.3
TCMT16T308-KR	2	1	4	0.25	0.12	0.35
TCMT16T308-MM	0.8	0.5	3	0.2	0.1	0.3

Empfohlene Schnitttiefe und Vorschub

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
TCMT16T308-MR	2	1	4	0.25	0.12	0.35
TCMT16T308-PM	0.8	0.5	3	0.2	0.1	0.3
TCMT16T308-PR	2	1	4	0.25	0.12	0.35
TCMT16T308-UF	0.4	0.2	2	0.1	0.05	0.25
TCMT16T308-UM	1.5	0.5	4	0.25	0.12	0.4
TCMT16T308-UR	2.5	1	4	0.3	0.15	0.5
TCMT16T312-KM	0.8	0.6	3	0.24	0.12	0.36
TCMT16T312-KR	2	1.2	4	0.3	0.14	0.42
TCMT16T312-MM	0.8	0.6	3	0.24	0.12	0.36
TCMT16T312-MR	2	1.2	4	0.3	0.14	0.42
TCMT16T312-PM	0.8	0.6	3	0.24	0.12	0.36
TCMT16T312-PR	2	1.2	4	0.3	0.14	0.42
TCMT16T312-UR	2.5	1	4	0.3	0.2	0.5
TCMT220408-KM	0.96	0.6	3.6	0.24	0.12	0.36
TCMT220408-KR	2.4	1.2	4.8	0.3	0.14	0.42
TCMT220408-MM	0.96	0.6	3.6	0.24	0.12	0.36
TCMT220408-MR	2.4	1.2	4.8	0.3	0.14	0.42
TCMT220408-PM	0.96	0.6	3.6	0.24	0.12	0.36
TCMT220408-PR	2.4	1.2	4.8	0.3	0.14	0.42
TCMT220412-KR	2.4	1.44	4.8	0.36	0.17	0.5
TCMT220412-MR	2.4	1.44	4.8	0.36	0.17	0.5
TCMT220412-PR	2.4	1.44	4.8	0.36	0.17	0.5
TCMW090204FP	0.5	0.1	2.2	0.1	0.05	0.2
TCMW110204FP	0.5	0.1	2.2	0.1	0.05	0.2
TCMW110208FP	1	0.1	1.9	0.15	0.05	0.4
TCMW110304FP	0.5	0.1	2.2	0.1	0.05	0.2
TCMW110308FP	1	0.1	1.9	0.15	0.05	0.4
TCMW16T304FLP	0.5	0.1	7	0.1	0.05	0.2
TCMW16T304FP	0.5	0.1	3.4	0.1	0.05	0.2
TCMW16T304FRP	0.5	0.1	7	0.1	0.05	0.2
TCMW16T308FP	1	0.1	3.1	0.15	0.05	0.4
TCMX090202-WF	0.3	0.1	1.5	0.1	0.03	0.15
TCMX090204-WF	0.7	0.3	2	0.12	0.05	0.3
TCMX090208-WF	0.7	0.3	2	0.25	0.1	0.35
TCMX110302-WF	0.3	0.1	1.5	0.1	0.03	0.15
TCMX110304-WF	1	0.3	2.5	0.2	0.07	0.3
TCMX110308-WF	1	0.3	2.5	0.25	0.12	0.4
TCMX110308-WM	1.2	0.5	3	0.3	0.15	0.5
TCMX16T304-WF	1.2	0.3	3.5	0.2	0.07	0.35
TCMX16T308-WF	1.2	0.3	3.5	0.25	0.12	0.5
TCMX16T308-WM	1.5	0.5	4	0.3	0.15	0.5
VBGT160401-UM	0.3	0.1	1	0.03	0.01	0.08
VBGT160402-UM	0.5	0.1	1.5	0.07	0.02	0.16
VBGT160404-UM	1.25	0.3	4	0.2	0.08	0.3
VBGT160408-UM	1.25	0.3	4	0.25	0.12	0.3
VBGW110302S01020F	0.07	0.04	0.1	0.07	0.03	0.1
VBGW110302T01020F	0.07	0.04	0.2	0.07	0.03	0.1
VBGW110304S01020F	0.1	0.07	0.2	0.1	0.05	0.2
VBGW160404S01020F	0.1	0.07	0.2	0.1	0.05	0.2
VBGW160404S01030F	0.1	0.07	0.4	0.1	0.05	0.2
VBGW160404S01530F	0.1	0.07	0.4	0.1	0.05	0.2
VBGW160404T01020F	0.1	0.07	0.4	0.1	0.05	0.2
VBGW160408S01020F	0.2	0.07	0.4	0.15	0.05	0.3
VBGW160408S01530F	0.2	0.07	0.8	0.15	0.05	0.3
VBGW160408T01020F	0.2	0.07	0.8	0.15	0.05	0.3
VBMT110202-UF	0.4	0.2	1.5	0.07	0.05	0.15
VBMT110204-UF	0.4	0.2	1.5	0.1	0.05	0.2
VBMT110208-UF	0.4	0.2	1.5	0.1	0.05	0.25
VBMT110302-KF	0.3	0.06	1.7	0.06	0.03	0.13
VBMT110302-MF	0.3	0.06	1.7	0.06	0.03	0.13
VBMT110302-PF	0.3	0.06	1.7	0.06	0.05	0.13
VBMT110304-KF	0.3	0.1	1.7	0.1	0.05	0.19
VBMT110304-MF	0.3	0.1	1.7	0.1	0.05	0.19
VBMT110304-PF	0.3	0.1	1.7	0.1	0.05	0.19
VBMT110308-KF	0.3	0.13	1.7	0.13	0.07	0.26
VBMT110308-MF	0.3	0.13	1.7	0.13	0.07	0.26
VBMT110308-PF	0.3	0.13	1.7	0.13	0.07	0.26
VBMT110312-PF	0.3	0.13	1.7	0.15	0.08	0.31
VBMT160402-KF	0.32	0.07	1.8	0.07	0.04	0.14
VBMT160402-MF	0.32	0.07	1.8	0.07	0.04	0.14
VBMT160402-PF	0.32	0.07	1.8	0.07	0.05	0.14
VBMT160404-KF	0.32	0.1	1.8	0.1	0.05	0.2
VBMT160404-KM	0.72	0.23	2.7	0.14	0.07	0.2

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
VBMT160404-MF	0.32	0.1	1.8	0.1	0.05	0.2
VBMT160404-MM	0.72	0.23	2.7	0.14	0.07	0.2
VBMT160404-PF	0.32	0.1	1.8	0.1	0.05	0.2
VBMT160404-PM	0.72	0.23	2.7	0.14	0.07	0.2
VBMT160404-UM	1.25	0.5	4	0.2	0.08	0.3
VBMT160404-UR	2	1	4	0.25	0.15	0.3
VBMT160408-KF	0.32	0.14	1.8	0.14	0.07	0.27
VBMT160408-KM	0.72	0.45	2.7	0.18	0.09	0.27
VBMT160408-KR	1.8	0.9	3.6	0.23	0.11	0.32
VBMT160408-MF	0.32	0.14	1.8	0.14	0.07	0.27
VBMT160408-MM	0.72	0.45	2.7	0.18	0.09	0.27
VBMT160408-MR	1.8	0.9	3.6	0.23	0.11	0.32
VBMT160408-PF	0.32	0.14	1.8	0.14	0.07	0.27
VBMT160408-PM	0.72	0.45	2.7	0.18	0.09	0.27
VBMT160408-PR	1.8	0.9	3.6	0.23	0.11	0.32
VBMT160408-UM	1.25	0.5	4	0.25	0.12	0.4
VBMT160408-UR	2	1	4	0.3	0.15	0.5
VBMT160412-KM	0.72	0.54	2.7	0.22	0.11	0.32
VBMT160412-KR	1.8	1.08	3.6	0.27	0.13	0.38
VBMT160412-MF	0.32	0.14	1.8	0.16	0.09	0.32
VBMT160412-MM	0.72	0.54	2.7	0.22	0.11	0.32
VBMT160412-MR	1.8	1.08	3.6	0.27	0.13	0.38
VBMT160412-PF	0.32	0.14	1.8	0.16	0.09	0.32
VBMT160412-PM	0.72	0.54	2.7	0.22	0.11	0.32
VBMT160412-PR	1.8	1.08	3.6	0.27	0.13	0.38
VBMT160412-UM	1.25	0.5	4	0.25	0.1	0.4
VBMT160412-UR	2	1	4	0.3	0.2	0.5
VCET110301-UM	0.3	0.1	4	0.03	0.01	0.06
VCET110302-UM	0.5	0.2	4	0.03	0.02	0.08
VCEX110300L-F	1	0.03	3	0.05	0.01	0.14
VCEX110300R-F	1	0.03	4	0.05	0.01	0.2
VCEX110301L-F	1	0.05	3	0.07	0.01	0.21
VCEX110301R-F	1	0.05	4	0.1	0.01	0.3
VCGT110301-UM	0.3	0.1	1	0.03	0.01	0.08
VCGT110302-UM	0.5	0.1	1.5	0.07	0.02	0.16
VCGT110304-UM	1.25	0.3	3	0.15	0.08	0.25
VCGX110202-AL	1	0.3	3	0.12	0.05	0.15
VCGX110204-AL	1.5	0.5	3	0.2	0.1	0.3
VCGX110302-AL	1	0.3	3	0.12	0.05	0.15
VCGX110304-AL	1.5	0.5	3	0.2	0.1	0.3
VCGX160404-AL	1.5	0.5	5	0.2	0.1	0.3
VCGX160408-AL	1.5	0.5	5	0.3	0.15	0.6
VCGX160412-AL	1.5	0.5	5	0.4	0.15	0.8
VCGX220520-AL	1.5	0.5	7	0.6	0.25	1
VCGX220530-AL	1.5	0.5	7	0.6	0.25	1
VCMT110302-PF	0.3	0.07	1.5	0.07	0.05	0.13
VCMT110304-KF	0.3	0.1	1.5	0.1	0.05	0.2
VCMT110304-MF	0.3	0.1	1.5	0.1	0.05	0.2
VCMT110304-MM	0.77	0.31	2.55	0.15	0.1	0.25
VCMT110304-PF	0.3	0.1	1.5	0.1	0.05	0.2
VCMT110304-PM	0.77	0.31	2.55	0.15	0.1	0.25
VCMT110308-KM	0.77	0.61	2.55	0.2	0.13	0.33
VCMT110308-MM	0.77	0.61	2.55	0.2	0.13	0.33
VCMT110308-PM	0.77	0.61	2.55	0.2	0.13	0.33
VCMW110204FP	0.5	0.1	3.5	0.1	0.05	0.2
VCMW110304FP	0.5	0.1	3.5	0.1	0.05	0.2
VCMW160408FP	1	0.1	2.8	0.15	0.05	0.4
VCMW160412FP	1	0.1	2.1	0.15	0.05	0.4

Empfohlene Schnitttiefe und Vorschub

T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
CNGN120708T02520	2	1	3	0.2	0.15	0.5
CNGN160716T01020	2	1	3	0.19	0.07	0.3
CNGN120408T01020	1.2	0.1	3.6	0.1	0.07	0.2
CNGN120412S02520M	2	0.5	4	0.35	0.1	0.6
CNGN120412T01020	1.2	0.1	3.6	0.14	0.07	0.3
CNGN120412T02520	2	1	3	0.2	0.1	0.5
CNGN120416S02520M	2	0.5	4	0.35	0.1	0.6
CNGN120416T01020	1.2	0.1	3.6	0.19	0.07	0.3
CNGN120708T01020	1.2	0.1	3.6	0.1	0.07	0.2
CNGN120712T01020	1.2	0.1	3.6	0.14	0.07	0.2
CNGN120716T01020	1.2	0.1	3.6	0.19	0.07	0.3
CNGN120716T02520	2	1	3	0.2	0.15	0.5
CNGN160708T01020	1.6	0.1	4.8	0.1	0.07	0.2
CNGN160712T01020	1.6	0.1	4.8	0.14	0.07	0.3
DNGN150408T01020	1.5	0.1	4.5	0.1	0.07	0.2
DNGN150412T01020	1.5	0.1	4.5	0.14	0.07	0.3
DNGN150708T01020	1.5	0.1	4.5	0.1	0.07	0.2
DNGN150712T01020	1.5	0.1	4.5	0.14	0.07	0.3
DNGN150712T02520	2	1	3	0.2	0.1	0.5
DNGN150716K07015	4.5	0.1	7.5	0.4	0.05	0.6
DNGN150716T01020	1.5	0.1	4.5	0.19	0.07	0.3
DNGN150716T07015	4.5	0.1	7.5	0.4	0.05	0.6
RCGX060600E	0.8	0.4	1.6	0.03	0.03	0.03
RCGX060600T01020	0.9	0.1	1.8	0.12	0.1	0.2
RCGX090700E	1.2	0.6	2.4	0.05	0.05	0.05
RCGX090700T01020	1.35	0.1	2.7	0.15	0.1	0.2
RCGX090700T07015	2.7	0.1	3.6	0.25	0.1	0.6
RCGX120700E	1.8	0.9	3.6	0.08	0.08	0.08
RCGX120700K15015	3.6	0.1	4.8	0.3	0.1	0.6
RCGX120700T01020	1.8	0.1	3.6	0.15	0.1	0.2
RCGX120700T02520	2	1	3	0.4	0.3	0.5
RCGX120700T15015	2	1	3	0.4	0.3	0.5
RCGX151000T20015	4.5	0.1	6	0.3	0.1	0.6
RCGX191000K20015	5.7	0.1	7.6	0.4	0.1	0.6
RCGX191000T20015	5.7	0.1	7.6	0.4	0.1	0.6
RNGN060300S02520M	2	0.5	4	0.49	0.14	0.85
RNGN090300S02520M	2	0.5	4	0.49	0.14	0.85
RNGN090300T01020	1.35	0.1	2.7	0.15	0.1	0.25
RNGN120300S02520M	2	0.5	4	0.49	0.14	0.85
RNGN120400E	1.8	0.9	3.6	0.08	0.08	0.08
RNGN120400S02520M	2	0.5	4	0.49	0.14	0.85
RNGN120400T01020	1.8	0.1	3.6	0.15	0.1	0.3
RNGN120400T02520	2	1	3	0.2	0.15	0.5
RNGN120700E	1.8	0.9	3.6	0.08	0.08	0.08
RNGN120700K15015	3.6	0.1	4.8	0.3	0.1	0.6
RNGN120700T01020	1.8	0.1	3.6	0.15	0.1	0.2
RNGN120700T02520	2	1	3	0.2	0.1	0.5
RNGN120700T15015	3.6	0.1	4.8	0.3	0.1	0.6
RNGN150700T01020	2.25	0.1	4.5	0.2	0.1	0.3
RNGN150700T20015	2.25	0.1	4.5	0.2	0.1	0.3
RNGN190700E	2.4	1.2	4.8	0.11	0.11	0.11
RNGN190700K20015	2.85	0.1	5.7	0.2	0.1	0.4
RNGN190700T01020	2.85	0.1	5.7	0.2	0.1	0.4
RNGN190700T20015	5.7	0.1	7.6	0.4	0.1	0.6
RPGN060300E	0.9	0.4	1.8	0.12	0.1	0.2
RPGN060300T01020	0.9	0.4	1.8	0.12	0.1	0.2
RPGN090300E	1.35	0.6	2.7	0.15	0.1	0.2
RPGN090300T01020	1.35	0.1	2.7	0.15	0.1	0.25
RPGN120400E	1.8	0.9	3.6	0.15	0.1	0.2
RPGN120400T01020	1.8	0.9	3.6	0.15	0.1	0.25
RPGX060600T01020	1.8	0.4	3.6	0.12	0.1	0.2
RPGX090700E	1.2	0.6	2.4	0.05	0.05	0.05
RPGX090700T01020	1.35	0.1	2.7	0.15	0.1	0.2
RPGX120700E	1.8	0.9	3.6	0.08	0.08	0.08
RPGX120700T01020	1.8	0.1	3.6	0.15	0.1	0.2
SNGN120416T01020	1.2	0.1	3.6	0.2	0.07	0.31
SNGN090308T01020	0.9	0.1	2.7	0.1	0.07	0.21
SNGN090312S02520M	2	0.5	4	0.36	0.1	0.62
SNGN090312T01020	0.9	0.1	2.7	0.14	0.07	0.31
SNGN120408T01020	1.2	0.1	3.6	0.1	0.07	0.21
SNGN120408T02520	2	1	3	0.21	0.16	0.52
SNGN120412E	2	1	4	0.16	0.1	0.21
SNGN120412S02520M	2	0.5	4	0.36	0.1	0.62

Wendeschneidplatte	Schnitttiefe a_p = mm			Vorschub f_n = mm/U		
	Empf.	Min.	Max.	Empf.	Min.	Max.
SNGN120412T01020	1.2	0.1	3.6	0.14	0.07	0.31
SNGN120412T02520	2	1	3	0.21	0.1	0.52
SNGN120416S02520M	2	0.5	4	0.36	0.1	0.62
SNGN120416T02520	2	1	3	0.21	0.16	0.52
SNGN120708T01020	1.2	0.1	3.6	0.1	0.07	0.21
SNGN120708T02520	2	1	3	0.21	0.16	0.52
SNGN120712E	2	1	4	0.16	0.1	0.21
SNGN120712T01020	1.2	0.1	3.6	0.14	0.07	0.21
SNGN120712T02520	2	1	3	0.21	0.1	0.52
SNGN120716K15015	3.6	0.1	6	0.41	0.05	0.62
SNGN120716T01020	1.2	0.1	3.6	0.2	0.07	0.31
SNGN120716T02520	2	1	3	0.21	0.16	0.52
SNGN120716T15015	3.6	0.1	6	0.41	0.05	0.62
SNGN150708T01020	1.5	0.1	4.5	0.1	0.07	0.21
SNGN150716T01020	1.5	0.1	4.5	0.2	0.07	0.31
SNGN150716T02520	2	1	3	0.21	0.16	0.52
SNGN190716T01020	1.9	0.1	5.7	0.2	0.07	0.31
SNGN190724E	4	2	6	0.16	0.1	0.21
SNGN190724T01020	1.9	0.1	5.7	0.2	0.07	0.31
SPGN120408T01020	1.2	0.1	3.6	0.1	0.07	0.21
SPGN120412T01020	1.2	0.1	3.6	0.14	0.07	0.31
SPUN120304FP	0.5	0.1	3.7	0.1	0.05	0.21
TNGN110308T01020	1.1	0.1	3.3	0.1	0.07	0.2
TNGN160408T01020	1.6	0.1	4.8	0.1	0.07	0.2
TNGN160412T01020	1.6	0.1	4.8	0.14	0.07	0.3
TNGN160416T01020	1.6	0.1	4.8	0.19	0.07	0.3
TNGN160708T01020	1.6	0.1	4.8	0.1	0.07	0.2
TNGN160712T01020	1.6	0.1	4.8	0.14	0.07	0.3
TPGN110304T01020	1.1	0.1	3.3	0.09	0.07	0.1
TPGN110308T01020	1.1	0.1	3.3	0.1	0.07	0.2
TPGN160304T01020	1.6	0.1	4.8	0.09	0.07	0.1
TPGN160308E	4.8	0.1	8	0.2	0.05	0.36
TPGN160308T01020	1.6	0.1	4.8	0.1	0.07	0.2
TPGN160312T01020	1.6	0.1	4.8	0.14	0.07	0.3
TPUN110304FP	0.5	0.1	2.2	0.1	0.05	0.2
TPUN160304FLP	0.5	0.1	7	0.1	0.05	0.2
TPUN160304FP	0.5	0.1	2.2	0.1	0.05	0.2
TPUN160304FRP	0.5	0.1	7	0.1	0.05	0.2

CoroTurn® 300 Wendeschneidplatte zum Drehen

3-80-101104-8-L4	1.2	0.25	3	0.2	0.1	0.3
3-80-101108-8-L4	1.6	0.5	3	0.22	0.12	0.32
3-80-101108-8-M5	2.5	0.8	3.8	0.32	0.2	0.45
3-80-101108-8-M5W	2.5	0.5	3.8	0.45	0.2	0.6
3-80-101112-8-L4	2	0.65	3	0.25	0.15	0.35
3-80-101112-8-M5	3	1.2	3.8	0.35	0.25	0.55
3-80-101112-8-M5W	3	0.8	3.8	0.5	0.25	0.7

CoroTurn® Prime Wendeschneidplatte zum Drehen

CP-A1104-L5	1	0.25	3	0.4	0.2	0.5
CP-A1108-L5	1	0.25	3	0.4	0.2	0.5
CP-A1108-L5W	1	0.25	3	0.4	0.2	0.5
CP-B1108-M5	2	0.5	4	0.59	0.31	1.21
CP-B1108-M5W	2	0.5	4	0.59	0.31	1.21

CoroTurn® TR Wendeschneidplatte zum Drehen

TR-DC1304-F	1	0.15	3	0.2	0.08	0.3
TR-DC1304S01020F	0.2	0.07	0.6	0.2	0.05	0.3
TR-DC1308-F	1	0.15	3	0.24	0.1	0.4
TR-DC1308-M	2	0.5	5	0.25	0.1	0.4
TR-DC1308S01020F	0.2	0.07	0.6	0.2	0.05	0.3
TR-DC1312-M	2	0.5	5	0.3	0.15	0.5
TR-VB1302-F	0.3	0.05	1	0.07	0.03	0.13
TR-VB1304-F	0.8	0.1	2	0.15	0.06	0.35
TR-VB1304S01020F	0.1	0.07	0.2	0.1	0.05	0.2
TR-VB1308-F	0.8	0.1	2	0.2	0.09	0.4
TR-VB1308S01020F	0.1	0.07	0.2	0.1	0.05	0.2
TR-VB1312-F	0.8	0.1	2	0.2	0.09	0.4

Sorten für allgemeine Drehbearbeitungen

P **Stahl, Stahlguss, martensitischer rostfreier Stahl, langspanender Temperguss**

Hauptsorten

GC4305 (HC) - P05 (P01-P15)
Eine CVD-beschichtete Sorte, empfohlen bei stabilen Bedingungen, wenn bei der mittleren Bearbeitung bis zum Schruppen in Stahl eine höheres Zeitspanvolumen erforderlich ist. Gute Wärmebeständigkeit.

GC4315 (HC) - P15 (P01-P30)
Eine CVD-beschichtete Hartmetallsorte zum Schlichten bis Schruppen bei Bearbeitungen ohne bzw. leichten Schnittunterbrechungen in Stahl und Stahlguss.

GC4325 (HC) - P25 (P10-P40)
Eine CVD-beschichtete Hartmetallsorte zum Schlichten bis Schruppen von Stahl und Stahlguss. Diese Sorte bewältigt kontinuierliche Schnitte und Bearbeitungen mit Schnittunterbrechung bei hohen Zerspanungsraten. Eine Sorte für einen breiten Anwendungsbereich.

GC4335 (HC) - P35 (P25-P45)
Eine CVD-beschichtete Hartmetallsorte zum Drehen von Stahl mit sicherer und zuverlässiger Performance bei anspruchsvollen Bearbeitungen mit Anspruch an Zähigkeit. Ideale Lösung bei schwierigen Oberflächen, Vibrationsneigung, schwerer Schnittunterbrechung und instabilen Bedingungen.

Ergänzende Sorten

GC1525 (HC) – P15 (P05-P25)
Ein PVD-beschichtetes Cermet zum Schlichten und Vorschlichten von Stählen mit geringem Kohlenstoffanteil und niedriglegierten Stählen. Einsatz bei Anforderungen an eine hohe Oberflächengüte bei mittleren bis hohen Schnittgeschwindigkeiten. f_n x a_p < 0.35 mm².

CT5015 (HT) – P10 (P01-P20)
Ein unbeschichtetes Cermet zum Schlichten, wenn eine hohe Oberflächengüte erforderlich ist. f_n x a_p < 0.35 mm²

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)

HT Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).

HC Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).

CM Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.

CN Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).

CC Keramik wie oben, jedoch beschichtet.

Diamant:

DP Polykristalliner Diamant[1)]

Bornitrid:

BN Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Sorten für allgemeine Drehbearbeitungen

M **Austenititischer rostfreier Stahl, Stahlguss, Manganstahl, Gusslegierungen, Temperguss, Automatenstahl.**

Hauptsorten

GC2015 (HC) – M15 (M05-M25)
Eine CVD-beschichtete Hartmetallsorte zum Schlichten und leichten Schruppen. Eine Wahl bei kontinuierlichen Schnitten bei moderaten bis hohen Schnittgeschwindigkeiten.

GC2025 (HC) – M25 (M15-M35)
Eine CVD-beschichtete Hartmetallsorte zum Vorschlichten bis Schruppen. Die Sorte zeigt gute Leistungen bei Bearbeitungen mit Schnittunterbrechung.

GC2220 (HC) - M20 (M15-M30)
Eine optimierte Sorte für rostfreien Stahl. Zum Schruppen bis zur mittleren Bearbeitung beim Außen- und Innendrehen, sowohl für die Nass- als auch Trockenbearbeitung. Für stabile Bedingungen und kontinuierliche Schnitte bis leichte Schnittunterbrechung bei hohen bis mittleren Schnittgeschwindigkeiten.

GC2035 (HC) – M35 (M25-M40)
Eine PVD-beschichtete Hartmetallsorte. Zum Vorschlichten bis Schruppen bei niedrigen bis moderaten Schnittgeschwindigkeiten.

Ergänzende Sorten

GC1115 (HC) – M15 (M05-M25)
Eine PVD-beschichtete Hartmetallsorte. Einsatzempfehlung bei niedrigem Vorschub oder mittleren Schnittgeschwindigkeiten.

GC1125 (HC) - M25 (M10-M30)
Eine CVD-beschichtete Sorte für zähigkeitsfordernde Anwendungen.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)

HT Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).

HC Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).

CM Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.

CN Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).

CC Keramik wie oben, jedoch beschichtet.

Diamant:

DP Polykristalliner Diamant[1)]

Bornitrid:

BN Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Sorten für allgemeine Drehbearbeitungen

K **Grauguss, Kokillenhartguss, kurzspanender Temperguss.**

Hauptsorten



GC3210 (HC) – K10 (K01-K20)
CVD-beschichtete Hartmetallsorte. Zum Einsatz bei guten bis mittleren Bearbeitungsbedingungen in sämtlichen Gusswerkstoffen. Für kontinuierliche Schnitte bis leichte Schnittunterbrechung.



GC3225 (HC) – K25 (K15-K35)
CVD-beschichtete Hartmetallsorte. Zum Einsatz bei mittleren bis schwierigen Bearbeitungsbedingungen in sämtlichen Gusswerkstoffen. Eine Sorte für leichte bis schwere Schnittunterbrechung.



CC6190 (CN) – K10 (K05 – K15)
Siliziumnitrid-basierte Reinkeramik. Einsatz bei Schruppbearbeitungen mit hohen Schnittgeschwindigkeiten bis zum Schlichten von Guss unter guten Bedingungen. Erlaubt bis zu einem gewissen Grad Schnittunterbrechungen.

Ergänzende Sorten



H13A (HW) – K20 (K10-K30)
Unbeschichtete Hartmetallsorte. Für moderate bis niedrige Schnittgeschwindigkeiten und hohe Vorschübe in Gusswerkstoffen.



CB7525 (BN) - K05 (K01-K10)
Zum Schlichten von einsatzgehärteten Bauteilen mit mittleren Schnittunterbrechungen.



CC650 (CM) – K01 (K01-K05)
Al_2O_3-Mischkeramik, die sich zur Hochgeschwindigkeits-Schlichtbearbeitung von Grauguss und gehärtetem Grauguss unter stabilen Bedingungen eignet.



CB7925 (BN) - K05 (K01-K10)
CBN-Sorte. Geeignet sowohl für die Bearbeitung von Grauguss als auch von Hartguss, mit und ohne Schnittunterbrechung.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)

HT Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).

HC Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).

CM Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.

CN Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).

CC Keramik wie oben, jedoch beschichtet.

Diamant:

DP Polykristalliner Diamant[1)]

Bornitrid:

BN Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Sorten für allgemeine Drehbearbeitungen

N NE-Metalle

Hauptsorten



H10 (HW) – N15 (N01-N25)
Unbeschichtete Hartmetallsorte. Zum Schruppen bis Schlichten von Aluminiumlegierungen.



CD05 – N01 (N01-N10)
PKD-Sorte zum Schlichten und Vorschlichten von hoch abrasiven NE-Metallen und nicht metallischen Werkstoffen, Matrixverbunde, Glasfaser, Faserplatte und Holzlaminate.



CD10 (DP) – N05 (N01-N10)
Eine PKD-Sorte zum Schlichten und Vorschlichten von NE-Metallen und nicht metallischen Werkstoffen.

Ergänzende Sorten



H13A (HW) - N15 (N05-N25)
Unbeschichtete Hartmetallsorte zum Schlichten bis Schruppen bei der Drehbearbeitung von Aluminiumlegierungen.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)

HT Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).

HC Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).

CM Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.

CN Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).

CC Keramik wie oben, jedoch beschichtet.

Diamant:

DP Polykristalliner Diamant[1)]

Bornitrid:

BN Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Sorten für allgemeine Drehbearbeitungen

S Warmfeste Legierungen und Titanlegierungen

Hauptsorten

CC6160 (CA) - S10 (S05-S20)
Eine SiAlON-basierte Keramik. Ideal zum Profildrehen und Auskammern von schwer zerspanbaren Bauteilen aus warmfesten Superlegierungungen. Sorgt für eine zuverlässige und sichere Bearbeitung mit hohem Zeitspanvolumen. Einsatz in diversen Bearbeitungen vom Schruppen bis Vorschlichten.

CC6060 (CA) - S10 (S05-S20
Eine SiAlON-basierte Keramik zur Bearbeitung vorbehandelter Werkstoffe unter stabilen Bedingungen.

CC670 (CA) – S15 (S05-S25)
Eine whisker-verstärkte SiAlON-basierte Keramik. Überwiegender Einsatz bei ungünstigen Bedingungen.

CC6065 (CA) - S15 (S10-S20)
Eine SiAlON-basierte Keramik. Sehr gut geeignet für die Vorbearbeitung in Anwendungen mit mittlerer Schnittunterbrechung sowie bei Werkstoffen mit Schmiedehaut und anderen zähigkeitsfordernden Operationen.

GC1105 (HC) – S15 (S05-S20)
PVD-beschichtete Hartmetallsorte. Zum Schlichten bis zur mittleren Bearbeitung.

S05F (HC) - S05 (S05-S15)
Eine CVD-beschichtete Hartmetallsorte. Zum Hochgeschwindigkeitsschlichten oder für lange Eingriffszeiten bei niedrigen Schnittgeschwindigkeiten. Bei Anwendungen, in denen das Risiko von Kolkverschleiß kein vorherrschender Faktor ist.

GC1115 (HC) - S20 (S15-S25)
Eine PVD-beschichtete Hartmetallsorte. Diese Sorte bietet exzellente Performance in Kombination mit scharfen Schneidengeometrien. Für die mittlere Drehbearbeitung bis zum Schruppen von klebenden Werkstoffen.

Ergänzende Sorten

CC650 (CM) – S05 (S01-S10)
Al_2O_3-basierte Mischkeramik. Einsatz beim Vorschlichten von hochwarmfesten Legierungen.

GC1125 (HC) – S25 (S20-S30)
Eine PVD-beschichtete Hartmetallsorte für niedrige Schnittgeschwindigkeiten oder leichte Schnittunterbrechung.

H13A (HW) – S15 (S10-S30)
Unbeschichtete Hartmetallsorte für moderate bis niedrige Schnittgeschwindigkeiten.

S Titanlegierungen

Hauptsorten

H13A (HW) – S15 (S10-S30)
Unbeschichtete Hartmetallsorte für moderate bis niedrige Schnittgeschwindigkeiten.

Ergänzende Sorten

GC1115 (HC) - S20 (S15-S25)
Eine PVD-beschichtete Hartmetallsorte. Diese Sorte bietet exzellente Performance in Kombination mit scharfen Schneidengeometrien. Für die mittlere Drehbearbeitung bis zum Schruppen von klebenden Werkstoffen.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)

HT Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).

HC Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).

CM Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.

CN Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).

CC Keramik wie oben, jedoch beschichtet.

Diamant:

DP Polykristalliner Diamant[1)]

Bornitrid:

BN Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Sorten für allgemeine Drehbearbeitungen

H Gehärtete Werkstoffe

Hauptsorten

CB7105 (BN) - H05 (H01-H10)
Für kontinuierliche Schnitte, niedrige Schnitttiefe und geringe Spanabnahme bei hoher Schnittgeschwindigkeit.

CB7015 (BN) - H10 (H05 - H15)
Einsatz bei kontinuierlichen Schnitten oder Bearbeitung mit leichter Schnittunterbrechung in einsatzgehärteten Stählen bei hohen Schnittgeschwindigkeiten.

CB7115 (BN) - H15 (H10-H20)
Für kontinuierliche bis leicht unterbrochene Schnitte bei mittlerer bis hoher Schnittgeschwindigkeit.

CB7025 (BN) - H15 (H10-H20)
Geeignet für Bearbeitungen mit Schnittunterbrechung bei mittleren Schnittgeschwindigkeiten in einsatzgehärteten Stählen und Lagerstählen.

CB7125 - H25
Mittlerer CBN-Gehalt und neue PVD-Beschichtung für beste Bruchfestigkeit und verlängerte Standzeit.

CB7135 - H35
Hoher CBN-Gehalt für beste Bruchfestigkeit und vorhersagbare schwere Schnittunterbrechung.

Ergänzende Sorten

CB7525 (BN) - H25 (H20-H30)
Eine CBN-Sorte. Die hohe Schneidkantenzähigkeit macht sie zu einer guten Ergänzung bei Schnittunterbrechungen in gehärtetem Stahl.

CC6050 (CA) - H05 (H01-H10)
Al_2O_3-basierte Mischkeramik. Für leichte Schlichtbearbeitungen ohne Schnittunterbrechung.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)

HT Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).

HC Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).

CM Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.

CN Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).

CC Keramik wie oben, jedoch beschichtet.

Diamant:

DP Polykristalliner Diamant[1)]

Bornitrid:

BN Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.



Abstechen und Einstechen

CoroCut® 1-2 B3

Wendeschneidplatten - Übersicht B4
Wendeschneidplatten B5-B24
Werkzeuge zur Außenbearbeitung B25-B45

Werkzeuge zur Innenbearbeitung B46-B49

CoroCut® QD B50

Wendeschneidplatten - Übersicht B51
Wendeschneidplatten B52-B56
Werkzeuge zur Außenbearbeitung B57-B68

CoroCut® QF B69

Wendeschneidplatten B70-B72
Werkzeuge zur Außenbearbeitung B73-B84
Werkzeuge zur Innenbearbeitung B85-B86

CoroCut® 3 B87

Wendeschneidplatten - Übersicht B88
Wendeschneidplatten B89-B92
Werkzeuge zur Außenbearbeitung B93-B95

CoroCut® XS B96

Wendeschneidplatten B97-B98
Werkzeuge zur Außenbearbeitung B99-B100

T-Max® Q-Cut B101

Wendeschneidplatten B102-B103
Werkzeuge zur Außenbearbeitung B104-B106

Werkzeuge zur Innenbearbeitung B107-B111

CoroThread® 266 B112

Wendeschneidplatten B113
Werkzeuge zur Innenbearbeitung B114

CoroTurn® XS B115

Schneideinsätze B116-B121
Adapter F2

CoroCut® MB B122

Schneideinsätze B123-B128
Adapter F2

		Einstechen (außen)		Innennutendrehen		Axialeinstechen	
		CW	CDX	DMIN	CDX	DAXIN	CDX
CoroCut® 1-2	Nutendrehen, Axialeinstechen und Profildrehen mit 2 Schneiden	1.5-15 mm	7-120 mm	25-60 mm	5-13 mm	Ø34 mm	12-28 mm
CoroCut® QD	Zum Abstechen und Tiefeinstechen	1-8 mm	10-80 mm				
CoroCut® QF	Zum Axialeinstechen					Ø30-60 mm	20-50 mm
CoroCut® 3	Ab-/Einstechen mit kleiner Schnittbreite mit 3 Schneiden	0.5-3.18 mm	<6.4 mm				
CoroCut® XS	Ab-/Einstechen kleiner Durchmesser	0.5-2.5 mm	<8.5 mm				
CoroTurn® XS	Innennutendrehen und Axialeinstechen kleiner Durchmesser			4.2-8 mm	0.8-2.5 mm	Ø1-8 mm	2-30 mm
CoroCut® MB	Innennutendrehen und Axialeinstechen mit hoher Präzision			10-20 mm	2-8 mm	Ø6-12 mm	1.5-10 mm
T-Max® Q-Cut	Innennutendrehen und Axialeinstechen			12-50 mm	2-8 mm	Ø16 mm	9-20 mm
CoroThread® 266	Für anspruchsvolles Außen- und Innennutendrehen	1.10-4.15 mm	1.3-2.6 mm	20-25 mm	1.3-2.2 mm		

CoroCut® 1-2

Abstechen, Einstechen und Profildrehen

Anwendungsbereich

- Abstechen
- Einstechen (außen)
- Innennutendrehen
- Axialeinstechen
- Profildrehen



ISO-Anwendungsbereich:

P M K N S H

Vorteile und Merkmale

- Stabiles Werkzeugmaterial mit hoher Dauerfestigkeit
- Plug&Play-Adapter für einfachen Kühlschmierstoffanschluss
- Leichter Wendeplattenwechsel: Kein Drehmomentschlüssel notwendig – immer die richtige Spannung dank Schnellspannschlüssel

Hinweis: Beim Abstechen und Einstechen ist CoroCut® 1-2 die beste Wahl bis zu Stechtiefen, für die sich zweischneidige Wendeschneidplatten verwenden lassen.

www.sandvik.coromant.com/corocut1-2

Wendeschneidplatten

- Geometrien und Sorten für alle Anwendungen und Vorschübe
- Wendeplattensorten in modernen PKD- und CBN-Schneidstoffen
- Wiper-Wendeschneidplatten für exzellente Oberflächengüte

Werkzeuge

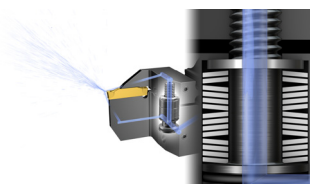
- Coromant Capto® Schneidköpfe
- Schaftwerkzeuge
- QS™ Schäfte
- Einsätze zum Abstechen
- Bohrstangen
- CoroTurn® SL Schneidköpfe

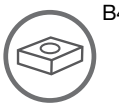
Stabile Federspannung

Das System kombiniert einen extrem stabilen Federspannmechanismus mit prismatischem Plattensitz und langen Wendeschneidplatten für herausragende Stabilität.

Obere und untere Kühlschmierstoffzufuhr

Werkzeuge mit oberer und unterer Kühlschmierstoffzufuhr für beste Spankontrolle und Standzeiten



 B4

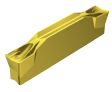
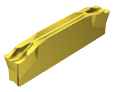
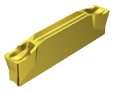
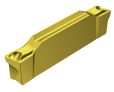
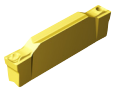
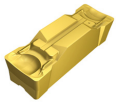
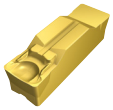
 B4

 B4

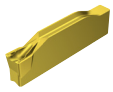
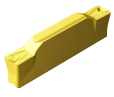
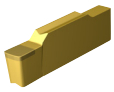


H35

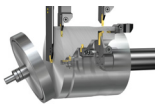
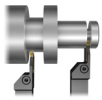
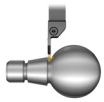
Wendeschneidplatten

	Abstechen				Einstechen				
									
	123-CF	**123-CM**	**123-CR**	**123-CS**	**123-GF**	**123-GM**	**123-GM**	**123-GR**	**123-GS**
Wendeplatten-breite, mm	2.50-4.00	1.50-5.00	2.50-6-00	1.50-3.00	1.50-8.00	2.00-11.00	12.00-15.00	15.00	2.00-4.00
Seite	B5	B6	B7	B8	B9	B11	B12	B12	B14

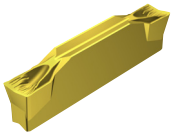
	Einstechen Gehärtete Werkstoffe	Profildrehen						
								
	123-S	**123-RO**	**123-RM**	**123-AM**	**123-RS**	**123-RE**	**123-RO**	**123-RS**
Wendeplatten-breite, mm	3.00-8.00	2.00-8.00	3.00-8.00	6.00-8.00	3.00-8.00	2.00-8.00	2.00-4.00	2.00-4.00
Seite	B13	B18	B19	B22	B24	B23	B20	B20

	Profildrehen Gehärtete Werkstoffe		Längsdrehen		
					
	123-S	**123-RE**	**123-TF**	**123-TM**	**123-XB**
Wendeplatten-breite, mm	3.00-8.00	2.00-8.00	3.00-8.00	3.00-8.00	3.00-5.00
Seite	B24	B23	B15	B16	B17

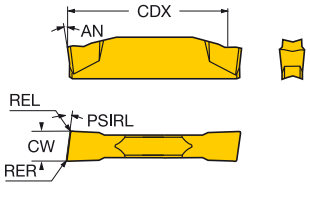
Werkzeuge

					
Werkzeughalter	**Abstechen und Einstechen**	**Abstechen**	**Einstechen**	**Axialeinstechen**	**Profildrehen**
Coromant Capto®	B25-B27			B38	
Einsatz		B33-B34			
Schaft	B28-B31		B35	B39	B43
QS Schaft	B32			B40	
SL Schneidkopf zur Außenbearbeitung			B36-B37	B41-B42	B44-B45
SL Schneidkopf zur Innenbearbeitung			B46		
Bohrstange, Innenbearbeitung			B47-B48		B49

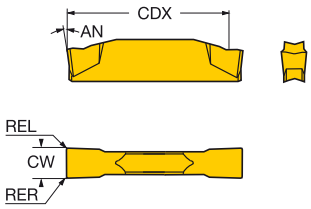
CoroCut® 1-2 Wendeschneidplatte zum Abstechen



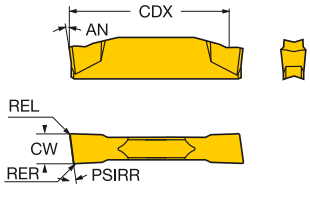
L123x2-CF



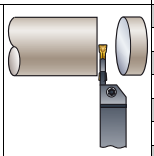
N123x2-CF



R123x2-CF



CoroCut® 2-Wendeschneidplatte

		SSC	CW	REL	RER	CDX	PSIRL	PSIRR	Bestellnummer	P 1105	P 1125	P 1145	P 2135	P 525	M 1105	M 1125	M 1145	M 2135	K 1125	K 2135	K 4325	N 1105	N 1125	N 2135	S 1105	S 1125	S 1145	S 2135	H 2135	Abmessungen, mm AN
Schlichten		F	2.50	0.15	0.15	18.4	5°		L123F2-0250-0501-CF		★					★			★				★			★				7°
		G	3.00	0.15	0.15	18.3	5°		L123G2-0300-0501-CF		★	☆	☆			☆	☆	★	★	☆			★	☆		☆	★	☆	★	7°
		H	4.00	0.15	0.15	23.2	5°		L123H2-0400-0501-CF		★					★			★				★			★				7°
		F	2.50	0.10	0.10	18.4			N123F2-0250-0001-CF		★	☆	☆			☆	☆	★	☆	☆	★		★	☆		☆	★	☆	★	7°
		G	3.00	0.10	0.10	18.4			N123G2-0300-0001-CF	☆	★	☆	☆	☆	☆	☆	☆	★	☆	☆	★	☆	★	☆	☆	☆	★	☆	★	7°
		H	4.00	0.15	0.15	23.3			N123H2-0400-0001-CF	☆	★	☆	☆		☆	☆	☆	★	☆	☆	★	☆	★	☆	☆	☆	★	☆	★	7°
		F	2.50	0.15	0.15	18.4		5°	R123F2-0250-0501-CF		★	☆	☆			☆	☆	★	★	☆			★	☆		☆	★	☆	★	7°
		G	3.00	0.15	0.15	18.3		5°	R123G2-0300-0501-CF		★	☆	☆			☆	☆	★	★	☆			★	☆		☆	★	☆	★	7°
		H	4.00	0.15	0.15	23.2		5°	R123H2-0400-0501-CF		★	☆	☆			☆	☆	★	★	☆			★	☆		☆	★	☆	★	7°

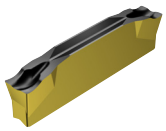
SSC = Entsprechend SSC am Halter.

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

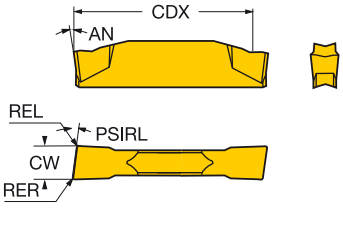
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
L123x2-CF	0.000	0.100	-0.10	0.10
N123x2-CF	0.000	0.100	-0.10	0.10
R123x2-CF	0.000	0.100	-0.10	0.10

B4 B130 B149 B138 H36 H35 H17 H4

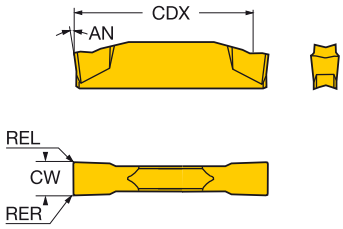
CoroCut® 1-2 Wendeschneidplatte zum Abstechen



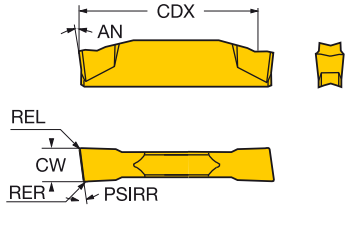
L123x2-CM



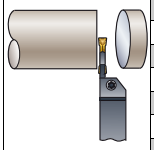
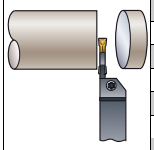
N123x2-CM



R123x2-CM



CoroCut® 2-Wendeschneidplatte

		SSC	CW	REL	RER	CDX	PSIRL	PSIRR	Bestellnummer	P						M				K				N			S					H	Abmessungen, mm
										1105	1125	1145	2135	3115	525	1105	1125	1145	2135	1125	2135	3115	4325	1105	1125	2135	1105	1125	1145	2135	2135	AN
Mittel		E	2.00	0.20	0.20	19.0	5°		L123E2-0200-0502-CM		☆	☆	★				☆	☆	★	★	☆				★	☆		☆	★	☆	★		7°
		F	2.50	0.20	0.20	18.9	5°		L123F2-0250-0502-CM		☆	☆	★				☆	☆	★	★	☆				★	☆		☆	★	☆	★		7°
		G	3.00	0.20	0.20	18.8	5°		L123G2-0300-0502-CM		☆	☆	★	☆			☆	☆	★	☆	☆	☆	★		★	☆		☆	★	☆	★		7°
		H	4.00	0.20	0.20	24.1	5°		L123H2-0400-0502-CM		☆	☆	★				☆	☆	★	★	☆				★	☆		☆	★	☆	★		7°
		J	5.00	0.20	0.20	24.1	5°		L123J2-0500-0502-CM		☆		★				☆		★	★	☆				★	☆		★		☆	★		7°
		E	2.00	0.20	0.20	19.0		5°	R123E2-0200-0502-CM		☆	☆	★				☆	☆	★	★	☆				★	☆		☆	★	☆	★		7°
		F	2.50	0.20	0.20	18.9		5°	R123F2-0250-0502-CM		☆	☆	★				☆	☆	★	★	☆				★	☆		☆	★	☆	★		7°
		G	3.00	0.20	0.20	18.8		5°	R123G2-0300-0502-CM		☆	☆	★	☆			☆	☆	★	☆	☆	☆	★		★	☆		☆	★	☆	★		7°
		H	4.00	0.20	0.20	24.1		5°	R123H2-0400-0502-CM		☆	☆	★				☆	☆	★	★	☆				★	☆		☆	★	☆	★		7°
		J	5.00	0.20	0.20	24.1		5°	R123J2-0500-0502-CM		☆		★				☆		★	★	☆				★	☆		★		☆	★		7°
		D	1.50	0.20	0.20	12.9			N123D2-0150-0002-CM	☆	☆	☆	★			☆	☆	☆	★	★	☆			☆	★	☆	☆	☆	★	☆	★		7°
		E	2.00	0.20	0.20	19.0			N123E2-0200-0002-CM	☆	☆		★	☆	☆	☆	☆		★	☆	☆	☆	★	☆	★	☆	☆	★		☆	★		7°
		F	2.50	0.20	0.20	18.9			N123F2-0250-0002-CM	☆	☆		★	☆		☆	☆		★	☆	☆	☆	★	☆	★	☆	☆	★		☆	★		7°
		G	3.00	0.20	0.20	18.9			N123G2-0300-0002-CM	☆	☆		★	☆	☆	☆	☆		★	☆	☆	☆	★	☆	★	☆	☆	★		☆	★		7°
		H	4.00	0.20	0.20	24.1			N123H2-0400-0002-CM	☆	☆		★	☆	☆	☆	☆		★	☆	☆	☆	★	☆	★	☆	☆	★		☆	★		7°
		J	5.00	0.20	0.20	24.1			N123J2-0500-0002-CM		☆		★				☆		★	★	☆				★	☆		★		☆	★		7°

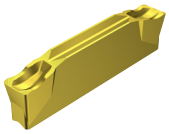
SSC = Entsprechend SSC am Halter.

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

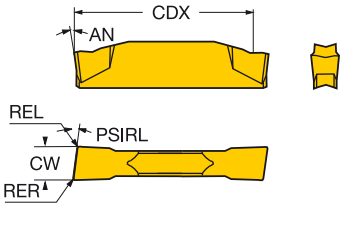
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
L123x2-CM	0.000	0.100	-0.10	0.10
N123x2-CM	0.000	0.100	-0.10	0.10
R123x2-CM	0.000	0.100	-0.10	0.10

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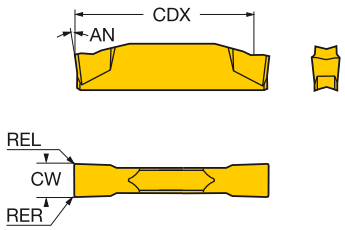
CoroCut® 1-2 Wendeschneidplatte zum Abstechen



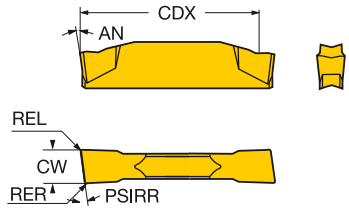
L123x2-CR



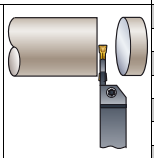
N123x2-CR



R123x2-CR



CoroCut® 2-Wendeschneidplatte

		SSC	CW	REL	RER	CDX	PSIRL	PSIRR	Bestellnummer	P 1105	P 1125	P 1145	P 2135	P 3115	P 525	M 1105	M 1125	M 1145	M 2135	K 1125	K 2135	K 3115	K 4325	N 1105	N 1125	N 2135	S 1105	S 1125	S 1145	S 2135	H 2135	Abmessungen, mm AN
Schruppen		F	2.50	0.30	0.30	18.9	5°		L123F2-0250-0503-CR		★						★			★					★			★			★	7°
		G	3.00	0.30	0.30	18.8	5°		L123G2-0300-0503-CR		★		☆				☆		★	☆	★				★	☆		★		☆	★	7°
		H	4.00	0.30	0.30	23.7	5°		L123H2-0400-0503-CR		★		☆				☆		★	☆	★				★	☆		★		☆	★	7°
		J	5.00	0.40	0.40	23.6	5°		L123J2-0500-0504-CR		★						★			★					★			★				7°
		F	2.50	0.30	0.30	18.9			N123F2-0250-0003-CR		★	☆	☆	☆			☆	☆	★	☆	☆	☆	★		★	☆		☆	★	☆	★	7°
		G	3.00	0.30	0.30	18.8			N123G2-0300-0003-CR	☆	★	☆	☆	☆	☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	☆	☆	☆	★	☆	★	7°
		H	4.00	0.30	0.30	23.7			N123H2-0400-0003-CR	☆	★	☆	☆	☆		☆	☆	☆	★	☆	☆	☆	★	☆	★	☆	☆	★	☆	★	7°
		J	5.00	0.40	0.40	23.7			N123J2-0500-0004-CR		★	☆	☆	☆			☆	☆	★	☆	☆	☆	★		★	☆		☆	★	☆	★	7°
		K	6.00	0.40	0.40	23.5			N123K2-0600-0004-CR		★	☆	☆	☆			☆	☆	★	☆	☆	☆	★		★	☆		☆	★	☆	★	7°
		F	2.50	0.30	0.30	18.9		5°	R123F2-0250-0503-CR		★		☆				☆		★	☆	★				★	☆		★		☆	★	7°
		G	3.00	0.30	0.30	18.8		5°	R123G2-0300-0503-CR		★	☆	☆				☆	☆	★	☆	★				★	☆		☆	★	☆	★	7°
		H	4.00	0.30	0.30	23.7		5°	R123H2-0400-0503-CR		★	☆	☆				☆	☆	★	☆	★				★	☆		☆	★	☆	★	7°
		J	5.00	0.40	0.40	23.6		5°	R123J2-0500-0504-CR		★		☆				☆		★	☆	★				★	☆		★		☆	★	7°

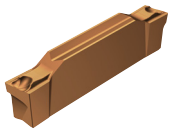
SSC = Entsprechend SSC am Halter.

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

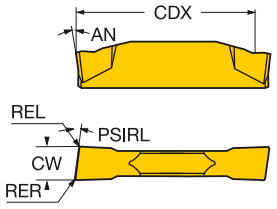
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
L123x2-CR	0.000	0.100	-0.10	0.10
N123x2-CR	0.000	0.100	-0.10	0.10
R123x2-CR	0.000	0.100	-0.10	0.10

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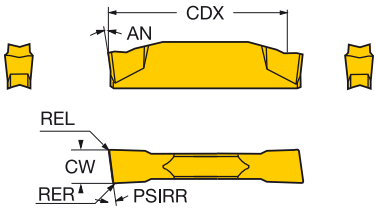
CoroCut® 1-2 Wendeschneidplatte zum Abstechen



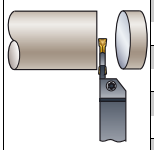
L123x2-CS



R123x2-CS



CoroCut® 2-Wendeschneidplatte

		SSC	CW	REL	RER	CDX	PSIRL	PSIRR	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	Abmessungen, mm AN
Schlichten		D	1.50	0.10	0.10	13.4	10°		L123D2-0150-1001-CS	★	★	★	★	★	5°
			1.50	0.10	0.10	13.4	15°		L123D2-0150-1501-CS	★	★	★	★	★	5°
		E	2.00	0.10	0.10	19.4	10°		L123E2-0200-1001-CS	★	★	★	★	★	5°
			2.00	0.10	0.10	19.4	15°		L123E2-0200-1501-CS	★	★	★	★	★	5°
		F	2.50	0.10	0.10	19.4	10°		L123F2-0250-1001-CS	★	★	★	★	★	5°
			2.50	0.10	0.10	19.4	15°		L123F2-0250-1501-CS	★	★	★	★	★	5°
		G	3.00	0.10	0.10	19.4	10°		L123G2-0300-1001-CS	★	★	★	★	★	5°
			3.00	0.10	0.10	19.4	15°		L123G2-0300-1501-CS	★	★	★	★	★	5°
		D	1.50	0.10	0.10	13.4		10°	R123D2-0150-1001-CS	★	★	★	★	★	5°
			1.50	0.10	0.10	13.4		15°	R123D2-0150-1501-CS	★	★	★	★	★	5°
		E	2.00	0.10	0.10	19.4		10°	R123E2-0200-1001-CS	★	★	★	★	★	5°
			2.00	0.10	0.10	19.4		15°	R123E2-0200-1501-CS	★	★	★	★	★	5°
		F	2.50	0.10	0.10	19.4		10°	R123F2-0250-1001-CS	★	★	★	★	★	5°
			2.50	0.10	0.10	19.4		15°	R123F2-0250-1501-CS	★	★	★	★	★	5°
		G	3.00	0.10	0.10	19.4		10°	R123G2-0300-1001-CS	★	★	★	★	★	5°
			3.00	0.10	0.10	19.4		15°	R123G2-0300-1501-CS	★	★	★	★	★	5°

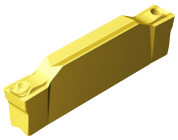
SSC = Entsprechend SSC am Halter.

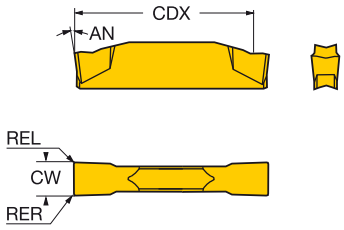
R = Rechtsausführung, L = Linksausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
L123x2-CS	-0.020	0.020	-0.05	0.05
R123x2-CS	-0.020	0.020	-0.05	0.05

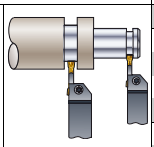
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CoroCut® 1-2 Wendeschneidplatte zum Einstechen





CoroCut® 2-Wendeschneidplatte

		SSC	CW	REL	RER	CDX	Bestellnummer	P 1105	P 1125	P 2135	P 525	M 1105	M 1125	M 2135	M H13A	K 1125	K 2135	K H13A	N 1105	N 1125	N 2135	N H13A	S 1105	S 1125	S 2135	S H13A	H 2135	Abmessungen, mm AN
Schlichten		D	1.50	0.10	0.10	13.3	N123D2-0150-0001-GF	☆	★		☆	☆	★			★			★	☆			★	☆				5°
		E	1.98	0.20	0.20	19.2	N123E2-0198-0002-GF		★				★			★				★				★					7°
			2.00	0.20	0.20	19.2	N123E2-0200-0002-GF	☆	☆	★	☆	☆	☆	★	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	★	7°
			2.00	0.40	0.40	19.2	N123E2-0200-0004-GF	☆	★			☆	★		☆	★		☆	☆	☆		★	★	☆		☆		7°
			2.24	0.20	0.20	19.2	N123E2-0224-0002-GF	☆	★			☆	★			★			★	☆			★	☆				7°
		F	2.39	0.20	0.20	19.2	N123F2-0239-0002-GF	☆	★			☆	★		☆	★		☆	☆	☆		★	★	☆		☆		7°
			2.39	0.40	0.40	19.2	N123F2-0239-0004-GF	☆	★			☆	★			★			★	☆			★	☆				7°
			2.46	0.30	0.30	19.1	N123F2-0246-0003-GF	☆	★		☆	☆	★		☆	★		☆	☆	☆		★	★	☆		☆		7°
			2.67	0.20	0.20	19.2	N123F2-0267-0002-GF		★				★			★				★				★				7°
			2.79	0.30	0.30	19.1	N123F2-0279-0003-GF	☆	★			☆	★			★			★	☆			★	☆				7°
		G	3.00	0.20	0.20	19.2	N123G2-0300-0002-GF	☆	☆	★	☆	☆	☆	★	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	★	7°
			3.00	0.40	0.40	19.2	N123G2-0300-0004-GF	☆	★			☆	★		☆	★		☆	☆	☆		★	★	☆		☆		7°
			3.10	0.20	0.20	19.2	N123G2-0310-0002-GF		★				★			★				★				★				7°
			3.18	0.20	0.20	19.2	N123G2-0318-0002-GF	☆	★		☆	☆	★		☆	★		☆	☆	☆		★	★	☆		☆		7°
			3.18	0.40	0.40	19.2	N123G2-0318-0004-GF		★				★			★				★				★				7°
			3.18	0.80	0.80	19.2	N123G2-0318-0008-GF	☆	★			☆	★			★			☆	☆			★	☆				7°
			3.61	0.30	0.30	19.1	N123G2-0361-0003-GF	☆	★			☆	★		☆	★		☆	☆	☆		★	★	☆		☆		7°
		H	3.96	0.20	0.20	24.4	N123H2-0396-0002-GF	☆	★			☆	★			★			★	☆			★	☆				7°
			3.96	0.40	0.40	24.4	N123H2-0396-0004-GF		★				★			★				★				★				7°
			3.96	0.80	0.80	24.4	N123H2-0396-0008-GF	☆	★			☆	★			★			★	☆			★	☆				7°
			4.00	0.20	0.20	24.4	N123H2-0400-0002-GF	☆	☆	★		☆	☆	★	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	★	7°
			4.00	0.40	0.40	24.4	N123H2-0400-0004-GF	☆	★			☆	★		☆	★		☆	☆	☆		★	★	☆		☆		7°
			4.52	0.20	0.20	24.4	N123H2-0452-0002-GF		★				★		☆	★		☆		☆		★		★		☆		7°
			4.70	0.50	0.50	24.1	N123H2-0470-0005-GF		★				★			★				★				★				7°
			4.75	0.40	0.40	24.1	N123H2-0475-0004-GF		★				★			★				★				★				7°
			4.75	0.80	0.80	24.1	N123H2-0475-0008-GF		★				★			★				★				★				7°
			4.80	0.50	0.50	24.1	N123H2-0480-0005-GF		★				★		☆	★		☆		☆		★		★		☆		7°
			5.00	0.20	0.20	24.4	N123H2-0500-0002-GF	☆	☆	★		☆	☆	★	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	★	7°
			5.00	0.40	0.40	24.4	N123H2-0500-0004-GF	☆	★			☆	★			★			★	☆			★	☆				7°
		J	5.41	0.20	0.20	24.4	N123J2-0541-0002-GF		★				★			★				★				★				7°
			5.56	0.50	0.50	24.1	N123J2-0556-0005-GF	☆	★			☆	★			★			★	☆			★	☆				7°
		K	6.00	0.20	0.20	24.4	N123K2-0600-0002-GF	☆	☆	★		☆	☆	★	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	★	7°
			6.35	0.40	0.40	24.1	N123K2-0635-0004-GF		★				★			★				★				★				7°
			6.35	0.50	0.50	24.1	N123K2-0635-0005-GF		★				★		☆	★		☆		★		★		★		☆		7°
			6.35	0.80	0.80	24.1	N123K2-0635-0008-GF		★				★			★				★				★				7°
			7.14	0.80	0.80	23.8	N123K2-0714-0008-GF		★				★			★				★				★				7°
		L	7.92	0.80	0.80	29.0	N123L2-0792-0008-GF		★				★			★				★				★				7°
			8.00	0.20	0.20	29.6	N123L2-0800-0002-GF		☆	★	☆		☆	★	☆	★	☆	☆		☆	☆	★		★	☆	☆	★	7°

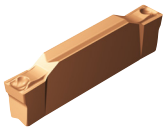
SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung

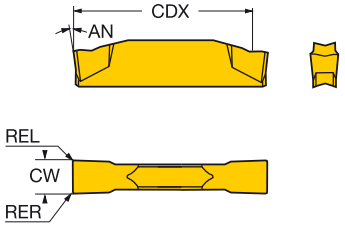
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
N123x2-GF	-0.020	0.020	-0.05	0.05

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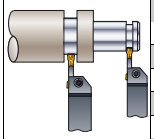
CoroCut® 1-2 Wendeschneidplatte zum Einstechen

Nuten für Sicherungsringe





CoroCut® 2-Wendeschneidplatte

		SSC	CW	REL	RER	CDX	Bestellnummer	P		M			K		N			S			Abmessungen, mm		
								1105	1125	1105	1125	H13A	1125	H13A	1105	1125	H13A	1105	1125	H13A	GB	BN	AN
Schlichten		E	1.85	0.10	0.10	19.3	N123E2-0185-0001-GF	☆	★	☆	★	☆	★	☆	☆	☆	★	★	☆	☆	25°	0.1	7°
			2.15	0.10	0.10	19.3	N123E2-0215-0001-GF		★		★	☆	★	☆		☆	★		★	☆			7°
		F	2.65	0.20	0.20	19.2	N123F2-0265-0002-GF		★		★	☆	★	☆		☆	★		★	☆			7°
		G	3.15	0.20	0.20	19.2	N123G2-0315-0002-GF		★		★		★			★			★				7°
		H	4.15	0.20	0.20	24.4	N123H2-0415-0002-GF		★		★		★			★			★				7°
		J	5.15	0.20	0.20	24.4	N123J2-0515-0002-GF		★		★		★			★			★				7°

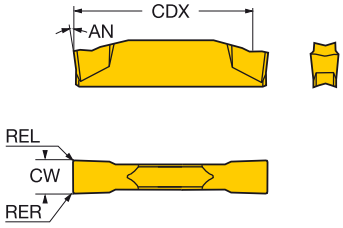
SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
N123x2-GF (CIRCLIP)	0.090	0.130	-0.05	0.05

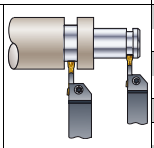
B4 B4 B130 B149 B138 H36 H35 H17

CoroCut® 1-2 Wendeschneidplatte zum Einstechen





CoroCut® 2-Wendeschneidplatte

		SSC	CW	REL	RER	CDX	Bestellnummer	P				M				K					N			S				Abmessungen, mm
								1125	1145	2135	3115	1125	1145	2135	H13A	1125	2135	3115	4325	H13A	1125	2135	H13A	1125	1145	2135	H13A	AN
Mittel		E	2.00	0.20	0.20	18.8	N123E2-0200-0002-GM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	☆	7°
			2.39	0.20	0.20	18.4	N123E2-0239-0002-GM	☆		★	☆	☆		★	☆	☆	☆	☆	★	☆	☆	☆	★	★		☆	☆	7°
		G	3.00	0.30	0.30	18.2	N123G2-0300-0003-GM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	☆	7°
			3.18	0.30	0.30	18.0	N123G2-0318-0003-GM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	☆	7°
		H	4.00	0.30	0.30	23.0	N123H2-0400-0003-GM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	☆	7°
		J	4.75	0.30	0.30	22.6	N123J2-0475-0003-GM	☆		★	☆	☆		★	☆	☆	☆	☆	★	☆	☆	☆	★	★		☆	☆	7°
			5.00	0.40	0.40	22.9	N123J2-0500-0004-GM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	☆	7°
		K	6.00	0.40	0.40	22.7	N123K2-0600-0004-GM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	☆	7°
			6.35	0.25	0.25	22.6	N123K2-0635-0003-GM	☆		★	☆	☆		★		☆	☆	☆	★		★	☆		★		☆		7°
		L	7.92	0.30	0.30	28.7	N123L2-0792-0003-GM	★				★				☆			★		★			★				7°
			8.00	0.50	0.50	28.4	N123L2-0800-0005-GM	☆		★	☆	☆		★	☆	☆	☆	☆	★	☆	☆	☆	★	★		☆	☆	7°
		M	9.05	0.80	0.80	28.0	N123M2-0900-0008-GM	★				★				☆			★		★			★				7°
			10.00	0.80	0.80	28.0	N123M2-1000-0008-GM	★				★				☆			★		★			★				7°

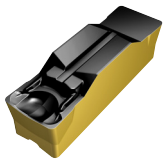
SSC = Entsprechend SSC am Halter.

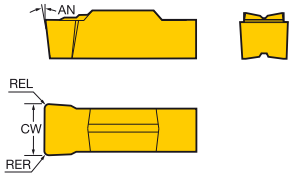
N = Neutrale Ausführung

Toleranzen:				
Bestellnummer	CWTOLL	CWTOLU	RETOLL	RETOLU
N123E2-0200-0002-GM	0.000	0.100	-0.10	0.10
N123E2-0239-0002-GM	-0.050	0.050	-0.10	0.10
N123G2-0300-0003-GM	0.000	0.100	-0.10	0.10
N123G2-0318-0003-GM	-0.050	0.050	-0.10	0.10
N123H2-0400-0003-GM	0.000	0.100	-0.10	0.10
N123J2-0475-0003-GM	-0.050	0.050	-0.10	0.10
N123J2-0500-0004-GM	0.000	0.100	-0.10	0.10
N123K2-0600-0004-GM	0.000	0.100	-0.10	0.10
N123K2-0635-0003-GM	-0.050	0.050	-0.10	0.10
N123L2-0792-0003-GM	-0.050	0.050	-0.10	0.10
N123L2-0800-0005-GM	0.000	0.100	-0.10	0.10
N123M2-0900-0008-GM	-0.100	0.100	-0.10	0.10
N123M2-1000-0008-GM	-0.100	0.100	-0.10	0.10

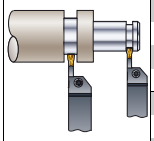
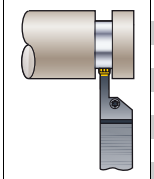
B4 B4 B130 B149 B138 H36 H35 H17

CoroCut® 1-2 Wendeschneidplatte zum Einstechen





CoroCut® 1-Wendeschneidplatte

		SSC	CW	REL	RER	Bestellnummer	P 1105	P 1125	P 1145	P 2135	M 1105	M 1125	M 1145	M 2135	M H13A	K 1125	K 2135	K 4325	K H13A	N 1105	N 1125	N 2135	N H13A	S 1105	S 1125	S 1145	S 2135	S H13A	Abmessungen, mm AN
Mittel		M	9.00	0.80	0.80	N123M1-0900-0008-GM	☆	★	☆		☆	★	☆		☆	☆		★	☆	☆	☆		★	★	☆	☆		☆	7°
			9.53	0.80	0.80	N123M1-0953-0008-GM		★				★				☆		★			★				★				7°
			10.00	0.80	0.80	N123M1-1000-0008-GM	☆	★	☆		☆	★	☆			☆		★		☆	★			★	☆	☆			7°
			11.00	0.80	0.80	N123M1-1100-0008-GM	☆	★	☆		☆	★	☆		☆	☆		★	☆	☆	☆		★	★	☆	☆		☆	7°
		R	12.00	0.80	0.80	N123R1-1200-0008-GM	☆	★			☆	★				☆		★		☆	★			★	☆				13°
			12.70	0.80	0.80	N123R1-1270-0008-GM		★				★				☆		★			★				★				13°
			15.00	0.80	0.80	N123R1-1500-0008-GM	☆	★			☆	★				☆		★		☆	★			★	☆				13°
Schruppen		R	15.00	1.20	1.20	N123R1-1500-0010-GR		★		☆		☆		★		☆	☆	★			★	☆			★		☆		13°

SSC = Entsprechend SSC am Halter.

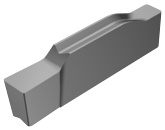
N = Neutrale Ausführung

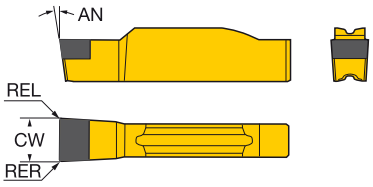
Toleranzen:				
Bestellnummer	CWTOLL	CWTOLU	RETOLL	RETOLU
N123M1-0900-0008-GM	-0.030	0.030	-0.05	0.05
N123M1-0953-0008-GM	-0.030	0.030	-0.05	0.05
N123M1-1000-0008-GM	-0.030	0.030	-0.05	0.05
N123M1-1100-0008-GM	-0.030	0.030	-0.05	0.05
N123R1-1200-0008-GM	-0.100	0.100	-0.10	0.10
N123R1-1270-0008-GM	-0.100	0.100	-0.10	0.10
N123R1-1500-0008-GM	-0.100	0.100	-0.10	0.10
N123R1-1500-0010-GR	-0.080	0.080	-0.10	0.10

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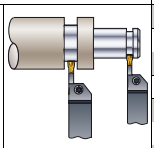
CoroCut® 1-2 Wendeschneidplatte zum Einstechen

Zum Nutendrehen in gehärteten Werkstoffen





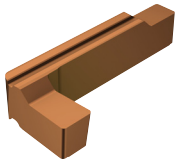
CoroCut® 1-Wendeschneidplatte

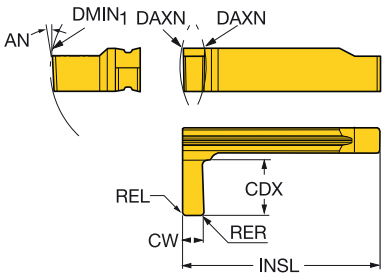
		SSC	CW	RE	REL	RER	Bestellnummer	S 7015	H 7015	Abmessungen, mm GB	BN	AN
Schlichten		G	3.00		0.40	0.40	N123G1-030004S01025	★	★	25°	0.1	7°
		H	4.00		0.40	0.40	N123H1-040004S01025	★	★	25°	0.1	7°
			5.00		0.40	0.40	N123H1-050004S01025	★	★	25°	0.1	7°
		J	6.00		0.40	0.40	N123J1-060004S01025	★	★	25°	0.1	7°
		L	8.00	0.80	0.80	0.80	N123L1-080008S01025	★	★	25°	0.1	7°

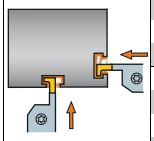
SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
N123x1..S	-0.020	0.020	-0.05	0.05

CoroCut® 1-2 Wendeschneidplatte zum Einstechen





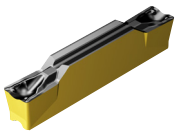
		SSC	CW	REL	RER	CDX	DMIN1	DAXIN	Bestellnummer	P 1115	M 1115	Abmessungen, mm AN
Schlichten		HX	2.00	0.20	0.20	4.0	44.0	100.0	R/LG123H1-0200-0002-GS	★	★	7°
			3.00	0.20	0.20	5.0	44.0	98.0	R/LG123H1-0300-0002-GS	★	★	7°
			4.00	0.40	0.40	6.0	44.0	96.0	R/LG123H1-0400-0004-GS	★	★	7°
		LX	2.00	0.20	0.20	6.0	62.0	143.0	R/LG123L1-0200-0002-GS	★	★	7°
			3.00	0.20	0.20	9.0	62.0	141.0	R/LG123L1-0300-0002-GS	★	★	7°
			4.00	0.40	0.40	9.0	62.0	139.0	R/LG123L1-0400-0004-GS	★	★	7°

SSC = Entsprechend SSC am Halter.

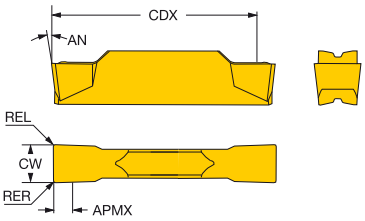
R = Rechtsausführung, L = Linksausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
R/LG123..-GS	-0.020	0.020	-0.05	0.05

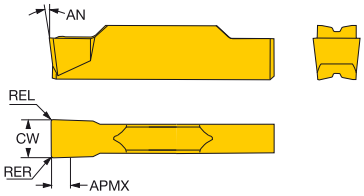
CoroCut® 1-2 Wendeschneidplatte zum Drehen



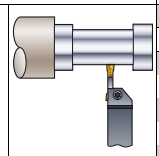
N123x2-TF



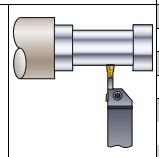
N123x1-TF



CoroCut® 1-Wendeschneidplatte

		SSC	CW	REL	RER	Bestellnummer	P 1125	P 1145	P 2135	P 3115	P 4325	M 1125	M 1145	M 2135	M H13A	K 1125	K 2135	K 3115	K 4325	K H13A	N 1125	N 2135	N H13A	S 1125	S 1145	S 2135	S H13A	H 2135	Abmessungen, mm AN
Schlichten		G	3.00	0.30	0.30	N123G1-0300-0003-TF	☆	☆	★		☆	☆	☆	★	☆	☆	☆		★	☆	☆	☆	★	★	☆	☆	☆	★	7°
		H	4.00	0.40	0.40	N123H1-0400-0004-TF	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	☆	★	7°
		K	6.00	0.40	0.40	N123K1-0600-0004-TF	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	☆	★	7°

CoroCut® 2-Wendeschneidplatte

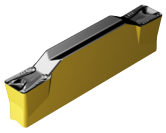
		SSC	CW	REL	RER	CDX	Bestellnummer	P 1105	P 1125	P 1145	P 2135	P 3115	P 4325	P 525	M 1105	M 1125	M 1145	M 2135	M H13A	K 1125	K 2135	K 3115	K 4325	K H13A	N 1105	N 1125	N 2135	N H13A	S 1105	S 1125	S 1145	S 2135	S H13A	H 2135	Abmessungen, mm AN
Schlichten		G	3.00	0.30	0.30	18.5	N123G2-0300-0003-TF	☆	☆		★	☆	☆	☆	☆	☆		★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆		☆	☆	★	7°
		H	4.00	0.40	0.40	23.3	N123H2-0400-0004-TF	☆	☆		★	☆	☆	☆	☆	☆		★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆		☆	☆	★	7°
		J	5.00	0.40	0.40	23.3	N123J2-0500-0004-TF	☆	☆		★	☆	☆		☆	☆		★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆		☆	☆	★	7°
		K	6.00	0.40	0.40	23.3	N123K2-0600-0004-TF	☆	☆	☆	★	☆	☆		☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
		L	8.00	0.80	0.80	28.0	N123L2-0800-0008-TF	☆	☆		★	☆	☆		☆	☆		★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	★	☆		☆	☆	★	7°

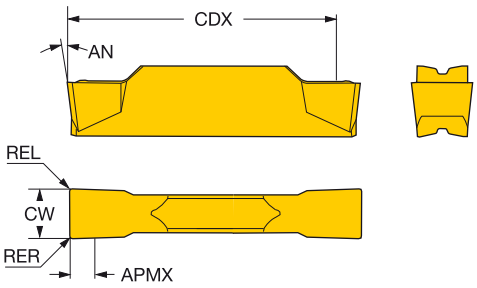
SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
N123x1-TF	0.000	0.100	-0.10	0.10
N123x2-TF	0.000	0.100	-0.10	0.10

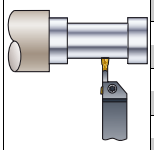
B4 B4 B130 B149 B138 H36 H35 H17

CoroCut® 1-2 Wendeschneidplatte zum Drehen





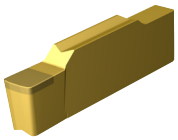
CoroCut® 2-Wendeschneidplatte

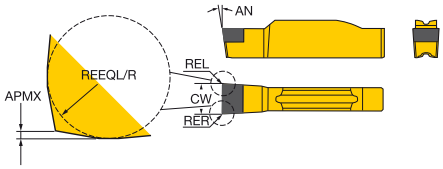
		SSC	CW	REL	RER	CDX	Bestellnummer	P							M					K					N					S					H	Abmessungen, mm
								1105	1125	1145	2135	3115	4325	525	1105	1125	1145	2135	H13A	1125	2135	3115	4325	H13A	1105	1125	2135	H13A	1105	1125	1145	2135	H13A	2135	AN
Mittel		G	3.00	0.40	0.40	18.4	N123G2-0300-0004-TM	☆	☆	☆	★	☆	☆		☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
		H	4.00	0.40	0.40	23.4	N123H2-0400-0004-TM		☆	☆	★	☆	☆			☆	☆	★	☆	☆	☆	☆	★	☆		☆	☆	★		★	☆	☆	☆	★	7°
			4.00	0.80	0.80	23.4	N123H2-0400-0008-TM	☆	☆	☆	★	☆	☆	☆	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
		J	5.00	0.40	0.40	23.4	N123J2-0500-0004-TM		☆	☆	★	☆	☆			☆	☆	★	☆	☆	☆	☆	★	☆		☆	☆	★		★	☆	☆	☆	★	7°
			5.00	0.80	0.80	23.0	N123J2-0500-0008-TM	☆	☆	☆	★	☆	☆		☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
		K	6.00	0.40	0.40	23.4	N123K2-0600-0004-TM		☆		★	☆	☆			☆		★	☆	☆	☆	☆	★	☆		☆	☆	★		★		☆	☆	★	7°
			6.00	0.80	0.80	23.0	N123K2-0600-0008-TM	☆	☆	☆	★	☆	☆		☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
		L	8.00	0.80	0.80	28.0	N123L2-0800-0008-TM	☆	☆	☆	★	☆	☆		☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
			8.00	1.20	1.20	27.6	N123L2-0800-0012-TM		☆		★	☆	☆			☆		★	☆	☆	☆	☆	★	☆		☆	☆	★		★		☆	☆	★	7°

SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
N123x2-TM	0.000	0.100	-0.10	0.10

CoroCut® 1-2 Wendeschneidplatte zum Drehen





CoroCut® 1-Wendeschneidplatte

	SSC	CW	REEQL	REEQR	REL	RER	Bestellnummer	H 7105	H 7115	Abmessungen, mm GB	BN	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten	G	3.00	1.60	1.60	0.40	0.40	N123G1-0300S01025-XB	☆	★	25°	0.1	7°	-0.020	0.020	-0.050	0.050
	J	5.00	2.60	2.60	0.20	0.20	N123J1-0500S01025-XB	☆	★	25°	0.1	7°	-0.020	0.020	-0.050	0.050

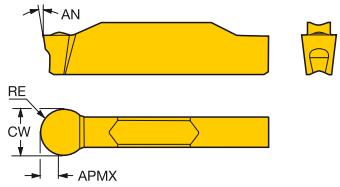
N = Neutrale Ausführung

H36 H17

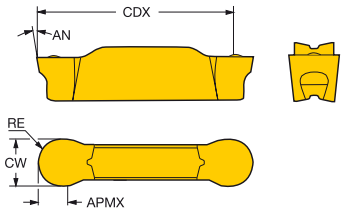
CoroCut® 1-2 Wendeschneidplatte zum Profildrehen



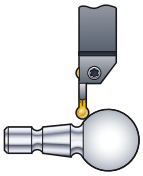
N123x1-RO



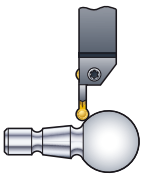
N123x2-RO



CoroCut® 1-Wendeschneidplatte

		SSC	CW	RE	Bestellnummer	P 1105	P 1125	M 1105	M 1125	M S05F	K 1125	N 1105	N 1125	S 1105	S 1125	S S05F	Abmessungen, mm AN
Schlichten		F	3.00	1.50	N123F1-0300-RO	☆	★	☆	★	☆	★	☆	★	★	☆	☆	7°
			3.18	1.59	N123F1-0318-RO	☆	★	☆	★	☆	★	☆	★	★	☆	☆	7°
		H	4.00	2.00	N123H1-0400-RO	☆	★	☆	★	☆	★	☆	★	★	☆	☆	7°
			4.75	2.38	N123H1-0475-RO	☆	★	☆	★	☆	★	☆	★	★	☆	☆	7°
			5.00	2.50	N123H1-0500-RO	☆	★	☆	★	☆	★	☆	★	★	☆	☆	7°
		J	6.00	3.00	N123J1-0600-RO	☆	★	☆	★	☆	★	☆	★	★	☆	☆	7°
		L	8.00	4.00	N123L1-0800-RO		★		★	☆	★		★		★	☆	7°

CoroCut® 2-Wendeschneidplatte

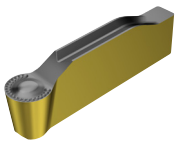
		SSC	CW	RE	CDX	Bestellnummer	P 1105	P 1125	P 2135	M 1105	M 1125	M 2135	M H13A	M S05F	K 1125	K 2135	K H13A	N 1105	N 1125	N 2135	N H13A	S 1105	S 1125	S 2135	S H13A	S S05F	H 2135	Abmessungen, mm AN
Schlichten		E	2.00	1.00	19.2	N123E2-0200-RO	☆	☆	★	☆	☆	★	☆	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
			2.39	1.20	19.0	N123E2-0239-RO		★			★			☆	★				★				★			☆		7°
		F	3.00	1.50	18.7	N123F2-0300-RO	☆	☆	★	☆	☆	★	☆	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
			3.18	1.59	18.6	N123F2-0318-RO	☆	★		☆	★		☆	☆	★		☆	☆	☆		★	★	☆		☆	☆		7°
		H	3.96	1.98	23.3	N123H2-0396-RO		★			★		☆	☆	★		☆		☆		★		★		☆	☆		7°
			4.00	2.00	23.3	N123H2-0400-RO	☆	☆	★	☆	☆	★	☆	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
			4.50	2.25	23.0	N123H2-0450-RO		★			★		☆		★		☆		☆		★		★		☆			7°
			4.75	2.38	22.9	N123H2-0475-RO	☆	★		☆	★		☆	☆	★		☆	☆	☆		★	★	☆		☆	☆		7°
			5.00	2.50	22.8	N123H2-0500-RO	☆	☆	★	☆	☆	★	☆	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
		J	6.00	3.00	22.2	N123J2-0600-RO	☆	☆	★	☆	☆	★	☆	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
			6.35	3.18	22.0	N123J2-0635-RO		★			★		☆	☆	★		☆		☆		★		★		☆	☆		7°
		K	7.14	3.57	21.6	N123K2-0714-RO		★			★				★				★				★					7°
		L	8.00	4.00	27.3	N123L2-0800-RO	☆	☆	★	☆	☆	★	☆	☆	★	☆	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°

SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung

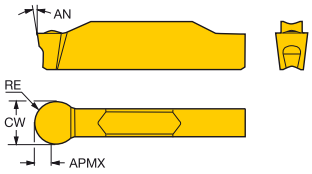
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
N123x1-RO	-0.020	0.020	-0.01	0.01
N123x2-RO	-0.020	0.020	-0.01	0.01

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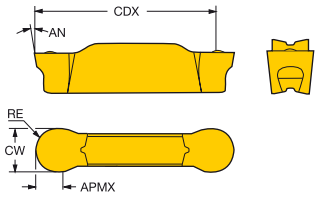
CoroCut® 1-2 Wendeschneidplatte zum Profildrehen



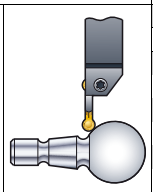
N123x1-RM



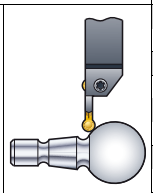
N123x2-RM



CoroCut® 1-Wendeschneidplatte

		SSC	CW	RE	Bestellnummer	P 1125	P 2135	P 3115	M 1125	M 2135	M H13A	K 1125	K 2135	K 3115	K 4325	K H13A	N 1125	N 2135	N H13A	S 1125	S 2135	S H13A	H 2135	Abmessungen, mm AN
Mittel		G	4.00	2.00	N123G1-0400-RM	☆	★		☆	★	☆	☆	☆		★	☆	☆	☆	★	★	☆	☆	★	7°
		J	6.00	3.00	N123J1-0600-RM	☆	★	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	★	7°
		L	8.00	4.00	N123L1-0800-RM	★			★		☆	☆			★	☆	☆		★	★		☆		7°

CoroCut® 2-Wendeschneidplatte

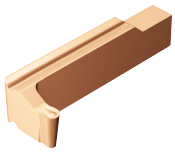
		SSC	CW	RE	CDX	Bestellnummer	P 1125	P 2135	P 3115	P 525	M 1125	M 2135	M H13A	K 1125	K 2135	K 3115	K 4325	K H13A	N 1125	N 2135	N H13A	S 1125	S 2135	S H13A	H 2135	Abmessungen, mm AN
Mittel		F	3.00	1.50	18.6	N123F2-0300-RM	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	★	7°
			3.18	1.59	18.6	N123F2-0318-RM	☆	★	☆		☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	★	7°
		G	4.00	2.00	18.1	N123G2-0400-RM	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	★	7°
		H	4.00	2.00	23.1	N123H2-0400-RM	☆	★	☆		☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	★	7°
			4.75	2.38	22.9	N123H2-0475-RM	★		☆		★			☆		☆	★		★			★				7°
			5.00	2.50	22.7	N123H2-0500-RM	☆	★	☆		☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	★	7°
		J	6.00	3.00	22.2	N123J2-0600-RM	☆	★	☆		☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	★	7°
			6.35	3.18	22.0	N123J2-0635-RM	★		☆		★			☆		☆	★		★			★				7°
		L	8.00	4.00	27.0	N123L2-0800-RM	☆	★	☆		☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	★	☆	☆	★	7°

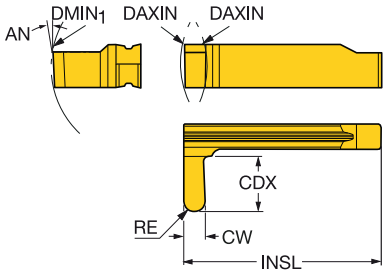
SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung

Toleranzen:				
Bestellnummer	CWTOLL	CWTOLU	RETOLL	RETOLU
N123F2-0300-RM	0.000	0.100	-0.10	0.10
N123F2-0318-RM	-0.050	0.050	-0.10	0.10
N123G1-0400-RM	0.000	0.100	-0.10	0.10
N123G2-0400-RM	0.000	0.100	-0.10	0.10
N123H2-0400-RM	0.000	0.100	-0.10	0.10
N123H2-0475-RM	-0.050	0.050	-0.10	0.10
N123H2-0500-RM	0.000	0.100	-0.10	0.10
N123J1-0600-RM	0.000	0.100	-0.10	0.10
N123J2-0600-RM	0.000	0.100	-0.10	0.10
N123J2-0635-RM	-0.050	0.050	-0.10	0.10
N123L1-0800-RM	0.000	0.100	-0.10	0.10
N123L2-0800-RM	0.000	0.100	-0.10	0.10

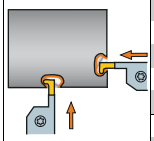
B4 B4 B130 B149 B138 H36 H35 H17

CoroCut® 1-2 Wendeschneidplatte zum Profildrehen





CoroCut® 1-Wendeschneidplatte

		SSC	CW	RE	CDX	DMIN1	DAXIN	Bestellnummer	P 1115	M 1115	S 1115	Abmessungen, mm AN
Schlichten		HX	2.00	1.00	4.0	44.0	100.0	R/LG123H1-0200-0010-RS	★	★		7°
			2.00	1.00	4.0	44.0	100.0	R/LG123H1-0200-RO	★	★		7°
			3.00	1.50	5.0	44.0	98.0	R/LG123H1-0300-0015-RS	★	★		7°
			3.00	1.50	5.0	44.0	98.0	R/LG123H1-0300-RO	★	★		7°
			4.00	2.00	6.0	44.0	96.0	R/LG123H1-0400-0020-RS	★	★		7°
		LX	2.00	1.00	6.0	62.0	143.0	R/LG123L1-0200-0010-RS	★	★	★	7°
			2.00	1.00	6.5	62.0	143.0	R/LG123L1-0200-RO	★	★		7°
			3.00	1.50	9.0	62.0	141.0	R/LG123L1-0300-0015-RS	★	★	★	7°
			3.00	1.50	9.5	62.0	141.0	R/LG123L1-0300-RO	★	★		7°
			4.00	2.00	9.0	62.0	139.0	R/LG123L1-0400-0020-RS	★	★	★	7°

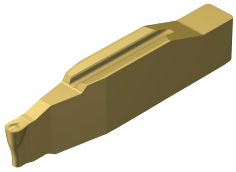
SSC = Entsprechend SSC am Halter. R = Rechtsausführung, L = Linksausführung

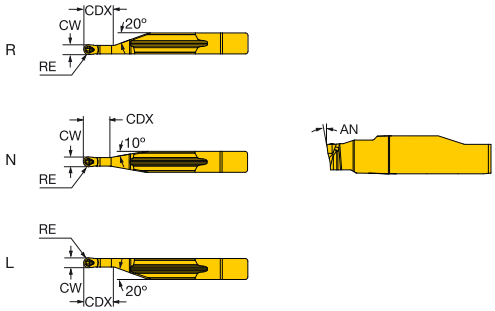
Min. Durchmesser für den ersten Einstich beim Axialeinstechen.

Toleranzen:	CWTOLL	CWTOLU	RETOLL	RETOLU
R/LG123..-RO	-0.020	0.020	-0.01	0.01
R/LG123..-RS	-0.020	0.020	-0.05	0.05

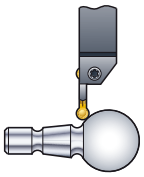
B4 B4 B130 B149 B138 H36 H35 H17

CoroCut® 1-2 Wendeschneidplatte zum Profildrehen





CoroCut® 1-Wendeschneidplatte

		SSC	CW	RE	CDX	Bestellnummer	P		M			K	N		S			Abmessungen, mm				
							1105	1125	1105	1125	S05F	1125	1105	1125	1105	1125	S05F	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		HL	2.00	1.00	5.0	L123H1-0200-RO	☆	★	☆	★	☆	★	★	☆	★	☆	☆	7°	-0.020	0.020	-0.010	0.010
		HL	1.50	0.75	4.0	L123H1-0150-RO		★	☆	★	☆	★	★	☆	★	☆	☆	7°	-0.020	0.020	-0.010	0.010
		HN	2.00	1.00	5.0	N123H1-0200-RO	☆	★	☆	★	☆	★	★	☆	★	☆	☆	7°	-0.020	0.020	-0.010	0.010
		HN	1.50	0.75	4.0	N123H1-0150-RO		★	☆	★	☆	★	★	☆	★	☆	☆	7°	-0.020	0.020	-0.010	0.010
		HR	2.00	1.00	5.0	R123H1-0200-RO	☆	★	☆	★	☆	★	★	☆	★	☆	☆	7°	-0.020	0.020	-0.010	0.010
		HR	1.50	0.75	4.0	R123H1-0150-RO		★	☆	★	☆	★	★	☆	★	☆	☆	7°	-0.020	0.020	-0.010	0.010

SSC = Entsprechend SSC am Halter.

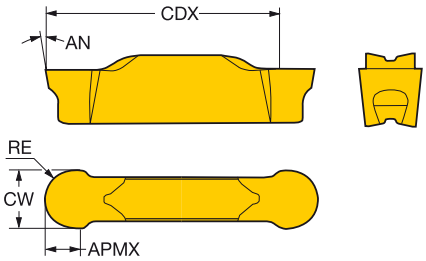
N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

B44 B130 H36

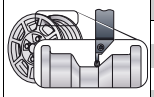
CoroCut® 1-2 Wendeschneidplatte zum Profildrehen

Profildrehen von Aluminium





CoroCut® 2-Wendeschneidplatte

		SSC	CW	RE	CDX	Bestellnummer	N H10	Abmessungen, mm AN
Mittel		J	6.00	3.00	22.2	N123J2-0600-AM	★	7°
		L	8.00	4.00	27.3	N123L2-0800-AM	★	7°

SSC = Entsprechend SSC am Halter.

N = Neutrale Ausführung

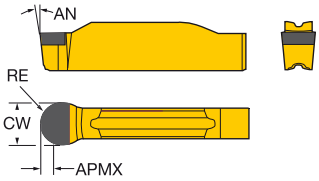
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
N123x2-AM	-0.020	0.020	-0.02	0.02

B4 B4 B130 B149 B138 H36 H35 H17

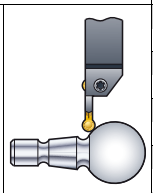
CoroCut® 1-2 Wendeschneidplatte zum Profildrehen

Profildrehen von gehärteten Werkstoffen und hochwarmfesten Legierungen





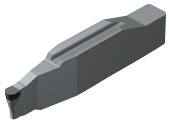
CoroCut® 1-Wendeschneidplatte

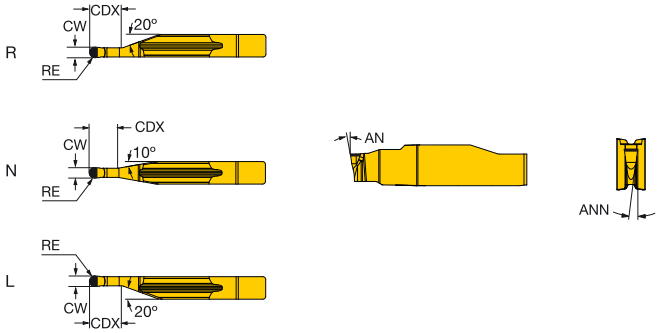
		SSC	CW	RE	Bestellnummer	S 7015	H 7015	H 7025	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		F	3.00	1.50	N123F1-0300-RE	★	★	☆	7°	-0.020	0.020	-0.020	0.020
			3.18	1.59	N123F1-0318-RE	★	★		7°	-0.020	0.020	-0.020	0.020
		H	4.00	2.00	N123H1-0400-RE	★	★	☆	7°	-0.020	0.020	-0.020	0.020
			5.00	2.50	N123H1-0500-RE	★	★		7°	-0.020	0.020	-0.020	0.020
		J	6.00	3.00	N123J1-0600-RE	★	★		7°	-0.020	0.020	-0.020	0.020
			6.35	3.18	N123J1-0635-RE	★	★		7°	-0.020	0.020	-0.020	0.020
		L	8.00	4.00	N123L1-0800-RE	★	★		7°	-0.020	0.020	-0.020	0.020

Abmessungen, mm

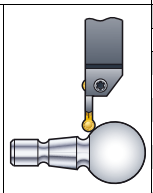
SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung

N123x1-RE (SF)





CoroCut® 1-Wendeschneidplatte

		SSC	CW	RE	CDX	Bestellnummer	S 7015	H 7015	H 7025	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		HL	2.00	1.00	5.0	L123H1-0200-RE	★	★		7°	-0.020	0.020	-0.010	0.010
		HN	2.00	1.00	5.0	N123H1-0200-RE	★	★	☆	7°	-0.020	0.020	-0.010	0.010
		HR	2.00	1.00	5.0	R123H1-0200-RE	★	★		7°	-0.020	0.020	-0.010	0.010

Abmessungen, mm

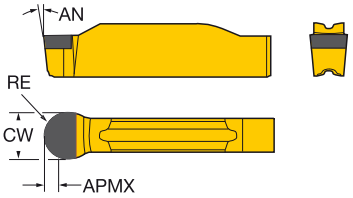
SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

B44 B130 H36

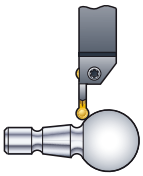
CoroCut® 1-2 Wendeschneidplatte zum Profildrehen

Profildrehen von NE- und gehärteten Werkstoffen

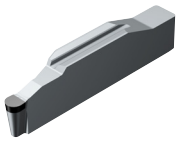




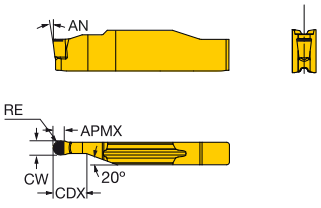
CoroCut® 1-Wendeschneidplatte

		SSC	CW	RE	Bestellnummer	N CD10	S 7015	H 7015	Abmessungen, mm GB	BN	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		F	3.00	1.50	N123F1-0300-RS	★					7°	-0.020	0.020	-0.020	0.020
			3.00	1.50	N123F1-0300S01025		★	★	25°	0.1	7°	-0.020	0.020	-0.020	0.020
		H	4.00	2.00	N123H1-0400-RS	★					7°	-0.020	0.020	-0.020	0.020
			4.00	2.00	N123H1-0400S01025		★	★	25°	0.1	7°	-0.020	0.020	-0.020	0.020
			5.00	2.50	N123H1-0500-RS	★					7°	-0.020	0.020	-0.020	0.020
			5.00	2.50	N123H1-0500S01025		★	★	25°	0.1	7°	-0.020	0.020	-0.020	0.020
		J	6.00	3.00	N123J1-0600-RS	★					7°	-0.020	0.020	-0.020	0.020
			6.00	3.00	N123J1-0600S01025		★	★	25°	0.1	7°	-0.020	0.020	-0.020	0.020
		L	8.00	4.00	N123L1-0800-RS	★					7°	-0.020	0.020	-0.020	0.020

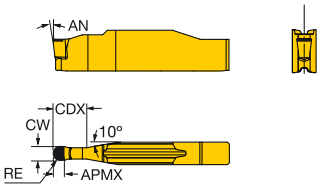
SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung



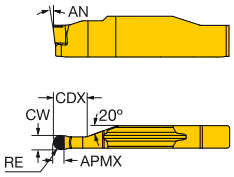
L123x1-RS (SF)



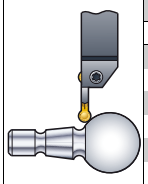
N123x1-RS (SF)



R123x1-RS (SF)



CoroCut® 1-Wendeschneidplatte

		SSC	CW	RE	CDX	Bestellnummer	N CD10	Abmessungen, mm AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		HL	2.00	1.00	5.0	L123H1-0200-RS	★	7°	-0.020	0.020	-0.010	0.010
		HR	2.00	1.00	5.0	R123H1-0200-RS	★	7°	-0.020	0.020	-0.010	0.010
		HN	2.00	1.00	5.0	N123H1-0200-RS	★	7°	-0.020	0.020	-0.020	0.020

SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

B4 B4 B130 B149 B138 H36 H35 H17

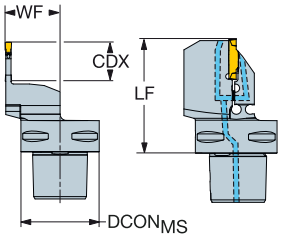
SANDVIK Coromant

CoroCut® 1-2 Schneidkopf zum Abstechen und Einstechen

Federspannsystem

Coromant Capto® - Präzisionskühlung





	SSC	CZC_{MS}	CDX	OHX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	KG	MIID
	E	C3	15.0	55.0	3	C3-R/LF123E15C22055E	32	55.0	22.0	150	0.37	N123E2-0200-0002-CM
		C4	15.0	60.0	3	C4-R/LF123E15C27060E	40	60.0	27.0	150	0.54	N123E2-0200-0002-CM
		C5	15.0	60.0	3	C5-R/LF123E15C35060E	50	60.0	35.0	150	0.77	N123E2-0200-0002-CM
	F	C3	15.0	55.0	3	C3-R/LF123F15C22055E	32	55.0	22.0	150	0.37	N123F2-0250-0002-CM
		C4	15.0	60.0	3	C4-R/LF123F15C27060E	40	60.0	27.0	150	0.55	N123F2-0250-0002-CM
		C5	20.0	65.0	3	C5-R/LF123F20C35065E	50	65.0	35.0	150	0.63	N123F2-0250-0002-CM
	G	C3	15.0	55.0	3	C3-R/LF123G15C22055E	32	55.0	22.0	150	0.38	N123G2-0300-0003-TF
		C3	20.0	60.0	3	C3-R/LF123G20C22060E	32	60.0	22.0	150	0.38	N123G2-0300-0003-TF
		C4	15.0	60.0	3	C4-R/LF123G15C27060E	40	60.0	27.0	150	0.54	N123G2-0300-0003-TF
		C4	20.0	65.0	3	C4-R/LF123G20C27065E	40	65.0	27.0	150	0.55	N123G2-0300-0003-TF
		C5	15.0	60.0	3	C5-R/LF123G15C35060E	50	60.0	35.0	150	0.78	N123G2-0300-0003-TF
		C5	20.0	65.0	3	C5-R/LF123G20C35065E	50	65.0	35.0	150	0.78	N123G2-0300-0003-TF
		C6	15.0	60.0	3	C6-R/LF123G15C45060E	63	60.0	45.0	150	1.17	N123G2-0300-0003-TF
		C6	20.0	65.0	3	C6-R/LF123G20C45065E	63	65.0	45.0	150	1.18	N123G2-0300-0003-TF
	H	C3	20.0	60.0	3	C3-R/LF123H20C22060E	32	60.0	22.0	150	0.38	N123H2-0400-0004-TF
		C4	20.0	65.0	3	C4-R/LF123H20C27065E	40	65.0	27.0	150	0.55	N123H2-0400-0004-TF
		C4	25.0	70.0	3	C4-R/LF123H25C27070E	40	70.0	27.0	150	0.56	N123H2-0400-0004-TF
		C5	25.0	70.0	3	C5-R/LF123H25C35070E	50	70.0	35.0	150	0.80	N123H2-0400-0004-TF
		C6	20.0	65.0	3	C6-R/LF123H20C45065E	63	65.0	45.0	150	1.20	N123H2-0400-0004-TF
		C6	25.0	70.0	3	C6-R/LF123H25C45070E	63	70.0	45.0	150	1.19	N123H2-0400-0004-TF
		C8	25.0	80.0	3	C8-R/LF123H25C51080E	80	80.0	51.0	150	2.27	N123H2-0400-0004-TF
	J	C4	20.0	65.0	3	C4-R/LF123J20C27065E	40	65.0	27.0	150	0.56	N123J2-0500-0004-TF
		C4	25.0	48.8	3	C4-R/LF123J25C27070E	40	70.0	27.0	150	0.57	N123J2-0500-0004-TF
		C5	25.0	70.0	3	C5-R/LF123J25C35070E	50	70.0	35.0	150	0.80	N123J2-0500-0004-TF
		C6	25.0	70.0	3	C6-R/LF123J25C45070E	63	70.0	45.0	150	1.21	N123J2-0500-0004-TF
		C8	25.0	80.0	3	C8-R/LF123J25C51080E	80	80.0	42.0	150	2.30	N123J2-0500-0004-TF
	K	C4	20.0	65.0	3	C4-R/LF123K20C27065E	40	65.0	27.0	150	0.57	N123K2-0600-0004-TF
		C4	25.0	48.8	3	C4-R/LF123K25C27070E	40	70.0	27.0	150	0.57	N123K2-0600-0004-TF
		C5	25.0	70.0	3	C5-R/LF123K25C35070E	50	70.0	35.0	150	0.81	N123K2-0600-0004-TF
		C6	25.0	70.0	3	C6-R/LF123K25C45070E	63	70.0	45.0	150	1.21	N123K2-0600-0004-TF
		C8	25.0	80.0	3	C8-R/LF123K25C51080E	80	80.0	42.0	150	2.29	N123K2-0600-0004-TF
	L	C5	25.0	70.0	3	C5-R/LF123L25C35070E	50	70.0	35.0	150	0.81	N123L2-0800-0008-TF
		C6	25.0	70.0	3	C6-R/LF123L25C45070E	63	70.0	45.0	150	1.21	N123L2-0800-0008-TF
		C6	32.0	80.0	3	C6-R/LF123L32C45080E	63	80.0	45.0	150	1.28	N123L2-0800-0008-TF
		C8	32.0	85.0	3	C8-R/LF123L32C51085E	80	85.0	42.0	150	2.28	N123L2-0800-0008-TF
	M	C6	32.0	80.0	3	C6-R/LF123M32C45080E	63	80.0	45.0	150	1.31	N123M2-1000-0008-GM
		C8	32.0	85.0	3	C8-R/LF123M32C51085E	80	85.0	42.0	150	2.31	N123M2-1000-0008-GM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

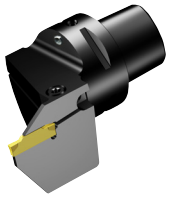
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

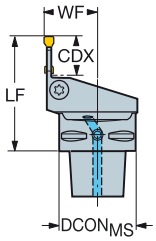
B4 F2 E1 G1 H36 H35 H18 H5

CoroCut® 1-2 Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr





	SSC	CZC_{MS}	CDX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	D	C3	8.0	3	C3-R/LF123D08-22050B	32	50.0	22.0	10	2.0	0.25	N123D2-0150-0002-CM
		C3	15.0	3	C3-R/LF123D15-22050B	32	50.0	22.0	10	3.5	0.26	N123D2-0150-0002-CM
		C4	8.0	3	C4-R/LF123D08-27050B	40	50.0	27.0	10	3.0	0.40	N123D2-0150-0002-CM
		C4	15.0	3	C4-R/LF123D15-27055B	40	55.0	27.0	10	3.5	0.45	N123D2-0150-0002-CM
		C5	8.0	3	C5-R/LF123D08-35055B	50	55.0	35.0	10	2.0	0.65	N123D2-0150-0002-CM
		C5	15.0	3	C5-R/LF123D15-35055B	50	55.0	35.0	10	3.5	0.70	N123D2-0150-0002-CM
	E	C3	8.0	3	C3-R/LF123E08-22050B	32	50.0	22.0	10	2.0	0.25	N123E2-0200-0002-CM
		C4	8.0	3	C4-R/LF123E08-27050B	40	50.0	27.0	10	3.7	0.40	N123E2-0200-0002-CM
		C5	8.0	3	C5-R/LF123E08-35060B	50	60.0	35.0	10	2.0	0.69	N123E2-0200-0002-CM
	F	C3	10.0	3	C3-R/LF123F10-22050B	32	55.0	22.0	10	3.0	0.25	N123F2-0250-0002-CM
		C4	10.0	3	C4-R/LF123F10-27050B	40	50.0	27.0	10	5.0	0.40	N123F2-0250-0002-CM
		C5	10.0	3	C5-R/LF123F10-35060B	50	60.0	35.0	10	2.5	0.68	N123F2-0250-0002-CM
	G	C3	10.0	3	C3-R/LF123G10-22050B	32	55.0	22.0	10	4.5	0.25	N123G2-0300-0003-TF
		C4	10.0	3	C4-R/LF123G10-27055B	40	55.0	27.0	10	4.0	0.41	N123G2-0300-0003-TF
		C5	10.0	3	C5-R/LF123G10-35060B	50	60.0	35.0	10	4.5	0.69	N123G2-0300-0003-TF
		C6	10.0	3	C6-R/LF123G10-45065B	63	65.0	45.0	10	3.0	1.15	N123G2-0300-0003-TF
	H	C3	13.0	3	C3-R/LF123H13-22055B	32	60.0	22.0	10	4.5	0.29	N123H2-0400-0004-TF
		C4	13.0	3	C4-R/LF123H13-27055B	40	55.0	27.0	10	7.5	0.41	N123H2-0400-0004-TF
		C5	13.0	3	C5-R/LF123H13-35060B	50	60.0	35.0	10	5.0	0.68	N123H2-0400-0004-TF
		C6	13.0	3	C6-R/LF123H13-45065B	63	65.0	45.0	10	4.0	1.14	N123H2-0400-0004-TF
	J	C4	13.0	3	C4-R/LF123J13-27055B	40	55.0	27.0	10	7.5	0.41	N123J2-0500-0002-CM
		C5	13.0	3	C5-R/LF123J13-35060B	50	60.0	35.0	10	5.0	0.68	N123J2-0500-0002-CM
		C6	13.0	3	C6-R/LF123J13-45065B	63	65.0	45.0	10	4.0	1.15	N123J2-0500-0002-CM
		C8	13.0	3	C8-R/LF123J13-42080B	80	80.0	42.0	10	3.5	2.29	N123J2-0500-0002-CM
	K	C4	16.0	3	C4-R/LF123K16-27060B	40	60.0	27.0	10	6.5	0.44	N123K2-0600-0004-TF
		C5	16.0	3	C5-R/LF123K16-35060B	50	60.0	35.0	10	7.0	0.68	N123K2-0600-0004-TF
		C6	16.0	3	C6-R/LF123K16-45065B	63	65.0	45.0	10	5.2	1.14	N123K2-0600-0004-TF
		C8	16.0	3	C8-R/LF123K16-42080B	80	80.0	42.0	10	4.0	2.28	N123K2-0600-0004-TF
	L	C5	13.0	3	C5-R/LF123L13-35060B	50	60.0	35.0	10	5.5	0.68	N123L2-0800-0008-TF
		C6	16.0	3	C6-R/LF123L16-45065B	63	65.0	45.0	10	5.5	1.13	N123L2-0800-0008-TF
		C8	25.0	3	C8-R/LF123L25-42080B	80	80.0	42.0	10	8.0	2.20	N123L2-0800-0008-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
SSC	Schraube
D, E, F	3212 012-259
G	3212 012-310
H, J, K, L	3212 012-360

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B4 F2 E1 G1 H36 H35 H18 H5

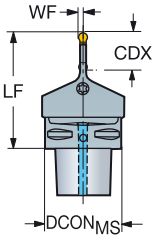
SANDVIK Coromant

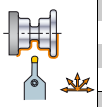
CoroCut® 1-2 Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr





	SSC	CZC_{MS}	CDX	CNSC	Bestellnummer	$DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	G	C3	20.0	0	**C3-NF123G20-00060B**	32	60.0	2.0	10	5.0	0.28	N123G2-0400- RM
		C4	20.0	3	**C4-NF123G20-00070B**	40	70.0	2.0	10	5.0	0.50	N123G2-0400- RM
		C5	20.0	3	**C5-NF123G20-00070B**	50	70.0	2.0	10	5.0	0.77	N123G2-0400- RM
		C6	20.0	3	**C6-NF123G20-00075B**	63	75.0	2.0	10	5.0	1.30	N123G2-0400- RM
	J	C4	25.0	3	**C4-NF123J25-00077B**	40	77.0	3.0	10	6.0	0.52	N123J2-0500-0004-TF
		C5	25.0	3	**C5-NF123J25-00077B**	50	77.0	3.0	10	6.0	0.72	N123J2-0500-0004-TF
		C6	25.0	3	**C6-NF123J25-00082B**	63	82.0	3.0	10	6.0	1.41	N123J2-0500-0004-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

N = Neutrale Ausführung

		Ersatzteile	
SSC	CZC_{MS}	Schraube	Düse
G	C3-C4	3212 012-310	5691 029-01
G	C5-C6	3212 012-310	5691 029-02
J	C4	3212 012-360	5691 029-01
J	C5-C6	3212 012-360	5691 029-02

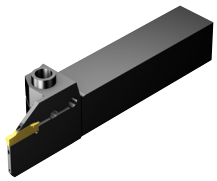
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

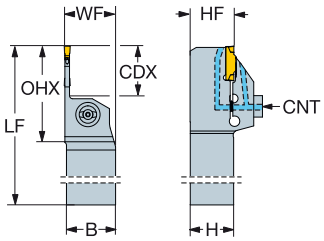
B4 F2 E1 G1 H36 H35 H18 H5

CoroCut® 1-2 Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem

Präzisionskühlung





	SSC	CZC_{MS}	CDX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	CNT	BAR	KG	MIID
	K	32 x 32	25.0	48.8	2	**R/LF123K25C3232E**	32.0	32.0	170.0	33.2	32.0	G 1/8-28	150	1.27	N123K2-0600-0004-TF
	L	32 x 32	32.0	55.4	2	**R/LF123L32C3232E**	32.0	32.0	170.0	33.2	32.0	G 1/8-28	150	1.23	N123L2-0800-0008-TF
	M	32 x 32	32.0	56.4	2	**R/LF123M32C3232E**	32.0	32.0	170.0	33.2	32.0	G 1/8-28	150	1.27	N123M2-1000-0008-GM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

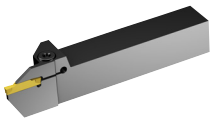
R = Rechtsausführung, L = Linksausführung

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

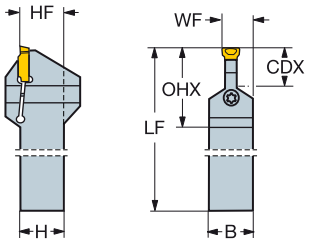
B4 F2 E1 G1 H36 H35 H18 H5

CoroCut® 1-2 Schaftwerkzeug zum Abstechen und Einstechen

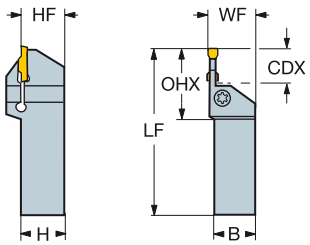
Schraubspannsystem



NF123..B



R/LF123..B



	SSC	CZC_{MS}	CDX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	D	16 x 16	8.0	25.5	R/LF123D08-1616B	16.0	16.0	100.0	17.0	16.0	2.5	0.22	N123D2-0150-0002-CM
		16 x 16	15.0	33.5	R/LF123D15-1616B	16.0	16.0	100.0	17.0	16.0	3.5	0.20	N123D2-0150-0002-CM
		20 x 20	8.0	25.5	R/LF123D08-2020B	20.0	20.0	125.0	21.0	20.0	2.5	0.40	N123D2-0150-0002-CM
		20 x 20	15.0	33.5	R/LF123D15-2020B	20.0	20.0	125.0	21.0	20.0	3.5	0.38	N123D2-0150-0002-CM
		25 x 25	8.0	25.5	R/LF123D08-2525B	25.0	25.0	150.0	26.0	25.0	2.5	0.72	N123D2-0150-0002-CM
		25 x 25	15.0	33.5	R/LF123D15-2525B	25.0	25.0	150.0	26.0	25.0	3.5	0.72	N123D2-0150-0002-CM
	E	16 x 16	8.0	25.5	R/LF123E08-1616B	16.0	16.0	125.0	17.0	16.0	2.5	0.26	N123E2-0200-0002-CM
		16 x 16	15.0	33.5	R/LF123E15-1616B	16.0	16.0	125.0	17.0	16.0	4.0	0.25	N123E2-0200-0002-CM
		20 x 20	8.0	25.5	R/LF123E08-2020B	20.0	20.0	125.0	21.0	20.0	2.5	0.38	N123E2-0200-0002-CM
		20 x 20	15.0	33.5	R/LF123E15-2020B	20.0	20.0	125.0	21.0	20.0	4.0	0.36	N123E2-0200-0002-CM
		25 x 25	8.0	25.5	R/LF123E08-2525B	25.0	25.0	150.0	26.0	25.0	2.5	0.72	N123E2-0200-0002-CM
		25 x 25	15.0	33.5	R/LF123E15-2525B	25.0	25.0	150.0	26.0	25.0	4.0	0.69	N123E2-0200-0002-CM
	F	16 x 16	10.0	29.0	R/LF123F10-1616B	16.0	16.0	125.0	17.0	16.0	3.0	0.26	N123F2-0250-0002-CM
		16 x 16	20.0	22.4	R/LF123F20-1616B	16.0	16.0	125.0	17.0	16.0	4.0	0.25	N123F2-0250-0002-CM
		20 x 20	10.0	29.0	R/LF123F10-2020B	20.0	20.0	125.0	21.0	20.0	3.0	0.35	N123F2-0250-0002-CM
		20 x 20	20.0	22.4	R/LF123F20-2020B	20.0	20.0	125.0	21.0	20.0	4.0	0.36	N123F2-0250-0002-CM
		25 x 25	10.0	29.0	R/LF123F10-2525B	25.0	25.0	150.0	26.0	25.0	3.0	0.72	N123F2-0250-0002-CM
		25 x 25	20.0	22.4	R/LF123F20-2525B	25.0	25.0	150.0	26.0	25.0	4.0	0.67	N123F2-0250-0002-CM
		32 x 25	20.0	40.0	R/LF123F20-3225B	25.0	32.0	170.0	26.0	32.0	4.0	0.99	N123F2-0250-0002-CM
	G	16 x 16	10.0	22.4	R/LF123G10-1616B	16.0	16.0	125.0	17.0	16.0	3.5	0.26	N123G2-0300-0003-TF
		16 x 16	20.0	41.0	R/LF123G20-1616B	16.0	16.0	125.0	17.0	16.0	5.0	0.26	N123G2-0300-0003-TF
		20 x 20	10.0	22.4	R/LF123G10-2020B	20.0	20.0	125.0	21.0	20.0	3.5	0.40	N123G2-0300-0003-TF
		20 x 20	20.0	41.0	R/LF123G20-2020B	20.0	20.0	125.0	21.0	20.0	5.0	0.36	N123G2-0300-0003-TF
		25 x 25	10.0	22.4	R/LF123G10-2525B	25.0	25.0	150.0	26.0	25.0	3.5	0.73	N123G2-0300-0003-TF
		25 x 25	20.0	41.0	R/LF123G20-2525B	25.0	25.0	150.0	26.0	25.0	5.0	0.68	N123G2-0300-0003-TF
		32 x 25	10.0	30.0	R/LF123G10-3225B	25.0	32.0	170.0	26.0	32.0	3.5	1.05	N123G2-0300-0003-TF
		32 x 25	20.0	41.0	R/LF123G20-3225B	25.0	32.0	170.0	26.0	32.0	5.0	0.99	N123G2-0300-0003-TF
		32 x 32	20.0	41.0	R/LF123G20-3232B	32.0	32.0	170.0	33.0	32.0	5.0	1.24	N123G2-0300-0003-TF
	H	16 x 16	13.0	34.0	R/LF123H13-1616B	16.0	16.0	125.0	17.0	16.0	4.5	0.21	N123H2-0400-0004-TF
		16 x 16	25.0	47.0	R/LF123H25-1616B	16.0	16.0	125.0	17.0	16.0	7.0	0.26	N123H2-0400-0004-TF
		20 x 20	13.0	34.0	R/LF123H13-2020BM	20.0	20.0	125.0	21.0	20.0	4.5	0.41	N123H2-0400-0004-TF
		20 x 20	25.0	47.0	R/LF123H25-2020BM	20.0	20.0	125.0	21.0	20.0	7.0	0.39	N123H2-0400-0004-TF
		25 x 25	13.0	34.0	R/LF123H13-2525BM	25.0	25.0	150.0	26.0	25.0	4.5	0.73	N123H2-0400-0004-TF
		25 x 25	25.0	47.0	R/LF123H25-2525BM	25.0	25.0	150.0	26.0	25.0	7.0	0.68	N123H2-0400-0004-TF
		32 x 25	13.0	34.0	R/LF123H13-3225BM	25.0	32.0	170.0	26.0	32.0	4.5	1.05	N123H2-0400-0004-TF
		32 x 25	25.0	47.0	R/LF123H25-3225BM	25.0	32.0	170.0	26.0	32.0	7.0	0.97	N123H2-0400-0004-TF
		32 x 32	13.0	34.0	R/LF123H13-3232BM	32.0	32.0	170.0	33.0	32.0	4.5	1.31	N123H2-0400-0004-TF
		32 x 32	25.0	47.0	R/LF123H25-3232BM	32.0	32.0	170.0	33.0	32.0	7.0	1.22	N123H2-0400-0004-TF
	J	20 x 20	13.0	34.0	R/LF123J13-2020BM	20.0	20.0	125.0	21.0	20.0	5.0	0.41	N123J2-0500-0002-CM
		25 x 25	13.0	34.0	R/LF123J13-2525BM	25.0	25.0	150.0	26.0	25.0	5.0	0.73	N123J2-0500-0002-CM
		25 x 25	22.0	30.0	R/LF123J22-2525B	25.0	25.0	150.0	26.0	25.0	6.0	0.70	N123J2-0500-0004-TF
		25 x 25	32.0	57.0	R/LF123J32-2525BM	25.0	25.0	150.0	26.0	25.0	7.5	0.68	N123J2-0500-0002-CM
		32 x 25	13.0	34.0	R/LF123J13-3225BM	25.0	32.0	170.0	26.0	32.0	5.0	1.05	N123J2-0500-0002-CM
		32 x 25	32.0	57.0	R/LF123J32-3225BM	25.0	32.0	170.0	26.0	32.0	7.5	0.97	N123J2-0500-0002-CM
		32 x 32	13.0	34.0	R/LF123J13-3232BM	32.0	32.0	170.0	33.0	32.0	5.0	1.32	N123J2-0500-0002-CM
		32 x 32	32.0	57.0	R/LF123J32-3232BM	32.0	32.0	170.0	33.0	32.0	7.5	1.21	N123J2-0500-0002-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung


B4


F2


E1



H36

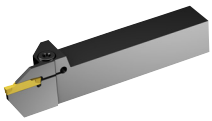

H35



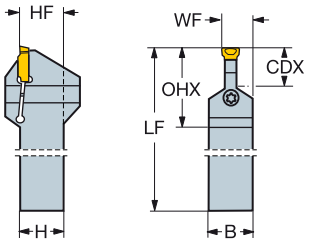
H18

CoroCut® 1-2 Schaftwerkzeug zum Abstechen und Einstechen

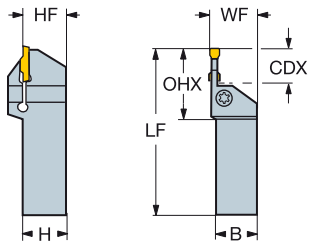
Schraubspannsystem

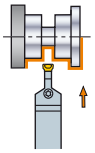


NF123..B



R/LF123..B



	SSC	CZC_{MS}	CDX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	K	25 x 25	16.0	39.0	**R/LF123K16-2525BM**	25.0	25.0	150.0	26.0	25.0	5.5	0.74	N123K2-0600-0004-TF
		25 x 25	32.0	58.0	**R/LF123K32-2525BM**	25.0	25.0	150.0	26.0	25.0	7.5	0.69	N123K2-0600-0004-TF
		32 x 25	16.0	39.0	**R/LF123K16-3225BM**	25.0	32.0	170.0	26.0	32.0	5.5	1.03	N123K2-0600-0004-TF
		32 x 25	32.0	58.0	**R/LF123K32-3225BM**	25.0	32.0	170.0	26.0	32.0	7.5	0.96	N123K2-0600-0004-TF
		32 x 32	16.0	39.0	**R/LF123K16-3232BM**	32.0	32.0	170.0	33.0	32.0	5.5	1.29	N123K2-0600-0004-TF
		32 x 32	32.0	58.0	**R/LF123K32-3232BM**	32.0	32.0	170.0	33.0	32.0	7.5	1.21	N123K2-0600-0004-TF
	L	25 x 25	16.0	41.0	**R/LF123L16-2525BM**	25.0	25.0	150.0	26.0	25.0	6.5	0.74	N123L2-0800-0008-TF
		25 x 25	25.0	52.0	**R/LF123L25-2525BM**	25.0	25.0	150.0	26.0	25.0	7.0	0.74	N123L2-0800-0008-TF
		32 x 25	25.0	52.0	**R/LF123L25-3225BM**	25.0	32.0	170.0	26.0	32.0	7.0	1.01	N123L2-0800-0008-TF
		32 x 25	32.0	60.0	**R/LF123L32-3225BM**	25.0	32.0	170.0	26.0	32.0	7.5	0.97	N123L2-0800-0008-TF
		32 x 32	32.0	60.0	**R/LF123L32-3232BM**	32.0	32.0	170.0	33.0	32.0	7.5	1.20	N123L2-0800-0008-TF
	M	32 x 32	32.0	63.9	**R/LF123M32-3232B**	32.0	32.0	250.0	34.0	32.0	9.0	2.13	N123M1-1100-0008-GM
		40 x 40	32.0	63.9	**R/LF123M32-4040B**	40.0	40.0	250.0	42.0	40.0	9.0	3.14	N123M1-1100-0008-GM
		40 x 40	50.0	63.9	**R/LF123M50-4040B**	40.0	40.0	250.0	42.0	40.0	4.5	2.78	N123M1-1100-0008-GM
	R	32 x 32	32.0	71.3	**R/LF123R32-3232B**	32.0	32.0	250.0	34.5	32.0	10.0	2.13	N123R1-1500-0010-GR
		40 x 40	32.0	71.3	**R/LF123R32-4040B**	40.0	40.0	250.0	42.5	40.0	10.0	3.15	N123R1-1500-0010-GR
		40 x 40	50.0	71.3	**R/LF123R50-4040B**	40.0	40.0	250.0	42.5	40.0	4.5	2.76	N123R1-1500-0010-GR
	M	40 x 40	32.0	63.9	**NF123M32-4040B**	40.0	40.0	250.0	25.7	40.0	9.0	3.00	N123M1-1100-0008-GM
	R	40 x 40	32.0	71.3	**NF123R32-4040B**	40.0	40.0	250.0	27.5	40.0	10.0	3.14	N123R1-1500-0010-GR

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

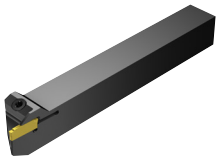
			Ersatzteile
SSC	CDX	CZC_{MS}	Schraube
D,E,F	8-20	16 x 16-32 x 25	3212 012-259
G,H	10-25	16 x 16	3212 012-309
G	10-20	20 x 20-32 x 32	3212 012-310
H,J,K,L	13-16	20 x 20-32 x 32	5512 044-01
J	22	25 x 25	3212 012-360
H,J,K,L,M,R	25-32	20 x 20-40 x 40	5512 044-01
M,R	50	40 x 40	5512 046-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

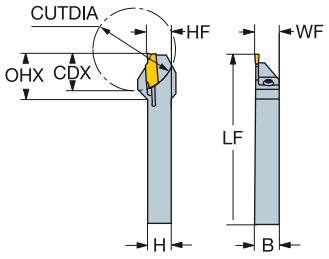
B4 F2 E1 H36 H35 H18

CoroCut® 1-2 Schaftwerkzeug zum Abstechen und Einstechen

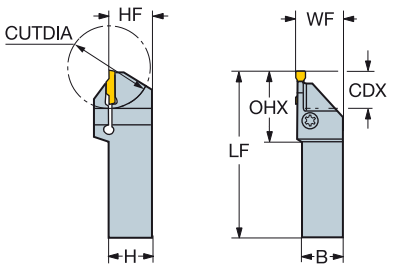
Schraubspannsystem

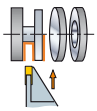


R/LF123..B-S



R/LF123..D



	SSC	CZC_{MS}	CDX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	CUTDIA	NM	KG	MIID
	D	16 x 16	8.0	19.6	**RF123D08-1616B-S**	16.0	16.0	125.0	16.0	16.0	16	2.5	0.26	N123D2-0150-0002-CM
		16 x 16	17.0	28.6	**RF123D17-1616B-S**	16.0	16.0	125.0	16.0	16.0	34	2.5	0.24	N123D2-0150-0002-CM
	E	16 x 16	17.0	28.6	**R/LF123E17-1616B-S**	16.0	16.0	125.0	16.0	16.0	34	2.5	0.24	N123E2-0200-0002-CM
		16 x 16	11.0	22.6	**RF123E11-1616B-S**	16.0	16.0	125.0	16.0	16.0	22	2.5	0.25	N123E2-0200-0002-CM
	F	16 x 16	17.0	28.6	**R/LF123F17-1616B-S**	16.0	16.0	125.0	16.0	16.0	34	2.5	0.24	N123F2-0250-0002-CM
	G	16 x 16	17.0	28.6	**R/LF123G17-1616B-S**	16.0	16.0	125.0	16.0	16.0	34	3.0	0.24	N123G2-0300-0003-TF
	E	20 x 20	17.0	35.5	**R/LF123E17-2020D**	20.0	20.0	125.0	20.5	20.0	42	4.0	0.40	N123E2-0200-0002-CM
	F	20 x 20	17.0	22.4	**R/LF123F17-2020D**	20.0	20.0	125.0	20.5	20.0	42	4.0	0.40	N123F2-0250-0002-CM
		25 x 25	17.0	22.4	**R/LF123F17-2525D**	25.0	25.0	150.0	25.5	25.0	42	4.0	0.71	N123F2-0250-0002-CM
	G	20 x 20	22.0	43.0	**R/LF123G22-2020D**	20.0	20.0	125.0	20.6	20.0	44	5.0	0.40	N123G2-0300-0003-TF
		25 x 25	22.0	43.0	**R/LF123G22-2525D**	25.0	25.0	150.0	25.6	25.0	44	5.0	0.69	N123G2-0300-0003-TF
	H	20 x 20	22.0	44.0	**R/LF123H22-2020D**	20.0	20.0	125.0	20.6	20.0	52	6.0	0.40	N123H2-0400-0004-TF
		25 x 25	22.0	44.0	**R/LF123H22-2525D**	25.0	25.0	150.0	25.6	25.0	52	6.0	0.71	N123H2-0400-0004-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
SSC	CZC_{MS}	Schraube
D	16 x 16	5513 021-04
E	16 x 16	5513 021-04
E	20 x 20	3212 012-259
F	16 x 16	5513 021-04
F	20 x 20-25 x 25	3212 012-259
G	16 x 16	5513 021-04
G	20 x 20-25 x 25	3212 012-310
H	20 x 20-25 x 25	5512 044-01

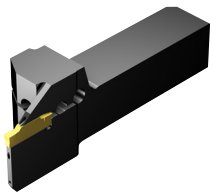
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B4 F2 E1 H36 H35 H18

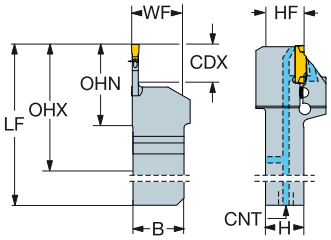
CoroCut® 1-2 QS Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem

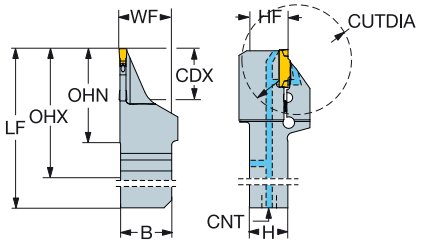
Präzisionskühlung



QS-R/LF123..C..E



QS-R/LF123..C..F



	SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	CUTDIA	CNT	BAR	KG	MIID
	E	20 x 20	20.0	62.7	37.7	3	**QS-R/LF123E20C2020F**	20.0	20.0	106.7	20.5	20.0	40	G 1/8-28	150	0.38	N123E2-0200-0002-CM
		25 x 25	15.0	57.1	32.1	3	QS-R/LF123E15C2525E	25.0	25.0	116.1	25.5	25.0		G 1/8-28	150	0.55	N123E2-0200-0002-CM
	F	20 x 20	20.0	62.7	37.7	3	**QS-R/LF123F20C2020F**	20.0	20.0	106.7	20.5	20.0	40	G 1/8-28	150	0.38	N123F2-0250-0002-CM
		25 x 25	20.0	62.1	37.1	3	QS-R/LF123F20C2525E	25.0	25.0	121.1	25.5	25.0		G 1/8-28	150	0.58	N123F2-0250-0002-CM
	G	20 x 20	15.0	57.7	32.7	3	**QS-R/LF123G15C2020E**	20.0	20.0	101.7	22.6	20.0		G 1/8-28	150	0.37	N123G2-0300-0003-TF
		20 x 20	20.0	62.7	37.7	3	**QS-R/LF123G20C2020F**	20.0	20.0	106.7	20.5	20.0	40	G 1/8-28	150	0.38	N123G2-0300-0003-TF
		25 x 25	15.0	57.1	32.1	3	QS-R/LF123G15C2525E	25.0	25.0	116.1	25.5	25.0		G 1/8-28	150	0.56	N123G2-0300-0003-TF
		25 x 25	20.0	62.1	37.1	3	QS-R/LF123G20C2525E	25.0	25.0	121.1	25.5	25.0		G 1/8-28	150	0.58	N123G2-0300-0003-TF
	H	20 x 20	20.0	62.7	37.7	3	**QS-R/LF123H20C2020E**	20.0	20.0	106.7	24.0	20.0		G 1/8-28	150	0.39	N123H2-0400-0004-TF
		20 x 20	25.0	67.7	42.7	3	**QS-R/LF123H25C2020F**	20.0	20.0	111.7	20.5	20.0	50	G 1/8-28	150	0.40	N123H2-0400-0004-TF
		25 x 25	20.0	61.8	36.8	3	**QS-R/LF123H20C2525E**	25.0	25.0	120.8	25.5	25.0		G 1/8-28	150	0.59	N123H2-0400-0004-TF
		25 x 25	25.0	66.8	41.8	3	QS-R/LF123H25C2525E	25.0	25.0	125.8	25.5	25.0		G 1/8-28	150	0.60	N123H2-0400-0004-TF
	J	20 x 20	20.0	62.7	37.7	3	**QS-R/LF123J20C2020E**	20.0	20.0	106.7	24.5	20.0		G 1/8-28	150	0.40	N123J2-0500-0004-TF
		25 x 25	25.0	66.8	41.8	3	QS-R/LF123J25C2525E	25.0	25.0	125.8	25.5	25.0		G 1/8-28	150	0.61	N123J2-0500-0004-TF
	K	25 x 25	25.0	66.8	41.8	3	**QS-R/LF123K25C2525E**	25.0	25.0	125.8	25.5	25.0		G 1/8-28	150	0.62	N123K2-0600-0004-TF
	L	25 x 25	32.0	73.2	48.2	3	**QS-R/LF123L32C2525E**	25.0	25.0	132.2	25.5	25.0		G 1/8-28	150	0.65	N123L2-0800-0008-TF
	M	25 x 25	32.0	74.2	49.2	3	**QS-R/LF123M32C2525E**	25.0	25.0	133.2	26.0	25.0		G 1/8-28	150	0.68	N123M2-1000-0008-GM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

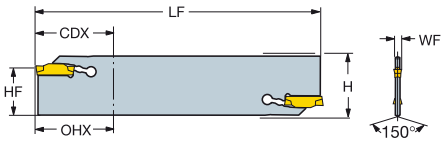
B4 F2 E1 G1 H36 H35 H18 H5

SANDVIK Coromant

CoroCut® 1-2 Einsatz zum Abstechen

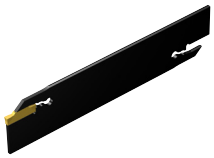
Federspannsystem

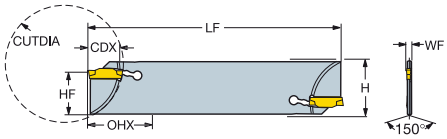




Doppelseitiger Einsatz zum Abstechen

	SSC	CZC_{MS}	CDX	OHX	Bestellnummer	Abmessungen, mm H	LF	WF	HF	KG	MIID
	F	21	30.0	30.0	N123F30-21A2	25.9	110.0	2.3	21.4	0.05	N123F2-0250-0002-CM
		25	55.0	55.0	N123F55-25A2	31.9	150.0	2.3	25.0	0.09	N123F2-0250-0002-CM
	G	21	30.0	30.0	N123G30-21A2	25.9	110.0	2.7	21.4	0.06	N123G2-0300-0003-TF
		25	55.0	55.0	N123G55-25A2	31.9	150.0	2.3	25.0	0.10	N123G2-0300-0003-TF
	H	25	55.0	55.0	N123H55-25A2	31.9	150.0	3.7	25.0	0.13	N123H2-0400-0004-TF
	J	25	55.0	55.0	N123J55-25A2	31.9	150.0	4.8	25.0	0.16	N123J2-0500-0002-CM
	K	25	55.0	55.0	N123K55-25A2	31.9	150.0	5.8	25.0	0.18	N123K2-0600-0004-CR

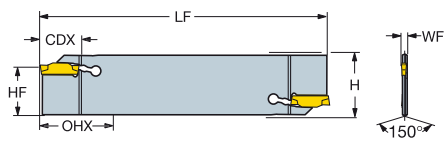




Doppelseitiger Einsatz zum Abstechen mit radiusangepasster Verstärkung

	SSC	CZC_{MS}	CDX	OHX	Bestellnummer	Abmessungen, mm H	LF	WF	HF	CUTDIA	KG	MIID
	D	21	15.0	30.0	N123D15-21A2	25.9	110.0	1.3	21.4	30	0.05	N123D2-0150-0002-CM
	E	21	15.0	30.0	N123E15-21A2	25.9	110.0	1.8	21.4	30	0.05	N123E2-0200-0002-CM





Doppelseitiger Einsatz zum Abstechen mit gerader Verstärkung

	SSC	CZC_{MS}	CDX	OHX	Bestellnummer	Abmessungen, mm H	LF	WF	HF	KG	MIID
	D	25	15.0	55.0	N123D15-25A2	31.9	150.0	1.3	25.0	0.08	N123D2-0150-0002-CM
	E	25	20.0	55.0	N123E20-25A2	31.9	150.0	1.8	25.0	0.07	N123E2-0200-0002-CM

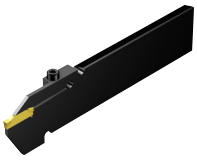
SSC = Ausgelegt für SSC an Wendeschneidplatte.
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

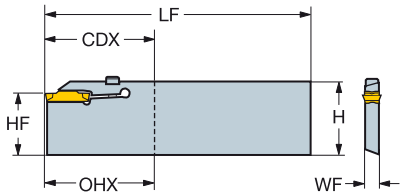
N = Neutrale Ausführung

B4 F2 E1 H36 H35 H18

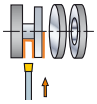
CoroCut® 1-2 Einsatz zum Abstechen

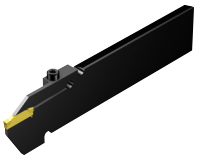
Schraubspannsystem

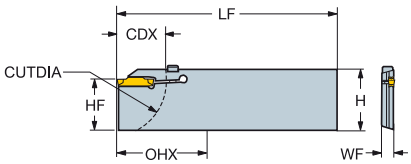




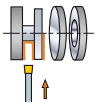
Einseitiger Einsatz zum Abstechen

	SSC	CZC_{MS}	CDX	OHX	OHN	Bestellnummer	Abmessungen, mm H	LF	WF	HF	NM	KG	MIID
	M	45R	100.0	100.0	73.0	**R/LF123M100-45B1**	52.5	250.0	9.6	45.0	4.5	0.90	N123M1-1100-0008-GM
		93R	120.0	120.0	83.0	**R/LF123M120-93B1**	101.6	300.0	9.6	93.5	4.5	2.34	N123M1-1100-0008-GM
	R	93R	120.0	120.0	83.0	**R/LF123R120-93B1**	101.6	300.0	13.1	93.5	4.5	2.92	N123R1-1500-0010-GR





Einseitiger Einsatz zum Abstechen mit radiusangepasster Verstärkung

	SSC	CZC_{MS}	CDX	OHX	Bestellnummer	Abmessungen, mm H	LF	WF	HF	CUTDIA	NM	KG	MIID
	E	21R	20.0	45.0	**R/LF123E20-21B1**	25.9	110.0	1.8	21.4	40	3.3	0.17	N123E2-0200-0002-CM
		25R	25.0	45.0	**R/LF123E25-25B1**	31.9	150.0	1.8	25.0	50	3.3	0.27	N123E2-0200-0002-CM
	F	21R	25.0	45.0	**R/LF123F25-21B1**	25.9	110.0	2.3	21.4	50	3.3	0.17	N123F2-0250-0002-CM
		25R	25.0	45.0	**R/LF123F25-25B1**	31.9	150.0	2.3	25.0	50	3.6	0.24	N123F2-0250-0002-CM
	G	21R	30.0	51.0	**R/LF123G30-21B1**	25.9	110.0	2.7	21.4	60	4.5	0.17	N123G2-0300-0003-TF
		25R	25.0	45.0	**R/LF123G25-25B1**	31.9	150.0	2.7	25.0	50	4.5	0.28	N123G2-0300-0003-TF
		25R	33.0	54.0	**R/LF123G33-25B1**	31.9	150.0	2.7	25.0	66	4.5	0.27	N123G2-0300-0003-TF
	H	25R	32.0	51.0	**R/LF123H32-25B1**	31.9	150.0	3.7	25.0	64	4.9	0.28	N123H2-0400-0004-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

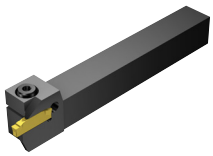
	Ersatzteile
SSC	CZC_{MS}	Spannschraube
E	21L-25R	3212 012-259
F	21L-25R	3212 012-259
G	21L-25R	3212 012-259
H	25L-25R	3212 012-259
M	45L-93R	5512 046-01
R	93L-93R	3212 012-311

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

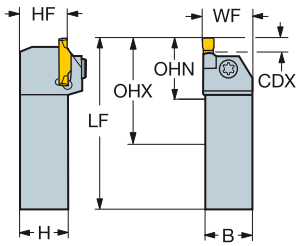
B4 F2 E1 H36 H35 H18

CoroCut® 1-2 Schaftwerkzeug zum flachen Einstechen

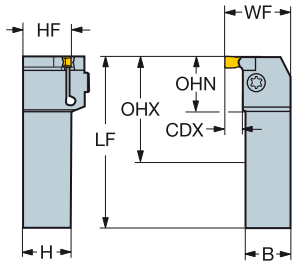
Schraubspannsystem

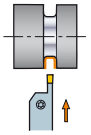


R/LF123..C



R/LG123..C



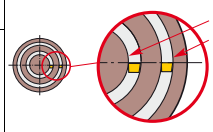
	SSC	CZC_{MS}	CDX	CDX_1	CDX_2	OHX	OHN	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	G	16 x 16		7.0	3.5	43.0	27.0	**R/LF123G07-1616C**	16.0	16.0	125.0	17.0	16.0	3.5	0.27	N123G2-0300-0003-TF
		20 x 20		7.0	3.5	47.0	27.0	**R/LF123G07-2020C**	20.0	20.0	125.0	21.0	20.0	3.5	0.41	N123G2-0300-0003-TF
		25 x 25		7.0	3.5	52.0	27.0	**R/LF123G07-2525C**	25.0	25.0	150.0	26.0	25.0	3.5	0.74	N123G2-0300-0003-TF
	K	20 x 20		8.0	4.5	50.0	30.0	**R/LF123K08-2020C**	20.0	20.0	125.0	21.0	20.0	4.5	0.42	N123K2-0600-0004-TF
		25 x 25		8.0	4.5	55.0	30.0	**R/LF123K08-2525CM**	25.0	25.0	150.0	26.0	25.0	4.5	0.75	N123K2-0600-0004-TF
	G	16 x 16		7.0	3.5	39.5	23.5	**R/LG123G07-1616C**	16.0	16.0	125.0	25.0	16.0	3.5	0.30	N123G2-0300-0003-TF
		20 x 20		7.0	3.5	43.5	23.5	**R/LG123G07-2020C**	20.0	20.0	125.0	29.0	20.0	3.5	0.44	N123G2-0300-0003-TF
		25 x 25		7.0	3.5	48.5	23.5	**R/LG123G07-2525C**	25.0	25.0	150.0	34.0	25.0	3.5	0.78	N123G2-0300-0003-TF
	K	20 x 20	8.0			28.7		**R/LG123K08-2020C**	20.0	20.0	125.0	30.0	20.0	4.5	0.45	N123K2-0600-0004-TF
		25 x 25		8.0	4.5	54.0	29.0	**R/LG123K08-2525CM**	25.0	25.0	150.0	34.0	25.0	4.5	0.80	N123K2-0600-0004-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Halter zum Einstechen flacher Nuten können Wendeschneidplatten in anderen Sitzgrößen aufnehmen. Halter in Sitzgröße G können Wendeschneidplatten in Sitzgröße E, F und G aufnehmen. Halter in Sitzgröße K können Wendeschneidplatten in Sitzgröße H, J und K aufnehmen.

Durchmesser für den ersten Einstich beim Axialeinstechen

Halter Plattensitz-größe	Plattensitz-größe	Bereich für den ersten Einstich Min – Max mm	Max. Schnitttiefe mm	Durchmesserbereich für den ersten Einstich 123-GM, -TF, -CM, -RM, -TM
G	E	100 – ∞	3.5	
	F	83 – ∞	3.5	
	G	57 – ∞	3.5	
K	H	46 – ∞	4.5	
	J	46 – ∞	4.5	
	K	46 – ∞	4.5	

	Ersatzteile
Bestellnummer	Schraube
R/LF123G07-1616C	3212 012-309
R/LG123G07-1616C	3212 012-310
R/LF123G07-2020C	3212 012-310
R/LG123G07-2020C	3212 012-310
R/LF123G07-2525C	3212 012-310
R/LG123G07-2525C	3212 012-310
R/LF123K08-2020C	3212 012-360
R/LG123K08-2020C	3212 012-360
R/LF123K08-2525CM	5512 044-01
R/LG123K08-2525CM	5512 044-01

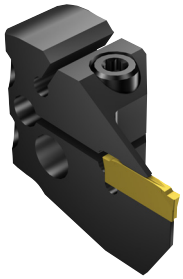
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

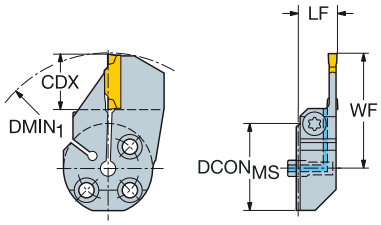
B4 F2 E1 H36 H35 H18

CoroCut® 1-2 Schneidkopf zum Nutendrehen

Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr





	SSC	CZC_{MS}	CDX	$DMIN_1$	OHX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	D	25	12.0	145.0	13.3	1	**570-25R/L123D12B**	25	14.0	30.9	10	2.0	0.08	N123D2-0150-0002-CM
		32	12.0	145.0	13.3	1	**570-32R/L123D12B**	32	14.0	34.4	10	2.0	0.11	N123D2-0150-0002-CM
	E	25	15.0	139.0	13.0	1	**570-25R/L123E15B**	25	14.0	33.9	10	2.0	0.08	N123E2-0200- GM
		32	15.0	139.0	13.0	1	**570-32R/L123E15B**	32	14.0	37.4	10	2.0	0.11	N123E2-0200- GM
	F	25	15.0	143.0	12.8	1	**570-25R/L123F15B**	25	14.0	33.9	10	2.0	0.08	N123F2-0250- GM
		32	15.0	139.0	12.8	1	**570-32R/L123F15B**	32	14.0	37.4	10	2.0	0.12	N123F2-0250- GM
	G	25	18.0	147.0	12.5	1	**570-25R/L123G18B**	25	14.0	37.6	10	3.0	0.09	N123G2-0300- GM
		32	18.0	147.0	12.5	1	**570-32R/L123G18B**	32	14.0	41.1	10	3.0	0.13	N123G2-0300- GM
		40	18.0	147.0	12.5	1	**570-40R/L123G18B**	40	14.0	45.1	10	3.0	0.17	N123G2-0300- GM
	H	32	23.0	95.0	16.0	1	**570-32R/L123H23B**	32	18.0	46.1	10	3.0	0.16	N123H2-0400- GM
		40	23.0	95.0	16.0	1	**570-40R/L123H23B**	40	18.0	50.1	10	3.0	0.09	N123H2-0400- GM
	J	32	18.0	95.0	15.5	1	**570-32R/L123J18B**	32	18.0	41.1	10	4.0	0.14	N123J2-0500- GM
		40	18.0	95.0	15.5	1	**570-40R/L123J18B**	40	18.0	45.1	10	3.0	0.21	N123J2-0500- GM
	K	40	18.0	95.0	15.0	1	**570-40R/L123K18B**	40	18.0	45.1	10	4.0	0.21	N123K2-0600-GM

SSC = Ausgelegt für SSC an Wendeschneidplatte. R = Rechtsausführung, L = Linksausführung

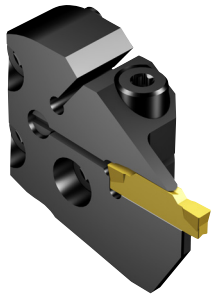
		Ersatzteile	
SSC	CZC_{MS}	Schraube	Kühlschmierstoff-adapter
D	25	3212 012-259	5691 041-01
D	32	3212 012-260	5691 041-01
E	25	3212 012-259	5691 041-01
E	32	3212 012-260	5691 041-01
F	25	3212 012-259	5691 041-01
F	32	3212 012-260	5691 041-01
G	25	3212 012-309	5691 041-01
G	32	3212 012-310	5691 041-01
G	40	3212 012-311	5691 041-01
H	32	3212 012-310	5691 041-02
H	40	3212 012-311	5691 041-02
J	32	3212 012-310	5691 041-02
J	40	3212 012-311	5691 041-02
K	40	3212 012-311	5691 041-02

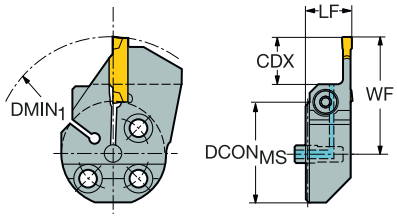
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

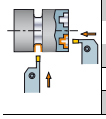
CoroCut® 1-2 Schneidkopf zum Nutendrehen

Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr





	SSC	CZC_{MS}	CDX	$DMIN_1$	OHX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	G	25	13.0	147.0	12.5	1	**570-25R/L123G13C**	25	14.0	32.6	10	3.0	0.08	N123G2-0300-0003-TF
		32	13.0	147.0	12.5	1	**570-32R/L123G13C**	32	14.0	36.1	10	2.5	0.11	N123G2-0300-0003-TF
		40	12.0	147.0	12.5	1	**570-40R/L123G12C**	40	14.0	39.1	10	2.0	0.16	N123G2-0300-0003-TF
	J	32	18.0	88.0	15.5	1	**570-32R/L123J18C**	32	14.0	41.1	10	3.0	0.14	N123J2-0500-0002-CM
	K	40	17.0	92.0	15.0	1	**570-40R/L123K17C**	40	18.0	44.1	10	2.5	0.21	N123K2-0600-0004-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
SSC	CZC_{MS}	Schraube	Düse	Führungsbuchse
G	25	3212 012-309		
G	32	3212 012-310		
G	40	3212 012-311		
J	32	3212 012-310		
K	40	3212 012-311		
M	70	3212 010-314	5691 026-23	5552 058-04
R	70	3212 010-365	5691 026-23	5552 058-04

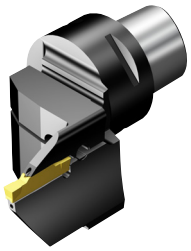
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

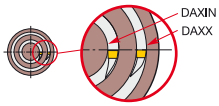
B4 H2 H36 H35 H5 H2

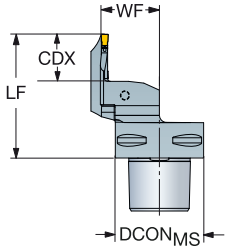
CoroCut® 1-2 Schneidkopf zum Axialeinstechen

Federspannsystem

Coromant Capto® - Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	KG	MIID
	G	C4	20.0	42.0	60.0	3	C4-R/LF123G20CE-042B	40	65.0	27.0	150	0.56	N123G2-0300-0003-TF
		C4	20.0	54.0	75.0	3	C4-R/LF123G20CE-054B	40	65.0	27.0	150	0.55	N123G2-0300-0003-TF
		C4	20.0	67.0	100.0	3	C4-R/LF123G20CE-067B	40	65.0	27.0	150	0.55	N123G2-0300-0003-TF
		C4	20.0	90.0	160.0	3	C4-R/LF123G20CE-090B	40	65.0	27.0	150	0.55	N123G2-0300-0003-TF
	H	C4	25.0	64.0	100.0	3	C4-R/LF123H25CE-064B	40	70.0	27.0	150	0.56	N123H2-0400-0004-TF
		C4	25.0	92.0	140.0	3	C4-R/LF123H25CE-092B	40	70.0	27.0	150	0.56	N123H2-0400-0004-TF
		C4	25.0	132.0	230.0	3	C4-R/LF123H25CE-132B	40	70.0	27.0	150	0.55	N123H2-0400-0004-TF
		C5	25.0	64.0	100.0	3	C5-R/LF123H25CE-064B	50	70.0	33.0	150	0.79	N123H2-0400-0004-TF
		C5	25.0	92.0	140.0	3	C5-R/LF123H25CE-092B	50	70.0	33.0	150	0.79	N123H2-0400-0004-TF
		C5	25.0	132.0	230.0	3	C5-R/LF123H25CE-132B	50	70.0	33.0	150	0.78	N123H2-0400-0004-TF
		C5	25.0	220.0	500.0	3	C5-R/LF123H25CE-220B	50	70.0	33.0	150	0.78	N123H2-0400-0004-TF
		C5	25.0	300.0	2000.0	3	C5-R/LF123H25CE-300B	50	70.0	33.0	150	0.78	N123H2-0400-0004-TF
		C6	25.0	64.0	100.0	3	C6-R/LF123H25CE-064B	63	70.0	39.0	150	1.17	N123H2-0400-0004-TF
		C6	25.0	92.0	140.0	3	C6-R/LF123H25CE-092B	63	70.0	39.0	150	1.17	N123H2-0400-0004-TF
		C6	25.0	132.0	230.0	3	C6-R/LF123H25CE-132B	63	70.0	39.0	150	1.16	N123H2-0400-0004-TF
		C6	25.0	220.0	500.0	3	C6-R/LF123H25CE-220B	63	70.0	39.0	150	1.16	N123H2-0400-0004-TF
		C6	25.0	300.0	2000.0	3	C6-R/LF123H25CE-300B	63	70.0	39.0	150	1.15	N123H2-0400-0004-TF
	J	C4	20.0	40.0	70.0	3	C4-R/LF123J20CE-040B	40	65.0	27.0	150	0.57	N123J2-0500-0004-TF
		C4	25.0	60.0	95.0	3	C4-R/LF123J25CE-060B	40	70.0	27.0	150	0.57	N123J2-0500-0004-TF
		C4	25.0	85.0	130.0	3	C4-R/LF123J25CE-085B	40	70.0	27.0	150	0.57	N123J2-0500-0004-TF
		C4	25.0	120.0	180.0	3	C4-R/LF123J25CE-120B	40	70.0	27.0	150	0.57	N123J2-0500-0004-TF
		C5	20.0	40.0	70.0	3	C5-R/LF123J20CE-040B	50	65.0	33.0	150	0.80	N123J2-0500-0004-TF
		C5	25.0	60.0	95.0	3	C5-R/LF123J25CE-060B	50	70.0	33.0	150	0.64	N123J2-0500-0004-TF
		C5	25.0	85.0	130.0	3	C5-R/LF123J25CE-085B	50	70.0	33.0	150	0.80	N123J2-0500-0004-TF
		C5	25.0	120.0	180.0	3	C5-R/LF123J25CE-120B	50	70.0	33.0	150	0.63	N123J2-0500-0004-TF
		C5	25.0	175.0	500.0	3	C5-R/LF123J25CE-175B	50	70.0	33.0	150	0.75	N123J2-0500-0004-TF
		C6	20.0	40.0	70.0	3	C6-R/LF123J20CE-040B	63	65.0	39.0	150	1.22	N123J2-0500-0004-TF
		C6	25.0	60.0	95.0	3	C6-R/LF123J25CE-060B	63	70.0	39.0	150	1.22	N123J2-0500-0004-TF
		C6	25.0	85.0	130.0	3	C6-R/LF123J25CE-085B	63	70.0	39.0	150	1.22	N123J2-0500-0004-TF
		C6	25.0	120.0	180.0	3	C6-R/LF123J25CE-120B	63	70.0	39.0	150	1.21	N123J2-0500-0004-TF
		C6	25.0	175.0	500.0	3	C6-R/LF123J25CE-175B	63	70.0	39.0	150	1.17	N123J2-0500-0004-TF
	K	C5	20.0	40.0	70.0	3	C5-R/LF123K20CE-040B	50	65.0	33.0	150	0.64	N123K2-0600-0004-TF
		C5	25.0	58.0	100.0	3	C5-R/LF123K25CE-058B	50	70.0	33.0	150	0.81	N123K2-0600-0004-TF
		C5	25.0	88.0	180.0	3	C5-R/LF123K25CE-088B	50	70.0	33.0	150	0.63	N123K2-0600-0004-TF
		C5	25.0	168.0	400.0	3	C5-R/LF123K25CE-168B	50	70.0	33.0	150	0.76	N123K2-0600-0004-TF
		C5	25.0	220.0	1000.0	3	C5-R/LF123K25CE-220B	50	70.0	33.0	150	0.63	N123K2-0600-0004-TF
		C6	20.0	40.0	70.0	3	C6-R/LF123K20CE-040B	63	65.0	39.0	150	1.03	N123K2-0600-0004-TF
		C6	25.0	58.0	100.0	3	C6-R/LF123K25CE-058B	63	70.0	39.0	150	1.23	N123K2-0600-0004-TF
		C6	25.0	88.0	180.0	3	C6-R/LF123K25CE-088B	63	70.0	39.0	150	1.18	N123K2-0600-0004-TF
		C6	25.0	168.0	400.0	3	C6-R/LF123K25CE-168B	63	70.0	39.0	150	1.18	N123K2-0600-0004-TF
		C6	25.0	220.0	1000.0	3	C6-R/LF123K25CE-220B	63	70.0	39.0	150	1.18	N123K2-0600-0004-TF
	L	C6	25.0	50.0	80.0	3	C6-R/LF123L25CE-050B	63	70.0	39.0	150	1.03	N123L2-0800-0008-TF
		C6	28.0	75.0	150.0	3	C6-R/LF123L28CE-075B	63	73.0	39.0	150	1.20	N123L2-0800-0008-TF
		C6	28.0	140.0	400.0	3	C6-R/LF123L28CE-140B	63	73.0	39.0	150	1.18	N123L2-0800-0008-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

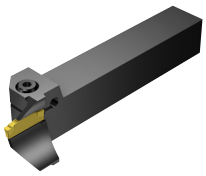
R = Rechtsausführung, L = Linksausführung

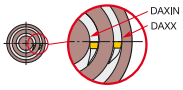
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B4 F2 E1 G1 H36 H35 H18 H5

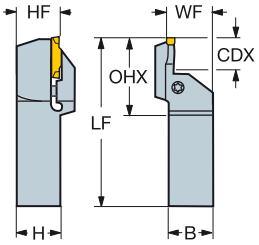
CoroCut® 1-2 Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem

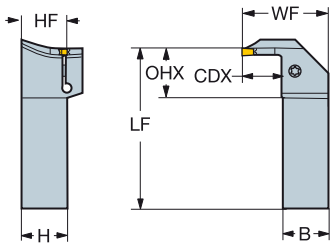




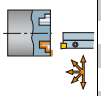
R/LF123..B..B



R/LG123..BM



Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	Bestellnummer	Abmessungen, mm B	H	LPR	LF	WF	HF	NM	KG	MIID
	G	20 x 20	12.0	34.0	44.0	32.0	R/LF123G12-2020B-034B	20.0	20.0		125.0	21.0	20.0	2.1	0.41	N123G2-0300-0003-TF
		20 x 20	12.0	38.0	48.0	32.0	R/LF123G12-2020B-038B	20.0	20.0		125.0	21.0	20.0	2.1	0.40	N123G2-0300-0003-TF
		20 x 20	13.0	42.0	60.0	33.0	R/LF123G13-2020B-042B	20.0	20.0		125.0	21.0	20.0	2.2	0.40	N123G2-0300-0003-TF
		20 x 20	13.0	54.0	75.0	33.0	R/LF123G13-2020B-054B	20.0	20.0		125.0	21.0	20.0	2.3	0.40	N123G2-0300-0003-TF
		20 x 20	13.0	67.0	100.0	33.0	R/LF123G13-2020B-067B	20.0	20.0		125.0	21.0	20.0	2.6	0.40	N123G2-0300-0003-TF
		20 x 20	13.0	90.0	160.0	33.0	R/LF123G13-2020B-090B	20.0	20.0		125.0	21.0	20.0	2.9	0.40	N123G2-0300-0003-TF
		20 x 20	13.0	130.0	300.0	33.0	R/LF123G13-2020B-130B	20.0	20.0		125.0	21.0	20.0	3.1	0.40	N123G2-0300-0003-TF
		25 x 25	12.0	34.0	44.0	32.0	R/LF123G12-2525B-034B	25.0	25.0		150.0	26.0	25.0	2.1	0.73	N123G2-0300-0003-TF
		25 x 25	12.0	38.0	48.0	32.0	R/LF123G12-2525B-038B	25.0	25.0		150.0	26.0	25.0	2.1	0.73	N123G2-0300-0003-TF
	H	20 x 20	13.0	40.0	60.0	34.0	R/LF123H13-2020B-040BM	20.0	20.0		125.0	21.0	20.0	2.8	0.41	N123H2-0400-0004-TF
		20 x 20	13.0	52.0	72.0	34.0	R/LF123H13-2020B-052BM	20.0	20.0		125.0	21.0	20.0	3.0	0.41	N123H2-0400-0004-TF
		20 x 20	13.0	64.0	100.0	34.0	R/LF123H13-2020B-064BM	20.0	20.0		125.0	21.0	20.0	3.2	0.41	N123H2-0400-0004-TF
		20 x 20	13.0	92.0	140.0	34.0	R/LF123H13-2020B-092BM	20.0	20.0		125.0	21.0	20.0	3.7	0.41	N123H2-0400-0004-TF
		20 x 20	13.0	132.0	230.0	34.0	R/LF123H13-2020B-132BM	20.0	20.0		125.0	21.0	20.0	4.0	0.41	N123H2-0400-0004-TF
		20 x 20	13.0	220.0	500.0	34.0	R/LF123H13-2020B-220BM	20.0	20.0		125.0	21.0	20.0	4.3	0.41	N123H2-0400-0004-TF
		25 x 25	13.0	40.0	60.0	34.0	R/LF123H13-2525B-040BM	25.0	25.0		150.0	26.0	25.0	2.8	0.74	N123H2-0400-0004-TF
		25 x 25	13.0	52.0	72.0	34.0	R/LF123H13-2525B-052BM	25.0	25.0		150.0	26.0	25.0	3.0	0.74	N123H2-0400-0004-TF
		25 x 25	13.0	64.0	100.0	34.0	R/LF123H13-2525B-064BM	25.0	25.0		150.0	26.0	25.0	3.2	0.73	N123H2-0400-0004-TF
		25 x 25	13.0	92.0	140.0	34.0	R/LF123H13-2525B-092BM	25.0	25.0		150.0	26.0	25.0	3.7	0.73	N123H2-0400-0004-TF
		25 x 25	13.0	132.0	230.0	34.0	R/LF123H13-2525B-132BM	25.0	25.0		150.0	26.0	25.0	4.0	0.73	N123H2-0400-0004-TF
		25 x 25	13.0	220.0	500.0	34.0	R/LF123H13-2525B-220BM	25.0	25.0		150.0	26.0	25.0	4.3	0.73	N123H2-0400-0004-TF
		25 x 25	13.0	300.0	1100.0	34.0	R/LF123H13-2525B-300BM	25.0	25.0		150.0	26.0	25.0	4.3	0.73	N123H2-0400-0004-TF
	J	25 x 25	13.0	40.0	70.0	34.0	R/LF123J13-2525B-040BM	25.0	25.0		150.0	26.0	25.0	2.8	0.73	N123J2-0500-0004-TF
		25 x 25	13.0	60.0	95.0	34.0	R/LF123J13-2525B-060BM	25.0	25.0		150.0	26.0	25.0	3.2	0.73	N123J2-0500-0004-TF
		25 x 25	13.0	85.0	130.0	34.0	R/LF123J13-2525B-085BM	25.0	25.0		150.0	26.0	25.0	3.6	0.74	N123J2-0500-0004-TF
		25 x 25	13.0	120.0	180.0	34.0	R/LF123J13-2525B-120BM	25.0	25.0		150.0	26.0	25.0	4.0	0.74	N123J2-0500-0004-TF
		25 x 25	13.0	175.0	500.0	34.0	R/LF123J13-2525B-175BM	25.0	25.0		150.0	26.0	25.0	4.0	0.73	N123J2-0500-0004-TF
	K	25 x 25	13.0	40.0	70.0	35.0	R/LF123K13-2525B-040BM	25.0	25.0		150.0	26.0	25.0	3.2	0.75	N123K2-0600-0004-TF
		25 x 25	13.0	58.0	100.0	35.0	R/LF123K13-2525B-058BM	25.0	25.0		150.0	26.0	25.0	3.5	0.73	N123K2-0600-0004-TF
		25 x 25	13.0	88.0	180.0	35.0	R/LF123K13-2525B-088BM	25.0	25.0		150.0	26.0	25.0	4.1	0.74	N123K2-0600-0004-TF
		25 x 25	13.0	168.0	400.0	35.0	R/LF123K13-2525B-168BM	25.0	25.0		150.0	26.0	25.0	4.5	0.73	N123K2-0600-0004-TF
	L	25 x 25	15.0	75.0	150.0	39.0	R/LF123L15-2525B-075BM	25.0	25.0		150.0	26.0	25.0	4.6	0.72	N123L2-0800-0008-TF
		25 x 25	15.0	140.0	400.0	39.0	R/LF123L15-2525B-140BM	25.0	25.0		150.0	26.0	25.0	5.3	0.72	N123L2-0800-0008-TF
		25 x 25	25.0	50.0	80.0	55.0	R/LF123L25-2525B-050BM	25.0	25.0		150.0	26.0	25.0	4.7	0.74	N123L2-0800-0008-TF
		25 x 25	28.0	75.0	150.0	56.0	R/LF123L28-2525B-075BM	25.0	25.0		150.0	26.0	25.0	5.8	0.73	N123L2-0800-0008-TF
		25 x 25	28.0	140.0	400.0	56.0	R/LF123L28-2525B-140BM	25.0	25.0		150.0	26.0	25.0	6.7	0.73	N123L2-0800-0008-TF
	H	25 x 25	13.0	40.0	60.0	23.9	R/LG123H13-2525B-040BM	25.0	25.0	160.5	150.0	40.0	25.0	2.8	0.85	N123H2-0400-0004-TF
		25 x 25	13.0	52.0	72.0	23.9	R/LG123H13-2525B-052BM	25.0	25.0	162.0	150.0	40.0	25.0	3.0	0.85	N123H2-0400-0004-TF
		25 x 25	13.0	64.0	100.0	23.9	R/LG123H13-2525B-064BM	25.0	25.0	158.2	150.0	40.0	25.0	3.2	0.82	N123H2-0400-0004-TF
		25 x 25	13.0	92.0	140.0	23.9	R/LG123H13-2525B-092BM	25.0	25.0	156.6	150.0	40.0	25.0	3.7	0.83	N123H2-0400-0004-TF
		25 x 25	13.0	132.0	230.0	23.9	R/LG123H13-2525B-132BM	25.0	25.0	154.5	150.0	40.0	25.0	4.0	0.82	N123H2-0400-0004-TF
		25 x 25	13.0	220.0	500.0	23.9	R/LG123H13-2525B-220BM	25.0	25.0	153.0	150.0	40.0	25.0	4.3	0.82	N123H2-0400-0004-TF
		25 x 25	13.0	300.0	1100.0	23.9	R/LG123H13-2525B-300BM	25.0	25.0	162.3	150.0	40.0	25.0	4.3	0.82	N123H2-0400-0004-TF
	K	25 x 25	20.0	168.0	400.0	27.7	RG123K20-2525B-168BM	25.0	25.0	154.3	150.0	47.0	25.0	5.3	0.84	N123K2-0600-0004-TF
	L	25 x 25	20.0	50.0	80.0	37.4	R/LG123L20-2525B-050BM	25.0	25.0	157.9	150.0	47.0	25.0	4.7	0.90	N123L2-0800-0008-TF
		25 x 25	20.0	75.0	150.0	37.4	R/LG123L20-2525B-075BM	25.0	25.0	151.2	150.0	47.0	25.0	5.4	0.90	N123L2-0800-0008-TF
		25 x 25	20.0	140.0	400.0	37.4	R/LG123L20-2525B-140BM	25.0	25.0	152.2	150.0	47.0	25.0	6.2	0.90	N123L2-0800-0008-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte. R = Rechtsausführung, L = Linksausführung

		Ersatzteile
SSC	CZC_{MS}	Schraube
G	20 x 20-25 x 25	3212 012-310
H	20 x 20-25 x 25	5512 044-01
J	25 x 25	5512 044-01
K	25 x 25-32 x 25	5512 044-01
L	25 x 25-32 x 25	5512 044-01

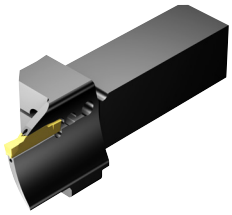
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

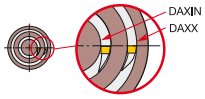
B4 F2 E1 H36 H35 H18

CoroCut® 1-2 QS Schaftwerkzeug zum Axialeinstechen

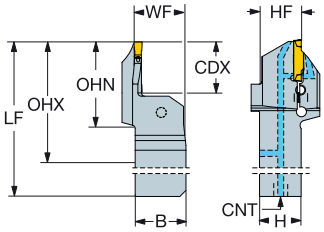
Federspannsystem

Präzisionskühlung

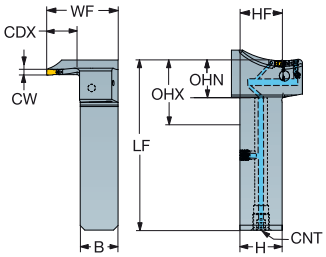




QS-R/LF123..C..E..-B



QS-R/LG123..C..E..B



Form-B

	SSC	CZC$_{MS}$	CDX	DAXIN	DAXX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	CNT	BAR	KG	MIID
	G	20 x 20	14.0	34.0	44.0	51.9	31.9	3	QS-R/LF123G14C2020E-034B	20.0	20.0	100.9	20.5	20.0	G 1/8-28	150	0.39	N123G2-0300-0003-TF
		20 x 20	14.0	38.0	48.0	51.9	31.9	3	QS-R/LF123G14C2020E-038B	20.0	20.0	100.9	20.5	20.0	G 1/8-28	150	0.29	N123G2-0300-0003-TF
		20 x 20	14.0	42.0	60.0	51.9	31.9	3	QS-R/LF123G14C2020E-042B	20.0	20.0	100.9	20.5	20.0	G 1/8-28	150	0.38	N123G2-0300-0003-TF
		20 x 20	14.0	54.0	75.0	51.9	31.9	3	QS-R/LF123G14C2020E-054B	20.0	20.0	100.9	20.5	20.0	G 1/8-28	150	0.38	N123G2-0300-0003-TF
		20 x 20	14.0	67.0	100.0	51.9	31.9	3	QS-R/LF123G14C2020E-067B	20.0	20.0	100.9	20.5	20.0	G 1/8-28	150	0.38	N123G2-0300-0003-TF
		20 x 20	14.0	90.0	160.0	51.9	31.9	3	QS-R/LF123G14C2020E-090B	20.0	20.0	100.9	20.5	20.0	G 1/8-28	150	0.27	N123G2-0300-0003-TF
		20 x 20	14.0	130.0	160.0	51.9	31.9	3	QS-R/LF123G14C2020E-130B	20.0	20.0	100.9	20.5	20.0	G 1/8-28	150	0.27	N123G2-0300-0003-TF
	H	20 x 20	20.0	40.0	60.0	60.0	40.0	3	QS-R/LF123H20C2020E-040B	20.0	20.0	108.9	20.5	20.0	G 1/8-28	150	0.40	N123H2-0400-0004-TF
		20 x 20	20.0	52.0	72.0	60.0	40.0	3	QS-R/LF123H20C2020E-052B	20.0	20.0	108.9	20.5	20.0	G 1/8-28	150	0.40	N123H2-0400-0004-TF
		20 x 20	20.0	64.0	100.0	60.0	40.0	3	QS-R/LF123H20C2020E-064B	20.0	20.0	108.9	20.5	20.0	G 1/8-28	150	0.39	N123H2-0400-0004-TF
		20 x 20	20.0	92.0	140.0	60.0	40.0	3	QS-R/LF123H20C2020E-092B	20.0	20.0	108.9	20.5	20.0	G 1/8-28	150	0.39	N123H2-0400-0004-TF
		20 x 20	20.0	132.0	230.0	60.0	40.0	3	QS-R/LF123H20C2020E-132B	20.0	20.0	108.9	20.5	20.0	G 1/8-28	150	0.39	N123H2-0400-0004-TF
		25 x 25	13.0	40.0	60.0	47.0	22.0	3	QS-R/LG123H13C2525E-040B	25.0	25.0	106.0	40.0	25.0	G 1/8-28	150	0.64	N123H2-0400-0004-TF
		25 x 25	13.0	52.0	72.0	47.0	22.0	3	QS-R/LG123H13C2525E-052B	25.0	25.0	106.0	40.0	25.0	G 1/8-28	150	0.50	N123H2-0400-0004-TF
		25 x 25	20.0	64.0	100.0	47.0	22.0	3	QS-R/LG123H20C2525E-064B	25.0	25.0	106.0	47.0	25.0	G 1/8-28	150	0.64	N123H2-0400-0004-TF
		25 x 25	20.0	92.0	140.0	47.0	22.0	3	QS-R/LG123H20C2525E-092B	25.0	25.0	106.0	47.0	25.0	G 1/8-28	150	0.64	N123H2-0400-0004-TF
		25 x 25	20.0	132.0	230.0	47.0	22.0	3	QS-R/LG123H20C2525E-132B	25.0	25.0	106.0	47.0	25.0	G 1/8-28	150	0.64	N123H2-0400-0004-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

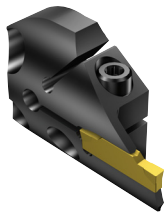
B4 F2 E1 G1 H36 H35 H18 H5

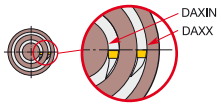
SANDVIK Coromant

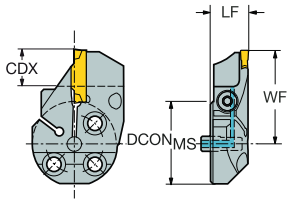
CoroCut® 1-2 Schneidkopf zum Axialeinstechen

Schraubspannsystem

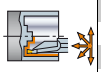
CoroTurn® SL - innere Kühlschmierstoffzufuhr







Form-A

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	$DCON_{MS}$	LF	WF	HF	BAR	NM	KG	MIID
								Abmessungen, mm								
	F	32	12.0	40.0	56.0	12.8	1	570-32R/L123F12B040A	32	14.0	34.4	0.1	10	2.0	0.11	N123F2-0250-0002-CM
		32	12.0	54.0	70.0	12.8	1	570-32R/L123F12B054A	32	14.0	34.4	0.1	10	2.0	0.11	N123F2-0250-0002-CM
		32	15.0	68.0	98.0	12.8	1	570-32R/L123F15B068A	32	14.0	37.4	0.1	10	2.0	0.11	N123F2-0250-0002-CM
		32	15.0	90.0	140.0	12.8	1	570-32R/L123F15B090A	32	14.0	37.4	0.1	10	2.0	0.12	N123F2-0250-0002-CM
		32	15.0	130.0	300.0	12.8	1	570-32R/L123F15B130A	32	14.0	37.4	0.1	10	2.0	0.12	N123F2-0250-0002-CM
	G	32	12.0	34.0	44.0	16.5	1	570-32R/L123G12B034A	32	14.0	35.1	0.1	10	2.5	0.10	N123G2-0300-0003-TF
		32	15.0	42.0	60.0	12.5	1	570-32R/L123G15B042A	32	14.0	38.1	0.1	10	3.0	0.11	N123G2-0300-0003-TF
		32	15.0	54.0	75.0	12.5	1	570-32R/L123G15B054A	32	14.0	38.1	0.1	10	3.0	0.12	N123G2-0300-0003-TF
		32	18.0	67.0	100.0	12.5	1	570-32R/L123G18B067A	32	14.0	41.1	0.1	10	3.0	0.12	N123G2-0300-0003-TF
		32	18.0	90.0	160.0	12.5	1	570-32R/L123G18B090A	32	14.0	41.1	0.1	10	3.0	0.13	N123G2-0300-0003-TF
		32	18.0	130.0	300.0	12.5	1	570-32R/L123G18B130A	32	14.0	41.1	0.1	10	3.0	0.12	N123G2-0300-0003-TF
		32	18.0	300.0	1000.0	14.0	1	570-32R/L123G18B300A	32	14.0	41.1	0.1	10	3.0	0.13	N123G2-0300-0003-TF
	H	32	18.0	40.0	60.0	16.0	1	570-32R/L123H18B040A	32	18.0	41.1	0.1	10	3.0	0.14	N123H2-0400-0004-TF
		32	18.0	52.0	72.0	16.0	1	570-32R/L123H18B052A	32	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		32	18.0	64.0	100.0	16.0	1	570-32R/L123H18B064A	32	18.0	41.1	0.1	10	3.0	0.14	N123H2-0400-0004-TF
		32	18.0	92.0	140.0	16.0	1	570-32R/L123H18B092A	32	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		32	18.0	132.0	230.0	16.0	1	570-32R/L123H18B132A	32	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		32	18.0	220.0	500.0	16.0	1	570-32R/L123H18B220A	32	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		32	18.0	300.0	800.0	16.0	1	570-32R/L123H18B300A	32	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		40	18.0	40.0	60.0	18.0	1	570-40R/L123H18B040A	40	18.0	45.1	0.1	10	3.0	0.18	N123H2-0400-0004-TF
		40	18.0	52.0	72.0	18.0	1	570-40R/L123H18B052A	40	18.0	45.1	0.1	10	3.0	0.19	N123H2-0400-0004-TF
		40	18.0	64.0	100.0	18.0	1	570-40R/L123H18B064A	40	18.0	45.1	0.1	10	3.0	0.19	N123H2-0400-0004-TF
		40	18.0	92.0	140.0	18.0	1	570-40R/L123H18B092A	40	18.0	45.1	0.1	10	3.0	0.20	N123H2-0400-0004-TF
		40	18.0	132.0	230.0	18.0	1	570-40R/L123H18B132A	40	18.0	45.1	0.1	10	3.0	0.21	N123H2-0400-0004-TF
		40	18.0	220.0	500.0	18.0	1	570-40R/L123H18B220A	40	18.0	45.1	0.1	10	3.0	0.21	N123H2-0400-0004-TF
		40	18.0	300.0	800.0	18.0	1	570-40R/L123H18B300A	40	18.0	45.1	0.1	10	3.0	0.21	N123H2-0400-0004-TF
	J	32	18.0	40.0	70.0	15.5	1	570-32R/L123J18B040A	32	18.0	41.1	0.1	10	3.5	0.14	N123J2-0500-0004-TF
		32	18.0	60.0	95.0	15.5	1	570-32R/L123J18B060A	32	18.0	41.1	0.1	10	3.5	0.15	N123J2-0500-0004-TF
		32	18.0	85.0	130.0	15.5	1	570-32R/L123J18B085A	32	18.0	41.1	0.1	10	3.5	0.15	N123J2-0500-0004-TF
		32	18.0	120.0	180.0	15.5	1	570-32R/L123J18B120A	32	18.0	41.1	0.1	10	3.5	0.15	N123J2-0500-0004-TF
		32	18.0	175.0	500.0	15.5	1	570-32R/L123J18B175A	32	18.0	41.1	0.1	10	3.5	0.15	N123J2-0500-0004-TF
		32	18.0	180.0	980.0	15.5	1	570-32R/L123J18B180A	32	18.0	41.1	0.1	10	3.5	0.15	N123J2-0500-0004-TF
		40	18.0	40.0	70.0	18.0	1	570-40R/L123J18B040A	40	18.0	45.1	0.1	10	3.5	0.18	N123J2-0500-0004-TF
		40	18.0	60.0	95.0	18.0	1	570-40R/L123J18B060A	40	18.0	45.1	0.1	10	3.5	0.20	N123J2-0500-0004-TF
		40	18.0	85.0	130.0	18.0	1	570-40R/L123J18B085A	40	18.0	45.1	0.1	10	3.5	0.20	N123J2-0500-0004-TF
		40	18.0	120.0	180.0	18.0	1	570-40R/L123J18B120A	40	18.0	45.1	0.1	10	3.5	0.21	N123J2-0500-0004-TF
		40	18.0	175.0	500.0	18.0	1	570-40R/L123J18B175A	40	18.0	45.1	0.1	10	3.5	0.21	N123J2-0500-0004-TF
		40	18.0	180.0	980.0	18.0	1	570-40R/L123J18B180A	40	18.0	45.1	0.1	10	3.5	0.21	N123J2-0500-0004-TF
	K	32	18.0	40.0	70.0	15.0	1	570-32R/L123K18B040A	32	18.0	41.1	0.1	10	4.0	0.14	N123K2-0600-0004-TF
		32	18.0	58.0	100.0	15.0	1	570-32R/L123K18B058A	32	18.0	41.1	0.1	10	4.0	0.15	N123K2-0600-0004-TF
		32	18.0	88.0	180.0	15.0	1	570-32R/L123K18B088A	32	18.0	41.1	0.1	10	4.0	0.15	N123K2-0600-0004-TF
		32	18.0	168.0	400.0	15.0	1	570-32R/L123K18B168A	32	18.0	41.1	0.1	10	4.0	0.15	N123K2-0600-0004-TF
		32	18.0	220.0	1000.0	15.0	1	570-32R/L123K18B220A	32	18.0	41.1	0.1	10	4.0	0.16	N123K2-0600-0004-TF
		40	18.0	40.0	70.0	18.0	1	570-40R/L123K18B040A	40	18.0	45.1	0.1	10	4.0	0.19	N123K2-0600-0004-TF
		40	18.0	58.0	100.0	18.0	1	570-40R/L123K18B058A	40	18.0	45.1	0.1	10	4.0	0.20	N123K2-0600-0004-TF
		40	18.0	88.0	180.0	18.0	1	570-40R/L123K18B088A	40	18.0	45.1	0.1	10	4.0	0.21	N123K2-0600-0004-TF
		40	18.0	168.0	400.0	18.0	1	570-40R/L123K18B168A	40	18.0	45.1	0.1	10	4.0	0.21	N123K2-0600-0004-TF
		40	18.0	220.0	1000.0	18.0	1	570-40R/L123K18B220A	40	18.0	45.1	0.1	10	4.0	0.21	N123K2-0600-0004-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile	
SSC	CZC_{MS}	Schraube	Kühlschmierstoffadapter
F	32	3212 012-260	5691 041-01
G	32	3212 012-310	5691 041-01
H,J,K	32	3212 012-310	5691 041-02
H,J,K	40	3212 012-311	5691 041-01

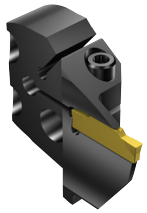
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

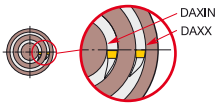
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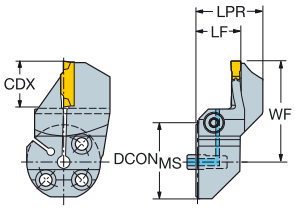
CoroCut® 1-2 Schneidkopf zum Axialeinstechen

Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	$DCON_{MS}$	LPR	LF	WF	HF	BAR	NM	KG	MIID
			Abmessungen, mm														
	F	32	12.0	40.0	56.0	12.8	1	570-32R/L123F12B040B	32	19.9	14.0	34.4	0.1	10	2.0	0.12	N123F2-0250-0002-CM
		32	12.0	54.0	70.0	12.8	1	570-32R/L123F12B054B	32	21.4	14.0	34.4	0.1	10	2.0	0.12	N123F2-0250-0002-CM
		32	15.0	68.0	98.0	12.8	1	570-32R/L123F15B068B	32	18.6	14.0	37.4	0.1	10	2.0	0.12	N123F2-0250-0002-CM
		32	15.0	90.0	140.0	12.8	1	570-32R/L123F15B090B	32	17.1	14.0	37.4	0.1	10	2.0	0.12	N123F2-0250-0002-CM
		32	15.0	130.0	300.0	12.8	1	570-32R/L123F15B130B	32	15.3	14.0	37.4	0.1	10	2.0	0.12	N123F2-0250-0002-CM
	G	32	12.0	34.0	44.0	16.5	1	570-32R/L123G12B034B	32	26.0	14.0	35.1	0.1	10	2.5	0.13	N123G2-0300-0003-TF
		32	15.0	42.0	60.0	12.5	1	570-32R/L123G15B042B	32	21.1	14.0	38.1	0.1	10	3.0	0.13	N123G2-0300-0003-TF
		32	15.0	54.0	75.0	12.5	1	570-32R/L123G15B054B	32	20.7	14.0	38.1	0.1	10	3.0	0.13	N123G2-0300-0003-TF
		32	18.0	67.0	100.0	12.5	1	570-32R/L123G18B067B	32	18.1	14.0	41.1	0.1	10	3.0	0.13	N123G2-0300-0003-TF
		32	18.0	90.0	160.0	12.5	1	570-32R/L123G18B090B	32	16.3	14.0	41.1	0.1	10	3.0	0.13	N123G2-0300-0003-TF
		32	18.0	130.0	300.0	12.5	1	570-32R/L123G18B130B	32	15.1	14.0	41.1	0.1	10	3.0	0.12	N123G2-0300-0003-TF
		32	18.0	300.0	1000.0	14.0	1	570-32R/L123G18B300B	32	14.1	14.0	41.1	0.1	10	3.0	0.12	N123G2-0300-0003-TF
	H	32	18.0	40.0	60.0	16.0	1	570-32R/L123H18B040B	32	26.9	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		32	18.0	52.0	72.0	16.0	1	570-32R/L123H18B052B	32	24.6	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		32	18.0	64.0	100.0	16.0	1	570-32R/L123H18B064B	32	22.2	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		32	18.0	92.0	140.0	16.0	1	570-32R/L123H18B092B	32	20.8	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		32	18.0	132.0	230.0	16.0	1	570-32R/L123H18B132B	32	19.5	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		32	18.0	220.0	500.0	16.0	1	570-32R/L123H18B220B	32	18.5	18.0	41.1	0.1	10	3.0	0.05	N123H2-0400-0004-TF
		32	18.0	300.0	800.0	16.0	1	570-32R/L123H18B300B	32	18.2	18.0	41.1	0.1	10	3.0	0.15	N123H2-0400-0004-TF
		40	18.0	40.0	60.0	18.0	1	570-40R/L123H18B040B	40	28.3	18.0	45.1	0.1	10	3.0	0.21	N123H2-0400-0004-TF
		40	18.0	52.0	72.0	18.0	1	570-40R/L123H18B052B	40	29.5	18.0	45.1	0.1	10	3.0	0.21	N123H2-0400-0004-TF
		40	18.0	64.0	100.0	18.0	1	570-40R/L123H18B064B	40	25.0	18.0	45.1	0.1	10	3.0	0.21	N123H2-0400-0004-TF
		40	18.0	92.0	140.0	18.0	1	570-40R/L123H18B092B	40	22.6	18.0	45.1	0.1	10	3.0	0.21	N123H2-0400-0004-TF
		40	18.0	132.0	230.0	18.0	1	570-40R/L123H18B132B	40	20.5	18.0	45.1	0.1	10	3.0	0.21	N123H2-0400-0004-TF
		40	18.0	220.0	500.0	18.0	1	570-40R/L123H18B220B	40	19.0	18.0	45.1	0.1	10	3.0	0.21	N123H2-0400-0004-TF
		40	18.0	300.0	800.0	18.0	1	570-40R/L123H18B300B	40	18.5	18.0	45.1	0.1	10	3.0	0.21	N123H2-0400-0004-TF
	J	32	18.0	40.0	70.0	15.5	1	570-32R/L123J18B040B	32	25.2	18.0	41.1	0.1	10	3.5	0.14	N123J2-0500-0004-TF
		32	18.0	60.0	95.0	15.5	1	570-32R/L123J18B060B	32	22.7	18.0	41.1	0.1	10	3.5	0.30	N123J2-0500-0004-TF
		32	18.0	85.0	130.0	15.5	1	570-32R/L123J18B085B	32	21.1	18.0	41.1	0.1	10	3.5	0.15	N123J2-0500-0004-TF
		32	18.0	120.0	180.0	15.5	1	570-32R/L123J18B120B	32	20.1	18.0	41.1	0.1	10	3.5	0.15	N123J2-0500-0004-TF
		32	18.0	175.0	500.0	15.5	1	570-32R/L123J18B175B	32	18.5	18.0	41.1	0.1	10	3.5	0.15	N123J2-0500-0004-TF
		32	18.0	180.0	980.0	15.5	1	570-32R/L123J18B180B	32	18.1	18.0	41.1	0.1	10	3.5	0.15	N123J2-0500-0004-TF
		40	18.0	40.0	70.0	18.0	1	570-40R/L123J18B040B	40	26.5	18.0	45.1	0.1	10	3.5	0.21	N123J2-0500-0004-TF
		40	18.0	60.0	95.0	18.0	1	570-40R/L123J18B060B	40	25.8	18.0	45.1	0.1	10	3.5	0.21	N123J2-0500-0004-TF
		40	18.0	85.0	130.0	18.0	1	570-40R/L123J18B085B	40	23.1	18.0	45.1	0.1	10	3.5	0.21	N123J2-0500-0004-TF
		40	18.0	120.0	180.0	18.0	1	570-40R/L123J18B120B	40	21.4	18.0	45.1	0.1	10	3.5	0.21	N123J2-0500-0004-TF
		40	18.0	175.0	500.0	18.0	1	570-40R/L123J18B175B	40	19.0	18.0	45.1	0.1	10	3.5	0.21	N123J2-0500-0004-TF
		40	18.0	180.0	980.0	18.0	1	570-40R/L123J18B180B	40	18.3	18.0	45.1	0.1	10	3.5	0.21	N123J2-0500-0004-TF
	K	32	18.0	40.0	70.0	15.0	1	570-32R/L123K18B040B	32	25.6	18.0	41.1	0.1	10	4.0	0.16	N123K2-0600-0004-TF
		32	18.0	58.0	100.0	15.0	1	570-32R/L123K18B058B	32	22.5	18.0	41.1	0.1	10	4.0	0.15	N123K2-0600-0004-TF
		32	18.0	88.0	180.0	15.0	1	570-32R/L123K18B088B	32	20.1	18.0	41.1	0.1	10	4.0	0.15	N123K2-0600-0004-TF
		32	18.0	168.0	400.0	15.0	1	570-32R/L123K18B168B	32	18.7	18.0	41.1	0.1	10	4.0	0.15	N123K2-0600-0004-TF
		32	18.0	220.0	1000.0	15.0	1	570-32R/L123K18B220B	32	18.1	18.0	41.1	0.1	10	4.0	0.15	N123K2-0600-0004-TF
		40	18.0	40.0	70.0	18.0	1	570-40R/L123K18B040B	40	30.0	18.0	45.1	0.1	10	4.0	0.22	N123K2-0600-0004-TF
		40	18.0	58.0	100.0	18.0	1	570-40R/L123K18B058B	40	25.4	18.0	45.1	0.1	10	4.0	0.22	N123K2-0600-0004-TF
		40	18.0	88.0	180.0	18.0	1	570-40R/L123K18B088B	40	21.5	18.0	45.1	0.1	10	4.0	0.22	N123K2-0600-0004-TF
		40	18.0	168.0	400.0	18.0	1	570-40R/L123K18B168B	40	19.3	18.0	45.1	0.1	10	4.0	0.21	N123K2-0600-0004-TF
		40	18.0	220.0	1000.0	18.0	1	570-40R/L123K18B220B	40	18.3	18.0	45.1	0.1	10	4.0	0.21	N123K2-0600-0004-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile	
SSC	CZC_{MS}	Schraube	Kühlschmierstoffadapter
F	32	3212 012-260	5691 041-01
G	32	3212 012-310	5691 041-01
H,J,K	32	3212 012-310	5691 041-02
H,J,K	40	3212 012-311	5691 041-01

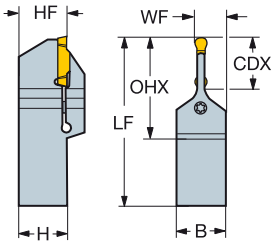
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

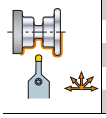
B4 F2 H36 H35 H5 H2

CoroCut® 1-2 Schaftwerkzeug zum Profildrehen

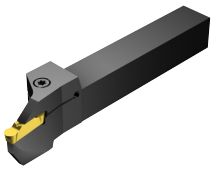
Schraubspannsystem

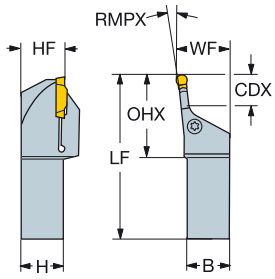




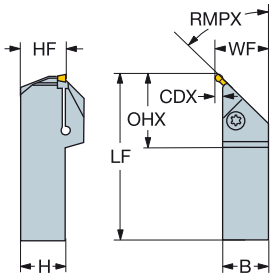
	SSC	CZC_{MS}	CDX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	J	25 x 25	25.0	52.2	NF123J25-2525BM	25.0	25.0	150.0	15.0	25.0	6.0	0.66	N123J2-0600- RM
		32 x 25	25.0	52.2	NF123J25-3225BM	25.0	32.0	170.0	15.0	32.0	6.0	0.97	N123J2-0600- RM

R/LX123..B-007

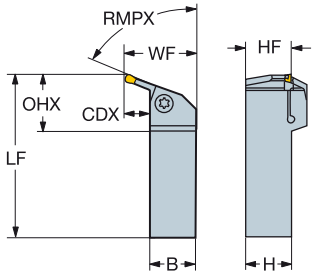


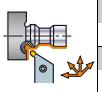
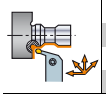


R/LX123..B-045



R/LX123..B-070



	SSC	CZC_{MS}	CDX	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	L	25 x 25	25.0	7°	63.7	R/LX123L25-2525B-007	25.0	25.0	190.0	32.0	25.0	6.5	0.99	N123L2-0800- RM
		32 x 32	25.0	7°	63.7	R/LX123L25-3232B-007	32.0	32.0	190.0	40.0	32.0	6.5	1.45	N123L2-0800- RM
	G	20 x 20	4.0	45°	41.1	R/LX123G04-2020B-045	20.0	20.0	150.0	24.0	20.0	4.5	0.48	N123G2-0400- RM
		25 x 25	4.0	45°	41.1	R/LX123G04-2525B-045	25.0	25.0	150.0	29.0	25.0	4.5	0.73	N123G2-0400- RM
	J	20 x 20	5.0	45°	44.9	R/LX123J05-2020B-045	20.0	20.0	150.0	25.0	20.0	5.0	0.53	N123J2-0600- RM
		25 x 25	5.0	45°	44.9	R/LX123J05-2525B-045	25.0	25.0	150.0	30.0	25.0	5.0	0.75	N123J2-0600- RM
		32 x 25	5.0	45°	44.9	R/LX123J05-3225B-045	25.0	32.0	150.0	30.0	32.0	5.0	0.92	N123J2-0600- RM
	J	25 x 25	16.0	70°	40.0	R/LX123J16-2525B-070	25.0	25.0	190.0	41.7	25.0	5.0	1.00	N123J2-0600- RM
		32 x 32	16.0	70°	40.0	R/LX123J16-3232B-070	32.0	32.0	190.0	48.7	32.0	5.0	1.60	N123J2-0600- RM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

	Ersatzteile
Bestellnummer	Schraube
R/LX123G04-2020B-045	3212 012-309
R/LX123G04-2525B-045	3212 012-309
R/LX123J05-2020B-045	3212 012-360
R/LX123J05-2525B-045	3212 012-360
R/LX123J16-2525B-070	3212 012-360
NF123J25-2525BM	5512 044-01
R/LX123J05-3225B-045	3212 012-360
NF123J25-3225BM	5512 044-01
R/LX123J16-3232B-070	3212 012-360
R/LX123L25-2525B-007	3212 012-360
R/LX123L25-3232B-007	3212 012-360

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

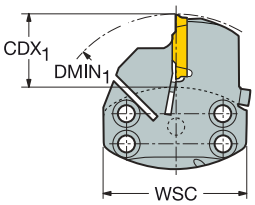
B4 F2 E1 H36 H35 H18 H5

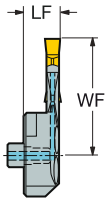
CoroCut® 1-2 Schneidkopf zum Profildrehen

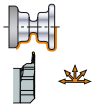
Schraubspannsystem

CoroTurn® SL70 - Präzisionskühlung







	SSC	CZC_{MS}	CDX_1	$DMIN_1$	DAXIN	OHX	CNSC	Bestellnummer	Abmessungen, mm LF	WF	WSC	BAR	NM	KG	MIID
	G	70	15.0	100.0	794.0	14.0	1	**SL70-R/L123G15A-HP**	15.5	48.0	70.0	80	4.0	0.27	N123G2-0300- GM
	H	70	30.0	100.0	792.0	14.0	1	**SL70-R/L123H30A-HP**	16.0	56.0	70.0	80	4.5	0.30	N123H2-0400- GM
	K	70	15.0	120.0	308.0	15.0	1	**SL70-R/L123K15A-HP**	18.0	36.0	70.0	80	2.0	0.29	N123K2-0600-GM
		70	30.0	120.0	308.0	14.0	1	**SL70-R/L123K30A-HP-M**	17.0	55.0	70.0	80	4.5	0.32	N123K2-0600-GM
		70	45.0	120.0	308.0	15.0	1	**SL70-R/L123K45A-HP**	18.0	71.0	70.0	80	6.0	0.36	N123K2-0600-GM
	L	70	35.0	90.0	254.0	14.0	1	**SL70-R/L123L35A-HP-M**	18.0	61.0	70.0	80	6.5	0.35	N123L2-0800- GM
		70	50.0	105.0	324.0	14.0	1	**SL70-R/L123L50A-HP**	18.0	81.0	70.0	80	6.5	0.39	N123L2-0800- GM
	M	70	50.0	100.0	428.0	12.0	1	**SL70-R/L123M50A-HP**	17.5	71.0	70.0	80	5.0	0.41	N123M1-1100-0008-GM
	R	70	65.0	125.0	470.0	9.0	1	**SL70-R/L123R65A-HP**	16.5	71.0	70.0	80	6.5	0.59	N123R1-1500-0010-GR

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile		
Bestellnummer	Schraube	Düse	Führungsbuchse
SL70-R/L123G15A-HP	3212 010-312	5691 026-23	5552 058-04
SL70-R/L123H30A-HP	3212 010-313	5691 026-23	5552 058-04
SL70-R/L123K15A-HP	3214 010-306	5691 026-23	5552 058-04
SL70-R/L123K30A-HP-M	3212 010-313	5691 026-23	5552 058-04
SL70-R/L123K45A-HP	3212 010-313	5691 026-23	5552 058-04
SL70-R/L123L35A-HP-M	3212 010-313	5691 026-23	5552 058-04
SL70-R/L123L50A-HP	3212 010-313	5691 026-23	5552 058-04
SL70-R/L123M50A-HP	3212 010-314	5691 026-23	5552 058-04
SL70-R/L123R65A-HP	3212 010-365	5691 026-23	5552 058-04

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

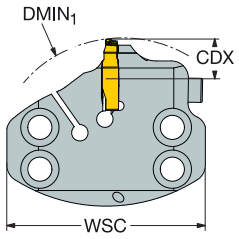
B4 F2 H36 H35 H5 H2

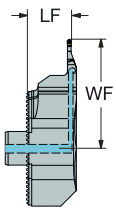
CoroCut® 1-2 Schneidkopf zum Profildrehen

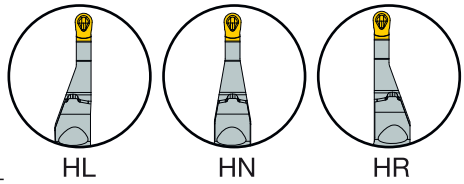
Schraubspannsystem

CoroTurn® SL70 - innere Kühlschmierstoffzufuhr









SSC	CZC_{MS}	CDX	$DMIN_1$	CNSC	**Bestellnummer**	Abmessungen, mm LF	WF	WSC	BAR	NM	KG	MIID
HL	70	11.0	100.0	1	**SL70-R/L123H11LC-HP**	15.5	38.4	70.0	80	3.1	0.31	L123H1-0200
HN	70	11.0	100.0	1	**SL70-R/L123H11NC-HP**	16.5	38.4	70.0	80	3.1	0.31	N123H1-0200
HR	70	11.0	100.0	1	**SL70-R/L123H11RC-HP**	17.4	38.4	70.0	80	3.1	0.31	R123H1-0200

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile		
Schraube	Düse	Führungsbuchse
3212 010-313	5691 026-23	5552 058-04

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

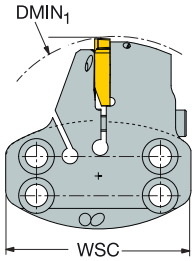
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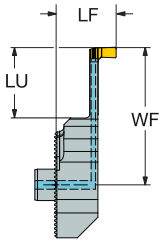
CoroCut® 1-2 Schneidkopf zum Nutendrehen

Schraubspannsystem

CoroTurn® SL70 - innere Kühlschmierstoffzufuhr







	SSC	CZC_{MS}	CDX_1	CDX_2	$DMIN_1$	LU	CNSC	Bestellnummer	Abmessungen, mm LF	WF	WSC	BAR	NM	KG	MIID
	H	70	4.2	5.9	105.0	25.0	1	**SL70-R/LG123H06C**	22.9	52.0	70.0	30	8.0	0.30	RG123H1-0300-RO
	L	70	6.0	9.8	150.0	31.0	1	**SL70-R/LG123L09C**	27.7	61.0	70.0	30	8.5	0.36	RG123L1-0300-RO

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Hinweis: Wendeschneidplatten in Linksausführung für den Einsatz in Haltern mit Rechtsausführung, Wendeschneidplatten in Rechtsausführung für den Einsatz in Haltern mit Linksausführung.

Ersatzteile	
Schraube	Führungsbuchse
3212 020-363	5552 058-04

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

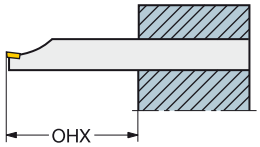
B4 F2 H36 H35 H5 H2

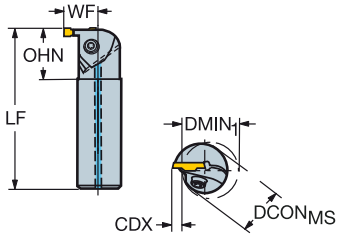
CoroCut® 1-2 Bohrstange zum Einstechen

Schraubspannsystem

Zylindrisch mit Nut für EasyFix Spannaufnahme - Präzisionskühlung







	SSC	CZC_{MS}	CDX	$DMIN_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	D	16	4.5	25.0	64.0	25.0	1	**R/LAG123D04-16B**	16	150.0	12.5	10	3.0	0.22	N123D2-0150-0002-CM
		20	5.0	32.0	80.0	30.0	1	**R/LAG123D05-20B**	20	180.0	15.3	10	3.0	0.43	N123D2-0150-0002-CM
	E	20	5.0	32.0	80.0	30.0	1	**R/LAG123E05-20B**	20	180.0	15.3	10	3.5	0.42	N123E2-0200- GM
		25	7.0	32.0	100.0	35.0	1	**R/LAG123E07-25B**	25	200.0	19.8	10	3.5	0.72	N123E2-0200- GM
	G	20	6.0	32.0	80.0	30.0	1	**R/LAG123G06-20B**	20	180.0	15.3	10	4.0	0.42	N123G2-0300- GM
		25	7.0	32.0	100.0	35.0	1	**R/LAG123G07-25B**	25	200.0	19.8	10	4.0	0.71	N123G2-0300- GM
	H	25	7.0	32.0	100.0	35.0	1	**R/LAG123H07-25B**	25	200.0	19.3	10	4.5	0.70	N123H2-0400- GM
	J	25	8.0	32.0	100.0	35.0	1	**R/LAG123J08-25B**	25	200.0	19.8	10	5.0	0.71	N123J2-0500- GM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
SSC	CZC_{MS}	Spannschraube
D	16-20	5512 031-03
E	20	5512 031-03
E	25	3212 012-259
G	20	5512 031-03
G	25	3212 012-309
H	25	3212 012-309
J	25	3212 012-309

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

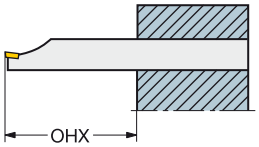
B4 F2 G1 H36 H35 H5

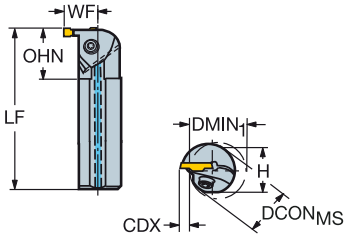
CoroCut® 1-2 Bohrstange zum Einstechen

Schraubspannsystem

Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr







	SSC	CZC_{MS}	CDX	$DMIN_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	H	LF	WF	BAR	NM	KG	MIID
	E	32	9.5	40.0	128.0	45.0	1	**R/LAG123E09-32B**	32	30.0	250.0	25.5	10	4.0	1.44	N123E2-0200- GM
	G	32	9.0	40.0	128.0	45.0	1	**R/LAG123G09-32B**	32	30.0	250.0	25.3	10	4.5	1.44	N123G2-0300- GM
		40	11.0	50.0	160.0	55.0	1	**R/LAG123G11-40B**	40	37.0	300.0	31.0	10	4.5	2.64	N123G2-0300- GM
	H	32	10.0	40.0	128.0	45.0	1	**R/LAG123H10-32B**	32	30.0	250.0	26.5	10	4.5	1.43	N123H2-0400- GM
		40	11.0	50.0	160.0	55.0	1	**R/LAG123H11-40B**	40	37.0	300.0	31.0	10	5.0	2.65	N123H2-0400- GM
		50	13.0	60.0	200.0	65.0	1	**R/LAG123H13-50B**	50	47.0	350.0	38.3	10	5.0	4.96	N123H2-0400- GM
	J	32	11.0	40.0	128.0	45.0	1	**R/LAG123J11-32B**	32	30.0	250.0	27.0	10	5.0	1.42	N123J2-0500- GM
		40	11.0	50.0	160.0	55.0	1	**R/LAG123J11-40B**	40	37.0	300.0	31.0	10	5.5	2.64	N123J2-0500- GM
		50	13.0	60.0	200.0	65.0	1	**R/LAG123J13-50B**	50	47.0	350.0	38.3	10	5.5	5.22	N123J2-0500- GM
	K	40	11.0	50.0	160.0	55.0	1	**R/LAG123K11-40B**	40	37.0	300.0	31.0	10	5.5	2.37	N123K2-0600-GM
		50	13.0	60.0	200.0	65.0	1	**R/LAG123K13-50B**	50	47.0	350.0	38.3	10	5.5	4.96	N123K2-0600-GM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile
SSC	CZC_{MS}	Spannschraube
E	32	3212 012-259
G	32	3212 012-309
G	40	3212 012-310
H	32	3212 012-359
H	40-50	3212 012-360
J	32	3212 012-359
J	40-50	3212 012-360
K	40-50	3212 012-360

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B4 F2 G1 H36 H35 H5

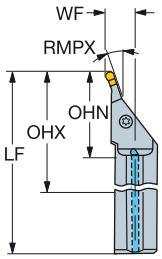
GER

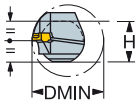
CoroCut® 1-2 Bohrstange zum Profildrehen

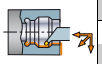
Schraubspannsystem

Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr







	SSC	CZC_{MS}	CDX	$DMIN_1$	RMPX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	H	LF	WF	HF	BAR	NM	KG	MIID
	J	40	25.0	63.5	20°	160.0	65.6	1	**R/LAX123J25-40B-020**	40	37.0	254.0	26.0	18.5	10	3.0	2.14	N123J2-0600- AM
	L	40	25.0	63.5	20°	160.0	65.6	1	**R/LAX123L25-40B-020**	40	37.0	254.0	26.0	18.5	10	3.0	2.11	N123L2-0800- AM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Spannschraube
5512 044-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

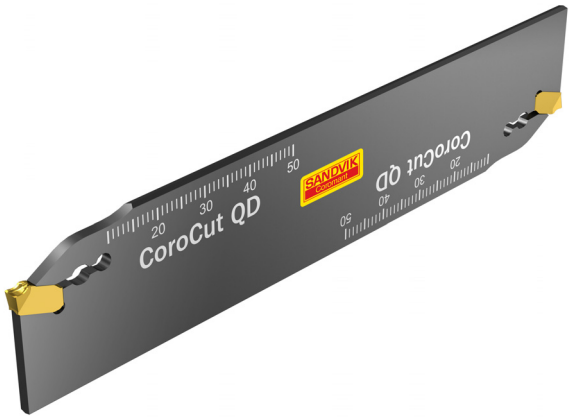
B4 F2 G1 H36 H35 H5

CoroCut® QD

Für sicheres Abstechen und große Einstechtiefen

Anwendungsbereich

- Abstechen
- Tiefes Einstechen
- Bei der Bearbeitung mit großem Werkzeugüberhang



ISO-Anwendungsbereich:

P M K N S H

Vorteile und Merkmale

- Wendeschneidplattengeometrien für optimalen Kühlschmierstoffzugang
- Wendeschneidplattensorten mit hoher Schneidkantenstabilität
- Spanbrechergeometrien
- Werkstofflegierung mit hoher Dauerfestigkeit der Einsätze
- Kein Drehmomentschlüssel notwendig – immer die richtige Spannung dank Schnellspannschlüssel
- Der prismatische Plattensitz garantiert eine sichere und präzise Wendeschneidplattenposition

www.sandvik.coromant.com/corocutqd

Werkzeuge

- Coromant Capto® Schneidköpfe
- Einsätze zum Abstechen
- Schaftwerkzeuge
- QS™ Schaftwerkzeuge
- CoroTurn® SL Schneidköpfe

Wendeschneidplatten

- Anwendungsspezifische Sorten und Geometrien zum Abstechen
- Wiper-Wendeschneidplatten für exzellente Oberflächengüte

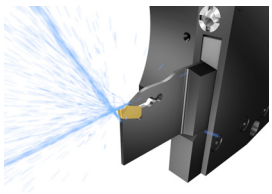
Schlüssel für Wendeplattenwechsel

Schnellspannschlüssel für Wende-schneidplattenwechsel mit einer Hand.



Präzisionskühlung

Alle Werkzeuge verfügen über obere und untere Kühlschmierstoffzufuhr für beste Spankontrolle und Standzeit. Die Adapter verfügen über eine Plug&Play-Funktion für einfachen Anschluss an die Maschine.



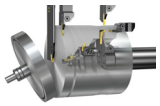
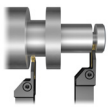
B51 B51 B51 H35

SANDVIK Coromant

Wendeschneidplatten

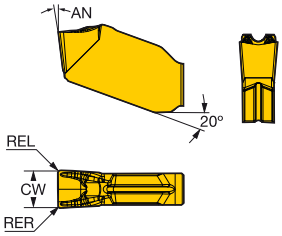
	Abstechen					Einstechen	Längsdrehen	Profildrehen
	 QD-CF	 QD-CL	 QD-CM	 QD-CO	 QD-CR	 QD-GM	 QD-TF/TM	 QD-RM
Wendeplatten-breite, mm	1.00-3.00	2.50-8.00	1.00-8.00	2.00-6.00	2.00-6.00	6.00-8.00	3.00-8.00	3.00-8.00
Seite	B52	B52	B53	B53	B53	B54	B55	B56

Werkzeuge

			
Werkzeughalter	**Abstechen und Einstechen**	**Abstechen**	**Einstechen**
Coromant Capto®	B57		
Einsatz			
Präzisionskühlung			
Einsatz in neutraler Ausführung		B61-B62	
Einsatz in Rechtsausführung		B63	
Einsatz in Linksausführung		B64	
Kein Kühlschmierstoff			
Einsatz in neutraler Ausführung		B65	
Einsatz in Rechtsausführung		B66	
Einsatz in Linksausführung		B67	
Schaft			
Präzisionskühlung	B58		
Kein Kühlschmierstoff	B59		
QS Schaft	B60		
CoroTurn® SL Schneidkopf			B68

CoroCut® QD Wendeschneidplatte zum Abstechen





		SSC	CW	REL	RER	Bestellnummer	P 1105	P 1125	P 1135	P 1145	M 1105	M 1125	M 1135	M 1145	K 1125	K 1135	K 4325	N 1105	N 1125	N 1135	S 1105	S 1125	S 1135	S 1145	H 1135	Abmessungen, mm AN
Schlichten		B	1.00	0.07	0.07	QD-NB-0100-0001-CF		★		☆		☆		★	★				★			☆		★		7°
		C	1.20	0.10	0.10	QD-NC-0120-0001-CF		★		☆		☆		★	★				★			☆		★		7°
		D	1.50	0.10	0.10	QD-ND-0150-0001-CF		★		☆		☆		★	★				★			☆		★		7°
		E	2.00	0.15	0.15	QD-NE-0200-0001-CF	☆	★	☆	☆	☆	☆	★	☆	★	☆		☆	★	☆	☆	☆	☆	★	★	7°
		F	2.50	0.15	0.15	QD-NF-0250-0001-CF	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	☆	☆	☆	☆	★	★	7°
		G	3.00	0.15	0.15	QD-NG-0300-0001-CF	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	☆	☆	☆	☆	★	★	7°
Mittel		E	2.00	0.30	0.30	QD-NE-0200-0003-CL		☆	★			☆	★		★	☆			★	☆		★	☆		★	7°
		F	2.50	0.30	0.30	QD-NF-0250-0003-CL		☆	★	☆		☆	★	☆	☆	☆	★		★	☆		☆	☆	★	★	7°
		G	3.00	0.30	0.30	QD-NG-0300-0003-CL		☆	★	☆		☆	★	☆	☆	☆	★		★	☆		☆	☆	★	★	7°
		H	4.00	0.30	0.30	QD-NH-0400-0003-CL		☆	★	☆		☆	★	☆	☆	☆	★		★	☆		☆	☆	★	★	7°
		J	5.00	0.40	0.40	QD-NJ-0500-0004-CL		☆	★	☆		☆	★	☆	☆	☆	★		★	☆		☆	☆	★	★	7°
		K	6.00	0.40	0.40	QD-NK-0600-0004-CL		☆	★	☆		☆	★	☆	☆	☆	★		★	☆		☆	☆	★	★	7°
		L	8.00	0.40	0.40	QD-NL-0800-0004-CL		☆	★			☆	★		☆	☆	★		★	☆		★	☆		★	7°

SSC = Entsprechend SSC am Halter.

N = Neutrale Ausführung

Toleranzen:

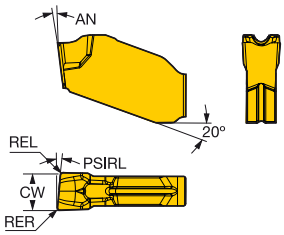
	CWTOLL	CWTOLU	RETOLL	RETOLU
QD-N..-CF	-0.050	0.050	-0.05	0.05
QD-N..-CL	-0.050	0.050	-0.05	0.05

B51 B130 B149 B144 H36 H35 H19 H4

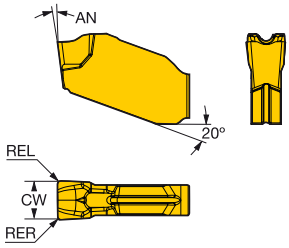
CoroCut® QD Wendeschneidplatte zum Abstechen



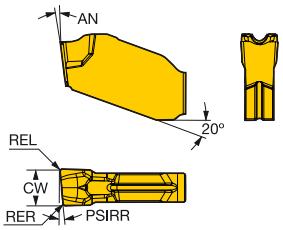
QD-L



QD-N



QD-R



		SSC	CW	REL	RER	PSIRL	PSIRR	Bestellnummer	P 1105	P 1125	P 1135	P 1145	M 1105	M 1125	M 1135	M 1145	M H13A	K 1125	K 1135	K 4325	K H13A	N 1105	N 1125	N 1135	N H13A	S 1105	S 1125	S 1135	S 1145	S H13A	H 1135	Abmessungen, mm AN
Schlichten		E	2.00	0.10	0.10	8°		QD-LE-0200-0801-CO		★	☆	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		F	2.50	0.10	0.10	8°		QD-LF-0250-0801-CO		★	☆	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		G	3.00	0.10	0.10	5°		QD-LG-0300-0501-CO		★	☆	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		E	2.00	0.10	0.10			QD-NE-0200-0001-CO	☆	★	☆	☆	☆	☆	★	☆	☆	★	☆		☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	7°
		F	2.50	0.10	0.10			QD-NF-0250-0001-CO	☆	★	☆	☆	☆	☆	★	☆	☆	★	☆		☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	7°
		G	3.00	0.10	0.10			QD-NG-0300-0001-CO	☆	★	☆	☆	☆	☆	★	☆	☆	★	☆		☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	7°
		H	4.00	0.20	0.20			QD-NH-0400-0002-CO	☆	★	☆	☆	☆	☆	★	☆	☆	★	☆		☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	7°
		J	5.00	0.20	0.20			QD-NJ-0500-0002-CO	☆	★	☆	☆	☆	☆	★	☆		★	☆			☆	★	☆		☆	☆	☆	★		★	7°
		K	6.00	0.20	0.20			QD-NK-0600-0002-CO	☆	★	☆	☆	☆	☆	★	☆		★	☆			☆	★	☆		☆	☆	☆	★		★	7°
		E	2.00	0.10	0.10		8°	QD-RE-0200-0801-CO		★	☆	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		F	2.50	0.10	0.10		8°	QD-RF-0250-0801-CO		★	☆	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		G	3.00	0.10	0.10		5°	QD-RG-0300-0501-CO		★	☆	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
Mittel		E	2.00	0.20	0.20	5°		QD-LE-0200-0502-CM		☆	★	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		F	2.50	0.20	0.20	5°		QD-LF-0250-0502-CM		☆	★	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		G	3.00	0.20	0.20	5°		QD-LG-0300-0502-CM		☆	★	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		H	4.00	0.20	0.20	5°		QD-LH-0400-0502-CM		☆	★	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		B	1.00	0.07	0.07			QD-NB-0100-0001-CM	☆	★		☆	☆	☆		★		★				☆	★			☆	☆		★			7°
		C	1.20	0.10	0.10			QD-NC-0120-0001-CM	☆	★		☆	☆	☆		★		★				☆	★			☆	☆		★			7°
		D	1.50	0.10	0.10			QD-ND-0150-0001-CM	☆	★		☆	☆	☆		★		★				☆	★			☆	☆		★			7°
		E	2.00	0.20	0.20			QD-NE-0200-0002-CM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	7°
			2.39	0.20	0.20			QD-NE-0239-0002-CM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	7°
		F	2.50	0.20	0.20			QD-NF-0250-0002-CM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	7°
		G	3.00	0.20	0.20			QD-NG-0300-0002-CM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	7°
			3.00	0.40	0.40			QD-NG-0300-0004-CM		☆	★	☆		☆	★	☆		☆	☆	★			★	☆			☆	☆	★		★	7°
			3.18	0.20	0.20			QD-NG-0318-0002-CM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	7°
		H	4.00	0.20	0.20			QD-NH-0400-0002-CM	☆	☆	★	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	☆	★	☆	☆	☆	★	☆	★	7°
			4.00	0.40	0.40			QD-NH-0400-0004-CM		☆	★	☆		☆	★	☆		☆	☆	★			★	☆			☆	☆	★		★	7°
			4.76	0.20	0.20			QD-NH-0476-0002-CM		☆	★	☆		☆	★	☆		☆	☆	★			★	☆			☆	☆	★		★	7°
		J	5.00	0.20	0.20			QD-NJ-0500-0002-CM	☆	☆	★	☆	☆	☆	★	☆		☆	☆	★		☆	★	☆		☆	☆	☆	★		★	7°
		K	6.00	0.30	0.30			QD-NK-0600-0003-CM		☆	★	☆		☆	★	☆		☆	☆	★			★	☆			☆	☆	★		★	7°
			6.35	0.30	0.30			QD-NK-0635-0003-CM		☆	★			☆	★			☆	☆	★			★	☆			★	☆			★	7°
		L	8.00	0.40	0.40			QD-NL-0800-0004-CM		☆	★			☆	★			☆	☆	★			★	☆			★	☆			★	7°
		E	2.00	0.20	0.20		5°	QD-RE-0200-0502-CM		☆	★	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		F	2.50	0.20	0.20		5°	QD-RF-0250-0502-CM		☆	★	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		G	3.00	0.20	0.20		5°	QD-RG-0300-0502-CM		☆	★	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
		H	4.00	0.20	0.20		5°	QD-RH-0400-0502-CM		☆	★	☆		☆	★	☆		★	☆				★	☆			☆	☆	★		★	7°
Schruppen		E	2.00	0.30	0.30			QD-NE-0200-0003-CR		★	☆	☆		☆	★	☆		☆	☆	★			★	☆			☆	☆	★		★	7°
		F	2.50	0.30	0.30			QD-NF-0250-0003-CR		★	☆	☆		☆	★	☆		☆	☆	★			★	☆			☆	☆	★		★	7°
		G	3.00	0.30	0.30			QD-NG-0300-0003-CR		★	☆	☆		☆	★	☆		☆	☆	★			★	☆			☆	☆	★		★	7°
		H	4.00	0.30	0.30			QD-NH-0400-0003-CR		★	☆	☆		☆	★	☆		☆	☆	★			★	☆			☆	☆	★		★	7°
		J	5.00	0.40	0.40			QD-NJ-0500-0004-CR		★	☆	☆		☆	★	☆		☆	☆	★			★	☆			☆	☆	★		★	7°
		K	6.00	0.40	0.40			QD-NK-0600-0004-CR		★	☆	☆		☆	★	☆		☆	☆	★			★	☆			☆	☆	★		★	7°

SSC = Entsprechend SSC am Halter.

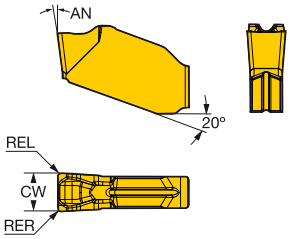
N = Neutrale Ausführung

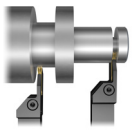
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
QD-L..-CM	-0.050	0.050	-0.05	0.05
QD-L..-CO	-0.020	0.020	-0.05	0.05
QD-N..-CM	-0.050	0.050	-0.05	0.05
QD-N..-CO	-0.020	0.020	-0.05	0.05
QD-N..-CR	-0.050	0.050	-0.05	0.05
QD-R..-CM	-0.050	0.050	-0.05	0.05
QD-R..-CO	-0.020	0.020	-0.05	0.05

B51 B130 B149 B144 H36 H35 H19

CoroCut® QD Wendeschneidplatte zum Einstechen





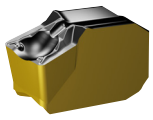
		SSC	CW	REL	RER	Bestellnummer	P 1125	P 1135	P 1145	M 1125	M 1135	M 1145	K 1125	K 1135	K 4325	N 1125	N 1135	S 1125	S 1135	S 1145	H 1135	Abmessungen, mm AN
Mittel		K	6.00	0.40	0.40	QD-NK-0600-0004-GM	☆	★	☆	☆	★	☆	☆	☆	★	★	☆	★	☆	☆	★	7°
		L	8.00	0.80	0.80	QD-NL-0800-0008-GM	☆	★	☆	☆	★	☆	☆	☆	★	★	☆	★	☆	☆	★	7°

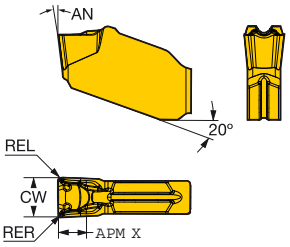
SSC = Entsprechend SSC am Halter. N = Neutrale Ausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
QD-N..-GM	-0.050	0.050	-0.05	0.05

B51 B130 B149 B144 H36 H35 H19

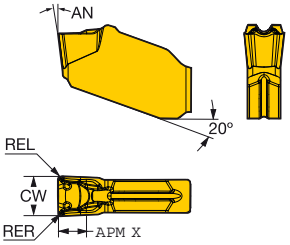
CoroCut® QD Wendeschneidplatte zum Längsdrehen





		SSC	CW	REL	RER	Bestellnummer	P 1105	P 1125	P 1135	P 1145	P 4325	M 1105	M 1125	M 1135	M 1145	M H13A	K 1125	K 1135	K 4325	K H13A	N 1105	N 1125	N 1135	N H13A	S 1105	S 1125	S 1135	S 1145	S H13A	H 1135	Abmessungen, mm AN
Schlichten		G	3.00	0.30	0.30	QD-NG-0300-0003-TF	☆	☆	★	☆		☆	☆	★	☆	☆	★	☆		☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
		H	4.00	0.40	0.40	QD-NH-0400-0004-TF	☆	☆	★	☆		☆	☆	★	☆	☆	★	☆		☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
		J	5.00	0.40	0.40	QD-NJ-0500-0004-TF	☆	☆	★	☆		☆	☆	★	☆	☆	★	☆		☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
		K	6.00	0.40	0.40	QD-NK-0600-0004-TF	☆	☆	★	☆		☆	☆	★	☆	☆	★	☆		☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°
		L	8.00	0.80	0.80	QD-NL-0800-0008-TF	☆	☆	★	☆	☆	☆	☆	★	☆	☆	★	☆	☆	☆	☆	☆	☆	★	★	☆	☆	☆	☆	★	7°





		SSC	CW	REL	RER	Bestellnummer	P 1125	P 1135	M 1125	M 1135	K 1125	K 1135	N 1125	N 1135	S 1125	S 1135	H 1135	Abmessungen, mm AN
Mittel		G	3.00	0.40	0.40	QD-NG-0300-0004-TM	☆	★	☆	★	★	☆	★	☆	★	☆	★	7°
		H	4.00	0.40	0.40	QD-NH-0400-0004-TM	☆	★	☆	★	★	☆	★	☆	★	☆	★	7°
			4.00	0.80	0.80	QD-NH-0400-0008-TM	☆	★	☆	★	★	☆	★	☆	★	☆	★	7°
		J	5.00	0.40	0.40	QD-NJ-0500-0004-TM	☆	★	☆	★	★	☆	★	☆	★	☆	★	7°
		K	6.00	0.40	0.40	QD-NK-0600-0004-TM	☆	★	☆	★	★	☆	★	☆	★	☆	★	7°

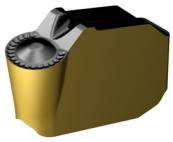
SSC = Entsprechend SSC am Halter.

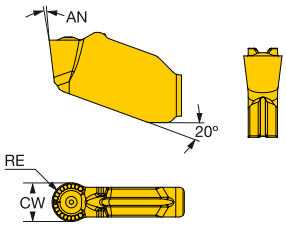
N = Neutrale Ausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
QD-N..-TF	-0.050	0.050	-0.05	0.05
QD-N..-TM	-0.050	0.050	-0.05	0.05

B51 B130 B149 B144 H36 H35 H19

CoroCut® QD Wendeschneidplatte zum Profildrehen





	SSC	CW	RE	Bestellnummer	P 1125	P 1135	P 4335	M 1125	M 1135	K 1125	K 1135	K 4335	N 1125	S 1125	S 1135	Abmessungen, mm AN
Mittel	G	3.00	1.50	QD-NG-0300-RM	☆	★	☆	☆	★	★	☆	☆	★	★	☆	7°
	H	4.00	2.00	QD-NH-0400-RM	☆	★	☆	☆	★	★	☆	☆	★	★	☆	7°
	K	6.00	3.00	QD-NK-0600-RM	☆	★	☆	☆	★	★	☆	☆	★	★	☆	7°
	L	8.00	4.00	QD-NL-0800-RM	☆	★	☆	☆	★	★	☆	☆	★	★	☆	7°

SSC = Entsprechend SSC am Halter.

N = Neutrale Ausführung

Toleranzen:		
	CWTOLL	CWTOLU
QD-N..-RM	-0.050	0.050

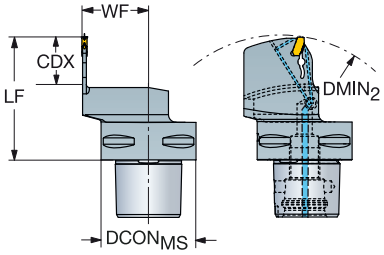
B51 B130 B149 B144 H36 H35 H19

CoroCut® QD Schneidkopf zum Abstechen und Einstechen

Federspannsystem

Coromant Capto® - Präzisionskühlung





						Abmessungen, mm					
SSC	CZC_{MS}	CDX	$DMIN_2$	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	BAR	KG	MIID
E	C3	22.0	133.0	3	**C3-QD-R/LFE22C22055A**	32	55.0	22.0	150	0.21	QD-NE-0200-0002-CM
	C4	22.0	151.0	3	**C4-QD-R/LFE22C27060A**	40	60.0	27.0	150	0.43	QD-NE-0200-0002-CM
F	C3	25.0	133.0	3	**C3-QD-R/LFF25C22055A**	32	55.0	22.0	150	0.20	QD-NF-0250-0002-CM
	C4	25.0	151.0	3	**C4-QD-R/LFF25C27060A**	40	60.0	27.0	150	0.41	QD-NF-0250-0002-CM
	C5	25.0	170.0	3	**C5-QD-RFF25C35065A**	50	65.0	35.0	150	0.71	QD-NF-0250-0002-CM
G	C3	25.0	133.0	3	**C3-QD-RFG25C22055A**	32	55.0	22.0	150	0.25	QD-NG-0300-0002-CM
	C4	25.0	151.0	3	**C4-QD-R/LFG25C27060A**	40	60.0	27.0	150	0.42	QD-NG-0300-0002-CM
	C5	25.0	170.0	3	**C5-QD-R/LFG25C35065A**	50	65.0	35.0	150	0.71	QD-NG-0300-0002-CM
	C6	25.0	97.0	3	**C6-QD-R/LFG25C45070A**	63	70.0	45.0	150	1.21	QD-NG-0300-0002-CM
H	C4	32.0	161.0	3	**C4-QD-R/LFH32C27070A**	40	70.0	27.0	150	0.40	QD-NH-0400-0002-CM
	C5	32.0	175.0	3	**C5-QD-R/LFH32C35070A**	50	70.0	35.0	150	0.70	QD-NH-0400-0002-CM
	C6	32.0	202.0	3	**C6-QD-R/LFH32C45075A**	63	75.0	45.0	150	1.19	QD-NH-0400-0002-CM
J	C4	32.0	161.0	3	**C4-QD-LFJ32C27070A**	40	70.0	27.0	150	0.52	QD-NJ-0500-0002-CM
	C5	32.0	175.0	3	**C5-QD-R/LFJ32C35070A**	50	70.0	35.0	150	0.63	QD-NJ-0500-0002-CM
	C6	32.0	202.0	3	**C6-QD-LFJ32C45075A**	63	75.0	45.0	150	1.20	QD-NJ-0500-0002-CM
K	C4	32.0	161.0	3	**C4-QD-RFK32C27070A**	40	70.0	27.0	150	0.46	QD-NK-0600-0003-CM
	C5	32.0	175.0	3	**C5-QD-R/LFK32C35070A**	50	70.0	35.0	175	0.70	QD-NK-0600-0003-CM
	C6	40.0	212.0	3	**C6-QD-R/LFK40C45085A**	63	85.0	45.0	150	1.27	QD-NK-0600-0003-CM
L	C8	38.0	241.0	3	**C8-QD-LFL38C51090A**	80	90.0	51.0	150	2.31	QD-NL-0800-0004-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

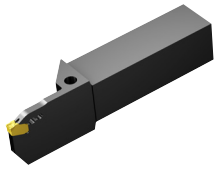
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B51 F2 E1 G1 H36 H35 H21 H5

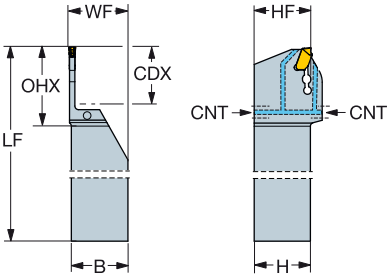
CoroCut® QD Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem

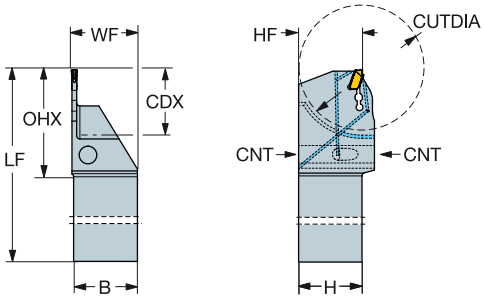
Präzisionskühlung

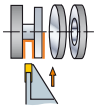


TSYC QD-R/LF..C..A



QD-R/LF..C..D



	SSC	CZC_{MS}	CDX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	CUTDIA	CNT	BAR	KG	MIID
	H	32 x 32	33.0	55.0	2	**QD-R/LFH33C3232A**	32.0	32.0	170.0	33.0	32.0		G 1/8-28	150	1.13	QD-NH-0400-0002-CM
		32 x 32	45.0	66.0	2	**QD-R/LFH45C3232A**	32.0	32.0	170.0	33.0	32.0		G 1/8-28	150	1.08	QD-NH-0400-0002-CM
	J	32 x 32	33.0	54.0	2	**QD-R/LFJ33C3232A**	32.0	32.0	170.0	33.0	32.0		G 1/8-28	150	1.13	QD-NJ-0500-0002-CM
		32 x 32	45.0	66.0	2	**QD-R/LFJ45C3232A**	32.0	32.0	170.0	33.0	32.0		G 1/8-28	150	1.09	QD-NJ-0500-0002-CM
	K	32 x 32	33.0	55.0	2	**QD-R/LFK33C3232A**	32.0	32.0	170.0	33.0	32.0		G 1/8-28	150	1.13	QD-NK-0600-0003-CM
		32 x 32	45.0	67.0	2	**QD-R/LFK45C3232A**	32.0	32.0	170.0	33.0	32.0		G 1/8-28	150	1.08	QD-NK-0600-0003-CM
		40 x 40	60.0	83.1	2	**QD-R/LFK60C4040A**	40.0	40.0	250.0	40.3	40.0		G 1/8-28	150	2.52	QD-NK-0600-0003-CM
	L	32 x 32	45.0	70.0	2	**QD-R/LFL45C3232A**	32.0	32.0	170.0	32.3	32.0		G 1/8-28	150	1.13	QD-NL-0800-0004-CM
		40 x 40	65.0	90.0	2	**QD-R/LFL65C4040A**	40.0	40.0	250.0	40.3	40.0		G 1/8-28	150	2.52	QD-NL-0800-0004-CM
	G	32 x 32	33.0	54.0	2	**QD-R/LFG33C3232D**	32.0	32.0	170.0	33.0	32.0	66	G 1/8-28	150	1.17	QD-NG-0300-0002-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile
SSC	CZC_{MS}	Kühlschmierstoff-verschluss
G	32 x 32	5643 018-01
H	32 x 32	5643 018-01
J	32 x 32	5643 018-01
K	32 x 32	5643 018-01
K	40 x 40	3214 012-01
L	32 x 32-40 x 40	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

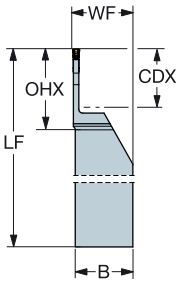
B51 F2 E1 G1 H36 H35 H21 H5

CoroCut® QD Schaftwerkzeug zum Abstechen und Einstechen

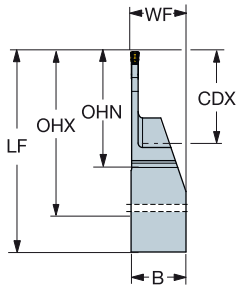
Federspannsystem

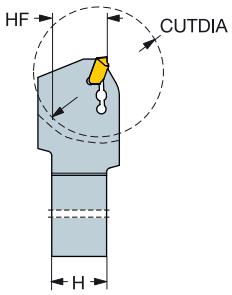
TSYC QD-R/LF..A





QD-R/LF..S





	SSC	CZC_{MS}	CDX	OHX	OHN	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	CUTDIA	KG	MIID
	E	25 x 25	20.0	29.0		**QD-R/LFE20-2525A**	25.0	25.0	150.0	25.3	25.0		0.67	QD-NE-0200-0002-CM
	F	25 x 25	26.0	35.0		**QD-R/LFF26-2525A**	25.0	25.0	150.0	25.3	25.0		0.65	QD-NF-0250-0002-CM
	G	25 x 25	26.0	36.0		**QD-R/LFG26-2525A**	25.0	25.0	150.0	25.3	25.0		0.65	QD-NG-0300-0002-CM
	H	25 x 25	33.0	42.0		**QD-R/LFH33-2525A**	25.0	25.0	150.0	25.3	25.0		0.62	QD-NH-0400-0002-CM
	B	16 x 16	10.0	25.0	25.0	**QD-R/LFB10-1616S**	16.0	16.0	125.0	16.0	16.0	20	0.24	QD-NB-0100-0001-CM
		20 x 20	10.0	25.0	25.0	**QD-R/LFB10-2020S**	20.0	20.0	125.0	20.0	20.0	20	0.37	QD-NB-0100-0001-CM
	C	16 x 16	13.0	26.1	26.1	**QD-R/LFC13-1616S**	16.0	16.0	125.0	16.0	16.0	26	0.24	QD-NC-0125-0001-CM
		20 x 20	13.0	25.0	25.0	**QD-R/LFC13-2020S**	20.0	20.0	125.0	20.0	20.0	26	0.37	QD-NC-0125-0001-CM
	D	16 x 16	16.0	25.0	25.0	**QD-R/LFD16-1616S**	16.0	16.0	125.0	16.0	16.0	32	0.24	QD-ND-0150-0001-CM
		20 x 20	16.0	25.0	25.0	**QD-R/LFD16-2020S**	20.0	20.0	125.0	20.0	20.0	32	0.37	QD-ND-0150-0001-CM
	E	16 x 16	20.0	29.0		**QD-R/LFE20-1616S**	16.0	16.0	125.0	16.0	16.0	40	0.25	QD-NE-0200-0002-CM
		20 x 20	26.0	35.0		**QD-R/LFE26-2020S**	20.0	20.0	125.0	20.0	20.0	52	0.36	QD-NE-0200-0002-CM
	F	16 x 16	20.0	29.0		**QD-R/LFF20-1616S**	16.0	16.0	125.0	16.0	16.0	40	0.25	QD-NF-0250-0002-CM
		20 x 20	26.0	35.0		**QD-R/LFF26-2020S**	20.0	20.0	125.0	20.0	20.0	52	0.37	QD-NF-0250-0002-CM
	G	16 x 16	20.0	29.0		**QD-R/LFG20-1616S**	16.0	16.0	125.0	16.0	16.0	40	0.25	QD-NG-0300-0002-CM
		20 x 20	33.0	42.0		**QD-R/LFG33-2020S**	20.0	20.0	125.0	20.0	20.0	66	0.35	QD-NG-0300-0002-CM
	H	20 x 20	33.0	42.0		**QD-R/LFH33-2020S**	20.0	20.0	125.0	20.0	20.0	66	0.35	QD-NH-0400-0002-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

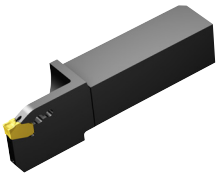
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

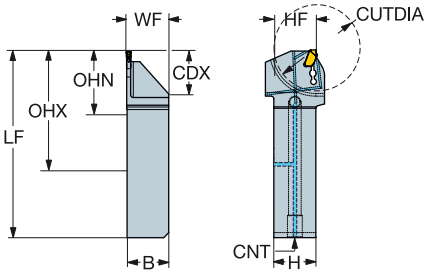
B51 F2 E1 H36 H35 H21

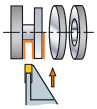
CoroCut® QD QS Schaftwerkzeug zum Abstechen und Einstechen

Federspannsystem

Präzisionskühlung





	SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	CUTDIA	CNT	BAR	KG	MIID
	D	20 x 20	16.0	45.0	25.0	3	**QS-QD-R/LFD16C2020D**	20.0	20.0	88.7	20.0	20.0	32	G 1/8-28	150	0.24	QD-ND-0150-0001-CM
	E	20 x 20	20.0	41.6	21.6	3	**QS-QD-R/LFE20C2020D**	20.0	20.0	90.6	20.5	20.0	40	G 1/8-28	150	0.25	QD-NE-0200-0002-CM
		25 x 25	26.0	52.6	27.6	3	**QS-QD-R/LFE26C2525D**	25.0	25.0	111.6	26.0	25.0	52	G 1/8-28	150	0.16	QD-NE-0200-0002-CM
	F	20 x 20	26.0	41.6	21.6	3	**QS-QD-R/LFF26C2020D**	20.0	20.0	90.6	20.5	20.0	40	G 1/8-28	150	0.26	QD-NF-0250-0002-CM
		25 x 25	26.0	52.6	27.6	3	**QS-QD-R/LFF26C2525D**	25.0	25.0	111.6	26.0	25.0	52	G 1/8-28	150	0.47	QD-NF-0250-0002-CM
	G	20 x 20	26.0	41.6	21.6	3	**QS-QD-R/LFG26C2020D**	20.0	20.0	90.6	20.5	20.0	52	G 1/8-28	150	0.26	QD-NG-0300-0002-CM
		25 x 25	26.0	52.6	27.6	3	**QS-QD-R/LFG26C2525D**	25.0	25.0	111.6	26.0	25.0	52	G 1/8-28	150	0.47	QD-NG-0300-0002-CM
		25 x 25	33.0	52.6	34.6	3	**QS-QD-R/LFG33C2525D**	25.0	25.0	118.6	26.0	25.0	66	G 1/8-28	150	0.47	QD-NG-0300-0002-CM
	H	20 x 20	33.0	54.6	34.6	3	**QS-QD-R/LFH33C2020D**	20.0	20.0	103.6	20.5	20.0	66	G 1/8-28	150	0.26	QD-NH-0400-0002-CM
		25 x 25	40.0	46.6	41.6	3	**QS-QD-R/LFH40C2525D**	25.0	25.0	125.6	25.5	25.0	80	G 1/8-28	150	0.49	QD-NH-0400-0002-CM
	J	25 x 25	40.0	66.6	41.6	3	**QS-QD-R/LFJ40C2525D**	25.0	25.0	125.6	25.5	25.0	80	G 1/8-28	150	0.50	QD-NJ-0500-0002-CM
	K	25 x 25	40.0	66.6	41.6	3	**QS-QD-R/LFK40C2525D**	25.0	25.0	125.6	25.5	25.0	80	G 1/8-28	150	0.49	QD-NK-0600-0003-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

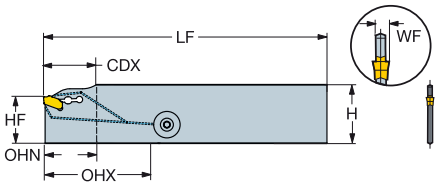
B51 F2 E1 G1 H36 H35 H21 H5

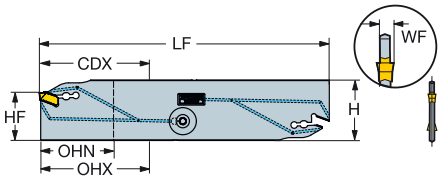
CoroCut® QD Einsatz zum Abstechen

Federspannsystem

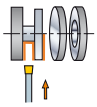
Neutrale Ausführung - Präzisionskühlung



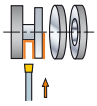




Einseitiger Einsatz zum Abstechen

	SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm H	LF	WF	HF	BAR	KG	MIID
	E	25	26.0	26.0	17.0	2	**QD-NR1E26C25A**	31.9	150.0	1.8	25.0	70	0.12	QD-NE-0200-0002-CM
	F	25	33.0	33.0	17.0	2	**QD-NR1F33C25A**	31.9	150.0	2.3	25.0	70	1.22	QD-NF-0250-0002-CM
	G	25	60.0	60.0	17.0	2	**QD-NN1G60C25A**	31.9	150.0	2.7	25.0	70	0.13	QD-NG-0300-0002-CM
	H	21	36.0	36.0	17.0	2	**QD-NN1H36C21A**	25.9	110.0	3.7	21.4	70	0.11	QD-NH-0400-0002-CM
		25	60.0	60.0	17.0	2	**QD-NN1H60C25A**	31.9	150.0	3.7	25.0	70	0.16	QD-NH-0400-0002-CM

Doppelseitiger Einsatz zum Abstechen

	SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm H	LF	WF	HF	BAR	KG	MIID
	D	25	16.0	50.0	18.0	2	**QD-NR2D16C25A**	31.9	150.0	2.5	25.0	70	0.10	QD-ND-0150-0001-CM
	E	25	26.0	60.0	26.0	2	**QD-NR2E26C25A**	31.9	150.0	2.6	25.0	70	0.12	QD-NE-0200-0002-CM
	F	25	33.0	50.0	33.0	2	**QD-NR2F33C25A**	31.9	150.0	2.6	25.0	70	0.11	QD-NF-0250-0002-CM
	G	21	36.0	36.0	19.0	2	**QD-NN2G36C21A**	25.9	110.0	2.7	21.4	70	0.09	QD-NG-0300-0002-CM
		25	60.0	60.0	20.0	2	**QD-NN2G60C25A**	31.9	150.0	2.7	25.0	70	0.12	QD-NG-0300-0002-CM
		45	80.0	80.0	30.0	2	**QD-NN2G80C45A**	52.5	225.0	2.7	45.0	70	0.30	QD-NG-0300-0002-CM
	H	25	60.0	60.0	20.0	2	**QD-NN2H60C25A**	31.9	150.0	3.7	25.0	70	0.15	QD-NH-0400-0002-CM
		45	80.0	80.0	30.0	2	**QD-NN2H80C45A**	52.5	225.0	3.7	45.0	70	0.38	QD-NH-0400-0002-CM
	J	25	60.0	60.0	25.0	2	**QD-NN2J60C25A**	31.9	150.0	4.7	25.0	70	0.17	QD-NJ-0500-0002-CM
		45	80.0	80.0	30.0	2	**QD-NN2J80C45A**	52.5	225.0	4.7	45.0	70	0.45	QD-NJ-0500-0002-CM
	K	25	60.0	60.0	24.0	2	**QD-NN2K60C25A**	31.9	150.0	5.7	25.0	70	0.20	QD-NK-0600-0003-CM
		45	80.0	80.0	30.0	2	**QD-NN2K80C45A**	52.5	225.0	5.7	45.0	70	0.53	QD-NK-0600-0003-CM
	L	45	80.0	80.0	25.0	2	**QD-NN2L80C45A**	52.5	225.0	7.7	45.0	70	0.67	QD-NL-0800-0004-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

N = Neutral, R = Rechtsausführung

		Ersatzteile	
SSC	CZC_{MS}	Kühlschmierstoff-verschluss	Verschluss
D,E,F	25	5643 028-01	5645 040-01
G	21	5643 028-01	5645 040-02
G	25-45	5643 028-01	5645 040-01
H,J,K,L	21-45	5643 028-01	5645 040-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

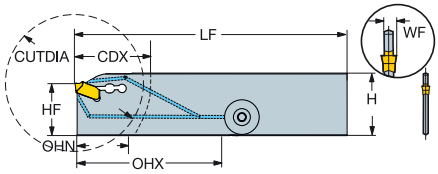
B51 F2 E1 H36 H35 H20 H5

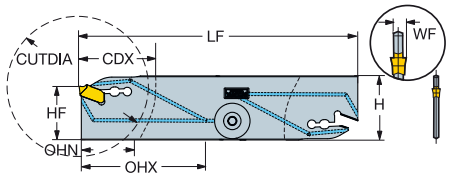
CoroCut® QD Einsatz zum Abstechen

Federspannsystem

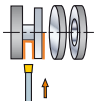
Neutrale Ausführung - Präzisionskühlung



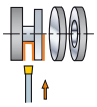




Einseitiger Einsatz zum Abstechen mit radiusangepasster Verstärkung

								Abmessungen, mm							
	SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	**Bestellnummer**	H	LF	WF	HF	CUTDIA	BAR	KG	MIID
	F	21	33.0	36.0	33.0	2	**QD-NR1F33C21D**	25.9	110.0	2.6	21.4	66	70	0.09	QD-NF-0250-0002-CM

Doppelseitiger Einsatz zum Abstechen mit radiusangepasster Verstärkung

								Abmessungen, mm							
	SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	**Bestellnummer**	H	LF	WF	HF	CUTDIA	BAR	KG	MIID
	B	21	10.0	36.0	18.0	2	**QD-NR2B10C21D**	25.9	110.0	2.5	21.4	20	70	0.08	QD-NB-0100-0001-CM
	C	21	13.0	36.0	18.0	2	**QD-NR2C13C21D**	25.9	110.0	2.5	21.4	26	70	0.07	QD-NC-0125-0001-CM
	D	21	16.0	36.0	18.0	2	**QD-NR2D16C21D**	25.9	110.0	2.5	21.4	32	70	0.07	QD-ND-0150-0001-CM
	E	21	26.0	36.0	26.0	2	**QD-NR2E26C21D**	25.9	110.0	2.6	21.4	52	70	0.08	QD-NE-0200-0002-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung

		Ersatzteile	
SSC	CZC_{MS}	Kühlschmierstoff verschluss	Verschluss
B	21	5643 028-03	5645 040-01
C	21	5643 028-03	5645 040-01
D	21	5643 028-03	5645 040-01
E	21	5643 028-03	5645 040-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

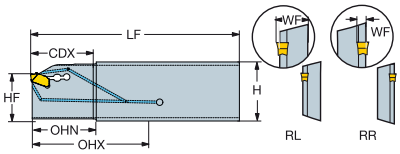
B51 F2 E1 H36 H35 H20 H5

CoroCut® QD Einsatz zum Abstechen

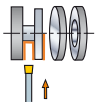
Federspannsystem

Einsatz in Rechtsausführung - Präzisionskühlung

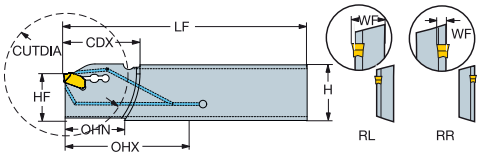




Einseitiger Einsatz zum Abstechen mit gerader Verstärkung

	SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm H	LF	WF	HF	BAR	KG	MIID
	E	25L	26.0	26.0	17.0	2	QD-RL1E26C25A	31.9	110.0	8.3	25.0	70	0.19	QD-NE-0200-0002-CM
		25L	26.0	50.0	26.0	2	QD-RR1E26C25A	31.9	110.0	1.8	25.0	70	0.20	QD-NE-0200-0002-CM
	F	25L	33.0	33.0	17.0	2	QD-RL1F33C25A	31.9	110.0	8.3	25.0	70	0.19	QD-NF-0250-0002-CM
		25L	33.0	50.0	33.0	2	QD-RR1F33C25A	31.9	110.0	2.3	25.0	70	0.19	QD-NF-0250-0002-CM
	G	25L	33.0	50.0	33.0	2	QD-RL1G33C25A	31.9	110.0	8.3	25.0	70	0.19	QD-NG-0300-0002-CM
		25L	33.0	50.0	33.0	2	QD-RR1G33C25A	31.9	110.0	2.7	25.0	70	0.19	QD-NG-0300-0002-CM
	H	25L	40.0	40.0	17.0	2	QD-RL1H40C25A	31.9	110.0	8.3	25.0	70	0.19	QD-NH-0400-0002-CM
		25L	40.0	50.0	40.0	2	QD-RR1H40C25A	31.9	110.0	3.7	25.0	70	0.19	QD-NH-0400-0002-CM

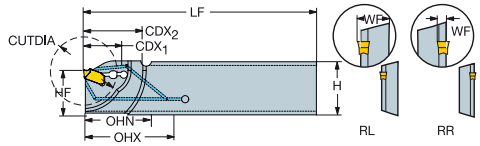




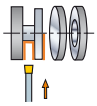
Einseitiger Einsatz zum Abstechen mit radiusangepasster Verstärkung

	SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm H	LF	WF	HF	CUTDIA	BAR	KG	MIID
	E	21L	26.0	26.0	17.0	2	QD-RL1E26C21D	25.9	110.0	8.3	21.4	52	70	0.17	QD-NE-0200-0002-CM
		21L	26.0	50.0	26.0	2	QD-RR1E26C21D	25.9	110.0	1.8	21.4	52	70	0.17	QD-NE-0200-0002-CM
	F	21L	26.0	26.0	17.0	2	QD-RL1F26C21D	25.9	110.0	8.3	21.4	52	70	0.17	QD-NF-0250-0002-CM
	G	21L	33.0	50.0	33.0	2	QD-RL1G33C21D	25.9	110.0	8.3	21.4	66	70	0.17	QD-NG-0300-0002-CM
		21L	26.0	50.0	26.0	2	QD-RR1G26C21D	25.9	110.0	2.7	21.4	52	70	0.17	QD-NG-0300-0002-CM
		21L	33.0	50.0	33.0	2	QD-RR1G33C21D	25.9	110.0	2.7	21.4	66	70	0.14	QD-NG-0300-0002-CM





Einseitiger Einsatz zum Abstechen mit doppelter Verstärkung

	SSC	CZC_{MS}	CDX_1	CDX_2	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm H	LF	WF	HF	CUTDIA	BAR	KG	MIID
	D	21L	18.0	28.0	45.0	21.0	2	QD-RL1D18C21D2	25.9	110.0	2.5	21.4	36	70	0.16	QD-ND-0150-0001-CM
		21L	18.0	28.0	45.0	21.0	2	QD-RR1D18C21D2	25.9	110.0	2.5	21.4	36	70	0.16	QD-ND-0150-0001-CM
	E	21L	18.0	28.0	50.0	18.0	2	QD-RL1E18C21D2	25.9	110.0	8.3	21.4	36	70	0.17	QD-NE-0200-0002-CM
		21L	18.0	28.0	50.0	18.0	2	QD-RR1E18C21D2	25.9	110.0	1.8	21.4	36	70	0.17	QD-NE-0200-0002-CM
	G	21L	18.0	28.0	50.0	18.0	2	QD-RL1G18C21D2	25.9	110.0	8.3	21.4	36	70	0.17	QD-NG-0300-0002-CM
		21L	18.0	28.0	50.0	18.0	2	QD-RR1G18C21D2	25.9	110.0	2.7	21.4	36	70	0.17	QD-NG-0300-0002-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.
Für Maschinen mit Gegenspindel.
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

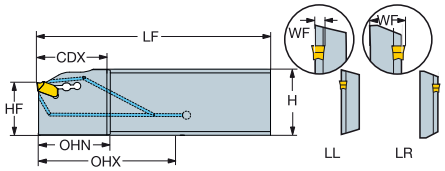
B51 F2 E1 H36 H35 H20 H5

CoroCut® QD Einsatz zum Abstechen

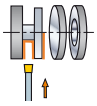
Federspannsystem

Einsatz in Linksausführung - Präzisionskühlung

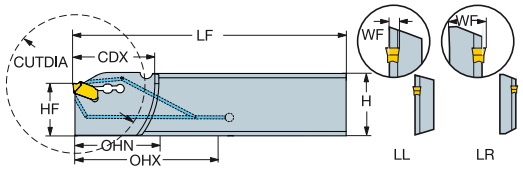




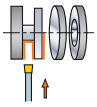
Einseitiger Einsatz zum Abstechen mit gerader Verstärkung

	SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm H	LF	WF	HF	BAR	KG	MIID
	E	25R	26.0	50.0	26.0	2	**QD-LL1E26C25A**	31.9	110.0	1.8	25.1	70	0.20	QD-NE-0200-0002-CM
		25R	26.0	50.0	26.0	2	**QD-LR1E26C25A**	31.9	110.0	8.3	25.0	70	0.19	QD-NE-0200-0002-CM
	F	25R	33.0	50.0	33.0	2	**QD-LL1F33C25A**	31.9	110.0	2.3	25.1	70	0.19	QD-NF-0250-0002-CM
		25R	33.0	50.0	33.0	2	**QD-LR1F33C25A**	31.9	110.0	8.3	25.0	70	0.19	QD-NF-0250-0002-CM
	G	25R	33.0	50.0	33.0	2	**QD-LL1G33C25A**	31.9	110.0	2.7	25.1	70	0.19	QD-NG-0300-0002-CM
		25R	33.0	50.0	33.0	2	**QD-LR1G33C25A**	31.9	110.0	8.3	25.1	70	0.19	QD-NG-0300-0002-CM
	H	25R	40.0	50.0	40.0	2	**QD-LL1H40C25A**	31.9	110.0	3.7	25.1	70	0.19	QD-NH-0400-0002-CM
		25R	40.0	50.0	40.0	2	**QD-LR1H40C25A**	31.9	110.0	8.3	25.0	70	0.19	QD-NH-0400-0002-CM





Einseitiger Einsatz zum Abstechen mit radiusangepasster Verstärkung

	SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm H	LF	WF	HF	CUTDIA	BAR	KG	MIID
	E	21R	26.0	50.0	26.0	2	**QD-LL1E26C21D**	25.9	110.0	1.8	21.4	52	70	0.17	QD-NE-0200-0002-CM
		21R	26.0	26.0	17.0	2	**QD-LR1E26C21D**	25.9	110.0	8.3	21.4	52	70	0.17	QD-NE-0200-0002-CM
	F	21R	26.0	50.0	26.0	2	**QD-LL1F26C21D**	25.9	110.0	2.3	21.4	52	70	0.17	QD-NF-0250-0002-CM
		21R	26.0	26.0	17.0	2	**QD-LR1F26C21D**	25.9	110.0	8.3	21.4	52	70	0.17	QD-NF-0250-0002-CM
	G	21R	26.0	50.0	26.0	2	**QD-LL1G26C21D**	25.9	110.0	2.7	21.4	52	70	0.17	QD-NG-0300-0002-CM
		21R	33.0	50.0	33.0	2	**QD-LL1G33C21D**	25.9	110.0	2.7	21.4	66	70	0.16	QD-NG-0300-0002-CM
		21R	33.0	50.0	33.0	2	**QD-LR1G33C21D**	25.9	110.0	8.3	21.4	66	70	0.16	QD-NG-0300-0002-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

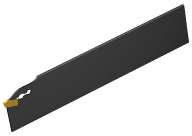
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

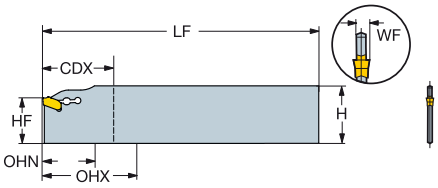
B51 F2 E1 H36 H35 H20 H5

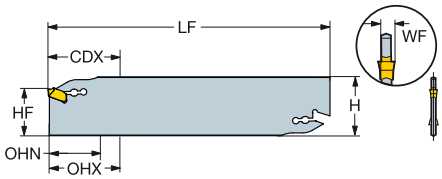
CoroCut® QD Einsatz zum Abstechen

Federspannsystem

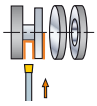
Einsatz in neutraler Ausführung



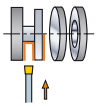




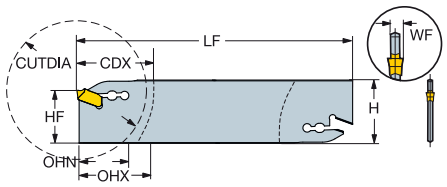
Einseitiger Einsatz zum Abstechen

							Abmessungen, mm					
	SSC	CZC_{MS}	CDX	OHX	OHN	Bestellnummer	H	LF	WF	HF	KG	MIID
	E	25	26.0	26.0	17.0	QD-NR1E26-25A	31.9	150.0	1.8	25.0	0.11	QD-NE-0200-0002-CM
	F	25	33.0	33.0	17.0	QD-NN1F33-25A	31.9	150.0	2.3	25.0	0.11	QD-NF-0250-0002-CM
	G	25	60.0	60.0	17.0	QD-NN1G60-25A	31.9	150.0	2.7	25.0	0.12	QD-NG-0300-0002-CM
	H	21	36.0	36.0	17.0	QD-NN1H36-21A	25.9	110.0	3.7	21.4	0.10	QD-NH-0400-0002-CM
		25	60.0	60.0	17.0	QD-NN1H60-25A	31.9	150.0	3.7	25.0	0.15	QD-NH-0400-0002-CM

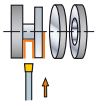
Doppelseitiger Einsatz zum Abstechen

							Abmessungen, mm					
	SSC	CZC_{MS}	CDX	OHX	OHN	Bestellnummer	H	LF	WF	HF	KG	MIID
	E	25	26.0	50.0	26.0	QD-NR2E26-25A	31.9	150.0	2.6	25.0	0.11	QD-NE-0200-0002-CM
	F	21	33.0	35.0	17.0	QD-NN2F33-21A	25.9	110.0	2.3	21.4	0.01	QD-NF-0250-0002-CM
		25	33.0	50.0	17.0	QD-NN2F33-25A	31.9	150.0	2.3	25.0	0.10	QD-NF-0250-0002-CM
	G	21	36.0	36.0	17.0	QD-NN2G36-21A	25.9	110.0	2.7	21.4	0.08	QD-NG-0300-0002-CM
		25	60.0	60.0	17.0	QD-NN2G60-25A	31.9	150.0	2.7	25.0	0.12	QD-NG-0300-0002-CM
		45	80.0	80.0	30.0	QD-NN2G80-45A	52.5	225.0	2.7	45.0	0.30	QD-NG-0300-0002-CM
	H	25	60.0	60.0	17.0	QD-NN2H60-25A	31.9	150.0	3.7	25.0	0.15	QD-NH-0400-0002-CM
		45	80.0	80.0	30.0	QD-NN2H80-45A	52.5	225.0	3.7	45.0	0.38	QD-NH-0400-0002-CM
	L	45	80.0	80.0	25.0	QD-NN2L80-45A	52.5	225.0	7.7	45.0	0.70	QD-NL-0800-0004-CM





Doppelseitiger Einsatz zum Abstechen mit radiusangepasster Verstärkung

							Abmessungen, mm						
	SSC	CZC_{MS}	CDX	OHX	OHN	Bestellnummer	H	LF	WF	HF	CUTDIA	KG	MIID
	E	21	26.0	50.0	26.0	QD-NR2E26-21D	25.9	110.0	2.6	21.4	52	0.08	QD-NE-0200-0002-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

N = Neutral, R = Rechtsausführung

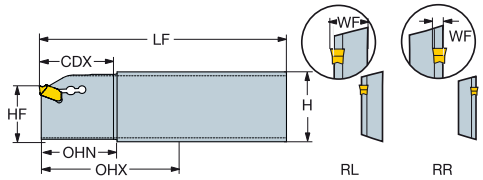
B51 F2 E1 H36 H35 H20

CoroCut® QD Einsatz zum Abstechen

Federspannsystem

Einsatz in Rechtsausführung

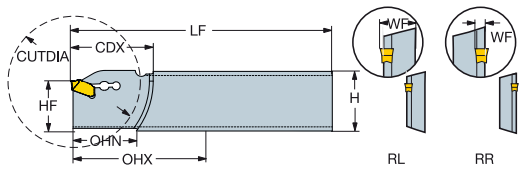




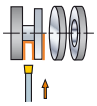
Einseitiger Einsatz zum Abstechen mit gerader Verstärkung

	SSC	CZC_{MS}	CDX	OHX	OHN	Bestellnummer	Abmessungen, mm H	LF	WF	HF	KG	MIID
	G	25L	33.0	50.0	33.0	QD-RL1G33-25A	31.9	110.0	8.3	25.0	0.19	QD-NG-0300-0002-CM
		25L	33.0	50.0	33.0	QD-RR1G33-25A	31.9	110.0	2.7	25.0	0.20	QD-NG-0300-0002-CM

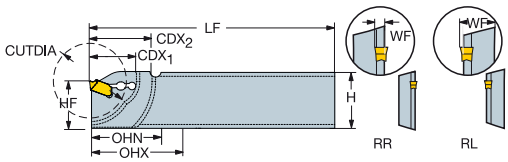




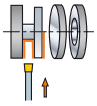
Einseitiger Einsatz zum Abstechen mit radiusangepasster Verstärkung

	SSC	CZC_{MS}	CDX	OHX	OHN	Bestellnummer	Abmessungen, mm H	LF	WF	HF	CUTDIA	KG	MIID
	G	21L	33.0	50.0	33.0	QD-RL1G33-21D	25.9	110.0	8.3	21.4	66	0.17	QD-NG-0300-0002-CM
		21L	26.0	50.0	26.0	QD-RR1G26-21D	25.9	110.0	2.7	21.4	52	0.17	QD-NG-0300-0002-CM
		21L	33.0	50.0	33.0	QD-RR1G33-21D	25.9	110.0	2.7	21.4	66	0.17	QD-NG-0300-0002-CM





Einseitiger Einsatz zum Abstechen mit doppelter Verstärkung

	SSC	CZC_{MS}	CDX_1	CDX_2	OHX	OHN	Bestellnummer	Abmessungen, mm H	LF	WF	HF	CUTDIA	KG	MIID
	E	21L	18.0	28.0	50.0	18.0	QD-RR1E18-21D2	25.9	110.0	1.8	21.4	36	0.17	QD-NE-0200-0002-CM
	G	21L	18.0	28.0	50.0	18.0	QD-RR1G18-21D2	25.9	110.0	2.7	21.4	36	0.14	QD-NG-0300-0002-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B51 F2 E1 H36 H35 H20

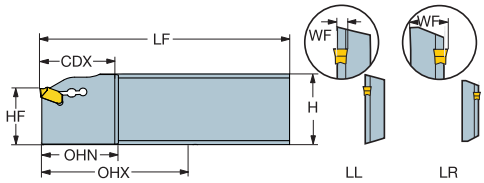
SANDVIK Coromant

CoroCut® QD Einsatz zum Abstechen

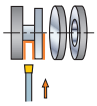
Federspannsystem

Einsatz in Linksausführung

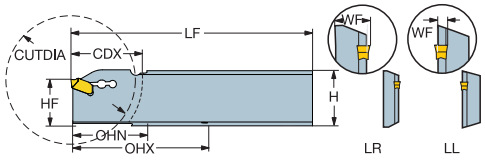




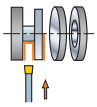
Einseitiger Einsatz zum Abstechen mit gerader Verstärkung

	SSC	CZC_{MS}	CDX	OHX	OHN	Bestellnummer	Abmessungen, mm H	LF	WF	HF	KG	MIID
	G	25R	33.0	50.0	33.0	QD-LL1G33-25A	31.9	110.0	2.7	25.1	0.19	QD-NG-0300-0002-CM
		25R	33.0	50.0	33.0	QD-LR1G33-25A	31.9	110.0	8.3	25.1	0.19	QD-NG-0300-0002-CM



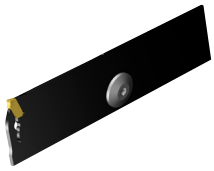


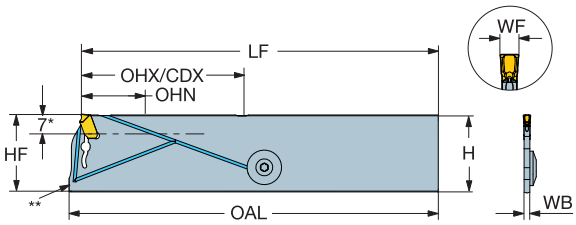
Einseitiger Einsatz zum Abstechen mit radiusangepasster Verstärkung

	SSC	CZC_{MS}	CDX	OHX	OHN	Bestellnummer	Abmessungen, mm H	LF	WF	HF	CUTDIA	KG	MIID
	G	21R	26.0	50.0	26.0	QD-LL1G26-21D	25.9	110.0	2.7	21.4	52	0.17	QD-NG-0300-0002-CM
		21R	33.0	50.0	33.0	QD-LL1G33-21D	25.9	110.0	2.7	21.4	66	0.17	QD-NG-0300-0002-CM
		21R	33.0	50.0	33.0	QD-LR1G33-21D	25.9	110.0	8.3	21.4	66	0.17	QD-NG-0300-0002-CM

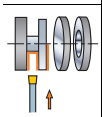
R = Rechtsausführung, L = Linksausführung

CoroCut® QD Einsatz zum Abstechen mit der Y-Achse





Federspannsystem

	SSC	CZC_{MS}	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm H	WB	LF	WF	HF	OAL	BAR PSI	KG	MIID
	G	25	60.0	30.0	2	QD-NN1G60C25AY	31.9	2.4	145.0	2.7	32.0	150.00	70	0.10	QD-NG-0300-0002-CM
	H	25	60.0	30.0	2	QD-NN1H60C25AY	31.9	3.4	144.0	3.7	32.0	150.00	70	0.14	QD-NH-0400-0002-CM
		25	90.0	60.0	2	QD-NN1H90C25AY	31.9	3.4	164.0	3.7	32.0	170.00	70	0.15	QD-NH-0400-0002-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


B51


F2


E1



H36


H35

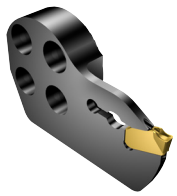


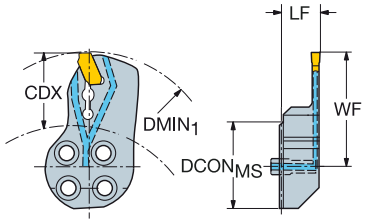
H20

CoroCut® QD Schneidkopf zum Einstechen

Federspannsystem

CoroTurn® SL - Präzisionskühlung





	SSC	CZC_{MS}	CDX	$DMIN_1$	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	HF	BAR	KG	MIID
	E	25	22.0	55.0	1	**SL-QD-R/LGE22C25**	25	9.0	36.1	0.1	80	0.07	QD-NE-0200-0002-CM
		32	26.0	64.0	1	**SL-QD-R/LGE26C32**	32	11.0	43.6	0.1	80	0.11	QD-NE-0200-0002-CM
	F	25	22.0	65.0	1	**SL-QD-RGF22C25**	25	9.0	36.1	0.1	80	0.07	QD-NF-0250-0002-CM
		32	26.0	65.0	1	**SL-QD-R/LGF26C32**	32	11.0	43.6	0.1	80	0.11	QD-NF-0250-0002-CM
	G	25	22.0	70.0	1	**SL-QD-R/LGG22C25**	25	9.0	36.1	0.1	80	0.07	QD-NG-0300-0002-CM
		32	26.0	70.0	1	**SL-QD-R/LGG26C32**	32	11.0	43.6	0.1	80	0.11	QD-NG-0300-0002-CM
		40	32.0	80.0	1	**SL-QD-R/LGG32C40**	40	12.0	53.6	0.1	80	0.17	QD-NG-0300-0002-CM
	H	32	32.0	75.0	1	**SL-QD-R/LGH32C32**	32	11.0	49.6	0.1	80	0.13	QD-NH-0400-0002-CM
		40	40.0	90.0	1	**SL-QD-R/LGH40C40**	40	12.0	61.6	0.1	80	0.19	QD-NH-0400-0002-CM
	J	40	40.0	130.0	1	**SL-QD-R/LGJ40C40**	40	12.0	61.6	0.1	80	0.21	QD-NJ-0500-0002-CM
	K	40	40.0	130.0	1	**SL-QD-R/LGK40C40**	40	12.0	61.6	0.1	80	0.21	QD-NK-0600-0003-CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
SSC	CZC_{MS}	Rohrpassstift
E	25	5552 058-02
E	32	5638 031-01
F	25	5552 058-02
F	32	5638 031-01
G	25	5552 058-02
G	32-40	5638 031-01
H	32-40	5638 031-01
J	40	5638 031-01
K	40	5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B51 F2 H36 H35 H21 H5 H2

CoroCut® QF

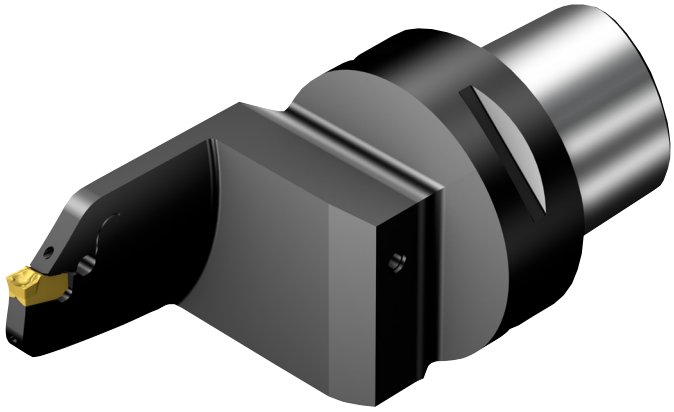
Prozesssicheres Axialeinstechen

Anwendungsbereich

- Axialeinstechen

ISO-Anwendungsbereich:

P M K N S



Vorteile und Merkmale

- CoroTurn® SL-Schneidköpfe für das Axialeinstechen
- Präzisionskühlung durch das Werkzeug
- Ideal bei der Bearbeitung mit größeren Wendeschneidplattenbreiten
- Einfache Wendeschneidplattenspannung gewährleistet zuverlässige Spannkraft
- Anwendungsspezifische Wendschneidplatten für Spindelrotation im Uhrzeigersinn (QFT für M04) und gegen den Uhrzeigersinn (QFU für M03) (Spindelrotation von der Stirnfläche aus betrachtet.)
- Optimierter Freiraum an der Flanke, erforderlich für das Axialeinstechen

www.sandvik.coromant.com/corocutqf

Werkzeuge

- Coromant Capto® Schneidköpfe
- Schaftwerkzeuge
- QS-Schaftwerkzeuge
- CoroTurn® SL-Schneidköpfe

Wendeschneidplatten

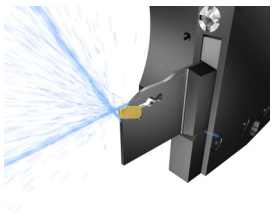
CW 3, 4, 6 und 8 mm (0.118, 0.157, 0.236 und 0.315 Zoll)
Sorte GC1105, GC1125, GC1135, GC1145, H10F
TF-Geometrie für das Einstechen und Stechdrehen
Geschliffene GF-Geometrie für das Einstechen
RM-Geometrie für das Profildrehen

Tailor-Made-Programm

Erstellen Sie ein optimiertes Werkzeug mit erforderlicher exakter Schnitttiefe und Durchmesserbereich für Ihr Bauteil.

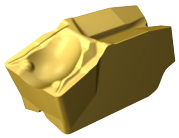
Innovatives Design des Einsatzes

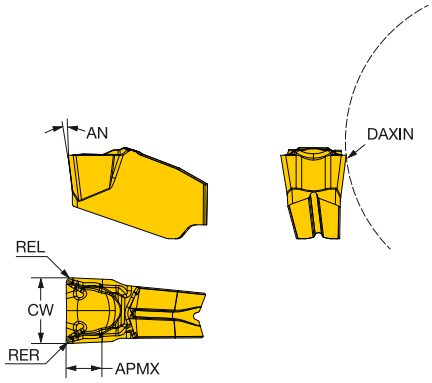
Deutlich mehr Material im schwächsten Querschnittbereich und das Design des vorderen Teils des Einsatzes liefern eine höhere dynamische Steifigkeit und reduzieren so das Vibrationsrisiko. Der Schlitz ist für mehr Stabilität und korrekte Spannkraft optimiert.



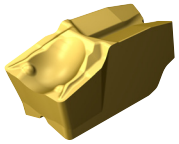
B51 B51 B51 H35

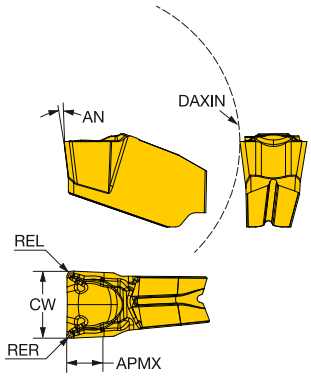
CoroCut® QF Wendeschneidplatte zum Axialeinstechen





	SSC	CW	REL	RER	DAXIN	Bestellnummer	P				M				K		N			S				Abmessungen, mm				
							1105	1125	1135	1145	1105	1125	1135	1145	1125	1135	1105	1125	1135	1105	1125	1135	1145	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten	QFT-G	3.00	0.30	0.30	30.0	**QFT-G-0300-03-TF**	☆	☆	★	☆	☆	☆	★	☆	★	☆	☆	★	☆	☆	☆	☆	★	7°	-0.050	0.050	-0.050	0.050
	QFT-H	4.00	0.30	0.30	30.0	**QFT-H-0400-03-TF**	☆	☆	★	☆	☆	☆	★	☆	★	☆	☆	★	☆	☆	☆	☆	★	7°	-0.050	0.050	-0.050	0.050
	QFT-K	6.00	0.40	0.40	45.0	**QFT-K-0600-04-TF**		☆	★	☆		☆	★	☆	★	☆		★			☆	☆	★	7°	-0.050	0.050	-0.050	0.050
	QFT-L	8.00	0.80	0.80	60.0	**QFT-L-0800-08-TF**		☆	★	☆		☆	★	☆	★	☆		★			☆	☆	★	8°	-0.050	0.050	-0.050	0.050





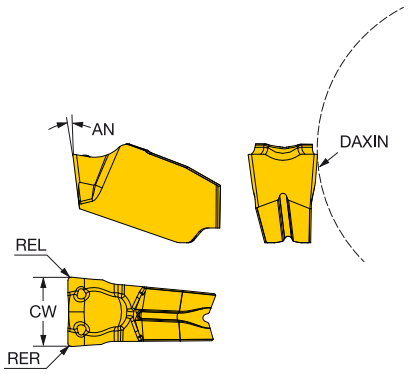
	SSC	CW	REL	RER	DAXIN	Bestellnummer	P				M				K		N			S				Abmessungen, mm				
							1105	1125	1135	1145	1105	1125	1135	1145	1125	1135	1105	1125	1135	1105	1125	1135	1145	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten	QFU-G	3.00	0.30	0.30	30.0	**QFU-G-0300-03-TF**	☆	☆	★	☆	☆	☆	★	☆	★	☆	☆	★	☆	☆	☆	☆	★	7°	-0.050	0.050	-0.050	0.050
	QFU-H	4.00	0.30	0.30	30.0	**QFU-H-0400-03-TF**	☆	☆	★	☆	☆	☆	★	☆	★	☆	☆	★	☆	☆	☆	☆	★	7°	-0.050	0.050	-0.050	0.050
	QFU-K	6.00	0.40	0.40	45.0	**QFU-K-0600-04-TF**		☆	★	☆		☆	★	☆	★	☆		★			☆	☆	★	7°	-0.050	0.050	-0.050	0.050
	QFU-L	8.00	0.80	0.80	60.0	**QFU-L-0800-08-TF**		☆	★	☆		☆	★	☆	★	☆		★			☆	☆	★	8°	-0.050	0.050	-0.050	0.050

SSC = Entsprechend SSC am Halter.

B73 B85 B137 H36

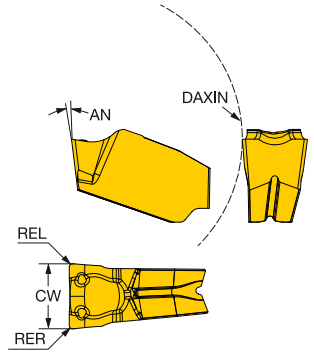
CoroCut® QF Wendeschneidplatte zum Axialeinstechen





	SSC	CW	REL	RER	DAXIN	Bestellnummer	P			M			K	N			S			Abmessungen, mm				
							1125	1105	1125	1105	1125	H10F	1125	1105	1125	H10F	1105	1125	H10F	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten	QFT-G	3.00	0.20	0.20	30.0	QFT-G-0300-02-GF	★	☆	★	★	☆	★	★	☆	☆	★	★	☆	☆	7°	-0.020	0.020	-0.050	0.050
	QFT-H	4.00	0.20	0.20	30.0	QFT-H-0400-02-GF	★	☆	★	★	☆	★	★	☆	☆	★	★	☆	☆	7°	-0.020	0.020	-0.050	0.050



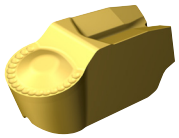


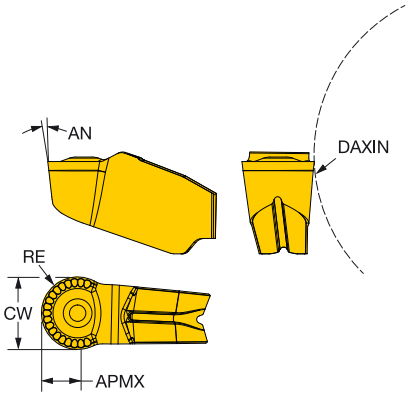
	SSC	CW	REL	RER	DAXIN	Bestellnummer	P			M			K	N			S			Abmessungen, mm				
							1125	1105	1125	1105	1125	H10F	1125	1105	1125	H10F	1105	1125	H10F	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten	QFU-G	3.00	0.20	0.20	30.0	QFU-G-0300-02-GF	★	☆	★	★	☆	★	★	☆	☆	★	★	☆	☆	7°	-0.020	0.020	-0.050	0.050
	QFU-H	4.00	0.20	0.20	30.0	QFU-H-0400-02-GF	★	☆	★	★	☆	★	★	☆	☆	★	★	☆	☆	7°	-0.020	0.020	-0.050	0.050

SSC = Entsprechend SSC am Halter.

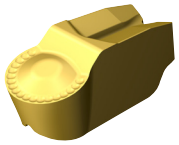
B73 B85 B137 H36

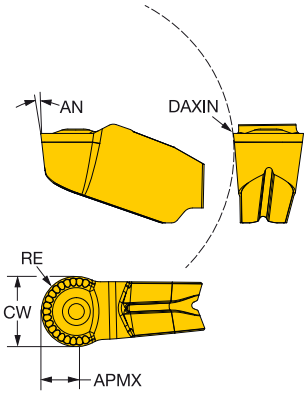
CoroCut® QF Wendeschneidplatte zum Axialeinstechen





	SSC	CW	RE	DAXIN	Bestellnummer	P		M			K		N		S			Abmessungen, mm		
						1125	1135	1105	1125	1135	1125	1135	1105	1125	1105	1125	1135	AN	CWTOLL	CWTOLU
Mittel	QFT-G	3.00	1.50	30.0	QFT-G-0300-RM	☆	★	☆	☆	★	★	☆	★	☆	★	☆	☆	7°	-0.050	0.050
	QFT-H	4.00	2.00	30.0	QFT-H-0400-RM	☆	★	☆	☆	★	★	☆	★	☆	★	☆	☆	7°	-0.050	0.050
	QFT-K	6.00	3.00	45.0	QFT-K-0600-RM	☆	★	☆	☆	★	★	☆	★	☆	★	☆	☆	7°	-0.050	0.050





	SSC	CW	RE	DAXIN	Bestellnummer	P		M			K		N		S			Abmessungen, mm		
						1125	1135	1105	1125	1135	1125	1135	1105	1125	1105	1125	1135	AN	CWTOLL	CWTOLU
Mittel	QFU-G	3.00	1.50	30.0	QFU-G-0300-RM	☆	★	☆	☆	★	★	☆	★	☆	★	☆	☆	7°	-0.050	0.050
	QFU-H	4.00	2.00	30.0	QFU-H-0400-RM	☆	★	☆	☆	★	★	☆	★	☆	★	☆	☆	7°	-0.050	0.050
	QFU-K	6.00	3.00	45.0	QFU-K-0600-RM	☆	★	☆	☆	★	★	☆	★	☆	★	☆	☆	7°	-0.050	0.050

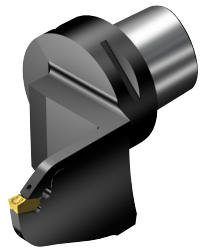
SSC = Entsprechend SSC am Halter.

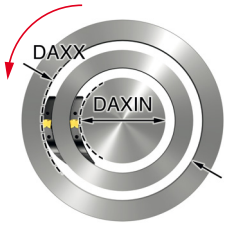
B73 B85 B137 H36

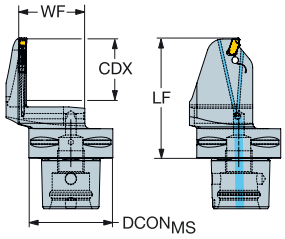
CoroCut® QF Schneidkopf zum Axialeinstechen

Federspannsystem

Coromant Capto® - Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	KG	MIID
	QFT-K	C5	26.0	45.0	100.0	3	C5-QFT-RK26C-045B	50	61.6	33.0	150	0.68	QFT-K-0600-04-TF
		C5	32.0	88.0	180.0	3	C5-QFT-RK32C-088B	50	67.6	33.0	150	0.68	QFT-K-0600-04-TF
		C5	32.0	168.0	400.0	3	C5-QFT-RK32C-168B	50	67.6	33.0	150	0.71	QFT-K-0600-04-TF
		C5	32.0	220.0	1000.0	3	C5-QFT-RK32C-220B	50	67.6	33.0	150	0.72	QFT-K-0600-04-TF
		C6	26.0	45.0	100.0	3	C6-QFT-RK26C-045B	63	65.1	39.0	150	1.14	QFT-K-0600-04-TF
		C6	32.0	88.0	180.0	3	C6-QFT-RK32C-088B	63	71.1	39.0	150	1.14	QFT-K-0600-04-TF
		C6	32.0	168.0	400.0	3	C6-QFT-RK32C-168B	63	71.1	39.0	150	1.15	QFT-K-0600-04-TF
		C6	32.0	220.0	1000.0	3	C6-QFT-RK32C-220B	63	71.1	39.0	150	1.14	QFT-K-0600-04-TF
		C8	26.0	45.0	100.0	3	C8-QFT-RK26C-045B	80	73.1	42.0	150	2.14	QFT-K-0600-04-TF
		C8	32.0	88.0	180.0	3	C8-QFT-RK32C-088B	80	79.1	42.0	150	2.14	QFT-K-0600-04-TF
		C8	32.0	168.0	400.0	3	C8-QFT-RK32C-168B	80	79.1	42.0	150	1.14	QFT-K-0600-04-TF
		C8	32.0	220.0	1000.0	3	C8-QFT-RK32C-220B	80	79.1	42.0	150	1.14	QFT-K-0600-04-TF
	QFT-L	C6	33.0	60.0	150.0	3	C6-QFT-RL33C-060B	63	72.1	39.0	150	1.14	QFT-L-0800-08-TF
		C8	33.0	60.0	150.0	3	C8-QFT-RL33C-060B	80	80.1	42.0	150	2.14	QFT-L-0800-08-TF
		C6	38.0	120.0	300.0	3	C6-QFT-RL38C-120B	63	77.1	39.0	150	2.14	QFT-L-0800-08-TF
		C6	50.0	220.0	1000.0	3	C6-QFT-RL50C-220B	63	89.1	39.0	150	1.23	QFT-L-0800-08-TF
		C8	38.0	120.0	300.0	3	C8-QFT-RL38C-120B	80	85.1	42.0	150	1.09	QFT-L-0800-08-TF
		C8	50.0	220.0	1000.0	3	C8-QFT-RL50C-220B	80	97.1	42.0	150	1.09	QFT-L-0800-08-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung

Ersatzteilliste siehe www.sandvik.coromant.com


B70


F2


E1



H36

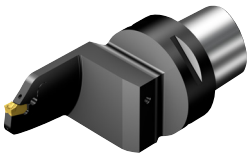


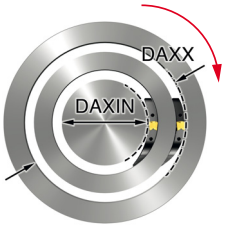
H5

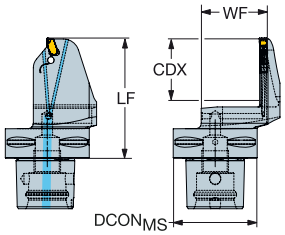
CoroCut® QF Schneidkopf zum Axialeinstechen

Federspannsystem

Coromant Capto® - Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	KG	MIID
	QFU-K	C5	26.0	45.0	100.0	3	**C5-QFU-LK26C-045B**	50	61.6	33.0	150	0.68	QFU-K-0600-04-TF
		C5	32.0	88.0	180.0	3	**C5-QFU-LK32C-088B**	50	67.6	33.0	150	0.68	QFU-K-0600-04-TF
		C5	32.0	168.0	400.0	3	**C5-QFU-LK32C-168B**	50	67.6	33.0	150	0.71	QFU-K-0600-04-TF
		C5	32.0	220.0	1000.0	3	**C5-QFU-LK32C-220B**	50	67.6	33.0	150	0.71	QFU-K-0600-04-TF
		C6	26.0	45.0	100.0	3	**C6-QFU-LK26C-045B**	63	65.1	39.0	150	1.14	QFU-K-0600-04-TF
		C6	32.0	88.0	180.0	3	**C6-QFU-LK32C-088B**	63	71.1	39.0	150	1.15	QFU-K-0600-04-TF
		C6	32.0	168.0	400.0	3	**C6-QFU-LK32C-168B**	63	71.1	39.0	150	2.14	QFU-K-0600-04-TF
		C6	32.0	220.0	1000.0	3	**C6-QFU-LK32C-220B**	63	71.1	39.0	150	1.15	QFU-K-0600-04-TF
		C8	26.0	45.0	100.0	3	**C8-QFU-LK26C-045B**	80	73.1	42.0	150	2.14	QFU-K-0600-04-TF
		C8	32.0	88.0	180.0	3	**C8-QFU-LK32C-088B**	80	79.1	42.0	150	2.14	QFU-K-0600-04-TF
		C8	32.0	168.0	400.0	3	**C8-QFU-LK32C-168B**	80	79.1	42.0	150	1.14	QFU-K-0600-04-TF
		C8	32.0	220.0	1000.0	3	**C8-QFU-LK32C-220B**	80	79.1	42.0	150	1.14	QFU-K-0600-04-TF
	QFU-L	C6	33.0	60.0	150.0	3	**C6-QFU-LL33C-060B**	63	72.1	39.0	150	1.14	QFU-L-0800-08-TF
		C8	33.0	60.0	150.0	3	**C8-QFU-LL33C-060B**	80	80.1	42.0	150	2.14	QFU-L-0800-08-TF
		C6	38.0	120.0	300.0	3	**C6-QFU-LL38C-120B**	63	77.1	39.0	150	1.19	QFU-L-0800-08-TF
		C6	50.0	220.0	1000.0	3	**C6-QFU-LL50C-220B**	63	89.1	39.0	150	1.23	QFU-L-0800-08-TF
		C8	38.0	120.0	300.0	3	**C8-QFU-LL38C-120B**	80	85.1	42.0	150	1.09	QFU-L-0800-08-TF
		C8	50.0	220.0	1000.0	3	**C8-QFU-LL50C-220B**	80	97.1	42.0	150	2.21	QFU-L-0800-08-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

L = Linksausführung

Ersatzteilliste siehe www.sandvik.coromant.com


B70


F2


E1



H36

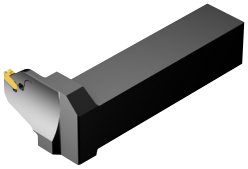


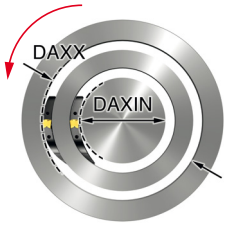
H5

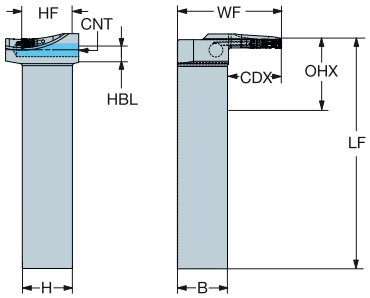
CoroCut® QF Schaftwerkzeug zum Axialeinstechen

Federspannsystem

Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	KG	MIID
	QFT-K	32 x 32	32.0	80.0	200.0	18.0	3	**QFT-LGK32C3232-080B**	32.0	32.0	18.0	146.0	58.6	32.0	G 1/8-28	150	1.18	QFT-K-0600-04-TF
		32 x 32	32.0	200.0	1000.0	18.0	3	**QFT-LGK32C3232-200B**	32.0	32.0	18.0	146.0	58.6	32.0	G 1/8-28	150	1.00	QFT-K-0600-04-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


B70


F2


E1



H36

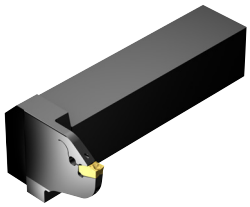


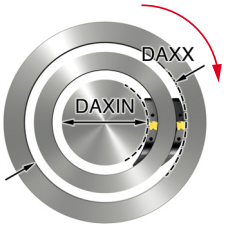
H5

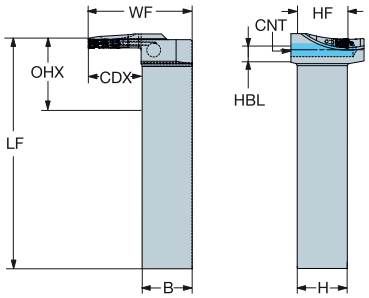
CoroCut® QF Schaftwerkzeug zum Axialeinstechen

Federspannsystem

Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	KG	MIID
	QFU-K	32 x 32	32.0	80.0	200.0	18.0	3	**QFU-RGK32C3232-080B**	32.0	32.0	18.0	146.0	58.6	32.0	G 1/8-28	150	1.18	QFU-K-0600-04-TF
		32 x 32	32.0	200.0	1000.0	18.0	3	**QFU-RGK32C3232-200B**	32.0	32.0	18.0	146.0	58.6	32.0	G 1/8-28	150	1.18	QFU-K-0600-04-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


B70


F2


E1



H36



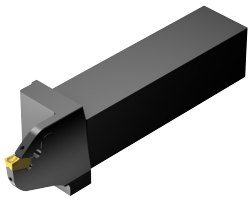
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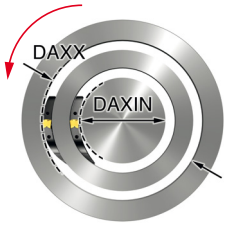
SANDVIK Coromant

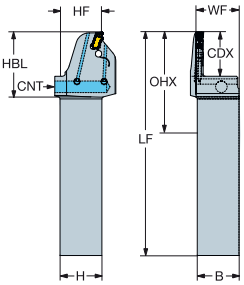
CoroCut® QF Schaftwerkzeug zum Axialeinstechen

Federspannsystem

Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	KG	MIID
	QFT-K	32 x 32	32.0	80.0	180.0	51.6	3	**QFT-RFK32C3232-080B**	32.0	32.0	51.6	170.0	33.0	32.0	G 1/8-28	150	1.18	QFT-K-0600-04-TF
		32 x 32	32.0	160.0	400.0	51.6	3	**QFT-RFK32C3232-160B**	32.0	32.0	51.6	170.0	33.0	32.0	G 1/8-28	150	1.18	QFT-K-0600-04-TF
		32 x 32	32.0	220.0	1000.0	51.6	3	**QFT-RFK32C3232-220B**	32.0	32.0	51.6	170.0	33.0	32.0	G 1/8-28	150	1.18	QFT-K-0600-04-TF
	QFT-L	32 x 32	33.0	60.0	150.0	52.6	3	**QFT-RFL33C3232-060B**	32.0	32.0	52.6	170.0	33.0	32.0	G 1/8-28	150	1.18	QFT-L-0800-08-TF
		32 x 32	38.0	120.0	300.0	57.6	3	**QFT-RFL38C3232-120B**	32.0	32.0	57.6	170.0	33.0	32.0	G 1/8-28	150	1.18	QFT-L-0800-08-TF
		32 x 32	50.0	220.0	1000.0	69.6	3	**QFT-RFL50C3232-220B**	32.0	32.0	69.6	170.0	33.0	32.0	G 1/8-28	150	1.09	QFT-L-0800-08-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

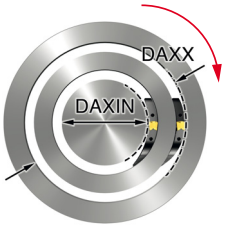
B70 F2 E1 H36 H5

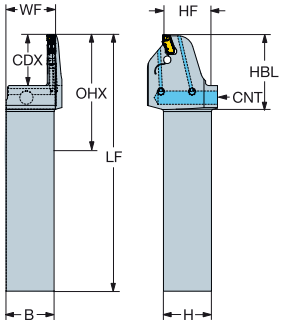
CoroCut® QF Schaftwerkzeug zum Axialeinstechen

Federspannsystem

Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	KG	MIID
	QFU-K	32 x 32	32.0	80.0	180.0	51.6	3	**QFU-LFK32C3232-080B**	32.0	32.0	51.6	170.0	33.0	32.0	G 1/8-28	150	1.18	QFU-K-0600-04-TF
		32 x 32	32.0	160.0	400.0	51.6	3	**QFU-LFK32C3232-160B**	32.0	32.0	51.6	170.0	33.0	32.0	G 1/8-28	150	1.18	QFU-K-0600-04-TF
		32 x 32	32.0	220.0	1000.0	51.6	3	**QFU-LFK32C3232-220B**	32.0	32.0	51.6	170.0	33.0	32.0	G 1/8-28	150	1.18	QFU-K-0600-04-TF
	QFU-L	32 x 32	33.0	60.0	150.0	52.6	3	**QFU-LFL33C3232-060B**	32.0	32.0	52.6	170.0	33.0	32.0	G 1/8-28	150	1.18	QFU-L-0800-08-TF
		32 x 32	38.0	120.0	300.0	57.6	3	**QFU-LFL38C3232-120B**	32.0	32.0	57.6	170.0	33.0	32.0	G 1/8-28	150	1.18	QFU-L-0800-08-TF
		32 x 32	50.0	220.0	1000.0	69.6	3	**QFU-LFL50C3232-220B**	32.0	32.0	69.6	170.0	33.0	32.0	G 1/8-28	150	1.09	QFU-L-0800-08-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


B70


F2


E1



H36



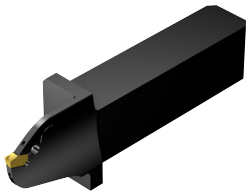
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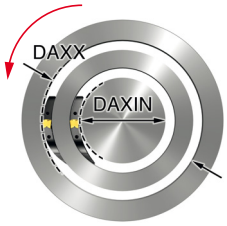
SANDVIK Coromant

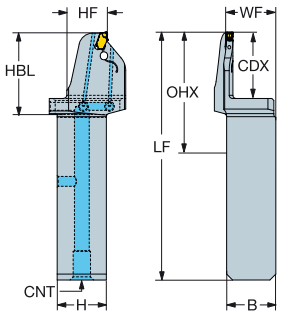
CoroCut® QF Schaftwerkzeug zum Axialeinstechen

Federspannsystem

Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	KG	MIID
	QFT-G	25 x 25	20.0	30.0	42.0	29.6	29.6	3	QFT-RFG20C2525-030B	25.0	25.0	29.6	113.6	25.5	25.0	G 1/8-28	150	0.50	QFT-G-0300-03-TF
		25 x 25	25.0	35.0	52.0	34.6	34.6	3	QFT-RFG25C2525-035B	25.0	25.0	34.6	118.6	25.5	25.0	G 1/8-28	150	0.48	QFT-G-0300-03-TF
		25 x 25	25.0	45.0	60.0	34.6	34.6	3	QFT-RFG25C2525-045B	25.0	25.0	34.6	118.6	25.5	25.0	G 1/8-28	150	0.48	QFT-G-0300-03-TF
		25 x 25	25.0	55.0	70.0	34.6	34.6	3	QFT-RFG25C2525-055B	25.0	25.0	34.6	118.6	25.5	25.0	G 1/8-28	150	0.48	QFT-G-0300-03-TF
		25 x 25	30.0	70.0	100.0	39.6	39.6	3	QFT-RFG30C2525-070B	25.0	25.0	39.6	123.6	25.5	25.0	G 1/8-28	150	0.48	QFT-G-0300-03-TF
		25 x 25	30.0	100.0	156.0	39.6	39.6	3	QFT-RFG30C2525-100B	25.0	25.0	39.6	123.6	25.5	25.0	G 1/8-28	150	0.48	QFT-G-0300-03-TF
		25 x 25	30.0	150.0	310.0	39.6	39.6	3	QFT-RFG30C2525-150B	25.0	25.0	39.6	123.6	25.5	25.0	G 1/8-28	150	0.50	QFT-G-0300-03-TF
	QFT-H	25 x 25	22.0	30.0	45.0	31.6	31.6	3	QFT-RFH22C2525-030B	25.0	25.0	31.6	115.6	25.5	25.0	G 1/8-28	150	0.48	QFT-H-0400-03-TF
		25 x 25	22.0	35.0	55.0	31.6	31.6	3	QFT-RFH22C2525-035B	25.0	25.0	31.6	115.6	25.5	25.0	G 1/8-28	150	0.48	QFT-H-0400-03-TF
		25 x 25	25.0	35.0	55.0	34.6	34.6	3	QFT-RFH25C2525-035B	25.0	25.0	34.6	118.6	25.5	25.0	G 1/8-28	150	0.49	QFT-H-0400-03-TF
		25 x 25	26.0	45.0	75.0	35.6	35.6	3	QFT-RFH26C2525-045B	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.49	QFT-H-0400-03-TF
		25 x 25	26.0	65.0	108.0	35.6	35.6	3	QFT-RFH26C2525-065B	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.48	QFT-H-0400-03-TF
		25 x 25	26.0	100.0	160.0	35.6	35.6	3	QFT-RFH26C2525-100B	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.48	QFT-H-0400-03-TF
		25 x 25	26.0	150.0	310.0	35.6	35.6	3	QFT-RFH26C2525-150B	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.48	QFT-H-0400-03-TF
		25 x 25	26.0	300.0	510.0	35.6	35.6	3	QFT-RFH26C2525-300B	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.49	QFT-H-0400-03-TF
		25 x 25	26.0	500.0	2000.0	35.6	35.6	3	QFT-RFH26C2525-500B	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.48	QFT-H-0400-03-TF
		25 x 25	32.0	45.0	75.0	41.6	41.6	3	QFT-RFH32C2525-045B	25.0	25.0	41.6	125.6	25.5	25.0	G 1/8-28	150	0.49	QFT-H-0400-03-TF
		25 x 25	32.0	65.0	108.0	41.6	41.6	3	QFT-RFH32C2525-065B	25.0	25.0	41.6	125.6	25.5	25.0	G 1/8-28	150	0.50	QFT-H-0400-03-TF
		25 x 25	38.0	100.0	160.0	47.6	47.6	3	QFT-RFH38C2525-100B	25.0	25.0	47.6	131.6	25.5	25.0	G 1/8-28	150	0.50	QFT-H-0400-03-TF
		25 x 25	38.0	150.0	310.0	47.6	47.6	3	QFT-RFH38C2525-150B	25.0	25.0	47.6	131.6	25.5	25.0	G 1/8-28	150	0.50	QFT-H-0400-03-TF
		25 x 25	38.0	300.0	510.0	47.6	47.6	3	QFT-RFH38C2525-300B	25.0	25.0	47.6	131.6	25.5	25.0	G 1/8-28	150	0.50	QFT-H-0400-03-TF
		25 x 25	38.0	500.0	2000.0	47.6	47.6	3	QFT-RFH38C2525-500B	25.0	25.0	47.6	131.6	25.5	25.0	G 1/8-28	150	0.50	QFT-H-0400-03-TF
	QFT-K	25 x 25	26.0	45.0	110.0	35.6		3	QFT-RFK26C2525-045B	25.0	25.0	8.0	119.6	26.0	25.0	G 1/8-28	150	0.48	QFT-K-0600-04-TF
		25 x 25	26.0	80.0	180.0	35.6		3	QFT-RFK26C2525-080B	25.0	25.0	8.0	119.6	26.0	25.0	G 1/8-28	150	0.48	QFT-K-0600-04-TF
		25 x 25	32.0	160.0	400.0	41.6		3	QFT-RFK32C2525-160B	25.0	25.0	8.0	125.6	26.0	25.0	G 1/8-28	150	0.48	QFT-K-0600-04-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

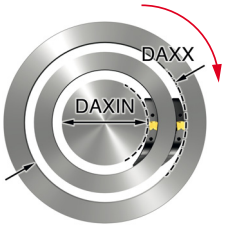
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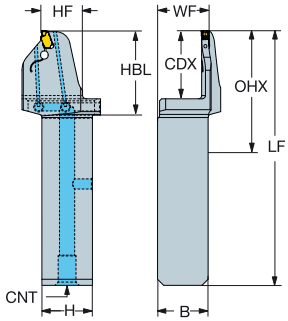
CoroCut® QF Schaftwerkzeug zum Axialeinstechen

Federspannsystem

Präzisionskühlung







Form-B

										Abmessungen, mm									
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	OHN	CNSC	**Bestellnummer**	B	H	HBL	LF	WF	HF	CNT	BAR	KG	MIID
	QFU-G	25 x 25	20.0	30.0	42.0	29.6	29.6	3	**QFU-LFG20C2525-030B**	25.0	25.0	29.6	113.6	25.5	25.0	G 1/8-28	150	0.48	QFU-G-0300-03-TF
		25 x 25	25.0	35.0	52.0	34.6	34.6	3	**QFU-LFG25C2525-035B**	25.0	25.0	34.6	118.6	25.5	25.0	G 1/8-28	150	0.50	QFU-G-0300-03-TF
		25 x 25	25.0	45.0	60.0	34.6	34.6	3	**QFU-LFG25C2525-045B**	25.0	25.0	34.6	118.6	25.5	25.0	G 1/8-28	150	0.48	QFU-G-0300-03-TF
		25 x 25	25.0	55.0	70.0	34.6	34.6	3	**QFU-LFG25C2525-055B**	25.0	25.0	34.6	118.6	25.5	25.0	G 1/8-28	150	0.48	QFU-G-0300-03-TF
		25 x 25	30.0	70.0	100.0	39.6	39.6	3	**QFU-LFG30C2525-070B**	25.0	25.0	39.6	123.6	25.5	25.0	G 1/8-28	150	0.49	QFU-G-0300-03-TF
		25 x 25	30.0	100.0	156.0	39.6	39.6	3	**QFU-LFG30C2525-100B**	25.0	25.0	39.6	123.6	25.5	25.0	G 1/8-28	150	0.49	QFU-G-0300-03-TF
		25 x 25	30.0	150.0	310.0	39.6	39.6	3	**QFU-LFG30C2525-150B**	25.0	25.0	39.6	123.6	25.5	25.0	G 1/8-28	150	0.48	QFU-G-0300-03-TF
	QFU-H	25 x 25	22.0	30.0	45.0	31.6	31.6	3	**QFU-LFH22C2525-030B**	25.0	25.0	31.6	115.6	25.5	25.0	G 1/8-28	150	0.49	QFU-H-0400-03-TF
		25 x 25	22.0	35.0	55.0	31.6	31.6	3	**QFU-LFH22C2525-035B**	25.0	25.0	31.6	115.6	25.5	25.0	G 1/8-28	150	0.56	QFU-H-0400-03-TF
		25 x 25	25.0	35.0	55.0	34.6	34.6	3	**QFU-LFH25C2525-035B**	25.0	25.0	34.6	118.6	25.5	25.0	G 1/8-28	150	0.49	QFU-H-0400-03-TF
		25 x 25	26.0	45.0	75.0	35.6	35.6	3	**QFU-LFH26C2525-045B**	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.48	QFU-H-0400-03-TF
		25 x 25	26.0	65.0	108.0	35.6	35.6	3	**QFU-LFH26C2525-065B**	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.48	QFU-H-0400-03-TF
		25 x 25	26.0	100.0	160.0	35.6	35.6	3	**QFU-LFH26C2525-100B**	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.48	QFU-H-0400-03-TF
		25 x 25	26.0	150.0	310.0	35.6	35.6	3	**QFU-LFH26C2525-150B**	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.49	QFU-H-0400-03-TF
		25 x 25	26.0	300.0	510.0	35.6	35.6	3	**QFU-LFH26C2525-300B**	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.48	QFU-H-0400-03-TF
		25 x 25	26.0	500.0	2000.0	35.6	35.6	3	**QFU-LFH26C2525-500B**	25.0	25.0	35.6	119.6	25.5	25.0	G 1/8-28	150	0.48	QFU-H-0400-03-TF
		25 x 25	32.0	45.0	75.0	41.6	41.6	3	**QFU-LFH32C2525-045B**	25.0	25.0	41.6	125.6	25.5	25.0	G 1/8-28	150	0.49	QFU-H-0400-03-TF
		25 x 25	32.0	65.0	108.0	41.6	41.6	3	**QFU-LFH32C2525-065B**	25.0	25.0	41.6	125.6	25.5	25.0	G 1/8-28	150	0.52	QFU-H-0400-03-TF
		25 x 25	38.0	100.0	160.0	47.6	47.6	3	**QFU-LFH38C2525-100B**	25.0	25.0	47.6	131.6	25.5	25.0	G 1/8-28	150	0.56	QFU-H-0400-03-TF
		25 x 25	38.0	150.0	310.0	47.6	47.6	3	**QFU-LFH38C2525-150B**	25.0	25.0	47.6	131.6	25.5	25.0	G 1/8-28	150	0.50	QFU-H-0400-03-TF
		25 x 25	38.0	300.0	510.0	47.6	47.6	3	**QFU-LFH38C2525-300B**	25.0	25.0	47.6	131.6	25.5	25.0	G 1/8-28	150	0.56	QFU-H-0400-03-TF
		25 x 25	38.0	500.0	2000.0	47.6	47.6	3	**QFU-LFH38C2525-500B**	25.0	25.0	47.6	131.6	25.5	25.0	G 1/8-28	150	0.56	QFU-H-0400-03-TF
	QFU-K	25 x 25	26.0	45.0	110.0	35.6		3	**QFU-LFK26C2525-045B**	25.0	25.0	8.0	119.6	26.0	25.0	G 1/8-28	150	0.48	QFU-K-0600-04-TF
		25 x 25	26.0	80.0	180.0	35.6		3	**QFU-LFK26C2525-080B**	25.0	25.0	8.0	119.6	26.0	25.0	G 1/8-28	150	0.48	QFU-K-0600-04-TF
		25 x 25	32.0	160.0	400.0	41.6		3	**QFU-LFK32C2525-160B**	25.0	25.0	8.0	125.6	26.0	25.0	G 1/8-28	150	0.48	QFU-K-0600-04-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


B70


F2


E1



H36

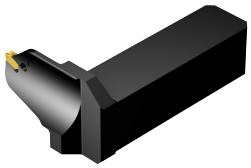


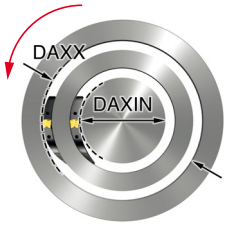
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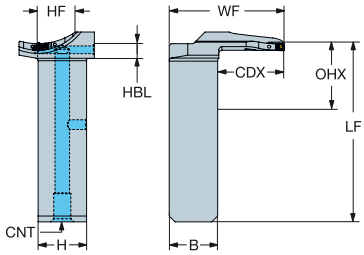
CoroCut® QF Schaftwerkzeug zum Axialeinstechen

Federspannsystem

Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	KG	MIID
	QFT-H	25 x 25	22.0	30.0	45.0	8.0	8.0	3	**QFT-LGH22C2525-030B**	25.0	25.0	8.0	92.0	49.1	25.0	G 1/8-28	150	0.50	QFT-H-0400-03-TF
		25 x 25	25.0	35.0	55.0	8.0	8.0	3	**QFT-LGH25C2525-035B**	25.0	25.0	8.0	92.0	52.1	25.0	G 1/8-28	150	0.50	QFT-H-0400-03-TF
		25 x 25	32.0	45.0	75.0	8.0	8.0	3	**QFT-LGH32C2525-045B**	25.0	25.0	8.0	92.0	59.1	25.0	G 1/8-28	150	0.51	QFT-H-0400-03-TF
		25 x 25	32.0	65.0	108.0	8.0	8.0	3	**QFT-LGH32C2525-065B**	25.0	25.0	8.0	92.0	59.1	25.0	G 1/8-28	150	0.51	QFT-H-0400-03-TF
		25 x 25	38.0	100.0	160.0	8.0	8.0	3	**QFT-LGH38C2525-100B**	25.0	25.0	8.0	92.0	65.1	25.0	G 1/8-28	150	0.53	QFT-H-0400-03-TF
		25 x 25	38.0	150.0	310.0	8.0	8.0	3	**QFT-LGH38C2525-150B**	25.0	25.0	8.0	92.0	65.1	25.0	G 1/8-28	150	0.50	QFT-H-0400-03-TF
	QFT-K	25 x 25	26.0	45.0	100.0	8.0		3	**QFT-LGK26C2525-045B**	25.0	25.0	8.0	94.0	52.6	25.0	G 1/8-28	150	0.48	QFT-K-0600-04-TF
		25 x 25	26.0	80.0	180.0	8.0		3	**QFT-LGK26C2525-080B**	25.0	25.0	8.0	94.0	52.6	25.0	G 1/8-28	150	0.48	QFT-K-0600-04-TF
		25 x 25	32.0	160.0	400.0	8.0		3	**QFT-LGK32C2525-160B**	25.0	25.0	8.0	94.0	58.6	25.0	G 1/8-28	150	0.48	QFT-K-0600-04-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


B70


F2


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H36

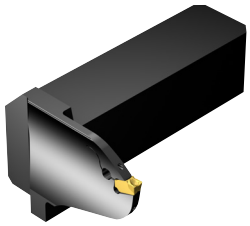


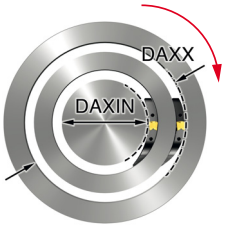
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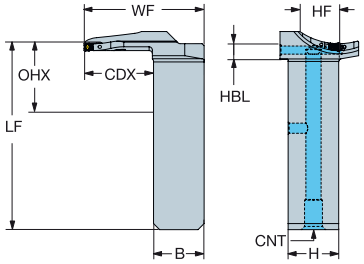
CoroCut® QF Schaftwerkzeug zum Axialeinstechen

Federspannsystem

Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	KG	MIID
	QFU-H	25 x 25	22.0	30.0	45.0	8.0	8.0	3	**QFU-RGH22C2525-030B**	25.0	25.0	8.0	92.0	25.5	25.0	G 1/8-28	150	0.50	QFU-H-0400-03-TF
		25 x 25	25.0	35.0	55.0	8.0	8.0	3	**QFU-RGH25C2525-035B**	25.0	25.0	8.0	92.0	52.1	25.0	G 1/8-28	150	0.51	QFU-H-0400-03-TF
		25 x 25	32.0	45.0	75.0	8.0	8.0	3	**QFU-RGH32C2525-045B**	25.0	25.0	8.0	92.0	59.1	25.0	G 1/8-28	150	0.51	QFU-H-0400-03-TF
		25 x 25	32.0	65.0	108.0	8.0	8.0	3	**QFU-RGH32C2525-065B**	25.0	25.0	8.0	92.0	59.1	25.0	G 1/8-28	150	0.50	QFU-H-0400-03-TF
		25 x 25	38.0	100.0	160.0	8.0	8.0	3	**QFU-RGH38C2525-100B**	25.0	25.0	8.0	92.0	65.1	25.0	G 1/8-28	150	0.52	QFU-H-0400-03-TF
		25 x 25	38.0	150.0	310.0	8.0	8.0	3	**QFU-RGH38C2525-150B**	25.0	25.0	8.0	92.0	65.1	25.0	G 1/8-28	150	0.52	QFU-H-0400-03-TF
	QFU-K	25 x 25	26.0	45.0	100.0	8.0		3	**QFU-RGK26C2525-045B**	25.0	25.0	8.0	94.0	52.6	25.0	G 1/8-28	150	0.48	QFU-K-0600-04-TF
		25 x 25	26.0	80.0	180.0	8.0		3	**QFU-RGK26C2525-080B**	25.0	25.0	8.0	94.0	52.6	25.0	G 1/8-28	150	0.48	QFU-K-0600-04-TF
		25 x 25	32.0	160.0	400.0	8.0		3	**QFU-RGK32C2525-160B**	25.0	25.0	8.0	94.0	58.6	25.0	G 1/8-28	150	0.48	QFU-K-0600-04-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile	
Verschluss	Verschluss
3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


B70


F2


E1



H36



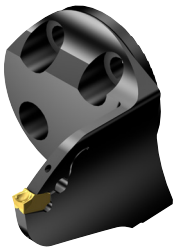
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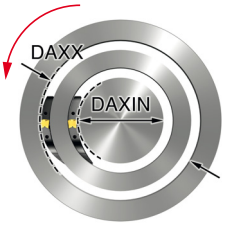
SANDVIK Coromant

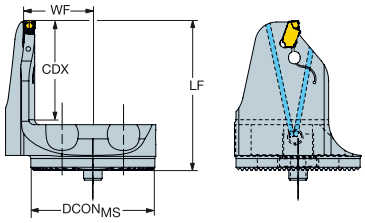
CoroCut® QF Schneidkopf zum Axialeinstechen

Federspannsystem

Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	HF	BAR	KG	MIID
	QFT-K	40	26.0	45.0	100.0		1	**SL-QFT-RK26C40-045B**	40	42.0	24.5	0.1	150	0.13	QFT-K-0600-04-TF
		40	32.0	80.0	180.0		1	**SL-QFT-RK32C40-080B**	40	48.0	24.5	0.1	150	0.13	QFT-K-0600-04-TF
		40	32.0	160.0	400.0		1	**SL-QFT-RK32C40-160B**	40	48.0	24.5	0.1	150	0.13	QFT-K-0600-04-TF
		40	32.0	200.0	1000.0		1	**SL-QFT-RK32C40-200B**	40	48.0	24.5	0.1	150	0.13	QFT-K-0600-04-TF
	QFT-G	40	20.0	30.0	42.0	36.0	1	**SL-QFT-RG20C40-030B**	40	36.0	22.0	0.1	150	0.42	QFT-G-0300-03-TF
		40	25.0	35.0	52.0	41.0	1	**SL-QFT-RG25C40-035B**	40	41.0	22.0	0.1	150	0.15	QFT-G-0300-03-TF
		40	25.0	45.0	60.0	41.0	1	**SL-QFT-RG25C40-045B**	40	41.0	22.0	0.1	150	0.15	QFT-G-0300-03-TF
		40	25.0	55.0	76.0	41.0	1	**SL-QFT-RG25C40-055B**	40	41.0	22.0	0.1	150	0.15	QFT-G-0300-03-TF
		40	30.0	70.0	106.0	46.0	1	**SL-QFT-RG30C40-070B**	40	46.0	22.0	0.1	150	0.15	QFT-G-0300-03-TF
		40	30.0	100.0	156.0	46.0	1	**SL-QFT-RG30C40-100B**	40	46.0	22.0	0.1	150	0.15	QFT-G-0300-03-TF
		40	30.0	150.0	310.0	46.0	1	**SL-QFT-RG30C40-150B**	40	46.0	22.0	0.1	150	0.15	QFT-G-0300-03-TF
	QFT-H	40	22.0	30.0	45.0	38.0	1	**SL-QFT-RH22C40-030B**	40	38.0	22.5	0.1	150	0.22	QFT-H-0400-03-TF
		40	25.0	35.0	55.0	41.0	1	**SL-QFT-RH25C40-035B**	40	41.0	22.5	0.1	150	0.22	QFT-H-0400-03-TF
		40	32.0	45.0	75.0	48.0	1	**SL-QFT-RH32C40-045B**	40	48.0	22.5	0.1	150	0.16	QFT-H-0400-03-TF
		40	32.0	65.0	108.0	48.0	1	**SL-QFT-RH32C40-065B**	40	48.0	22.5	0.1	150	0.22	QFT-H-0400-03-TF
		40	38.0	100.0	160.0	54.0	1	**SL-QFT-RH38C40-100B**	40	54.0	22.5	0.1	150	0.18	QFT-H-0400-03-TF
		40	38.0	150.0	310.0	54.0	1	**SL-QFT-RH38C40-150B**	40	54.0	22.5	0.1	150	0.17	QFT-H-0400-03-TF
		40	38.0	300.0	510.0	54.0	1	**SL-QFT-RH38C40-300B**	40	54.0	22.5	0.1	150	0.17	QFT-H-0400-03-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile
Rohrpassstift
5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

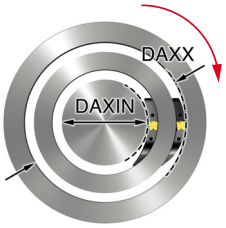
B70 F2 H36 H5 H2

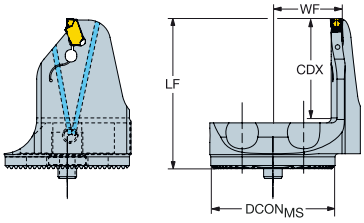
CoroCut® QF Schneidkopf zum Axialeinstechen

Federspannsystem

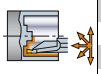
Präzisionskühlung







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	HF	BAR	KG	MIID
	QFU-K	40	26.0	45.0	100.0		1	SL-QFU-LK26C40-045B	40	42.0	24.5	0.1	150	0.13	QFU-K-0600-04-TF
		40	32.0	80.0	180.0		1	SL-QFU-LK32C40-080B	40	48.0	24.5	0.1	150	0.13	QFU-K-0600-04-TF
		40	32.0	160.0	400.0		1	SL-QFU-LK32C40-160B	40	48.0	24.5	0.1	150	0.13	QFU-K-0600-04-TF
		40	32.0	200.0	1000.0		1	SL-QFU-LK32C40-200B	40	48.0	24.5	0.1	150	0.13	QFU-K-0600-04-TF
	QFU-G	40	20.0	30.0	42.0	36.0	1	SL-QFU-LG20C40-030B	40	36.0	22.0	0.1	150	0.15	QFU-G-0300-03-TF
		40	25.0	35.0	52.0	41.0	1	SL-QFU-LG25C40-035B	40	41.0	22.0	0.1	150	0.15	QFU-G-0300-03-TF
		40	25.0	45.0	60.0	41.0	1	SL-QFU-LG25C40-045B	40	41.0	22.0	0.1	150	0.15	QFU-G-0300-03-TF
		40	25.0	55.0	76.0	41.0	1	SL-QFU-LG25C40-055B	40	41.0	22.0	0.1	150	0.15	QFU-G-0300-03-TF
		40	30.0	70.0	106.0	46.0	1	SL-QFU-LG30C40-070B	40	46.0	22.0	0.1	150	0.15	QFU-G-0300-03-TF
		40	30.0	100.0	156.0	46.0	1	SL-QFU-LG30C40-100B	40	46.0	22.0	0.1	150	0.15	QFU-G-0300-03-TF
		40	30.0	150.0	310.0	46.0	1	SL-QFU-LG30C40-150B	40	46.0	22.0	0.1	150	0.15	QFU-G-0300-03-TF
	QFU-H	40	22.0	30.0	45.0	38.0	1	SL-QFU-LH22C40-030B	40	38.0	22.5	0.1	150	0.22	QFU-H-0400-03-TF
		40	25.0	35.0	55.0	41.0	1	SL-QFU-LH25C40-035B	40	41.0	22.5	0.1	150	0.22	QFU-H-0400-03-TF
		40	32.0	45.0	75.0	48.0	1	SL-QFU-LH32C40-045B	40	48.0	22.5	0.1	150	0.22	QFU-H-0400-03-TF
		40	32.0	65.0	108.0	48.0	1	SL-QFU-LH32C40-065B	40	48.0	22.5	0.1	150	0.22	QFU-H-0400-03-TF
		40	38.0	100.0	160.0	54.0	1	SL-QFU-LH38C40-100B	40	54.0	22.5	0.1	150	0.17	QFU-H-0400-03-TF
		40	38.0	150.0	310.0	54.0	1	SL-QFU-LH38C40-150B	40	54.0	22.5	0.1	150	0.17	QFU-H-0400-03-TF
		40	38.0	300.0	510.0	54.0	1	SL-QFU-LH38C40-300B	40	54.0	22.5	0.1	150	0.22	QFU-H-0400-03-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile
Rohrpassstift
5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

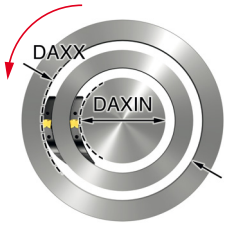
B70 F2 H36 H5 H2

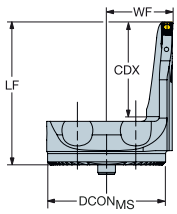
CoroCut® QF Schneidkopf zum Axialeinstechen

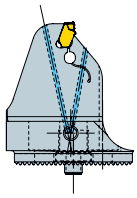
Federspannsystem

Präzisionskühlung









Form-A

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	HF	BAR	KG	MIID
	QFT-G	32	20.0	30.0	42.0	36.0	1	**SL-QFT-LG20C32-030A**	32	36.0	18.0	0.1	150	0.11	QFT-G-0300-03-TF
		32	25.0	35.0	52.0	41.0	1	**SL-QFT-LG25C32-035A**	32	41.0	18.0	0.1	150	0.10	QFT-G-0300-03-TF
		32	25.0	45.0	60.0	41.0	1	**SL-QFT-LG25C32-045A**	32	41.0	18.0	0.1	150	0.11	QFT-G-0300-03-TF
		40	25.0	38.0	52.0	41.0	1	**SL-QFT-LG25C40-038A**	40	41.0	22.0	0.1	150	0.14	QFT-G-0300-03-TF
		40	25.0	45.0	60.0	41.0	1	**SL-QFT-LG25C40-045A**	40	41.0	22.0	0.1	150	0.17	QFT-G-0300-03-TF
		40	25.0	55.0	76.0	41.0	1	**SL-QFT-LG25C40-055A**	40	41.0	22.0	0.1	150	0.14	QFT-G-0300-03-TF
		40	30.0	70.0	106.0	46.0	1	**SL-QFT-LG30C40-070A**	40	46.0	22.0	0.1	150	0.15	QFT-G-0300-03-TF
		40	30.0	100.0	156.0	46.0	1	**SL-QFT-LG30C40-100A**	40	46.0	22.0	0.1	150	0.15	QFT-G-0300-03-TF
		40	30.0	150.0	310.0	46.0	1	**SL-QFT-LG30C40-150A**	40	46.0	22.0	0.1	150	0.15	QFT-G-0300-03-TF
	QFT-H	32	22.0	30.0	45.0	38.0	1	**SL-QFT-LH22C32-030A**	32	38.0	18.5	0.1	150	0.11	QFT-H-0400-03-TF
		32	25.0	35.0	55.0	41.0	1	**SL-QFT-LH25C32-035A**	32	41.0	18.5	0.1	150	0.11	QFT-H-0400-03-TF
		40	25.0	36.0	55.0	41.0	1	**SL-QFT-LH25C40-036A**	40	41.0	22.5	0.1	150	0.15	QFT-H-0400-03-TF
		40	32.0	45.0	75.0	48.0	1	**SL-QFT-LH32C40-045A**	40	48.0	22.5	0.1	150	0.15	QFT-H-0400-03-TF
		40	32.0	65.0	108.0	48.0	1	**SL-QFT-LH32C40-065A**	40	48.0	22.5	0.1	150	0.16	QFT-H-0400-03-TF
		40	38.0	100.0	160.0	54.0	1	**SL-QFT-LH38C40-100A**	40	54.0	22.5	0.1	150	0.22	QFT-H-0400-03-TF
		40	38.0	150.0	310.0	54.0	1	**SL-QFT-LH38C40-150A**	40	54.0	22.5	0.1	150	0.22	QFT-H-0400-03-TF
		40	38.0	300.0	510.0	54.0	1	**SL-QFT-LH38C40-300A**	40	54.0	22.5	0.1	150	0.22	QFT-H-0400-03-TF
	QFT-K	40	26.0	45.0	100.0		1	**SL-QFT-LK26C40-045A**	40	42.0	24.5	0.1	150	0.13	QFT-K-0600-04-TF
		40	32.0	80.0	180.0		1	**SL-QFT-LK32C40-080A**	40	48.0	24.5	0.1	150	0.13	QFT-K-0600-04-TF
		40	32.0	160.0	400.0		1	**SL-QFT-LK32C40-160A**	40	48.0	24.5	0.1	150	0.13	QFT-K-0600-04-TF
		40	32.0	200.0	1000.0		1	**SL-QFT-LK32C40-200A**	40	48.0	24.5	0.1	150	0.13	QFT-K-0600-04-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile
Rohrpassstift
5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

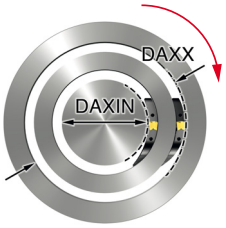
B70 H36 H5

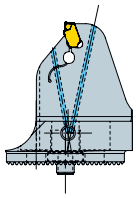
CoroCut® QF Schneidkopf zum Axialeinstechen

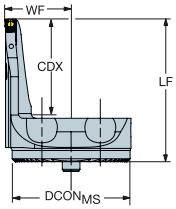
Federspannsystem

Präzisionskühlung

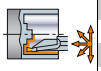








Form-A

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	HF	BAR	KG	MIID
	QFU-G	32	20.0	30.0	42.0	36.0	1	SL-QFU-RG20C32-030A	32	36.0	18.0	0.1	150	0.10	QFU-G-0300-03-TF
		32	25.0	35.0	52.0	41.0	1	SL-QFU-RG25C32-035A	32	41.0	18.0	0.1	150	0.21	QFU-G-0300-03-TF
		32	25.0	45.0	60.0	41.0	1	SL-QFU-RG25C32-045A	32	41.0	18.0	0.1	150	0.11	QFU-G-0300-03-TF
		40	25.0	38.0	52.0	41.0	1	SL-QFU-RG25C40-038A	40	41.0	22.0	0.1	150	0.22	QFU-G-0300-03-TF
		40	25.0	45.0	60.0	41.0	1	SL-QFU-RG25C40-045A	40	41.0	22.0	0.1	150	0.14	QFU-G-0300-03-TF
		40	25.0	55.0	76.0	41.0	1	SL-QFU-RG25C40-055A	40	41.0	22.0	0.1	150	0.14	QFU-G-0300-03-TF
		40	30.0	70.0	106.0	46.0	1	SL-QFU-RG30C40-070A	40	46.0	22.0	0.1	150	0.14	QFU-G-0300-03-TF
		40	30.0	100.0	156.0	46.0	1	SL-QFU-RG30C40-100A	40	46.0	22.0	0.1	150	0.15	QFU-G-0300-03-TF
		40	30.0	150.0	310.0	46.0	1	SL-QFU-RG30C40-150A	40	46.0	22.0	0.1	150	0.15	QFU-G-0300-03-TF
	QFU-H	32	22.0	30.0	45.0	38.0	1	SL-QFU-RH22C32-030A	32	38.0	18.5	0.1	150	0.12	QFU-H-0400-03-TF
		32	25.0	35.0	52.0	41.0	1	SL-QFU-RH25C32-035A	32	41.0	18.5	0.1	150	0.11	QFU-H-0400-03-TF
		40	25.0	36.0	55.0	41.0	1	SL-QFU-RH25C40-036A	40	41.0	22.5	0.1	150	0.15	QFU-H-0400-03-TF
		40	32.0	45.0	75.0	48.0	1	SL-QFU-RH32C40-045A	40	48.0	22.5	0.1	150	0.15	QFU-H-0400-03-TF
		40	32.0	65.0	108.0	48.0	1	SL-QFU-RH32C40-065A	40	48.0	22.5	0.1	150	0.16	QFU-H-0400-03-TF
		40	38.0	100.0	160.0	54.0	1	SL-QFU-RH38C40-100A	40	54.0	22.5	0.1	150	0.17	QFU-H-0400-03-TF
		40	38.0	150.0	310.0	54.0	1	SL-QFU-RH38C40-150A	40	54.0	22.5	0.1	150	0.17	QFU-H-0400-03-TF
		40	38.0	300.0	510.0	54.0	1	SL-QFU-RH38C40-300A	40	54.0	22.5	0.1	150	0.17	QFU-H-0400-03-TF
	QFU-K	40	26.0	45.0	100.0		1	SL-QFU-RK26C40-045A	40	42.0	24.5	0.1	150	0.13	QFU-K-0600-04-TF
		40	32.0	80.0	180.0		1	SL-QFU-RK32C40-080A	40	48.0	24.5	0.1	150	0.13	QFU-K-0600-04-TF
		40	32.0	160.0	400.0		1	SL-QFU-RK32C40-160A	40	48.0	24.5	0.1	150	0.13	QFU-K-0600-04-TF
		40	32.0	200.0	1000.0		1	SL-QFU-RK32C40-200A	40	48.0	24.5	0.1	150	0.13	QFU-K-0600-04-TF

SSC = Ausgelegt für SSC an Wendeschneidplatte.

Ersatzteile
Rohrpassstift
5638 031-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B70 H36 H5

CoroCut® 3

Flaches Abstechen und Präzisionseinstechen

Anwendungsbereich

- Abstechen
- Abstechen von Nuten für Sicherungsringe
- Einstechen (außen)
- Profildrehen
- Optimiert für das Abstechen von Lagerringen



ISO-Anwendungsbereich:

P M K N S

Vorteile und Merkmale

- Präzisionseinstechen kleinster Nutbreiten
- Maximale Vielseitigkeit – ein Halter für alle Plattenbreiten
- Kostengünstig durch drei Schneidkanten
- Stabile Schnittstelle
- Dreischneidige Wendeschneidplatten mit sehr enger Toleranz beim Schneidkantenwechsel
- Tailor-Made-Wendeschneidplatten erhältlich

www.sandvik.coromant.com/corocut3

Wendeschneidplatten

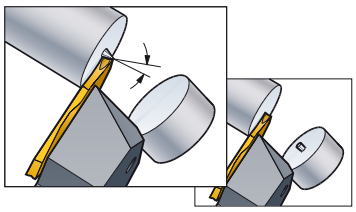
- GC1125: Eine vielseitige Sorte in vier unterschiedlichen Geometrien:
- CM zum Abstechen im mittleren Vorschubbereich
- CS zum Abstechen bei extrem niedrigem Vorschub
- GS für hochpräzises Nutenstechen bei niedrigem Vorschub
- RS zum Profildrehen und Einstechen bei niedrigem Vorschub

Werkzeuge

- Coromant Capto®
- QS Schaftwerkzeuge
- Rechteckige Schäfte
- CoroTurn® SL Schneidköpfe

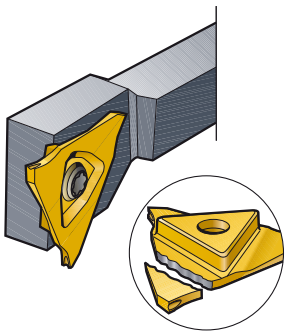
Wendeschneidplatten mit stirnseitigem Einstellwinkel

Wendeschneidplatten mit stirnseitigem Einstellwinkel für butzen- und gratarmes Abstechen.



Unabhängige Wendeschneid-plattenpositionierung im Fall von Plattenbruch

Die Wendeschneidplatten können direkt in der Maschine durch einfaches Lösen der Schraube mit wenigen Umdrehungen gedreht werden. Bei Wendeplattenbruch wird der Spannmechanismus nicht beeinträchtigt - einfach die Wendeschneidplatte drehen und die Maschine neu starten.



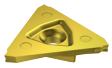
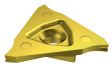
 B88

 B88

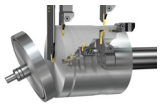
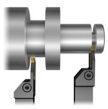


H35

Wendeschneidplatten

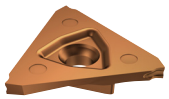
	Abstechen		Einstechen	Profildrehen
	 			
	123-CM	**123-CS**	**123-GS**	**123-RS**
Wendeplatten-breite, mm	1.00-2.00	1.00-2.00	0.50-3.18	0.50-3.00
Seite	B89	B89	B91	B92

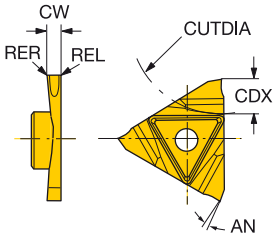
Werkzeuge

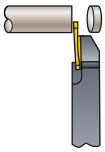
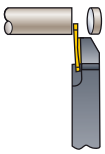
		
Werkzeughalter	**Ab- und Einstechen**	**Einstechen**
Coromant Capto®	B93	
Schaft	B94	
CoroTurn® SL Schneidkopf		B95

CoroCut® 3 Wendeschneidplatte zum Abstechen

Abstechen





		SSC	CW	REL	RER	CDX	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	Abmessungen, mm AN	CUTDIA	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		T	1.00	0.00	0.00	4.3	N123T3-0100-0000-CS	★	★	★	★	★	7°	50.00	-0.050	0.030	0.000	0.050
			1.50	0.00	0.00	6.4	N123T3-0150-0000-CS	★	★	★	★	★	7°	100.00	-0.050	0.030	0.000	0.050
			2.00	0.00	0.00	6.4	N123T3-0200-0000-CS	★	★	★	★	★	7°	100.00	-0.050	0.030	0.000	0.050
		U	1.00	0.00	0.00	4.3	N123U3-0100-0000-CS	★	★	★	★	★	7°	50.00	-0.050	0.030	0.000	0.050
			1.50	0.00	0.00	6.4	N123U3-0150-0000-CS	★	★	★	★	★	7°	100.00	-0.050	0.030	0.000	0.050
			2.00	0.00	0.00	6.4	N123U3-0200-0000-CS	★	★	★	★	★	7°	100.00	-0.050	0.030	0.000	0.050
Mittel		T	1.00	0.10	0.10	4.3	N123T3-0100-0001-CM	★	★	★	★	★	7°	50.00	-0.030	0.030	-0.050	0.050
			1.50	0.10	0.10	6.4	N123T3-0150-0001-CM	★	★	★	★	★	7°	100.00	-0.030	0.030	-0.050	0.050
			2.00	0.10	0.10	6.4	N123T3-0200-0001-CM	★	★	★	★	★	7°	100.00	-0.030	0.030	-0.050	0.050
		U	1.00	0.10	0.10	4.3	N123U3-0100-0001-CM	★	★	★	★	★	7°	50.00	-0.030	0.030	-0.050	0.050
			1.50	0.10	0.10	6.4	N123U3-0150-0001-CM	★	★	★	★	★	7°	100.00	-0.030	0.030	-0.050	0.050
			2.00	0.10	0.10	6.4	N123U3-0200-0001-CM	★	★	★	★	★	7°	100.00	-0.030	0.030	-0.050	0.050

SSC = Entsprechend SSC am Halter.

N = Neutrale Ausführung

T = Rechte Wendeschneidplatte, U = Linke Wendeschneidplatte.

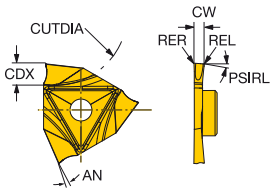
B88 B130 B149 B143 H36 H35 H17

CoroCut® 3 Wendeschneidplatte zum Abstechen

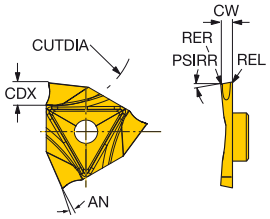
Abstechen

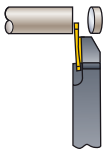


L123T3-CS



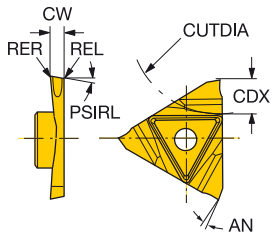
R123T3-CS



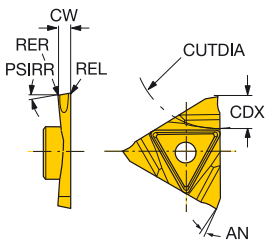
		SSC	CW	REL	RER	CDX	PSIRL	PSIRR	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	AN	CUTDIA	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		T	1.00	0.00	0.00	4.2	5.0		L123T3-0100-0500-CS	★	★	★	★	★	7°	50.00	-0.100	0.000	0.000	0.050
			1.00	0.00	0.00	4.2	10.0		L123T3-0100-1000-CS	★	★	★	★	★	7°	50.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3	10.0		L123T3-0200-1000-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3	15.0		L123T3-0200-1500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			1.00	0.00	0.00	4.2		5.0	R123T3-0100-0500-CS	★	★	★	★	★	7°	50.00	-0.100	0.000	0.000	0.050
			1.00	0.00	0.00	4.2		10.0	R123T3-0100-1000-CS	★	★	★	★	★	7°	50.00	-0.100	0.000	0.000	0.050
			1.00	0.00	0.00	4.2		15.0	R123T3-0100-1500-CS	★	★	★	★	★	7°	50.00	-0.100	0.000	0.000	0.050
			1.50	0.00	0.00	6.3		5.0	R123T3-0150-0500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			1.50	0.00	0.00	6.3		10.0	R123T3-0150-1000-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			1.50	0.00	0.00	6.3		15.0	R123T3-0150-1500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3		5.0	R123T3-0200-0500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3		10.0	R123T3-0200-1000-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3		15.0	R123T3-0200-1500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050

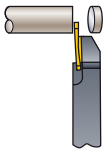


L123U3-CS



R123U3-CS



		SSC	CW	REL	RER	CDX	PSIRL	PSIRR	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	AN	CUTDIA	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		U	1.00	0.00	0.00	4.2	5.0		L123U3-0100-0500-CS	★	★	★	★	★	7°	50.00	-0.100	0.000	0.000	0.050
			1.00	0.00	0.00	4.2	10.0		L123U3-0100-1000-CS	★	★	★	★	★	7°	50.00	-0.100	0.000	0.000	0.050
			1.00	0.00	0.00	4.2	15.0		L123U3-0100-1500-CS	★	★	★	★	★	7°	50.00	-0.100	0.000	0.000	0.050
			1.50	0.00	0.00	6.3	5.0		L123U3-0150-0500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			1.50	0.00	0.00	6.3	10.0		L123U3-0150-1000-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			1.50	0.00	0.00	6.3	15.0		L123U3-0150-1500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3	5.0		L123U3-0200-0500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3	10.0		L123U3-0200-1000-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3	15.0		L123U3-0200-1500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			1.00	0.00	0.00	4.2		5.0	R123U3-0100-0500-CS	★	★	★	★	★	7°	50.00	-0.100	0.000	0.000	0.050
			1.00	0.00	0.00	4.2		10.0	R123U3-0100-1000-CS	★	★	★	★	★	7°	50.00	-0.100	0.000	0.000	0.050
			1.50	0.00	0.00	6.3		5.0	R123U3-0150-0500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			1.50	0.00	0.00	6.3		10.0	R123U3-0150-1000-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			1.50	0.00	0.00	6.3		15.0	R123U3-0150-1500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3		5.0	R123U3-0200-0500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3		10.0	R123U3-0200-1000-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050
			2.00	0.00	0.00	6.3		15.0	R123U3-0200-1500-CS	★	★	★	★	★	7°	100.00	-0.100	0.000	0.000	0.050

SSC = Entsprechend SSC am Halter.

T = Rechte Wendeschneidplatte, U = Linke Wendeschneidplatte.

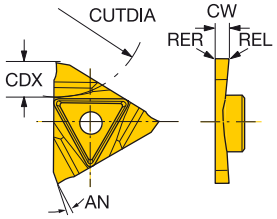
R = Rechtsausführung, L = Linksausführung

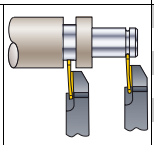
B88 B130 B149 B143 H36 H35 H17

CoroCut® 3 Wendeschneidplatte zum Einstechen

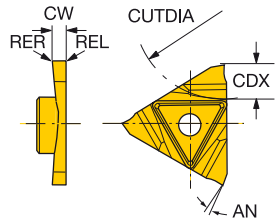
Einstechen

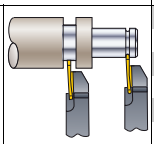




		SSC	CW	REL	RER	CDX	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	Abmessungen, mm AN	CUTDIA	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		T	0.50	0.00	0.00	1.5	N123T3-0050-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			0.60	0.00	0.00	1.6	N123T3-0060-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			0.70	0.00	0.00	1.7	N123T3-0070-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			0.80	0.00	0.00	1.8	N123T3-0080-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			0.90	0.00	0.00	2.0	N123T3-0090-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.00	0.00	0.00	2.2	N123T3-0100-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.20	0.00	0.00	2.3	N123T3-0120-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.40	0.00	0.00	2.7	N123T3-0140-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.50	0.00	0.00	3.0	N123T3-0150-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.60	0.00	0.00	3.2	N123T3-0160-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.70	0.00	0.00	3.3	N123T3-0170-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.95	0.00	0.00	3.9	N123T3-0195-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			2.00	0.00	0.00	4.0	N123T3-0200-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			2.25	0.00	0.00	4.5	N123T3-0225-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			2.50	0.00	0.00	5.0	N123T3-0250-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			2.75	0.00	0.00	5.5	N123T3-0275-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			3.00	0.00	0.00	6.0	N123T3-0300-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			3.18	0.00	0.00	6.0	N123T3-0318-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050





		SSC	CW	REL	RER	CDX	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	Abmessungen, mm AN	CUTDIA	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		U	0.50	0.00	0.00	1.5	N123U3-0050-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			0.70	0.00	0.00	1.7	N123U3-0070-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			0.80	0.00	0.00	1.8	N123U3-0080-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			0.90	0.00	0.00	2.0	N123U3-0090-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.00	0.00	0.00	2.2	N123U3-0100-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.20	0.00	0.00	2.3	N123U3-0120-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.40	0.00	0.00	2.7	N123U3-0140-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.50	0.00	0.00	3.0	N123U3-0150-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.60	0.00	0.00	3.2	N123U3-0160-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			1.70	0.00	0.00	3.3	N123U3-0170-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			2.00	0.00	0.00	4.0	N123U3-0200-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			2.25	0.00	0.00	4.5	N123U3-0225-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			2.50	0.00	0.00	5.0	N123U3-0250-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050
			3.00	0.00	0.00	6.0	N123U3-0300-0000-GS	★	★	★	★	★	7°	100.00	-0.020	0.020	0.000	0.050

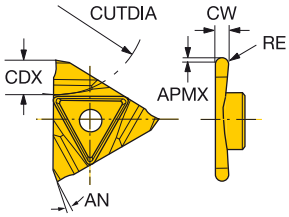
SSC = Entsprechend SSC am Halter.
T = Rechte Wendeschneidplatte, U = Linke Wendeschneidplatte.
N = Neutrale Ausführung

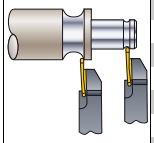
B88 B130 B149 B143 H36 H35 H17

CoroCut® 3 Wendeschneidplatte zum Profildrehen

Einstechen/Profildrehen





		SSC	CW	RE	CDX	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	Abmessungen, mm AN	CUTDIA	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		T	0.50	0.25	1.5	N123T3-0050-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			0.80	0.40	1.8	N123T3-0080-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			1.00	0.50	2.2	N123T3-0100-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			1.50	0.75	3.3	N123T3-0150-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			2.00	1.00	4.0	N123T3-0200-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			2.50	1.25	5.0	N123T3-0250-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			3.00	1.50	6.0	N123T3-0300-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
		U	0.50	0.25	1.5	N123U3-0050-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			0.80	0.40	1.8	N123U3-0080-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			1.00	0.50	2.2	N123U3-0100-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			1.50	0.75	3.3	N123U3-0150-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			2.00	1.00	4.0	N123U3-0200-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050
			3.00	1.50	6.0	N123U3-0300-RS	★	★	★	★	★	7°	100.00	-0.020	0.020	-0.050	0.050

SSC = Entsprechend SSC am Halter.

N = Neutrale Ausführung

T = Rechte Wendeschneidplatte, U = Linke Wendeschneidplatte.

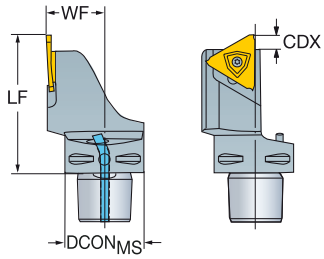
B88 B130 B149 B143 H36 H35 H17

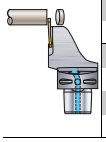
CoroCut® 3 Schneidkopf zum Abstechen und Einstechen

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr





	SSC	CZC_{MS}	CDX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	T	C3	6.4	3	**C3-RF123T06-22045BM**	32	45.0	22.0	10	3.0	0.23	N123T3-0150- CM
		C4	6.4	3	**C4-RF123T06-27060BM**	40	60.0	27.0	10	3.0	0.45	N123T3-0150- CM
	U	C3	6.4	3	**C3-LF123U06-22045BM**	32	45.0	22.0	10	3.0	0.23	N123U3-0150- CM
		C4	6.4	3	**C4-LF123U06-27060BM**	40	60.0	27.0	10	3.0	0.45	N123U3-0150- CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

T = Rechte Wendeschneidplatte, U = Linke Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile	
Schraube	Düse
5513 020-62	5691 034-01

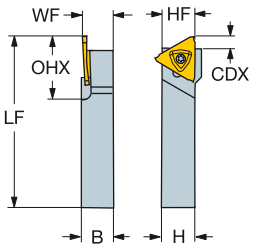
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

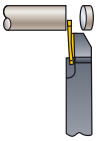
B88 F2 E1 G1 H36 H35 H18 H5

CoroCut® 3 Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem





	SSC	CZC_{MS}	CDX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	T	20 x 20	6.4	23.0	**RF123T06-2020BM**	20.0	20.0	125.0	20.0	20.0	3.0	0.39	N123T3-0150- CM
		25 x 25	6.4	23.0	**RF123T06-2525BM**	25.0	25.0	150.0	25.0	25.0	3.0	0.71	N123T3-0150- CM
		32 x 32	6.4	23.0	**RF123T06-3232BM**	32.0	32.0	170.0	32.0	32.0	3.0	1.31	N123T3-0150- CM
	U	20 x 20	6.4	23.0	**LF123U06-2020BM**	20.0	20.0	125.0	20.0	20.0	3.0	0.39	N123U3-0150- CM
		25 x 25	6.4	23.0	**LF123U06-2525BM**	25.0	25.0	150.0	25.0	25.0	3.0	0.71	N123U3-0150- CM
		32 x 32	6.4	23.0	**LF123U06-3232BM**	32.0	32.0	170.0	32.0	32.0	3.0	1.31	N123U3-0150- CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.
T = Rechte Wendeschneidplatte, U = Linke Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Schraube
5513 020-62

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B88 F2 E1 H36 H35 H18

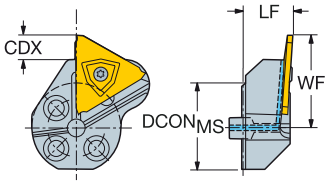
SANDVIK Coromant

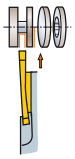
CoroCut® 3 Schneidkopf zum Einstechen

Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr





	SSC	CZC_{MS}	CDX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	T	25	6.4	1	**570-25L123T06B**	25	14.0	26.0	10	3.0	0.08	N123T3-0150- CM
		32	6.4	1	**570-32L123T06B**	32	14.0	28.5	10	3.0	0.11	N123T3-0150- CM
		40	6.4	1	**570-40L123T06B**	40	14.0	32.5	10	3.0	0.15	N123T3-0150- CM
	U	25	6.4	1	**570-25R123U06B**	25	14.0	26.0	10	3.0	0.08	N123U3-0150- CM
		32	6.4	1	**570-32R123U06B**	32	14.0	28.5	10	3.0	0.11	N123U3-0150- CM
		40	6.4	1	**570-40R123U06B**	40	14.0	32.5	10	3.0	0.15	N123U3-0150- CM

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

T = Rechte Wendeschneidplatte, U = Linke Wendeschneidplatte.

Ersatzteile	
Spannschraube	Kühlschmierstoff-adapter
5513 020-62	5691 041-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

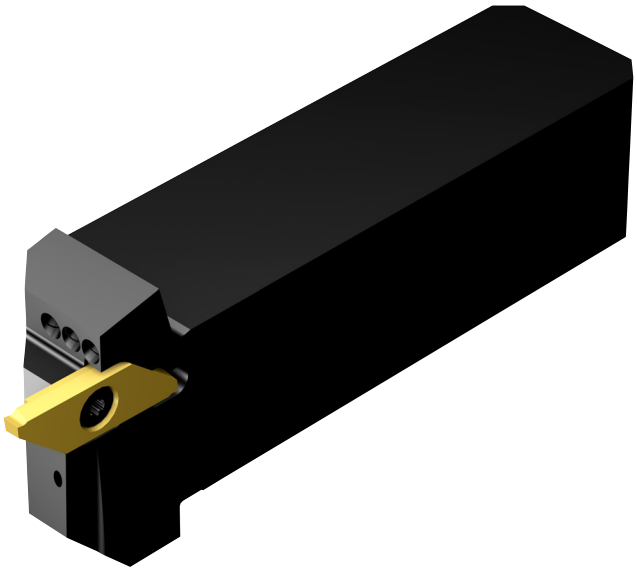
B88 F2 H36 H35 H5 H2

CoroCut® XS

Zur Außenbearbeitung kleiner schlanker Bauteile

Anwendungsbereich

- Abstechen
- Außengewindebearbeitung
- Einstechen (außen)
- Längsdrehen



ISO-Anwendungsbereich:

P M K N S

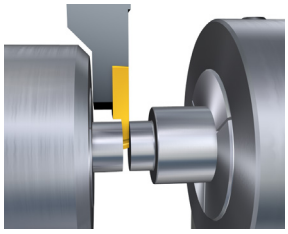
Vorteile und Merkmale

- Hohe Präzision
- Enge Toleranzen
- Gute Zugänglichkeit beim Plattenwechsel
- Zahlreiche Wendeschneidplattenbreiten
- Scharfe Schneidkanten
- Alle Wendeschneidplatten passen in den gleichen Halter
- Präzisionsgeschliffene Wendeschneidplatten sowie Halter
- Vollprofilplatten für erstklassige Gewinde
- Speziell entwickelt, damit der Werkzeughalter im Falle eines Wendeschneidplattenbruchs intakt bleibt.
- Erhältlich mit Präzisions-Kühlschmierstoffzufuhr

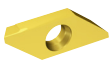
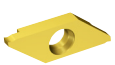
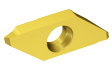
www.sandvik.coromant.com/corocutxs

Halter

Anwendungsoptimierte Halter zum Abstechen nahe der Gegenspindel sowie hochpräzise Schafthalter in gerader Ausführung sind erhältlich.



Wendeschneidplatten

Längsdrehen	Rückwärtsdrehen	Abstechen	Einstechen	Profildrehen	Gewindedrehen
					
A277	A277	B97	B98	B98	C56

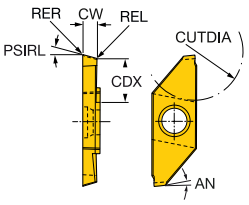
Werkzeuge

QS™ Schaftwerkzeug	CoroTurn® SL Schneidköpfe
	
B99	B100

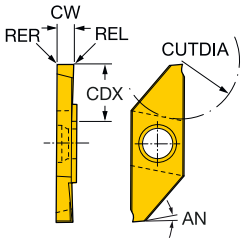
CoroCut® XS Wendeschneidplatte zum Abstechen und Längsdrehen



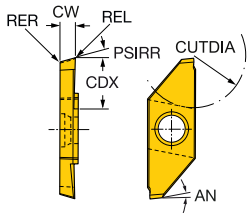
MACR/L-L



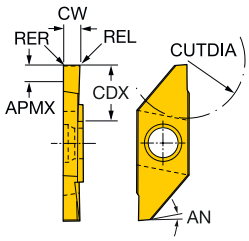
MACR/L-N

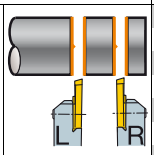
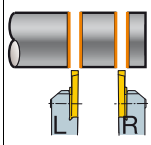
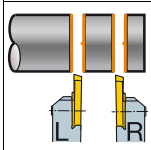
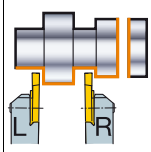


MACR/L-R



MACR/L-T



		SSC	CW	REL	RER	CDX	PSIRL	PSIRR	Bestellnummer	P 1025	P 1105	M 1025	M 1105	M H13A	K 1025	K H13A	N 1025	N 1105	N H13A	S 1025	S 1105	S H13A	Abmessungen, mm AN
Schlichten		3	0.70	0.05	0.05	4.3		15°	MACR/L 3 070-R	★		★			★		★			★			6°
			1.00	0.05	0.05	6.3		15°	MACR/L 3 100-R	★		★		☆	★	☆	☆		★	☆		★	6°
			1.50	0.05	0.05	6.3		15°	MACR/L 3 150-R	★		★		☆	★	☆	☆		★	☆		★	6°
			2.00	0.05	0.05	8.5		15°	MACR/L 3 200-R	★		★		☆	★	☆	☆		★	☆		★	6°
			1.50	0.05	0.05	6.3		20°	MACR/L 3 150-R20	★		★			★		★			★			6°
			2.00	0.05	0.05	8.5		20°	MACR/L 3 200-R20	★		★			★		★			★			6°
		3	0.70	0.05	0.05	4.3			MACR/L 3 070-N	☆	★	☆	★		★		☆	★		☆	★		6°
			1.00	0.05	0.05	6.3			MACR/L 3 100-N	☆	★	☆	★		★		☆	★		☆	★		6°
			1.50	0.05	0.05	6.3			MACR/L 3 150-N	☆	★	☆	★		★		☆	★		☆	★		6°
			2.00	0.05	0.05	8.5			MACR/L 3 200-N	☆	★	☆	★		★		☆	★		☆	★		6°
		3	0.70	0.05	0.05	4.3	15°		MACR/L 3 070-L	☆	★	☆	★		★		☆	★		☆	★		6°
			1.00	0.05	0.05	6.3	15°		MACR/L 3 100-L	☆	★	☆	★		★		☆	★		☆	★		6°
			1.50	0.05	0.05	6.3	15°		MACR/L 3 150-L	☆	★	☆	★		★		☆	★		☆	★		6°
			2.00	0.05	0.05	8.5	15°		MACR/L 3 200-L	☆	★	☆	★		★		☆	★		☆	★		6°
		3	1.00	0.05	0.05	6.3			MACR/L 3 100-T	☆	★	☆	★		★		☆	★		☆	★		6°
			1.50	0.05	0.05	6.3			MACR/L 3 150-T	☆	★	☆	★		★		☆	★		☆	★		6°
			2.00	0.05	0.05	8.2			MACR/L 3 200-T	☆	★	☆	★		★		☆	★		☆	★		6°
			2.50	0.05	0.05	8.2			MACR/L 3 250-T	☆	★	☆	★		★		☆	★		☆	★		6°

SSC = Entsprechend SSC am Halter.

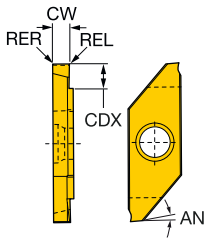
R = Rechtsausführung, L = Linksausführung

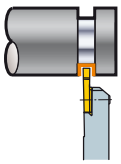
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
MACR/L-L	-0.020	0.020	-0.03	0.03
MACR/L-N	-0.020	0.020	-0.03	0.03
MACR/L-R	-0.020	0.020	-0.03	0.03
MACR/L-R20	-0.020	0.020	-0.03	0.03
MACR/L-T	-0.020	0.020	-0.03	0.03

B99 B136 B149 H36 H24

CoroCut® XS Wendeschneidplatte zum Einstechen

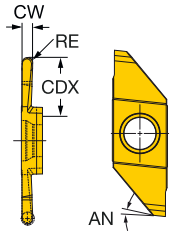


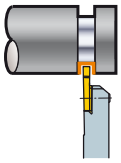


		SSC	CW	REL	RER	CDX	Bestellnummer	P	M		K		N		S		Abmessungen, mm				
								1025	1025	H13A	1025	H13A	1025	H13A	1025	H13A	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		3	0.50	0.05	0.05	1.3	MAGR/L 3 050	★	★	☆	☆	★	☆	★	★	☆	6°	-0.025	0.025	-0.020	0.020
			0.75	0.05	0.05	2.5	MAGR/L 3 075	★	★	☆	☆	★	☆	★	★	☆	6°	-0.025	0.025	-0.020	0.020
			1.00	0.05	0.05	2.7	MAGR/L 3 100	★	★	☆	☆	★	☆	★	★	☆	6°	-0.025	0.025	-0.020	0.020
			1.25	0.05	0.05	2.7	MAGR/L 3 125	★	★	☆	☆	★	☆	★	★	☆	6°	-0.025	0.025	-0.020	0.020
			1.50	0.05	0.05	3.7	MAGR/L 3 150	★	★	☆	☆	★	☆	★	★	☆	6°	-0.025	0.025	-0.020	0.020
			1.75	0.05	0.05	3.7	MAGR/L 3 175	★	★	☆	☆	★	☆	★	★	☆	6°	-0.025	0.025	-0.020	0.020
			2.00	0.05	0.05	3.7	MAGR/L 3 200	★	★	☆	☆	★	☆	★	★	☆	6°	-0.025	0.025	-0.020	0.020
			2.50	0.05	0.05	3.7	MAGR/L 3 250	★	★		★		★		★		6°	-0.025	0.025	-0.020	0.020

CoroCut® XS Wendeschneidplatte zum Profildrehen





		SSC	CW	RE	CDX	Bestellnummer	P	M	K	N	S	Abmessungen, mm				
							1025	1025	1025	1025	1025	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		3	0.80	0.40	3.8	MAPL 3 080	★	★	★	★	★	6°	-0.025	0.025	-0.025	0.025
			1.25	0.63	5.0	MAPL 3 125	★	★	★	★	★	6°	-0.025	0.025	-0.025	0.025
			1.60	0.80	7.5	MAPL 3 160	★	★	★	★	★	6°	-0.025	0.025	-0.025	0.025
			2.50	1.25	7.5	MAPL 3 250	★	★	★	★	★	6°	-0.025	0.025	-0.025	0.025

SSC = Entsprechend SSC am Halter.

R = Rechtsausführung, L = Linksausführung

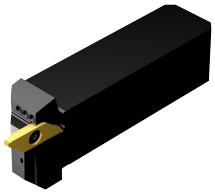
B99 B136 B149 H36 H24

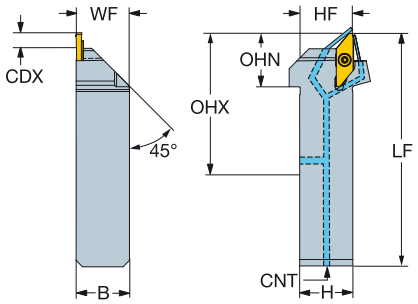
SANDVIK Coromant

CoroCut® XS QS Schaftwerkzeug zum Abstechen und Einstechen

Schraubspannsystem

Präzisionskühlung





SSC	CZC_{MS}	CDX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	CNT	BAR	KG	MIID
3	20 x 20	7.3	45.0	25.0	3	**QS-SMALR/L2020X3HP**	20.0	20.0	25.1	94.1	20.0	20.0	G 1/8-28	150	0.24	MACL 3 200-N
	25 x 25	7.3	50.0	25.0	3	**QS-SMALR/L2525X3HP**	25.0	25.0	25.1	109.1	25.0	25.0	G 1/8-28	150	0.44	MACL 3 200-N

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile	
Schraube für Wendeschneid-platte	Düse
5513 027-01	5691 026-13

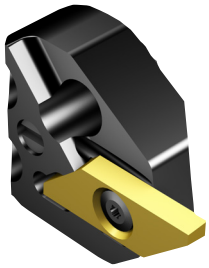
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

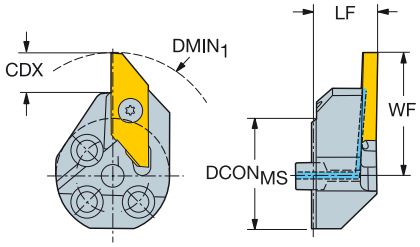
B97 F2 E1 G1 H36 H5

CoroCut® XS Schneidkopf zum Einstechen

Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr





	SSC	CZCMS	CDX	DMIN1	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	BAR	NM	KG	MIID
	3	25	8.2	42.0	1	**570-25R/LSMAL3**	25	14.0	26.8	10	1.2	0.08	MACR 3 200-N
		32	8.2	50.0	1	**570-32R/LSMAL3**	32	14.0	30.5	10	1.2	0.12	MACR 3 200-N

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Hinweis: Wendeschneidplatten in Linksausführung für den Einsatz in Haltern mit Rechtsausführung, Wendeschneidplatten in Rechtsausführung für den Einsatz in Haltern mit Linksausführung.

Ersatzteile	
Schraube	Kühlschmierstoff-adapter
5513 027-01	5691 041-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B97 F2 H36 H5 H2

T-Max Q-Cut®

Innennutendrehen, Axialeinstechen und Freidrehen

Anwendungsbereich

- Innennutendrehen
- Axialeinstechen
- Freidrehen



ISO-Anwendungsbereich:

P M K N S H

Vorteile und Merkmale

- Exzellente Oberflächengüte durch Wiper-Technologie
- Erprobtes, vielseitiges System
- Durch Prismenspannung befestigte einschneidige Schneidplatte sorgt für gute Stabilität
- Tailor Made

www.sandvik.coromant.com/tmaxqcut

Wendeschneidplatten

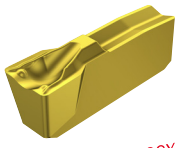
	Einstechen		Profilbear-beitung	Freidrehen
				
	151.3-4G	**151.3-7G**	**151.3-7P**	**N151.2-4U**
Wendeplatten-breite, mm	1.85-8.00	3.00-6.00	3.00-6.00	2.00-3.00
Seite	B102	B102	B103	B103

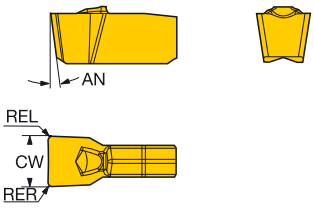
Werkzeuge

	Freidrehen	Außenaxial-einstechen	Innennuten-drehen	Innenaxial-einstechen
Schaftwerkzeuge	B104	B105		
CoroTurn® SL Schneidköpfe		B106	B107-B108	
Bohrstangen			B109-B110	B111

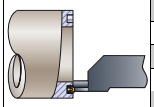
Tailor Made H35

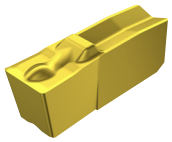
T-Max® Q-Cut Wendeschneidplatte zum Einstechen

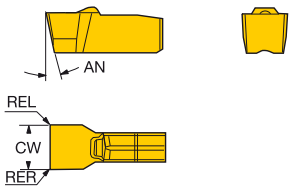




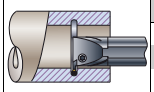
Axialeinstechen, Einstechen und Längsdrehen

		SSC	CW	REL	RER	Bestellnummer	P 1125	P 1145	P 2135	P 3020	M 1125	M 1145	M 2135	K 1125	K 2135	K 3020	N 1125	N 2135	S 1125	S 1145	S 2135	H 2135	Abmessungen, mm AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Mittel		25	3.00	0.30	0.30	N151.3-300-25-7G	☆	☆	★	☆	☆	☆	★	★	☆	☆	★	☆	★	☆	☆	★	8°	0.000	0.100	-0.100	0.100
		30	4.00	0.40	0.40	N151.3-400-30-7G	☆	☆	★	☆	☆	☆	★	★	☆	☆	★	☆	★	☆	☆	★	8°	0.000	0.100	-0.100	0.100
		40	5.00	0.40	0.40	N151.3-500-40-7G	☆		★	☆	☆		★	★	☆	☆	★	☆	★		☆	★	8°	0.000	0.100	-0.100	0.100
		50	6.00	0.40	0.40	N151.3-600-50-7G	☆		★		☆		★	★	☆		★	☆	★		☆	★	8°	0.000	0.100	-0.100	0.100

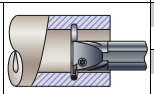




Innennutendrehen

		SSC	CW	REL	RER	Bestellnummer	P 1125	P 1145	P 2135	M 1125	M 1145	M 2135	M H13A	K 1125	K 2135	K H13A	N 1125	N 2135	N H13A	S 1125	S 1145	S 2135	S H13A	H 2135	Abmessungen, mm AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		20	2.00	0.20	0.20	N151.3-200-20-4G	☆	☆	★	☆	☆	★	☆	★	☆	☆	☆	☆	★	★	☆	☆	☆	★	11°	-0.020	0.020	-0.050	0.050
		25	2.39	0.18	0.18	N151.3-A094-25-4G	★	☆		★	☆		☆	★		☆	☆		★	★	☆		☆		11°	-0.020	0.020	-0.051	0.051
			2.46	0.33	0.33	N151.3-A097-25-4G	★			★			☆	★		☆	☆		★	★			☆		11°	-0.020	0.020	-0.051	0.051
			2.67	0.18	0.18	N151.3-A105-25-4G		☆			☆		★			★			★		★		☆		11°	-0.020	0.020	-0.051	0.051
			2.79	0.33	0.33	N151.3-A110-25-4G	★			★				★			★			★					11°	-0.020	0.020	-0.051	0.051
		30	3.00	0.20	0.20	N151.3-300-30-4G	☆	☆	★	☆	☆	★	☆	★	☆	☆	☆	☆	★	★	☆	☆	☆	★	11°	-0.020	0.020	-0.050	0.050
			3.18	0.18	0.18	N151.3-A125-30-4G	★			★			☆	★		☆	☆		★	★			☆		11°	-0.020	0.020	-0.051	0.051
			3.61	0.33	0.33	N151.3-A142-30-4G	★			★				★			★			★					11°	-0.020	0.020	-0.051	0.051
		40	4.00	0.20	0.20	N151.3-400-40-4G	☆	☆	★	☆	☆	★	☆	★	☆	☆	☆	☆	★	★	☆	☆	☆	★	11°	-0.020	0.020	-0.050	0.050
			3.96	0.18	0.18	N151.3-A156-40-4G		☆			★										★				11°	-0.020	0.020	-0.051	0.051
			4.70	0.56	0.56	N151.3-A185-40-4G	★			★				★			★			★					11°	-0.020	0.020	-0.051	0.051
			4.80	0.56	0.56	N151.3-A189-40-4G	★			★				★			★			★					11°	-0.020	0.020	-0.051	0.051
		50	5.00	0.20	0.20	N151.3-500-50-4G	☆		★	☆		★	☆	★	☆	☆	☆	☆	★	★		☆	☆	★	11°	-0.020	0.020	-0.050	0.050
		60	6.00	0.20	0.20	N151.3-600-60-4G	★			★				★			★			★					9°	-0.020	0.020	-0.050	0.050

Nuten für Sicherungsringe

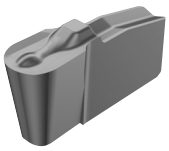
		SSC	CW	REL	RER	Bestellnummer	P 1125	M 1125	M H13A	K 1125	K H13A	N 1125	N H13A	S 1125	S H13A	Abmessungen, mm AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Schlichten		20	1.85	0.10	0.10	N151.3-185-20-4G	★	★		★		★		★		11°	0.090	0.130	-0.050	0.050
			2.15	0.15	0.15	N151.3-215-20-4G	★	★		★		★		★		11°	0.090	0.130	-0.050	0.050
		25	2.65	0.15	0.15	N151.3-265-25-4G	★	★	☆	★	☆	☆	★	★	☆	11°	0.090	0.130	-0.050	0.050

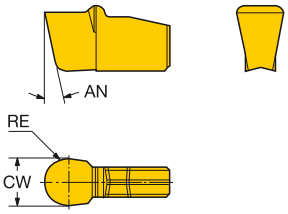
SSC = Entsprechend SSC am Halter.

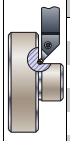
N = Neutrale Ausführung

B104 B109 B130 B149 B147 H36 H35 H4

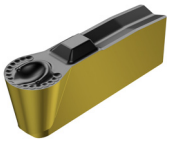
T-Max® Q-Cut Wendeschneidplatte zum Freidrehen

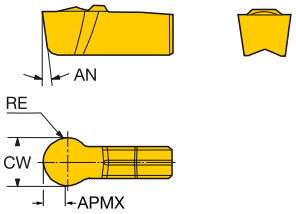




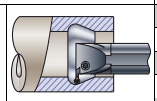
		SSC	CW	RE	REL	RER	Bestellnummer	P 525	M H13A	K H13A	N H13A	S H13A	Abmessungen, mm AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Mittel		20	2.00	1.00	1.00	1.00	N151.2-200-20-4U	★	★	★	★	★	7°	-0.020	0.020	-0.020	0.020
		25	3.00	1.50	1.50	1.50	N151.2-300-25-4U		★	★	★	★	7°	-0.020	0.020	-0.020	0.020

T-Max® Q-Cut Wendeschneidplatte zum Profildrehen





Innenprofilbearbeitung und Axialeinstechen

		SSC	CW	RE	Bestellnummer	P 1125	P 2135	P 4225	M 1125	M 2135	K 1125	K 2135	K 4225	N 1125	N 2135	S 1125	S 2135	H 2135	Abmessungen, mm AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Mittel		25	3.00	1.50	N151.3-300-25-7P	☆	★	☆	☆	★	☆	☆	★	★	☆	★	☆	★	9°	-0.050	0.050	-0.020	0.020
		30	4.00	2.00	N151.3-400-30-7P	☆	★	☆	☆	★	☆	☆	★	★	☆	★	☆	★	8°	-0.050	0.050	-0.020	0.020
		40	5.00	2.50	N151.3-500-40-7P	★			★		★			★		★			8°	-0.050	0.050	-0.020	0.020
		50	6.00	3.00	N151.3-600-50-7P	★			★		★			★		★			8°	-0.050	0.050	-0.020	0.020

SSC = Entsprechend SSC am Halter.

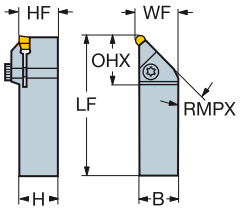
N = Neutrale Ausführung

B104 B109 B130 B149 B147 H36 H35 H24

T-Max® Q-Cut Schaftwerkzeug zum Freidrehen

Schraubspannsystem





	SSC	CZC_{MS}	CDX	RMPX	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	NM	KG	MIID
	20	25 x 25	1.0	45°	24.0	**R/LS151.22-2525-20**	25.0	25.0	150.0	25.3	25.0	2.5	0.74	N151.2-200-20- 4U
	25	25 x 25	1.5	45°	27.0	**R/LS151.22-2525-25**	25.0	25.0	150.0	25.6	25.0	3.0	0.74	N151.2-300-25- 4U
	30	25 x 25	2.0	45°	28.0	**R/LS151.22-2525-30**	25.0	25.0	150.0	25.8	25.0	3.5	0.73	N151.2-400-30- 4U
	40	25 x 25	2.5	45°	31.0	**R/LS151.22-2525-40**	25.0	25.0	150.0	26.1	25.0	4.5	0.73	N151.2-500-40- 4U

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
Bestellnummer	Spannschraube
R/LS151.22-2525-20	3212 012-259
R/LS151.22-2525-25	3212 012-259
R/LS151.22-2525-30	3212 012-259
R/LS151.22-2525-40	3212 012-360

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

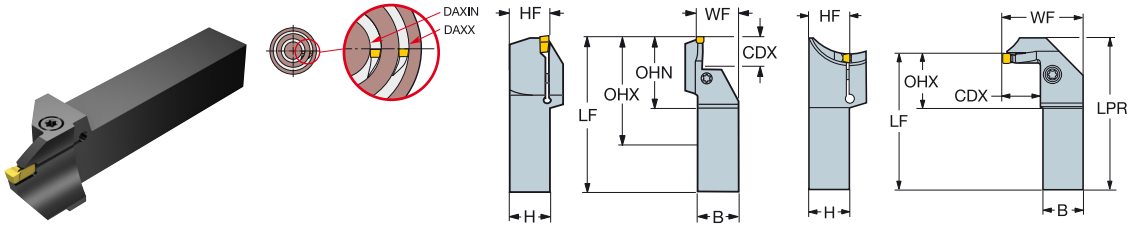
B102 F2 E1 H36 H35

SANDVIK Coromant

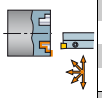
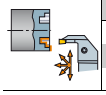
T-Max® Q-Cut Schaftwerkzeug zum Axialeinstechen

Schraubspannsystem

R/LF151.37 R/LG151.37



Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	Bestellnummer	Abmessungen, mm B	H	LPR	LF	WF	HF	NM	KG	MIID
	25	25 x 25	8.7	24.0	35.0	37.7	**R/LF151.37-2525-024B25**	25.0	25.0		150.0	26.0	25.0	3.2	0.73	N151.3-300-25- 7G
		25 x 25	8.7	29.0	40.0	37.7	**R/LF151.37-2525-029B25**	25.0	25.0		150.0	26.0	25.0	3.2	0.73	N151.3-300-25- 7G
		25 x 25	8.7	34.0	50.0	37.7	**R/LF151.37-2525-034B25**	25.0	25.0		150.0	26.0	25.0	3.2	0.72	N151.3-300-25- 7G
		25 x 25	15.0	64.0	100.0	37.7	**RF151.37-2525-064B25**	25.0	25.0		150.0	26.0	25.0	3.2	0.71	N151.3-300-25- 7G
	30	25 x 25	8.7	27.0	45.0	44.7	**LF151.37-2525-027B30**	25.0	25.0		150.0	26.0	25.0	3.3	0.70	N151.3-400-30- 7G
		25 x 25	8.7	32.0	50.0	44.7	**R/LF151.37-2525-032B30**	25.0	25.0		150.0	26.0	25.0	3.3	0.74	N151.3-400-30- 7G
		25 x 25	20.0	42.0	70.0	44.7	**RF151.37-2525-042B30**	25.0	25.0		150.0	26.0	25.0	3.3	0.70	N151.3-400-30- 7G
	40	25 x 25	10.7	25.0	45.0	45.7	**R/LF151.37-2525-025B40**	25.0	25.0		150.0	26.0	25.0	3.4	0.73	N151.3-500-40- 7G
		25 x 25	10.7	30.0	55.0	45.7	**R/LF151.37-2525-030B40**	25.0	25.0		150.0	26.0	25.0	3.4	0.71	N151.3-500-40- 7G
	50	25 x 25	10.7	23.0	45.0	46.7	**RF151.37-2525-023B50**	25.0	25.0		150.0	26.0	25.0	3.8	0.73	N151.3-600-50- 7G
	30	25 x 25	8.7	27.0	45.0	26.0	**R/LG151.37-2525-027B30**	25.0	25.0	159.9	150.0	47.0	25.0	3.0	0.90	N151.3-400-30- 7G
	50	25 x 25	10.7	23.0	45.0	30.2	**R/LG151.37-2525-023B50**	25.0	25.0	164.2	150.0	47.0	25.0	3.0	0.90	N151.3-600-50- 7G

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile
Spannschraube
3212 012-360

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

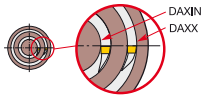
B102 F2 E1 H36 H35

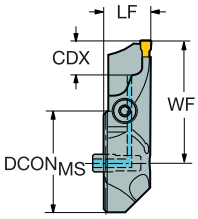
T-Max® Q-Cut Schneidkopf zum Axialeinstechen

Schraubspannsystem

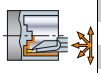
CoroTurn® SL - innere Kühlschmierstoffzufuhr

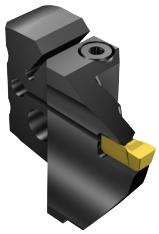


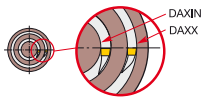


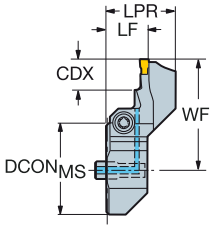


Form-A

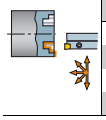
	SSC	CZC_{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	25	32	8.7	24.0	35.0	1	**570-32R/L151.3-024A25**	32	14.0	37.4	10	2.0	0.09	N151.3-300-25- 7G







Form-B

	SSC	CZC_{MS}	CDX	DAXIN	DAXX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LPR	LF	WF	BAR	NM	KG	MIID
	25	32	8.7	24.0	35.0	1	**570-32R/L151.3-024B25**	32	23.1	14.0	37.4	10	2.0	0.13	N151.3-300-25- 7G
	50	32	10.7	23.0	45.0	1	**570-32R151.3-023B50**	32	30.0	18.0	41.1	10	4.0	0.16	N151.3-600-50- 7G

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile	
SSC	CZC_{MS}	Schraube	Kühlschmierstoff-adapter
25	32	3212 012-260	5691 041-01
50	32	3212 012-310	5691 041-02

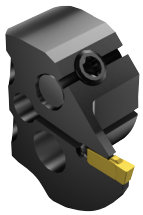
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

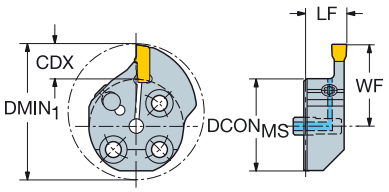
B102 F2 H36 H35 H5 H2

T-Max® Q-Cut Schneidkopf zum Einstechen

Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr





	SSC	CZC_{MS}	CDX	$DMIN_1$	OHX	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	LF	WF	BAR	NM	KG	MIID
	20	25	8.0	35.6	13.0	1	**570-25R/L151.3-08-20**	25	14.0	22.1	10	3.0	0.07	N151.3-200-20- 4G
		32	8.0	42.6	13.0	1	**570-32R/L151.3-08-20**	32	14.0	25.6	10	3.0	0.10	N151.3-200-20- 4G
	25	25	8.0	40.0	12.5	1	**570-25R/L151.3-08-25**	25	14.0	22.1	10	3.0	0.07	N151.3-300-25- 7G
		32	7.0	41.6	12.5	1	**570-32R/L151.3-07-25**	32	14.0	24.6	10	3.0	0.10	N151.3-300-25- 7G
	30	25	8.0	40.7	12.5	1	**570-25R/L151.3-08-30**	25	14.0	22.1	10	3.0	0.07	N151.3-400-30- 7G
		32	8.0	42.6	12.5	1	**570-32R/L151.3-08-30**	32	14.0	25.6	10	3.0	0.10	N151.3-400-30- 7G
		40	6.0	48.6	12.5	1	**570-40R/L151.3-06-30**	40	14.0	27.6	10	3.0	0.14	N151.3-400-30- 7G
	40	32	10.0	48.0	11.5	1	**570-32R/L151.3-10-40**	32	14.0	27.6	10	3.0	0.10	N151.3-500-40- 7G
		40	9.0	51.6	11.5	1	**570-40R/L151.3-09-40**	40	14.0	30.6	10	3.0	0.15	N151.3-500-40- 7G
	50	32	10.0	48.8	11.0	1	**570-32R/L151.3-10-50**	32	14.0	27.6	10	3.0	0.11	N151.3-600-50- 7G
		40	9.0	51.6	11.0	1	**570-40R151.3-09-50**	40	14.0	30.6	10	3.0	0.16	N151.3-600-50- 7G
	60	32	13.0	47.6	10.0	1	**570-32R/L151.3-13-60**	32	14.0	30.6	10	3.0	0.11	N151.3-800-60- 4G
		40	12.0	54.6	10.0	1	**570-40R/L151.3-12-60**	40	14.0	33.6	10	3.0	0.16	N151.3-800-60- 4G

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile		
SSC	CZC_{MS}	Spannschraube	Kühlschmierstoff-adapter	Spannmutter
20	25-32	5513 017-03	5691 041-01	5534 021-01
25	25-32	5513 017-03	5691 041-01	5534 021-01
30	25-40	5513 017-03	5691 041-03	5534 021-01
40	32-40	5513 017-03	5691 041-03	5534 021-01
50	32-40	5513 017-03	5691 041-03	5534 021-01
60	32-40	5513 017-03	5691 041-03	5534 021-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

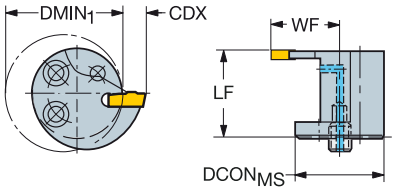
B102 F2 H36 H35 H5 H2

T-Max® Q-Cut Schneidkopf zum Einstechen

Federspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr



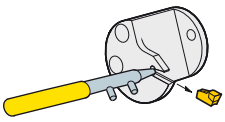


	SSC	CZC_{MS}	CDX	$DMIN_1$	CNSC	Bestellnummer	$DCON_{MS}$	LF	WF	BAR	KG	MIID
							Abmessungen, mm					
	20	16	8.5	25.0	1	**R/LAG551.31-160808-20**	16	8.0	16.5	10	0.03	N151.3-200-20- 4G
		16	3.5	20.0	1	**R/LAG551.31-161603-20**	16	16.0	11.5	10	0.03	N151.3-200-20- 4G
	25	16	5.6	22.0	1	**R/LAG551.31-161605-25**	16	15.9	13.6	10	0.02	N151.3-265-25- 4G
		20	11.6	32.0	1	**R/LAG551.31-201011-25**	20	9.9	21.6	10	0.04	N151.3-265-25- 4G
		20	4.6	25.0	1	**R/LAG551.31-202004-25**	20	19.9	14.6	10	0.04	N151.3-265-25- 4G
	30	20	4.5	25.0	1	**R/LAG551.31-202004-30**	20	19.5	14.5	10	0.04	N151.3-300-30- 4G
		25	14.5	40.0	1	**R/LAG551.31-251214-30**	25	12.0	27.0	10	0.06	N151.3-300-30- 4G
		25	6.5	32.0	1	**R/LAG551.31-252506-30**	25	24.5	19.0	10	0.08	N151.3-300-30- 4G
	40	25	6.6	32.0	1	**RAG551.31-252506-40**	25	24.5	19.2	10	0.08	N151.3-400-40- 4G
		32	17.6	50.0	1	**R/LAG551.31-321617-40**	32	15.5	33.7	10	0.01	N151.3-400-40- 4G
		32	7.6	40.0	1	**R/LAG551.31-323207-40**	32	31.5	23.7	10	0.14	N151.3-400-40- 4G
	50	40	19.5	60.0	1	**R/LAG551.31-402019-50**	40	19.5	39.5	10	0.22	N151.3-500-50- 4G

SSC = Ausgelegt für SSC an Wendeschneidplatte.

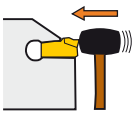
R = Rechtsausführung, L = Linksausführung

Zubehör (separat zu bestellen)



Schlüssel für Wendeschneidplatte

5680 057-021



Bei den auswechselbaren Schneidköpfen, Typ T-Max Q-Cut® SL, (R/LAG 551.31) oder den kleineren MBS-Einsätzen zum Abstechen oder Axialeinstechen sind aus Konstruktionsgründen keine Bohrungen für die Q-Cut Schlüssel vorhanden. Bei diesen Werkzeugen sollte mit einem kleinen Gummihammer die Wendeschneidplatte in ihre endgültige Position geklopft werden. Zum Ausspannen der Wendeschneidplatte ist die Spitze des Schlüssels mit dem gelben Griff zu verwenden.

B102 F2 H36 H35 H5 H2

SANDVIK Coromant

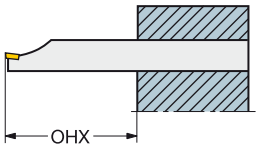
T-Max® Q-Cut Bohrstange zum Einstechen

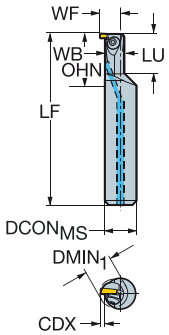
Schraubspannsystem

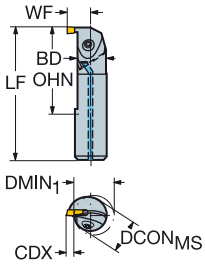
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr

DSGN 1 2









	SSC	CZC_{MS}	CDX	$DMIN_1$	LU	OHX	OHN	CNSC	DSGN	Bestellnummer	Abmessungen, mm $DCON_{MS}$	WB	LF	WF	BAR	NM	KG	MIID
	20	16	2.0	12.0	20.0	64.0	27.0	1	1	**R/LAG151.32-16M12-20**	16	9.5	150.0	10.0	10	2.5	0.22	N151.3-200-20- 4G
	25	16	4.0	15.0	20.0	64.0	27.0	1	1	**R/LAG151.32-16M15-25**	16	10.5	150.0	12.0	10	2.5	0.21	N151.3-265-25- 4G
	30	20	4.5	16.0	21.0	80.0	21.5	1	1	**R/LAG151.32-20Q16-30**	20	11.0	180.0	14.3	10	2.5	0.40	N151.3-300-30- 4G
	40	20	5.0	18.0	23.0	80.0	23.0	1	1	**R/LAG151.32-20Q18-40**	20	12.5	180.0	14.8	10	3.5	0.42	N151.3-400-40- 4G
	20	16	3.5	20.0		64.0	24.0	1	2	**R/LAG151.32-16M-20**	16		150.0	11.5	10	2.5	0.22	N151.3-200-20- 4G
		20	4.5	25.0		80.0	30.0	1	2	**R/LAG151.32-20Q-20**	20		180.0	14.5	10	2.5	0.42	N151.3-200-20- 4G
	25	16	3.5	20.0		64.0	24.2	1	2	**R/LAG151.32-16M-25**	16		150.0	11.6	10	3.0	0.21	N151.3-265-25- 4G
		20	4.6	25.0		80.0	30.0	1	2	**R/LAG151.32-20Q-25**	20		180.0	14.6	10	3.0	0.42	N151.3-265-25- 4G
		25	6.1	32.0		100.0	32.2	1	2	**R/LAG151.32-25R-25**	25		200.0	18.6	10	3.0	0.70	N151.3-265-25- 4G
	30	20	4.5	25.0		80.0	32.2	1	2	**R/LAG151.32-20Q-30**	20		180.0	14.5	10	3.5	0.41	N151.3-300-30- 4G
		25	6.0	32.0		100.0	30.0	1	2	**R/LAG151.32-25R-30**	25		200.0	18.5	10	3.5	0.70	N151.3-300-30- 4G
	40	25	6.1	32.0		100.0	32.2	1	2	**R/LAG151.32-25R-40**	25		200.0	18.5	10	4.5	0.69	N151.3-400-40- 4G

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Ersatzteile	
Spannschraube	
5512 031-03	

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

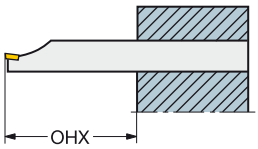
B102 F2 G1 H36 H35 H5

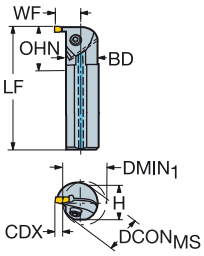
T-Max® Q-Cut Bohrstange zum Einstechen

Schraubspannsystem

Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr







	SSC	CZC_{MS}	CDX	$DMIN_1$	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	H	LF	WF	BAR	NM	KG	MIID
	25	32	7.1	40.0	128.0	36.3	1	**R/LAG151.32-32S-25**	32	30.0	250.0	23.1	10	3.0	1.41	N151.3-265-25- 4G
	30	32	7.0	40.0	128.0	36.2	1	**R/LAG151.32-32S-30**	32	30.0	250.0	23.0	10	3.5	1.43	N151.3-300-30- 4G
	40	32	7.1	40.0	128.0	36.3	1	**R/LAG151.32-32S-40**	32	30.0	250.0	23.1	10	4.5	1.42	N151.3-400-40- 4G
		40	8.1	50.0	160.0	42.3	1	**R/LAG151.32-40T-40**	40	37.0	300.0	28.1	10	4.5	2.64	N151.3-400-40- 4G
	50	32	7.0	40.0	128.0	36.3	1	**RAG151.32-32S-50**	32	30.0	250.0	23.0	10	5.0	1.45	N151.3-500-50- 4G
		40	8.0	50.0	160.0	42.3	1	**RAG151.32-40T-50**	40	37.0	300.0	28.0	10	5.0	2.63	N151.3-500-50- 4G

SSC = Entsprechend SSC am Halter.

R = Rechtsausführung, L = Linksausführung

		Ersatzteile
SSC	CZC_{MS}	Spannschraube
25	32	5512 031-03
30	32	5512 031-03
40	32-40	3212 012-359
50	32-40	3212 012-359

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


B102


F2


G1



H36



H35



H5

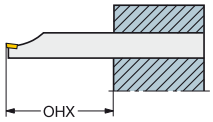
SANDVIK Coromant

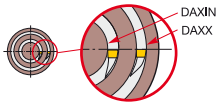
T-Max® Q-Cut Bohrstange zum Axialeinstechen

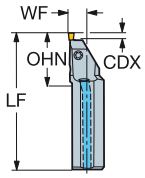
Schraubspannsystem

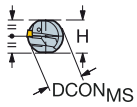
Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr

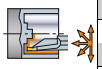










	SSC	CZC_{MS}	CDX	DAXIN	DAXX	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	H	LF	WF	HF	BAR	NM	KG	MIID
	25	25	5.3	18.0	101.0	62.5	31.4	1	**R/LAF151.37-25-024A25**	25	23.0	200.0	12.8	0.1	10	3.0	0.62	N151.3-300-25- 7G
	30	25	5.3	16.0	101.0	62.5	31.4	1	**R/LAF151.37-25-024A30**	25	23.0	200.0	12.8	0.1	10	3.0	0.63	N151.3-400-30- 7G
		25	12.0	16.0	55.0	62.5	31.4	1	**R/LAF151.37-25-025A30**	25	23.0	200.0	12.8	0.1	10	3.5	0.62	N151.3-400-30- 7G
	50	40	6.3	23.0	400.0	100.0	50.0	1	**R/LAF151.37-40-035A50**	40	37.0	300.0	20.8	0.1	10	5.0	2.40	N151.3-600-50- 7G
		40	15.0	23.0	80.0	100.0	50.0	1	**R/LAF151.37-40-036A50**	40	37.0	300.0	20.8	0.1	10	5.0	2.37	N151.3-600-50- 7G

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

	Ersatzteile
SSC	CZC_{MS}	Spannschraube
25	25	3212 012-257
30	25	3212 012-257
50	40	3212 012-359

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B102 F2 G1 H36 H35 H5

CoroThread® 266

Zum Nutendrehen für Sicherungsringe sowie für die Bearbeitung flacher Nuten

Anwendungsbereich

- Flaches Einstechen
- Drehen von Nuten für Sicherungsringe
- Niedrige bis mittlere Vorschübe



ISO-Anwendungsbereich:

P M K N S

Vorteile und Merkmale

- Hohe Wiederholgenauigkeit beim Schneidkantenwechsel
- Stabile Lösung mit geringem Vibrationsrisiko
- Kostengünstige Lösung mit drei Schneidkanten
- Innen- und Außennuten
- Scharfe Schneidkanten für hochwertige Nuten
- Einfach zu identifizierende Wendeschneidplatte – Nutbreite in Wendeschneidplatte eingepresst

www.sandvik.coromant.com/corothread266

Wendeschneidplatten

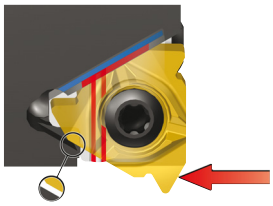
- Wendeschneidplatten in der Sorte GC1135
- Positive Geometrie für niedrige Schnittkräfte

Werkzeuge

- Coromant Capto® Schneidköpfe
- Schaftwerkzeuge
- Bohrstangen
- CoroTurn® SL Schneidköpfe

Sicheres iLock™ Spannsystem

Die drei Prismen an der Unterseite der Wendeschneidplatte greifen in das T-förmige Führungsprofil im Plattensitz und verhindern so Wendeschneidplattenbewegungen, die durch Schnittkraftschwankungen hervorgerufen werden.



Die Wendeschneidplatten lassen sich in CoroThread® Werkzeughaltern einsetzen. Für einen korrekten Neigungswinkel ist eine 0° Zwischenlage zu verwenden.

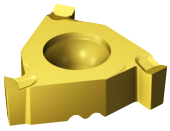


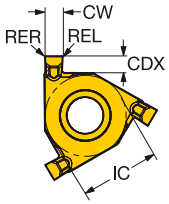
B113 B114 H35

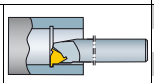
SANDVIK Coromant

CoroThread® 266 Wendeschneidplatte zum Einstechen

Zum Nutendrehen für Sicherungsringe und für die Bearbeitung flacher Nuten





			CW	REL	RER	CDX	Bestellnummer	P 1135	M 1135	K 1135	N 1135	S 1135	Abmessungen, mm AN	CWTOLL	CWTOLU	RETOLL	RETOLU
Mittel		16	1.10	0.08	0.08	1.3	254R/LG-16CC01-110	★	★	★	★	★	0°	0.050	0.130	-0.080	0.020
			1.30	0.08	0.08	1.6	254R/LG-16CC01-130	★	★	★	★	★	0°	0.050	0.130	-0.080	0.020
			1.60	0.08	0.08	1.9	254R/LG-16CC01-160	★	★	★	★	★	0°	0.050	0.130	-0.080	0.020
			1.85	0.08	0.08	1.9	254R/LG-16CC01-185	★	★	★	★	★	0°	0.050	0.130	-0.080	0.020
			2.15	0.08	0.08	1.9	254R/LG-16CC01-215	★	★	★	★	★	0°	0.050	0.130	-0.080	0.020
		22	2.15	0.08	0.08	2.2	254R/LG-22CC01-215	★	★	★	★	★	0°	0.050	0.130	-0.080	0.020
			2.65	0.15	0.15	2.2	254R/LG-22CC01-265	★	★	★	★	★	0°	0.050	0.130	-0.080	0.020
			3.15	0.15	0.15	2.2	254R/LG-22CC01-315	★	★	★	★	★	0°	0.050	0.130	-0.080	0.020
			4.15	0.15	0.15	2.6	254R/LG-22CC01-415	★	★	★	★	★	0°	0.050	0.130	-0.080	0.020

SSC = Entsprechend SSC am Halter.

R = Rechtsausführung, L = Linksausführung

Achtung!
Die Rechtsausführung kann für rechte Außen- und linke Innenhalter verwendet werden, die Linksausführung ist für linke Außen- und rechte Innenhalter geeignet.

Beim Einsatz von CoroThread® 266 Bohrstangen muss für diese Wendeschneidplatte eine Zwischenlage mit einer Neigung von 0° verwendet werden, siehe Seite C75

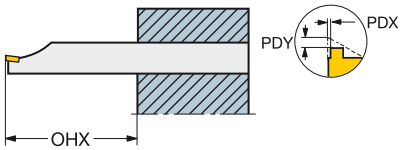
B114 B130 B149 B148 H36 H26

CoroThread® 266 Bohrstange zum Einstechen

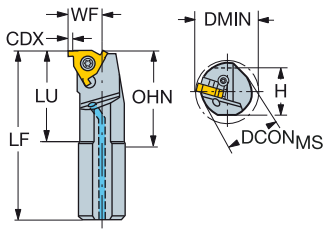
Schraubspannsystem. Bohrstangen zum Nutendrehen von Sicherungsringen

Innere Kühlschmierstoffzufuhr

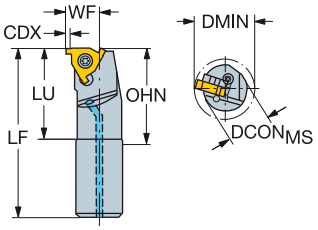




254R/LKF



254R/LKF-R







266R/LL,
254R/LG

Zylindrisch mit Flächen

	CZC$_{MS}$	CDX	DMIN$_1$	LU	OHX	OHN	CNSC	Bestellnummer	DCON$_{MS}$	H	LF	WF	BAR	NM	KG	MIID
									Abmessungen, mm							
	16	16	1.3	20.0	27.0	48.0	27.0	1	**254R/LKF-16-16**	16	15.0	201.0	12.0	10	3.0	0.30	254RG-16CC..
	22	20	2.2	25.0	34.2	60.0	34.2	1	**254R/LKF-20-22**	20	18.0	251.0	15.0	10	5.0	0.53	254RG-22CC..

Zylindrisch

	CZC$_{MS}$	CDX	DMIN$_1$	LU	OHX	OHN	CNSC	Bestellnummer	DCON$_{MS}$	LF	WF	BAR	NM	KG	MIID
									Abmessungen, mm						
	16	16	1.3	20.0	27.0	48.0	27.0	1	**254R/LKF-16-16-R**	16	125.0	12.0	10	3.0	0.20	254RG-16CC..
	22	20	2.2	25.0	48.0	60.0	48.0	1	**254R/LKF-20-22-R**	20	141.0	15.0	10	5.0	0.32	254RG-22CC..

SSC = Ausgelegt für SSC an Wendeschneidplatte.

R = Rechtsausführung, L = Linksausführung

Keine Zwischenlagen

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

Für größere Bohrungsdurchmesser Bohrstangen des Typs 166.4KF mit 0°- Zwischenlagen verwenden.

Bei Einsatz von CoroThread® 266 Wendeschneidplatten des Typs 254R/LG, zum Nutendrehen von Sicherungsringen, sind im Schaftwerkzeug in Rechtsausführung Wendeschneidplatten in Linkausführung und im Schaftwerkzeug in Linksausführung Wendeschneidplatten in Rechtsausführung einzusetzen.

	Ersatzteile
CZC$_{MS}$	Schraube
16	5513 020-02
22	5513 020-07

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

B113 F2 G1 H36 H5 H27

SANDVIK Coromant

CoroTurn® XS

Innendrehen, Axialeinstechen und Gewindedrehen von kleinen Bauteilen

Anwendungsbereich

- Längsdrehen (innen)
- Profildrehen
- Rückwärtsausdrehen (ziehend)
- Einstechen
- Axialeinstechen
- Vorstechen und Fasen
- Gewindedrehen



ISO-Anwendungsbereich:

P M N S H O

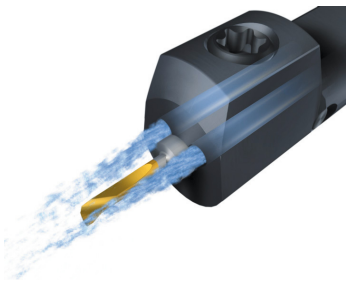
Vorteile und Merkmale

- Optimiert für die Bearbeitung kleiner hochwertiger Bauteilkonturen
- Hohe Präzision und Wiederholgenauigkeit
- Zuverlässiges Spannsystem mit einfacher Handhabung
- Präzisionsgeschliffene Werkzeuge für hohe Wiederholgenauigkeit
- Längere Standzeit infolge minimierter Mikrovibrationen mit zylindrischen Schaftwerkzeugen
- Die Spannmutter gewährleistet einen leichten Werkzeugwechsel

www.sandvik.coromant.com/coroturnxs

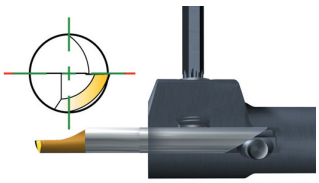
Innere Kühlschmierstoffzufuhr

- Die Adapter sind mit innerer Präzisions-Kühlschmierstoffzufuhr ausgeführt.
- Optionale Kühlschmierstoffzufuhr für eine bessere Spanabfuhr und sichere Bearbeitung



Sichere Positionierung

Genaue Positionierung in der Bohrstange dank Fixierstift.



Schneideinsätze

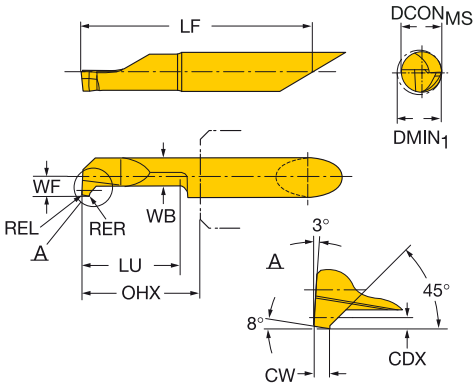
Längsdrehen	Rückwärts-ausdrehen	Vorstechen und Fasen	Einstechen	Axialein-stechen	Profilbear-beitung	Gewinde-fräsen
						
A272	A271	B116	B117	B120	B121	C60

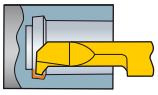
Adapter

Coromant Capto®	Rechteckiger Schaft	Zylinderschaft mit Fläche
		
F22	F33	F42

CoroTurn® XS Vollhartmetall-Schneideinsatz zum Voreinstechen





	CZC$_{MS}$	CW	KCHL	KCHR	CHWL	CHWR	CDX	DMIN$_1$	LU	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCON$_{MS}$	WB	LF	WF
	5	1.00	45°	45°	0.04	0.04	0.7	5.2	15.0	18.0	CXS-05GX100-5215R/L	★	★	★	★	★	5	3.8	37.3	2.5
	5	1.00	45°	45°	0.04	0.04	0.7	5.2	20.0	23.0	CXS-05GX100-5220R	★	★	★	★	★	5	3.8	42.3	2.5
	5	1.00	45°	45°	0.04	0.04	0.7	5.2	25.0	28.0	CXS-05GX100-5225R/L	★	★	★	★	★	5	3.8	47.3	2.5
	5	1.00	45°	45°	0.04	0.04	0.7	5.2	30.0	33.0	CXS-05GX100-5230R	★	★	★	★	★	5	3.8	52.3	2.5

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

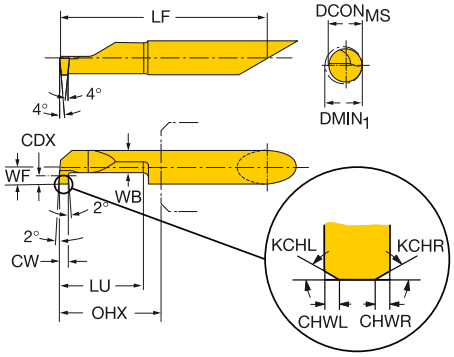
R = Rechtsausführung, L = Linksausführung

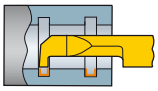
Toleranzen:		
	CWTOLL	CWTOLU
CXS-xxGX	0.000	0.050

F2 B135 B149 H36 H22

CoroTurn® XS Vollhartmetall-Schneideinsatz zum Einstechen





	CZCMS	CW	KCHL	KCHR	CHWL	CHWR	CDX	DMIN1	LU	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	H 7015	O 1025	Abmessungen, mm DCONMS	WB	LF	WF
	4	0.50	45°	45°	0.04	0.04	0.4	2.0	9.0	12.0	CXS-04G050-2009L	★	★	★	★		★	4	1.2	26.3	2.0
	4	0.50	45°	45°	0.04	0.04	0.4	2.0	12.0	15.0	CXS-04G050-2012R/L	★	★	★	★		★	4	1.2	29.3	2.0
	4	0.70	45°	45°	0.04	0.04	0.6	3.0	16.0	19.0	CXS-04G070-3016R/L	★	★	★	★		★	4	2.0	33.3	2.0
	4	0.78	45°	45°	0.04	0.04	0.8	4.2	10.0	13.0	CXS-04G078-4210R	★	★	★	★		★	4	3.0	27.3	2.0
	4	0.78	45°	45°	0.04	0.04	0.8	4.2	15.0	18.0	CXS-04G078-4215R/L	★	★	★	★		★	4	3.0	32.3	2.0
	4	0.78	45°	45°	0.04	0.04	0.8	4.2	20.0	23.0	CXS-04G078-4220R	★	★	★	★		★	4	3.0	37.3	2.0
	4	0.78	45°	45°	0.04	0.04	0.8	4.2	25.0	28.0	CXS-04G078-4225R/L	★	★	★	★		★	4	3.0	42.3	2.0
	4	1.00	45°	45°	0.04	0.04	0.8	4.2	10.0	13.0	CXS-04G100-4210R/L	★	★	★	★		★	4	3.0	27.3	2.0
	4	1.00	45°	45°	0.04	0.04	0.8	4.2	15.0	18.0	CXS-04G100-4215R/L	★	★	★	★		★	4	3.0	32.3	2.0
	4	1.00	45°	45°	0.04	0.04	0.8	4.2	20.0	23.0	CXS-04G100-4220R/L	★	★	★	★		★	4	3.0	37.3	2.0
	5	0.78	45°	45°	0.04	0.04	1.0	5.2	10.0	13.0	CXS-05G078-5210R	★	★	★	★		★	5	3.8	32.3	2.5
	5	0.78	45°	45°	0.04	0.04	1.0	5.2	15.0	18.0	CXS-05G078-5215R	★	★	★	★		★	5	3.8	37.3	2.5
	5	0.78	45°	45°	0.04	0.04	1.0	5.2	20.0	23.0	CXS-05G078-5220R/L	★	★	★	★		★	5	3.8	42.3	2.5
	5	0.78	45°	45°	0.04	0.04	1.0	5.2	25.0	28.0	CXS-05G078-5225L	★	★	★	★		★	5	3.8	47.3	2.5
	5	0.78	45°	45°	0.04	0.04	1.0	5.2	30.0	33.0	CXS-05G078-5230R	★	★	★	★		★	5	3.8	52.3	2.5
	5	0.78	45°	45°	0.04	0.04	1.0	5.2	35.0	38.0	CXS-05G078-5235R	★	★	★	★		★	5	3.8	57.3	2.5
	5	1.00	45°	45°	0.04	0.04	1.0	5.2	10.0	13.0	CXS-05G100-5210R	★	★	★	★		★	5	3.8	32.3	2.5
	5	1.00	45°	45°	0.04	0.04	1.0	5.2	20.0	23.0	CXS-05G100-5220R/L	★	★	★	★		★	5	3.8	42.3	2.5
	5	1.00	45°	45°	0.04	0.04	1.0	5.2	30.0	33.0	CXS-05G100-5230R	★	★	★	★		★	5	3.8	52.3	2.5
	5	1.00	45°	45°	0.04	0.04	1.0	5.2	35.0	38.0	CXS-05G100-5235R/L	★	★	★	★		★	5	3.8	57.3	2.5
	5	1.17	45°	45°	0.04	0.04	1.0	5.2	10.0	13.0	CXS-05G117-5210R	★	★	★	★		★	5	3.8	32.3	2.5
	5	1.17	45°	45°	0.04	0.04	1.0	5.2	15.0	18.0	CXS-05G117-5215L	★	★	★	★		★	5	3.8	37.3	2.5
	5	1.17	45°	45°	0.04	0.04	1.0	5.2	20.0	23.0	CXS-05G117-5220R	★	★	★	★		★	5	3.8	42.3	2.5
	5	1.17	45°	45°	0.04	0.04	1.0	5.2	30.0	33.0	CXS-05G117-5230L	★	★	★	★		★	5	3.8	52.3	2.5
	5	1.17	45°	45°	0.04	0.04	1.0	5.2	35.0	38.0	CXS-05G117-5235R	★	★	★	★		★	5	3.8	57.3	2.5
	5	1.50	45°	45°	0.04	0.04	1.0	5.2	10.0	13.0	CXS-05G150-5210R	★	★	★	★		★	5	3.8	32.3	2.5
	5	1.50	45°	45°	0.04	0.04	1.0	5.2	15.0	18.0	CXS-05G150-5215R/L	★	★	★	★		★	5	3.8	37.3	2.5
	5	1.50	45°	45°	0.04	0.04	1.0	5.2	20.0	23.0	CXS-05G150-5220R	★	★	★	★		★	5	3.8	42.3	2.5
	5	1.50	45°	45°	0.04	0.04	1.0	5.2	25.0	28.0	CXS-05G150-5225L	★	★	★	★		★	5	3.8	47.3	2.5
	5	1.50	45°	45°	0.04	0.04	1.0	5.2	30.0	33.0	CXS-05G150-5230R	★	★	★	★		★	5	3.8	52.3	2.5
	5	1.00	45°	45°	0.04	0.04	1.0	5.2	35.0	38.0	CXS-05G150-5235R	★	★	★	★		★	5	3.8	57.3	2.5
	5	1.57	45°	45°	0.04	0.04	1.0	5.2	15.0	18.0	CXS-05G157-5215R	★	★	★	★		★	5	3.8	37.3	2.5
	5	1.57	45°	45°	0.04	0.04	1.0	5.2	20.0	23.0	CXS-05G157-5220R/L	★	★	★	★		★	5	3.8	42.3	2.5
	5	1.57	45°	45°	0.04	0.04	1.0	5.2	25.0	28.0	CXS-05G157-5225L	★	★	★	★		★	5	3.8	47.3	2.5
	5	1.57	45°	45°	0.04	0.04	1.0	5.2	30.0	33.0	CXS-05G157-5230R	★	★	★	★		★	5	3.8	52.3	2.5
	5	1.57	45°	45°	0.04	0.04	1.0	5.2	10.0	13.0	CXS-05G198-5210L	★	★	★	★		★	5	3.8	32.3	2.5
	5	1.98	45°	45°	0.04	0.04	1.0	5.2	15.0	18.0	CXS-05G198-5215R/L	★	★	★	★		★	5	3.8	37.3	2.5
	5	1.98	45°	45°	0.04	0.04	1.0	5.2	25.0	28.0	CXS-05G198-5225R/L	★	★	★	★		★	5	3.8	47.3	2.5
	5	1.98	45°	45°	0.04	0.04	1.0	5.2	30.0	33.0	CXS-05G198-5230R	★	★	★	★		★	5	3.8	52.3	2.5
	5	2.00	45°	45°	0.04	0.04	1.0	5.2	10.0	13.0	CXS-05G200-5210R	★	★	★	★		★	5	3.8	32.3	2.5
	5	2.00	45°	45°	0.04	0.04	1.0	5.2	20.0	23.0	CXS-05G200-5220R/L	★	★	★	★		★	5	3.8	42.3	2.5
	5	2.00	45°	45°	0.04	0.04	1.0	5.2	30.0	33.0	CXS-05G200-5230R	★	★	★	★		★	5	3.8	52.3	2.5

CZC_{MS} entsprechend CZC_{WS} am Adapter.

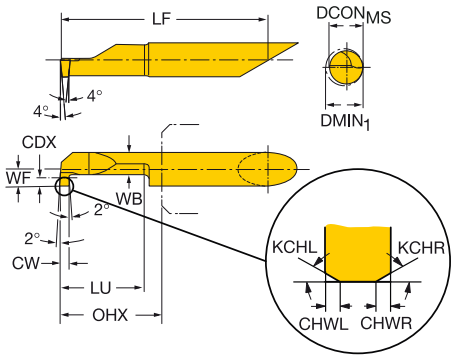
R = Rechtsausführung, L = Linksausführung

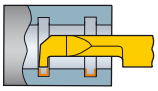
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
CXS-xxG	0.00	0.05	0.00	0.02

F2 B135 B149 H36 H22

CoroTurn® XS Vollhartmetall-Schneideinsatz zum Einstechen





																						Abmessungen, mm			
												P	M	N	S	H	O								
	CZC_{MS}	CW	KCHL	KCHR	CHWL	CHWR	CDX	$DMIN_1$	LU	OHX	Bestellnummer	1025	1025	1025	1025	7015	1025					$DCON_{MS}$	WB	LF	WF
	6	0.78	45°	45°	0.04	0.04	1.8	6.2	10.0	13.0	CXS-06G078-6210R	★	★	★	★		★					6	4.0	32.3	3.0
	6	0.78	45°	45°	0.04	0.04	1.8	6.2	15.0	18.0	CXS-06G078-6215R/L	★	★	★	★		★					6	4.0	37.3	3.0
	6	0.78	45°	45°	0.04	0.04	1.8	6.2	25.0	28.0	CXS-06G078-6225R	★	★	★	★		★					6	4.0	47.3	3.0
	6	0.78	45°	45°	0.04	0.04	1.8	6.2	30.0	33.0	CXS-06G078-6230L	★	★	★	★		★					6	4.0	52.3	3.0
	6	0.78	45°	45°	0.04	0.04	1.8	6.2	35.0	38.0	CXS-06G078-6235R/L	★	★	★	★		★					6	4.0	57.3	3.0
	6	1.00	45°	45°	0.04	0.04	1.8	6.2	10.0	13.0	CXS-06G100-6210R	★	★	★	★		★					6	4.0	32.3	3.0
	6	1.00	45°	45°	0.04	0.04	1.8	6.2	15.0	18.0	CXS-06G100-6215L	★	★	★	★		★					6	4.0	37.3	3.0
	6	1.00	45°	45°	0.04	0.04	1.8	6.2	15.0	18.0	CXS-06G100-6215R	★	★	★	★	★	★					6	4.0	37.3	3.0
	6	1.00	45°	45°	0.04	0.04	1.8	6.2	25.0	28.0	CXS-06G100-6225R/L	★	★	★	★		★					6	4.0	47.3	3.0
	6	1.00	45°	45°	0.04	0.04	1.8	6.2	35.0	38.0	CXS-06G100-6235R	★	★	★	★		★					6	4.0	57.3	3.0
	6	1.00	45°	45°	0.04	0.04	1.8	6.2	40.0	43.0	CXS-06G100-6240R	★	★	★	★		★					6	4.0	62.3	3.0
	6	1.17	45°	45°	0.04	0.04	1.8	6.2	10.0	13.0	CXS-06G117-6210R	★	★	★	★		★					6	4.0	32.3	3.0
	6	1.17	45°	45°	0.04	0.04	1.8	6.2	15.0	18.0	CXS-06G117-6215R	★	★	★	★		★					6	4.0	37.3	3.0
	6	1.17	45°	45°	0.04	0.04	1.8	6.2	20.0	23.0	CXS-06G117-6220R	★	★	★	★		★					6	4.0	42.3	3.0
	6	1.17	45°	45°	0.04	0.04	1.8	6.2	25.0	28.0	CXS-06G117-6225R/L	★	★	★	★		★					6	4.0	47.3	3.0
	6	1.17	45°	45°	0.04	0.04	1.8	6.2	30.0	33.0	CXS-06G117-6230R	★	★	★	★		★					6	4.0	52.3	3.0
	6	1.17	45°	45°	0.04	0.04	1.8	6.2	40.0	43.0	CXS-06G117-6240R/L	★	★	★	★		★					6	4.0	62.3	3.0
	6	1.50	45°	45°	0.04	0.04	1.8	6.2	10.0	13.0	CXS-06G150-6210R	★	★	★	★		★					6	4.0	32.3	3.0
	6	1.50	45°	45°	0.04	0.04	1.8	6.2	15.0	18.0	CXS-06G150-6215L	★	★	★	★		★					6	4.0	37.3	3.0
	6	1.50	45°	45°	0.04	0.04	1.8	6.2	15.0	18.0	CXS-06G150-6215R	★	★	★	★	★	★					6	4.0	37.3	3.0
	6	1.50	45°	45°	0.04	0.04	1.8	6.2	25.0	28.0	CXS-06G150-6225R/L	★	★	★	★		★					6	4.0	47.3	3.0
	6	1.50	45°	45°	0.04	0.04	1.8	6.2	30.0	33.0	CXS-06G150-6230R	★	★	★	★		★					6	4.0	52.3	3.0
	6	1.50	45°	45°	0.04	0.04	1.8	6.2	35.0	38.0	CXS-06G150-6235R/L	★	★	★	★		★					6	4.0	57.3	3.0
	6	1.57	45°	45°	0.04	0.04	1.8	6.2	10.0	13.0	CXS-06G157-6210R	★	★	★	★		★					6	4.0	32.3	3.0
	6	1.57	45°	45°	0.04	0.04	1.8	6.2	15.0	18.0	CXS-06G157-6215R/L	★	★	★	★		★					6	4.0	37.3	3.0
	6	1.57	45°	45°	0.04	0.04	1.8	6.2	25.0	28.0	CXS-06G157-6225R	★	★	★	★		★					6	4.0	47.3	3.0
	6	1.57	45°	45°	0.04	0.04	1.8	6.2	30.0	33.0	CXS-06G157-6230L	★	★	★	★		★					6	4.0	52.3	3.0
	6	1.57	45°	45°	0.04	0.04	1.8	6.2	35.0	38.0	CXS-06G157-6235R/L	★	★	★	★		★					6	4.0	57.3	3.0
	6	1.98	45°	45°	0.04	0.04	1.8	6.2	10.0	13.0	CXS-06G198-6210R	★	★	★	★		★					6	4.0	32.3	3.0
	6	1.98	45°	45°	0.04	0.04	1.8	6.2	15.0	18.0	CXS-06G198-6215R	★	★	★	★		★					6	4.0	37.3	3.0
	6	1.98	45°	45°	0.04	0.04	1.8	6.2	25.0	28.0	CXS-06G198-6225R	★	★	★	★		★					6	4.0	47.3	3.0
	6	1.98	45°	45°	0.04	0.04	1.8	6.2	35.0	38.0	CXS-06G198-6235R/L	★	★	★	★		★					6	4.0	57.3	3.0
	6	2.00	45°	45°	0.04	0.04	1.8	6.2	10.0	13.0	CXS-06G200-6210R	★	★	★	★		★					6	4.0	32.3	3.0
	6	2.00	45°	45°	0.04	0.04	1.8	6.2	15.0	18.0	CXS-06G200-6215R/L	★	★	★	★		★					6	4.0	37.3	3.0
	6	2.00	45°	45°	0.04	0.04	1.8	6.2	25.0	28.0	CXS-06G200-6225R/L	★	★	★	★		★					6	4.0	47.3	3.0
	6	2.00	45°	45°	0.04	0.04	1.8	6.2	30.0	33.0	CXS-06G200-6230R/L	★	★	★	★		★					6	4.0	52.3	3.0

CZC_{MS} entsprechend CZC_{WS} am Adapter.

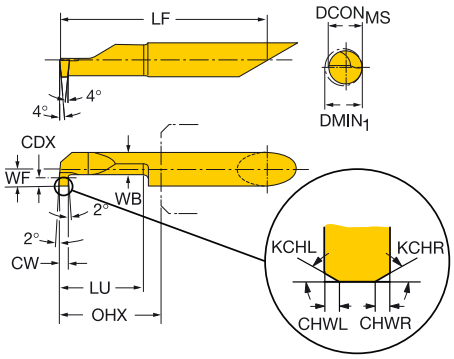
R = Rechtsausführung, L = Linksausführung

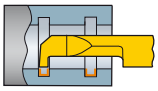
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
CXS-xxG	0.00	0.05	0.00	0.02

F2 B135 B149 H36 H22

CoroTurn® XS Vollhartmetall-Schneideinsatz zum Einstechen





	CZC_{MS}	CW	KCHL	KCHR	CHWL	CHWR	CDX	$DMIN_1$	LU	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	H 7015	O 1025	Abmessungen, mm $DCON_{MS}$	WB	LF	WF
	7	0.78	45°	45°	0.04	0.04	2.5	7.2	10.0	13.0	CXS-07G078-7210R	★	★	★	★		★	7	4.3	32.3	3.5
	7	0.78	45°	45°	0.04	0.04	2.5	7.2	15.0	18.0	CXS-07G078-7215R/L	★	★	★	★		★	7	4.3	37.3	3.5
	7	0.78	45°	45°	0.04	0.04	2.5	7.2	25.0	28.0	CXS-07G078-7225R	★	★	★	★		★	7	4.3	47.3	3.5
	7	0.78	45°	45°	0.04	0.04	2.5	7.2	30.0	33.0	CXS-07G078-7230R/L	★	★	★	★		★	7	4.3	52.3	3.5
	7	0.78	45°	45°	0.04	0.04	2.5	7.2	35.0	38.0	CXS-07G078-7235R/L	★	★	★	★		★	7	4.3	57.3	3.5
	7	0.78	45°	45°	0.04	0.04	2.5	7.2	40.0	43.0	CXS-07G078-7240R	★	★	★	★		★	7	4.3	62.3	3.5
	7	1.00	45°	45°	0.04	0.04	2.5	7.2	10.0	13.0	CXS-07G100-7210R	★	★	★	★		★	7	4.3	32.3	3.5
	7	1.00	45°	45°	0.04	0.04	2.5	7.2	15.0	18.0	CXS-07G100-7215R/L	★	★	★	★		★	7	4.3	37.3	3.5
	7	1.00	45°	45°	0.04	0.04	2.5	7.2	25.0	28.0	CXS-07G100-7225R/L	★	★	★	★		★	7	4.3	47.3	3.5
	7	1.00	45°	45°	0.04	0.04	2.5	7.2	30.0	33.0	CXS-07G100-7230R/L	★	★	★	★		★	7	4.3	52.3	3.5
	7	1.00	45°	45°	0.04	0.04	2.5	7.2	35.0	38.0	CXS-07G100-7235R	★	★	★	★		★	7	4.3	57.3	3.5
	7	1.17	45°	45°	0.04	0.04	2.5	7.2	40.0	43.0	CXS-07G100-7240R	★	★	★	★		★	7	4.3	62.3	3.5
	7	1.17	45°	45°	0.04	0.04	2.5	7.2	10.0	13.0	CXS-07G117-7210R	★	★	★	★		★	7	4.3	32.3	3.5
	7	1.17	45°	45°	0.04	0.04	2.5	7.2	15.0	18.0	CXS-07G117-7215R	★	★	★	★		★	7	4.3	37.3	3.5
	7	1.17	45°	45°	0.04	0.04	2.5	7.2	25.0	28.0	CXS-07G117-7225R	★	★	★	★		★	7	4.3	47.3	3.5
	7	1.17	45°	45°	0.04	0.04	2.5	7.2	30.0	33.0	CXS-07G117-7230R	★	★	★	★		★	7	4.3	52.3	3.5
	7	1.17	45°	45°	0.04	0.04	2.5	7.2	35.0	38.0	CXS-07G117-7235R	★	★	★	★		★	7	4.3	57.3	3.5
	7	1.17	45°	45°	0.04	0.04	2.5	7.2	40.0	43.0	CXS-07G117-7240R/L	★	★	★	★		★	7	4.3	62.3	3.5
	7	1.50	45°	45°	0.04	0.04	2.5	7.2	10.0	13.0	CXS-07G150-7210R	★	★	★	★		★	7	4.3	32.3	3.5
	7	1.50	45°	45°	0.04	0.04	2.5	7.2	15.0	18.0	CXS-07G150-7215R/L	★	★	★	★		★	7	4.3	37.3	3.5
	7	1.50	45°	45°	0.04	0.04	2.5	7.2	25.0	28.0	CXS-07G150-7225R/L	★	★	★	★		★	7	4.3	47.3	3.5
	7	1.50	45°	45°	0.04	0.04	2.5	7.2	35.0	38.0	CXS-07G150-7235R	★	★	★	★		★	7	4.3	57.3	3.5
	7	1.50	45°	45°	0.04	0.04	2.5	7.2	40.0	43.0	CXS-07G150-7240R/L	★	★	★	★		★	7	4.3	62.3	3.5
	7	1.57	45°	45°	0.04	0.04	2.5	7.2	10.0	13.0	CXS-07G157-7210R	★	★	★	★		★	7	4.3	32.3	3.5
	7	1.57	45°	45°	0.04	0.04	2.5	7.2	15.0	18.0	CXS-07G157-7215R/L	★	★	★	★		★	7	4.3	37.3	3.5
	7	1.57	45°	45°	0.04	0.04	2.5	7.2	20.0	23.0	CXS-07G157-7220L	★	★	★	★		★	7	4.3	42.3	3.5
	7	1.57	45°	45°	0.04	0.04	2.5	7.2	25.0	28.0	CXS-07G157-7225R	★	★	★	★		★	7	4.3	47.3	3.5
	7	1.57	45°	45°	0.04	0.04	2.5	7.2	35.0	38.0	CXS-07G157-7235R/L	★	★	★	★		★	7	4.3	57.3	3.5
	7	1.57	45°	45°	0.04	0.04	2.5	7.2	40.0	43.0	CXS-07G157-7240L	★	★	★	★		★	7	4.3	62.3	3.5
	7	1.98	45°	45°	0.04	0.04	2.5	7.2	10.0	13.0	CXS-07G198-7210R	★	★	★	★		★	7	4.3	32.3	3.5
	7	1.98	45°	45°	0.04	0.04	2.5	7.2	15.0	18.0	CXS-07G198-7215R/L	★	★	★	★		★	7	4.3	37.3	3.5
	7	1.98	45°	45°	0.04	0.04	2.5	7.2	30.0	33.0	CXS-07G198-7230L	★	★	★	★		★	7	4.3	52.3	3.5
	7	1.98	45°	45°	0.04	0.04	2.5	7.2	35.0	38.0	CXS-07G198-7235R/L	★	★	★	★		★	7	4.3	57.3	3.5
	7	2.00	45°	45°	0.04	0.04	2.5	7.2	10.0	13.0	CXS-07G200-7210R	★	★	★	★		★	7	4.3	32.3	3.5
	7	2.00	45°	45°	0.04	0.04	2.5	7.2	15.0	18.0	CXS-07G200-7215R/L	★	★	★	★		★	7	4.3	37.3	3.5
	7	2.00	45°	45°	0.04	0.04	2.5	7.2	20.0	23.0	CXS-07G200-7220R	★	★	★	★		★	7	4.3	42.3	3.5
	7	2.00	45°	45°	0.04	0.04	2.5	7.2	25.0	28.0	CXS-07G200-7225R/L	★	★	★	★		★	7	4.3	47.3	3.5
	7	2.00	45°	45°	0.04	0.04	2.5	7.2	35.0	38.0	CXS-07G200-7235R/L	★	★	★	★		★	7	4.3	57.3	3.5

CZC_{MS} entsprechend CZC_{WS} am Adapter.

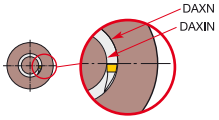
R = Rechtsausführung, L = Linksausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
CXS-xxG	0.00	0.05	0.00	0.02

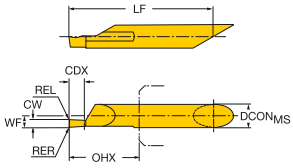
F2 B135 B149 H36 H22

CoroTurn® XS Vollhartmetall-Schneideinsatz zum Axialeinstechen

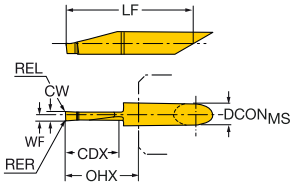




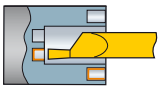
DSGN 1



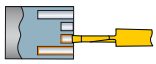
2



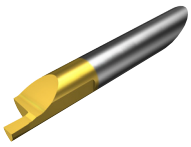
Form-A

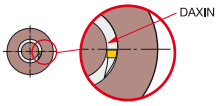


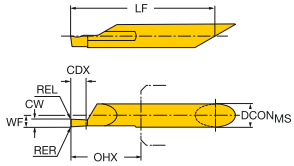
CZC$_{MS}$	CW	REL	RER	CDX	DAXIN	OHX	DSGN	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	DCON$_{MS}$	LF	WF	CWTOLL	CWTOLU	RETOLL	RETOLU
														Abmessungen, mm						
6	1.00	0.15	0.15	2.0	4.2	18.0	1	CXS-06F100-6215AR/L	★	★	★	★	★	6	37.3	3.0	0.000	0.050	-0.02	0.02
6	1.50	0.15	0.15	3.0	3.2	18.0	1	CXS-06F150-6215AR/L	★	★	★	★	★	6	37.3	3.0	0.000	0.050	-0.02	0.02
6	2.00	0.15	0.15	4.0	2.2	18.0	1	CXS-06F200-6215AR/L	★	★	★	★	★	6	37.3	3.0	0.000	0.050	-0.02	0.02
6	2.50	0.15	0.15	5.0	1.2	18.0	1	CXS-06F250-6215AR/L	★	★	★	★	★	6	37.3	3.0	0.000	0.050	-0.02	0.02
6	3.00	0.15	0.15	6.0	0.2	18.0	1	CXS-06F300-6215AR/L	★	★	★	★	★	6	37.3	3.0	0.000	0.050	-0.02	0.02



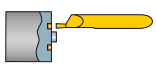
8	2.00	0.20	0.20	15.0	11.0	20.0	2	CXS-08F200-8015AR/L	★	★	★	★	★	8	44.3	1.6	0.000	0.050	-0.02	0.02
8	2.50	0.20	0.20	10.0	5.0	15.0	2	CXS-08F250-8010AR/L	★	★	★	★	★	8	39.3	1.8	0.000	0.050	-0.02	0.02
8	3.00	0.20	0.20	10.0	4.0	15.0	2	CXS-08F300-8010AR/L	★	★	★	★	★	8	39.3	2.1	0.000	0.050	-0.02	0.02
8	3.00	0.20	0.20	15.0	9.0	20.0	2	CXS-08F300-8015AR/L	★	★	★	★	★	8	44.3	2.1	0.000	0.050	-0.02	0.02
8	4.00	0.20	0.20	10.0	2.0	15.0	2	CXS-08F400-8010AR/L	★	★	★	★	★	8	39.3	2.5	0.000	0.050	-0.02	0.02
8	4.00	0.20	0.20	15.0	7.0	20.0	2	CXS-08F400-8015AR/L	★	★	★	★	★	8	44.3	2.5	0.000	0.050	-0.02	0.02
10	3.00	0.20	0.20	20.0	14.0	28.0	2	CXS-10F300-10020AR/L	★	★	★	★	★	10	52.3	2.1	0.000	0.050	-0.02	0.02
10	3.00	0.20	0.20	25.0	19.0	33.0	2	CXS-10F300-10025AR/L	★	★	★	★	★	10	57.3	2.1	0.000	0.050	-0.02	0.02
10	3.00	0.20	0.20	30.0	24.0	38.0	2	CXS-10F300-10030AR/L	★	★	★	★	★	10	62.3	2.1	0.000	0.050	-0.02	0.02
10	4.00	0.20	0.20	20.0	12.0	28.0	2	CXS-10F400-10020AR/L	★	★	★	★	★	10	52.3	2.7	0.000	0.050	-0.02	0.02
10	4.00	0.20	0.20	25.0	17.0	33.0	2	CXS-10F400-10025AR/L	★	★	★	★	★	10	57.3	2.7	0.000	0.050	-0.02	0.02
10	4.00	0.20	0.20	30.0	22.0	38.0	2	CXS-10F400-10030AR/L	★	★	★	★	★	10	62.3	2.7	0.000	0.050	-0.02	0.02
10	5.00	0.20	0.20	20.0	10.0	28.0	2	CXS-10F500-10020AR/L	★	★	★	★	★	10	52.3	3.1	0.000	0.050	-0.02	0.02
10	5.00	0.20	0.20	25.0	15.0	33.0	2	CXS-10F500-10025AR/L	★	★	★	★	★	10	57.3	3.1	0.000	0.050	-0.02	0.02
10	5.00	0.20	0.20	30.0	20.0	38.0	2	CXS-10F500-10030AR/L	★	★	★	★	★	10	62.3	3.1	0.000	0.050	-0.02	0.02







Form-B



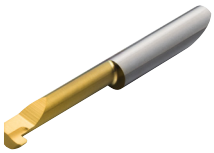
CZC$_{MS}$	CW	REL	RER	CDX	DAXIN	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	DCON$_{MS}$	LF	WF	CWTOLL	CWTOLU	RETOLL	RETOLU
													Abmessungen, mm						
6	1.00	0.15	0.15	2.0	4.2	18.0	CXS-06F100-6215BR/L	★	★	★	★	★	6	37.3	3.0	0.000	0.050	-0.02	0.02
6	1.50	0.15	0.15	3.0	3.2	18.0	CXS-06F150-6215BR/L	★	★	★	★	★	6	37.3	3.0	0.000	0.050	-0.02	0.02
6	2.00	0.15	0.15	4.0	2.2	18.0	CXS-06F200-6215BR/L	★	★	★	★	★	6	37.3	3.0	0.000	0.050	-0.02	0.02
6	2.50	0.15	0.15	5.0	1.2	18.0	CXS-06F250-6215BR/L	★	★	★	★	★	6	37.3	3.0	0.000	0.050	-0.02	0.02
6	3.00	0.15	0.15	6.0	0.2	18.0	CXS-06F300-6215BR/L	★	★	★	★	★	6	37.3	3.0	0.000	0.050	-0.02	0.02

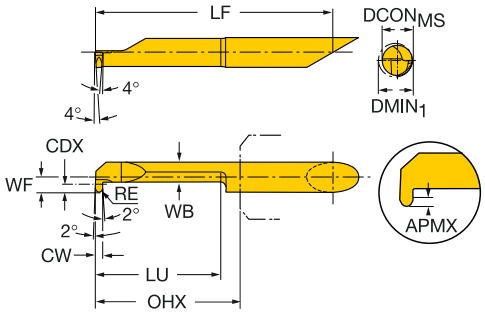
CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

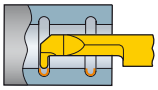
R = Rechtsausführung, L = Linksausführung

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CoroTurn® XS Vollhartmetall-Schneideinsatz zum Profildrehen







CZCMS	CW	RE	CDX	DMIN1	LU	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCONMS	WB	LF	WF
4	1.17	0.58	0.8	4.2	15.0	18.0	CXS-04R058-4215R	★	★	★	★	★	4	3.0	32.3	2.0
4	1.00	0.50	0.8	4.2	15.0	18.0	CXS-04R100-4215R/L	★	★	★	★	★	4	3.0	32.3	2.0
5	1.17	0.58	1.0	5.2	20.0	23.0	CXS-05R058-5220R/L	★	★	★	★	★	5	3.8	42.3	2.5
5	1.63	0.81	1.0	5.2	20.0	23.0	CXS-05R081-5220R	★	★	★	★	★	5	3.8	42.3	2.5
5	1.98	0.99	1.0	5.2	20.0	23.0	CXS-05R099-5220R	★	★	★	★	★	5	3.8	42.3	2.5
5	1.00	0.50	1.0	5.2	20.0	23.0	CXS-05R100-5220R	★	★	★	★	★	5	3.8	42.3	2.5
5	1.50	0.75	1.0	5.2	20.0	23.0	CXS-05R150-5220R	★	★	★	★	★	5	3.8	42.3	2.5
5	2.00	1.00	1.0	5.2	20.0	23.0	CXS-05R200-5220R	★	★	★	★	★	5	3.8	42.3	2.5
6	1.17	0.58	1.8	6.2	25.0	28.0	CXS-06R058-6225R/L	★	★	★	★	★	6	4.0	47.3	3.0
6	1.63	0.81	1.8	6.2	25.0	28.0	CXS-06R081-6225R	★	★	★	★	★	6	4.0	47.3	3.0
6	1.98	0.99	1.8	6.2	25.0	28.0	CXS-06R099-6225R	★	★	★	★	★	6	4.0	47.3	3.0
6	1.00	0.50	1.8	6.2	25.0	28.0	CXS-06R100-6225R/L	★	★	★	★	★	6	4.0	47.3	3.0
6	1.50	0.75	1.8	6.2	25.0	28.0	CXS-06R150-6225R	★	★	★	★	★	6	4.0	47.3	3.0
6	2.00	1.00	1.8	6.2	25.0	28.0	CXS-06R200-6225R/L	★	★	★	★	★	6	4.0	47.3	3.0
7	1.17	0.58	2.5	7.2	30.0	33.0	CXS-07R058-7230R	★	★	★	★	★	7	4.3	52.3	3.5
7	1.63	0.81	2.5	7.2	30.0	33.0	CXS-07R081-7230R	★	★	★	★	★	7	4.3	52.3	3.5
7	1.98	0.99	2.5	7.2	30.0	33.0	CXS-07R099-7230R	★	★	★	★	★	7	4.3	52.3	3.5
7	1.00	0.50	2.5	7.2	30.0	33.0	CXS-07R100-7230R/L	★	★	★	★	★	7	4.3	52.3	3.5
7	1.50	0.75	2.5	7.2	30.0	33.0	CXS-07R150-7230R	★	★	★	★	★	7	4.3	52.3	3.5
7	2.00	1.00	2.5	7.2	30.0	33.0	CXS-07R200-7230R/L	★	★	★	★	★	7	4.3	52.3	3.5

CZCMS entsprechend CZCWS am Adapter.

R = Rechtsausführung, L = Linksausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
CXS-xxR	0.000	0.050	-0.02	0.02

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CoroCut® MB

Für die Innenbearbeitung mit hoher Präzision

Anwendungsbereich

- Zur Innenbearbeitung kleiner Durchmesser
- Vorstechen und Fasen
- Einstechen
- Axialeinstechen
- Profildrehen
- Längsdrehen
- Rückwärtsausdrehen
- Gewindedrehen



ISO-Anwendungsbereich:

P M N S H O

Vorteile und Merkmale

- Vibrationsfreie Bearbeitung
- Schnelle Aufspannung für Werkzeug und Schneideinsatz
- Stabile hochpräzise Schnittstelle zwischen Schneideinsatz und Werkzeughalter
- Stirnseitig montierter, austauschbarer Schneideinsatz
- Scharfe Schneidkanten
- Geometrien und Sorten für alle Werkstoffe
- Hartmetallschäfte für lange Überhänge
- Innere Kühlschmierstoffzufuhr
- EasyFix-Spannsystem
- Werkzeuge zum Einstechen mit einem großen Angebot an Nutbreiten und Eckenradien – auch für Standardnuten, wie z.B. O-Ringe und Nuten für Sicherungsringe.

www.sandvik.coromant.com/corocutmb

EasyFix

Zylindrische Stahl- und Hartmetallbohrstangen für den Einsatz mit EasyFix Spannaufnahmen für eine korrekte Mittenhöhe.

CoroCut® MB Bohrstangen

Für beste Stabilität und Zugänglichkeit verfügen die Bohrstangen über einen exzentrischen Schneidkopf mit ovalem Querschnitt.

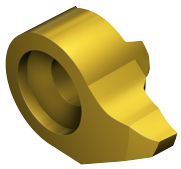
Adapter

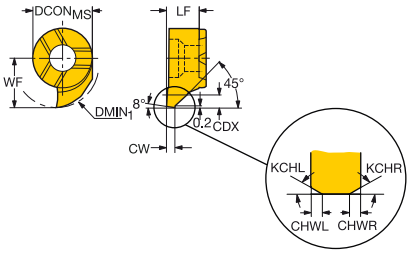
- Coromant Capto® Adapter mit CoroTurn® XS
  Siehe Seite F22
- Rechteckiger Schaft für CoroTurn® XS
  Siehe Seite F33
- Zylinderschaft mit Fläche für CoroTurn® XS
  Siehe Seite F42

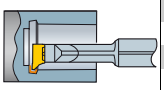
Schneideinsätze

	Vorstechen und Fasen	Einstechen	Axialeinstechen	Profildrehen	Längsdrehen	Profildrehen	Rückwärtsausdrehen	Gewindedrehen
	 MB-..GX	 MB-..G	 MB-F	 MB-..R	 MB..T045	 MB..TE93	 MB..B	 MB..TH
Wendeplatten-breite, mm	1.00	0.73-3.00	1.00-3.00					
Seite	B123	B124	B127	Web	Web	Web	Web	C67

CoroCut® MB Vollhartmetall-Schneideinsatz zum Voreinstechen





	CZCMS	CW	KCHL	KCHR	CHWL	CHWR	CDX	DMIN1	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCONMS	LF	WF
	07	1.00	45°	45°	0.04	0.04	0.7	10.0	MB-07GX100-00-10R/L	★	★	★	★	★	7	3.9	5.8

CZC_{MS} entsprechend CZC_{WS} am Adapter.

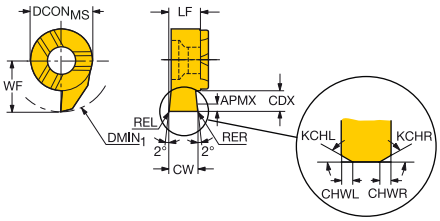
R = Rechtsausführung, L = Linksausführung

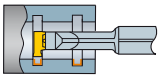
Toleranzen:		
	CWTOLL	CWTOLU
MB..GX	0.000	0.050

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CoroCut® MB Vollhartmetall-Schneideinsatz zum Nutendrehen





	CZC$_{MS}$	CW	REL	RER	KCHL	KCHR	CHWL	CHWR	CDX	DMIN$_1$	Bestellnummer	P 1025	M 1025	N 1025	S 1025	H 7015	O 1025	Abmessungen, mm DCON$_{MS}$	LF	WF
	07	1.00			45°	45°	0.04	0.04	1.8	10.0	MB-07G100-00-10L	★	★	★	★		★	7	3.9	5.8
	07	1.00			45°	45°	0.04	0.04	1.8	10.0	MB-07G100-00-10R	★	★	★	★		★	7	3.9	5.8
	07	1.00			45°	45°	0.04	0.04	2.8	11.0	MB-07G100-00-11L	★	★	★	★		★	7	3.9	6.8
	07	1.00			45°	45°	0.04	0.04	2.8	11.0	MB-07G100-00-11R	★	★	★	★	★	★	7	3.9	6.8
	07	1.00			45°	45°	0.04	0.04	3.1	12.0	MB-07G100-00-12L	★	★	★	★		★	7	3.9	7.4
	07	1.00			45°	45°	0.04	0.04	3.1	12.0	MB-07G100-00-12R	★	★	★	★		★	7	3.9	7.4
	07	1.50			45°	45°	0.04	0.04	1.8	10.0	MB-07G150-00-10L	★	★	★	★		★	7	3.9	5.8
	07	1.50			45°	45°	0.04	0.04	1.8	10.0	MB-07G150-00-10R	★	★	★	★		★	7	3.9	5.8
	07	1.50			45°	45°	0.04	0.04	2.8	11.0	MB-07G150-00-11L	★	★	★	★		★	7	3.9	6.8
	07	1.50			45°	45°	0.04	0.04	2.8	11.0	MB-07G150-00-11R	★	★	★	★	★	★	7	3.9	6.8
	07	1.50			45°	45°	0.04	0.04	3.4	12.0	MB-07G150-00-12L	★	★	★	★		★	7	3.9	7.4
	07	1.50			45°	45°	0.04	0.04	3.4	12.0	MB-07G150-00-12R	★	★	★	★		★	7	3.9	7.4
	07	2.00			45°	45°	0.04	0.04	1.8	10.0	MB-07G200-00-10L	★	★	★	★		★	7	3.9	5.8
	07	2.00			45°	45°	0.04	0.04	1.8	10.0	MB-07G200-00-10R	★	★	★	★		★	7	3.9	5.8
	07	2.00			45°	45°	0.04	0.04	2.8	11.0	MB-07G200-00-11L	★	★	★	★		★	7	3.9	6.8
	07	2.00			45°	45°	0.04	0.04	2.8	11.0	MB-07G200-00-11R	★	★	★	★		★	7	3.9	6.8
	07	2.00			45°	45°	0.04	0.04	3.4	12.0	MB-07G200-00-12L	★	★	★	★		★	7	3.9	7.4
	07	2.00			45°	45°	0.04	0.04	3.4	12.0	MB-07G200-00-12R	★	★	★	★		★	7	3.9	7.4
	07	2.50			45°	45°	0.04	0.04	1.8	10.0	MB-07G250-00-10L	★	★	★	★		★	7	3.9	5.8
	07	2.50			45°	45°	0.04	0.04	1.8	10.0	MB-07G250-00-10R	★	★	★	★		★	7	3.9	5.8
	07	2.50			45°	45°	0.04	0.04	2.8	11.0	MB-07G250-00-11L	★	★	★	★		★	7	3.9	6.8
	07	2.50			45°	45°	0.04	0.04	2.8	11.0	MB-07G250-00-11R	★	★	★	★		★	7	3.9	6.8
	07	3.00			45°	45°	0.04	0.04	1.8	10.0	MB-07G300-00-10L	★	★	★	★		★	7	3.9	5.8
	07	3.00			45°	45°	0.04	0.04	1.8	10.0	MB-07G300-00-10R	★	★	★	★		★	7	3.9	5.8
	07	3.00			45°	45°	0.04	0.04	2.8	11.0	MB-07G300-00-11L	★	★	★	★		★	7	3.9	6.8
	07	3.00			45°	45°	0.04	0.04	2.8	11.0	MB-07G300-00-11R	★	★	★	★		★	7	3.9	6.8
	07	3.18			45°	45°	0.04	0.04	1.8	10.0	MB-07G318-00-10L	★	★	★	★		★	7	3.9	5.8
	07	3.18			45°	45°	0.04	0.04	1.8	10.0	MB-07G318-00-10R	★	★	★	★		★	7	3.9	5.8
	07	3.18			45°	45°	0.04	0.04	2.8	11.0	MB-07G318-00-11L	★	★	★	★		★	7	3.9	6.8
	07	3.18			45°	45°	0.04	0.04	2.8	11.0	MB-07G318-00-11R	★	★	★	★		★	7	3.9	6.8

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

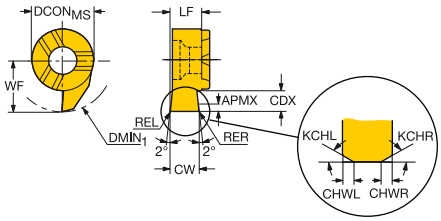
R = Rechtsausführung, L = Linksausführung

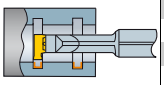
Toleranzen:	CWTOLL	CWTOLU	RETOLL	RETOLU
MB..G	0.00	0.05	-0.02	0.02

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CoroCut® MB Vollhartmetall-Schneideinsatz zum Nutendrehen





	CZCMS	CW	REL	RER	KCHL	KCHR	CHWL	CHWR	CDX	DMIN1	Bestellnummer	P 1025	M 1025	N 1025	S 1025	H 7015	O 1025	Abmessungen, mm DCONMS	LF	WF
	09	1.00			45°	45°	0.04	0.04	4.0	14.0	MB-09G100-00-14L	★	★	★	★		★	9	5.2	9.0
	09	1.00			45°	45°	0.04	0.04	4.0	14.0	MB-09G100-00-14R	★	★	★	★		★	9	5.2	9.0
	09	1.50			45°	45°	0.04	0.04	4.0	14.0	MB-09G150-00-14L	★	★	★	★		★	9	5.3	9.0
	09	1.50			45°	45°	0.04	0.04	4.0	14.0	MB-09G150-00-14R	★	★	★	★		★	9	5.3	9.0
	09	1.50			45°	45°	0.04	0.04	5.5	16.0	MB-09G150-00-16L	★	★	★	★		★	9	5.2	10.5
	09	1.50			45°	45°	0.04	0.04	5.5	16.0	MB-09G150-00-16R	★	★	★	★		★	9	5.2	10.5
	09	1.50			45°	45°	0.04	0.04	6.5	17.0	MB-09G150-00-17L	★	★	★	★		★	9	5.2	11.5
	09	1.50			45°	45°	0.04	0.04	6.5	17.0	MB-09G150-00-17R	★	★	★	★		★	9	5.2	11.5
	09	1.50	0.20	0.20					4.0	16.0	MB-09G150-02-16L	★	★	★	★		★	9	5.3	9.0
	09	1.50	0.20	0.20					4.0	16.0	MB-09G150-02-16R	★	★	★	★		★	9	5.3	9.0
	09	2.00			45°	45°	0.04	0.04	4.0	14.0	MB-09G200-00-14L	★	★	★	★		★	9	5.3	9.0
	09	2.00			45°	45°	0.04	0.04	4.0	14.0	MB-09G200-00-14R	★	★	★	★		★	9	5.3	9.0
	09	2.00			45°	45°	0.04	0.04	5.5	16.0	MB-09G200-00-16L	★	★	★	★		★	9	5.2	10.5
	09	2.00			45°	45°	0.04	0.04	5.5	16.0	MB-09G200-00-16R	★	★	★	★		★	9	5.2	10.5
	09	2.00			45°	45°	0.04	0.04	6.5	17.0	MB-09G200-00-17L	★	★	★	★		★	9	5.2	11.5
	09	2.00			45°	45°	0.04	0.04	6.5	17.0	MB-09G200-00-17R	★	★	★	★		★	9	5.2	11.5
	09	2.00	0.20	0.20					4.0	14.0	MB-09G200-02-14L	★	★	★	★		★	9	5.3	9.0
	09	2.00	0.20	0.20					4.0	14.0	MB-09G200-02-14R	★	★	★	★		★	9	5.3	9.0
	09	2.00	0.20	0.20					5.5	16.0	MB-09G200-02-16L	★	★	★	★		★	9	5.2	10.5
	09	2.00	0.20	0.20					5.5	16.0	MB-09G200-02-16R	★	★	★	★		★	9	5.2	10.5
	09	2.50			45°	45°	0.04	0.04	4.0	14.0	MB-09G250-00-14L	★	★	★	★		★	9	5.3	9.0
	09	2.50			45°	45°	0.04	0.04	4.0	14.0	MB-09G250-00-14R	★	★	★	★		★	9	5.3	9.0
	09	2.50			45°	45°	0.04	0.04	5.5	16.0	MB-09G250-00-16L	★	★	★	★		★	9	5.2	10.5
	09	2.50			45°	45°	0.04	0.04	5.5	16.0	MB-09G250-00-16R	★	★	★	★		★	9	5.2	10.5
	09	2.50			45°	45°	0.04	0.04	6.5	17.0	MB-09G250-00-17L	★	★	★	★		★	9	5.2	11.5
	09	2.50			45°	45°	0.04	0.04	6.5	17.0	MB-09G250-00-17R	★	★	★	★		★	9	5.2	11.5
	09	2.50	0.20	0.20					5.5	16.0	MB-09G250-02-16L	★	★	★	★		★	9	5.2	10.5
	09	2.50	0.20	0.20					5.5	16.0	MB-09G250-02-16R	★	★	★	★		★	9	5.2	10.5
	09	3.00			45°	45°	0.04	0.04	4.0	14.0	MB-09G300-00-14L	★	★	★	★		★	9	5.3	9.0
	09	3.00			45°	45°	0.04	0.04	4.0	14.0	MB-09G300-00-14R	★	★	★	★		★	9	5.3	9.0
	09	3.00			45°	45°	0.04	0.04	5.5	16.0	MB-09G300-00-16L	★	★	★	★		★	9	5.2	10.5
	09	3.00			45°	45°	0.04	0.04	5.5	16.0	MB-09G300-00-16R	★	★	★	★		★	9	5.2	10.5
	09	3.00			45°	45°	0.04	0.04	6.5	17.0	MB-09G300-00-17L	★	★	★	★		★	9	5.2	11.5
	09	3.00			45°	45°	0.04	0.04	6.5	17.0	MB-09G300-00-17R	★	★	★	★		★	9	5.2	11.5
	09	3.00	0.20	0.20					5.5	16.0	MB-09G300-02-16L	★	★	★	★		★	9	5.2	10.5
	09	3.00	0.20	0.20					5.5	16.0	MB-09G300-02-16R	★	★	★	★		★	9	5.2	10.5
	09	3.18			45°	45°	0.04	0.04	4.0	14.0	MB-09G318-00-14L	★	★	★	★		★	9	5.3	9.0
	09	3.18			45°	45°	0.04	0.04	4.0	14.0	MB-09G318-00-14R	★	★	★	★		★	9	5.3	9.0
	09	3.18	0.20	0.20					4.0	14.0	MB-09G318-02-14L	★	★	★	★		★	9	5.3	9.0
	09	3.18	0.20	0.20					4.0	14.0	MB-09G318-02-14R	★	★	★	★		★	9	5.3	9.0
	11	1.50	0.20	0.20					8.0	20.0	MB-11G150-02-20L	★	★	★	★		★	11	5.6	14.0
	11	1.50	0.20	0.20					8.0	20.0	MB-11G150-02-20R	★	★	★	★		★	11	5.6	14.0
	11	2.00	0.20	0.20					8.0	20.0	MB-11G200-02-20L	★	★	★	★		★	11	5.6	14.0
	11	2.00	0.20	0.20					8.0	20.0	MB-11G200-02-20R	★	★	★	★		★	11	5.6	14.0
	11	2.50	0.20	0.20					8.0	20.0	MB-11G250-02-20L	★	★	★	★		★	11	5.6	14.0
	11	2.50	0.20	0.20					8.0	20.0	MB-11G250-02-20R	★	★	★	★		★	11	5.6	14.0
	11	3.00	0.20	0.20					8.0	20.0	MB-11G300-02-20L	★	★	★	★		★	11	5.6	14.0
	11	3.00	0.20	0.20					8.0	20.0	MB-11G300-02-20R	★	★	★	★		★	11	5.6	14.0
	11	3.18	0.20	0.20					8.0	20.0	MB-11G318-02-20L	★	★	★	★		★	11	5.6	14.0
	11	3.18	0.20	0.20					8.0	20.0	MB-11G318-02-20R	★	★	★	★		★	11	5.6	14.0
	11	4.00	0.20	0.20					8.0	20.0	MB-11G400-02-20L	★	★	★	★		★	11	5.6	14.0
	11	4.00	0.20	0.20					8.0	20.0	MB-11G400-02-20R	★	★	★	★		★	11	5.6	14.0

CZC_{MS} entsprechend CZC_{WS} am Adapter.

R = Rechtsausführung, L = Linksausführung

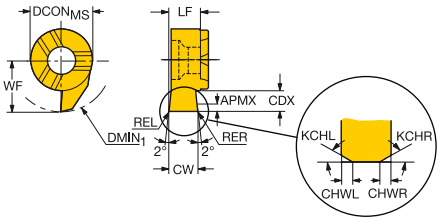
Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
MB..G	0.00	0.05	-0.02	0.02

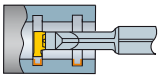
F2 B134 B149 H36 H25

CoroCut® MB Vollhartmetall-Schneideinsatz zum Nutendrehen

Nuten für Sicherungsringe





	CZC$_{MS}$	CW	KCHL	KCHR	CHWL	CHWR	CDX	DMIN$_1$	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCON$_{MS}$	LF	WF
	07	0.73	45°	45°	0.04	0.04	1.2	10.0	MB-07G070-00-10R/L	★	★	★	★	★	7	3.8	5.8
	07	0.83	45°	45°	0.04	0.04	1.3	10.0	MB-07G080-00-10R/L	★	★	★	★	★	7	3.8	5.8
	07	0.93	45°	45°	0.04	0.04	1.5	10.0	MB-07G090-00-10R/L	★	★	★	★	★	7	3.8	5.8
	07	1.20	45°	45°	0.04	0.04	1.8	10.0	MB-07G120-00-10R/L	★	★	★	★	★	7	3.9	5.8
	07	1.40	45°	45°	0.04	0.04	1.8	10.0	MB-07G140-00-10R/L	★	★	★	★	★	7	3.9	5.8
	07	1.70	45°	45°	0.04	0.04	1.8	10.0	MB-07G170-00-10R/L	★	★	★	★	★	7	3.9	5.8
	09	0.73	45°	45°	0.04	0.04	1.2	14.0	MB-09G070-00-14R/L	★	★	★	★	★	9	5.2	9.0
	09	0.83	45°	45°	0.04	0.04	1.3	14.0	MB-09G080-00-14R/L	★	★	★	★	★	9	5.2	9.0
	09	0.93	45°	45°	0.04	0.04	1.5	14.0	MB-09G090-00-14R/L	★	★	★	★	★	9	5.2	9.0
	09	1.20	45°	45°	0.04	0.04	4.0	14.0	MB-09G120-00-14R/L	★	★	★	★	★	9	5.3	9.0
	09	1.40	45°	45°	0.04	0.04	4.0	14.0	MB-09G140-00-14R/L	★	★	★	★	★	9	5.3	9.0
	09	1.70	45°	45°	0.04	0.04	4.0	14.0	MB-09G170-00-14R/L	★	★	★	★	★	9	5.3	9.0

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

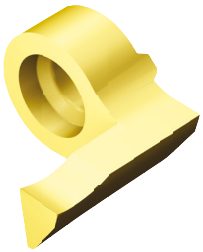
R = Rechtsausführung, L = Linksausführung

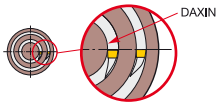
Toleranzen:		
	CWTOLL	CWTOLU
MB..G (CIRCLIP)	0.000	0.030

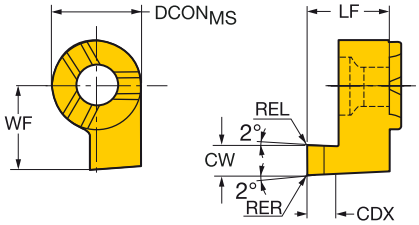
F2 B134 B149 H36 H25

SANDVIK Coromant

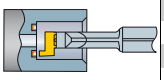
CoroCut® MB Vollhartmetall-Schneideinsatz zum Axialeinstechen



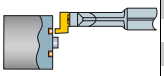




Form-A

	CZCMS	CW	REL	RER	KCHL	KCHR	CHWL	CDX	DAXIN	OHN	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCONMS	LF	WF	CWTOLL	CWTOLU	RETOLL	RETOLU
	09	1.00			45°	45°	0.40	1.5	12.0		MB-09FA100-00-14R/L	★	★	★	★	★	9	8.3	9.0	0.000	0.050		
	09	1.50	0.20	0.20				2.5	11.0		MB-09FA150-02-14R/L	★	★	★	★	★	9	8.3	9.0	0.000	0.050	-0.02	0.02
	09	2.00	0.20	0.20				5.0	10.0		MB-09FA200-02-14R/L	★	★	★	★	★	9	10.3	9.0	0.000	0.050	-0.02	0.02
	09	2.50	0.20	0.20				5.0	9.0		MB-09FA250-02-14R/L	★	★	★	★	★	9	10.3	9.0	0.000	0.050	-0.02	0.02
	09	3.00	0.20	0.20				5.0	8.0		MB-09FA300-02-14R/L	★	★	★	★	★	9	10.3	9.0	0.000	0.050	-0.02	0.02
	09	3.18	0.20	0.20				5.0	7.6	10.3	MB-09FA318-02-14R/L	★	★	★	★	★	9	10.3	9.0	0.000	0.050	-0.02	0.02
	11	3.00	0.20	0.20				10.0	10.0		MB-11FA300-02-16R/L	★	★	★	★	★	11	15.8	11.0	0.000	0.050	-0.02	0.02
	11	4.00	0.20	0.20				10.0	8.0		MB-11FA400-02-16R/L	★	★	★	★	★	11	15.8	11.5	0.000	0.050	-0.02	0.02

Form-B

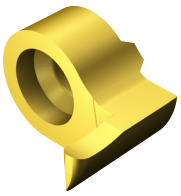
	CZCMS	CW	REL	RER	KCHL	KCHR	CHWL	CDX	DAXIN	OHN	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCONMS	LF	WF	CWTOLL	CWTOLU	RETOLL	RETOLU
	09	1.00			45°	45°	0.40	1.5	10.0		MB-09FB100-00-14R/L	★	★	★	★	★	9	8.3	7.0	0.000	0.050		
	09	1.50	0.20	0.20				2.5	9.0		MB-09FB150-02-14R/L	★	★	★	★	★	9	8.3	7.5	0.000	0.050	-0.02	0.02
	09	2.00	0.20	0.20				5.0	8.0		MB-09FB200-02-14R/L	★	★	★	★	★	9	10.3	8.0	0.000	0.050	-0.02	0.02
	09	2.50	0.20	0.20				5.0	7.0		MB-09FB250-02-14R/L	★	★	★	★	★	9	10.3	8.5	0.000	0.050	-0.02	0.02
	09	3.00	0.20	0.20				5.0	6.0		MB-09FB300-02-14R/L	★	★	★	★	★	9	10.3	9.0	0.000	0.050	-0.02	0.02
	09	3.18	0.20	0.20				5.0	5.6	10.3	MB-09FB318-02-12R/L	★	★	★	★	★	9	10.3	9.2	0.000	0.030	0.02	0.02
	11	3.00	0.20	0.20				10.0	10.0		MB-11FB300-02-16R/L	★	★	★	★	★	11	15.8	11.0	0.000	0.050	-0.02	0.02
	11	4.00	0.20	0.20				10.0	8.0		MB-11FB400-02-16R/L	★	★	★	★	★	11	15.8	12.0	0.000	0.050	-0.02	0.02

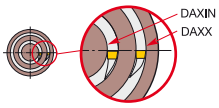
CZCMS entsprechend CZCWS am Adapter.

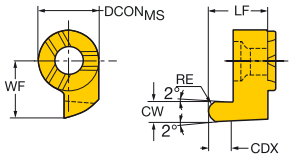
R = Rechtsausführung, L = Linksausführung

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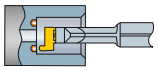
CoroCut® MB Vollhartmetall-Schneideinsatz zum Axialeinstechen

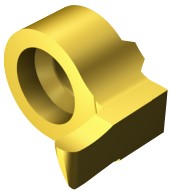


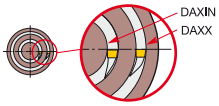


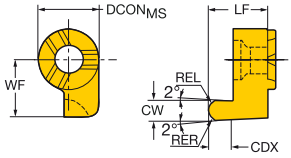


Form-A

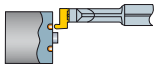
	CZCMS	CW	REL	RER	CDX	DAXIN	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCONMS	LF	WF
	09	1.00	0.50	0.50	1.5	12.0	MB-09FAR100-05-14R/L	★	★	★	★	★	9	8.3	9.0
	09	1.50	0.75	0.75	2.5	11.0	MB-09FAR150-075-14R/L	★	★	★	★	★	9	8.3	9.0
	09	2.00	1.00	1.00	5.0	10.0	MB-09FAR200-10-14R/L	★	★	★	★	★	9	10.3	9.0
	09	2.50	1.25	1.25	5.0	9.0	MB-09FAR250-125-14R/L	★	★	★	★	★	9	10.3	9.0
	09	3.00	1.50	1.50	5.0	8.0	MB-09FAR300-15-14R/L	★	★	★	★	★	9	10.3	9.0







Form-B

	CZCMS	CW	REL	RER	CDX	DAXIN	Bestellnummer	P 1025	M 1025	N 1025	S 1025	O 1025	Abmessungen, mm DCONMS	LF	WF
	09	1.00	0.50	0.50	1.5	10.0	MB-09FBR100-05-12R/L	★	★	★	★	★	9	8.3	7.0
	09	1.50	0.75	0.75	2.5	9.0	MB-09FBR150-075-14R/L	★	★	★	★	★	9	8.3	7.5
	09	2.00	1.00	1.00	5.0	8.0	MB-09FBR200-10-14R/L	★	★	★	★	★	9	10.3	8.0
	09	2.50	1.25	1.25	5.0	7.0	MB-09FBR250-125-14R/L	★	★	★	★	★	9	10.3	8.5
	09	3.00	1.50	1.50	5.0	6.0	MB-09FBR300-15-14R/L	★	★	★	★	★	9	10.3	9.0

CZCMS entsprechend CZCWS am Adapter.

R = Rechtsausführung, L = Linksausführung

Toleranzen:				
	CWTOLL	CWTOLU	RETOLL	RETOLU
MB..FAR	0.000	0.030	0.00	0.02
MB..FBR	0.000	0.030	0.00	0.02

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SANDVIK Coromant



Schnittgeschwindigkeitsempfehlungen

Die angegebenen Schnittdaten gelten für Anwendungen mit Kühlschmierstoff

ISO P		Stahl	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT		
					CT525	GC3115	GC4325
					h_{ex}, mm ≈ Vorschub f_n, mm/U		
	CMC-Nr.				0.05-0.5	0.05-0.5	0.05-0.5
MC-Nr.		Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min		
		Unlegiert					
P1.1.Z.AN	01.1	C = 0,1–0,25%	1500	125	235-170	355-185	340-180
P1.2.Z.AN	01.2	C = 0,25–0,55%	1600	150	220-155	330-140	315-140
P1.3.Z.AN	01.3	C = 0,55–0,80%	1700	170	210-145	300-125	290-120
		Niedriglegiert ≤5%					
P2.1.Z.AN	02.1	Nicht gehärtet	1700	180	205-145	290-135	280-130
P2.5.Z.HT	02.2	Vergütet	1850	275	185-120	270-105	265-100
P2.5.Z.HT	02.2	Vergütet	2050	350	150-100	220-85	215-80
		Hochlegiert >5%					
P3.0.Z.AN	03.11	Geglüht	1950	200	130-100	260-115	255-105
P3.0.Z.HT	03.21	Gehärteter Werkzeugstahl	3000	325	80-55	205-75	195-75
		Stahlguss					
P1.5.C.UT	06.1	Unlegiert	1550	180	150-100	175-75	165-70
P2.6.C.UT	06.2	Niedriglegiert (Legierungsanteile ≤5 %)	1600	200	135-85	200-90	190-85
P3.0.C.UT	06.3	Hochlegiert (Legierungsanteile >5%)	2050	225	115-70	160-75	130-95
P3.2.C.AQ	06.33	Manganstahl, 12–14% Mn	2900	250	75-50	90-50	85-45

ISO M		Rostfreier Stahl	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT		
					CT525	GC1105	GC1005
					h_{ex}, mm ≈ Vorschub f_n, mm/U		
	CMC-Nr.				0.05-0.5	0.05-0.5	0.05-0.5
MC-Nr.		Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min		
		Ferritisch/martensitisch					
		Stangen/geschmiedet					
P5.0.Z.AN	05.11	Nicht gehärtet	1800	200	195-135	235-110	210-100
P5.0.Z.PH	05.12	PH-gehärtet	2850	330	135-95	185-85	170-75
P5.0.Z.HT	05.13	Gehärtet	2350	330	150-100	200-90	180-80
		Austenitisch					
		Stangen/geschmiedet					
M1.0.Z.AQ	05.21	Austenitisch	1800	180	190-130	265-125	240-110
M1.0.Z.PH	05.22	PH-gehärtet	2850	330	115-80	185-90	165-80
M2.0.Z.AQ	05.23	Superaustenitisch	2250	200	130-90	200-95	180-85
		Austenitisch-ferritisch (Duplex)					
		Stangen/geschmiedet					
M3.1.Z.AQ	05.51	Nicht schweißbar ≥ 0,05%C	2000	230	115-90	225-105	200-95
M3.2.Z.AQ	05.52	Schweißbar < 0,05%C	2450	260	90-70	185-90	165-80
		Ferritisch/martensitisch					
		Gegossen					
P5.0.C.UT	15.11	Nicht gehärtet	1700	200	165-115	-	-
P5.0.C.HT	15.13	Gehärtet	2150	330	110-75	-	-
		Austenitisch					
		Gegossen					
M1.0.C.UT	15.21	Austenitisch	1700	180	160-110	-	-
	15.22	PH-gehärtet	2450	330	95-65	-	-
		Austenitisch-ferritisch (Duplex)					
		Gegossen					
M3.1.C.AQ	15.51	Nicht schweißbar ≥ 0,05%C	1800	230	100-80	-	-
M3.2.C.AQ	15.52	Schweißbar < 0,05%C	2250	260	80-60	-	-

ISO K		Grauguss	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT		
					GC3115	GC4225	GC1125
					h_{ex}, mm ≈ Vorschub f_n, mm/U		
	CMC-Nr.				0.05-0.5	0.05-0.5	0.05-0.5
MC-Nr.		Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min		
		Temperguss					
	07.1	Ferritisch (kurzspanend)	790	130	340-170	320-170	255-125
K1.1.C.NS	07.2	Perlitisch (langspanend)	900	230	250-115	235-110	170-95
		Grauguß					
K2.1.C.UT	08.1	Niedrige Festigkeit	890	180	290-140	275-130	210-110
K2.2.C.UT	08.2	Hohe Festigkeit	970	220	250-120	240-115	175-90
		Kugelgraphitguss					
K3.1.C.UT	09.1	Ferritisch	900	160	260-115	250-105	185-95
K3.3.C.UT	09.2	Perlitisch	1350	250	205-100	195-90	150-75
K3.4.C.UT	09.3	Martensitisch	2100	380	145-70	140-70	100-55

ZÄHIGKEIT >>>>						
GC1115	**GC1125**	**GC1025**	**GC1135**	**GC1145**	**GC235**	
0.05-0.5	0.05-0.5	0.05-0.5	0.05-0.5	0.05-0.5	0.05-0.5	
360-180 325-145 290-130	295-145 265-115 235-105	235-115 210-90 185-85	205-100 180-75 175-70	200-100 185-75 175-70	165-130 150-120 140-105	
290-135 250-115 200-95	235-110 205-95 165-75	185-85 165-75 135-60	175-80 155-70 125-55	180-85 165-70 130-55	140-110 120-85 95-70	
255-115 185-75	205-95 150-65	170-75 120-50	155-70 105-45	160-75 105-45	70-60 45-33	
- - - -	135-65 160-85 120-50 70-40	110-55 130-65 80-45 55-30	105-50 120-60 90-40 50-29	110-50 125-65 85-38 -	100-70 90-55 80-45 100-80	

ZÄHIGKEIT >>>>							
GC1115	**GC1125**	**GC1025**	**GC1135**	**GC1145**	**GC235**	**H13A**	
0.05-0.5	0.05-0.5	0.05-0.5	0.05-0.5	0.05-0.5	0.05-0.5	0.05-0.5	
235-110 185-85 200-90	190-85 150-65 160-70	160-70 120-55 130-55	145-65 110-45 120-50	150-60 110-45 125-50	130-100 90-70 100-75	90-70 60-40 70-50	
265-125 185-90 200-95	215-100 150-70 160-75	175-80 120-55 130-60	165-70 105-50 115-55	165-65 110-50 105-50	125-95 75-55 85-65	100-65 50-33 65-45	
225-105 185-90	180-85 150-70	145-70 120-55	135-60 110-50	145-60 115-50	125-95 95-70	- -	
215-100 -	175-80 145-65	140-65 120-50	130-60 110-45	140-55 115-45	110-85 70-55	75-60 50-38	
230-110 150-80	185-90 120-65	150-70 95-50	135-60 90-45	145-60 90-45	105-80 65-50	70-45 45-29	
195-95 155-80	155-75 125-65	125-60 105-50	115-55 95-45	120-55 95-45	110-85 85-60	- -	

ZÄHIGKEIT >>>>							
GC1125	**GC1025**	**H13A**	**GC1135**				
0.05-0.5	0.05-0.5	0.05-0.5	0.05-0.5				
255-125 170-95	205-100 140-75	100-85 70-55	320-170 235-110				
210-110 175-90	170-85 140-70	80-65 80-60	275-130 240-115				
185-95 150-75 100-55	150-80 120-60 85-45	70-55 60-45 40-30	250-105 195-90 140-70				

Schnittgeschwindigkeitsempfehlungen

Die angegebenen Schnittdaten gelten für Anwendungen mit Kühlschmierstoff

ISO N		NE-Metalle	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT		
					CD10	GC1005	H10
					h_{ex}, mm ≈ Vorschub f_n, mm/U		
	CMC-Nr.				0.05-0.5	0.06-0.31	0.05-0.8
MC-Nr.		Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min		
		Aluminiumlegierungen					
N1.2.Z.UT	30.11	Geschmiedet, nicht ausgehärtet	400	60	2100 (2650 - 265)	1900 (2400 - 240)	1800 (2250-225)
N1.2.Z.AG	30.12		650	100	2100 (2650 - 265)	1900 (2400 - 240)	1800 (2250-225)
		Aluminiumlegierungen					
N1.3.C.UT	30.21	Gegossen. nicht ausgehärtet	600	75	2100 (2650 - 265)	1900 (2400 - 240)	1800 (2250-225)
N1.3.C.AG	30.22	Gegossen oder gegossen und ausgehärtet	700	90	2100 (2650 - 265)	1900 (2400 - 240)	1800 (2250-225)
		Aluminiumlegierungen					
	30.41	Guss, 13–15% Si	700	130	1600 (2000 - 200)	500 (630 - 65)	450 (560-55)
N1.4.C.NS	30.42	Guss, 16–22% Si	700	130	800 (1000 - 100)	350 (440 - 45)	300 (375-38)
		Kupfer und Kupferlegierungen					
N3.3.U.UT	33.1	Automatenlegierungen, ≥1% Pb	550	110	600 (750 - 75)	500 (630 - 65)	500 (630-65)
N3.2.C.UT	33.2	Messing, Bleilegierungen, ≤1% Pb	550	90	600 (750 - 75)	500 (630 - 65)	500 (630-65)
N3.1.U.UT	33.3	Bronze und bleifreies Kupfer, einschl. Elektrolytkupfer	1350	100	300 (375 - 38)	300 (375 - 38)	300 (375-38)

ISO S		Warmfeste Superlegierungen	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT		
					S05F	GC1105	GC1005
					h_{ex}, mm ≈ Vorschub f_n, mm/U		
	CMC-Nr.				0.05-0.3	0.05-0.3	0.05-0.3
MC-Nr.		Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min		
		Fe-basiert					
S1.0.U.AN	20.11	Geglüht oder lösungsbehandelt	2400	200	200-135	180-120	160-100
S1.0.U.AG	20.12	Ausgehärtet oder lösungsbehandelt und ausgehärtet	2500	280	165-110	150-100	150-100
		Ni-basiert					
S2.0.Z.AN	20.21	Geglüht oder lösungsbehandelt	2650	250	100-60	90-55	90-55
S2.0.Z.AG	20.22	Ausgehärtet oder lösungsbehandelt und ausgehärtet	2900	350	90-60	80-50	80-50
S2.0.C.NS	20.24	Gegossen oder gegossen und ausgehärtet	3000	320	80-50	70-45	70-45
		Co-basierte Legierungen					
S3.0.Z.AN	20.31	Geglüht oder lösungsbehandelt	2700	200	100-65	90-60	90-60
S3.0.Z.AG	20.32	Lösungsbehandelt und ausgehärtet	3000	300	90-55	80-50	80-50
S3.0.C.NS	20.33	Gegossen oder gegossen und ausgehärtet	3100	320	80-50	70-45	70-45
		Titanlegierungen		Rm[1]			
S4.1.Z.UT	23.1	Handelsüblich rein (99.5% Ti)	1300	400	-	-	-
S4.2.Z.AN	23.21	α, ähnlich α und α + β Legierungen, geglüht	1400	950	-	-	-
S4.3.Z.AG	23.22	α + β Legierungen in ausgehärtetem Zustand, β Legierungen, geglüht oder ausgehärtet	1400	1050	-	-	-

ISO H		Werkstoff	Spezifische Schnittkraft k_{c1}	Härte Brinell	<<<< VERSCHLEISSFESTIGKEIT		
					CB20	CC670	CB7015
					h_{ex}, mm ≈ Vorschub f_n, mm/U		
	CMC-Nr.				0.05-0.1	0.05-0.1	0.05-0.1
MC-Nr.		Gehärteter Werkstoff	N/mm²	HB	Schnittgeschwindigkeit (V_c), m/min		
		Extra harter Stahl					
H1.3.Z.HA	04.1	Vergütet	4300	60 HRC	125-120	110-100	145-135
		Kokillenhartguss					
H2.0.C.UT	10.1	Gegossen oder gegossen und ausgehärtet	2250	400	200-195	110-100	-

1) Rm = maximale Festigkeit, gemessen in MPa.

ZÄHIGKEIT >>>>							
GC1125	**GC1025**	**H13A**					
0.05-0.8	0.05-0.8	0.05-0.8					
1500 (1900 - 190) 1500 (1900 - 190)	1500 (1900 - 190) 1500 (1900 - 190)	1500 (1900 - 190) 1500 (1900 - 190)					
1500 (1900 - 190) 1500 (1900 - 190) 400 (500 - 50) 250 (315 - 31)	1500 (1900 - 190) 1500 (1900 - 190) 400 (500 - 50) 250 (315 - 31)	1500 (1900 - 190) 1500 (1900 - 190) 400 (500 - 50) 250 (315 - 31)					
350 (440 - 45) 400 (500 - 50) 250 (315 - 31)	350 (440 - 45) 400 (500 - 50) 250 (315 - 31)	350 (440 - 45) 400 (500 - 50) 250 (315 - 31)					

ZÄHIGKEIT >>>>									
H10	**GC1115**	**GC1125**	**GC1025**	**H13A**	**GC1135**	**GC1145**	**GC235**	**CC670**	**CB7015**
0.05-0.3	0.05-0.3	0.05-0.3	0.05-0.3	0.05-0.3	0.05-0.3	0.05-0.3	0.05-0.3	0.05-0.3	0.05-0.3
- -	100-55 70-40	80-45 55-33	60-35 45-28	50-37 40-26	50-29 40-26	45-34 45-30	50-37 40-26	- -	- -
- - -	65-40 60-32 45-23	50-32 45-26 35-18	45-28 40-22 30-16	30-23 20-13 20-13	40-26 35-21 25-10	29-23 19-13 20-13	30-23 20-13 20-13	600-320 500-250 250-120	400-300 350-250 200-125
- - -	70-50 60-32 45-23	55-38 45-26 35-18	50-33 40-22 30-16	35-27 23-15 20-13	45-28 35-17 25-14	34-23 23-12 19-13	35-27 23-15 20-13	410-220 350-210 320-150	250-150 250-150 200-125
190-150 80-60 70-55	310-140 100-55 95-45	220-100 80-45 75-37	190-95 65-37 60-32	175-145 70-60 65-55	170-80 65-35 60-30	- - -	- - -	- - -	- - -

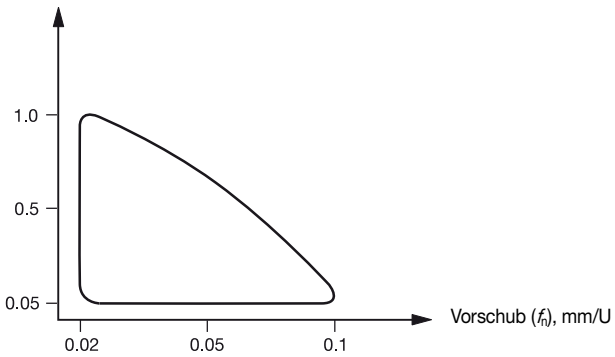
ZÄHIGKEIT >>>>								

Schnittdatenempfehlungen für CoroCut® MB

Längsdrehen

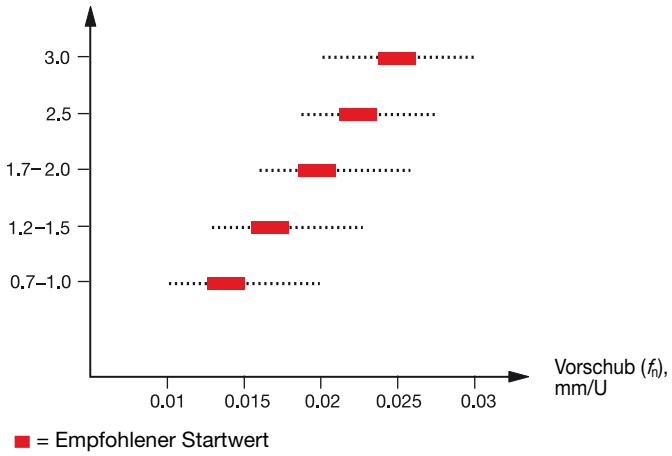
Schneideinsatzgröße 07

Schnitttiefe (a_p), mm



Einstechen und Axialeinstechen

Schneideinsatzgröße (CW), mm



Gewindedrehen, (Empfehlungen für Zustellungswerte)

Gewinde	Schneideinsatz	a_p mm	*nap*
Teilprofil 60°	MB-07TH050VM-10R/L	0.33	4
	MB-07TH100VM-10R/L	0.64	5
	MB-07TH150VM-10R/L	0.89	6
	MB-07TH200VM-10R/L	1.19	8
	MB-07TH250VM-10R/L	1.50	10
Metrisch 60°	MB-07TH050MM-10R/L	0.33	4
	MB-07TH100MM-10R/L	0.64	5
	MB-07TH150MM-10R/L	0.89	6
	MB-07TH175MM-10R/L	1.07	8
	MB-07TH200MM-10R/L	1.19	8
	MB-07TH250MM-10R/L	1.50	10
UN 60°	MB-07TH320UN-10R/L	0.48	4
	MB-07TH280UN-10R/L	0.58	5
	MB-07TH240UN-10R/L	0.66	5
	MB-07TH200UN-10R/L	0.79	6
	MB-07TH180UN-10R/L	0.86	6
	MB-07TH160UN-10R/L	0.94	7
	MB-07TH140UN-10R/L	1.09	8
Whitworth 55°	MB-07TH190WH-10R/L	0.91	6
	MB-07TH140WH-10R/L	1.21	8
	MB-07TH110WH-10R/L	1.54	9
NPT 60°	MB-07TH180NT-10R/L	1.11	8
	MB-07TH140NT-10R/L	1.42	10

Gewinde	Schneideinsatz	a_p mm	*nap*
ACME 29°	MB-07TH160AC-11R	0.96	6
	MB-07TH140AC-11R	1.09	7
	MB-07TH120AC-11R	1.24	8
	MB-07TH100AC-11R	1.60	10
	MB-07TH080AC-11R	1.90	12
STUB-ACME 29°	MB-07TH160SA-10R	0.66	5
	MB-07TH140SA-10R	0.74	5
	MB-07TH120SA-10R	0.81	6
	MB-07TH100SA-10R	1.09	7
	MB-07TH080SA-10R	1.27	8

a_p = Gesamtgewindetiefe
nap = Anzahl der Durchgänge

Schnittgeschwindigkeitsempfehlungen

Schnittgeschwindigkeit (V_c), m/min

	P	M	N	S
Sorte 1025	60-200	60-180	90-400	20-50

	H
Sorte CB7015	60-200

Schnittdatenempfehlungen für CoroTurn® XS

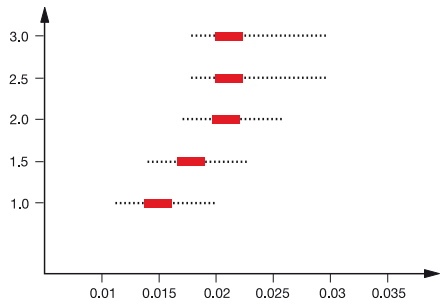
Schneideinsatz für die Drehbearbeitung

Schneideinsatz-größe	Abmessungen, mm		Anwendungsbereich			
			Allgemeine Drehbearbeitung/Rückwärtsausdrehen			
			Empf. Schnitttiefe		Empfohlener Vorschub	
dm_m	WB	RE	a_p mm	Min – Max	f_n mm/U	Min – Max
04	0.18	–	0.05	(0.01 – 0.08)	0.007	(0.050 – 0.015)
04	0.28	–	0.06	(0.01 – 0.10)	0.010	(0.050 – 0.014)
04	0.38	–	0.08	(0.01 – 0.15)	0.012	(0.008 – 0.017)
04	0.46	–	0.09	(0.01 – 0.20)	0.015	(0.010 – 0.020)
04	0.56	–	0.12	(0.01 – 0.22)	0.018	(0.010 – 0.025)
04	0.63	–	0.15	(0.01 – 0.25)	0.020	(0.012 – 0.025)
04	0.66	0.05	0.15	(0.05 – 0.30)	0.020	(0.012 – 0.030)
04	0.66	0.10	0.15	(0.09 – 0.30)	0.020	(0.015 – 0.080)
04	0.74	–	0.15	(0.01 – 0.25)	0.020	(0.012 – 0.025)
04	1.04	0.05	0.18	(0.05 – 0.30)	0.020	(0.012 – 0.030)
04	1.04	0.10	0.18	(0.01 – 0.30)	0.020	(0.015 – 0.080)
04	1.55	0.05	0.20	(0.05 – 0.40)	0.020	(0.012 – 0.030)
04	1.55	0.10	0.20	(0.09 – 0.40)	0.020	(0.015 – 0.080)
04	2.06	0.05	0.25	(0.05 – 0.51)	0.020	(0.012 – 0.030)
04	2.06	0.15	0.25	(0.15 – 0.51)	0.025	(0.015 – 0.050)
04	2.54	0.05	0.30	(0.05 – 0.51)	0.020	(0.015 – 0.030)
04	2.06/2.59	0.15	0.30	(0.15 – 0.51)	0.025	(0.015 – 0.050)
04	2.95	0.15	0.30	(0.15 – 0.51)	0.025	(0.015 – 0.050)
04	3.45	0.05	0.30	(0.05 – 0.51)	0.020	(0.015 – 0.030)
04	3.45	0.15	0.30	(0.15 – 0.51)	0.025	(0.015 – 0.050)
05	3.76	0.15	0.35	(0.15 – 0.60)	0.040	(0.020 – 0.060)
05	3.75/3.81	0.20	0.35	(0.20 – 0.60)	0.040	(0.020 – 0.060)
05	4.19	0.20	0.35	(0.20 – 0.60)	0.040	(0.020 – 0.070)
05	4.24	0.05	0.25	(0.05 – 0.60)	0.030	(0.020 – 0.040)
05	4.24	0.20	0.35	(0.20 – 0.60)	0.040	(0.020 – 0.070)
06	3.96/3.99	0.15	0.35	(0.15 – 0.60)	0.045	(0.020 – 0.070)
06	3.96	0.20	0.35	(0.20 – 0.60)	0.045	(0.020 – 0.070)
06	5.26	0.20	0.40	(0.20 – 0.70)	0.045	(0.020 – 0.080)
07	4.29	0.20	0.35	(0.20 – 0.60)	0.040	(0.020 – 0.070)
07	6.25	0.20	0.50	(0.20 – 0.80)	0.050	(0.030 – 0.080

Bei Einsatz der CBN Sorte CB7015 sind im Vergleich zu Hartmetallsorten Vorschub und Schnittgeschwindigkeit um 50% zu reduzieren.

Einstechen und Axialeinstechen

Schneideinsatzgröße (W1), mm



Vorschub (f_n), mm/U

■ = Empfohlener Startwert

Gewindedrehen, (Empfehlungen für Zustellungswerte)

Gewinde	Steigung mm	a_p mm	*nap*
Metrisch 60° (MM)	0.50	0.26	7
	0.70	0.38	8
	0.75	0.40	8
	0.80	0.43	8
	1.00	0.55	11
	1.25	0.68	11
	1.50	0.81	13
	1.75	0.95	14
	2.00	1.08	18
ISO, trapezförmig 30°	1.50	0.86	6
	2.00	1.17	8
	3.00	1.70	12

a_p = Gesamtgewindetiefe
nap = Anzahl der Zustellungen

Schnittgeschwindigkeitsempfehlungen

Schnittgeschwindigkeit (V_c), m/min

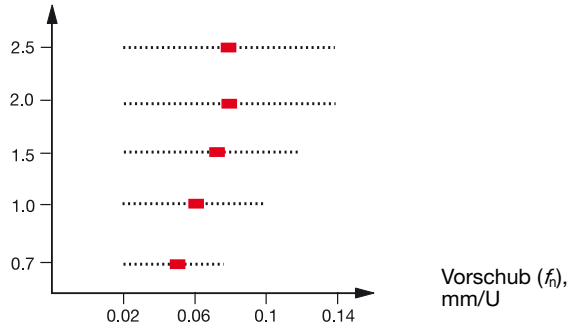
	P	M	N	S
Sorte 1025	60-200	60-180	90-400	20-50

	H
Sorte CB7015	60-200

Schnittdatenempfehlungen für CoroCut® XS

Abstechen

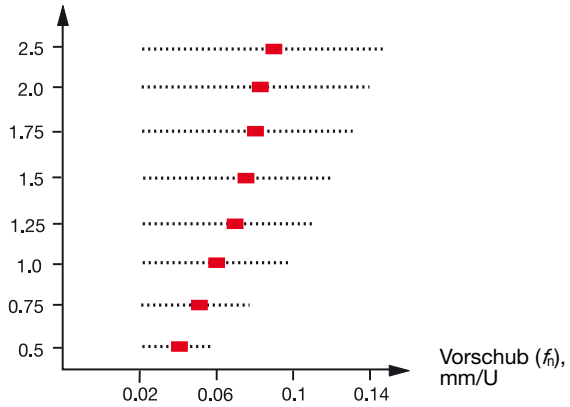
Wendeschneidplattenbreite (CW), mm



■ = Empfohlener Startwert

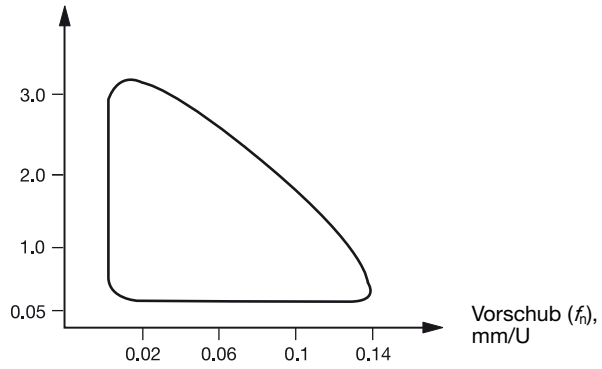
Einstechen

Wendeschneidplattenbreite (CW), mm



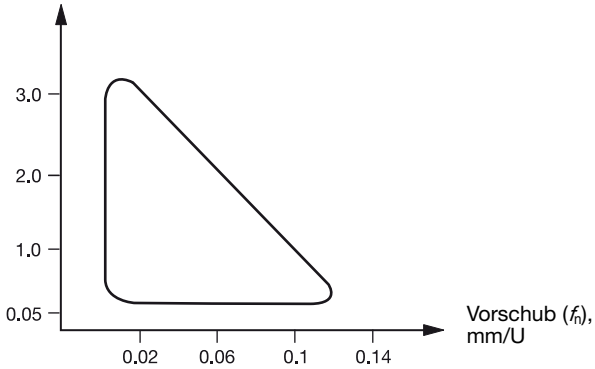
Längsdrehen

Schnitttiefe (a_p), mm



Rückwärtsdrehen

Schnitttiefe (a_p), mm



Gewindedrehen, (Empfehlungen für Zustellungswerte)

Metrisch 60°

Steigung, mm	a_p mm	*nap*
0.20	0.12	4
0.25	0.15	4
0.30	0.18	4
0.35	0.20	4
0.40	0.25	4
0.45	0.28	4
0.50	0.28	4
0.75	0.46	4
1.00	0.61	5
1.25	0.74	6
1.50	0.89	6
1.75	1.07	8
2.00	1.22	8

Kann für folgende Gewindearten verwendet werden:
– ISO metrisch 60°
– UN 60°
– NPT

a_p = Gesamtgewindetiefe
nap = Anzahl der Durchgänge

UN 60°

Steigung, Gang/Zoll	a_p mm	*nap*
72	0.22	4
64	0.25	4
56	0.28	4
48	0.33	4
44	0.36	4
40	0.40	4
36	0.43	4
32	0.49	5
28	0.56	5
24	0.65	5
20	0.80	6
18	0.86	6
16	0.97	7
14	1.12	8
13	1.19	8
12	1.30	9

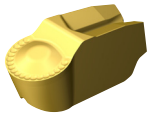
Schnittgeschwindigkeitsempfehlungen

Schnittgeschwindigkeit (V_c), m/min

	P	M	N	S
Sorte 1025/1105	60-200	60-180	90-400	20-50

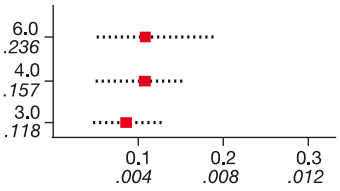
Schnittdatenempfehlungen für CoroCut® QF

Axialeinstechen



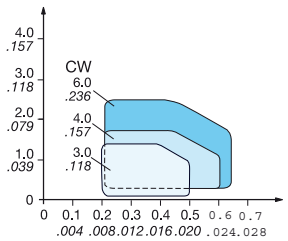
-RM

Vorschub beim Einstechen
Wendeschneidplattenbreite (CW), mm, Zoll



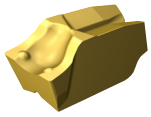
Vorschub (f_n), mm/U, Zoll/U

Vorschub beim Längsdrehen
Schnitttiefe (a_p) mm Zoll



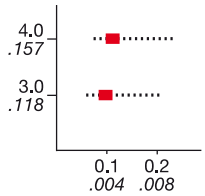
Vorschub (f_n), mm/U, Zoll/U

Ausgezeichnete Lösung zum Profildrehen von allen Werkstoffen
Hervorragende Spankontrolle, sogar bei niedrigem Vorschub und geringer Schnitttiefe.
Hohe Oberflächengüte.



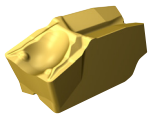
-GF

Vorschub beim Einstechen
Wendeschneidplattenbreite (CW), mm, Zoll



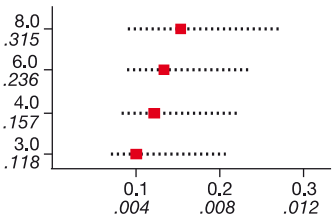
Vorschub (f_n), mm/U, Zoll/U

Für Präzisionsnuten
Hohe Präzision und Wiederholgenauigkeit durch enge Toleranzen an Wendeschneidplatten.
Niedrige Schnittkräfte und hohe Oberflächengüte durch scharfe Schneidkanten.



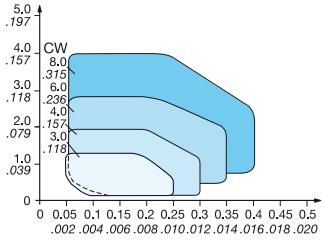
-TF

Vorschub beim Einstechen
Wendeschneidplattenbreite (CW), mm, Zoll



Vorschub (f_n), mm/U, Zoll/U

Vorschub beim Längsdrehen
Schnitttiefe (a_p) mm Zoll



Vorschub (f_n), mm/U, Zoll/U

Erste Wahl für das Axialeinstechen
Unsere universellste Geometrie für das Axialeinstechen in allen Werkstoffen.
Positive Geometrie sorgt für niedrige Schnittkräfte und gute Spankontrolle.
Beste Oberflächengüte durch Wiperausführung.
Erzeugt Nuten mit flachem Grund.

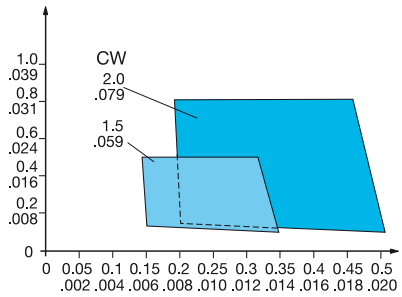
Schnittdatenempfehlungen für CoroCut® 1-2

Profilfräsen



-RO

Vorschub beim Längsdrehen
Schnitttiefe (a_p) mm Zoll



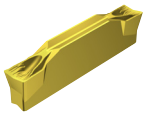
Vorschub (f_n), mm/U, Zoll/U

Ausgezeichnete Lösung zumProfildrehen von rostfreien Stählen, HRSA und anderen adhäsiven Werkstoffen
Ausgezeichnete Spankontrolle bei geringen Vorschüben und Schnitttiefen.
Hohe Oberflächengüte. Scharfe Schneidkante.
Erhältlich als CoroCut 2-Schneidensystem.

= Empfohlener Startwert

Schnittdatenempfehlungen für CoroCut® 1-2

Abstechen

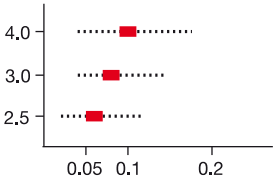


123-CF

Wiper TECHNOLOGY

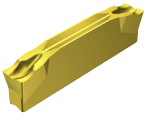
Für niedrigen Vorschub

Radialer Vorschub
Wendeplattenbreite (CW), mm



Vorschub (f_n), mm/U

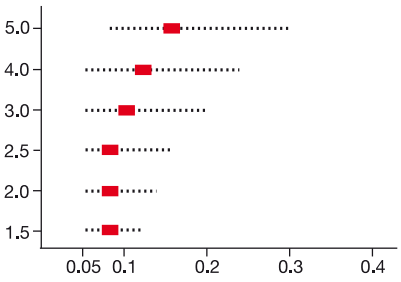
Positive Geometrie für niedrige Vorschübe
Erste Wahl für dünnwandige Komponenten und kleine Durchmesser.
Kleine Eckenradien und positive Geometrie reduzieren Butzen- und Gratbildung bei Komponenten aus rostfreiem Stahl und adhäsiven Werkstoffen.
Wendeschneidplatten in Wiperausführung bieten eine exzellente Oberflächengüte.



123-CM

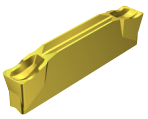
Für mittleren Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (f_n) mm/U

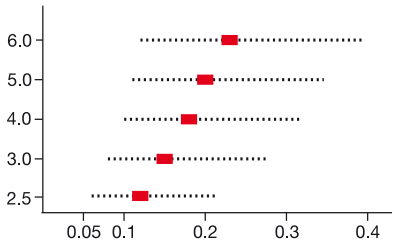
Erste Wahl, universelle Geometrie
Erste Wahl zum Abstechen zur Mitte bei guten Bedingungen in den meisten Werkstoffen sowie leichten Schnittunterbrechungen wie Abstechen von Mehrkantmaterial.



123-CR

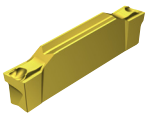
Für hohen Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (fn) mm/U

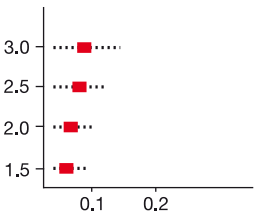
Grobbearbeitung
Stabile Schneidkanten reduzieren die Gefahr von Schneidkantenbruch.
Gute Lösung für das Abstechen von Stangen und unterbrochene Schnitte.
Ebenfalls geeignet für Stahl- und Gusswerkstoffe aber auch für rostfreie Stähle, wenn stabile Schneidkanten gefordert werden.
Erhältlich als 1- und 2-Schneidensystem.



123-CS

Geringer Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (fn) mm/U

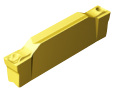
Butzen- und gratfreie Bearbeitung
Ideale Lösung zur Minimierung von Butzen- und Gratbildung am Werkstück dank scharfer Schneidkante und stirnseitigen Winkeln von 10° und 15°.
Empfohlen für kleine Werkstücke.
Geeignet für Automatenstahl.
Erhältlich als CoroCut 2-Schneidensystem.

= Empfohlener Startwert

Schnittgeschwindigkeitsmpfehlungen siehe Seite B130

Schnittdatenempfehlungen für CoroCut® 1-2

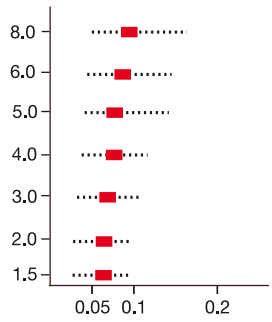
Einstechen



123-GF

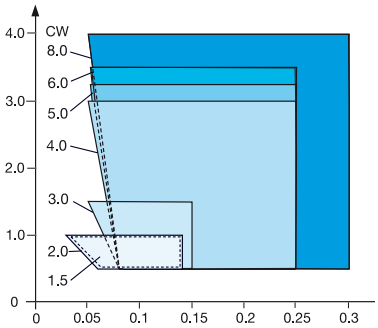
Für niedrigen Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



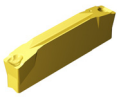
Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm

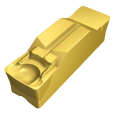


Vorschub (f_n), mm/U

Für Präzisionsnuten
Hohe Präzision und Wiederholgenauigkeit durch enge Toleranzen an Wendeschneidplatten.
Niedrige Schnittkräfte und hohe Oberflächengüte durch scharfe Schneidkanten.
Große Anzahl unterschiedlicher Wendeschneidplattenbreiten.
Ausgelegt zum Längsdrehen.
Erhältlich als CoroCut 2-Schneidensystem.
Kann als Tailor Made Lösung mit Wendeschneidplatten in verschiedenen Breiten und Eckradien bestellt werden.

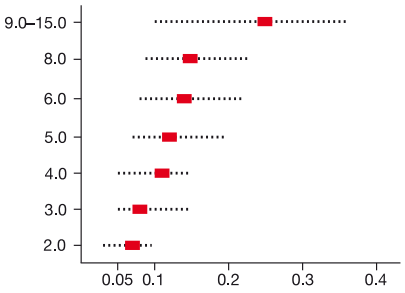


123-GM



Für mittleren Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (f_n), mm/U

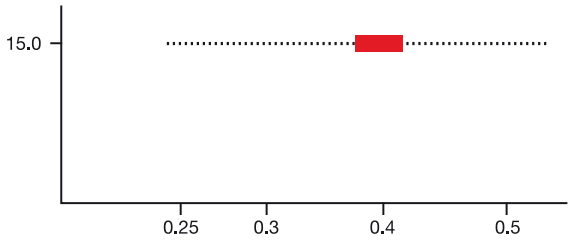
Plattensitz-größe	M
CW, mm	9-11

Einstechen in allen Werkstoffen
Ausgezeichnete Spankontrolle.
Reduziert Spanbreite, dadurch hohe Oberflächengüte.



123-GR

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (f_n), mm/U

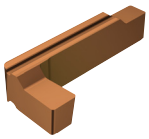
Schwere Einstechbearbeitungen, stabile Schneidkante für anspruchsvolle Bedingungen wie Einstechen in Gusshaut.
Gute Lösung zum Erweitern von Nuten.

= Empfohlener Startwert

Schnittgeschwindigkeitsmpfehlungen siehe Seite B130

Schnittdatenempfehlungen für CoroCut® 1-2

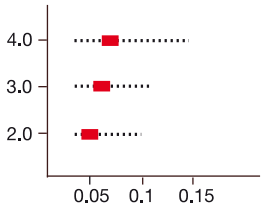
Einstechen



123-GS

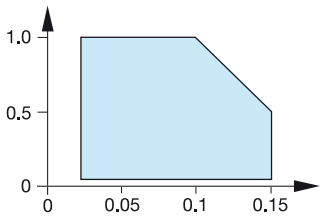
Für niedrigen Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



Vorschub (f_n), mm/U

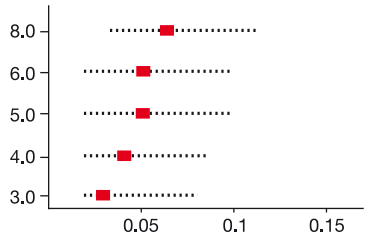
Allround-Geometrie zum Einstechen mit niedrigem Vorschub in den meisten Werkstoffen.
Mit Planfase und scharfer Schneidkante.



123-S

CBN-bestückt

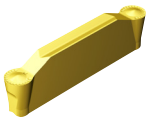
Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (fn) mm/U

Alternative für die Schlichtbearbeitung von Nuten in gehärteten Werkstoffen und hochwarmfesten Legierungen
Bietet enge Toleranzen und eine ausgezeichnete Oberflächengüte der Werkstücke.
Erhältlich als CoroCut 1-Schneidensystem

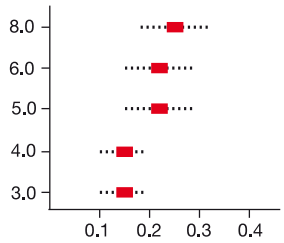
Profilbearbeitung



123-RM

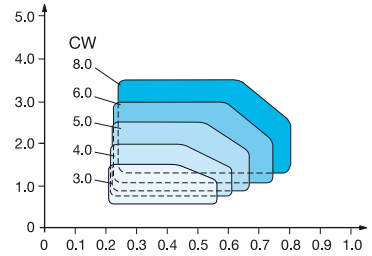
Für mittleren Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



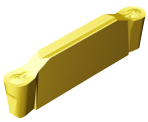
Vorschub (f_n) mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



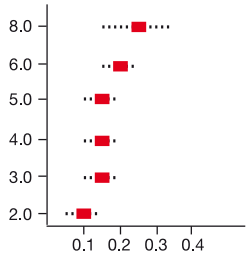
Vorschub (f_n) mm/U

Ausgezeichnete Lösung zum Profildrehen in allen Werkstoffen
Hervorragende Spankontrolle, sogar bei niedrigem Vorschub und geringer Schnitttiefe.
Hohe Oberflächengüte.
Erhältlich als 1- und 2-Schneidensystem.



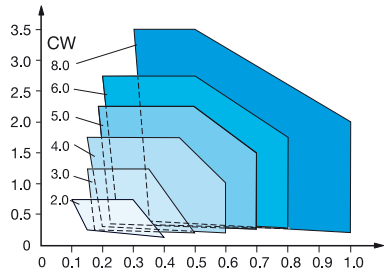
123-RO

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



Vorschub (f_n), mm/U

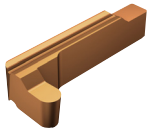
Ausgezeichnete Lösung zum Profildrehen in rostfreien Stählen HRSA und anderen adhäsiven Werkstoffen.
Herausragende Spankontrolle bei niedrigen Vorschüben und geringen Schnitttiefen.
Hohe Oberflächengüte. Scharfe Schneidkante.
Erhältlich als CoroCut 2-Schneidensystem.

= Empfohlener Startwert

Schnittgeschwindigkeitsmpfehlungen siehe Seite B130

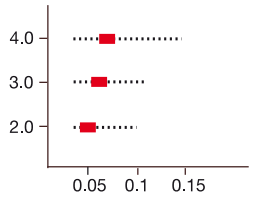
Schnittdatenempfehlungen für CoroCut® 1-2

Profilbearbeitung



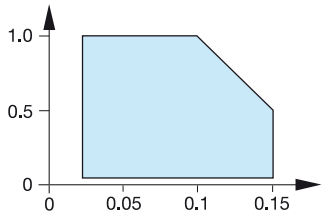
123-RS

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (fn) mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (ap) mm



Vorschub (f_n) mm/U

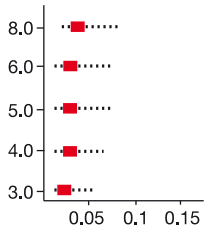
Allround-Geometrie zum Profildrehen mit geringer Spandicke in den meisten Werkstoffen.
Mit Planfase und scharfer Schneidkante.



123-RE

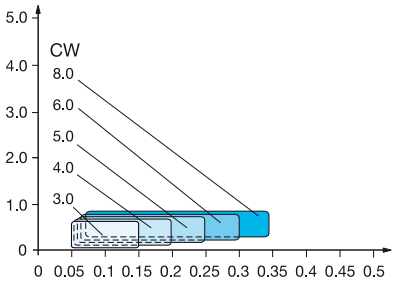
CBN-bestückt

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



Vorschub (f_n), mm/U

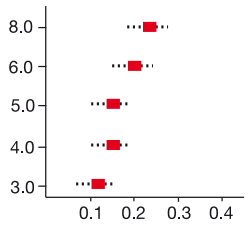
Alternative zum Fertig-Profildrehen von gehärteten Werkstoffen
Bietet hohe Produktivität und exzellente Oberflächengüte.
Erhältlich als CoroCut 1-Schneidensystem.



123-RS

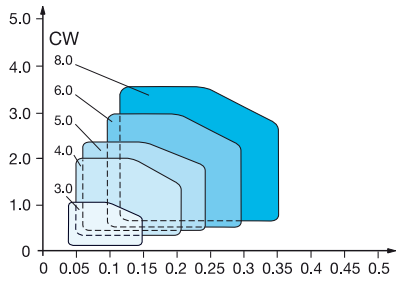
Diamant-bestückt

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (f_n), mm/U

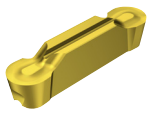
Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



Vorschub (f_n), mm/U

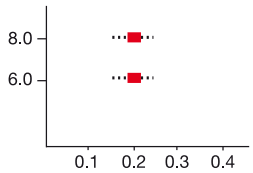
Alternative zum Fertig-Profildrehen von NE-Werkstoffen
Bietet hohe Produktivität und exzellente Oberflächengüte.
Zum Einsatz unter stabilen Bedingungen.
Erhältlich als CoroCut 1-Schneidensystem

Formdrehen in Aluminium



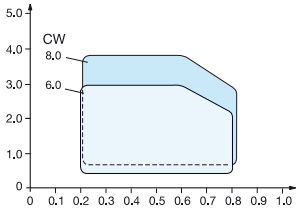
123-AM

Radialer Vorschub
Wendeplattenbreite (CW), mm



Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



Vorschub (f_n), mm/U

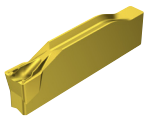
Erste Wahl zum Profildrehen von NE-Werkstoffen
Gute Spanabfuhr, dadurch hohe Oberflächengüte.
Scharfe Schneidkante.
Erhältlich als CoroCut 2-Schneidensystem.

= Empfohlener Startwert

Schnittgeschwindigkeitsmpfehlungen siehe Seite B130

Schnittdatenempfehlungen für CoroCut® 1-2

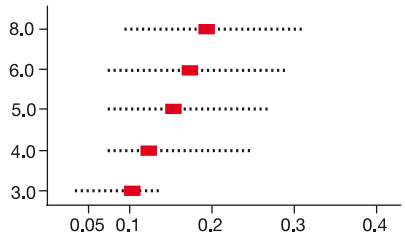
Längsdrehen/Stechdrehen



123-TF

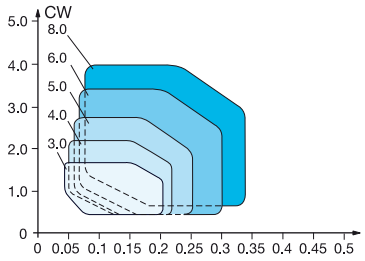
Für niedrigen Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



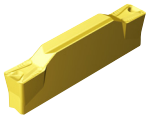
Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



Vorschub (f_n), mm/U

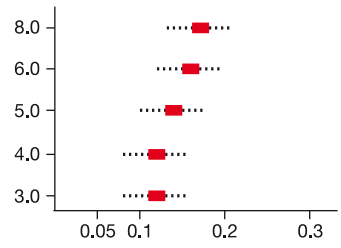
Für alle Drehanwendungen in rostfreien Stählen.
Die positive Geometrie eliminiert die Gefahr von Aufbauschneidenbildung.
Gute Spankontrolle und hohe Oberflächengüte.
Wiper-Ausführung auf der Seite.
Erhältlich als 1- und 2-Schneidensystem.
Erste Wahl zum Axialeinstechen



123-TM

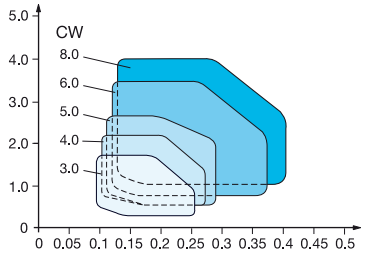
Für mittleren Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (f_n) mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



Vorschub (fn) mm/U

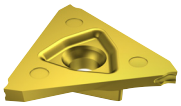
Allgemeine Drehbearbeitung
Die positive Geometrie eliminiert die Gefahr von Aufbauschneidenbildung.
Erhältlich als CoroCut 2-Schneidensystem.

= Empfohlener Startwert

Schnittgeschwindigkeitsmpfehlungen siehe Seite B130

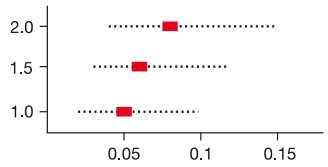
Schnittdatenempfehlungen für CoroCut® 3

Abstechen



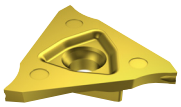
123-CM

Radialer Vorschub
Wendeplattenbreite (CW), mm



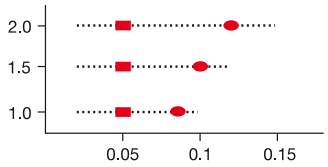
Vorschub (f_n), mm/U

Erste Wahl für das Drehen flacher Nuten
Erste Wahl für die meisten Werkstückstoffe.
Scharfe Schneidkante, spanbrechende Geometrie.
Für normale Schnittgeschwindigkeiten bei 100 – 250 m/min.



123-CS

Radialer Vorschub
Wendeplattenbreite (CW), mm



Vorschub (f_n), mm/U

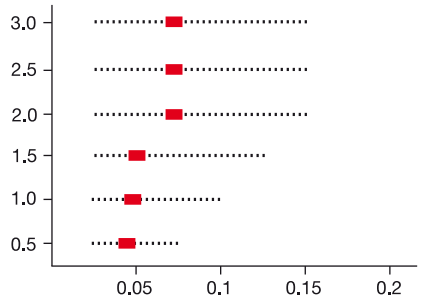
Erste Wahl zum flachen Abstechen und Nutendrehen bei niedrigen Schnittgeschwindigkeiten
Für adhäsive Werkstoffe und Kugellagerstähle.
Extrem scharfe Schneidkante mit offenem Spanbrecher.
Einsatz für NE-Werkstoffe bei normalen Schnittgeschwin-digkeiten von 100 – 250 m/min.
Wendeschneidplatten in Rechts- (R) oder Linksausführung (L) für butzen- und gratfreie Bearbeitung

Einstechen



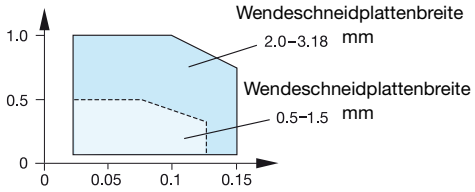
123-GS

Radialer Vorschub
Wendeschneidplattenbreite (W1), mm



Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



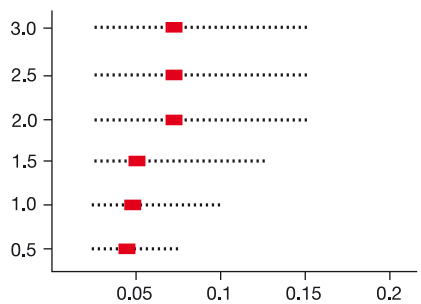
Vorschub (f_n), mm/U

Profilfräsen



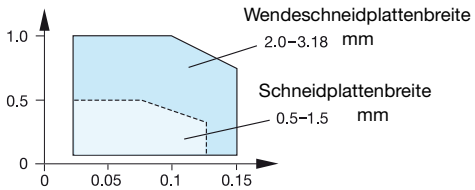
123-RS

Radialer Vorschub
Wendeschneidplattenbreite (W1), mm



Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



Vorschub (f_n), mm/U

▬ = Empfohlener Startwert bei normaler Geschwindigkeit
● = Empfohlener Startwert bei niedrigen Geschwindigkeiten

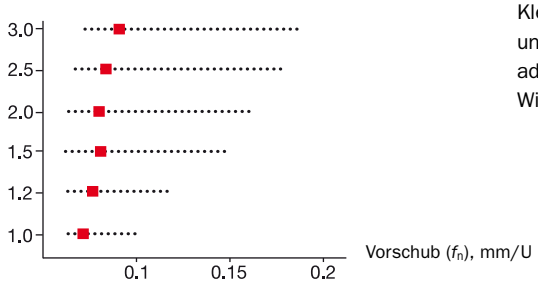
Schnittgeschwindigkeitsmpfehlungen siehe Seite B130

Schnittdatenempfehlungen für CoroCut® QD

QD-N..-CF



Radialer Vorschub
Wendeschneidplattenbreite (CW), mm

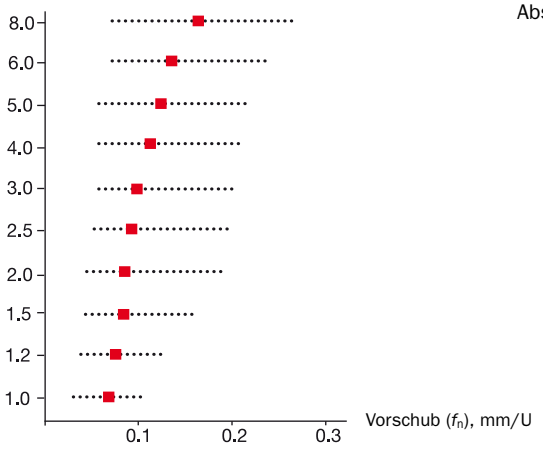


Positive Geometrie für niedrige Vorschübe
Erste Wahl für dünnwandige Komponenten und kleine Durchmesser.
Kleine Eckenradien und positive Geometrie reduzieren Butzen- und Gratbildung bei Komponenten aus rostfreiem Stahl und adhäsiven Werkstoffen. Wendeschneidplatten in Wiperausführung bieten eine exzellente Oberflächengüte.

QD-N..-CM



Radialer Vorschub
Wendeschneidplattenbreite (CW), mm

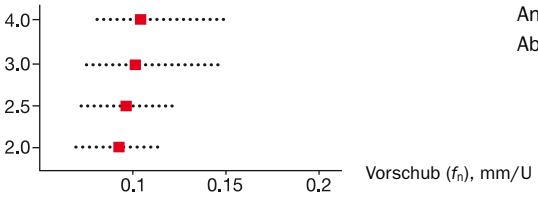


Erste Wahl, universelle Geometrie
Erste Wahl zum Abstechen zur Mitte bei guten Bedingungen in den meisten Werkstoffen sowie leichten Schnittunterbrechungen wie Abstechen von Mehrkantmaterial.

QD-R/L..-CM



Radialer Vorschub
Wendeschneidplattenbreite (CW), mm

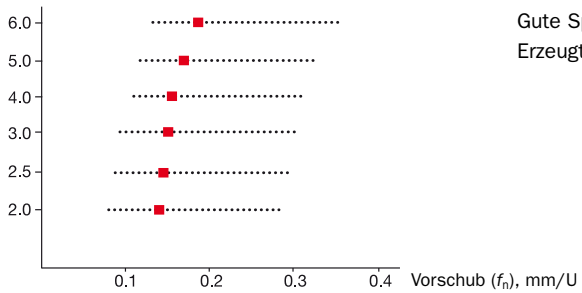


Universelle Geometrie
Zur Reduzierung von Butzen und Grate beim Abstechen unter guten Bedingungen in den meisten Werkstoffen sowie Anwendungen mit leichter Schnittunterbrechungen wie z.B. Abstechen von Mehrkantmaterial.

QD-N..-CR



Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



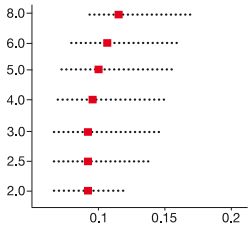
Stabile Geometrie, negative Schneidkante
Erste Wahl zum Abstechen zur Mitte bei schwierigen Bedingungen sowie Anwendungen mit schwerer Schnittunterbrechung.
Gute Spankontrolle bei hohen Vorschüben.
Erzeugt Nuten mit ebenem Grund.

Schnittdatenempfehlungen für CoroCut® QD

QD-N..-CL



Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



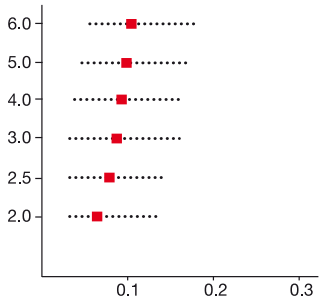
Vorschub (f_n), mm/U

Aggressive Geometrie für langspanende Werkstoffe
Guter Spanbuch in Stählen mit niedrigem Kohlenstoffgehalt, Kugellagerstahl und anderen klebenden Werkstoffen
Niedrige bis mittlere Vorschübe.

QD-N..-CO



Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



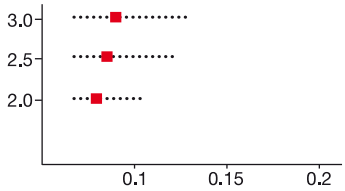
Vorschub (f_n), mm/U

Optimierer-Geometrie – stirnseitig geschliffene scharfe Schneidkante
Erste Wahl für HRSA (ISO S) Werkstoffe, rostfreie Duplex-Stähle & NE-Metalle
Niedrige Schnittkräfte, reduzierte Aufbauschneidenbildung und minimiertes Vibrationsrisiko.

QD-R/L..-CO



Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



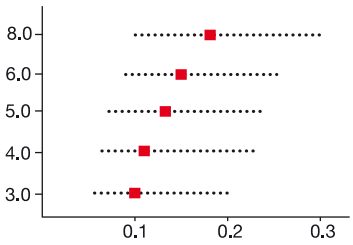
Vorschub (f_n), mm/U

Optimierer-Geometrie – stirnseitig geschliffene scharfe Schneidkante
Zur Reduzierung von Butzen und Grate beim Abstechen unter guten Bedingungen in den meisten Werkstoffen sowie Anwendungen mit leichter Schnittunterbrechungen wie z.B Abstechen von Mehrkantmaterial.
Niedrige Schnittkräfte, reduzierte Aufbauschneidenbildung und minimiertes Vibrationsrisiko.

QD-N..-TF

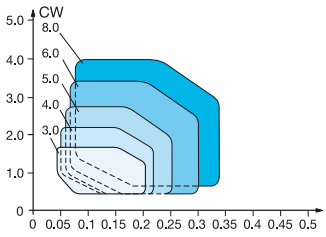


Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (f_n), mm/U

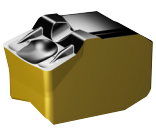
Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



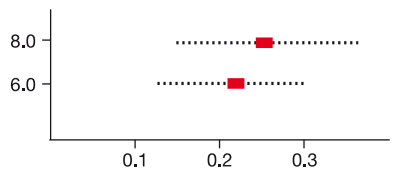
Vorschub (f_n), mm/U

Erste Wahl Geometrie zum Einstechen und Längsdrehen
Unsere universellste Geometrie zum Nutendrehen in allen Werkstoffen.
Positive Geometrie sorgt für niedrige Schnittkräfte und gute Spankontrolle.
Beste Oberflächengüte durch Wiperausführung.
Erzeugt Nuten mit flachem Grund.

QD-N..-GM



Radialer Vorschub
Wendeschneidplattenbreite (CW), mm



Vorschub (f_n), mm/U

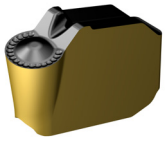
Einstechen in alle Werkstoffe
Ausgezeichnete Spankontrolle.
Reduziert Spanbreite, dadurch hohe Oberflächengüte.

■ = Empfohlener Startwert

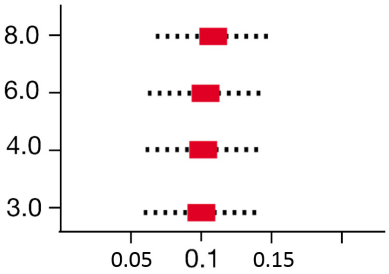
Schnittgeschwindigkeitsmpfehlungen siehe Seite B130

Schnittdatenempfehlungen für CoroCut® QD

QD-N..-RM

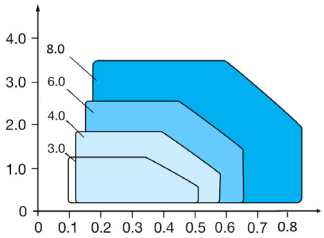


Radialer Vorschub
Schnittbrei (CW), mm



Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



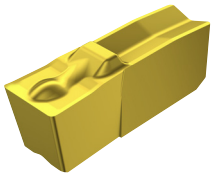
Vorschub (f_n), mm/U

■ = Empfohlener Startwert

Schnittgeschwindigkeitsmpfehlungen siehe Seite B130

T-Max Q-Cut®

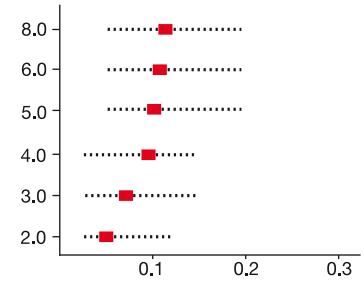
Innennutendrehen



151.3-4G

Für niedrigen Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (W1), mm



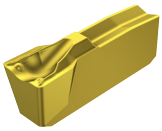
Vorschub (fn) mm/U

Hinweis:
Wendeschneidplattentypen 151.3 (-4G, -7G und -7P) können nur mir Haltern des Typs F151.37 oder Stangen des Typs AG151.32 verwendet werden.

Alternative zum Innennutendrehen in kleinsten Bohrungen

Hohe Präzision und Wiederholgenauigkeit durch enge Toleranzen an Wendeschneidplatten.
Niedrige Schnittkräfte und gute Spankontrolle für eine Vielzahl von Werkstoffen.
Scharfe Schneidkante.

Axialeinstechen

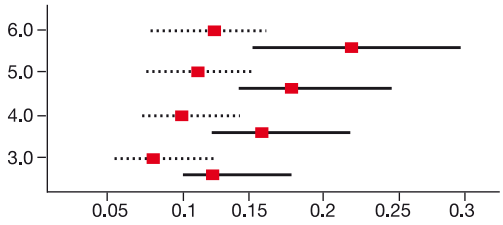


151.3-7G

Wiper TECHNOLOGY

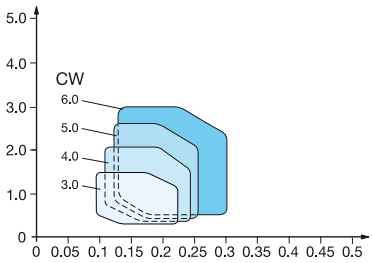
Für mittleren Vorschub

Radialer Vorschub
Wendeschneidplattenbreite (W1), mm



Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



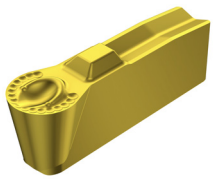
Vorschub (f_n), mm/U

Erste Wahl zum Axialeinstechen

Gute Spankontrolle sowohl beim ersten Einstich und bei Eröffnung einer Nut. Es können Nuten mit kleineren Durchmessern erzeugt werden. Exzellente Stabilität.
Zum Axialeinstechen in allen Werktoffen.

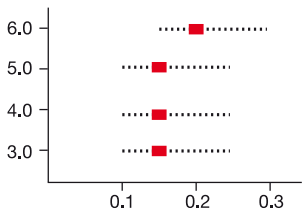
Erste Wahl für die Innenbearbeitung/ Einstechen

Gute Spankontrolle.
Hohe Oberflächengüte durch Wiper-System.



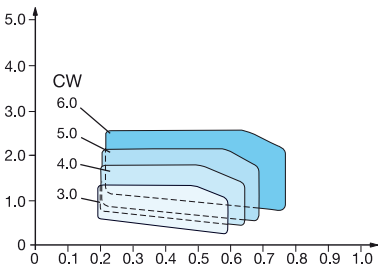
151.3-7P

Radialer Vorschub
Wendeschneidplattenbreite (W1), mm



Vorschub (f_n), mm/U

Axialer Vorschub / Längsdrehen
Schnitttiefe (a_p), mm



Vorschub (f_n), mm/U

Zum Profildrehen beim Axialeinstechen

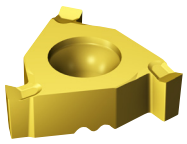
Gute Spankontrolle sowohl in axialer als auch radialer Richtung.
Gut geeignet auch zum Innenprofildrehen.

= Empfohlener Startwert

Schnittgeschwindigkeitsmpfehlungen siehe Seite B130

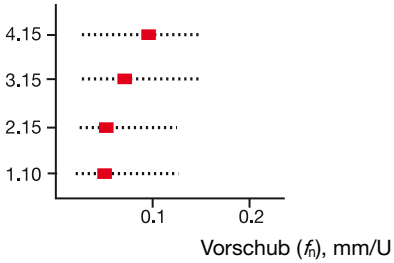
CoroThread®

Fräsen von Nuten für Sicherungsringe



254R/LG

Radialer Vorschub
Wendeschneidplattenbreite (W1), mm



Alternative für eine effektive Produktion beim Nutendrehen für Sicherungsringe

Hohe Produktivität und Zuverlässigkeit durch niedrige Schnittkräfte und geringe Vibrationen.
Hohe Wirtschaftlichkeit durch drei Schneidkanten.
Empfohlen für alle Werkstoffe.

▬ = Empfohlener Startwert

Schnittgeschwindigkeitsmpfehlungen siehe Seite B130

Sorten für Einstechen und Abstechen

P **Stahl, Stahlguss, langspanender Temperguss.**

Hauptsorten

GC1125 (HC) - P30 (P15-P45)
Diese PVD-beschichtete Sorte ist eine exzellente Allround-Sorte. Eine gute Wahl zum Abstechen von Rohren aus Stahl. Auch sehr gut zum Einstechen und Längsdrehen. Für niedrige bis mittlere Schnittgeschwindigkeiten und Vorschübe.

GC4325 (HC) - P25 (P10-P40)
Eine CVD-beschichtete Hartmetallsorte zum Schlichten und Schruppen von Stahl und Stahlguss. Diese Sorte bewältigt kontinuierliche Schnitte und Bearbeitungen mit Schnittunterbrechung bei hohen Zerspanungsraten. Eine Sorte für einen breiten Anwendungsbereich. Ausgeführt mit Inveio™ Beschichtungstechnologie.

GC1135 (HC) – P25 (P10-P45)
Eine CVD-beschichtete Sorte für zähigkeitsfordernde Bearbeitungen wie Abstechen zur Mitte und Schnittunterbrechungen. Back-up-Alternative beim Einstechen und Längsdrehen. Sehr gute Gesamt- und Schneidkantenzähigkeit. Einsatz bei niedrigen bis mittleren Schnittgeschwindigkeiten.

GC2135 (HC) - P35 (P20-P50)
Eine CVD-beschichtete Sorte für zähigkeitsfordernde Bearbeitungen wie Abstechen zur Mitte und Schnittunterbrechungen. Back-up-Alternative beim Einstechen und Längsdrehen. Sehr gute Gesamt- und Schneidkantenzähigkeit. Einsatz bei niedrigen bis mittleren Schnittgeschwindigkeiten.

Ergänzende Sorten

GC3115 (HC) – P15 (P05-P25)
Hochverschleißfeste CVD-beschichtete Sorte. Besonders empfohlen zum Einstechen, Längsdrehen und Abstechen bei stabilen Bedingungen. Wegen der ausgezeichneten Warmfestigkeit auch bei harten Stählen effektiv verwendbar. Für hohe Schnittgeschwindigkeiten bei günstigen Bedingungen.

GC1145 (HC) - P45 (P25-P50)
Eine PVD-beschichtete Hartmetallsorte für Anwendungen, die eine hohe Zähigkeit erfordern. Geeignet zum Abstechen und für Anwendungen, die eine sehr gute Schneidkantenzähigkeit erfordern. Zeigt gute Leistungen bei klebenden Werkstoffen. Einzusetzen bei niedrigen Schnittgeschwindigkeiten.

CT525 (HT) – P10 (P01-P15)
Eine unbeschichtete Cermetsorte mit exzellenter Oxidationsbeständigkeit und Widerstand gegen Aufkleben. Für hochwertige Oberflächengüte beim Nutendrehen in niedriglegierten oder legierten Stählen unter recht guten Bedingungen. Mäßige Schnittgeschwindigkeiten und Vorschübe.

GC1025 (HC) – P25 (P15–P45)
Eine exzellente PVD-beschichtete Universalsorte für die Kleinteilfertigung. Diese Sorte ist eine sehr gute Lösung für niedriglegierten Stahl und andere zum Aufkleben neigende Werkstoffe. Niedrige bis mittlere Schnittgeschwindigkeiten und Vorschübe.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW	Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)
HT	Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).
HC	Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA	Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).
CM	Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.
CN	Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).
CC	Keramik wie oben, jedoch beschichtet.

Diamant:

DP	Polykristalliner Diamant[1)]

Bornitrid:

BN	Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Sorten für Einstechen und Abstechen

M **Austenitischer/ferritischer/martensitischer rostfreier Stahl, Stahlguss, Manganstahl, Gusslegierungen, Temperguss, Automatenstahl.**

B

Hauptsorten

GC1135 (HC) – M25 (M10-M35)
Eine CVD-beschichtete Sorte zum Abstechen und andere zähigkeitsfordernde Anwendungen. Sehr gute Gesamt- und Schneidkantenzähigkeit. Einsatz bei niedrigen bis mittleren Schnittgeschwindigkeiten.

C

GC1145 (HC) – M40 (M30-M40)
PVD-beschichtete Hartmetallsorte für Anwendungen, die eine sehr hohe Zähigkeit erfordern. Geeignet zum Abstechen und für Anwendungen, die eine sehr gute Schneidkantenzähigkeit erfordern. Zeigt gute Leistungen bei klebenden Werkstoffen. Das Substrat verfügt über eine extrem gute Gesamtzähigkeit und sollte bei niedrigen Schnittgeschwindigkeiten oder in Kombination mit Werkzeugen mit zielgerichteter Kühlschmierstoffzufuhr eingesetzt werden.

D

GC2135 (HC) – M30 (M20–M40)
Eine CVD-beschichtete Sorte zum Abstechen und andere zähigkeitsfordernde Anwendungen. Sehr gute Gesamt- und Schneidkantenzähigkeit. Einsatz bei niedrigen bis mittleren Schnittgeschwindigkeiten.

E

GC1125 (HC) – M25 (M15-M35)
Eine PVD-beschichtete Hartmetallsorte. Diese Sorte bietet eine Kombination aus hoher Verschleißfestigkeit und guter Schneidkantenstabilität. Zum Einstechen und Längsdrehen sowie zum Abstechen, insbesondere von Rohren. Mittlere bis niedrige Schnittgeschwindigkeiten.

F

Ergänzende Sorten

GC1105 (HC) - M15 (M05 - M20)
Eine PVD-beschichtete Hartmetallsorte mit hoher Warmfestigkeit und guten Widerstand gegen plastische Deformation, die eine hohe Leistung mit gleichmäßigem Freiflächenverschleiß garantiert. Geeignet zum Einstechen und Profildrehen mit hohen Schnittgeschwindigkeiten unter stabilen Bedingungen.

GC1025 (HC) - M25 (M15-M35)
Eine PVD-beschichtete Hartmetallsorte mit einer Kombination von hoher Verschleißfestigkeit und guter Schneidkantenstabilität. Zum Einstechen und Abstechen bei der Kleinteilfertigung. Mittlere bis niedrige Schnittgeschwindigkeiten.

CT525 (HT) – M10 (M05-M15)
Eine unbeschichtete Cermetsorte mit exzellenter Oxidationsbeständigkeit und Widerstand gegen plastische Deformation. Für hochwertige Oberflächengüte beim Nutendrehen in niedriglegierten oder legierten Stählen unter guten Bedingungen. Mäßige Schnittgeschwindigkeiten und Vorschübe.

GC1115 (HC) – M15 (M05-M25)
Eine PVD-beschichtete Hartmetallsorte. Das Substrat verfügt über eine hohe Warmfestigkeit sowie einen guten Widerstand gegen plastische Deformation in Kombination mit hoher Schneidkantenstabilität. Dadurch wird gute Zähigkeit, gleichmäßiger Freiflächenverschleiß und hohe Schneidkantenleistung garantiert. Zum Profil- und Nutendrehen.

G

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)

HT Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).

H

HC Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).

CM Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.

CN Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).

CC Keramik wie oben, jedoch beschichtet.

Diamant:

DP Polykristalliner Diamant[1)]

Bornitrid:

BN Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Sorten für Einstechen und Abstechen

K **Grauguss, Kokillenhartguss, kurzspanender Temperguss.**

Hauptsorten



GC4325 (HC) - K25 (K10 - K35)
Eine CVD-beschichtete Allroundsorte, exzellente Kombination aus hoher Verschleißfestigkeit und guter Schneidkantensicherheit. Zum Einstechen und Längsdrehen bei mittleren bis hohen Schnittgeschwindigkeiten. Auch gut geeignet zum Abstechen von Rohren.



GC3115 (HC) – K15 (K05-K25)
Eine CVD-beschichtete Hartmetallsorte für hohe Schnittgeschwindigkeiten beim Nutendrehen und Längsdrehen unter guten Bedingungen. Aufgrund ihrer exzellenten Warmfestigkeit auch eine sehr effektive Sorte für hartes Gusseisen.



GC1125 (HC) - K30 (K15-K35)
Eine PVD-beschichtete Allroundsorte für Bearbeitungen mit hohem Anspruch an Zähigkeit sowie bei Schnittunterbrechungen. Diese Sorte verfügt aufgrund der optimierten Beschichtung über eine gute Schneidkantensicherheit. Mittlere bis niedrige Schnittgeschwindigkeiten.



GC1135 (HC) – K20 (K10-K30)
Eine CVD-beschichtete Sorte zum Abstechen und andere zähigkeitsfordernde Anwendungen. Sehr gute Gesamt- und Schneidkantenzähigkeit. Einsatz bei niedrigen bis mittleren Schnittgeschwindigkeiten.

Ergänzende Sorten



GC3020 (HC) – K15 (K05-K25)
Hochverschleißfeste CVD-beschichtete Sorte für hohe Schnittgeschwindigkeiten unter günstigen Bedingungen. Erste Wahl zum Einstechen und Längsdrehen. Wegen der ausgezeichneten Warmfestigkeit auch bei Hartguss effektiv einsetzbar.



H13A (HW) – K20 (K10-K30)
Eine unbeschichtete Sorte mit hohem Widerstand gegen Abrasivverschleiß und guter Zähigkeit. Für Ein- und Abstechoperationen.



GC1025 (HC) - K30 (K15-K35)
Eine PVD-beschichtete Allroundsorte für Bearbeitungen mit hohem Anspruch an Zähigkeit sowie bei Schnittunterbrechungen. Mittlere bis niedrige Schnittgeschwindigkeiten.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW	Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)
HT	Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).
HC	Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA	Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).
CM	Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.
CN	Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).
CC	Keramik wie oben, jedoch beschichtet.

Diamant:

DP	Polykristalliner Diamant[1)]

Bornitrid:

BN	Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Sorten für Einstechen und Abstechen

N **NE-Metalle**

B

Hauptsorten



GC1125 (HC) - N25 (N15-N35)
Eine PVD-beschichtete Sorte für Bearbeitungen mit hohem Anspruch an Zähigkeit, empfohlen bei Schnittunterbrechungen.

Ergänzende Sorten



GC1105 (HC) - N15 (N05-N25)
Eine PVD-beschichtete Sorte mit ausgezeichneter Haftung an scharfen Schneidkanten, garantiert Zähigkeit, gleichmäßigen Freiflächenverschleiß und hohe Leistung.

C



H13A (HW) – N20 (N10-N30)
Unbeschichtete Hartmetallsorte. Gute Kombination aus hohem Widerstand gegen abrasiven Verschleiß und Zähigkeit. Zum Abstechen und Einstechen.



GC1025 (HC) - N25 (N15-N30)
CVD-beschichtete Sorte für zähigkeitsfordernde Anwendungen. Empfehlung für die Kleinteilfertigung.

D



H10 (HW) – N10 (N05-N15)
Unbeschichtete Hartmetallsorte mit guter Schneidkantenschärfe. Empfehlung für Bearbeitungen mit Schnittunterbrechung.

E



CD10 (DP) – N01 (N01-N15)
Eine PKD-bestückte Sorte zum Schlichten und Vorschlichten von abrasiven NE-Metallen und anderen nicht metallischen Werkstoffen bei stabilen Bedingungen. Sehr hohe Oberflächengüte.

F

G

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)

HT Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).

HC Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).

CM Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.

CN Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).

CC Keramik wie oben, jedoch beschichtet.

Diamant:

DP Polykristalliner Diamant[1)]

Bornitrid:

BN Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

H

Sorten für Einstechen und Abstechen

S Warmfeste Legierungen und Titanlegierungen

Hauptsorten

GC1105 (HC) - S15 (S10-S20)
Eine PVD-beschichtete Hartmetallsorte mit hoher Warmfestigkeit und gutem Widerstand gegen plastische Deformation für gleichmäßigen Freiflächenverschleiß und hervorragende Leistung. Erste Wahl für das Einstechen und Profildrehen.

GC1145 (HC) – S40 (S30-S40)
Eine PVD-beschichtete Hartmetallsorte. Erste Wahl für das Abstechen, wenn eine hohe Schneidkantensicherheit benötigt wird. Einsatz bei niedrigen Schnittgeschwindigkeiten.

S05F (HC) - S10 (S05-S15)
Eine CVD-beschichtete Hartmetallsorte. Sowohl zum Hochgeschwindigkeitsschlichten als auch Schruppen bei Profildrehanwendungen.

GC1125 (HC) - S25 (S15-S35)
Eine PVD-beschichtete Sorte für Bearbeitungen mit hohem Anspruch an Zähigkeit, empfohlen bei Schnittunterbrechungen. Einsatz bei niedrigen Schnittgeschwindigkeiten.

H13A (HW) – S15 (S10-S30)
Unbeschichtetes Hartmetall mit guter Abrasiv-Verschleißfestigkeit und hoher Zähigkeit zum Abstechen und Einstechen. Erste Wahl für Titan.

Ergänzende Sorten

CB7015 (BN) – S15 (S05-S25)
Eine CBN-Sorte für hochwarmfeste Legierungen. Diese Sorte bietet scharfe Schneiden, die für hohe Oberflächengüte und niedrige Schnitttiefen optimiert sind.

GC1115 (HC) – S20 (S10-S25)
Eine PVD-beschichtete Hartmetallsorte mit hoher Verschleißfestigkeit in Kombination mit idealer Schneidkantenstabilität. Durch die hohe Widerstandsfähigkeit gegen Kerbverschleiß ist diese Sorte eine gute Lösung für schwer zerspanbare Werkstoffe.

GC1135 (HC) – S25 (S10-S35)
Eine PVD-beschichtete Sorte für zähigkeitsfordernde Anwendungen. Einzusetzen bei niedrigen Schnittgeschwindigkeiten.

GC2135 (HC) – S30 (S20–S40)
Eine CVD-beschichtete Sorte für zähigkeitsfordernde Bearbeitungen wie Abstechen zur Mitte und Schnittunterbrechungen.

CC670 (CA) – H10 (H05-H15) Eine Whisker-verstärkte Aluminiumoxid-basierte Keramik mit einer exzellenten Gesamtzähigkeit. Einsatz bei günstigen Bedingungen.

GC1025 (HC) - S25 (S15-S35)
Eine CVD-beschichtete Sorte für zähigkeitsfordernde Anwendungen. Ausgelegt für die Kleinteilfertigung. Einzusetzen bei niedrigen Schnittgeschwindigkeiten.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW	Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)
HT	Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).
HC	Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA	Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).
CM	Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.
CN	Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).
CC	Keramik wie oben, jedoch beschichtet.

Diamant:

DP	Polykristalliner Diamant[1)]

Bornitrid:

BN	Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Sorten für Einstechen und Abstechen

H Gehärtete Werkstoffe

Hauptsorten



CB7015 (BN) - H15 (H05-H20)
Eine CBN-Sorte für gehärtete Eisenwerkstoffe. Sowohl für kontinuierliche Schnitte als auch Schnittunterbrechungen geeignet.



CB7025 (BN) - H15 (H10-H20)
Geeignet für Bearbeitungen mit Schnittunterbrechung bei mittleren Schnittgeschwindigkeiten in einsatzgehärteten Stählen und Lagerstählen.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)

HT Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).

HC Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).

CM Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.

CN Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).

CC Keramik wie oben, jedoch beschichtet.

Diamant:

DP Polykristalliner Diamant[1)]

Bornitrid:

BN Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Gewindedrehen

CoroThread™ 266 C4

Wendeschneidplatten C5-C29
Werkzeuge zur Außenbearbeitung C30-C38
Werkzeuge zur Innenbearbeitung C39-C43

T-Max® U-Lock C44

Wendeschneidplatten C45-C50
Werkzeuge zur Innenbearbeitung C51-C54

CoroCut® XS C55

Wendeschneidplatten C56-C58
Werkzeuge zur Außenbearbeitung B99-B100

CoroTurn® XS C59

Schneideinsätze C60-C65
Adapter F2

CoroCut® MB C66

Schneideinsätze C67-C723
F2

Gewindeprofile

	Teilprofil 60°		55° Teilprofil		Metrisch 60° Vollprofil		UN 60° Vollprofil		Whitworth 55° (BSW, BSF, BSP) Vollprofil	
					ISO 965-1998 Toleranzklasse 6		ISO 5864-1978 Toleranzklasse 2A, Außengewinde Toleranzklasse 2B, Innengewinde		ISO 228-1982 BS 2779-1973 BS 84-1956 Toleranzklasse A	
	Innen	Außen	Innen	Außen	Innen	Außen	Innen	Außen	Innen	Außen
CoroThread® 266	C5	C5	C6	C6	C9-C10	C7-C8	C13-C14	C11-C12	C16	C15
T-Max U-Lock®	C45		C46		C47		C48		C49	
CoroCut® XS		C56				C57		C58		C58
CoroTurn® XS	C60				C61		C62		C63	
CoroCut® MB	C67				C68		C69		C70	

	NPT 60° (NPSC, NPTR, LINE PIPE) Vollprofil		BSPT 55° Vollprofil		NPTF 60° Vollprofil		Rund 30° Vollprofil		MJ 60° Vollprofil	
	ANSI B.1.20.1-1983		ISO 7/1 BS21:1985		ANSI B1.20.3-1976 Toleranzklasse 2		DIN 405. Toleranzklasse 7 auf effektivem Durchmesser Toleranzklasse 6 (Außen- und Innendurchmesser).		ISO 5855-1983 Toleranzklasse 4 (Steigungsdurchmesser) Toleranzklasse 6 (Außen- und Innendurchmesser).	
	Innen	Außen	Innen	Außen	Innen	Außen	Innen	Außen	Innen	Außen
CoroThread® 266	C18	C17	C19	C19	C20	C20	C21	C21		C22
T-Max U-Lock®	C50									
CoroCut® XS		C58								
CoroTurn® XS	C64									
CoroCut® MB	C71									

	UNJ 60° Vollprofil		ISO Trapezförmig 30° Kein Vollprofil, Gewindespitzen verrundet		Ausführung ACME 29° Kein Vollprofil, Gewindespitzen verrundet		Ausführung STUB-ACME 29° Kein Vollprofil, Gewindespitzen verrundet		API 60° Vollprofil, Schulterverbindung	
	ISO 3161-1977 BS 4084-1978 Toleranzklasse 3A		ISO 2901-2904 DIN 103-1977 Toleranzklasse 7		ANSI B1.5-1988 Toleranzklasse 2G		ANSI B1.8-1988 Toleranzklasse 2G		API spez.7	
	Innen	Außen	Innen	Außen	Innen	Außen	Innen	Außen	Innen	Außen
CoroThread® 266		C23	C24	C24	C25	C25	C26	C26	C27	C27
T-Max U-Lock®										
CoroCut® XS										
CoroTurn® XS			C65							
CoroCut® MB					C72		C72			

	API Rund 60° Vollprofil		API Vollprofil für Futter- und Steigrohre	
	API spez.5B		API spez.5B	
	Innen	Außen	Innen	Außen
CoroThread® 266	C28	C28	C29	C29
T-Max U-Lock®				
CoroCut® XS				
CoroTurn® XS				
CoroCut® MB				

CoroThread® 266

Werkzeuge zur Außenbearbeitung


CoroThread® 266 Schneidkopf zum Gewindedrehen — Seite C30-C32


CoroThread® 266 Schaftwerkzeug zum Gewindedrehen — Seite C34-C36


CoroThread® 266 QS Schaftwerkzeug zum Gewindedrehen — Seite C37


CoroThread® 266 Schneidkopf zum Gewindedrehen — Seite C38

Werkzeuge zur Innenbearbeitung


CoroThread® 266 Schneidkopf zum Gewindedrehen — Seite C39


CoroThread® 266 Bohrstange zum Gewindedrehen — Seite C40-C41


CoroThread® 266 Schneidkopf zum Gewindedrehen — Seite C42-C43

T-Max® U-Lock

Werkzeuge zur Innenbearbeitung


T-Max® U-Lock Schneidkopf zum Gewindedrehen — Seite C51


T-Max® U-Lock Bohrstange zum Gewindedrehen — Seite C52-C53


T-Max® U-Lock Schneidkopf zum Gewindedrehen — Seite C54

CoroCut® XS


CoroCut® XS — Seite B99-B100

CoroTurn® XS


CoroTurn® XS Adapter — Seite F2

CoroCut® MB


CoroCut® MB Adapter — Seite F2

CoroThread® 266

Ultrastabiles Gewindedrehen für alle Gewindetypen

Anwendungsbereich

- Außengewinde
- Innengewinde

ISO-Anwendungsbereich:

P M K N S H

Vorteile und Merkmale

- Kürzere Maschinen- und Nebenzeiten
- Hervorragende Oberflächengüte aufgrund hervorragender Stabilität
- Drei scharfe Schneidkanten für hochwertige Gewinde
- Wendeschneidplatten in Mehrzahnausführung erhältlich, weniger Durchgänge für höhere Produktivität
- Umfassendes Angebot an Standard-Werkzeugen und Wendeschneidplatten für Gewindeprofile
- Einzigartige Prismenführung zwischen Wendeschneidplatte und Plattensitz
- Problemloser Schneidkantenwechsel
- Richtige Spannung der Wendeschneidplatte, ganz einfach

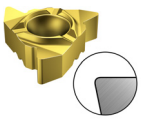


Die obere Hochpräzisionskühlung kontrolliert die Spanbildung für prozesssicheres Drehen, die untere Kühlschmierstoffzufuhr trägt durch die Temperaturregelung zu langen vorhersagbaren Werkzeugstandzeiten bei.

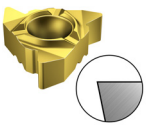
www.sandvik.coromant.com/corothread266

Wendeschneidplatten

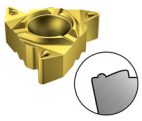
- Wendeschneidplattengeometrien und Sorten für sämtliche Werkstoffe
- Tailor- Made-Wendeschneidplatten für nahezu jede Gewindeform oder -steigung



Standard
A-Geometrie



Scharfe
F-Geometrie



Spanbruch
C-Geometrie

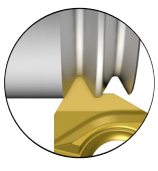
Werkzeuge

- Coromant Capto® Schneidköpfe
- Schaftwerkzeuge
- Bohrstangen
- CoroTurn® SL Schneidköpfe

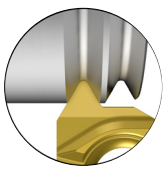


Drei unterschiedliche Arten von Wendeschneidplatten zum Gewindedrehen

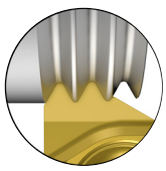
Vollprofil
Hohe Produktivität



Teilprofil
Minimierter Werkzeugbestand



Mehrzahn-ausführung
Wirtschafliche Massenproduktion



Sicheres iLock™ Spannsystem

Die drei Prismen an der Unterseite der Wendeschneidplatte greifen in das T-förmige Führungsprofil im Plattensitz und verhindern so Wendeschneidplattenbewegungen, die durch Schnittkraftschwankungen hervorgerufen werden.


C2


C30


C39



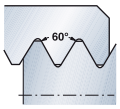
H35

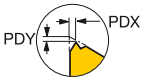
SANDVIK Coromant

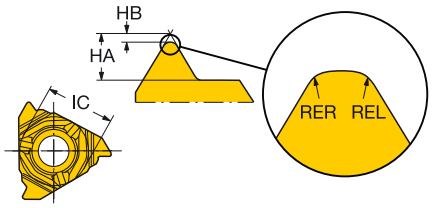
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

Teilprofil 60°









Außengewinde, Rechtsausführung

	TPN	TPX	TPIN	TPIX	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	H 7015	Abmessungen, mm RER	REL	HA	HB	PDX	PDY
16	1.0	2.0	12.0	24.0	1	266RG-16VM01A001EE																			★	0.13	0.13	1.68	0.14	1.00	1.03
	1.0	2.0	12.0	24.0	1	266RG-16VM01A001M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆			0.13	0.13	1.68	0.14	1.00	1.03
	1.0	2.0	12.0	24.0	1	266RG-16VM01C001M		★			★			★			★			★			☆			0.13	0.13	1.68	0.14	1.00	1.03
	1.0	2.0	12.0	24.0	1	266RG-16VM01F001E			★			★			★			★			★			☆		0.13	0.13	1.68	0.14	1.00	1.03
	1.5	3.0	8.0	16.0	1	266RG-16VM01A002EE																			★	0.20	0.20	2.64	0.20	1.50	1.03
	1.5	3.0	8.0	16.0	1	266RG-16VM01A002M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆			0.20	0.20	2.64	0.20	1.50	1.03
	1.5	3.0	8.0	16.0	1	266RG-16VM01C002M		★			★			★			★			★			☆			0.20	0.20	2.64	0.20	1.50	1.03
	1.5	3.0	8.0	16.0	1	266RG-16VM01F002E			★			★			★			★			★			☆		0.20	0.20	2.64	0.20	1.50	1.03
22	3.5	6.0	4.0	7.0	1	266RG-22VM01A001M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆			0.48	0.48	4.92	0.48	2.90	0.39
	3.5	6.0	4.0	7.0	1	266RG-22VM01F001E	★			★			★			★			★			☆				0.48	0.48	4.92	0.48	2.90	0.39

Außengewinde, Linksausführung

	TPN	TPX	TPIN	TPIX	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	Abmessungen, mm RER	REL	HA	HB	PDX	PDY
16	1.0	2.0	12.0	24.0	1	266LG-16VM01A001M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.13	0.13	1.68	0.14	1.00	1.03
	1.5	3.0	8.0	16.0	1	266LG-16VM01A002M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.20	0.20	2.64	0.20	1.50	0.99
22	3.5	6.0	4.0	7.0	1	266LG-22VM01A001M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		0.48	0.48	4.92	0.48	2.90	0.39

Innengewinde, Rechtsausführung

	TPN	TPX	TPIN	TPIX	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	H 7015	Abmessungen, mm RER	REL	HA	HB	PDX	PDY
16	1.0	2.0	12.0	24.0	1	266RL-16VM01A001M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆		0.06	0.06	1.45	0.06	1.00	1.01
	1.0	2.0	12.0	24.0	1	266RL-16VM01C001M			★			★			★			★			★			☆		0.06	0.06	1.45	0.06	1.00	1.02
	1.0	2.0	12.0	24.0	1	266RL-16VM01F001E			★			★			★			★			★			☆		0.06	0.06	1.45	0.06	1.00	1.02
	1.5	3.0	8.0	16.0	1	266RL-16VM01A002EE																			★	0.09	0.09	2.54	0.09	1.50	1.01
	1.5	3.0	8.0	16.0	1	266RL-16VM01A002M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆		0.09	0.09	2.54	0.09	1.50	1.01
	1.5	3.0	8.0	16.0	1	266RL-16VM01C002M			★			★			★			★			★			☆		0.09	0.09	2.54	0.09	1.50	1.03
	1.5	3.0	8.0	16.0	1	266RL-16VM01F002E			★			★			★			★			★			☆		0.09	0.09	2.54	0.09	1.50	1.03
22	3.5	6.0	4.0	7.0	1	266RL-22VM01A001M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆			0.26	0.26	4.35	0.26	2.50	0.77
	3.5	6.0	4.0	7.0	1	266RL-22VM01F001E	★			★			★			★			★			☆				0.18	0.18	4.35	0.26	2.50	0.77

Innengewinde, Linksausführung

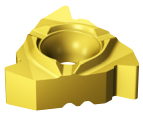
	TPN	TPX	TPIN	TPIX	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	Abmessungen, mm RER	REL	HA	HB	PDX	PDY
16	1.0	2.0	12.0	24.0	1	266LL-16VM01A001M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.06	0.06	1.45	0.06	1.00	1.01
	1.5	3.0	8.0	16.0	1	266LL-16VM01A002M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.09	0.09	2.54	0.09	1.50	1.01
22	3.5	6.0	4.0	7.0	1	266LL-22VM01A001M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		0.26	0.26	4.35	0.26	2.75	0.77

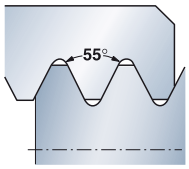
R = Rechtsausführung, L = Linksausführung

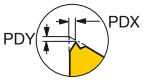
C30 C39 C73 C83 H36 H35 H26

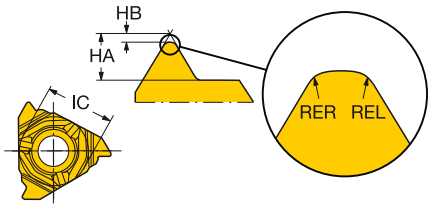
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

55° Teilprofil









Außengewinde, Rechtsausführung

	TPIN	TPIX	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	Abmessungen, mm RER	REL	HA	HB	PDX	PDY
16	14.0	28.0	1	266RG-16VW01A001M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.11	0.11	1.68	0.14	1.00	1.03
	14.0	28.0	1	266RG-16VW01C001M		★			★			★			★			★			☆		0.11	0.11	1.68	0.13	1.00	1.03
	14.0	28.0	1	266RG-16VW01F001E			★			★			★			★			★			☆	0.11	0.11	1.68	0.14	1.00	1.01
	8.0	14.0	1	266RG-16VW01A002M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.23	0.23	2.79	0.26	1.50	1.03
	8.0	14.0	1	266RG-16VW01C002M		★			★			★			★			★			☆		0.23	0.23	2.79	0.26	1.50	1.03
	8.0	14.0	1	266RG-16VW01F002E			★			★			★			★			★			☆	0.23	0.23	2.79	0.26	1.50	0.99
22	4.0	7.0	1	266RG-22VW01A001M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		0.48	0.48	5.23	0.53	2.75	0.10
	4.0	7.0	1	266RG-22VW01F001E	★			★			★			★			★			☆			0.48	0.48	5.23	0.53	2.75	0.10

Außengewinde, Linksausführung

	TPIN	TPIX	NT	Bestellnummer	P 1020	P 1125	M 1020	M 1125	K 1020	K 1125	N 1020	N 1125	S 1020	S 1125	H 1020	H 1125	Abmessungen, mm RER	REL	HA	HB	PDX	PDY
16	14.0	28.0	1	266LG-16VW01A001M		★		★		★		★		★		☆	0.11	0.11	1.68	0.13	1.00	1.03
	8.0	14.0	1	266LG-16VW01A002M		★		★		★		★		★		☆	0.23	0.23	2.79	0.26	1.50	1.03
22	4.0	7.0	1	266LG-22VW01A001M	★		★		★		★		★		☆		0.48	0.48	5.23	0.53	2.75	0.10

Innengewinde, Rechtsausführung

	TPIN	TPIX	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	Abmessungen, mm RER	REL	HA	HB	PDX	PDY
16	14.0	28.0	1	266RL-16VW01A001M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.11	0.11	1.60	0.12	1.00	1.01
	14.0	28.0	1	266RL-16VW01C001M			★			★			★			★			★			☆	0.11	0.11	1.60	0.12	1.00	1.01
	14.0	28.0	1	266RL-16VW01F001E			★			★			★			★			★			☆	0.11	0.11	1.60	0.12	1.00	1.01
	8.0	14.0	1	266RL-16VW01A002M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.23	0.23	2.80	0.25	1.50	1.01
	8.0	14.0	1	266RL-16VW01C002M			★			★			★			★			★			☆	0.23	0.23	2.80	0.24	1.50	1.03
	8.0	14.0	1	266RL-16VW01F002E			★			★			★			★			★			☆	0.23	0.23	2.80	0.24	1.50	0.99
22	4.0	7.0	1	266RL-22VW01A001M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		0.47	0.47	5.18	0.53	2.75	0.19
	4.0	7.0	1	266RL-22VW01F001E	★			★			★			★			★			☆			0.47	0.47	5.18	0.53	2.75	0.19

Innengewinde, Linksausführung

	TPIN	TPIX	NT	Bestellnummer	P 1020	P 1125	M 1020	M 1125	K 1020	K 1125	N 1020	N 1125	S 1020	S 1125	H 1020	H 1125	Abmessungen, mm RER	REL	HA	HB	PDX	PDY
16	14.0	28.0	1	266LL-16VW01A001M		★		★		★		★		★		☆	0.11	0.11	1.60	0.12	1.00	1.03
	8.0	14.0	1	266LL-16VW01A002M		★		★		★		★		★		☆	0.23	0.23	2.80	0.25	1.50	1.01
22	4.0	7.0	1	266LL-22VW01A001M	★		★		★		★		★		☆		0.47	0.47	5.18	0.53	2.75	0.19

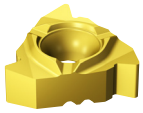
R = Rechtsausführung, L = Linksausführung

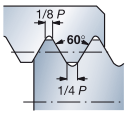
C30 C39 C73 C83 H36 H35 H26

SANDVIK Coromant

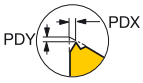
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

Metrisch 60° Vollprofil

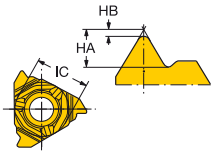




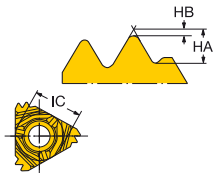
STDNO
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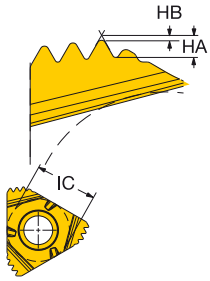
ISO 965-1998
6
1



ISO 965-1998
6
2



ISO 965-1998
6
3



Außengewinde, Rechtsausführung

	TP	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	Abmessungen, mm HA	HB	PDX	PDY
16	0.50	1	266RG-16MM01A050M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.37	0.08	0.50	1.32
	0.75	1	266RG-16MM01A075M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.56	0.11	0.50	1.32
	0.80	1	266RG-16MM01F080E			★			★			★			★			★			☆	0.60	0.11	0.60	1.32
	1.00	1	266RG-16MM01A100M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.75	0.15	0.80	1.32
	1.00	1	266RG-16MM01C100M		★			★			★			★			★			☆		0.75	0.15	0.80	1.32
	1.00	1	266RG-16MM01F100E			★			★			★			★			★			☆	0.75	0.15	0.80	1.32
	1.25	1	266RG-16MM01A125M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.93	0.19	0.80	1.32
	1.25	1	266RG-16MM01C125M		★			★			★			★			★			☆		0.93	0.19	0.80	1.32
	1.25	1	266RG-16MM01F125E			★			★			★			★			★			☆	0.93	0.19	0.80	1.32
	1.50	1	266RG-16MM01A150M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.12	0.22	1.00	1.32
	1.50	1	266RG-16MM01C150M		★			★			★			★			★			☆		1.12	0.22	1.00	1.33
	1.50	1	266RG-16MM01F150E			★			★			★			★			★			☆	1.12	0.22	1.00	1.32
	1.75	1	266RG-16MM01A175M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.31	0.25	1.20	1.32
	1.75	1	266RG-16MM01C175M		★			★			★			★			★			☆		1.31	0.25	1.20	1.33
	1.75	1	266RG-16MM01F175E			★			★			★			★			★			☆	1.31	0.25	1.20	1.32
	2.00	1	266RG-16MM01A200M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.50	0.29	1.40	1.32
	2.00	1	266RG-16MM01C200M		★			★			★			★			★			☆		1.50	0.29	1.40	1.33
	2.00	1	266RG-16MM01F200E			★			★			★			★			★			☆	1.50	0.29	1.40	1.32
	2.50	1	266RG-16MM01A250M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.87	0.36	1.40	1.32
	2.50	1	266RG-16MM01C250M		★			★			★			★			★			☆		1.87	0.36	1.40	1.33
	2.50	1	266RG-16MM01F250E			★			★			★			★			★			☆	1.87	0.36	1.40	1.32
	3.00	1	266RG-16MM01A300M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	2.25	0.42	1.80	1.32
	3.00	1	266RG-16MM01C300M		★			★			★			★			★			☆		2.25	0.42	1.80	1.33
	3.00	1	266RG-16MM01F300E			★			★			★			★			★			☆	2.25	0.42	1.80	1.32
22	3.50	1	266RG-22MM01A350M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		2.62	0.49	2.50	1.67
	3.50	1	266RG-22MM01F350E	★			★			★			★			★			☆			2.62	0.49	2.50	1.67
	4.00	1	266RG-22MM01A400M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		3.00	0.56	2.50	1.67
	4.00	1	266RG-22MM01F400E	★			★			★			★			★			☆			3.00	0.56	2.50	1.67
	4.50	1	266RG-22MM01A450M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		3.37	0.63	2.50	1.67
	5.00	1	266RG-22MM01A500M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		3.76	0.71	2.50	1.38
	5.50	1	266RG-22MM01A550M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		4.13	0.79	2.50	1.08
	6.00	1	266RG-22MM01A600M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		4.51	0.86	2.80	0.88

Außengewinde, Rechtsausführung - Wendeschneidplatten in Mehrzahnausführung

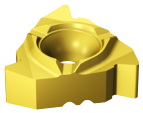
	TP	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	Abmessungen, mm HA	HB	PDX	PDY
16	1.00	3	266RG-16MM03A100M		★			★			★			★			★		0.75	0.15	2.50	1.62
	1.25	2	266RG-16MM02A125M		★			★			★			★			★		0.96	0.09	2.25	1.41
	1.50	2	266RG-16MM02A150M		★	☆		☆	★		★	☆		★	☆		☆	★	1.12	0.22	2.20	1.42
	1.75	2	266RG-16MM02A175M		★			★			★			★			★		0.93	0.19	1.90	1.33
	2.00	2	266RG-16MM02A200M		★			★			★			★			★		1.50	0.29	2.90	1.91
22	2.50	2	266RG-22MM02A250E	★			★			★			★			★			1.87	0.36	3.75	1.97
	3.00	2	266RG-22MM02A300E	★			★			★			★			★			2.25	0.42	4.40	2.76

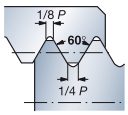
R = Rechtsausführung

C30 C39 C73 C83 H36 H35 H26

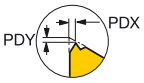
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

Metrisch 60° Vollprofil

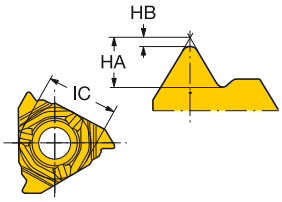




STDNO
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Außengewinde, Linksausführung

	TP	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm			
				1020	1125	1020	1125	1020	1125	1020	1125	1020	1125	1020	1125	HA	HB	PDX	PDY
16	0.50	1	266LG-16MM01A050M		★		★		★		★		★		☆	0.37	0.08	0.50	1.32
	0.75	1	266LG-16MM01A075M		★		★		★		★		★		☆	0.56	0.11	0.50	1.32
	1.00	1	266LG-16MM01A100M		★		★		★		★		★		☆	0.75	0.15	0.80	1.32
	1.25	1	266LG-16MM01A125M		★		★		★		★		★		☆	0.93	0.19	0.80	1.32
	1.50	1	266LG-16MM01A150M		★		★		★		★		★		☆	1.12	0.22	1.00	1.32
	1.75	1	266LG-16MM01A175M		★		★		★		★		★		☆	1.31	0.25	1.20	1.32
	2.00	1	266LG-16MM01A200M		★		★		★		★		★		☆	1.50	0.29	1.40	1.32
	2.50	1	266LG-16MM01A250M		★		★		★		★		★		☆	1.87	0.36	1.40	1.32
	3.00	1	266LG-16MM01A300M		★		★		★		★		★		☆	2.25	0.42	1.80	1.32
22	3.50	1	266LG-22MM01A350M	★		★		★		★		★		☆		2.62	0.49	2.50	1.67
	4.00	1	266LG-22MM01A400M	★		★		★		★		★		☆		3.00	0.56	2.50	1.67
	4.50	1	266LG-22MM01A450M	★		★		★		★		★		☆		3.37	0.63	2.50	1.67
	5.00	1	266LG-22MM01A500M	★		★		★		★		★		☆		3.76	0.71	2.50	1.38
	5.50	1	266LG-22MM01A550M	★		★		★		★		★		☆		4.13	0.79	2.50	1.08
	6.00	1	266LG-22MM01A600M	★		★		★		★		★		☆		4.51	0.86	2.80	0.88

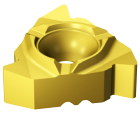
L = Linksausführung

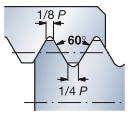
C30 C39 C73 C83 H36 H35 H26

SANDVIK Coromant

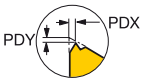
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

Metrisch 60° Vollprofil

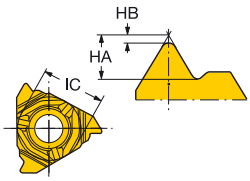




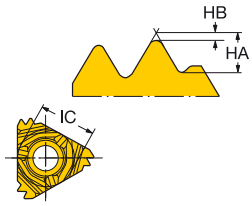
STDNO
TCTR



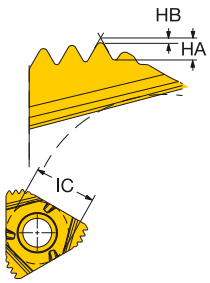
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Innengewinde, Rechtsausführung

	TP	NT	Bestellnummer	P			M			K			N			S			H			Abmessungen, mm			
				1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	HA	HB	PDX	PDY
16	0.50	1	266RL-16MM01A050M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.32	0.03	0.50	1.30
	0.75	1	266RL-16MM01A075M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.47	0.04	0.50	1.30
	1.00	1	266RL-16MM01A100M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.64	0.06	0.80	1.30
	1.00	1	266RL-16MM01C100M			★			★			★			★			★			☆	0.64	0.06	0.80	1.30
	1.00	1	266RL-16MM01F100E			★			★			★			★			★			☆	0.64	0.06	0.80	1.30
	1.25	1	266RL-16MM01A125M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.79	0.07	0.80	1.30
	1.25	1	266RL-16MM01C125M			★			★			★			★			★			☆	0.79	0.07	0.80	1.30
	1.25	1	266RL-16MM01F125E			★			★			★			★			★			☆	0.79	0.07	0.80	1.30
	1.50	1	266RL-16MM01A150M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.96	0.09	1.00	1.30
	1.50	1	266RL-16MM01C150M			★			★			★			★			★			☆	0.96	0.09	1.50	1.43
	1.50	1	266RL-16MM01F150E			★			★			★			★			★			☆	0.96	0.09	1.00	1.30
	1.75	1	266RL-16MM01A175M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.11	0.11	1.20	1.30
	1.75	1	266RL-16MM01C175M			★			★			★			★			★			☆	1.11	0.11	1.20	1.30
	1.75	1	266RL-16MM01F175E			★			★			★			★			★			☆	1.11	0.11	1.20	1.30
	2.00	1	266RL-16MM01A200M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.27	0.12	1.40	1.30
	2.00	1	266RL-16MM01C200M			★			★			★			★			★			☆	1.27	0.12	1.40	1.30
	2.00	1	266RL-16MM01F200E			★			★			★			★			★			☆	1.27	0.12	1.40	1.30
	2.50	1	266RL-16MM01A250M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.59	0.16	1.40	1.30
	2.50	1	266RL-16MM01C250M			★			★			★			★			★			☆	1.59	0.16	1.40	1.30
	2.50	1	266RL-16MM01F250E			★			★			★			★			★			☆	1.59	0.16	1.40	1.30
	3.00	1	266RL-16MM01A300M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.92	0.19	1.80	1.30
	3.00	1	266RL-16MM01C300M			★			★			★			★			★			☆	1.92	0.19	1.80	1.30
	3.00	1	266RL-16MM01F300E			★			★			★			★			★			☆	1.92	0.19	1.80	1.30
22	3.50	1	266RL-22MM01A350M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		2.24	0.26	2.50	1.64
	4.00	1	266RL-22MM01A400M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		2.56	0.30	2.50	1.64
	4.50	1	266RL-22MM01A450M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		2.89	0.33	2.50	1.64
	5.00	1	266RL-22MM01A500M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		3.21	0.38	2.50	1.35
	5.50	1	266RL-22MM01A550M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		3.54	0.40	2.50	1.06
	6.00	1	266RL-22MM01A600M	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		3.86	0.47	2.40	0.87

Innengewinde, Rechtsausführung - Wendeschneidplatten in Mehrzahnausführung

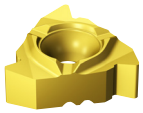
	TP	NT	Bestellnummer	P			M			K			N			S			Abmessungen, mm			
				1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	HA	HB	PDX	PDY
16	1.00	3	266RL-16MM03A100M		★			★			★			★			★		0.64	0.06	2.40	1.59
	1.50	2	266RL-16MM02A150M		★	☆		☆	★		★	☆		★	☆		☆	★	0.96	0.14	2.25	1.41
	2.00	2	266RL-16MM02A200M		★			★			★			★			★		1.27	0.12	2.85	1.79
22	2.50	2	266RL-22MM02A250E	★			★			★			★			★			1.59	0.16	3.50	1.93
	3.00	2	266RL-22MM02A300E	★			★			★			★			★			1.98	0.19	4.40	2.70

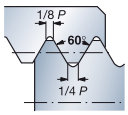
R = Rechtsausführung

C30 C39 C73 C83 H36 H35 H26

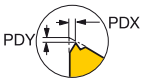
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

Metrisch 60° Vollprofil

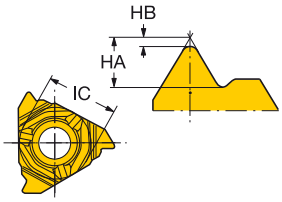




STDNO
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ISO 965-1998
IT 6



Innengewinde, Linksausführung

	TP	NT	Bestellnummer	P 1020	P 1125	M 1020	M 1125	K 1020	K 1125	N 1020	N 1125	S 1020	S 1125	H 1020	H 1125	Abmessungen, mm HA	HB	PDX	PDY
16	0.50	1	266LL-16MM01A050M		★		★		★		★		★		☆	0.32	0.03	0.50	1.30
	0.75	1	266LL-16MM01A075M		★		★		★		★		★		☆	0.47	0.04	0.50	1.30
	1.00	1	266LL-16MM01A100M		★		★		★		★		★		☆	0.64	0.06	0.80	1.30
	1.25	1	266LL-16MM01A125M		★		★		★		★		★		☆	0.79	0.07	0.80	1.30
	1.50	1	266LL-16MM01A150M		★		★		★		★		★		☆	0.96	0.09	1.00	1.30
	1.75	1	266LL-16MM01A175M		★		★		★		★		★		☆	1.11	0.11	1.20	1.30
	2.00	1	266LL-16MM01A200M		★		★		★		★		★		☆	1.27	0.12	1.40	1.30
	2.50	1	266LL-16MM01A250M		★		★		★		★		★		☆	1.59	0.16	1.40	1.30
	3.00	1	266LL-16MM01A300M		★		★		★		★		★		☆	1.92	0.19	1.80	1.30
22	3.50	1	266LL-22MM01A350M	★		★		★		★		★		☆		2.24	0.26	2.50	1.64
	4.00	1	266LL-22MM01A400M	★		★		★		★		★		☆		2.56	0.30	2.50	1.64
	4.50	1	266LL-22MM01A450M	★		★		★		★		★		☆		2.89	0.33	2.50	1.64
	5.00	1	266LL-22MM01A500M	★		★		★		★		★		☆		3.21	0.38	2.50	1.35
	5.50	1	266LL-22MM01A550M	★		★		★		★		★		☆		3.54	0.40	2.50	1.06
	6.00	1	266LL-22MM01A600M	★		★		★		★		★		☆		3.86	0.47	2.40	0.87

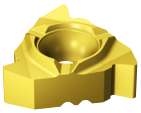
L = Linksausführung

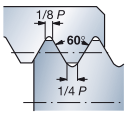
C30 C39 C73 C83 H36 H35 H26

SANDVIK Coromant

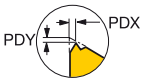
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

UN 60° Vollprofil

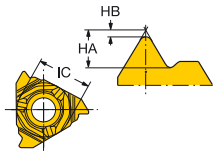




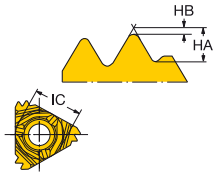
STDNO
TCTR



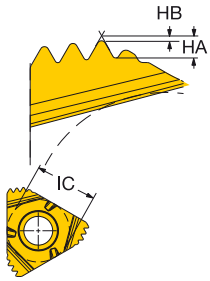
ISO 5864-1978
2A



ISO 5864-1978
2A



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2A



Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	Abmessungen, mm HA	HB	PDX	PDY
16	32.0	1	266RG-16UN01A320M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.59	0.10	0.50	1.30
	28.0	1	266RG-16UN01A280M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.68	0.12	0.80	1.32
	24.0	1	266RG-16UN01A240M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.79	0.14	0.08	1.30
	24.0	1	266RG-16UN01C240M		★			★			★			★			★			☆		0.79	0.14	0.80	1.33
	24.0	1	266RG-16UN01F240E			★			★			★			★			★			☆	0.79	0.14	0.80	1.30
	20.0	1	266RG-16UN01A200M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.95	0.16	0.08	1.30
	20.0	1	266RG-16UN01C200M		★			★			★			★			★			☆		0.95	0.16	0.80	1.33
	20.0	1	266RG-16UN01F200E			★			★			★			★			★			☆	0.95	0.16	0.80	1.30
	18.0	1	266RG-16UN01A180M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.05	0.18	1.00	1.30
	18.0	1	266RG-16UN01C180M		★			★			★			★			★			☆		1.05	0.18	1.00	1.33
	18.0	1	266RG-16UN01F180E			★			★			★			★			★			☆	1.05	0.18	1.00	1.30
	16.0	1	266RG-16UN01A160M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.19	0.20	1.00	1.30
	16.0	1	266RG-16UN01C160M		★			★			★			★			★			☆		1.19	0.20	1.00	1.33
	16.0	1	266RG-16UN01F160E			★			★			★			★			★			☆	1.19	0.20	1.00	1.30
	14.0	1	266RG-16UN01A140M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.35	0.23	1.20	1.30
	14.0	1	266RG-16UN01C140M		★			★			★			★			★			☆		1.35	0.23	1.20	1.33
	14.0	1	266RG-16UN01F140E			★			★			★			★			★			☆	1.35	0.23	1.20	1.30
	13.0	1	266RG-16UN01A130M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.46	0.25	1.40	1.30
	12.0	1	266RG-16UN01A120M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.58	0.28	1.40	1.30
	12.0	1	266RG-16UN01C120M		★			★			★			★			★			☆		1.58	0.28	1.40	1.33
	12.0	1	266RG-16UN01F120E			★			★			★			★			★			☆	1.58	0.28	1.40	1.30
	11.0	1	266RG-16UN01A110M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.72	0.30	1.40	1.30
	10.0	1	266RG-16UN01A100M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.90	0.33	1.40	1.30
	9.0	1	266RG-16UN01A090M		★			★			★			★			★			☆		2.11	0.37	1.80	1.30
	8.0	1	266RG-16UN01A080M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	2.38	0.41	1.80	1.30
	8.0	1	266RG-16UN01C080M		★			★			★			★			★			☆		2.38	0.41	1.80	1.33
	8.0	1	266RG-16UN01F080E			★			★			★			★			★			☆	2.38	0.41	1.80	1.30
22	7.0	1	266RG-22UN01A070M	★			★			★			★			★			☆			2.70	0.49	2.50	1.67
	6.0	1	266RG-22UN01A060M	★			★			★			★			★			☆			3.16	0.57	2.50	1.67
	5.0	1	266RG-22UN01A050M	★			★			★			★			★			☆			3.81	0.69	2.50	1.38
	4.5	1	266RG-22UN01A045M	★			★			★			★			★			☆			4.23	0.77	2.65	1.08
	4.0	1	266RG-22UN01A040M	★			★			★			★			★			☆			4.76	0.87	2.90	0.79

Außengewinde, Rechtsausführung - Wendeschneidplatten in Mehrzahnausführung

	TPI	NT	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	Abmessungen, mm HA	HB	PDX	PDY
16	18.0	3	266RG-16UN03A180M	★	★	★	★	★	1.05	0.18	3.45	2.12
	16.0	2	266RG-16UN02A160M	★	★	★	★	★	1.19	0.20	2.40	1.52
	14.0	2	266RG-16UN02A140M	★	★	★	★	★	1.35	0.23	2.70	1.77
	12.0	2	266RG-16UN02A120M	★	★	★	★	★	1.58	0.28	3.10	1.91

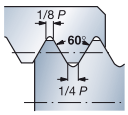
R = Rechtsausführung

C30 C39 C73 C83 H36 H35 H26

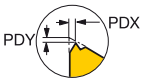
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

UN 60° Vollprofil

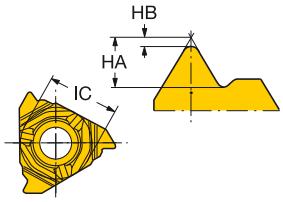




STDNO
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2A



Außengewinde, Linksausführung

	TPI	NT	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	H 1125	Abmessungen, mm HA	HB	PDX	PDY
16	32.0	1	266LG-16UN01A320M	★	★	★	★	★	☆	0.59	0.10	0.50	1.32
	28.0	1	266LG-16UN01A280M	★	★	★	★	★	☆	0.68	0.12	0.80	1.32
	24.0	1	266LG-16UN01A240M	★	★	★	★	★	☆	0.79	0.14	0.80	1.30
	20.0	1	266LG-16UN01A200M	★	★	★	★	★	☆	0.95	0.16	0.80	1.30
	18.0	1	266LG-16UN01A180M	★	★	★	★	★	☆	1.05	0.18	1.00	1.30
	16.0	1	266LG-16UN01A160M	★	★	★	★	★	☆	1.19	0.20	1.00	1.30
	14.0	1	266LG-16UN01A140M	★	★	★	★	★	☆	1.35	0.23	1.20	1.30
	13.0	1	266LG-16UN01A130M	★	★	★	★	★	☆	1.46	0.25	1.40	1.32
	12.0	1	266LG-16UN01A120M	★	★	★	★	★	☆	1.58	0.28	1.40	1.30
	11.0	1	266LG-16UN01A110M	★	★	★	★	★	☆	1.72	0.30	1.40	1.30
	10.0	1	266LG-16UN01A100M	★	★	★	★	★	☆	1.90	0.33	1.40	1.30
	9.0	1	266LG-16UN01A090M	★	★	★	★	★	☆	2.11	0.37	1.80	1.32
	8.0	1	266LG-16UN01A080M	★	★	★	★	★	☆	2.38	0.41	1.80	1.30

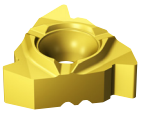
L = Linksausführung

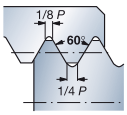
C30 C39 C73 C83 H36 H35 H26

SANDVIK Coromant

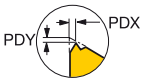
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

UN 60° Vollprofil

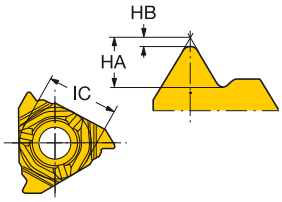




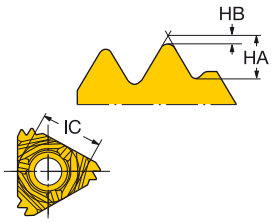
STDNO
TCTR



ISO 5864-1978
2B



ISO 5864-1978
2B



Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	Abmessungen, mm HA	HB	PDX	PDY
16	32.0	1	266RL-16UN01A320M		★			★			★			★			★			☆		0.50	0.05	0.90	1.30
	28.0	1	266RL-16UN01A280M		★			★			★			★			★			☆		0.77	0.14	0.80	1.32
	24.0	1	266RL-16UN01A240M		★			★			★			★			★			☆		0.67	0.06	1.30	1.35
	20.0	1	266RL-16UN01A200M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.80	0.07	0.80	1.30
	20.0	1	266RL-16UN01C200M			★			★			★			★			★			☆	0.80	0.07	0.80	1.30
	18.0	1	266RL-16UN01A180M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.89	0.08	1.00	1.30
	18.0	1	266RL-16UN01C180M			★			★			★			★			★			☆	0.89	0.08	1.00	1.30
	16.0	1	266RL-16UN01A160M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.00	0.09	1.00	1.30
	16.0	1	266RL-16UN01C160M			★			★			★			★			★			☆	1.00	0.09	1.00	1.30
	16.0	1	266RL-16UN01F160E			★			★			★			★			★			☆	1.00	0.09	1.00	1.30
	14.0	1	266RL-16UN01A140M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.13	0.11	1.20	1.30
	14.0	1	266RL-16UN01C140M			★			★			★			★			★			☆	1.13	0.11	1.20	1.30
	12.0	1	266RL-16UN01A120M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.33	0.13	1.40	1.30
	12.0	1	266RL-16UN01C120M			★			★			★			★			★			☆	1.33	0.13	1.40	1.30
	12.0	1	266RL-16UN01F120E			★			★			★			★			★			☆	1.33	0.13	1.40	1.30
	11.0	1	266RL-16UN01A110M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.45	0.14	1.40	1.30
	10.0	1	266RL-16UN01A100M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.59	0.16	1.40	1.30
	9.0	1	266RL-16UN01A090M		★			★			★			★			★			☆		1.77	0.18	1.80	1.30
	8.0	1	266RL-16UN01A080M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	2.00	0.20	1.80	1.30
	8.0	1	266RL-16UN01C080M			★			★			★			★			★			☆	2.00	0.20	1.80	1.30
22	7.0	1	266RL-22UN01A070M	★			★			★			★			★			☆			2.31	0.26	2.50	1.64
	6.0	1	266RL-22UN01A060M	★			★			★			★			★			☆			2.70	0.32	2.50	1.64
	5.0	1	266RL-22UN01A050M	★			★			★			★			★			☆			3.25	0.38	2.50	1.35
	4.5	1	266RL-22UN01A045M	★			★			★			★			★			☆			3.62	0.41	2.50	1.06
	4.0	1	266RL-22UN01A040M	★			★			★			★			★			☆			4.08	0.49	2.60	0.96

Innengewinde, Rechtsausführung - Wendeschneidplatten in Mehrzahnausführung

	TPI	NT	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	Abmessungen, mm HA	HB	PDX	PDY
16	16.0	2	266RL-16UN02A160M	★	★	★	★	★	1.00	0.09	0.80	1.30
	12.0	2	266RL-16UN02A120M	★	★	★	★	★	1.33	0.13	2.95	1.88

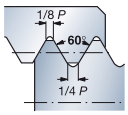
R = Rechtsausführung

C30 C39 C73 C83 H36 H35 H26

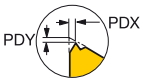
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

UN 60° Vollprofil

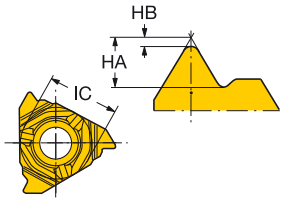




STDNO
TCTR



ISO 5864-1978
2B



B

C

D

E

F

G

H

Innengewinde, Linksausführung

	TPI	NT	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	H 1125	Abmessungen, mm HA	HB	PDX	PDY
16	20.0	1	266LL-16UN01A200M	★	★	★	★	★	☆	0.80	0.07	0.80	1.30
	18.0	1	266LL-16UN01A180M	★	★	★	★	★	☆	0.89	0.08	1.00	1.30
	16.0	1	266LL-16UN01A160M	★	★	★	★	★	☆	1.00	0.09	1.00	1.30
	14.0	1	266LL-16UN01A140M	★	★	★	★	★	☆	1.13	0.11	1.20	1.30
	12.0	1	266LL-16UN01A120M	★	★	★	★	★	☆	1.33	0.13	1.40	1.30
	11.0	1	266LL-16UN01A110M	★	★	★	★	★	☆	1.45	0.14	1.40	1.30
	10.0	1	266LL-16UN01A100M	★	★	★	★	★	☆	1.59	0.16	1.40	1.30
	9.0	1	266LL-16UN01A090M	★	★	★	★	★	☆	1.77	0.18	1.80	1.30
	8.0	1	266LL-16UN01A080M	★	★	★	★	★	☆	2.00	0.20	1.80	1.30

L = Linksausführung

C30 C39 C73 C83 H36 H35 H26

SANDVIK Coromant

CoroThread® 266 Wendschneidplatte zum Gewindedrehen

Whitworth 55° (BSW, BSF, BSP) Vollprofil

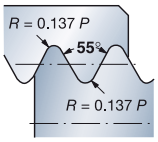
STDNO
STDNO
STDNO
TCTR

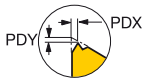
ISO 228-1982
BS-2779-1973
BS-84-1957
A

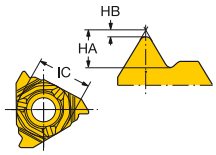
ISO 228-1982
BS-2779-1973
BS-84-1957
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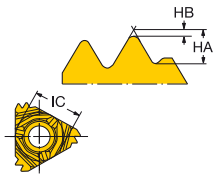
ISO 228-1982
BS-2779-1973
BS-84-1957
A

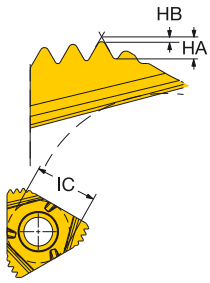












Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	Abmessungen, mm HA	HB	PDX	PDY
16	28.0	1	266RG-16WH01A280M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	0.72	0.13	0.80	1.32
	26.0	1	266RG-16WH01A260M		★			★			★			★			★			☆		0.77	0.14	2.30	1.51
	20.0	1	266RG-16WH01A200M		★			★			★			★			★			☆		1.01	0.18	0.80	1.32
	19.0	1	266RG-16WH01A190M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.06	0.19	0.80	1.32
	19.0	1	266RG-16WH01C190M		★			★			★			★			★			☆		1.06	0.19	0.80	1.33
	19.0	1	266RG-16WH01F190E			★			★			★			★			★			☆	1.06	0.19	0.80	1.32
	18.0	1	266RG-16WH01A180M		★			★			★			★			★			☆		1.12	0.20	1.00	1.32
	16.0	1	266RG-16WH01A160M		★			★			★			★			★			☆		1.26	0.23	1.00	1.32
	14.0	1	266RG-16WH01A140M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.44	0.26	1.20	1.32
	14.0	1	266RG-16WH01C140M		★			★			★			★			★			☆		1.44	0.26	1.20	1.33
	14.0	1	266RG-16WH01F140E			★			★			★			★			★			☆	1.44	0.26	1.20	1.32
	12.0	1	266RG-16WH01A120M		★			★			★			★			★			☆		1.68	0.31	1.40	1.32
	11.0	1	266RG-16WH01A110M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.83	0.34	1.40	1.32
	11.0	1	266RG-16WH01C110M		★			★			★			★			★			☆		1.83	0.34	1.40	1.33
	11.0	1	266RG-16WH01F110E			★			★			★			★			★			☆	1.83	0.34	1.40	1.32
	10.0	1	266RG-16WH01A100M		★			★			★			★			★			☆		2.02	0.37	1.40	1.32
	9.0	1	266RG-16WH01A090M		★			★			★			★			★			☆		2.24	0.42	1.80	1.32
	8.0	1	266RG-16WH01A080M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	2.52	0.47	1.80	1.32
22	7.0	1	266RG-22WH01A070M	★			★			★			★			★			☆			2.88	0.54	2.50	1.67
	6.0	1	266RG-22WH01A060M	★			★			★			★			★			☆			3.37	0.64	2.50	1.67
	5.0	1	266RG-22WH01A050M	★			★			★			★			★			☆			4.04	0.77	2.50	1.38
	4.5	1	266RG-22WH01A045M	★			★			★			★			★			☆			4.49	0.85	2.65	0.98
	4.0	1	266RG-22WH01A040M	★			★			★			★			★			☆			5.06	0.96	2.75	0.59

Außengewinde, Rechtsausführung - Wendeschneidplatten in Mehrzahnausführung

	TPI	NT	Bestellnummer	P 1020	P 1125	M 1020	M 1125	K 1020	K 1125	N 1020	N 1125	S 1020	S 1125	Abmessungen, mm HA	HB	PDX	PDY
16	19.0	3	266RG-16WH03A190M		★		★		★		★		★	1.06	0.19	3.30	2.02
	14.0	2	266RG-16WH02A140M		★		★		★		★		★	1.44	0.26	2.70	1.73
22	11.0	2	266RG-22WH02A110E	★		★		★		★		★		1.83	0.34	3.40	1.87

Außengewinde, Linksausführung

	TPI	NT	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	H 1125	Abmessungen, mm HA	HB	PDX	PDY
16	19.0	1	266LG-16WH01A190M	★	★	★	★	★	☆	1.06	0.19	0.80	1.32
	14.0	1	266LG-16WH01A140M	★	★	★	★	★	☆	1.44	0.26	1.20	1.32
	11.0	1	266LG-16WH01A110M	★	★	★	★	★	☆	1.83	0.34	1.40	1.32

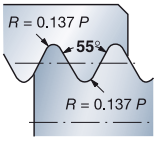
R = Rechtsausführung, L = Linksausführung

C30 C39 C73 C83 H36 H35 H26

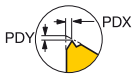
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

Whitworth 55° (BSW, BSF, BSP) Vollprofil

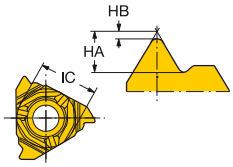




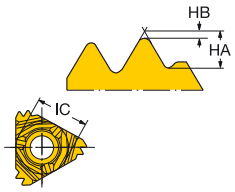
STDNO
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TCTR



ISO 228-1982
BS-2779-1973
BS-84-1957
A



ISO 228-1982
BS-2779-1973
BS-84-1957
A



Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P			M			K			N			S			H			Abmessungen, mm			
				1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	HA	HB	PDX	PDY
16	26.0	1	266RL-16WH01A260M		★			★			★			★			★			☆		0.78	0.14	0.80	1.30
	20.0	1	266RL-16WH01A200M		★			★			★			★			★			☆		0.99	0.17	0.80	1.30
	19.0	1	266RL-16WH01A190M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.05	0.18	0.80	1.30
	18.0	1	266RL-16WH01A180M		★			★			★			★			★			☆		1.97	1.00	1.00	1.30
	16.0	1	266RL-16WH01A160M		★			★			★			★			★			☆		1.25	0.22	1.00	1.30
	14.0	1	266RL-16WH01A140M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.43	0.25	1.20	1.30
	14.0	1	266RL-16WH01C140M			★			★			★			★			★			☆	1.43	0.25	1.20	1.30
	14.0	1	266RL-16WH01F140E			★			★			★			★			★			☆	1.43	0.25	1.20	1.30
	12.0	1	266RL-16WH01A120M		★			★			★			★			★			☆		1.67	0.30	1.40	1.30
	11.0	1	266RL-16WH01A110M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.83	0.33	1.40	1.30
	11.0	1	266RL-16WH01C110M			★			★			★			★			★			☆	1.83	0.33	1.40	1.30
	11.0	1	266RL-16WH01F110E			★			★			★			★			★			☆	1.83	0.33	1.40	1.30
	10.0	1	266RL-16WH01A100M		★			★			★			★			★			☆		2.02	0.37	1.40	1.30
	9.0	1	266RL-16WH01A090M		★			★			★			★			★			☆		2.24	0.41	1.80	1.30
	8.0	1	266RL-16WH01A080M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	2.53	0.47	1.80	1.30
22	7.0	1	266RL-22WH01A070M	★			★			★			★			★			☆			2.88	0.53	2.50	1.64
	6.0	1	266RL-22WH01A060M	★			★			★			★			★			☆			3.36	0.62	2.50	1.64
	5.0	1	266RL-22WH01A050M	★			★			★			★			★			☆			4.03	0.76	2.50	1.35
	4.5	1	266RL-22WH01A045M	★			★			★			★			★			☆			4.48	0.85	2.65	0.96
	4.0	1	266RL-22WH01A040M	★			★			★			★			★			☆			5.04	0.96	2.75	0.67

Innengewinde, Rechtsausführung - Wendeschneidplatten in Mehrzahnausführung

	TPI	NT	Bestellnummer	P		M		K		N		S		Abmessungen, mm			
				1020	1125	1020	1125	1020	1125	1020	1125	1020	1125	HA	HB	PDX	PDY
16	14.0	2	266RL-16WH02A140M		★		★		★		★		★	1.43	0.25	2.70	1.69
22	11.0	2	266RL-22WH02A110E	★		★		★		★		★		1.83	0.33	3.40	1.83

Innengewinde, Linksausführung

	TPI	NT	Bestellnummer	P	M	K	N	S	H	Abmessungen, mm			
				1125	1125	1125	1125	1125	1125	HA	HB	PDX	PDY
16	14.0	1	266LL-16WH01A140M	★	★	★	★	★	☆	1.43	0.25	1.20	1.30
	11.0	1	266LL-16WH01A110M	★	★	★	★	★	☆	1.83	0.33	1.40	1.30

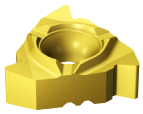
R = Rechtsausführung, L = Linksausführung

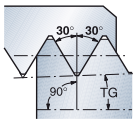
C30 C39 C73 C83 H36 H35 H26

SANDVIK Coromant

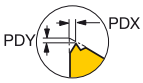
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

NPT 60° (NPSC, NPTR, LINE PIPE) Vollprofil

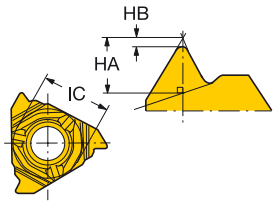




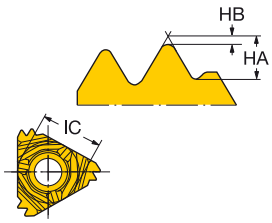
STDNO



ANSI B.1.20.1-1983



ANSI B.1.20.1-1983



Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm				
				1125	1135	1125	1135	1125	1135	1125	1135	1125	1135	1125	1135	HA	HB	PDX	PDY	TG
16	27.0	1	266RG-16NT01A270M	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	0.76	0.05	0.80	1.03	0.03
	18.0	1	266RG-16NT01A180M	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	1.14	0.08	1.00	1.03	0.03
	14.0	1	266RG-16NT01A140M	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	1.46	0.09	1.20	1.03	0.03
	14.0	1	266RG-16NT01C140M	★		★		★		★		★		☆		1.46	0.09	1.20	1.03	0.03
	14.0	1	266RG-16NT01F140E		★		★		★		★		★		☆	1.46	0.09	1.20	1.03	0.03
	11.5	1	266RG-16NT01A115M	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	1.79	0.11	1.40	1.03	0.03
	11.5	1	266RG-16NT01C115M	★		★		★		★		★		☆		1.79	0.11	1.40	1.03	0.03
	11.5	1	266RG-16NT01F115E		★		★		★		★		★		☆	1.79	0.11	1.40	1.03	0.03
	8.0	1	266RG-16NT01A080M	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	2.57	0.14	1.60	1.03	0.03
	8.0	1	266RG-16NT01C080M	★		★		★		★		★		☆		2.57	0.14	1.60	1.03	0.03

Außengewinde, Rechtsausführung - Wendeschneidplatten in Mehrzahnausführung

	TPI	NT	Bestellnummer	P	M	K	N	S	Abmessungen, mm				
				1020	1020	1020	1020	1020	HA	HB	PDX	PDY	TG
22	11.5	2	266RG-22NT02A115E	★	★	★	★	★	1.79	0.11	3.40	1.67	0.03

Außengewinde, Linksausführung

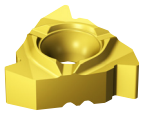
	TPI	NT	Bestellnummer	P	M	K	N	S	H	Abmessungen, mm				
				1125	1125	1125	1125	1125	1125	HA	HB	PDX	PDY	TG
16	27.0	1	266LG-16NT01A270M	★	★	★	★	★	☆	0.76	0.05	0.80	1.03	0.03
	18.0	1	266LG-16NT01A180M	★	★	★	★	★	☆	1.14	0.08	1.00	1.03	0.03
	14.0	1	266LG-16NT01A140M	★	★	★	★	★	☆	1.46	0.09	1.20	1.03	0.03
	11.5	1	266LG-16NT01A115M	★	★	★	★	★	☆	1.79	0.11	1.40	1.03	0.03
	8.0	1	266LG-16NT01A080M	★	★	★	★	★	☆	2.57	0.14	1.60	1.03	0.03

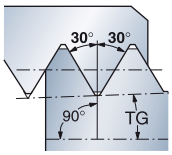
R = Rechtsausführung, L = Linksausführung

C30 C39 C73 C83 H36 H35 H26

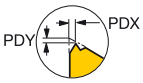
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

NPT 60° (NPSC, NPTR, LINE PIPE) Vollprofil

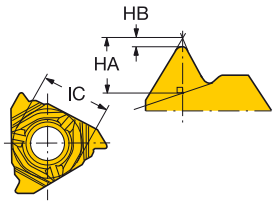




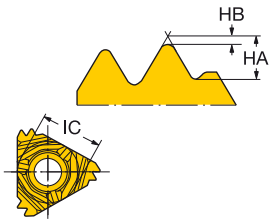
STDNO



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Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm				
				1125	1135	1125	1135	1125	1135	1125	1135	1125	1135	1125	1135	HA	HB	PDX	PDY	TG
16	14.0	1	266RL-16NT01A140M	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	1.46	0.09	1.20	1.01	0.03
	14.0	1	266RL-16NT01C140M		★		★		★		★		★		☆	1.46	0.09	1.20	1.01	0.03
	14.0	1	266RL-16NT01F140E		★		★		★		★		★		☆	1.46	0.09	1.20	1.01	0.03
	11.5	1	266RL-16NT01A115M	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	1.78	0.11	1.40	1.01	0.03
	11.5	1	266RL-16NT01C115M		★		★		★		★		★		☆	1.78	0.11	1.40	1.01	0.03
	11.5	1	266RL-16NT01F115E		★		★		★		★		★		☆	1.78	0.11	1.40	1.01	0.03
	8.0	1	266RL-16NT01A080M	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	2.57	0.14	1.60	1.01	0.03
	8.0	1	266RL-16NT01C080M		★		★		★		★		★		☆	2.57	0.14	1.60	1.01	0.03

Innengewinde, Rechtsausführung - Wendeschneidplatten in Mehrzahnausführung

	TPI	NT	Bestellnummer	P	M	K	N	S	Abmessungen, mm				
				1020	1020	1020	1020	1020	HA	HB	PDX	PDY	TG
22	11.5	2	266RL-22NT02A115E	★	★	★	★	★	1.79	0.11	3.40	1.64	0.03

Innengewinde, Linksausführung

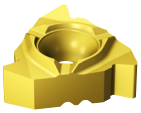
	TPI	NT	Bestellnummer	P	M	K	N	S	H	Abmessungen, mm				
				1125	1125	1125	1125	1125	1125	HA	HB	PDX	PDY	TG
16	14.0	1	266LL-16NT01A140M	★	★	★	★	★	☆	1.46	0.09	1.20	1.01	0.03
	11.5	1	266LL-16NT01A115M	★	★	★	★	★	☆	1.79	0.11	1.40	1.01	0.03
	8.0	1	266LL-16NT01A080M	★	★	★	★	★	☆	2.57	0.14	1.60	1.01	0.03

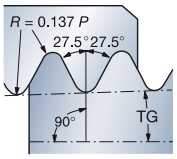
R = Rechtsausführung, L = Linksausführung

C30 C39 C73 C83 H36 H35 H26

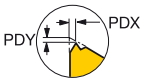
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

BSPT 55° Vollprofil

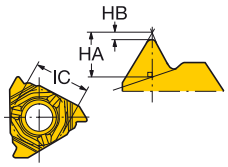




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BS21:1985



Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm				
				1125	1135	1125	1135	1125	1135	1125	1135	1125	1135	1125	1135	HA	HB	PDX	PDY	TG
16	28.0	1	266RG-16PT01A280E	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	0.70	0.13	0.80	1.32	0.03
	19.0	1	266RG-16PT01A190E	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	1.04	0.19	0.80	1.32	0.03
	14.0	1	266RG-16PT01A140E	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	1.41	0.26	1.20	1.32	0.03
	11.0	1	266RG-16PT01A110E	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	1.80	0.34	1.40	1.32	0.03
	8.0	1	266RG-16PT01A080E	★		★		★		★		★		☆		2.47	0.47	1.80	1.32	0.03

Außengewinde, Linksausführung

	TPI	NT	Bestellnummer	P	M	K	N	S	H	Abmessungen, mm				
				1125	1125	1125	1125	1125	1125	HA	HB	PDX	PDY	TG
16	19.0	1	266LG-16PT01A190E	★	★	★	★	★	☆	1.04	0.19	0.80	1.32	0.03
	14.0	1	266LG-16PT01A140E	★	★	★	★	★	☆	1.41	0.26	1.20	1.32	0.03
	11.0	1	266LG-16PT01A110E	★	★	★	★	★	☆	1.80	0.34	1.40	1.32	0.03

Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm				
				1125	1135	1125	1135	1125	1135	1125	1135	1125	1135	1125	1135	HA	HB	PDX	PDY	TG
16	28.0	1	266RL-16PT01A280E	★		★		★		★		★		☆		0.71	0.12	0.80	1.30	0.03
	19.0	1	266RL-16PT01A190E	★		★		★		★		★		☆		1.03	0.18	0.80	1.30	0.03
	14.0	1	266RL-16PT01A140E	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	1.40	0.25	1.20	1.30	0.03
	11.0	1	266RL-16PT01A110E	★	☆	☆	★	★	☆	★	☆	☆	★	☆	☆	1.80	0.33	1.40	1.30	0.03
	8.0	1	266RL-16PT01A080E	★		★		★		★		★		☆		2.48	0.47	1.80	1.30	0.03

Innengewinde, Linksausführung

	TPI	NT	Bestellnummer	P	M	K	N	S	H	Abmessungen, mm				
				1125	1125	1125	1125	1125	1125	HA	HB	PDX	PDY	TG
16	19.0	1	266LL-16PT01A190E	★	★	★	★	★	☆	1.03	0.18	0.80	1.30	0.03
	14.0	1	266LL-16PT01A140E	★	★	★	★	★	☆	1.40	0.25	1.20	1.30	0.03
	11.0	1	266LL-16PT01A110E	★	★	★	★	★	☆	1.80	0.33	1.40	1.30	0.03

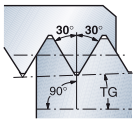
R = Rechtsausführung, L = Linksausführung

C30 C39 C73 C83 H36 H35 H26

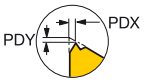
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

NPTF 60° Vollprofil

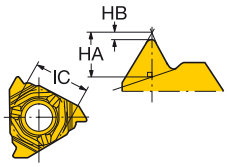




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Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	H 1125	Abmessungen, mm HA	HB	PDX	PDY	TG
16	27.0	1	266RG-16NF01A270E	★	★	★	★	★	☆	0.75	0.11	0.80	1.03	0.03
	18.0	1	266RG-16NF01A180E	★	★	★	★	★	☆	1.14	0.13	1.00	1.03	0.03
	14.0	1	266RG-16NF01A140E	★	★	★	★	★	☆	1.49	0.13	1.20	1.03	0.03
	11.5	1	266RG-16NF01A115E	★	★	★	★	★	☆	1.81	0.17	1.40	1.03	0.03
	8.0	1	266RG-16NF01A080E	★	★	★	★	★	☆	2.60	0.21	1.60	1.03	0.03

Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	H 1125	Abmessungen, mm HA	HB	PDX	PDY	TG
16	14.0	1	266RL-16NF01A140E	★	★	★	★	★	☆	1.49	0.13	1.20	1.01	0.03
	11.5	1	266RL-16NF01A115E	★	★	★	★	★	☆	1.81	0.17	1.40	1.01	0.03
	8.0	1	266RL-16NF01A080E	★	★	★	★	★	☆	2.60	0.21	1.60	1.01	0.03

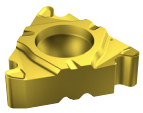
R = Rechtsausführung

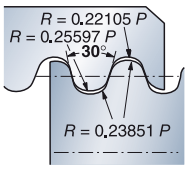
C30 C39 C73 C83 H36 H35 H26

SANDVIK Coromant

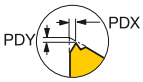
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

Rund 30° Vollprofil

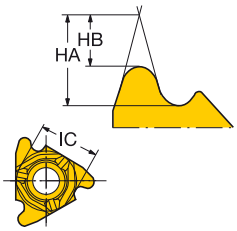




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Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	Abmessungen, mm HA	HB	PDX	PDY
16	10.0	1	266RG-16RN01A100M		★			★			★			★			★			☆		2.97	1.72	0.85	1.33
	8.0	1	266RG-16RN01A080M		★			★			★			★			★			☆		3.72	2.14	1.05	1.38
	8.0	1	266RG-16RN01F080E			★			★			★			★			★			☆	3.72	2.14	1.05	1.37
	6.0	1	266RG-16RN01A060M		★			★			★			★			★			☆		4.98	2.86	1.50	1.43
	6.0	1	266RG-16RN01F060E			★			★			★			★			★			☆	4.98	2.86	1.50	1.43
22	4.0	1	266RG-22RN01A040M	★			★			★			★			★			☆			7.45	4.30	2.60	1.38
	4.0	1	266RG-22RN01F040E	★			★			★			★			★			☆			7.45	4.30	2.60	1.38

Außengewinde, Linksausführung

	TPI	NT	Bestellnummer	P 1020	P 1125	M 1020	M 1125	K 1020	K 1125	N 1020	N 1125	S 1020	S 1125	H 1020	H 1125	Abmessungen, mm HA	HB	PDX	PDY
16	10.0	1	266LG-16RN01A100M		★		★		★		★		★		☆	2.97	1.72	0.85	1.32
	8.0	1	266LG-16RN01A080M		★		★		★		★		★		☆	3.72	2.14	1.05	1.32
	6.0	1	266LG-16RN01A060M		★		★		★		★		★		☆	4.98	2.86	1.50	1.43
22	4.0	1	266LG-22RN01A040M	★		★		★		★		★		☆		7.45	4.30	2.60	1.38

Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1020	P 1125	P 1135	M 1020	M 1125	M 1135	K 1020	K 1125	K 1135	N 1020	N 1125	N 1135	S 1020	S 1125	S 1135	H 1020	H 1125	H 1135	Abmessungen, mm HA	HB	PDX	PDY
16	10.0	1	266RL-16RN01A100M		★			★			★			★			★			☆		2.87	1.58	0.85	1.30
	8.0	1	266RL-16RN01A080M		★			★			★			★			★			☆		3.56	1.97	1.05	1.30
	6.0	1	266RL-16RN01A060M		★			★			★			★			★			☆		4.79	2.66	1.35	1.50
	6.0	1	266RL-16RN01F060E			★			★			★			★			★			☆	4.79	2.66	1.35	1.45
22	4.0	1	266RL-22RN01A040M	★			★			★			★			★			☆			7.17	3.98	2.60	1.35
	4.0	1	266RL-22RN01F040E	★			★			★			★			★			☆			7.17	3.98	2.60	1.35

Innengewinde, Linksausführung

	TPI	NT	Bestellnummer	P 1020	P 1125	M 1020	M 1125	K 1020	K 1125	N 1020	N 1125	S 1020	S 1125	H 1020	H 1125	Abmessungen, mm HA	HB	PDX	PDY
16	10.0	1	266LL-16RN01A100M		★		★		★		★		★		☆	2.87	1.58	0.85	1.30
	8.0	1	266LL-16RN01A080M		★		★		★		★		★		☆	3.59	2.00	1.05	1.30
	6.0	1	266LL-16RN01A060M		★		★		★		★		★		☆	4.79	2.66	1.35	1.45
22	4.0	1	266LL-22RN01A040M	★		★		★		★		★		☆		7.17	3.98	2.60	1.35

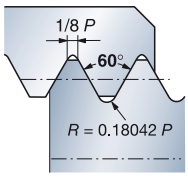
R = Rechtsausführung, L = Linksausführung

C30 C39 C73 C83 H36 H35 H26

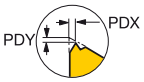
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

MJ 60° Vollprofil

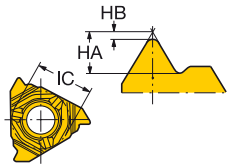




STDNO
TCTR



ISO 5855-1983
IT 4-6



Außengewinde, Rechtsausführung

	TP	NT	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	H 1125	Abmessungen, mm HA	HB	PDX	PDY
16	1.50	1	266RG-16MJ01A150E	★	★	★	★	★	☆	1.12	0.25	1.00	1.32
	2.00	1	266RG-16MJ01A200E	★	★	★	★	★	☆	1.50	0.34	1.40	1.32

Außengewinde, Linksausführung

	TP	NT	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	H 1125	Abmessungen, mm HA	HB	PDX	PDY
16	1.50	1	266LG-16MJ01A150E	★	★	★	★	★	☆	1.12	0.25	1.00	1.32
	2.00	1	266LG-16MJ01A200E	★	★	★	★	★	☆	1.50	0.34	1.40	1.32

R = Rechtsausführung, L = Linksausführung

Innengewinde

Achtung: Zum Drehen eines MJ Gewindes ist eine CoroTurn 107 Bohrstange und Wendeschneidplatte zur Erstellung des korrekten Innendurchmessers zu verwenden. Anschließend wird das Gewinde mit einer entsprechenden ISO 60° (MM) Wendeschneidplatte erstellt.

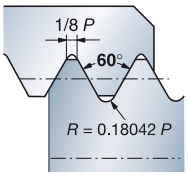
C30 C39 C73 C83 H36 H35 H26

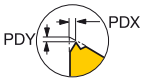
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

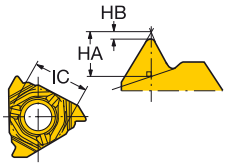
UNJ 60° Vollprofil

STDNO ISO 3161-1977
STDNO BS 4084-1977
TCTR 3A









Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1125	M 1125	K 1125	N 1125	S 1125	H 1125	HA	HB	PDX	PDY
16	32.0	1	266RG-16NJ01A320E	★	★	★	★	★	☆	0.59	0.13	0.50	1.32
	28.0	1	266RG-16NJ01A280E	★	★	★	★	★	☆	0.67	0.15	0.80	1.32
	24.0	1	266RG-16NJ01A240E	★	★	★	★	★	☆	0.79	0.18	0.80	1.32
	20.0	1	266RG-16NJ01A200E	★	★	★	★	★	☆	0.94	0.21	1.00	1.32
	18.0	1	266RG-16NJ01A180E	★	★	★	★	★	☆	1.05	0.23	1.00	1.32
	16.0	1	266RG-16NJ01A160E	★	★	★	★	★	☆	1.18	0.26	1.00	1.32
	14.0	1	266RG-16NJ01A140E	★	★	★	★	★	☆	1.35	0.30	1.20	1.32
	12.0	1	266RG-16NJ01A120E	★	★	★	★	★	☆	1.58	0.36	1.40	1.32
	10.0	1	266RG-16NJ01A100E	★	★	★	★	★	☆	1.89	0.42	1.40	1.32
	8.0	1	266RG-16NJ01A080E	★	★	★	★	★	☆	2.38	0.53	1.80	1.32

Abmessungen, mm

R = Rechtsausführung

Innengewinde

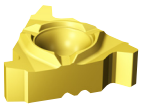
Achtung: Zum Drehen eines UNJ Innengewindes ist eine CoroTurn 107 Bohrstange und Wendeschneidplatte zur Bearbeitung des korrekten Innendurchmessers zu verwenden. Anschließend wird das Gewinde mit einer entsprechenden UN 60° Wendeschneidplatte erstellt.

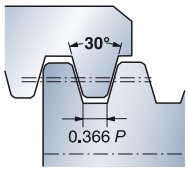
C30 C39 C73 C83 H36 H35 H26

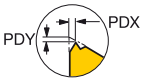
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

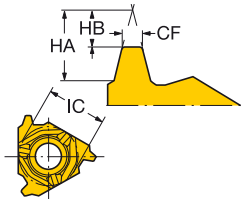
ISO Trapezförmig 30° Kein Vollprofil, Gewindespitzen verrundet

STDNO ISO 2901-2904
STDNO DIN 103-1977
TCTR 7









Außengewinde, Rechtsausführung

				P		M		K		N		S		H		Abmessungen, mm				
	TP	NT	Bestellnummer	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	1.50	1	266RG-16TR01F150E		★		★		★		★		★		☆	0.5	1.85	0.88	1.00	1.32
	2.00	1	266RG-16TR01F200E		★		★		★		★		★		☆	0.6	2.44	1.13	1.10	1.32
	3.00	1	266RG-16TR01F300E		★		★		★		★		★		☆	1.0	3.63	1.82	1.60	1.23
22	4.00	1	266RG-22TR01F400E	★		★		★		★		★		☆		1.3	4.82	2.50	1.90	1.38
	5.00	1	266RG-22TR01F500E	★		★		★		★		★		☆		1.7	6.01	3.18	2.10	1.38
	6.00	1	266RG-22TR01F600E	★		★		★		★		★		☆		1.9	7.20	3.62	2.40	0.79
	7.00	1	266RG-22TR01F700E	★		★		★		★		★		☆		2.3	8.38	4.31	2.40	0.79
27	8.00	1	266RG-27TR01F800E	★		★		★		★		★		☆		2.7	9.57	5.00	3.30	0.54

Außengewinde, Linksausführung

				P		M		K		N		S		H		Abmessungen, mm				
	TP	NT	Bestellnummer	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	1.50	1	266LG-16TR01F150E		★		★		★		★		★		☆	0.5	1.85	0.88	1.00	1.32
	2.00	1	266LG-16TR01F200E		★		★		★		★		★		☆	0.6	2.44	1.13	1.10	1.33
	3.00	1	266LG-16TR01F300E		★		★		★		★		★		☆	1.0	3.63	1.82	1.60	1.23
22	4.00	1	266LG-22TR01F400E	★		★		★		★		★		☆		1.3	4.82	2.50	1.90	1.38
	5.00	1	266LG-22TR01F500E	★		★		★		★		★		☆		1.7	6.01	3.18	2.10	1.38
	6.00	1	266LG-22TR01F600E	★		★		★		★		★		☆		1.9	7.20	3.62	2.40	0.79
	7.00	1	266LG-22TR01F700E	★		★		★		★		★		☆		2.3	8.38	4.31	2.40	0.79

Innengewinde, Rechtsausführung

				P		M		K		N		S		H		Abmessungen, mm				
	TP	NT	Bestellnummer	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	2.00	1	266RL-16TR01F200E		★		★		★		★		★		☆	0.6	2.41	1.08	1.10	1.30
	3.00	1	266RL-16TR01F300E		★		★		★		★		★		☆	0.9	3.59	1.76	1.60	1.21
22	4.00	1	266RL-22TR01F400E	★		★		★		★		★		☆		1.3	4.77	2.45	1.90	1.35
	5.00	1	266RL-22TR01F500E	★		★		★		★		★		☆		1.7	5.96	3.13	2.10	1.35
	6.00	1	266RL-22TR01F600E	★		★		★		★		★		☆		1.9	7.14	3.56	2.40	0.77
	7.00	1	266RL-22TR01F700E	★		★		★		★		★		☆		2.3	8.32	4.25	2.40	0.96
27	8.00	1	266RL-27TR01F800E	★		★		★		★		★		☆		2.6	9.49	4.93	3.30	0.54

Innengewinde, Linksausführung

				P		M		K		N		S		H		Abmessungen, mm				
	TP	NT	Bestellnummer	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	2.00	1	266LL-16TR01F200E		★		★		★		★		★		☆	0.6	2.41	1.08	1.20	1.30
	3.00	1	266LL-16TR01F300E		★		★		★		★		★		☆	0.9	3.59	1.76	1.35	1.45
22	4.00	1	266LL-22TR01F400E	★		★		★		★		★		☆		1.3	4.77	2.45	1.90	1.35
	5.00	1	266LL-22TR01F500E	★		★		★		★		★		☆		1.7	5.96	3.13	2.10	1.35
	6.00	1	266LL-22TR01F600E	★		★		★		★		★		☆		1.9	7.14	3.56	2.40	0.77
	7.00	1	266LL-22TR01F700E	★		★		★		★		★		☆		2.3	8.32	4.25	2.40	0.96

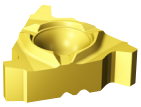
R = Rechtsausführung, L = Linksausführung

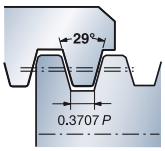
C30 C39 C73 C83 H36 H35 H26

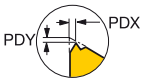
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

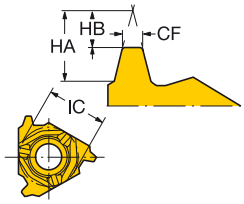
Ausführung ACME 29° Kein Vollprofil, Gewindespitzen verrundet

STDNO ANSI B1.5-1988
TCTR 2G









Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm				
				1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	16.0	1	266RG-16AC01F160E		★		★		★		★		★		☆	0.5	1.98	1.04	1.00	1.33
	14.0	1	266RG-16AC01F140E		★		★		★		★		★		☆	0.6	2.26	1.21	1.10	1.33
	12.0	1	266RG-16AC01F120E		★		★		★		★		★		☆	0.7	2.64	1.43	1.20	1.33
	10.0	1	266RG-16AC01F100E		★		★		★		★		★		☆	0.8	3.16	1.61	1.30	1.32
	8.0	1	266RG-16AC01F080E		★		★		★		★		★		☆	1.1	3.94	2.08	1.50	1.23
22	6.0	1	266RG-22AC01F060E	★		★		★		★		★		☆		1.5	5.25	2.84	1.90	1.38
	5.0	1	266RG-22AC01F050E	★		★		★		★		★		☆		1.8	6.29	3.47	2.10	1.38
	4.0	1	266RG-22AC01F040E	★		★		★		★		★		☆		2.3	7.87	4.41	2.40	0.79
27	3.0	1	266RG-27AC01F030E	★		★		★		★		★		☆		3.1	10.47	5.95	3.30	0.54

Außengewinde, Linksausführung

	TPI	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm				
				1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	12.0	1	266LG-16AC01F120E		★		★		★		★		★		☆	0.7	2.64	1.43	1.20	1.33
	10.0	1	266LG-16AC01F100E		★		★		★		★		★		☆	0.8	3.16	1.61	1.30	1.33
	8.0	1	266LG-16AC01F080E		★		★		★		★		★		☆	1.1	3.94	2.08	1.50	1.23
22	6.0	1	266LG-22AC01F060E	★		★		★		★		★		☆		1.5	5.25	2.84	1.90	1.38
	5.0	1	266LG-22AC01F050E	★		★		★		★		★		☆		1.8	6.29	3.47	2.10	1.38
	4.0	1	266LG-22AC01F040E	★		★		★		★		★		☆		2.3	7.87	4.41	2.40	0.79

Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P			M			K			N			S			H			Abmessungen, mm				
				1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	CF	HA	HB	PDX	PDY
16	16.0	1	266RL-16AC01F160E			★			★			★			★			★			☆	0.5	1.97	1.00	1.00	1.30
	14.0	1	266RL-16AC01F140E			★			★			★			★			★			☆	0.6	2.25	1.16	1.10	1.30
	12.0	1	266RL-16AC01F120E			★			★			★			★			★			☆	0.7	2.62	1.37	1.20	1.30
	10.0	1	266RL-16AC01F100E			★			★			★			★			★			☆	0.8	3.13	1.54	1.30	1.30
	8.0	1	266RL-16AC01F080E			★			★			★			★			★			☆	1.0	3.90	2.00	1.50	1.21
22	6.0	1	266RL-22AC01A060M		★	☆		☆	★		★	☆		★	☆		☆	★		☆	☆	1.4	5.19	2.76	1.90	1.01
	6.0	1	266RL-22AC01F060E	★			★			★			★			★			☆			1.4	5.19	2.76	1.90	1.35
	5.0	1	266RL-22AC01F050E	★			★			★			★			★			☆			1.7	6.22	3.37	2.10	0.96
	4.0	1	266RL-22AC01F040E	★			★			★			★			★			☆			2.2	7.77	4.28	2.40	0.87
27	3.0	1	266RL-27AC01F030E	★			★			★			★			★			☆			3.0	10.31	5.80	3.30	0.54

Innengewinde, Linksausführung

	TPI	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm				
				1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	12.0	1	266LL-16AC01F120E		★		★		★		★		★		☆	0.7	2.62	1.37	1.20	1.30
	10.0	1	266LL-16AC01F100E		★		★		★		★		★		☆	0.8	3.13	1.54	1.30	1.30
	8.0	1	266LL-16AC01F080E		★		★		★		★		★		☆	1.0	3.90	2.00	1.50	1.21
22	6.0	1	266LL-22AC01F060E	★		★		★		★		★		☆		1.4	5.19	2.76	1.90	1.35
	5.0	1	266LL-22AC01F050E	★		★		★		★		★		☆		1.7	6.22	3.37	2.00	0.96
	4.0	1	266LL-22AC01F040E	★		★		★		★		★		☆		2.2	7.77	4.28	2.40	0.70

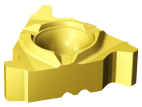
R = Rechtsausführung, L = Linksausführung

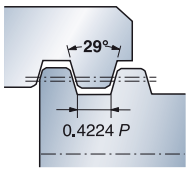
C30 C39 C73 C83 H36 H35 H26

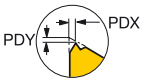
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

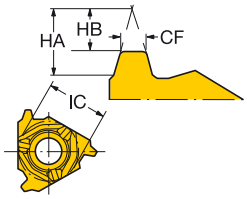
Ausführung STUB-ACME 29° Kein Vollprofil, Gewindespitzen verrundet

STDNO ANSI B1.8-1988
TCTR 2G









Außengewinde, Rechtsausführung

				P		M		K		N		S		H		Abmessungen, mm				
	TPI	NT	Bestellnummer	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	16.0	1	266RG-16SA01F160E		★		★		★		★		★		☆	0.6	1.86	1.21	1.50	1.23
	14.0	1	266RG-16SA01F140E		★		★		★		★		★		☆	0.7	2.12	1.40	1.85	1.30
	12.0	1	266RG-16SA01F120E		★		★		★		★		★		☆	0.9	2.47	1.65	1.10	1.32
	10.0	1	266RG-16SA01F100E		★		★		★		★		★		☆	1.0	2.95	1.87	1.20	1.32
	8.0	1	266RG-16SA01F080E		★		★		★		★		★		☆	1.2	3.67	2.39	1.50	1.53
22	6.0	1	266RG-22SA01F060E	★		★		★		★		★		☆		1.7	4.86	3.27	1.80	1.67
	5.0	1	266RG-22SA01F050E	★		★		★		★		★		☆		2.1	5.83	3.98	2.00	1.67
	4.0	1	266RG-22SA01F040E	★		★		★		★		★		☆		2.6	7.27	5.05	2.40	1.67
27	3.0	1	266RG-27SA01F030E	★		★		★		★		★		☆		3.5	9.66	6.81	3.10	1.72

Außengewinde, Linksausführung

				P		M		K		N		S		H		Abmessungen, mm				
	TPI	NT	Bestellnummer	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	16.0	1	266LG-16SA01F160E		★		★		★		★		★		☆	0.6	1.86	1.21	1.30	1.30
	14.0	1	266LG-16SA01F140E		★		★		★		★		★		☆	0.7	2.12	1.40	1.10	1.32
	12.0	1	266LG-16SA01F120E		★		★		★		★		★		☆	0.9	2.47	1.65	1.50	1.30
	10.0	1	266LG-16SA01F100E		★		★		★		★		★		☆	1.0	2.95	1.87	1.30	1.30
	8.0	1	266LG-16SA01F080E		★		★		★		★		★		☆	1.2	3.67	2.89	1.10	1.30
22	6.0	1	266LG-22SA01F060E	★		★		★		★		★		☆		1.7	4.86	3.27	1.80	1.67
	5.0	1	266LG-22SA01F050E	★		★		★		★		★		☆		2.1	5.83	3.98	2.00	1.67
	4.0	1	266LG-22SA01F040E	★		★		★		★		★		☆		2.6	7.27	5.05	2.40	1.67

Innengewinde, Rechtsausführung

				P		M		K		N		S		H		Abmessungen, mm				
	TPI	NT	Bestellnummer	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	16.0	1	266RL-16SA01F160E		★		★		★		★		★		☆	0.6	1.81	1.15	1.00	1.30
	14.0	1	266RL-16SA01F140E		★		★		★		★		★		☆	0.7	2.07	1.34	0.80	1.30
	12.0	1	266RL-16SA01F120E		★		★		★		★		★		☆	0.9	2.40	1.59	1.10	1.30
	10.0	1	266RL-16SA01F100E		★		★		★		★		★		☆	0.9	2.88	1.80	1.20	1.30
	8.0	1	266RL-16SA01F080E		★		★		★		★		★		☆	1.2	3.59	2.31	1.50	1.50
22	6.0	1	266RL-22SA01F060E	★		★		★		★		★		☆		1.6	4.77	3.18	1.80	1.64
	5.0	1	266RL-22SA01F050E	★		★		★		★		★		☆		2.0	5.71	3.87	2.00	1.64
	4.0	1	266RL-22SA01F040E	★		★		★		★		★		☆		2.5	7.13	4.91	2.40	1.64
27	3.0	1	266RL-27SA01F030E	★		★		★		★		★		☆		3.4	9.49	6.64	3.10	1.72

Innengewinde, Linksausführung

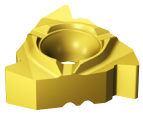
				P		M		K		N		S		H		Abmessungen, mm				
	TPI	NT	Bestellnummer	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	1020	1135	CF	HA	HB	PDX	PDY
16	12.0	1	266LL-16SA01F120E		★		★		★		★		★		☆	0.9	2.40	1.59	1.20	1.32
	10.0	1	266LL-16SA01F100E		★		★		★		★		★		☆	0.9	2.88	1.80	1.50	1.52
	8.0	1	266LL-16SA01F080E		★		★		★		★		★		☆	1.2	3.59	2.31	1.05	1.30
22	6.0	1	266LL-22SA01F060E	★		★		★		★		★		☆		1.6	4.77	3.18	1.80	1.64
	5.0	1	266LL-22SA01F050E	★		★		★		★		★		☆		2.0	5.71	3.87	2.00	1.64
	4.0	1	266LL-22SA01F040E	★		★		★		★		★		☆		2.5	7.13	4.91	2.40	1.64

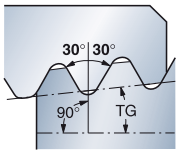
R = Rechtsausführung, L = Linksausführung

C30 C39 C73 C83 H36 H35 H26

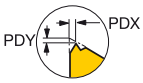
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

API 60° Vollprofil, Schulterverbindung

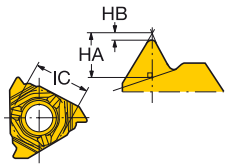




STDNO



API SPEC. 7



Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm				
				1020	1125	1020	1125	1020	1125	1020	1125	1020	1125	1020	1125	HA	HB	PDX	PDY	TG
22	5.0	1	266RG-22V401A0503E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	3.48	0.50	2.50	1.38	0.13
	4.0	1	266RG-22V381A0402E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	4.03	0.95	2.50	1.67	0.08
	4.0	1	266RG-22V381A0403E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	4.02	0.95	2.60	1.72	0.13
	4.0	1	266RG-22V501A0402E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	4.36	0.62	2.80	0.98	0.08
	4.0	1	266RG-22V501A0403E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	4.35	0.62	2.80	1.08	0.13
27	5.0	1	266RG-27V401A0503E		★		★		★		★		★		☆	3.48	0.50	2.50	1.92	0.13
	4.0	1	266RG-27V381A0402E		★		★		★		★		★		☆	4.03	0.95	2.60	2.41	0.08
	4.0	1	266RG-27V381A0403E		★		★		★		★		★		☆	4.02	0.95	2.70	2.41	0.13
	4.0	1	266RG-27V501A0402E		★		★		★		★		★		☆	4.36	0.62	2.80	1.92	0.08
	4.0	1	266RG-27V501A0403E		★		★		★		★		★		☆	4.35	0.62	2.90	1.92	0.13

Innengewinde, Rechtsausführung

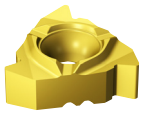
	TPI	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm				
				1020	1125	1020	1125	1020	1125	1020	1125	1020	1125	1020	1125	HA	HB	PDX	PDY	TG
22	5.0	1	266RL-22V401A0503E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	3.48	0.50	2.50	1.35	0.13
	4.0	1	266RL-22V381A0402E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	4.03	0.95	2.60	1.74	0.08
	4.0	1	266RL-22V381A0403E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	4.02	0.95	2.60	1.74	0.13
	4.0	1	266RL-22V501A0402E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	4.36	0.62	2.80	1.06	0.08
	4.0	1	266RL-22V501A0403E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	4.35	0.62	2.90	1.16	0.13
27	5.0	1	266RL-27V401A0503E		★		★		★		★		★		☆	3.48	0.50	2.50	1.92	0.13
	4.0	1	266RL-27V381A0402E		★		★		★		★		★		☆	4.03	0.95	2.60	2.41	0.08
	4.0	1	266RL-27V381A0403E		★		★		★		★		★		☆	4.02	0.95	2.70	2.41	0.13
	4.0	1	266RL-27V501A0402E		★		★		★		★		★		☆	4.36	0.62	2.80	1.92	0.08
	4.0	1	266RL-27V501A0403E		★		★		★		★		★		☆	4.35	0.62	2.90	1.92	0.13

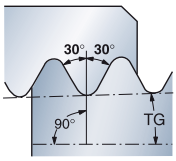
R = Rechtsausführung, L = Linksausführung

C30 C39 C73 C83 H36 H35 H26

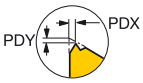
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

API Rund 60° Vollprofil

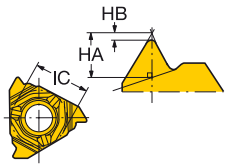




STDNO



API SPEC. 5B



Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm				
				1020	1125	1020	1125	1020	1125	1020	1125	1020	1125	1020	1125	HA	HB	PDX	PDY	TG
16	10.0	1	266RG-16RD01A100E		★		★		★		★		★		☆	1.76	0.36	1.30	1.35	0.03
	10.0	1	266RG-16RD01C100M		★		★		★		★		★		☆	1.76	0.36	1.30	1.35	0.03
	8.0	1	266RG-16RD01A080E		★		★		★		★		★		☆	2.23	0.43	1.50	1.35	0.03
	8.0	1	266RG-16RD01C080M		★		★		★		★		★		☆	2.23	0.43	1.50	1.35	0.03
22	10.0	1	266RG-22RD01A100E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	1.76	0.36	2.00	1.67	0.03
	8.0	1	266RG-22RD01A080E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	2.23	0.43	2.00	1.67	0.03

Innengewinde, Rechtsausführung

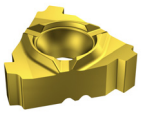
	TPI	NT	Bestellnummer	P			M			K			N			S			H			Abmessungen, mm				
				1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	1020	1125	1135	HA	HB	PDX	PDY	TG
16	10.0	1	266RL-16RD01A100E		★			★			★			★			★			☆		1.76	0.36	1.30	1.30	0.03
	10.0	1	266RL-16RD01C100M			★			★			★			★			★			☆	1.76	0.36	1.30	1.30	0.03
	8.0	1	266RL-16RD01A080E		★			★			★			★			★			☆		2.24	0.43	1.50	1.30	0.03
	8.0	1	266RL-16RD01C080M			★			★			★			★			★			☆	2.24	0.43	1.50	1.30	0.03
22	10.0	1	266RL-22RD01A100E	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		1.76	0.36	2.00	1.64	0.03
	8.0	1	266RL-22RD01A080E	☆	★		☆	★		☆	★		☆	★		☆	★		☆	☆		2.24	0.43	2.00	1.64	0.03

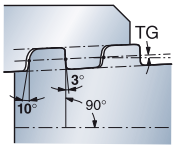
R = Rechtsausführung

C30 C39 C73 C83 H36 H35 H26

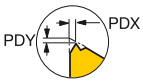
CoroThread® 266 Wendschneidplatte zum Gewindedrehen

API Vollprofil für Futter- und Steigrohre

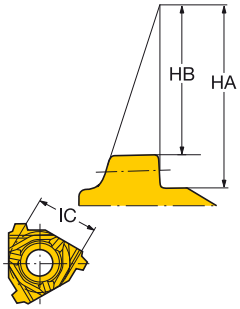




STDNO



API SPEC. 5B



Außengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1020	P 1125	M 1020	M 1125	K 1020	K 1125	N 1020	N 1125	S 1020	S 1125	H 1020	H 1125	Abmessungen, mm HA	HB	PDX	PDY	TG
22	5.0	1	266RG-22BU01A0501E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	12.06	10.60	2.50	1.97	0.04
	5.0	1	266RG-22BU01A050E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	12.05	10.47	2.50	1.97	0.03

Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1020	P 1125	M 1020	M 1125	K 1020	K 1125	N 1020	N 1125	S 1020	S 1125	H 1020	H 1125	Abmessungen, mm HA	HB	PDX	PDY	TG
22	5.0	1	266RL-22BU01A0501E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	12.04	10.62	2.21	1.93	0.04
	5.0	1	266RL-22BU01A050E	☆	★	☆	★	☆	★	☆	★	☆	★	☆	☆	12.18	10.60	2.31	1.93	0.03

R = Rechtsausführung

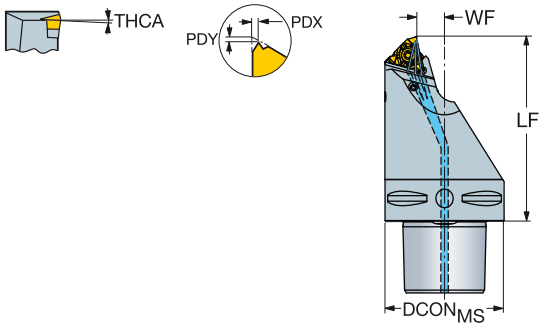
C30 C39 C73 C83 H36 H35 H26

CoroThread® 266 Schneidkopf zum Gewindedrehen

Schraubspannsystem

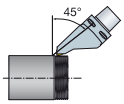
Coromant Capto® - Präzisionskühlung







266 R/LG

					Abmessungen, mm							
		CZC_{MS}	CNSC	Bestellnummer	$DCON_{MS}$	LF	WF	THCA	BAR	NM	KG	MIID
	16	C6	3	C6-266RS18100-16HP	63.0	100.0	18.0	1°	80	3.5	2.00	266.RG-16..
	22	C6	3	C6-266RS16100-22HP	63.0	100.0	16.0	1°	80	5.0	1.94	266.RG-22..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

Hinweis:

Bei einer Multi-Task-Maschine muss das Werkzeug um 45 Grad geneigt sein, damit Werkzeughalter, B-Achsen, und Spannfutter nicht kollidieren.

		Ersatzteile			
	CZC_{MS}	Schraube	Zwischenlage	Schraube für Zwischenlage	Düse
16	C6	5513 020-13	5322 389-11	5512 032-05	5691 026-13
22	C6	5513 020-26	5322 379-11	5512 032-04	5691 026-13

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

C2 F2 E1 G1 H36 H27 H5

CoroThread® 266 Schneidkopf zum Gewindedrehen

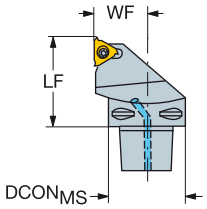
Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

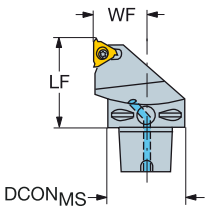




Cx-266R/LFG

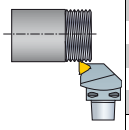


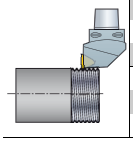
Cx-266R/LFGZ





266 R/LG

					Abmessungen, mm							
		CZC_{MS}	CNSC	Bestellnummer	$DCON_{MS}$	LF	WF	THCA	BAR	NM	KG	MIID
	16	C3	3	C3-266R/LFG-22040-16	32.0	40.0	22.0	1°	10	3.0	0.23	266.LG-16..
		C4	3	C4-266R/LFG-27050-16	40.0	50.0	27.0	1°	10	3.0	0.46	266.LG-16..
		C5	3	C5-266R/LFG-35060-16	50.0	60.0	35.0	1°	10	3.0	0.77	266.LG-16..
		C6	3	C6-266R/LFG-45065-16	63.0	65.0	45.0	1°	10	3.0	1.29	266.LG-16..
		C8	3	C8-266R/LFG-55080-16	80.0	80.0	55.0	1°	10	3.0	2.51	266.LG-16..
	22	C3	3	C3-266RFG-22040-22	32.0	40.0	22.0	1°	10	5.0	0.23	266.RG-22..
		C4	3	C4-266R/LFG-27050-22	40.0	50.0	27.0	1°	10	5.0	0.42	266.LG-22..
		C5	3	C5-266R/LFG-35060-22	50.0	60.0	35.0	1°	10	5.0	0.77	266.LG-22..
		C6	3	C6-266R/LFG-45065-22	63.0	65.0	45.0	1°	10	5.0	1.31	266.LG-22..
		C8	3	C8-266R/LFG-55080-22	80.0	80.0	55.0	1°	10	5.0	2.54	266.LG-22..
	27	C6	3	C6-266R/LFG-45065-27	63.0	65.0	45.0	1°	10	7.5	1.31	266.LG-27..

					Abmessungen, mm							
		CZC_{MS}	CNSC	Bestellnummer	$DCON_{MS}$	LF	WF	THCA	BAR	NM	KG	MIID
	16	C4	3	C4-266RFGZ27050-16	40.0	50.0	27.0	1°	10	3.0	0.42	266.RG-16..
		C5	3	C5-266RFGZ35060-16	50.0	60.0	35.0	1°	10	3.0	0.77	266.RG-16..
		C6	3	C6-266RFGZ45065-16	63.0	65.0	45.0	1°	10	3.0	1.30	266.RG-16..
	22	C4	3	C4-266RFGZ27050-22	40.0	50.0	27.0	1°	10	5.0	0.42	266.RG-22..
		C5	3	C5-266RFGZ35060-22	50.0	60.0	35.0	1°	10	5.0	0.77	266.RG-22..
		C6	3	C6-266RFGZ45065-22	63.0	65.0	45.0	1°	10	5.0	1.32	266.RG-22..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung, L = Linksausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

	Ersatzteile				
Bestellnummer	Schraube für Wendeschneid-platte	Zwischenlage in Linksausführung	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage	Düse
C3-266R/LFG-22040-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5691 034-01
C4-266R/LFG-27050-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5691 034-01
C4-266RFGZ27050-16	5513 020-13		5322 389-11	5512 032-05	5691 034-01
C5-266R/LFG-35060-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5691 034-02
C5-266RFGZ35060-16	5513 020-13		5322 389-11	5512 032-05	5691 034-02
C6-266R/LFG-45065-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5691 034-02
C6-266RFGZ45065-16	5513 020-13		5322 389-11	5512 032-05	5691 034-02
C8-266R/LFG-55080-16	5513 020-13	5322 390-11	5322 389-11	5512 032-05	5691 034-03
C3-266R/LFG-22040-22	5513 020-26		5322 379-11	5512 032-04	5691 034-01
C4-266R/LFG-27050-22	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5691 034-01
C4-266R/LFGZ27050-22	5513 020-26		5322 379-11	5512 032-04	5691 034-01
C5-266R/LFG-35060-22	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5691 034-02
C5-266R/LFGZ35060-22	5513 020-26		5322 379-11	5512 032-04	5691 034-02
C6-266R/LFG-45065-22	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5691 034-02
C6-266R/LFGZ45065-22	5513 020-26		5322 379-11	5512 032-04	5691 034-02
C8-266R/LFG-55080-22	5513 020-26	5322 380-11	5322 379-11	5512 032-04	5691 034-03
C6-266R/LFG-45065-27	5513 020-66	5322 388-11	5322 387-11	5512 032-03	5691 034-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


C2


F2


E1


G1



H36



H27

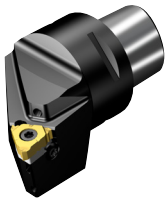


H5

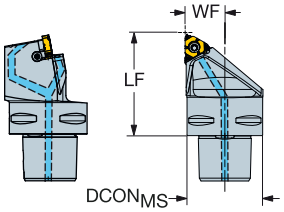
CoroThread® 266 Schneidkopf zum Gewindedrehen

Schraubspannsystem

Coromant Capto® - Präzisionskühlung









266 R/LG

				Abmessungen, mm							
	CZC_{MS}	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	THCA	BAR	NM	KG	MIID
16	C3	3	**C3-266-R/LFA17047-16C**	32.0	47.0	17.0	1°	150	3.0	0.24	266.LG-16..
	C4	3	**C4-266-R/LFA21055-16C**	40.0	55.0	21.0	1°	150	3.0	0.42	266.LG-16..
	C5	3	**C5-266-R/LFA26065-16C**	50.0	65.0	26.0	1°	150	3.0	0.77	266.LG-16..
	C6	3	**C6-266-R/LFA33075-16C**	63.0	75.0	33.0	1°	150	3.0	1.34	266.LG-16..

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

R = Rechtsausführung, L = Linksausführung

Ersatzteile						
Schraube für Wendeschneid-platte	Zwischenlage in Linksausführung	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage	Düse	Verschluss	Kühlschmierstoff-verschluss
5513 020-13	5322 392-11	5322 391-11	5512 032-05	5691 026-13	3214 013-02	5512 104-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

F2 H36 H5

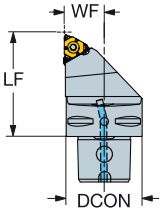
CoroThread® 266 Schneidkopf zum Gewindedrehen

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

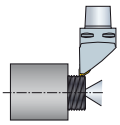








266 R/LG

				Abmessungen, mm							
		CZC_{MS}	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	THCA	BAR	NM	KG	MIID
	16	C3	3	**C3-266RFAZ17039-16**	32.0	39.0	17.0	1°	10	3.0	0.21	266.RG-16..
		C4	3	**C4-266RFAZ21055-16**	40.0	55.0	21.0	1°	10	3.0	0.42	266.RG-16..
		C5	3	**C5-266RFAZ26065-16**	50.0	65.0	26.0	1°	10	3.0	0.76	266.RG-16..
		C6	3	**C6-266RFAZ33075-16**	63.0	75.0	33.0	1°	10	3.0	1.34	266.RG-16..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung, L = Linksausführung

Für Zustellungsempfehlungen, siehe Seite C77

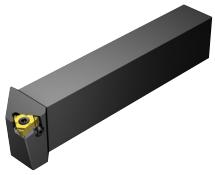
Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

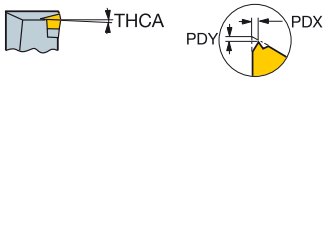
		Ersatzteile			
	CZC_{MS}	Schraube	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage	Düse
16	C3-C4	5513 020-13	5322 391-11	5512 032-05	5691 034-01
16	C5-C6	5513 020-13	5322 391-11	5512 032-05	5691 034-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

CoroThread® 266 Schaftwerkzeug zum Gewindedrehen

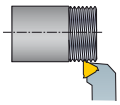
Schraubspannsystem







266 R/LG

		CZC$_{MS}$	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	THCA	NM	KG	MIID
	16	16 x 16	21.4	**266R/LFG-1616-16**	16.0	16.0	100.0	20.0	16.0	1°	3.0	0.23	266.LG-16..
		20 x 20	21.6	**266R/LFG-2020-16**	20.0	20.0	125.0	25.0	20.0	1°	3.0	0.42	266.LG-16..
		25 x 25	22.2	**266R/LFG-2525-16**	25.0	25.0	150.0	32.0	25.0	1°	3.0	0.76	266.LG-16..
		32 x 25	22.2	**266R/LFG-3225-16**	25.0	32.0	150.0	32.0	32.0	1°	3.0	1.08	266.LG-16..
	22	25 x 25	33.3	**266R/LFG-2525-22**	25.0	25.0	150.0	32.0	25.0	1°	5.0	0.76	266.LG-22..
		32 x 32	34.3	**266R/LFG-3232-22**	32.0	32.0	170.0	40.0	32.0	1°	5.0	1.37	266.LG-22..
		40 x 40	29.7	**266R/LFG-4040-22**	40.0	40.0	250.0	50.0	40.0	1°	5.0	3.14	266.LG-22..
	27	32 x 32	39.0	**266R/LFG-3232-27**	32.0	32.0	170.0	40.0	32.0	1°	7.5	1.40	266.LG-27..
		40 x 40	34.6	**266RFG-4040-27**	40.0	40.0	250.0	50.0	40.0	1°	7.5	3.15	266.RG-27..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung, L = Linksausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

		Ersatzteile			
	CZC$_{MS}$	Schraube	Zwischenlage in Linksausführung	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage
16	16 x 16-32 x 25	5513 020-13	5322 390-11	5322 389-11	5512 032-05
22	25 x 25-40 x 40	5513 020-26	5322 380-11	5322 379-11	5512 032-04
27	32 x 32	5513 020-66	5322 388-11	5322 387-11	5512 032-03
27	40 x 40	5513 020-66		5322 387-11	5512 032-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


C2


F2


E1



H36



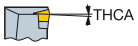
H26

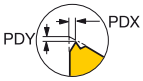
SANDVIK Coromant

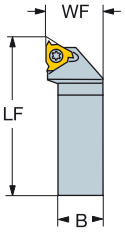
CoroThread® 266 Schaftwerkzeug zum Gewindedrehen

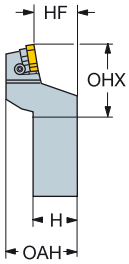
Schraubspannsystem













266 R/LG

	CZC$_{MS}$	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	OAH	THCA	NM	KG	MIID
16	25 x 25	22.2	**266R/LFGZ2525-16**	25.0	25.0	150.0	32.0	25.0	44.0	1°	3.0	0.74	266.LG-16..
	32 x 25	22.2	**266RFGZ3225-16**	25.0	32.0	170.0	32.0	32.0	48.0	1°	3.0	1.05	266.RG-16..
22	25 x 25	33.3	**266R/LFGZ2525-22**	25.0	25.0	150.0	32.0	25.0	46.0	1°	5.0	0.80	266.LG-22..
	32 x 32	34.3	**266RFGZ3232-22**	32.0	32.0	170.0	40.0	32.0	52.0	1°	5.0	1.34	266.RG-22..

Z = Für Überkopfmontage

R = Rechtsausführung, L = Linksausführung

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

		Ersatzteile			
	CZC$_{MS}$	Schraube	Zwischenlage in Linksausführung	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage
16	25 x 25	5513 020-13	5322 390-11	5322 389-11	5512 032-05
16	32 x 25	5513 020-13		5322 389-11	5512 032-05
22	25 x 25	5513 020-26	5322 380-11	5322 379-11	5512 032-04
22	32 x 32	5513 020-26		5322 379-11	5512 032-04

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


C2


F2


E1



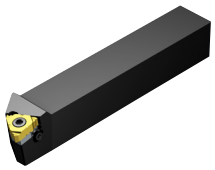
H36

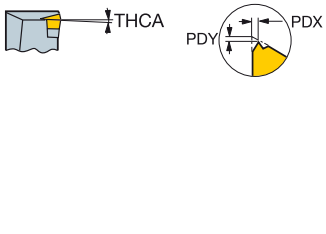


H26

CoroThread® 266 Schaftwerkzeug zum Gewindedrehen

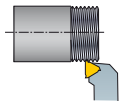
Schraubspannsystem







266 R/LG

		CZC_{MS}	OHX	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	THCA	NM	KG	MIID
	16	12 x 12	23.4	**266R/LFA-1212-16**	12.0	12.0	80.0	12.5	12.0	1°	3.0	0.13	266.LG-16..
		16 x 16	21.4	**266R/LFA-1616-16**	16.0	16.0	100.0	16.5	16.0	1°	3.0	0.21	266.LG-16..
		20 x 20	21.6	**266R/LFA-2020-16**	20.0	20.0	125.0	20.5	20.0	1°	3.0	0.40	266.LG-16..
		25 x 25	22.2	**266R/LFA-2525-16**	25.0	25.0	150.0	25.5	25.0	1°	3.0	0.73	266.LG-16..

Zur Gewindebearbeitung nahe dem Reitstock

R = Rechtsausführung, L = Linksausführung

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

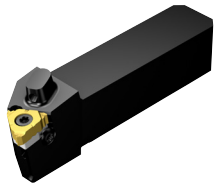
Ersatzteile			
Schraube	Zwischenlage in Linksausführung	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage
5513 020-13	5322 392-11	5322 391-11	5512 032-05

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

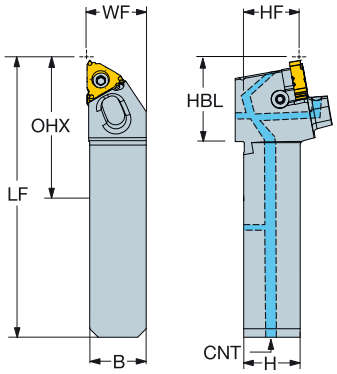
C2 F2 E1 H36 H26

CoroThread® 266 QS Schaftwerkzeug zum Gewindedrehen

Schraubspannsystem









266 R/LG

	CZC$_{MS}$	OHX	CNSC	Bestellnummer	Abmessungen, mm B	H	HBL	LF	WF	HF	THCA	CNT	BAR	NM	KG	MIID
16	20 x 20	50.0	3	**QS-266-R/LFA2020-16C**	20.0	20.0	30.0	99.0	20.9	20.0	1°	G 1/8-28	150	3.0	0.27	266.LG-16..
	25 x 25	55.0	3	**QS-266-R/LFA2525-16C**	25.0	25.0	30.0	114.0	25.9	25.0	1°	G 1/8-28	150	3.0	0.48	266.LG-16..
22	25 x 25	60.0	3	**QS-266-R/LFA2525-22C**	25.0	25.0	35.0	119.0	25.9	25.0	1°	G 1/8-28	150	5.0	0.51	266.LG-22..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung, L = Linksausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

		Ersatzteile						
	CZC$_{MS}$	Schraube für Wendeschneid-platte	Zwischenlage in Linksausführung	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage	Düse	Verschluss	Verschluss
16	20 x 20-25 x 25	5513 020-13	5322 392-11	5322 391-11	5512 032-05	5691 026-13	3214 013-02	3214 013-03
22	25 x 25	5513 020-26	5322 394-11	5322 393-11	5512 032-04	5691 026-13	3214 013-02	3214 013-03

	Ersatzteile	
	Verschluss	Verschluss
16	3214 013-01	3214 012-01
22	3214 013-01	3214 012-01

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


C2


F2


E1



H36

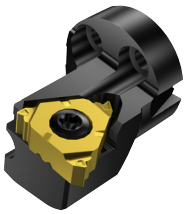


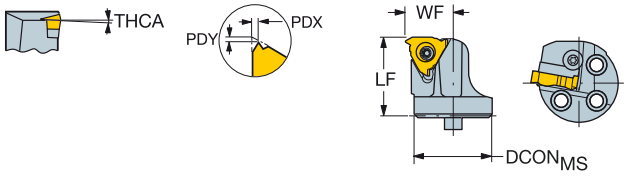
H26

CoroThread® 266 Schneidkopf zum Gewindedrehen

Schraubspannsystem

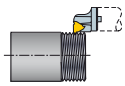
CoroTurn® SL - innere Kühlschmierstoffzufuhr







266 R/LG

		CZC$_{MS}$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	THCA	BAR	NM	KG	MIID
	16	20	0	SL-266R/LFG-202514-16	20.0	25.0	14.0	1°		3.0	0.06	266.RG-16..
		25	1	SL-266R/LFG-252517-16	25.0	25.0	17.0	1°	10	3.0	0.08	266.RG-16..
		32	1	SL-266R/LFG-323222-16	32.0	32.0	22.0	1°	10	3.0	0.14	266.RG-16..
		40	1	SL-266R/LFG-403227-16	40.0	32.0	27.0	1°	10	3.0	0.21	266.RG-16..

Bei Einsatz eines CoroThread 266 SL Schneidkopfes zur Außengewindebearbeitung wird beim Schneidkopf in Rechtsausführung eine Wendeschneidplatte in Linksausführung und umgekehrt verwendet.

R = Rechtsausführung, L = Linksausführung

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

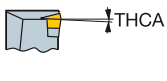
C2 F2 H36 H26 H5 H2

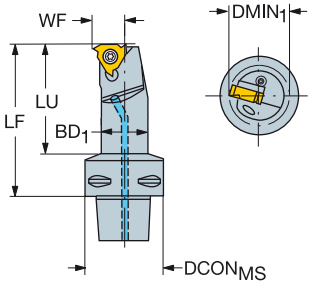
CoroThread® 266 Schneidkopf zum Gewindedrehen

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

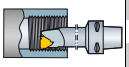








266 R/LL

		CZC$_{MS}$	DMIN$_1$	LU	CNSC	Bestellnummer	DCON$_{MS}$	BD	LF	WF	THCA	BAR	NM	KG	MIID
							Abmessungen, mm								
	16	C3	25.0	44.0	3	C3-266R/LKF-14060-16	32.0	20.0	60.0	14.0	1°	10	3.0	0.24	266.LL-16..
		C4	20.0	37.0	3	C4-266R/LKF-12060-16	40.0	16.0	60.0	12.0	2°	10	3.0	0.35	266.LL-16..
		C4	25.0	38.0	3	C4-266R/LKF-14060-16	40.0	20.0	60.0	14.0	1°	10	3.0	0.38	266.LL-16..
		C4	32.0	48.0	3	C4-266R/LKF-17070-16	40.0	25.0	70.0	17.0	1°	10	3.0	0.45	266.LL-16..
		C4	40.0	69.0	3	C4-266RKF-22090-16	40.0	32.0	90.0	22.0	1°	10	3.0	0.67	266.RL-16..
		C5	25.0	36.0	3	C5-266R/LKF-14060-16	50.0	20.0	60.0	14.0	1°	10	3.0	0.57	266.LL-16..
		C5	32.0	47.0	3	C5-266R/LKF-17070-16	50.0	25.0	70.0	17.0	1°	10	3.0	0.64	266.LL-16..
		C5	40.0	68.0	3	C5-266R/LKF-22090-16	50.0	32.0	90.0	22.0	1°	10	3.0	0.86	266.LL-16..
		C5	50.0	84.0	3	C5-266R/LKF-27105-16	50.0	40.0	105.0	27.0	1°	10	3.0	1.21	266.LL-16..
		C5	20.0	35.0	3	C5-266RKF-12060-16	50.0	16.0	60.0	12.0	2°	10	3.0	0.54	266.RL-16..
		C6	25.0	42.0	3	C6-266R/LKF-14070-16	63.0	20.0	70.0	14.0	1°	10	3.0	0.96	266.LL-16..
		C6	32.0	48.0	3	C6-266R/LKF-17075-16	63.0	25.0	75.0	17.0	1°	10	3.0	1.02	266.LL-16..
		C6	40.0	64.0	3	C6-266R/LKF-22090-16	63.0	32.0	90.0	22.0	1°	10	3.0	1.24	266.LL-16..
		C6	50.0	80.0	3	C6-266R/LKF-27105-16	63.0	40.0	105.0	27.0	1°	10	3.0	1.56	266.LL-16..
	22	C4	25.0	42.0	3	C4-266RKF-15065-22	40.0	20.0	65.0	15.0	2°	10	5.0	0.37	266.RL-22..
		C4	32.0	48.0	3	C4-266RKF-19070-22	40.0	25.0	70.0	19.0	1°	10	5.0	0.44	266.RL-22..
		C4	40.0	69.0	3	C4-266RKF-22090-22	40.0	32.0	90.0	22.0	1°	10	5.0	0.65	266.RL-22..
		C4	50.0	60.0	3	C4-266RKF-27080-22	40.0	39.5	80.0	27.0	1°	10	5.0	0.75	266.RL-22..
		C5	50.0	84.0	3	C5-266R/LKF-27105-22	50.0	40.0	105.0	26.9	1°	10	5.0	1.19	266.LL-22..
		C5	25.0	41.0	3	C5-266RKF-15065-22	50.0	20.0	65.0	15.0	2°	10	5.0	0.57	266.RL-22..
		C5	32.0	47.0	3	C5-266RKF-19070-22	50.0	25.0	70.0	19.0	1°	10	5.0	0.63	266.RL-22..
		C5	40.0	68.0	3	C5-266RKF-22090-22	50.0	32.0	90.0	22.0	1°	10	5.0	0.84	266.RL-22..
		C6	50.0	80.0	3	C6-266R/LKF-27105-22	63.0	40.0	105.0	26.9	1°	10	5.0	1.53	266.LL-22..
		C6	32.0	48.0	3	C6-266RKF-19075-22	63.0	25.0	75.0	19.0	1°	10	5.0	1.01	266.RL-22..
		C6	40.0	64.0	3	C6-266RKF-22090-22	63.0	32.0	90.0	22.0	1°	10	5.0	1.21	266.RL-22..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung, L = Linksausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

	Ersatzteile				
Bestellnummer	Schraube für Wendeschneidplatte	Zwischenlage in Linksausführung	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage	Düse
C3, C4 -266R/LKF-14060-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-01
C4-266R/LKF-12060-16	5513 020-02				5691 034-01
C4-266RKF-22090-16	5513 020-13		5322 390-11	5512 032-05	5691 034-01
C4-266R/LKF-17070-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-01
C5-266R/LKF-12060-16	5513 020-02				5691 034-02
C5, C6 -266R/LKF-14060-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-02
C5, C6 -266R/LKF-17070-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-02
C5, C6 -266R/LKF-22090-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-02
C5, C6 -266R/LKF-27105-16	5513 020-13	5322 389-11	5322 390-11	5512 032-05	5691 034-02
C4-266R/LKF-15065-22	5513 020-07				5691 034-01
C4-266RKF-19070-22	5513 020-26		5322 380-11	5512 032-04	5691 034-01
C4-266RKF-22090-22	5513 020-26		5322 380-11	5512 032-04	5691 034-01
C4-266RKF-27080 -22	5513 020-26		5322 380-11	5512 032-04	5691 034-01
C5-266R/LKF-15065-22	5513 020-07				5691 034-02
C5, C6 -266R/LKF-27105-22	5513 020-26	5322 379-11	5322 380-11	5512 032-04	5691 034-02
C5, C6 -266RKF-19070-22	5513 020-26		5322 380-11	5512 032-04	5691 034-02
C5, C6 -266RKF-22090-22	5513 020-26		5322 380-11	5512 032-04	5691 034-02

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

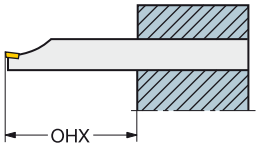
C2 F2 E1 G1 H36 H27 H5

CoroThread® 266 Bohrstange zum Gewindedrehen

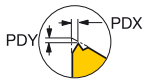
Schraubspannsystem

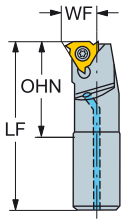
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr

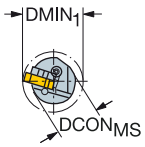






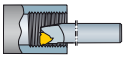








266 R/LL

		CZC$_{MS}$	DMIN$_1$	LU	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	THCA	BAR	NM	KG	MIID
	16	16	20.0	48.0	48.0	27.0	1	**266R/LKF-16-16-R**	16.0	16.0	125.0	12.0	2°	10	3.0	0.20	266.LL-16..
		20	25.0	60.0	60.0	28.7	1	**266R/LKF-20-16-R**	20.0	20.0	140.0	14.0	1°	10	3.0	0.34	266.LL-16..
		25	32.0	75.0	75.0	28.8	1	**266R/LKF-25-16-R**	25.0	25.0	180.0	17.0	1°	10	3.0	0.65	266.LL-16..
	22	20	25.0	60.0	60.0	34.2	1	**266R/LKF-20-22-R**	20.0	20.0	140.0	15.0	2°	10	5.0	0.32	266.LL-22..
		25	32.0	75.0	75.0	34.6	1	**266R/LKF-25-22-R**	25.0	25.0	180.0	19.0	1°	10	5.0	0.65	266.LL-22..
	16	16	20.0	96.0	96.0	33.2	1	**266R/LKF-16-16-RE**	16.0	16.0	200.0	12.0	2°	10	3.0	0.53	266.LL-16..

E = Hartmetallverstärkte Bohrstange

R = Rechtsausführung, L = Linksausführung

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

		Ersatzteile			
	CZC$_{MS}$	Schraube	Zwischenlage in Linksausführung	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage
16	16	5513 020-02			
16	20-25	5513 020-13	5322 389-11	5322 390-11	5512 032-05
22	20	5513 020-07			
22	25	5513 020-26	5322 379-11	5322 380-11	5512 032-04

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

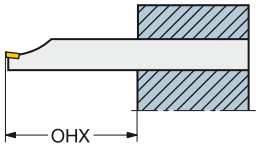
C2 F2 G1 H36 H27 H5

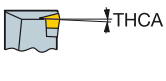
CoroThread® 266 Bohrstange zum Gewindedrehen

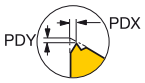
Schraubspannsystem

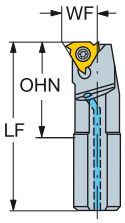
Zylindrisch mit Flächen - innere Kühlschmierstoffzufuhr

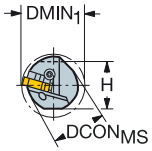






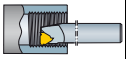








266 R/LL

		CZC$_{MS}$	DMIN$_1$	LU	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	THCA	BAR	NM	KG	MIID
	16	16	20.0	48.0	48.0	27.0	1	**266R/LKF-16-16**	16.0	15.0	16.0	200.0	12.0	2°	10	3.0	0.30	266.LL-16..
		20	25.0	60.0	60.0	29.0	1	**266R/LKF-20-16**	20.0	18.0	20.0	250.0	14.0	1°	10	3.0	0.60	266.LL-16..
		25	32.0	75.0	75.0	29.0	1	**266R/LKF-25-16**	25.0	23.0	25.0	300.0	17.0	1°	10	3.0	0.97	266.LL-16..
		32	40.0	96.0	96.0	30.9	1	**266R/LKF-32-16**	32.0	30.0	32.0	250.0	22.0	1°	10	3.0	1.43	266.LL-16..
		40	50.0	120.0	120.0	31.5	1	**266R/LKF-40-16**	40.0	37.0		300.0	27.0	1°	10	3.0	2.59	266.LL-16..
		50	63.0	150.0	150.0	40.2	1	**266R/LKF-50-16**	50.0	49.0	50.0	350.0	35.0	1°	10	3.0	5.05	266.LL-16..
	22	20	25.0	60.0	60.0	35.0	1	**266R/LKF-20-22**	20.0	18.0	20.0	250.0	15.0	2°	10	5.0	0.54	266.LL-22..
		25	32.0	75.0	75.0	34.6	1	**266R/LKF-25-22**	25.0	23.0	25.0	300.0	19.0	1°	10	5.0	0.96	266.LL-22..
		32	40.0	96.0	96.0	37.7	1	**266R/LKF-32-22**	32.0	30.0	32.0	250.0	21.9	1°	10	5.0	1.43	266.LL-22..
		40	50.0	120.0	120.0	38.2	1	**266R/LKF-40-22**	40.0	37.0	40.0	300.0	26.9	1°	10	5.0	2.59	266.LL-22..
		50	63.0	150.0	150.0	45.7	1	**266R/LKF-50-22**	50.0	47.0	50.0	350.0	34.9	1°	10	5.0	5.26	266.LL-22..
	27	40	50.0	120.0	120.0	47.2	1	**266R/LKF-40-27**	40.0	37.0	40.0	300.0	26.9	1°	10	7.5	2.55	266.LL-27..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung, L = Linksausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

	Ersatzteile			
CZC$_{MS}$	Schraube	Zwischenlage in Linksausführung	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage
16	5513 020-02			
16	20-50	5513 020-13	5322 389-11	5322 390-11	5512 032-05
22	20	5513 020-07			
22	25-50	5513 020-26	5322 379-11	5322 380-11	5512 032-04
27	40	5513 020-66	5322 387-11	5322 388-11	5512 032-03

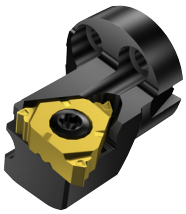
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

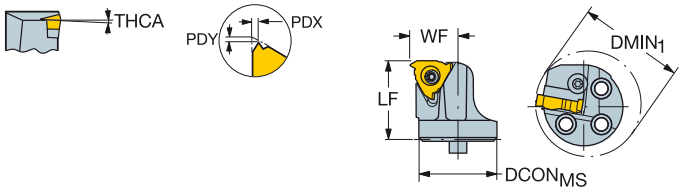
C2 F2 G1 H36 H27 H5

CoroThread® 266 Schneidkopf zum Gewindedrehen

Schraubspannsystem

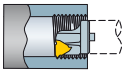
CoroTurn® SL - innere Kühlschmierstoffzufuhr







266 R/LL

		CZC$_{MS}$	DMIN$_1$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	THCA	BAR	NM	KG	MIID
	16	20	25.0	1	**SL-266R/LKF-202514-16**	20.0	25.0	14.0	2°	10	3.0	0.06	266.LL-16..
		25	32.0	1	**SL-266R/LKF-252517-16**	25.0	25.0	17.0	1°	10	3.0	0.08	266.LL-16..
		32	40.0	1	**SL-266R/LKF-323222-16**	32.0	32.0	22.0	1°	10	3.0	0.10	266.LL-16..
		40	50.0	1	**SL-266R/LKF-403227-16**	40.0	32.0	27.0	1°	10	3.0	0.22	266.LL-16..
	22	25	32.0	1	**SL-266R/LKF-252819-22**	25.0	28.0	19.0	2°	10	5.0	0.09	266.LL-22..
		32	40.0	1	**SL-266R/LKF-323222-22**	32.0	32.0	21.9	1°	10	5.0	0.13	266.LL-22..
		40	50.0	1	**SL-266R/LKF-403227-22**	40.0	32.0	26.9	1°	10	5.0	0.20	266.LL-22..
	27	40	50.0	1	**SL-266R/LKF-403627-27**	40.0	36.0	26.9	1°	10	7.5	0.23	266.LL-27..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung, L = Linksausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

		Ersatzteile			
	CZC$_{MS}$	Schraube	Zwischenlage in Linksausführung	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage
16	20	5513 020-02			
16	25-40	5513 020-13	5322 389-11	5322 390-11	5512 032-05
22	25	5513 020-07			
22	32-40	5513 020-26	5322 379-11	5322 380-11	5512 032-04
27	40	5513 020-66	5322 387-11	5322 388-11	5512 032-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

C2 F2 H36 H27 H5 H2

CoroThread® 266 Schneidkopf zum Gewindedrehen

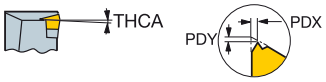
Schraubspannsystem

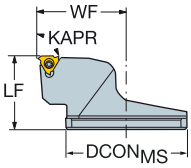
CoroTurn® SL mit Schnellwechselfunktion

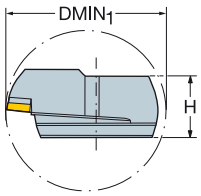


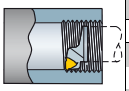


266 R/LL







		CZC$_{MS}$	DMIN$_1$	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	THCA	NM	KG	MIID
	16	80	100.0	**SL-266RKF-80-16-QC**	80.0	37.5	80.0	45.0	58.5	1°	3.0	0.58	266.RL-16..
	22	80	100.0	**SL-266RKF-80-22-QC**	80.0	37.5	80.0	45.0	58.5	1°	5.0	0.56	266.RL-22..
	27	80	100.0	**SL-266RKF-80-27-QC**	80.0	37.5	80.0	45.0	58.5	1°	7.5	0.55	266.RL-27..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

		Ersatzteile		
	CZC$_{MS}$	Schraube	Zwischenlage in Rechtsausführung	Schraube für Zwischenlage
16	80	5513 020-13	5322 390-11	5512 032-05
22	80	5513 020-26	5322 380-11	5512 032-04
27	80	5513 020-66	5322 388-11	5512 032-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

C2 F2 H36 H27 H2

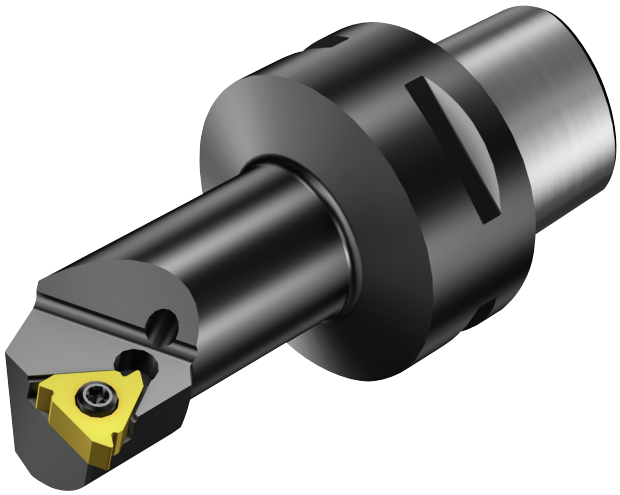
T-Max® U-Lock

Innengewindebearbeitung

B

Anwendungsbereich

- Innengewindebearbeitung



C

ISO-Anwendungsbereich:

P M K N S H

Vorteile und Merkmale

- Wendeschneidplatten
- Drei scharfe Schneidkanten für qualitativ hochwertige Gewinde

D

T-Max U-Lock® ist eine Ergänzung zum ultra-stabilen CoroThread 266 Werkzeugkonzept für das Gewindedrehen. Es ist eine anwendungsspezifische Lösung für 11 mm (0.433 Zoll) Innengewindebearbeitungen in zwei unterschiedlichen Geometrien: Allround und scharf.

E

www.sandvik.coromant.com/tmaxulock

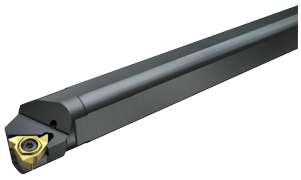
Wendeschneidplattentypen

Vollprofil
Hohe Produktivität
Metrisch 60°
UN 60°
Whitworth 55°
NPT 60°

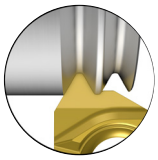
Teilprofil
Minimierter Werkzeugbestand
Teilprofil 55° und 60°

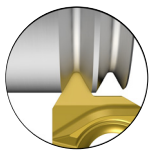
Werkzeuge

- Coromant Capto® Schneidköpfe
- Bohrstangen
- CoroTurn® SL Schneidköpfe



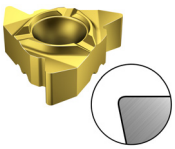
F



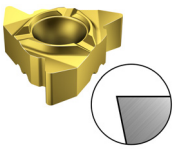


- Wendeschneidplattengeometrien und Sorten für sämtliche Werkstoffe
- Tailor-Made-Wendeschneidplatten für nahezu jede Gewindeform oder -steigung

G

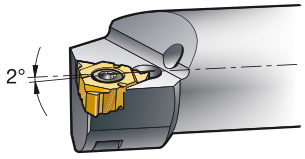


Standardgeometrie



Scharfe F-Geometrie

Werkzeughalter für Wendeschneidplatten in der Größe IC 11 sind für einen Neigungswinkel von 2° ohne Verwendung einer Zwischenlage konzipiert.



H


C45

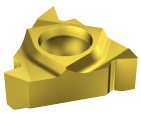

C51

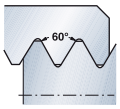


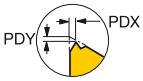
H35

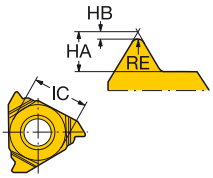
T-Max® U-Lock Wendeschneidplatte zum Gewindedrehen

Teilprofil 60°









Innengewinde, Rechtsausführung

	TPN	TPX	TPIN	TPIX	NT	Bestellnummer	P 1020	P 4125	M 1020	M 4125	K 1020	K 4125	N 1020	N 4125	S 1020	S 4125	H 1020	H 4125	Abmessungen, mm RE	HA	HB	PDX	PDY
11	1.0	2.0	12.0	24.0	1	R166.0L-11VM01-001	★	☆	★	☆	★	☆	★	☆	★	☆	☆	☆	0.06	1.45	0.06	0.90	0.68
	1.0	2.0	12.0	24.0	1	R166.0L-11VM01C001	★		★		★		★		★		☆		0.06	1.45	0.06	0.90	0.68

Innengewinde, Linksausführung

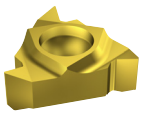
	TPN	TPX	TPIN	TPIX	NT	Bestellnummer	P 1020	M 1020	K 1020	N 1020	S 1020	H 1020	Abmessungen, mm RE	HA	HB	PDX	PDY
11	1.0	2.0	12.0	24.0	1	L166.0L-11VM01-001	★	★	★	★	★	☆	0.06	1.45	0.06	0.90	0.06

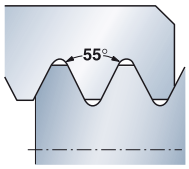
R = Rechtsausführung, L = Linksausführung

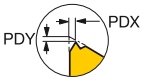
C51 C73 C83 H36 H35

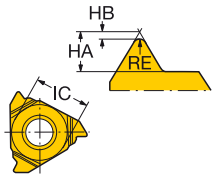
T-Max® U-Lock Wendeschneidplatte zum Gewindedrehen

55° Teilprofil









Innengewinde, Rechtsausführung

	TPIN	TPIX	NT	Bestellnummer	P 1020	P 4125	M 1020	M 4125	K 1020	K 4125	N 1020	N 4125	S 1020	S 4125	H 1020	H 4125	Abmessungen, mm RE	HA	HB	PDX	PDY
11	14.0	28.0	1	R166.0L-11VW01-001	★	☆	★	☆	★	☆	★	☆	★	☆	☆	☆	0.11	1.60	0.12	0.95	0.68

Innengewinde, Linksausführung

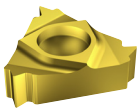
	TPIN	TPIX	NT	Bestellnummer	P 1020	M 1020	K 1020	N 1020	S 1020	H 1020	Abmessungen, mm RE	HA	HB	PDX	PDY
11	14.0	28.0	1	L166.0L-11VW01-001	★	★	★	★	★	☆	0.11	1.60	0.12	0.95	0.12

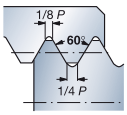
R = Rechtsausführung, L = Linksausführung

C51 C73 C83 H36 H35

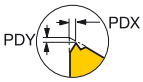
T-Max® U-Lock Wendeschneidplatte zum Gewindedrehen

Metrisch 60° Vollprofil

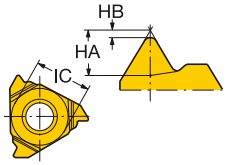




STDNO
TCTR



ISO 965-1998
IT 6



Innengewinde, Rechtsausführung

	TP	NT	Bestellnummer	P		M		K		N		S		H		Abmessungen, mm			
				1020	4125	1020	4125	1020	4125	1020	4125	1020	4125	1020	4125	HA	HB	PDX	PDY
11	0.50	1	R166.0L-11MM01-050	★		★		★		★		★		☆		0.32	0.03	0.50	0.68
	0.75	1	R166.0L-11MM01-075	★		★		★		★		★		☆		0.47	0.04	0.60	0.68
	1.00	1	R166.0L-11MM01-100	★	☆	★	☆	★	☆	★	☆	★	☆	☆	☆	0.64	0.06	0.80	0.68
	1.25	1	R166.0L-11MM01-125	★		★		★		★		★		☆		0.79	0.07	0.80	0.68
	1.50	1	R166.0L-11MM01-150	★	☆	★	☆	★	☆	★	☆	★	☆	☆	☆	0.96	0.09	1.10	0.68
	1.75	1	R166.0L-11MM01-175	★		★		★		★		★		☆		1.11	0.11	1.05	0.68
	2.00	1	R166.0L-11MM01-200	★	☆	★	☆	★	☆	★	☆	★	☆	☆	☆	1.27	0.12	0.92	0.58

Innengewinde, Linksausführung

	TP	NT	Bestellnummer	P	M	K	N	S	H	Abmessungen, mm			
				1020	1020	1020	1020	1020	1020	HA	HB	PDX	PDY
11	0.50	1	L166.0L-11MM01-050	★	★	★	★	★	☆	0.32	0.03	0.50	0.68
	0.75	1	L166.0L-11MM01-075	★	★	★	★	★	☆	0.47	0.04	0.60	0.68
	1.00	1	L166.0L-11MM01-100	★	★	★	★	★	☆	0.64	0.06	0.85	0.68
	1.25	1	L166.0L-11MM01-125	★	★	★	★	★	☆	0.79	0.07	0.90	0.68
	1.50	1	L166.0L-11MM01-150	★	★	★	★	★	☆	0.96	0.09	1.00	0.68
	1.75	1	L166.0L-11MM01-175	★	★	★	★	★	☆	1.11	0.11	1.05	0.68
	2.00	1	L166.0L-11MM01-200	★	★	★	★	★	☆	1.27	0.12	0.92	0.58

R = Rechtsausführung, L = Linksausführung

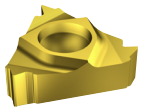
C51 C73 C83 H36 H35

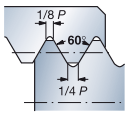
T-Max® U-Lock Wendeschneidplatte zum Gewindedrehen

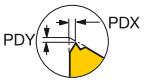
UN 60° Vollprofil

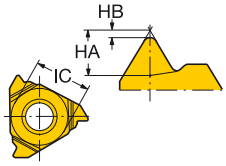
STDNO
TCTR

ISO 5864-1978
2B









Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1020	M 1020	K 1020	N 1020	S 1020	H 1020	Abmessungen, mm HA	HB	PDX	PDY
11	32.0	1	R166.0L-11UN01-320	★	★	★	★	★	☆	0.50	0.04	0.60	0.68
	28.0	1	R166.0L-11UN01-280	★	★	★	★	★	☆	0.58	0.05	0.80	0.68
	24.0	1	R166.0L-11UN01-240	★	★	★	★	★	☆	0.67	0.06	0.85	0.68
	20.0	1	R166.0L-11UN01-200	★	★	★	★	★	☆	0.80	0.07	0.90	0.68
	18.0	1	R166.0L-11UN01-180	★	★	★	★	★	☆	0.89	0.08	1.00	0.68
	16.0	1	R166.0L-11UN01-160	★	★	★	★	★	☆	1.00	0.09	1.00	0.68
	14.0	1	R166.0L-11UN01-140	★	★	★	★	★	☆	1.13	0.11	1.05	0.68

Innengewinde, Linksausführung

	TPI	NT	Bestellnummer	P 1020	M 1020	K 1020	N 1020	S 1020	H 1020	Abmessungen, mm HA	HB	PDX	PDY
11	32.0	1	L166.0L-11UN01-320	★	★	★	★	★	☆	0.50	0.04	0.60	0.68
	28.0	1	L166.0L-11UN01-280	★	★	★	★	★	☆	0.58	0.05	0.80	0.68
	24.0	1	L166.0L-11UN01-240	★	★	★	★	★	☆	0.67	0.06	0.85	0.68
	20.0	1	L166.0L-11UN01-200	★	★	★	★	★	☆	0.80	0.07	0.90	0.68
	18.0	1	L166.0L-11UN01-180	★	★	★	★	★	☆	0.89	0.08	1.00	0.68
	16.0	1	L166.0L-11UN01-160	★	★	★	★	★	☆	1.00	0.09	1.00	0.68
	14.0	1	L166.0L-11UN01-140	★	★	★	★	★	☆	1.13	0.11	1.05	0.68

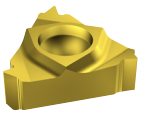
R = Rechtsausführung, L = Linksausführung

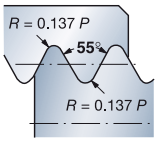
C51 C73 C83 H36 H35

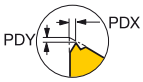
T-Max® U-Lock Wendeschneidplatte zum Gewindedrehen

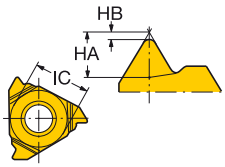
Whitworth 55° (BSW, BSF, BSP) Vollprofil

STDNO ISO 228-1982
STDNO BS 2779-1973
STDNO BS-84-1956
TCTR CLASS A









Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1020	P 4125	M 1020	M 4125	K 1020	K 4125	N 1020	N 4125	S 1020	S 4125	H 1020	H 4125	Abmessungen, mm HA	HB	PDX	PDY
11	20.0	1	R166.0L-11WH01-200	★		★		★		★		★		☆		0.99	0.17	0.90	0.68
	19.0	1	R166.0L-11WH01-190	★	☆	★	☆	★	☆	★	☆	★	☆	☆	☆	1.05	0.18	0.90	0.68
	14.0	1	R166.0L-11WH01-140	★	☆	★	☆	★	☆	★	☆	★	☆	☆	☆	1.43	0.25	1.05	0.68

Innengewinde, Linksausführung

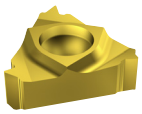
	TPI	NT	Bestellnummer	P 1020	M 1020	K 1020	N 1020	S 1020	H 1020	Abmessungen, mm HA	HB	PDX	PDY
11	20.0	1	L166.0L-11WH01-200	★	★	★	★	★	☆	0.99	0.17	0.90	0.68
	19.0	1	L166.0L-11WH01-190	★	★	★	★	★	☆	1.05	0.18	0.90	0.68
	14.0	1	L166.0L-11WH01-140	★	★	★	★	★	☆	1.43	0.25	1.05	0.68

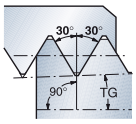
R = Rechtsausführung, L = Linksausführung

C51 C73 C83 H36 H35

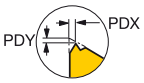
T-Max® U-Lock Wendeschneidplatte zum Gewindedrehen

NPT 60° (NPSC, NPTR, LINE PIPE) Vollprofil

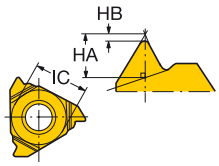




STDNO



ANSI B.1.20.1-1983



Innengewinde, Rechtsausführung

	TPI	NT	Bestellnummer	P 1020	M 1020	K 1020	N 1020	S 1020	H 1020	Abmessungen, mm HA	HB	PDX	PDY	TG
11	18.0	1	R166.0L-11NT01F180	★	★	★	★	★	☆	1.14	0.08	0.85	0.67	0.06
	14.0	1	R166.0L-11NT01F140	★	★	★	★	★	☆	1.46	0.09	0.95	0.67	0.06

Die Wendeschneidplatte kann bei LINE PIPE 14 Gang/Zoll eine etwas größere Abflachung ergeben.

R = Rechtsausführung

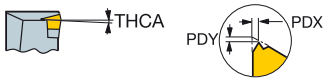
C51 C73 C83 H36 H35

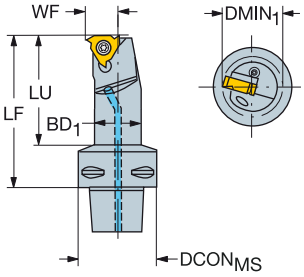
T-Max® U-Lock Schneidkopf zum Gewindedrehen

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr



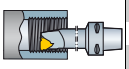
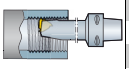






166.0L



		CZC$_{MS}$	DMIN$_1$	LU	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	THCA	BAR	NM	KG	MIID
	11	C3	20.0	33.0	3	**C3-R166.0KF-12050-11**	32.0	16.0	50.0	12.0	1°	10	0.9	0.20	R166.0L-11..
		C4	20.0	37.0	3	**C4-R166.0KF-12060-11**	40.0	16.0	60.0	12.0	1°	10	0.9	0.34	R166.0L-11..
	11	C4	20.0	37.0	3	**C4-R166.0KFZ12060-11**	40.0	16.0	60.0	12.0	1°	10	0.9	0.34	R166.0L-11..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

Z = Für Überkopfmontage

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

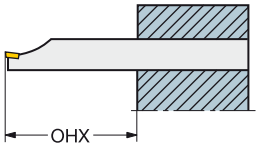
C2 F2 E1 G1 H36 H5

T-Max® U-Lock Bohrstange zum Gewindedrehen

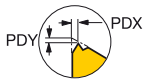
Schraubspannsystem

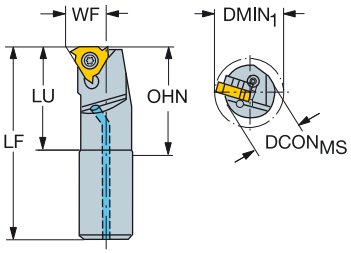
Zylindrisch mit Nut für EasyFix Spannaufnahme - innere Kühlschmierstoffzufuhr





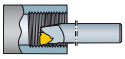








166.0L

		CZC$_{MS}$	DMIN$_1$	LU	OHX	OHN	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	BD	LF	WF	THCA	BAR	NM	KG	MIID
	11	10	12.0	60.0	60.0	21.0	1	**R166.0KF-10E-11**	10.0	10.0	150.0	7.2	1°	10	0.9	0.15	R166.0L-11..
		12	16.0	72.0	72.0	25.0	1	**R166.0KF-12E-11**	12.0	12.0	180.0	9.0	1°	10	0.9	0.03	R166.0L-11..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com


C2


F2


G1



H36



H5

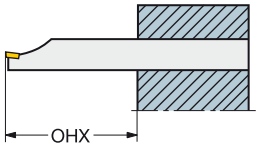
SANDVIK Coromant

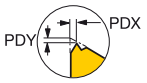
T-Max® U-Lock Bohrstange zum Gewindedrehen

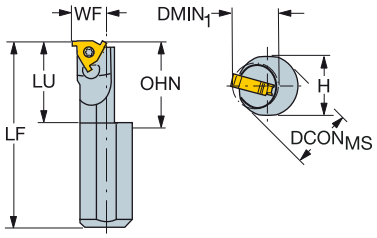
Schraubspannsystem

Zylindrisch mit Flächen





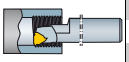






166.0L



		CZC$_{MS}$	DMIN$_1$	LU	OHX	OHN	Bestellnummer	Abmessungen, mm DCON$_{MS}$	H	BD	LF	WF	THCA	NM	KG	MIID
	11	16	12.0	20.9	48.0	20.9	**R/L166.0KF-16-1220-11B**	16.0	15.0	12.0	125.0	10.0	1°	0.9	0.19	L166.0L-11..
		16	16.0	25.9	48.0	25.9	**R/L166.0KF-16-1625-11B**	16.0	15.0	16.0	150.0	10.5	1°	0.9	0.23	L166.0L-11..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung, L = Linksausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-03

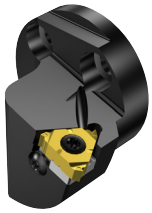
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

C2 F2 G1 H36

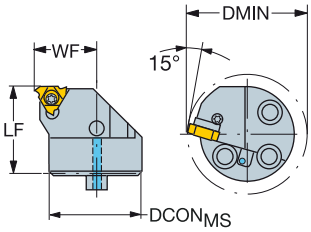
T-Max® U-Lock Schneidkopf zum Gewindedrehen

Schraubspannsystem

CoroTurn® SL - innere Kühlschmierstoffzufuhr

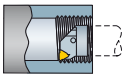








166.0L

		CZC$_{MS}$	DMIN$_1$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	THCA	BAR	NM	KG	MIID
	11	16	20.0	1	**R/L566.0KFC-162012-11**	16.0	20.0	12.0	1°	10	0.9	0.03	L166.0L-11..
		20	25.0	1	**R/L566.0KFC-202014-11**	20.0	20.0	14.0	1°	10	0.9	0.04	L166.0L-11..

Für PDX/PDY Werte - siehe Wendeschneidplattenseiten.

R = Rechtsausführung, L = Linksausführung

Für Zustellungsempfehlungen, siehe Seite C77

Neigungswinkel (THCA) bei unterschiedlichen Zwischenlagen, siehe Seite C75

Ersatzteile
Schraube für Wendeschneid-platte
5513 020-03

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

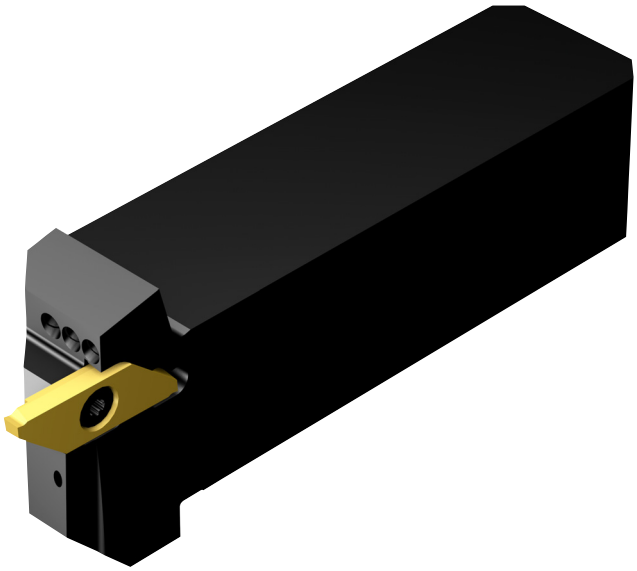
C2 F2 H36 H5 H2

CoroCut® XS

Zur Außenbearbeitung kleiner schlanker Bauteile

Anwendungsbereich

- Abstechen
- Außengewindebearbeitung
- Einstechen (außen)
- Längsdrehen



ISO-Anwendungsbereich:

P M K N S O

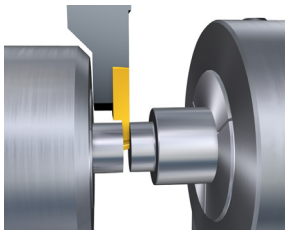
Vorteile und Merkmale

- Hohe Präzision
- Enge Toleranzen
- Gute Zugänglichkeit beim Wendeschneidplattenwechsel
- Zahlreiche Wendeschneidplattenbreiten
- Scharfe Schneidkanten
- Alle Wendeschneidplatten passen in den gleichen Halter
- Präzisionsgeschliffene Wendeschneidplatten sowie Halter
- Vollprofilplatten für erstklassige Gewinde
- Speziell entwickelt, damit der Werkzeughalter im Falle eines Wendeschneidplattenbruchs intakt bleibt.
- Erhältlich mit Präzisions-Kühlschmierstoffzufuhr

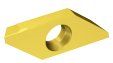
www.sandvik.coromant.com/corocutxs

Halter

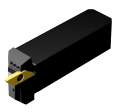
Erhältlich sind anwendungsoptimierte Halter zum Abstechen nahe der Gegenspindel sowie hochpräzise Schafthalter in gerader Ausführung.



Wendeschneidplatten

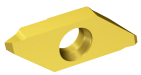
Längsdrehen	Rückwärtsdrehen	Abstechen	Einstechen	Profildrehen	Gewindedrehen
					
A277	A277	B97	B117	B121	C56

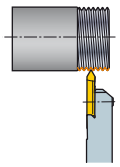
Werkzeuge

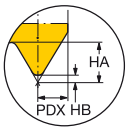
QS™ Schaftwerkzeug	CoroTurn® SL Schneidköpfe
	
B99	B100

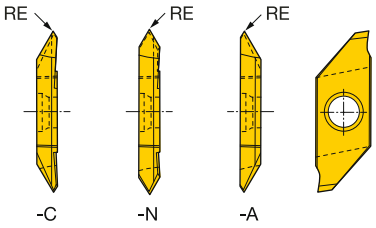
CoroCut® XS Wendeschneidplatte zum Gewindedrehen

Teilprofil 60°









Außengewinde, Rechtsausführung

							P			M			K		N			S			O	Abmessungen, mm			
SSC	TPN	TPX	TPIN	TPIX	NT	Bestellnummer	1025	1105	H13A	1025	1105	H13A	1025	H13A	1025	1105	H13A	1025	1105	H13A	1105	RE	HA	HB	PDX
3	0.4	1.0	24.0	72.0	1	MATR 3 60-A	☆	★	☆	☆	★	☆	★	☆	☆	★	☆	☆	★	☆	★	0.05	0.75	0.05	0.60
	0.4	1.0	24.0	72.0	1	MATR 3 60-C	☆	★	☆	☆	★	☆	★	☆	☆	★	☆	☆	★	☆	★	0.05	0.75	0.05	0.60
	0.4	2.0	12.0	72.0	1	MATR 3 60-N	☆	★	☆	☆	★	☆	★	☆	☆	★	☆	☆	★	☆	★	0.05	1.50	0.05	1.59

Außengewinde, Linksausführung

							P			M			K		N			S			O	Abmessungen, mm			
SSC	TPN	TPX	TPIN	TPIX	NT	Bestellnummer	1025	1105	H13A	1025	1105	H13A	1025	H13A	1025	1105	H13A	1025	1105	H13A	1105	RE	HA	HB	PDX
3	0.4	1.0	24.0	72.0	1	MATL 3 60-A	☆	★	☆	☆	★	☆	★	☆	☆	★	☆	☆	★	☆	★	0.05	0.75	0.05	0.60
	0.4	1.0	24.0	72.0	1	MATL 3 60-C	☆	★	☆	☆	★	☆	★	☆	☆	★	☆	☆	★	☆	★	0.05	0.75	0.05	0.60
	0.4	2.0	12.0	72.0	1	MATL 3 60-N	☆	★	☆	☆	★	☆	★	☆	☆	★	☆	☆	★	☆	★	0.05	1.50	0.05	1.59

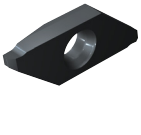
SSC = Entsprechend SSC am Halter.

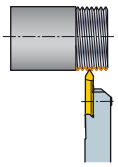
R = Rechtsausführung, L = Linksausführung

B99 B136 C83 H36 H24

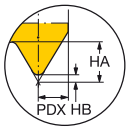
CoroCut® XS Wendeschneidplatte zum Gewindedrehen

Metric 60° Vollprofil

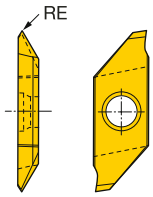




STDNO
TCTR



ISO 965-1998
IT 6



Außengewinde, Rechtsausführung

SSC	TP	NT	Bestellnummer	P 1105	M 1105	N 1105	S 1105	O 1105	Abmessungen, mm RE	HA	HB	PDX
3	0.20	1	MATR 3-MM01F-020-A	★	★	★	★	★	0.03	0.14	0.02	0.23
	0.25	1	MATR 3-MM01F-025-A	★	★	★	★	★	0.04	0.18	0.03	0.28
	0.30	1	MATR 3-MM01F-030-A	★	★	★	★	★	0.04	0.22	0.03	0.28
	0.35	1	MATR 3-MM01F-035-A	★	★	★	★	★	0.05	0.25	0.04	0.32
	0.40	1	MATR 3-MM01F-040-A	★	★	★	★	★	0.06	0.29	0.04	0.38
	0.45	1	MATR 3-MM01F-045-A	★	★	★	★	★	0.06	0.32	0.05	0.38
	0.50	1	MATR 3-MM01F-050-A	★	★	★	★	★	0.07	0.36	0.05	0.48
	0.70	1	MATR 3-MM01F-070-A	★	★	★	★	★	0.10	0.51	0.08	0.38
	0.75	1	MATR 3-MM01F-075-A	★	★	★	★	★	0.11	0.54	0.08	0.38
	0.80	1	MATR 3-MM01F-080-A	★	★	★	★	★	0.11	0.58	0.09	0.38
	1.00	1	MATR 3-MM01F-100-A	★	★	★	★	★	0.12	0.72	0.11	0.38
	1.25	1	MATR 3-MM01F-125-A	★	★	★	★	★	0.15	0.90	0.14	0.38
	1.50	1	MATR 3-MM01F-150-A	★	★	★	★	★	0.22	1.08	0.16	0.38

Außengewinde, Linksausführung

SSC	TP	NT	Bestellnummer	P 1105	M 1105	N 1105	S 1105	O 1105	Abmessungen, mm RE	HA	HB	PDX
3	0.40	1	MATL 3-MM01F-040-A	★	★	★	★	★	0.06	0.29	0.04	0.38
	0.50	1	MATL 3-MM01F-050-A	★	★	★	★	★	0.07	0.36	0.05	0.38
	0.70	1	MATL 3-MM01F-070-A	★	★	★	★	★	0.10	0.51	0.08	0.38
	0.75	1	MATL 3-MM01F-075-A	★	★	★	★	★	0.11	0.54	0.08	0.38
	0.80	1	MATL 3-MM01F-080-A	★	★	★	★	★	0.11	0.58	0.09	0.38
	1.00	1	MATL 3-MM01F-100-A	★	★	★	★	★	0.12	0.72	0.11	0.38
	1.25	1	MATL 3-MM01F-125-A	★	★	★	★	★	0.15	0.90	0.14	0.38
	1.50	1	MATL 3-MM01F-150-A	★	★	★	★	★	0.22	1.08	0.16	0.38

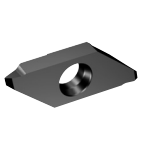
SSC = Entsprechend SSC am Halter.

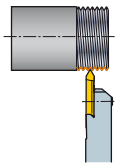
R = Rechtsausführung, L = Linksausführung

B99 B136 C83 H36 H24

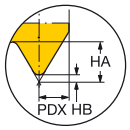
CoroCut® XS Wendeschneidplatte zum Gewindedrehen

UN 60° Vollprofil

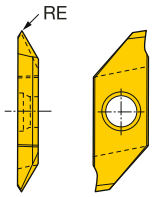




STDNO
TCTR



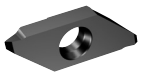
ISO 5864-1978
2A

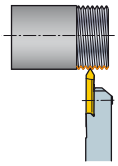


Außengewinde, Rechtsausführung

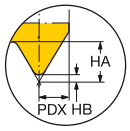
SSC	TPI	NT	Bestellnummer	P 1105	M 1105	N 1105	S 1105	O 1105	Abmessungen, mm RE	HA	HB	PDX
3	80.0	1	MATR 3-UN01F-800-A	★	★	★	★	★	0.04	0.22	0.04	0.38
	72.0	1	MATR 3-UN01F-720-A	★	★	★	★	★	0.05	0.27	0.05	0.38
	64.0	1	MATR 3-UN01F-640-A	★	★	★	★	★	0.06	0.31	0.06	0.38
	56.0	1	MATR 3-UN01F-560-A	★	★	★	★	★	0.06	0.35	0.06	0.38
	48.0	1	MATR 3-UN01F-480-A	★	★	★	★	★	0.07	0.38	0.07	0.38
	40.0	1	MATR 3-UN01F-400-A	★	★	★	★	★	0.09	0.51	0.09	0.38
	32.0	1	MATR 3-UN01F-320-A	★	★	★	★	★	0.10	0.59	0.10	0.38

Whitworth 55° (BSW, BSF, BSP) Vollprofil

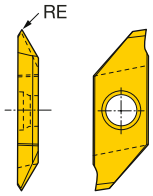




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TCTR



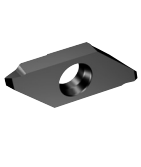
ISO 228-1982
BS-2779-1973
BS 84-1955
CLASS A

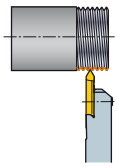


Außengewinde, Rechtsausführung

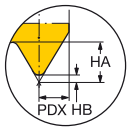
SSC	TPI	NT	Bestellnummer	P 1105	M 1105	N 1105	S 1105	O 1105	Abmessungen, mm RE	HA	HB	PDX
3	28.0	1	MATR 3-WH01F-280-A	★	★	★	★	★	0.13	0.72	0.13	0.38
	19.0	1	MATR 3-WH01F-190-A	★	★	★	★	★	0.19	1.06	0.19	0.38

NPT 60° (NPSC, NPTR, LINE PIPE) Vollprofil

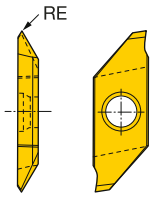




STDNO



ANSI B.1.20.1-1983



Außengewinde, Rechtsausführung

SSC	TPI	NT	Bestellnummer	P 1105	M 1105	N 1105	S 1105	O 1105	Abmessungen, mm RE	HA	HB	PDX
3	27.0	1	MATR 3-NT01F-270-A	★	★	★	★	★	0.05	0.76	0.05	0.38
	18.0	1	MATR 3-NT01F-180-A	★	★	★	★	★	0.08	1.14	0.08	0.38
	14.0	1	MATR 3-NT01F-140-A	★	★	★	★	★	0.09	1.46	0.09	0.38

SSC = Entsprechend SSC am Halter.

R = Rechtsausführung

B99 B136 C83 H36 H24

CoroTurn® XS

Innendrehen, Axialeinstechen und Gewindedrehen von kleinen Bauteilen

Anwendungsbereich

- Längsdrehen (innen)
- Profildrehen
- Rückwärtsbearbeitung (ziehend)
- Einstechen
- Axialeinstechen
- Vorstechen und Fasen
- Gewindedrehen



ISO-Anwendungsbereich:

P M N S H

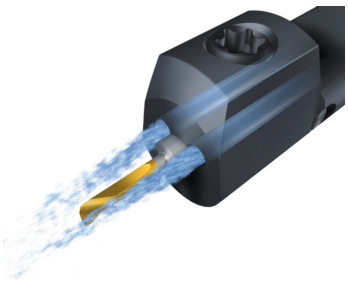
Vorteile und Merkmale

- Optimiert für die Bearbeitung kleiner hochwertiger Bauteilkonturen
- Hohe Präzision und Wiederholgenauigkeit
- Zuverlässiges Spannsystem mit einfacher Handhabung
- Präzisionsgeschliffene Werkzeuge für hohe Wiederholgenauigkeit
- Längere Standzeit infolge minimierter Mikrovibrationen mit zylindrischen Schaftwerkzeugen
- Die Spannmutter gewährleistet einen leichten Werkzeugwechsel

www.sandvik.coromant.com/coroturnxs

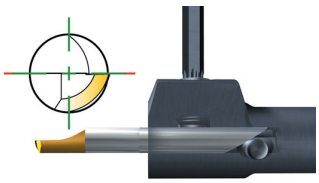
Innere Kühlschmierstoffzufuhr

- Die Adapter sind mit innerer Präzisions-Kühlschmierstoffzufuhr ausgeführt.
- Optionale Kühlschmierstoffzufuhr für eine bessere Spanabfuhr und sichere Bearbeitung



Sichere Positionierung

Genaue Positionierung in der Bohrstange dank Fixierstift.



Schneideinsätze

Längsdrehen	Rückwärts-ausdrehen	Vorstechen und Fasen	Einstechen	Axial-einstechen	Profil-drehen	Gewinde-drehen
						
A272	A271	B116	B117	B120	B121	C60

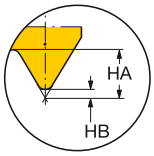
Adapter

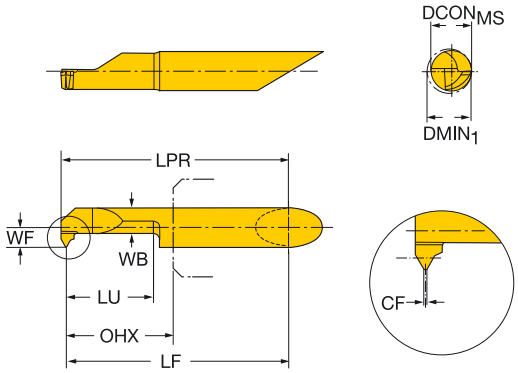
Coromant Capto®	Rechteckiger Schaft	Zylinderschaft mit Fläche
		
F22	F33	F42

CoroTurn® XS Vollhartmetall-Schneideinsatz zum Gewindedrehen

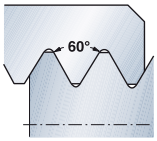
Teilprofil 60°





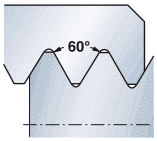


Innengewinde, Rechtsausführung



CZC$_{MS}$	TPN	TPX	TPIN	TPIX	DMIN$_1$	LU	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	H 7015	DCON$_{MS}$	WB	CF	LPR	LF	WF	HA	HB
														Abmessungen, mm							
4	0.50	0.70	36.0	48.0	4.2	15.0	17.6	CXS-04TH050VM-4215R	★	★	★	★		4	3.0	0.1	32.7	32.3	2.0	0.5	0.1
5	0.50	0.75	36.0	48.0	5.2	15.0	17.6	CXS-05TH050VM-5215R	★	★	★	★		5	3.8	0.1	37.7	37.3	2.5	0.5	0.1
5	0.75	1.00	24.0	36.0	5.1	15.0	17.6	CXS-05TH070VM-5115R	★	★	★	★		5	3.7	0.1	37.8	37.3	2.4	0.7	0.1
5	1.00	1.25	20.0	24.0	4.8	15.0	17.5	CXS-05TH100VM-4815R	★	★	★	★		5	3.6	0.1	37.9	37.3	2.3	0.8	0.1
6	1.00	1.25	20.0	24.0	6.2	15.0	17.5	CXS-06TH100VM-6215R	★	★	★	★	★	6	3.6	0.1	37.9	37.3	3.0	0.8	0.1
6	1.25	1.50	18.0	20.0	6.2	15.0	17.2	CXS-06TH125VM-6215R	★	★	★	★		6	3.6	0.2	38.1	37.3	3.0	1.0	0.1
6	1.50	1.75	16.0	18.0	6.2	15.0	17.2	CXS-06TH150VM-6215R	★	★	★	★	★	6	3.6	0.2	38.3	37.3	3.0	1.1	0.2

Innengewinde, Linksausführung



CZC$_{MS}$	TPN	TPX	TPIN	TPIX	DMIN$_1$	LU	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	DCON$_{MS}$	WB	CF	LPR	LF	WF	HA	HB
													Abmessungen, mm							
4	0.50	0.70	36.0	48.0	4.2	15.0	17.6	CXS-04TH050VM-4215L	★	★	★	★	4	3.0	0.1	32.7	32.3	2.0	0.5	0.1
5	1.00	1.25	20.0	24.0	4.8	15.0	17.5	CXS-05TH100VM-4815L	★	★	★	★	5	3.6	0.1	37.9	37.3	2.3	0.8	0.1
6	1.00	1.25	20.0	24.0	6.2	15.0	17.5	CXS-06TH100VM-6215L	★	★	★	★	6	3.6	0.1	37.9	37.3	3.0	0.8	0.1
6	1.25	1.50	18.0	20.0	6.2	15.0	17.2	CXS-06TH125VM-6215L	★	★	★	★	6	3.6	0.2	38.1	37.3	3.0	1.0	0.1
6	1.50	1.75	16.0	18.0	6.2	15.0	17.2	CXS-06TH150VM-6215L	★	★	★	★	6	3.6	0.2	38.3	37.3	3.0	1.1	0.2

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

R = Rechtsausführung, L = Linksausführung

F2 B135 C83 H36 H22

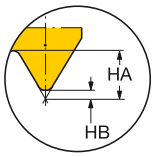
SANDVIK Coromant

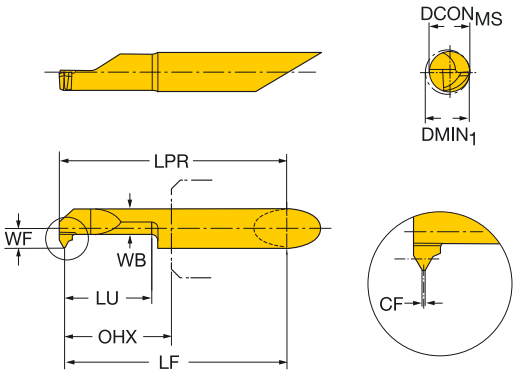
CoroTurn® XS Vollhartmetall-Schneideinsatz zum Gewindedrehen

Metrisch 60° Vollprofil

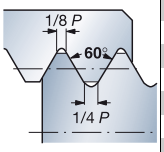
TCTR IT 6
STDNO ISO 956-1998







Innengewinde, Rechtsausführung

	CZC$_{MS}$	TP	DMIN$_1$	LU	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCON$_{MS}$	WB	CF	LPR	LF	WF	HA	HB
	4	0.5	4.2	15.0	17.6	CXS-04TH050MM-4215R	★	★	★	★	4	3.5	0.1	32.7	32.3	2.0	0.5	0.1
	4	0.7	4.2	15.0	17.5	CXS-04TH070MM-4215R	★	★	★	★	4	3.3	0.1	32.8	32.3	1.9	0.8	0.1
	4	0.8	4.0	15.0	17.5	CXS-04TH080MM-4015R	★	★	★	★	4	3.0	0.1	32.8	32.3	1.9	0.8	0.1
	5	0.5	5.2	15.0	17.6	CXS-05TH050MM-5215R	★	★	★	★	5	4.5	0.1	37.7	37.3	2.5	0.5	0.1
	5	0.75	5.1	15.0	17.5	CXS-05TH075MM-5115R	★	★	★	★	5	4.2	0.1	37.8	37.3	2.4	0.8	0.1
	5	1.0	4.8	15.0	17.4	CXS-05TH100MM-4815R	★	★	★	★	5	3.6	0.1	37.9	37.3	2.3	1.0	0.1
	6	1.0	6.2	15.0	17.4	CXS-06TH100MM-6215R	★	★	★	★	6	5.1	0.1	37.9	37.3	3.0	1.0	0.1
	6	1.25	6.2	15.0	17.3	CXS-06TH125MM-6215R	★	★	★	★	6	4.8	0.2	38.0	37.3	3.0	1.3	0.1
	6	1.5	6.2	15.0	17.2	CXS-06TH150MM-6215R	★	★	★	★	6	4.5	0.2	38.1	37.3	3.0	1.6	0.2
	6	1.75	6.2	15.0	17.1	CXS-06TH175MM-6215R	★	★	★	★	6	4.3	0.2	38.2	37.3	3.0	1.8	0.2
	6	2.0	6.2	15.0	17.0	CXS-06TH200MM-6215R	★	★	★	★	6	4.1	0.3	38.3	37.3	3.0	2.1	0.2

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

R = Rechtsausführung

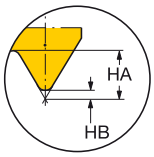
F2 B135 C83 H36 H22

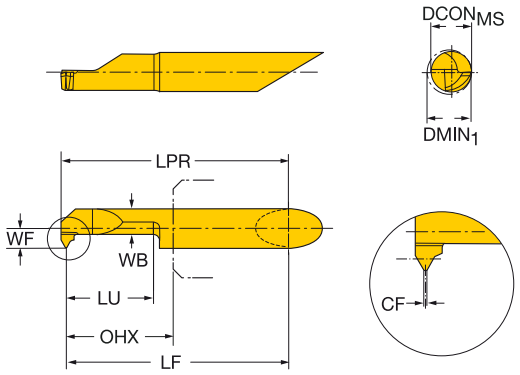
CoroTurn® XS Vollhartmetall-Schneideinsatz zum Gewindedrehen

UN 60° Vollprofil

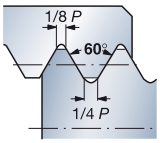
TCTR 2B
STDNO ISO 5864-1978







Innengewinde, Rechtsausführung



CZC$_{MS}$	TPI	DMIN$_1$	LU	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	DCON$_{MS}$	WB	CF	LPR	LF	WF	HA	HB
						Abmessungen, mm											
4	32.0	4.0	15.0	17.5	CXS-04TH320UN-4015R	★	★	★	★	4	3.0	0.1	32.9	32.3	1.9	0.9	0.1
4	28.0	4.0	15.0	17.4	CXS-04TH280UN-4015R	★	★	★	★	4	3.0	0.1	32.9	32.3	1.9	0.9	0.1
4	24.0	4.2	15.0	17.4	CXS-04TH240UN-4215R	★	★	★	★	4	3.1	0.1	33.0	32.3	2.0	1.0	0.1
5	20.0	5.2	15.0	17.3	CXS-05TH200UN-5215R	★	★	★	★	5	4.0	0.2	38.0	37.3	2.5	1.1	0.1
6	18.0	6.2	15.0	17.3	CXS-06TH180UN-6215R	★	★	★	★	6	4.9	0.2	38.1	37.3	3.0	1.3	0.2
6	16.0	6.2	15.0	15.2	CXS-06TH160UN-6215R	★	★	★	★	6	4.8	0.2	38.2	37.3	3.0	1.4	0.2

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

R = Rechtsausführung

F2 B135 C83 H36 H22

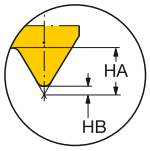
SANDVIK Coromant

CoroTurn® XS Vollhartmetall-Schneideinsatz zum Gewindedrehen

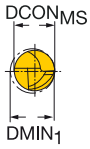
Whitworth 55° (BSW, BSF, BSP) Vollprofil

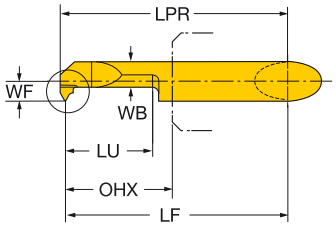
TCTR	CLASS A
STDNO	ISO 228-1982
STDNO	BS 2779-1973
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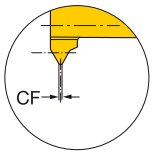




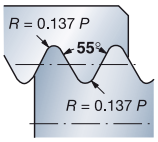






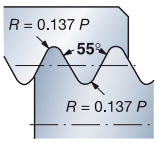


Innengewinde, Rechtsausführung



CZC_{MS}	TPI	$DMIN_1$	LU	RE	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	$DCON_{MS}$	WB	LPR	LF	WF	HA	HB
							Abmessungen, mm										
5	28.0	5.2	15.0	0.120	17.2	CXS-05TH28WH-5215R	★	★	★	★	5	3.8	38.1	37.3	2.5	0.7	0.1
5	26.0	5.2	15.0	0.150	17.2	CXS-05TH26WH-5215R	★	★	★	★	5	3.8	38.1	37.3	2.5	0.8	0.2
5	24.0	5.2	15.0	0.150	17.2	CXS-05TH24WH-5215R	★	★	★	★	5	3.8	38.1	37.3	2.5	0.9	0.2
6	28.0	6.2	15.0	0.120	17.2	CXS-06TH28WH-6215R	★	★	★	★	6	4.0	38.1	37.3	3.0	0.7	0.1
6	22.0	6.2	15.0	0.160	17.0	CXS-06TH22WH-6215R	★	★	★	★	6	4.0	38.3	37.3	3.0	0.9	0.2
6	20.0	6.2	15.0	0.170	17.0	CXS-06TH20WH-6215R	★	★	★	★	6	4.0	38.3	37.3	3.0	1.0	0.2
6	19.0	6.2	15.0	0.180	17.0	CXS-06TH19WH-6215R	★	★	★	★	6	4.0	38.3	37.3	3.0	1.1	0.2

Innengewinde, Linksausführung



CZC_{MS}	TPI	$DMIN_1$	LU	RE	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	$DCON_{MS}$	WB	LPR	LF	WF	HA	HB
							Abmessungen, mm										
6	19.0	6.2	15.0	0.180	17.0	CXS-06TH19WH-6215L	★	★	★	★	6	4.0	38.3	37.3	3.0	1.1	0.2

CZC_{MS} entsprechend CZC_{WS} am Adapter.

R = Rechtsausführung, L = Linksausführung

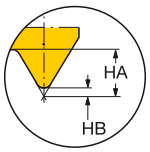
F2 B135 C83 H36 H22

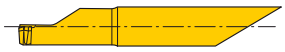
CoroTurn® XS Vollhartmetall-Schneideinsatz zum Gewindedrehen

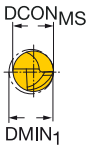
NPT 60° (NPSC, NPTR, LINE PIPE) Vollprofil

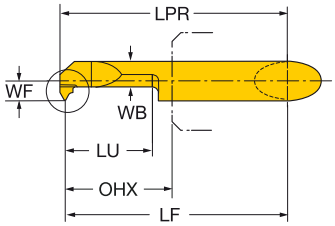
STDNO ANSI B.1.20.1-1983

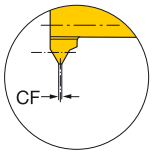




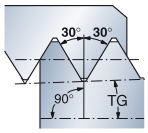




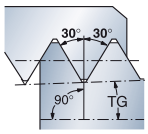




Innengewinde, Rechtsausführung

	CZC$_{MS}$	TPI	DMIN$_1$	LU	RE	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCON$_{MS}$	WB	LPR	LF	WF	HA	HB
	6	27.0	6.2	15.0	0.070	17.2	CXS-06TH27NT-6215R	★	★	★	★	6	4.0	38.1	37.3	3.0	1.6	0.0
	6	18.0	6.2	15.0	0.100	17.2	CXS-06TH18NT-6215R	★	★	★	★	6	4.0	38.3	37.3	3.0	1.6	0.0

Innengewinde, Linksausführung

	CZC$_{MS}$	TPI	DMIN$_1$	LU	RE	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCON$_{MS}$	WB	LPR	LF	WF	HA	HB
	6	18.0	6.2	15.0	0.100	17.0	CXS-06TH18NT-6215L	★	★	★	★	6	4.0	38.3	37.3	3.0	1.6	0.0

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

R = Rechtsausführung, L = Linksausführung

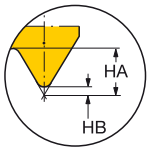
F2 B135 C83 H36 H22

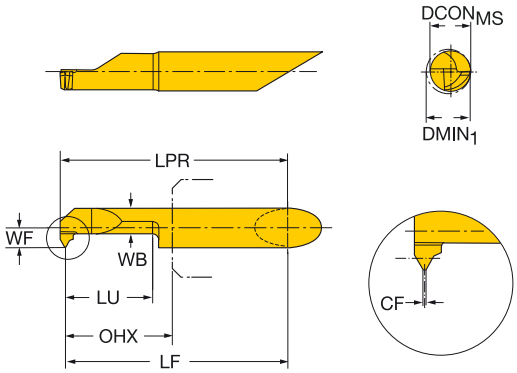
CoroTurn® XS Vollhartmetall-Schneideinsatz zum Gewindedrehen

ISO Trapezförmig 30° Kein Vollprofil, Gewindespitzen verrundet

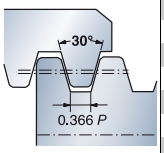
TCTR IT 7
STDNO ISO 2901-2904
STDNO DIN 103-1977







Innengewinde, Rechtsausführung

	CZC$_{MS}$	TP	DMIN$_1$	LU	OHX	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCON$_{MS}$	WB	CF	LPR	LF	WF	HA	HB
	6	1.5	6.2	20.0	17.4	CXS-06TH150TR-6220R	★	★	★	★	6	4.9	0.5	38.2	37.6	3.0	1.8	0.9
	6	2.0	6.2	20.0	17.3	CXS-06TH200TR-6220R	★	★	★	★	6	4.6	0.6	38.4	37.6	3.0	2.4	1.2
	7	3.0	7.2	30.0	16.9	CXS-07TH300TR-7230R	★	★	★	★	7	4.6	1.0	53.4	52.3	3.5	3.5	1.8

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

R = Rechtsausführung

F2 B135 C83 H36 H22

CoroCut® MB

Für die Innenbearbeitung mit hoher Präzision

Anwendungsbereich

- Zur Innenbearbeitung kleiner Durchmesser
- Vorstechen und Fasen
- Einstechen
- Axialeinstechen
- Profildrehen
- Längsdrehen
- Rückwärtsausdrehen
- Gewindedrehen



ISO-Anwendungsbereich:

P M N S H

Vorteile und Merkmale

- Vibrationsfreie Bearbeitung
- Schnelle Aufspannung für Werkzeug und Schneideinsatz
- Stabile hochpräzise Schnittstelle zwischen Schneideinsatz und Werkzeughalter
- Stirnseitig montierter, austauschbarer Schneideinsatz
- Scharfe Schneidkanten
- Geometrien und Sorten für alle Werkstoffe
- Hartmetallschäfte für lange Überhänge
- Innere Kühlschmierstoffzufuhr
- EasyFix Spannsystem
- Werkzeuge zum Einstechen mit einem großen Angebot an Nutbreiten und Eckenradien – auch für Standardnuten, wie z.B. O-Ringe und Nuten für Sicherungsringe.

www.sandvik.coromant.com/corocutmb

EasyFix

Zylindrische Stahl- und Hartmetallbohrstangen für den Einsatz mit EasyFix Spannaufnahmen für eine korrekte Mittenhöhe.

CoroCut® MB Bohrstangen

Für beste Stabilität und Zugänglichkeit verfügen die Bohrstangen über einen exzentrischen Schneidkopf mit ovalem Querschnitt.

Adapter

- Coromant Capto® Adapter mit CoroTurn® XS
Siehe Seite F22
- Rechteckiger Schaft für CoroTurn® XS
Siehe Seite F33
- Zylinderschaft mit Fläche für CoroTurn® XS
Siehe Seite F42

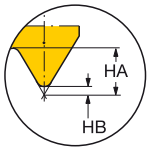
Schneideinsätze

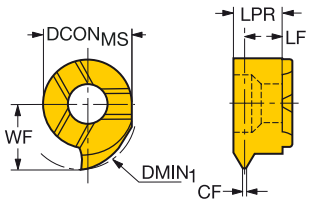
	Vorstechen und Fasen	Einstechen	Axialeinstechen	Profildrehen	Längsdrehen	Profildrehen	Rückwärts-ausdrehen	Gewindedrehen
	 MB-..GX	 MB-..G	 MB-F	 MB-..R	 MB..T045	 MB..TE93	 MB..B	 MB..TH
Schneideinsatz-breite, mm	1.00	0.73-3.00	1.00-3.00					
Seite	B123	B124	B127	Web	Web	Web	Web	C67

CoroCut® MB Vollhartmetall-Schneideinsatz zum Gewindedrehen

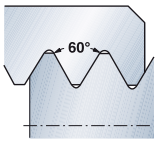
Teilprofil 60°



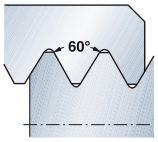




Innengewinde, Rechtsausführung

	CZCMS	TPN	TPX	TPIN	TPIX	DMIN1	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCONMS	CF	LPR	LF	WF	HA	HB
	07	0.50	0.75	34.0	51.0	10.0	MB-07TH050VM-10R	★	★	★	★	7	0.1	3.8	3.4	5.8	0.5	0.1
	07	1.00	1.25	20.0	25.0	10.0	MB-07TH100VM-10R	★	★	★	★	7	0.1	3.8	3.2	5.8	0.8	0.1
	07	1.50	1.75	15.0	17.0	10.0	MB-07TH150VM-10R	★	★	★	★	7	0.2	3.8	3.0	5.8	1.1	0.2
	07	2.00	2.50	10.0	13.0	10.0	MB-07TH200VM-10R	★	★	★	★	7	0.3	3.8	2.8	5.8	1.6	0.2
	07	2.50	3.00	8.0	10.0	10.0	MB-07TH250VM-10R	★	★	★	★	7	0.3	3.8	2.6	5.8	2.0	0.3

Innengewinde, Linksausführung

	CZCMS	TPN	TPX	TPIN	TPIX	DMIN1	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCONMS	CF	LPR	LF	WF	HA	HB
	07	0.50	0.75	34.0	51.0	10.0	MB-07TH050VM-10L	★	★	★	★	7	0.1	3.8	3.4	5.8	0.5	0.1
	07	1.00	1.25	20.0	25.0	10.0	MB-07TH100VM-10L	★	★	★	★	7	0.1	3.8	3.2	5.8	0.8	0.1
	07	1.50	1.75	15.0	17.0	10.0	MB-07TH150VM-10L	★	★	★	★	7	0.2	3.8	3.0	5.8	1.1	0.2
	07	2.00	2.50	10.0	13.0	10.0	MB-07TH200VM-10L	★	★	★	★	7	0.3	3.8	2.8	5.8	1.6	0.2
	07	2.50	3.00	8.0	10.0	10.0	MB-07TH250VM-10L	★	★	★	★	7	0.3	3.8	2.6	5.8	2.0	0.3

CZCMS entsprechend CZCWS am Adapter.

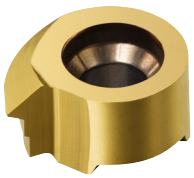
R = Rechtsausführung, L = Linksausführung

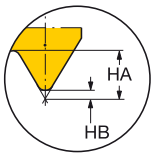
F2 B134 C83 H36 H25

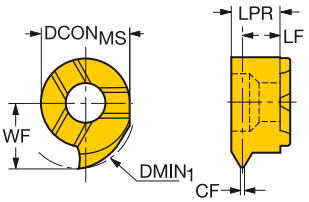
CoroCut® MB Vollhartmetall-Schneideinsatz zum Gewindedrehen

Metrisch 60° Vollprofil

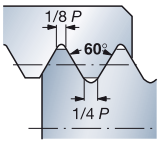
TCTR IT 6
STDNO ISO 956-1998





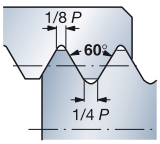


Innengewinde, Rechtsausführung



CZC_{MS}	TP	$DMIN_1$	Bestellnummer	P 1025	M 1025	N 1025	S 1025	H 7015	$DCON_{MS}$	CF	LPR	LF	WF	HA	HB
07	0.5	10.0	MB-07TH050MM-10R	★	★	★	★		7	0.1	3.8	3.4	5.8	0.5	0.1
07	1.0	10.0	MB-07TH100MM-10R	★	★	★	★	★	7	0.1	3.8	3.2	5.8	0.9	0.1
07	1.5	10.0	MB-07TH150MM-10R	★	★	★	★	★	7	0.2	3.8	3.0	5.8	1.4	0.2
07	1.8	10.0	MB-07TH175MM-10R	★	★	★	★		7	0.2	3.8	2.9	5.8	1.1	0.2
07	2.0	10.0	MB-07TH200MM-10R	★	★	★	★		7	0.3	3.8	2.8	5.8	1.3	0.2
07	2.5	10.0	MB-07TH250MM-10R	★	★	★	★		7	0.3	3.8	2.6	5.8	1.6	0.3

Innengewinde, Linksausführung



CZC_{MS}	TP	$DMIN_1$	Bestellnummer	P 1025	M 1025	N 1025	S 1025	$DCON_{MS}$	CF	LPR	LF	WF	HA	HB
07	0.5	10.0	MB-07TH050MM-10L	★	★	★	★	7	0.1	3.8	3.4	5.8	0.5	0.1
07	1.0	10.0	MB-07TH100MM-10L	★	★	★	★	7	0.1	3.8	3.2	5.8	0.9	0.1
07	1.5	10.0	MB-07TH150MM-10L	★	★	★	★	7	0.2	3.8	3.0	5.8	1.4	0.2
07	1.8	10.0	MB-07TH175MM-10L	★	★	★	★	7	0.2	3.8	2.9	5.8	1.1	0.2
07	2.0	10.0	MB-07TH200MM-10L	★	★	★	★	7	0.3	3.8	2.8	5.8	1.3	0.2
07	2.5	10.0	MB-07TH250MM-10L	★	★	★	★	7	0.3	3.8	2.6	5.8	1.6	0.3

CZC_{MS} entsprechend CZC_{WS} am Adapter.

R = Rechtsausführung, L = Linksausführung

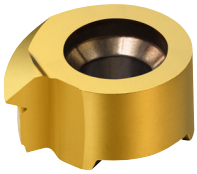
F2 B134 C83 H36 H25

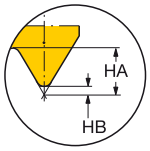
SANDVIK Coromant

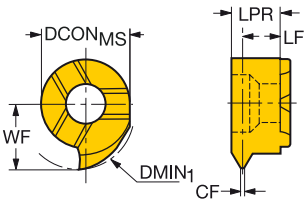
CoroCut® MB Vollhartmetall-Schneideinsatz zum Gewindedrehen

UN 60° Vollprofil

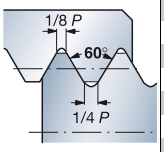
TCTR 2B
STDNO ISO 5864-1978



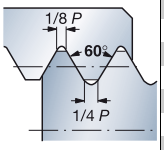




Innengewinde, Rechtsausführung

	CZC$_{MS}$	TPI	DMIN$_1$	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCON$_{MS}$	CF	LPR	LF	WF	HA	HB
	07	32.0	10.0	MB-07TH320UN-10R	★	★	★	★	7	0.1	3.8	3.4	5.8	0.9	0.1
	07	28.0	10.0	MB-07TH280UN-10R	★	★	★	★	7	0.1	3.8	3.4	5.8	0.9	0.1
	07	24.0	10.0	MB-07TH240UN-10R	★	★	★	★	7	0.1	3.8	3.3	5.8	1.0	0.1
	07	20.0	10.0	MB-07TH200UN-10R	★	★	★	★	7	0.2	3.8	3.2	5.8	1.1	0.1
	07	18.0	10.0	MB-07TH180UN-10R	★	★	★	★	7	0.2	3.8	3.2	5.8	1.3	0.2
	07	16.0	10.0	MB-07TH160UN-10R	★	★	★	★	7	0.2	3.8	3.1	5.8	1.4	0.2
	07	14.0	10.0	MB-07TH140UN-10R	★	★	★	★	7	0.2	3.8	3.2	5.8	1.6	0.2

Innengewinde, Linksausführung

	CZC$_{MS}$	TPI	DMIN$_1$	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCON$_{MS}$	CF	LPR	LF	WF	HA	HB
	07	28.0	10.0	MB-07TH280UN-10L	★	★	★	★	7	0.1	3.8	3.4	5.8	0.9	0.1
	07	24.0	10.0	MB-07TH240UN-10L	★	★	★	★	7	0.1	3.8	3.3	5.8	1.0	0.1
	07	20.0	10.0	MB-07TH200UN-10L	★	★	★	★	7	0.2	3.7	3.2	5.8	1.1	0.1
	07	18.0	10.0	MB-07TH180UN-10L	★	★	★	★	7	0.2	3.8	3.2	5.8	1.3	0.2
	07	16.0	10.0	MB-07TH160UN-10L	★	★	★	★	7	0.2	3.8	3.1	5.8	1.4	0.2
	07	14.0	10.0	MB-07TH140UN-10L	★	★	★	★	7	0.2	3.8	3.2	5.8	1.6	0.2

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

R = Rechtsausführung, L = Linksausführung

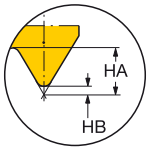
F2 B134 C83 H36 H25

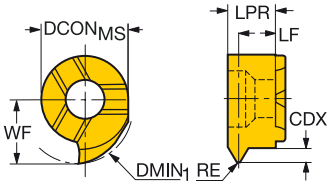
CoroCut® MB Vollhartmetall-Schneideinsatz zum Gewindedrehen

Whitworth 55° (BSW, BSF, BSP) Vollprofil

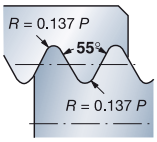
TCTR CLASS A
STDNO ISO 228-1982
STDNO BS 2779-1973
STDNO BS 84-1956





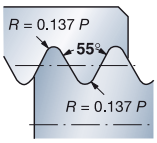


Innengewinde, Rechtsausführung



CZCMS	TPI	DMIN1	RE	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCONMS	LPR	LF	WF	HA	HB
07	19.0	10.0	0.180	MB-07TH190WH-10R	★	★	★	★	7	3.8	2.8	5.8	1.1	0.2
07	14.0	10.0	0.240	MB-07TH140WH-10R	★	★	★	★	7	3.8	2.6	5.8	1.4	0.3
07	11.0	10.0	0.310	MB-07TH110WH-10R	★	★	★	★	7	3.8	2.3	5.8	1.8	0.4

Innengewinde, Linksausführung



CZCMS	TPI	DMIN1	RE	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCONMS	LPR	LF	WF	HA	HB
07	19.0	10.0	0.180	MB-07TH190WH-10L	★	★	★	★	7	3.8	2.8	5.8	1.1	0.2
07	14.0	10.0	0.240	MB-07TH140WH-10L	★	★	★	★	7	3.8	2.6	5.8	1.4	0.3
07	11.0	10.0	0.310	MB-07TH110WH-10L	★	★	★	★	7	3.8	2.3	5.8	1.8	0.4

CZC_{MS} entsprechend CZC_{WS} am Adapter.

R = Rechtsausführung, L = Linksausführung

F2 B134 C83 H36 H25

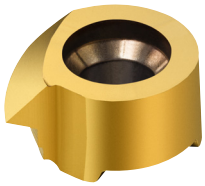
SANDVIK Coromant

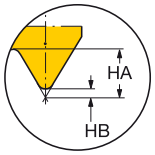
CoroCut® MB Vollhartmetall-Schneideinsatz zum Gewindedrehen

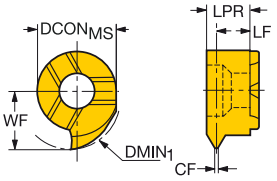
NPT 60° 73

"prof"

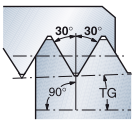
STDNO ANSI B.1.20.1-1983



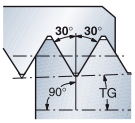




Innengewinde, Rechtsausführung

	CZC$_{MS}$	TPI	DMIN$_1$	RE	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	HA	HB
	07	18.0	10.0	0.050	MB-07TH180NT-10R	★	★	★	★	7	3.8	2.9	5.8	1.4	0.0
	07	14.0	10.0	0.070	MB-07TH140NT-10R	★	★	★	★	7	3.8	2.7	5.8	1.5	0.1

Innengewinde, Linksausführung

	CZC$_{MS}$	TPI	DMIN$_1$	RE	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	HA	HB
	07	18.0	10.0	0.050	MB-07TH180NT-10L	★	★	★	★	7	3.8	2.9	5.8	1.4	0.0
	07	14.0	10.0	0.070	MB-07TH140NT-10L	★	★	★	★	7	3.8	2.7	5.8	1.5	0.1

CZC$_{MS}$ entsprechend CZC$_{WS}$ am Adapter.

R = Rechtsausführung, L = Linksausführung

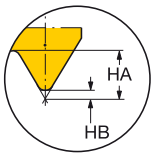
F2 B134 C83 H36 H25

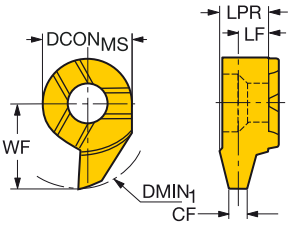
CoroCut® MB Vollhartmetall-Schneideinsatz zum Gewindedrehen

ACME 29° Teilprofil

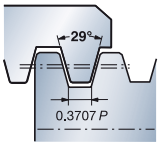
TCTR 2G
STDNO ANSI B1.5-1988







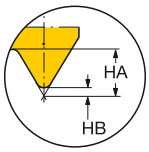
Innengewinde, Rechtsausführung

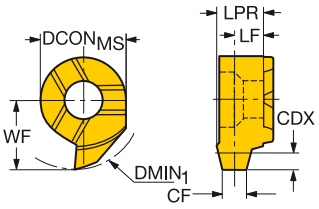
	CZCMS	TPI	DMIN1	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCONMS	CF	LPR	LF	WF	HA	HB
	07	16.0	11.0	MB-07TH160AC-11R	★	★	★	★	7	0.5	3.9	3.3	6.8	2.1	1.0
	07	14.0	11.0	MB-07TH140AC-11R	★	★	★	★	7	0.6	3.9	3.2	6.8	2.3	1.2
	07	12.0	11.0	MB-07TH120AC-11R	★	★	★	★	7	0.7	3.9	3.1	6.8	2.7	1.4
	07	10.0	11.0	MB-07TH100AC-11R	★	★	★	★	7	0.8	3.9	3.0	6.8	3.3	1.6
	07	8.0	11.0	MB-07TH080AC-11R	★	★	★	★	7	1.0	3.9	2.8	6.8	4.1	2.0

STUB-ACME 29° Teilprofil

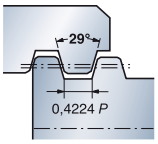
TCTR 2G
STDNO ANSI B1.8-1988







Innengewinde, Rechtsausführung

	CZCMS	TPI	DMIN1	Bestellnummer	P 1025	M 1025	N 1025	S 1025	Abmessungen, mm DCONMS	CF	LPR	LF	WF	HA	HB
	07	16.0	10.0	MB-07TH160SA-10R	★	★	★	★	7	0.6	4.0	3.4	5.8	1.9	1.1
	07	14.0	10.0	MB-07TH140SA-10R	★	★	★	★	7	0.7	4.0	3.3	5.8	2.2	1.3
	07	12.0	10.0	MB-07TH120SA-10R	★	★	★	★	7	0.8	4.0	3.2	5.8	2.5	1.6
	07	10.0	10.0	MB-07TH100SA-10R	★	★	★	★	7	0.9	3.9	3.1	5.8	3.0	1.8
	07	8.0	10.0	MB-07TH080SA-10R	★	★	★	★	7	1.2	3.7	2.5	5.8	3.7	2.3

CZCMS entsprechend CZCWS am Adapter.

R = Rechtsausführung

F2 B134 C83 H36 H25

SANDVIK Coromant

Schnittgeschwindigkeitsempfehlungen

MC-Nr.	CMC-Nr.	Werkstoff	Spezifische Schnittkraft k_{c1} N/mm²	Härte Brinell HB	Sorten GC1125	GC1135	GC1020	H13A
					Schnittgeschwindigkeit (V_c), m/min			
ISO P								
		Unlegierter Stahl						
P1.1.Z.AN	01.1	C = 0,1–0,25%	1500	125	230	205	185	160
P1.2.Z.AN	01.2	C = 0,25–0,55%	1600	150	195	170	155	130
P1.3.Z.AN	01.3	C = 0,55–0,80%	1700	170	180	160	145	125
		Niedriglegierter Stahl (Legierungsbestandteile <5%)						
P2.1.Z.AN	02.1	Nicht gehärtet	1700	180	155	140	125	115
P2.1.Z.AN	02.12	Kugellagerstahl	1800	210	145	125	115	105
P2.5.Z.HT	02.2	Vergütet	1850	275	120	105	95	80
P2.5.Z.HT	02.2	Vergütet	2050	350	95	85	75	65
		Hochlegierter Stahl (Legierungsbestandteile >5%)						
P3.0.Z.AN	03.11	Geglüht	1950	200	140	120	110	105
P3.0.Z.HT	03.21	Gehärteter Werkzeugstahl	3000	325	115	100	80	70
		Stahlguss						
P1.5.C.UT	06.1	Unlegiert	1550	180	220	200	180	170
P2.6.C.UT	06.2	Niedriglegiert (Legierungsanteile ≤5 %)	1600	200	150	130	120	95
P3.0.C.UT	06.3	Hochlegiert (Legierungsanteile >5%)	2050	225	120	105	95	85
P3.2.C.AQ	06.33	Manganstahl, 12–14% Mn	2900	250	40	38	35	33
ISO M								
		Stangen/geschmiedet Ferritisch/martensitisch						
P5.0.Z.AN	05.11	Nicht gehärtet	1800	200	160	145	130	90
P5.0.Z.PH	05.12	PH-gehärtet	2850	330	115	100	90	70
P5.0.Z.HT	05.13	Gehärtet	2350	330	105	95	85	65
		Stangen/geschmiedet Austenitisch						
M1.0.Z.AQ	05.21	Austenitisch	1800	180	140	130	120	75
M1.0.Z.PH	05.22	PH-gehärtet	2850	330	100	90	80	60
M2.0.Z.AQ	05.23	Superaustenitisch	2250	200	80	75	70	50
		Rostfreier Stahl – Stangen/geschmiedet Austenitisch-ferritisch (Duplex)						
M3.1.Z.AQ	05.51	Nicht schweißbar ≥ 0,05%C	2000	230	110	100	90	-
M3.2.Z.AQ	05.52	Schweißbar < 0,05%C	2450	260	90	80	70	-
		Rostfreier Stahl – gegossen Ferritisch/martensitisch						
P5.0.C.UT	15.11	Nicht gehärtet	1700	200	120	100	90	90
	15.12	PH-gehärtet	2450	330	90	80	70	55
P5.0.C.HT	15.13	Gehärtet	2150	330	70	65	60	50
		Rostfreier Stahl – gegossen Austenitisch						
M1.0.C.UT	15.21	Austenitisch	1700	180	120	110	100	80
	15.22	PH-gehärtet	2450	330	70	65	60	50
M2.0.C.AQ	15.23	Superaustenitisch	2150	200	90	80	70	40
		Rostfreier Stahl – gegossen Austenitisch-ferritisch (Duplex)						
M3.1.C.AQ	15.51	Nicht schweißbar ≥ 0,05%C	1800	230	100	95	85	-
M3.2.C.AQ	15.52	Schweißbar < 0,05%C	2250	260	75	70	65	-
ISO K								
		Temperguss						
	07.1	Ferritisch (kurzspanend)	790	130	170	150	135	95
K1.1.C.NS	07.2	Perlitisch (langspanend)	900	230	125	110	100	70
		Grauguss						
K2.1.C.UT	08.1	Niedrige Festigkeit	890	180	160	140	130	85
K2.2.C.UT	08.2	Hohe Festigkeit	970	220	140	130	120	80
		Kugelgraphitguss						
K3.1.C.UT	09.1	Ferritisch	900	160	140	135	125	110
K3.3.C.UT	09.2	Perlitisch	1350	250	110	100	90	80
K3.4.C.UT	09.3	Martensitisch	2100	380	80	75	65	60
ISO N								
		Aluminiumlegierungen Gewalzt/gewalzt und kaltverfestigend						
N1.2.Z.UT	30.11	+ kaltverfestigt, nicht gealtert, gealtert	400	60	500	500	500	500
N1.2.Z.AG	30.12	Ausgehärtet	650	100	500	500	500	450
		Aluminiumlegierungen						
N1.3.C.UT	30.21	Gegossen, nicht gealtert	600	75	500	500	455	425
N1.3.C.AG	30.22	Gegossen oder gegossen und ausgehärtet	700	90	400	325	280	250
	30.41	Si, Gegossen 13-15%	700	130	300	270	245	210
N1.4.C.NS	30.42	Si, Gegossen 16-22%	700	130	300	270	245	210
		Kupfer und Kupferlegierungen						
N3.3.U.UT	33.1	Automatenlegierungen, ≥1% Pb	550	110	500	460	420	370
N3.2.C.UT	33.2	Messing, Bleilegierungen, ≤1% Pb	550	90	300	270	245	210
N3.1.U.UT	33.3	Bronze und bleifreies Kupfer, einschl. Elektrolytkupfer	1350	100	210	190	175	150

Schnittgeschwindigkeitsempfehlungen

MC-Nr.	CMC-Nr.	Werkstoff	Spezifische Schnittkraft k_{c1} N/mm²	Härte Brinell HB	Sorten GC1125	GC1135	GC1020	H13A	CB7015
					Schnittgeschwindigkeit (V_c), m/min				
ISO S									
		Warmfeste Legierungen							
		Fe-basiert							
S1.0.U.AN	20.11	Geglüht	2400	200	55	50	45	45	-
S1.0.U.AG	20.12	Ausgehärtet	2500	280	35	35	30	30	-
		Ni-basiert							
S2.0.Z.AN	20.21	Geglüht	2650	250	25	25	20	19	-
S2.0.Z.AG	20.22	Ausgehärtet	2900	350	15	15	13	13	-
S2.0.C.NS	20.24	Gegossen	3000	320	13	13	10	11	-
		Co-basierte Legierungen							
S3.0.Z.AN	20.31	Geglüht	2700	200	30	30	25	22	-
S3.0.Z.AG	20.32	Ausgehärtet	3000	300	20	18	15	14	-
S3.0.C.NS	20.33	Gegossen	3100	320	20	18	15	15	-
		Titanlegierungen							
S4.1.Z.UT	23.1	Handelsüblich rein (99.5% Ti)	1300	400 Rm	170	160	140	120	-
S4.2.Z.AN	23.21	α, ähnlich α und α + β Legierungen, geglüht	1400	950 Rm	70	65	60	50	-
S4.3.Z.AG	23.22	α + β Legierungen in ausgehärtetem Zustand, β Legierungen, geglüht oder ausgehärtet	1400	1050 Rm	60	55	50	40	-
ISO H									
		Extra harter Stahl							
H1.1.Z.HA	04.1	Vergütet	2750	47 HRC	60	50	50	-	130
H1.3.Z.HA	04.1		4300	60 HRC	39	32	32	-	130
		Kokillenhartguss							
H2.0.C.UT	10.1	Gegossen oder gegossen und ausgehärtet	2250	400	45	40	35	50	-

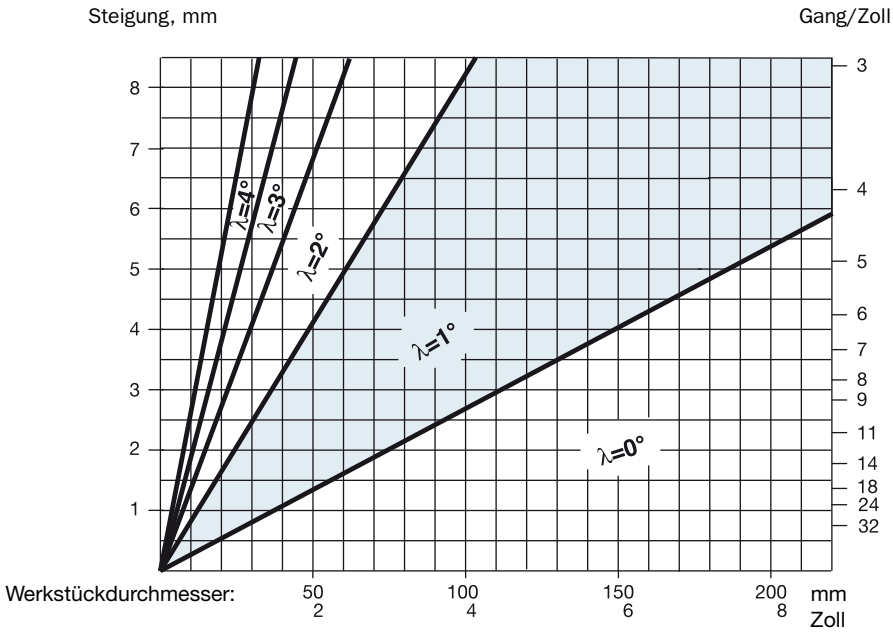
CoroThread® 266

Der Neigungswinkel wird durch folgende Formel ermittelt:

$$\lambda = \tan^{-1}\left(\frac{P}{d_2 \times \pi}\right)$$

P = Steigung
d2 = Effektiver Flankendurchmesser

λ = Neigungswinkel



Steigungsbereich mm	Wendeschneid-plattengröße △	Neigungswinkel	Zwischenlagen Für Werkzeuge in Rechtsausführung zur Außenbearbeitung Für Werkzeuge in Linksausführung zur Innenbearbeitung	 Für Werkzeuge in Linksausführung zur Außenbearbeitung Für Werkzeuge in Rechtsausführung zur Innenbearbeitung
0.5-3.0	16	–2°	5322 389-22	5322 390-22
		–1°	5322 389-21	5322 390-21
		0°	5322 389-10	5322 390-10
		1°	5322 389-11[1)]	5322 390-11[1)]
		2°	5322 389-12	5322 390-12
		3°	5322 389-13	5322 390-13
		4°	5322 389-14	5322 390-14
2.5-7.0	22	–2°	5322 379-22	5322 380-22
		–1°	5322 379-21	5322 380-21
		0°	5322 379-10	5322 380-10
		1°	5322 379-11[1)]	5322 380-11[1)]
		2°	5322 379-12	5322 380-12
		3°	5322 379-13	5322 380-13
		4°	5322 379-14	5322 380-14
8.0	27	0°	5322 387-10	5322 388-10
		1°	5322 387-11[1)]	5322 388-11[1)]
		2°	5322 387-12	5322 388-12
		3°	5322 387-13	5322 388-13
		4°	5322 387-14	5322 388-14

Steigungsbereich mm	Wendeschneid-plattengröße △	Neigungswinkel	Zwischenlagen für 266R/LFA Halter Für Werkzeuge in Rechtsausführung zur Außenbearbeitung Für Werkzeuge in Linksausführung zur Innenbearbeitung	 Für Werkzeuge in Linksausführung zur Außenbearbeitung Für Werkzeuge in Rechtsausführung zur Innenbearbeitung
0.5-3.0	16	-2°	5322 391-22	5322 392-22
		-1°	5322 391-21	5322 392-21
		0°	5322 391-10	5322 392-10
		1°	5322 391-11[1)]	5322 392-11[1)]
		2°	5322 391-12	5322 392-12
		3°	5322 391-13	5322 392-13
		4°	5322 391-14	5322 392-14
2.5-7.0	22	0°	5322 393-10	5322 394-10
		1°	5322 393-11[1)]	5322 394-11[1)]
		2°	5322 393-12	5322 394-12
		3°	5322 393-13	5322 394-13
		4°	5322 393-14	5322 394-14

[1)] Lieferung mit dem Werkzeug.

Achtung!
Die beiden letzten Ziffern der Zwischenlagenbezeichnung benennen den effektiven Neigungswinkel + oder – mit der im Halter eingebauten Zwischenlage z.B. 5322 379-11 = Winkel + 1° und 5322 379-21 = Winkel - 1°.

CoroThread® 266

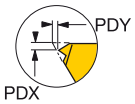
TPI	Neigungswinkel				
	4°	3°	2° (-2°)	1° (-1°)	0°
	Gewindedurchmesser, Zoll				
32	<.16	.16-.23	.23-.38	.38-1.14	>1.14
28	<.16	.16-.26	.26-.43	.43-1.30	>1.30
24	<.22	.22-.30	.30-.51	.51-1.52	>1.52
20	<.26	.26-.36	.36-.61	.61-1.82	>1.82
18	<.29	.29-.40	.40-.68	.68-2.03	>2.03
16	<.33	.33-.46	.46-.76	.76-2.28	>2.28
14	<.37	.37-.52	.52-.87	.87-2.61	>2.61
13	<.40	.40-.56	.56-.94	.94-2.81	>2.81
12	<.43	.43-.61	.61-1.01	1.01-3.04	>3.04
11	<.47	.47-.66	.66-1.11	1.11-3.32	>3.32
10	<.52	.52-.73	.73-1.22	1.22-3.65	>3.65
9	<.58	.58-.81	.81-1.35	1.35-4.05	>4.05
8	<.65	.65-.91	.91-1.52	1.52-4.56	>4.56
7	<.74	.74-1.04	1.04-1.74	1.74-5.21	>5.21
6	<.87	.87-1.22	1.22-2.03	2.03-6.08	>6.08
5	<1.04	1.04-1.46	1.46-2.43	2.43-7.30	>7.30
4	<1.30	1.30-1.82	1.82-3.04	3.04-9.12	>9.12
3	<1.74	1.74-2.43	2.43-4.05	4.05-12.15	>12.15

Steigung, mm	Neigungswinkel				
	4°	3°	2° (-2°)	1° (-1°)	0°
	Gewindedurchmesser, Zoll				
0.50	<.10	.10-.14	.14-.72	.24-.72	>.72
0.75	<.15	.15-.22	.22-.36	.36-1.08	>1.08
1.00	<.20	.20-.29	.29-.48	.48-1.44	>1.44
1.25	<.26	.26-.36	.36-.60	.60-1.80	>1.80
1.50	<.31	.31-.43	.43-.72	.72-2.15	>2.15
1.75	<.36	.36-.50	.50-.84	.84-2.51	>2.51
2.00	<.41	.41-.57	.57-.96	.96-2.87	>2.87
2.50	<.51	.51-.72	.72-1.20	1.20-3.59	>3.59
3.00	<.62	.62-.86	.86-1.44	1.44-4.31	>4.31
3.50	<.72	.72-1.00	1.00-1.68	1.68-5.03	>5.03
4.00	<.82	.82-1.15	1.15-1.92	1.92-5.74	>5.74
4.50	<.92	.92-1.29	1.29-2.15	2.15-6.46	>6.46
5.00	<1.02	1.02-1.44	1.44-2.39	2.39-7.18	>7.18
5.50	<1.13	1.13-1.58	1.58-2.63	2.63-7.90	>7.90
6.00	<1.23	1.23-1.72	1.72-2.87	2.87-8.62	>8.62
7.00	<1.26	1.26-2.00	2.00-3.35	3.35-10.04	>10.04
8.00	<1.64	1.64-2.30	2.30-3.83	3.83-11.84	>11.84

Der Neigungswinkel wird durch folgende Formel ermittelt:

P = Steigung
d2 = Effektiver Flankendurchmesser
λ = Neigungswinkel

$$\lambda = \tan^{-1}\left(\frac{P}{d_2 \times \pi}\right)$$



ISO-metrisch (MM), Außengewinde

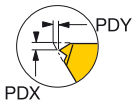
	Steigung, mm														
	0.50	0.75	1.00	1.25	1.50	1.75	2.00	2.50	3.00	3.50	4.00	4.50	5.00	5.50	6.00
PDY	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.67	1.67	1.67	1.38	1.08	0.88
PDX	0.50	0.50	0.80	0.80	1.00	1.20	1.40	1.40	1.80	2.50	2.50	2.50	2.50	2.50	2.80
Anzahl der Zustellungen	Radialzustellung pro Durchgang														
1	0.10	0.16	0.16	0.17	0.20	0.17	0.20	0.20	0.20	0.24	0.24	0.27	0.29	0.27	0.30
2	0.09	0.15	0.15	0.15	0.19	0.17	0.19	0.19	0.19	0.23	0.22	0.25	0.28	0.26	0.29
3	0.08	0.12	0.14	0.14	0.18	0.16	0.18	0.18	0.19	0.22	0.22	0.24	0.27	0.26	0.29
4	0.07	0.07	0.12	0.13	0.16	0.15	0.17	0.17	0.18	0.21	0.21	0.23	0.26	0.25	0.28
5			0.08	0.12	0.14	0.14	0.16	0.17	0.17	0.21	0.21	0.23	0.25	0.25	0.27
6				0.08	0.08	0.13	0.15	0.16	0.17	0.20	0.20	0.22	0.25	0.24	0.26
7						0.11	0.13	0.15	0.16	0.18	0.19	0.21	0.24	0.23	0.26
8						0.08	0.08	0.14	0.15	0.17	0.18	0.20	0.23	0.23	0.25
9								0.12	0.14	0.16	0.17	0.19	0.22	0.22	0.24
10								0.08	0.13	0.15	0.16	0.18	0.20	0.21	0.23
11									0.12	0.13	0.15	0.17	0.19	0.20	0.22
12									0.08	0.08	0.14	0.16	0.17	0.19	0.20
13											0.12	0.14	0.15	0.18	0.19
14											0.08	0.10	0.10	0.16	0.17
15														0.14	0.15
16														0.10	0.10
Gesamtzustellung	0.34	0.50	0.65	0.79	0.95	1.11	1.26	1.56	1.88	2.18	2.49	2.79	3.10	3.39	3.70

ISO-metrisch (MM), Innengewinde

	Steigung, mm														
	0.50	0.75	1.00	1.25	1.50	1.75	2.00	2.50	3.00	3.50	4.00	4.50	5.00	5.50	6.00
PDY	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.64	1.64	1.64	1.35	1.06	0.87
PDX	0.50	0.50	0.80	0.80	1.00	1.20	1.40	1.40	1.80	2.50	2.50	2.50	2.50	2.50	2.40
Anzahl der Zustellungen	Radialzustellung pro Durchgang														
1	0.10	0.15	0.15	0.16	0.20	0.16	0.19	0.19	0.19	0.22	0.24	0.23	0.26	0.25	0.28
2	0.09	0.14	0.14	0.15	0.18	0.15	0.18	0.18	0.18	0.21	0.22	0.23	0.26	0.25	0.27
3	0.08	0.12	0.13	0.14	0.17	0.15	0.17	0.17	0.18	0.20	0.22	0.22	0.25	0.24	0.26
4	0.07	0.07	0.12	0.13	0.15	0.14	0.16	0.17	0.17	0.20	0.21	0.22	0.24	0.24	0.26
5			0.08	0.11	0.13	0.13	0.15	0.16	0.16	0.19	0.21	0.21	0.24	0.23	0.26
6				0.08	0.08	0.12	0.14	0.15	0.16	0.18	0.20	0.20	0.23	0.22	0.24
7						0.11	0.12	0.14	0.15	0.17	0.19	0.20	0.22	0.22	0.24
8						0.08	0.08	0.13	0.14	0.16	0.18	0.19	0.21	0.22	0.23
9								0.12	0.14	0.15	0.17	0.18	0.20	0.20	0.22
10								0.08	0.12	0.14	0.16	0.17	0.19	0.20	0.21
11									0.11	0.12	0.15	0.16	0.18	0.19	0.20
12									0.08	0.08	0.14	0.15	0.16	0.18	0.19
13											0.12	0.14	0.15	0.17	0.18
14											0.08	0.10	0.10	0.16	0.16
15														0.14	0.15
16														0.10	0.10
Gesamtzustellung	0.34	0.48	0.63	0.77	0.92	1.05	1.20	1.48	1.78	2.03	2.31	2.61	2.88	3.19	3.44

ISO-Zoll (UN), Außengewinde

	Steigung, mm																	
	32	28	24	20	18	16	14	13	12	11	10	9	8	7	6	5	4.5	4
PDY	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.67	1.67	1.38	1.09	0.79
PDX	0.50	0.80	0.80	0.80	1.00	1.00	1.20	1.40	1.40	1.40	1.40	1.80	1.80	2.50	2.50	2.50	2.65	2.90
Anzahl der Zustellungen	Radialzustellung pro Durchgang																	
1	0.17	0.15	0.18	0.18	0.20	0.19	0.18	0.20	0.22	0.21	0.21	0.21	0.22	0.25	0.24	0.29	0.28	0.32
2	0.16	0.14	0.16	0.17	0.18	0.18	0.18	0.19	0.21	0.20	0.20	0.20	0.21	0.24	0.23	0.29	0.28	0.32
3	0.13	0.13	0.15	0.15	0.17	0.17	0.17	0.18	0.20	0.19	0.19	0.19	0.20	0.23	0.23	0.28	0.27	0.31
4	0.08	0.11	0.13	0.14	0.15	0.16	0.16	0.17	0.19	0.18	0.18	0.19	0.20	0.22	0.22	0.27	0.26	0.30
5		0.08	0.08	0.12	0.13	0.14	0.15	0.16	0.17	0.17	0.17	0.18	0.19	0.21	0.21	0.26	0.26	0.29
6				0.08	0.08	0.12	0.14	0.14	0.15	0.16	0.16	0.17	0.18	0.20	0.21	0.25	0.25	0.28
7						0.08	0.12	0.12	0.13	0.15	0.15	0.16	0.17	0.19	0.20	0.24	0.24	0.27
8							0.08	0.08	0.08	0.13	0.14	0.15	0.16	0.18	0.19	0.23	0.23	0.26
9										0.08	0.12	0.14	0.15	0.17	0.18	0.22	0.22	0.25
10											0.08	0.12	0.14	0.15	0.17	0.21	0.22	0.24
11												0.08	0.12	0.13	0.16	0.19	0.21	0.23
12													0.08	0.08	0.15	0.18	0.19	0.22
13															0.14	0.15	0.18	0.20
14															0.10	0.10	0.17	0.18
15																	0.15	0.16
16																	0.10	0.10
Gesamtzustellung	0.54	0.60	0.70	0.84	0.92	1.04	1.17	1.24	1.35	1.47	1.62	1.79	2.02	2.26	2.64	3.17	3.51	3.94



ISO-Zoll (UN), Innengewinde

	Steigung, mm																	
	32	28	24	20	18	16	14	13	12	11	10	9	8	7	6	5	4.5	4
PDY	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.64	1.64	1.35	1.06	0.87
PDX	0.50	0.80	0.80	0.80	1.00	1.00	1.20	1.40	1.40	1.40	1.40	1.80	1.80	2.50	2.50	2.50	2.50	2.60
Anzahl der Zustellungen	Radialzustellung pro Durchgang																	
1	0.16	0.14	0.16	0.16	0.18	0.17	0.16	0.18	0.20	0.19	0.19	0.19	0.22	0.21	0.23	0.26	0.25	0.28
2	0.14	0.13	0.15	0.16	0.17	0.16	0.16	0.16	0.19	0.18	0.18	0.18	0.21	0.21	0.23	0.26	0.25	0.27
3	0.13	0.12	0.14	0.14	0.16	0.15	0.15	0.15	0.18	0.18	0.17	0.18	0.20	0.20	0.22	0.25	0.24	0.26
4	0.08	0.11	0.12	0.13	0.14	0.14	0.14	0.14	0.17	0.17	0.17	0.17	0.20	0.19	0.22	0.24	0.24	0.26
5		0.08	0.08	0.12	0.13	0.13	0.14	0.14	0.16	0.16	0.16	0.16	0.19	0.19	0.21	0.24	0.23	0.25
6				0.08	0.08	0.12	0.13	0.13	0.14	0.15	0.15	0.16	0.18	0.18	0.20	0.23	0.22	0.24
7						0.08	0.11	0.11	0.13	0.14	0.14	0.15	0.17	0.18	0.20	0.22	0.22	0.24
8							0.08	0.08	0.08	0.12	0.13	0.14	0.16	0.17	0.19	0.21	0.21	0.23
9										0.08	0.12	0.14	0.15	0.16	0.18	0.20	0.20	0.22
10											0.08	0.12	0.14	0.15	0.17	0.19	0.20	0.21
11												0.11	0.12	0.14	0.16	0.18	0.19	0.20
12												0.08	0.08	0.13	0.15	0.16	0.18	0.19
13														0.12	0.14	0.15	0.17	0.18
14														0.08	0.10	0.10	0.16	0.16
15																	0.14	0.15
16																	0.10	0.10
Gesamtzustellung	0.51	0.58	0.66	0.78	0.86	0.96	1.07	1.15	1.25	1.36	1.48	1.78	2.03	2.31	2.61	2.88	3.19	3.44

Whitworth (WH), Außen- und Innengewinde

		Steigung, mm																
		28	26	20	19	18	16	14	12	11	10	9	8	7	6	5	4.5	4
Außen	PDY	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.67	1.67	1.38	0.99	0.59
	PDX	0.80	0.80	0.80	0.80	1.00	1.00	1.40	1.40	1.40	1.40	1.80	1.80	2.50	2.50	2.50	2.65	2.75
Innen	PDY				1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.30	1.64	1.64	1.35	0.96	0.67
	PDX				0.80	0.80	1.00	1.20	1.40	1.40	1.40	1.80	1.80	2.50	2.50	2.50	2.65	2.75
Anzahl der Zustellungen		Radialzustellung pro Durchgang																
1		0.16	0.17	0.19	0.20	0.17	0.17	0.20	0.23	0.22	0.22	0.22	0.23	0.26	0.25	0.31	0.30	0.34
2		0.15	0.16	0.18	0.18	0.16	0.16	0.19	0.22	0.21	0.21	0.21	0.22	0.26	0.25	0.30	0.29	0.33
3		0.14	0.14	0.16	0.17	0.16	0.15	0.18	0.21	0.20	0.20	0.20	0.21	0.25	0.24	0.29	0.29	0.32
4		0.12	0.13	0.15	0.15	0.15	0.15	0.17	0.19	0.19	0.19	0.20	0.21	0.24	0.23	0.28	0.28	0.31
5		0.08	0.08	0.13	0.13	0.13	0.14	0.16	0.18	0.18	0.18	0.19	0.20	0.23	0.23	0.28	0.27	0.30
6				0.08	0.08	0.12	0.13	0.14	0.16	0.17	0.17	0.18	0.19	0.22	0.22	0.27	0.26	0.29
7						0.08	0.11	0.12	0.14	0.15	0.16	0.17	0.18	0.20	0.21	0.25	0.25	0.28
8							0.08	0.08	0.08	0.13	0.15	0.16	0.17	0.19	0.20	0.24	0.25	0.27
9										0.08	0.13	0.14	0.16	0.18	0.19	0.23	0.24	0.26
10											0.08	0.12	0.14	0.16	0.18	0.22	0.23	0.25
11												0.08	0.12	0.14	0.17	0.20	0.22	0.24
12													0.08	0.08	0.16	0.18	0.20	0.22
13															0.14	0.16	0.19	0.21
14															0.10	0.10	0.17	0.19
15																	0.15	0.16
16																	0.10	0.10
Gesamtzustellung		0.64	0.68	0.88	0.92	0.97	1.08	1.23	1.42	1.54	1.70	1.87	2.10	2.39	2.78	3.32	3.69	4.06

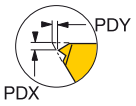
Rund 30° DIN 405 (RN), Außengewinde

	Steigung, Gang/Zoll			
	10	8	6	4
PDY	1.33	1.33	1.43	1.38
PDX	0.83	1.05	1.50	2.60
Anzahl der Zustellungen	Radialzustellung pro Durchgang			
1	0.21	0.21	0.24	0.30
2	0.20	0.20	0.23	0.29
3	0.19	0.19	0.22	0.28
4	0.18	0.19	0.21	0.27
5	0.16	0.18	0.20	0.26
6	0.15	0.17	0.19	0.25
7	0.13	0.15	0.18	0.24
8	0.08	0.14	0.17	0.23
9		0.12	0.16	0.22
10		0.08	0.15	0.21
11			0.13	0.19
12			0.08	0.18
13				0.15
14				0.10
Gesamtzustellung	1.30	1.63	2.17	2.95

Rund 30° DIN 405 (RN), Innengewinde

	Steigung, Gang/Zoll			
	10	8	6	4
PDY	1.30	1.30	1.45	1.35
PDX	1.85	1.05	1.35	2.60
Anzahl der Zustellungen	Radialzustellung pro Durchgang			
1	0.22	0.21	0.24	0.30
2	0.21	0.20	0.23	0.29
3	0.20	0.20	0.22	0.29
4	0.18	0.19	0.21	0.28
5	0.17	0.18	0.21	0.27
6	0.15	0.17	0.20	0.26
7	0.13	0.16	0.19	0.25
8	0.08	0.14	0.17	0.24
9		0.12	0.16	0.23
10		0.08	0.15	0.21
11			0.13	0.20
12			0.08	0.18
13				0.16
14				0.10
Gesamtzustellung	1.34	1.64	2.18	2.98

SANDVIK Coromant



ACME (AC), Außengewinde

	Steigung, mm								
	16	14	12	10	8	6	5	4	3
PDY	1.33	1.33	1.33	1.33	1.50	1.37	1.37	0.76	0.54
PDX	1.00	1.10	1.20	1.30	1.50	1.90	2.10	2.40	3.30
Anzahl der Zustellungen	Radialzustellung pro Durchgang								
1	0.22	0.20	0.20	0.20	0.20	0.24	0.26	0.28	0.31
2	0.20	0.19	0.19	0.20	0.20	0.23	0.25	0.28	0.31
3	0.19	0.18	0.18	0.19	0.19	0.23	0.25	0.27	0.30
4	0.17	0.17	0.17	0.18	0.18	0.22	0.24	0.26	0.30
5	0.14	0.15	0.16	0.17	0.18	0.21	0.23	0.26	0.29
6	0.08	0.13	0.15	0.16	0.17	0.20	0.23	0.25	0.28
7		0.08	0.13	0.15	0.16	0.20	0.22	0.24	0.28
8			0.08	0.14	0.15	0.19	0.21	0.23	0.27
9				0.12	0.14	0.18	0.20	0.22	0.26
10				0.08	0.13	0.17	0.19	0.22	0.25
11					0.12	0.16	0.18	0.21	0.24
12					0.08	0.14	0.16	0.19	0.23
13						0.10	0.14	0.18	0.22
14							0.10	0.17	0.21
15								0.15	0.20
16								0.10	0.19
17									0.17
18									0.15
19									.100
Gesamtzustellung	0.99	1.10	1.26	1.60	1.91	2.46	2.87	3.51	4.57

NPT (NT), Außen- und Innengewinde

		Steigung, Gang/Zoll				
		27	18	14	11½	8
Außen	PDY	1.03	1.03	1.03	1.03	1.03
	PDX	0.80	1.00	1.20	1.40	1.60
Innen	PDY	0.72	1.01	1.01	1.01	1.01
	PDX	0.85	1.20	1.20	1.40	1.60
Anzahl der Zustellungen		Radialzustellung pro Durchgang				
1		0.15	0.17	0.18	0.18	0.21
2		0.15	0.17	0.17	0.17	0.21
3		0.14	0.16	0.16	0.17	0.20
4		0.13	0.15	0.16	0.16	0.20
5		0.11	0.14	0.15	0.16	0.19
6		0.08	0.13	0.15	0.15	0.18
7			0.11	0.14	0.15	0.18
8			0.08	0.13	0.14	0.17
9				0.11	0.13	0.17
10				0.08	0.12	0.16
11					0.11	0.15
12					0.08	0.14
13						0.13
14						0.11
15						0.08
Gesamtzustellung		0.62	0.90	1.20	1.51	2.05

ACME (AC), Innengewinde

	Steigung, mm								
	16	14	12	10	8	6	5	4	3
PDY	1.30	1.30	1.33	1.33	1.14	1.33	0.92	0.81	0.54
PDX	0.80	1.00	1.10	1.20	1.50	2.00	2.20	2.40	3.30
Anzahl der Zustellungen	Radialzustellung pro Durchgang								
1	0.22	0.21	0.21	0.21	0.21	0.24	0.26	0.29	0.31
2	0.21	0.20	0.20	0.20	0.20	0.23	0.26	0.28	0.31
3	0.19	0.19	0.19	0.20	0.20	0.23	0.25	0.27	0.30
4	0.17	0.17	0.18	0.19	0.19	0.22	0.24	0.27	0.29
5	0.14	0.16	0.16	0.18	0.18	0.21	0.24	0.26	0.29
6	0.08	0.13	0.15	0.17	0.17	0.21	0.23	0.25	0.28
7		0.08	0.13	0.16	0.17	0.20	0.22	0.24	0.27
8			0.08	0.14	0.16	0.19	0.21	0.23	0.27
9				0.12	0.15	0.18	0.20	0.23	0.26
10				0.08	0.13	0.17	0.19	0.22	0.25
11					0.12	0.16	0.18	0.21	0.24
12					0.08	0.14	0.16	0.20	0.23
13						0.10	0.15	0.18	0.22
14							0.10	0.17	0.21
15								0.15	0.20
16								0.10	0.19
17									0.17
18									0.15
19									.100
Gesamtzustellung	1.02	1.14	1.30	1.64	1.95	2.48	2.90	3.54	4.56

NPTF (NT), Außen- und Innengewinde

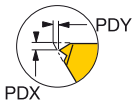
		Steigung, mm				
		27	18	14	11½	8
Außen	PDY	1.03	1.03	1.03	1.03	1.03
	PDX	0.80	1.00	1.20	1.40	1.60
Innen	PDY			1.01	1.01	1.01
	PDX			1.20	1.40	1.60
Anzahl der Zustellungen		Radialzustellung pro Durchgang				
1		0.14	0.16	0.17	0.17	0.19
2		0.13	0.16	0.17	0.17	0.19
3		0.13	0.15	0.16	0.16	0.18
4		0.12	0.14	0.16	0.16	0.18
5		0.11	0.13	0.15	0.15	0.18
6		0.08	0.12	0.15	0.15	0.17
7			0.11	0.13	0.14	0.17
8			0.08	0.12	0.14	0.16
9				0.11	0.13	0.16
10				0.08	0.12	0.15
11					0.11	0.14
12					0.08	0.14
13						0.13
14						0.12
15						0.11
16						0.08
Gesamtzustellung		0.70	1.06	1.41	1.69	2.36

Stub-ACME (SA), Außen- und Innengewinde

		Steigung, mm								
		16	14	12	19	8	6	5	4	3
Außen	PDY	1.32	1.32	1.32	1.32	1.23	1.67	1.67	1.67	1.76
	PDX	0.90	1.00	1.10	1.20	1.50	1.80	2.00	2.40	3.10
Innen	PDY		1.64	1.33	1.30	1.20	1.64	1.64	1.64	1.76
	PDX		2.40	1.10	1.20	1.50	1.80	2.00	2.40	3.10
Anzahl der Zustellungen		Radialzustellung pro Durchgang								
1		0.18	0.20	0.18	0.21	0.22	0.24	0.25	0.24	0.25
2		0.16	0.18	0.17	0.20	0.21	0.23	0.24	0.24	0.24
3		0.15	0.17	0.16	0.19	0.19	0.22	0.23	0.23	0.24
4		0.13	0.14	0.15	0.17	0.18	0.21	0.22	0.22	0.23
5		0.08	0.08	0.13	0.15	0.17	0.19	0.21	0.21	0.22
6				0.08	0.13	0.15	0.18	0.19	0.20	0.22
7					0.08	0.13	0.16	0.18	0.19	0.21
8						0.08	0.14	0.16	0.18	0.20
9							0.08	0.14	0.17	0.19
10								0.09	0.16	0.18
11									0.14	0.17
12									0.09	0.16
13										0.15
14										0.13
15										0.09
Gesamtzustellung		0.70	0.77	0.87	1.13	1.33	1.64	1.90	2.27	2.90

MJ, Außengewinde

		Steigung, mm	
		1.5	2
PDY		1.32	1.32
PDX		1.00	1.40
Anzahl der Zustellungen		Radialzustellung pro Durchgang	
1		0.20	0.19
2		0.18	0.18
3		0.17	0.17
4		0.15	0.16
5		0.13	0.15
6		0.08	0.14
7			0.12
8			0.08
Gesamtzustellung		0.92	1.21



Trapezgewinde (TR), Außen- und Innengewinde

		Steigung, mm							
		1.5	2	3	4	5	6	7	8
Außen	PDY	1.37	1.37	1.27	1.42	1.42	0.81	0.81	0.54
	PDX	1.00	1.10	1.60	1.90	2.10	2.40	2.40	3.30
Innen	PDY		1.40	1.29	1.45	1.45	0.83	1.03	0.54
	PDX		1.00	1.60	1.90	2.10	2.40	2.40	3.30
Anzahl der Zustellungen		Radialzustellung pro Durchgang							
1		0.22	0.22	0.20	0.24	0.27	0.29	0.34	0.32
2		0.21	0.21	0.19	0.23	0.27	0.29	0.33	0.31
3		0.19	0.20	0.18	0.22	0.26	0.28	0.32	0.31
4		0.17	0.19	0.18	0.22	0.25	0.27	0.32	0.30
5		0.14	0.17	0.17	0.21	0.24	0.27	0.31	0.29
6		0.08	0.16	0.17	0.20	0.23	0.26	0.30	0.29
7			0.13	0.16	0.19	0.22	0.25	0.29	0.28
8			0.08	0.15	0.18	0.21	0.24	0.28	0.27
9				0.14	0.17	0.20	0.23	0.26	0.26
10				0.13	0.16	0.19	0.22	0.25	0.25
11				0.11	0.14	0.17	0.21	0.24	0.25
12				0.08	0.13	0.16	0.20	0.22	0.24
13					0.08	0.13	0.19	0.21	0.23
14						0.08	0.17	0.19	0.22
15							0.15	0.16	0.20
16							0.10	0.10	0.19
17									0.17
18									0.15
19									0.10
Gesamtzustellung		1.02	1.36	1.86	2.37	2.88	3.63	4.12	4.62

BSPT (PT), Außen- und Innengewinde

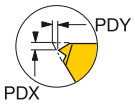
		Steigung, mm				
		28	19	14	11	8
Außen	PDY	1.32	1.32	1.32	1.40	1.32
	PDX	0.80	0.80	1.20	1.40	1.80
Innen	PDY	1.30	1.30	1.30	1.30	1.30
	PDX	0.80	0.80	1.20	1.40	1.80
Anzahl der Zustellungen		Radialzustellung pro Durchgang				
1		0.15	0.19	0.19	0.22	0.22
2		0.14	0.18	0.18	0.21	0.21
3		0.13	0.17	0.17	0.20	0.21
4		0.12	0.15	0.16	0.19	0.20
5		0.08	0.13	0.15	0.18	0.19
6			0.08	0.14	0.16	0.18
7				0.12	0.15	0.17
8				0.08	0.13	0.16
9					0.08	0.15
10						0.14
11						0.12
12						0.08
Gesamtzustellung		0.62	0.90	1.20	1.51	2.05

UNJ, Außengewinde

		Steigung, mm									
		32	28	24	20	18	16	14	12	10	8
	PDY	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32	1.32
	PDX	0.50	0.80	0.80	0.80	1.00	1.00	1.20	1.40	1.40	1.80
Anzahl der Zustellungen		Radialzustellung pro Durchgang									
1		0.16	0.14	0.16	0.16	0.18	0.17	0.17	0.20	0.19	0.20
2		0.14	0.13	0.15	0.15	0.17	0.16	0.16	0.19	0.19	0.20
3		0.13	0.12	0.14	0.14	0.16	0.16	0.16	0.18	0.18	0.19
4		0.08	0.11	0.12	0.13	0.15	0.15	0.15	0.17	0.17	0.18
5			0.08	0.08	0.12	0.13	0.13	0.14	0.16	0.16	0.18
6					0.08	0.08	0.12	0.13	0.15	0.15	0.17
7							0.08	0.11	0.13	0.14	0.16
8								0.08	0.08	0.13	0.15
9										0.12	0.14
10										0.08	0.13
11											0.12
12											0.08
Gesamtzustellung		0.51	0.57	0.66	0.78	0.87	0.97	1.10	1.27	1.52	1.90

Mehrzahnausführung

		ISO, metrisch					ISO-metrisch, Außengewinde				Whitworth (WH)			NPT
		Steigung					Steigung				Steigung			Steigung
		1.00	1.5	2.00	2.50	3.00	18	16	14	12	19	14	11	11½
	PDY	1.62	1.42	1.91	1.98	2.79	2.14	1.52	1.79	1.91	2.04	1.73	1.88	1.67
Außen	PDX	2.02	2.20	2.90	3.75	4.40	3.45	2.40	2.70	3.10	3.30	2.70	3.40	3.40
Anzahl der Zustellungen		Radialzustellung pro Durchgang												
1		0.34	0.36	0.47	0.46	0.55	0.49	0.39	0.44	0.52	0.49	0.47	0.45	0.50
2		0.31	0.33	0.46	0.43	0.52	0.43	0.36	0.41	0.47	0.43	0.43	0.43	0.48
3			0.26	0.33	0.40	0.48		0.29	0.32	0.36		0.33	0.39	0.44
4					0.27	0.33							0.27	0.31
Gesamtzustellung		0.65	0.95	1.26	1.56	1.88	0.92	1.04	1.17	1.35	0.92	1.23	1.54	1.73
		Steigung					Steigung				Steigung		Steigung	
		1.00	1.50	2.00	2.50	3.00	18	16	14	12	19	14	11	11½
	PDY	1.63	1.41	1.82	1.98	2.79				1.92		1.72	1.85	1.64
Innen	PDX	2.40	2.25	2.85	3.75	4.40				2.95		2.70	3.40	3.40.
Anzahl der Zustellungen		Radialzustellung pro Durchgang												
1		0.33	0.35	0.46	0.45	0.52				0.47		0.45	0.43	0.50
2		0.30	0.32	0.42	0.42	0.49				0.44		0.41	0.41	0.48
3			0.25	0.32	0.36	0.45				0.34		0.32	0.39	0.44
4					0.25	0.32							0.27	0.31
Gesamtzustellung		0.63	0.92	1.20	1.48	1.78				1.25		1.18	1.50	1.73



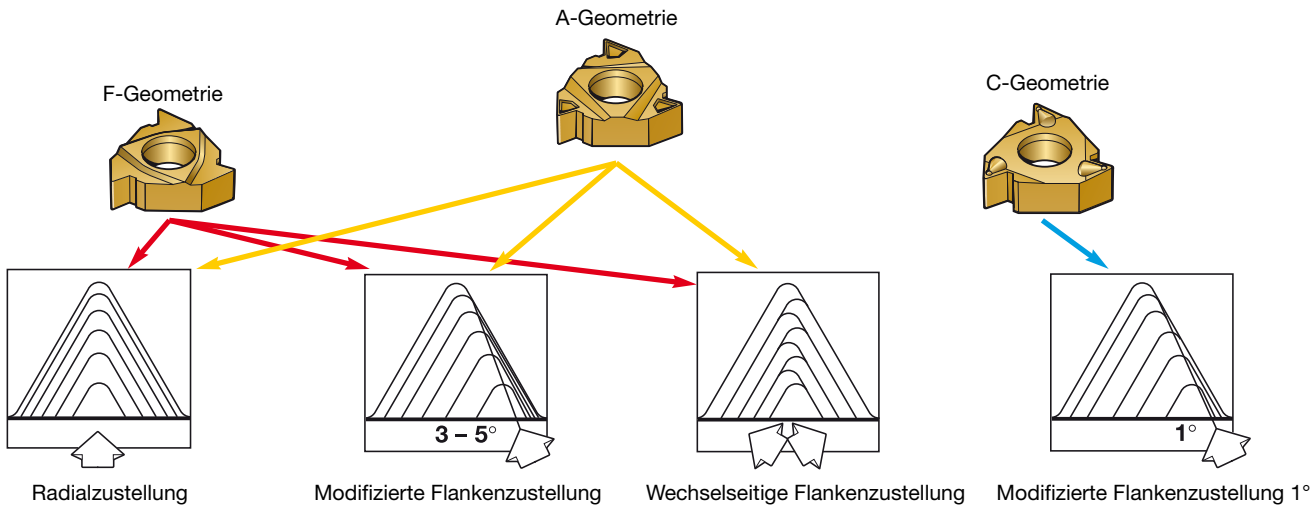
API Gewindeformen

Wendeschneidplatte	Steigung, Gang/ Zoll	PDY	PDX	Anzahl der Zustellungen															Gesamt-zustellung
				1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	
API 60° V-0.038R				Radialzustellung pro Durchgang															
266RG-22V381A0402E	4	0.88	2.50	0.36	0.35	0.33	0.32	0.30	0.29	0.27	0.25	0.23	0.20	0.16	0.08				3.08
266RL-22V381A0402E	4	0.87	2.50	0.36	0.35	0.33	0.32	0.30	0.29	0.27	0.25	0.23	0.20	0.16	0.08				3.08
266RG-22V381A0403E	4	0.88	2.50	0.36	0.34	0.33	0.32	0.30	0.29	0.27	0.25	0.23	0.20	0.16	0.08				3.07
266RL-22V381A0403E	4	0.87	2.50	0.36	0.34	0.33	0.32	0.30	0.29	0.27	0.25	0.23	0.20	0.16	0.08				3.07
API 60° V-0.040																			
226RG-22V401A0503E	5	1.38	2.50	0.35	0.33	0.32	0.31	0.29	0.28	0.26	0.24	0.22	0.19	0.16	0.08				2.98
226RL-22V401A0503E	5	1.35	2.50	0.35	0.33	0.32	0.31	0.29	0.28	0.26	0.24	0.22	0.19	0.16	0.08				2.98
API 60° V-0.050																			
266RG-22V501A0402E	4	0.88	2.80	0.34	0.34	0.33	0.31	0.30	0.29	0.28	0.27	0.25	0.24	0.22	0.20	0.18	0.15	0.08	3.74
266RL-22V501A0402E	4	0.87	2.80	0.34	0.34	0.33	0.31	0.30	0.29	0.28	0.27	0.25	0.24	0.22	0.20	0.18	0.15	0.08	3.74
266RG-22V501A0403E	4	0.88	2.80	0.34	0.34	0.32	0.31	0.30	0.29	0.28	0.27	0.25	0.24	0.22	0.20	0.18	0.15	0.08	3.73
266RL-22V501A0403E	4	0.87	2.90	0.34	0.34	0.32	0.31	0.30	0.29	0.28	0.27	0.25	0.24	0.22	0.20	0.18	0.15	0.08	3.73
API Rund 60°																			
266RG-22RD01A100E	10	1.32	1.30	0.18	0.18	0.17	0.16	0.16	0.15	0.14	0.13	0.11	0.08						1.40
266RL-22RD01A100E	10	1.30	1.30	0.18	0.18	0.17	0.16	0.16	0.15	0.14	0.13	0.11	0.08						1.40
266RG-22RD01A080E	8	1.32	1.50	0.19	0.19	0.18	0.18	0.17	0.16	0.16	0.15	0.14	0.13	0.11	0.08				1.80
266RL-22RD01A080E	8	1.30	1.50	0.20	0.19	0.18	0.18	0.17	0.16	0.16	0.15	0.14	0.13	0.11	0.08				1.81
API Buttress																			
226RG-22BU01A050E	5	1.87	2.00	0.20	0.19	0.18	0.18	0.17	0.16	0.15	0.14	0.13	0.12	0.08					1.65
226RL-22BU01A050E	5	1.67	2.00	0.20	0.19	0.18	0.18	0.17	0.16	0.15	0.14	0.13	0.12	0.08					1.65
226RG-22BU01A0501E	5	1.67	2.00	0.20	0.19	0.18	0.18	0.17	0.16	0.15	0.14	0.13	0.12	0.08					1.65
226RL-22BU01A0501E	5	1.67	2.00	0.20	0.19	0.18	0.18	0.17	0.16	0.15	0.14	0.13	0.12	0.08					1.65

Zustellwerte

Die Art der Zustellung, die Anzahl der Arbeitsdurchgänge und die Größe der Wendeschneidplatte haben entscheidenden Einfluss auf die Gewindedrehbearbeitung. Die Zustellungsempfehlungen verstehen sich als Startwerte. Die geeignete Anzahl an Arbeitsdurchgängen muss durch Ausprobieren ermittelt werden. Je härter das Werkstück desto mehr Arbeitsdurchgänge.

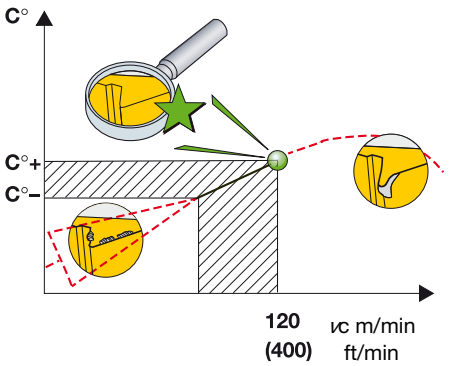
- Zur Erzielung einer optimalen Standzeit sollte der Bauteildurchmesser nicht mehr als 0.14 mm (.006 Zoll) größer als der max. Gewindedurchmesser sein.
- Zustellungen unter 0.05 mm (.002 Zoll) sollten vermieden werden, bei austenitischen rostfreien Stählen sollte diese nicht unter 0.08 mm (.003 Zoll) liegen.
- Beim Einsatz einer CBN-Sorte (kubisches Bornitrid) sollte der max. Zustellwert nicht mehr als 0.07 mm (.003 Zoll) betragen.
- Beim Einsatz von C-Geometrie-Wendeschneidplatten kein Leerschnitt (Durchgang ohne Zustellung).
- Bei Mehrzahn-Wendeschneidplatten ist die Einhaltung der Empfehlungen auf Seite C80 entscheidend wichtig.
- Bei Teilprofil-Wendeschneidplatten kann die für Vollprofil-Wendeschneidplatten empfohlene Anzahl der Durchgänge verwendet werden.



Schnittgeschwindigkeit

Empfehlungen zu Startgeschwindigkeiten auf Seite C73. Genaue Beobachtung der Schneidkante hilft, beim Gewindedrehen bestmögliche Ergebnisse zu erzielen.

- Eine zu geringe Schnittgeschwindigkeit kann zu Aufbauschneidenbildung führen
- Eine zu hohe Schnittgeschwindigkeit kann zu plastischer Deformation führen



Formel

Formel zur Berechnung der Zustellung für jeden Durchgang in einer reduzierten Zustellung.

$$\Delta_{ap}x = \frac{a_p}{\sqrt{nap-1}} \times \sqrt{\varphi}$$

Δ_{ap}	Radialzustellung
x	Eigentlicher Durchgang (in einer Serie von 1 bis nap)
a_p	Gesamtgewindetiefe
nap	Anzahl der Zustellungen. Siehe Seite C77
φ	1. Durchgang = 0.3 2. Durchgang = 1 3. Durchgang und weitere Durchgänge = x–1

Sorten zum Gewindedrehen

P Stahl, Stahlguss, martensitischer rostfreier Stahl, langspanender Temperguss



GC1125 (HC) - P20 (P05-P35)
PVD-beschichtete Sorte mit guter Verschleißfestigkeit zum Gewindedrehen in verschiedenden Stählen. Hohe Schnittgeschwindigkeiten und lange Zerspanungszeiten möglich.



GC1020 (HC) - P20 (P10-P40)
Gute PVD-beschichtete Allround-Sorte zum Drehen von Stahl. Kombiniert gute Verschleißfestigkeit mit hoher Schärfe, auch bei Stählen mit niedrigem Kohlenstoffgehalt.



GC1135 (HC) – P25 (P10-P45)
Gute PVD-beschichtete Allroundsorte mit hoher Verschleißfestigkeit und Schneidkantenstabilität zum Gewindedrehen in verschiedenen Stählen. Einzusetzen mit mittleren Schnittgeschwindigkeiten.

M Austenitischer/ferritischer/martensitischer rostfreier Stahl, Stahlguss, Manganstahl, Gusslegierungen, Temperguss, Automatenstahl.



GC1125 (HC) – M20 (M10-M30)
PVD-beschichtete Sorte für rostfreie Stähle und andere klebende Werkstoffe bei höherer Schnittgeschwindigkeit.



GC1020 (HC) - M20 (M10-M30)
Gute PVD-beschichtete Allroundsorte mit hoher Verschleißfestigkeit und Schneidkantenschärfe für NE-Metalle.



GC1135 (HC) – M25 (M10-M35)
Gute PVD-beschichtete Allroundsorte mit hoher Verschleißfestigkeit und sehr hoher Schneidkantenstabilität für rostfreie Stähle und andere klebende Werkstoffe. Einzusetzen mit mittleren Schnittgeschwindigkeiten. Erste Wahl für den M-Bereich und zähigkeitsfordernde Gewindedrehbearbeitungen.

K Grauguss, Kokillenhartguss, kurzspanender Temperguss.



GC1125 (HC) - K15 (K05-K20)
PVD-beschichtete Sorte. Kombiniert höchste Verschleißbeständigkeit einer beschichteten Sorte mit der Schneidkantenschärfe und -zähigkeit einer unbeschichteten Sorte. Optimiert für die Gewindeherstellung in Stahl sowie mittlere bis hohe Schnittgeschwindigkeiten.



GC1020 (HC) – K10 (K01-K20)
Wettbewerbsfähige Allroundsorte zum Gewindedrehen. Liefert beste Ergebnisse bei mittleren bis niedrigen Schnittgeschwindigkeiten. Die dünne Beschichtung bietet scharfe Schneiden.



GC1135 (HC) – K20 (K10-K30)
Gute PVD-beschichtete Allround-Sorte mit guter Verschleißfestigkeit und sehr guter Schneidkantenstabilität für zähigkeitsfordernde Gewindedrehbearbeitungen in unterschiedlichen Stählen. Einzusetzen bei mittleren Schnittgeschwindigkeiten.

N NE-Metalle



GC1125 (HC) - N25 (N15-N35)
Eine PVD-beschichtete Hartmetallsorte. Kombiniert höchste Verschleißbeständigkeit einer beschichteten Sorte mit der Kantenschärfe und -zähigkeit einer unbeschichteten Sorte. Optimiert für die Gewindeherstellung in Stahl sowie für mittlere bis hohe Schnittgeschwindigkeiten.



GC1020 (HC) – N25 (N10-N30)
Wettbewerbsfähige Allroundsorte zum Gewindedrehen. Liefert beste Ergebnisse bei mittleren bis niedrigen Schnittgeschwindigkeiten. Die dünne Beschichtung bietet scharfe Schneiden.



GC1135 (HC) - N25 (N10-N30)
PVD-Sorte, optimiert für rostfreien Stahl und hochwarmfeste Legierungen. Die beste Wahl für scharfe Profile in allen Werkstoffen und für niedrige bis mittlere Schnittgeschwindigkeiten.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW	Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)
HT	Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).
HC	Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA	Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).
CM	Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.
CN	Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).
CC	Keramik wie oben, jedoch beschichtet.

Diamant:

DP	Polykristalliner Diamant[1)]

Bornitrid:

BN	Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Sorten zum Gewindedrehen

S Warmfeste Legierungen und Titanlegierungen



GC1020 (HC) – S20 (S05-S30)
Eine PVD-beschichtete Sorte für Zähigkeit erfordernde Bearbeitungen und unterbrochene Schnitte bei Superlegierungen. Für niedrige Schnittgeschwindigkeiten.



GC1125 (HC) – S20 (S10-S25)
PVD-beschichtete Hartmetallsorte für zähigkeitsfordernde Anwendungen in Superlegierungen. Einzusetzen mit geringeren Schnittgeschwindigkeiten.



GC1135 (HC) - S25 (S10-S35)
Gute PVD-beschichtete Allround-Hartmetallsorte für zähigkeitsforderndes Gewindedrehen in Superlegierungen. Einzusetzen bei niedrigen Schnittgeschwindigkeiten. Erste Wahl für ISO-S Werkstoffe.

P M K N S O



GC1105 (HC) - S15 (S10-S20)
Eine PVD-beschichtete Hartmetallsorte mit hoher Warmfestigkeit und gutem Widerstand gegen plastische Deformation für gleichmäßigen Freiflächenverschleiß und hervorragende Leistung.



GC1025 (HC) - S25 (S15-S35)
Eine PVD-beschichtete Sorte für zähigkeitsfordernde Bearbeitungen und eine Empfehlung bei Schnittunterbrechungen. Für niedrige Schnittgeschwindigkeiten.

H Gehärtete Werkstoffe



CB7015 (BN) – H15 (H01-H25)
Diese Sorte verfügt über einen geringen CBN-Gehalt und ist daher eine gute Lösung zum Gewindedrehen in gehärteten Stählen.

Abkürzungen und Definition der Schneidstoffe:

Schneidstoffe:

HW	Unbeschichtetes Hartmetall, vornehmlich aus Wolframkarbid (WC)
HT	Unbeschichtetes Hartmetall, auch Cermet genannt, hauptsächlich aus Titankarbid (TIC) und/oder Titannitrid (TIN).
HC	Schneidstoff wie oben, jedoch beschichtet

Keramik:

CA	Oxidkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3).
CM	Mischkeramik, hauptsächlich aus Aluminiumoxid (Al_2O_3) und mit anderen oxidfremden Anteilen.
CN	Nitridkeramik, hauptsächlich aus Siliziumnitrid (Si_3N_4).
CC	Keramik wie oben, jedoch beschichtet.

Diamant:

DP	Polykristalliner Diamant[1)]

Bornitrid:

BN	Polykristallines Bornitrid[1)]

[1)] Polykristalliner Diamant und polykristallines Bornitrid werden auch als superharte Schneidstoffe bezeichnet.

Multifunktionale Werkzeuge

CoroPlex™ TT D2

Wendeschneidplatten A152
Werkzeuge D3-D4

CoroPlex™ TB D5

Wendeschneidplatten A152
Werkzeuge D6

CoroPlex™ MT D7

Wendeschneidplatten A40
Werkzeuge D8

CoroPlex™ TT

Zwei Drehwerkzeuge in einem

Anwendungsbereich

- Außendrehbearbeitung
- Innendrehbearbeitung
- Profildrehen



ISO-Anwendungsbereich:

P M K S H

Vorteile und Merkmale

- Reduzierte Werkzeugwechselzeit
- Schnellwechsel mit Coromant Capto®
- Kühlschmierstofflösung für Multi-Task-Maschinen
- Flexible Werkzeughalter mit optimierter Länge und Stabilität

CoroPlex TT ist ein sehr flexibles Werkzeug. Mit zwei Wendeschneidplatten in einem Werkzeug wird beträchtliche Zeit beim Werkzeugwechsel eingespart. CoroPlex TT bietet Ihnen eine Vielzahl von Lösungen für die meisten Drehbearbeitungen.
www.sandvik.coromant.com/coroplextt

Wendeschneidplatten

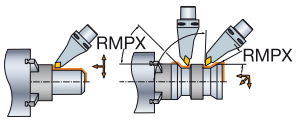
- T-Max P Wendeschneidplatten, Typ-C und Typ-D
- Wendeschneidplattengeometrien und Sorten für alle Werkstoffe

Werkzeuge

- Coromant Capto® Schneidköpfe

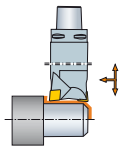
Werkzeugspindel mit 45° Neigung

- Längs- und Plandrehen
- Profildrehen



Werkzeugspindel mit 90° Neigung

- Längsdrehen, außen
- Plandrehen, außen
- Innendrehen




A152


F2

SANDVIK Coromant

CoroPlex™ TT Multifunktionales Werkzeug zum Drehen

RC-Spannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr

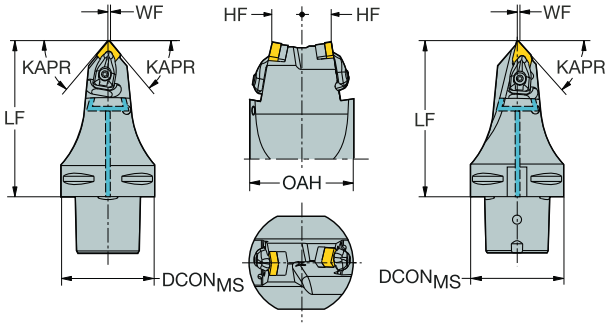


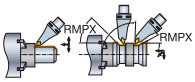
CNMM
CNMG
CNMA, CNGA





DNMM, DNMX
DNMG
DNMA, DNGA



		CZCMS	KAPR	CNSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	HF	OAH	BAR	KG	NM	MIID
		C5		1	**C5-T-DCM12DDM15L115**	50				70	80	1.8		
	12		50				115	0.5	20				3.9	CNMG 12 04 08
	15		48				115	0.5	20				3.9	DNMG 15 06 08
		C6		1	**C6-T-DCM12DDM15L105**	63				70	80	1.8		
	12		50				105	0.5	20				3.9	CNMG 12 04 08
	15		48				105	0.5	20				3.9	DNMG 15 06 08
		C6		1	**C6-T-DCM12DDM15L130**	63					80	2.5		
	12		50				130	0.5	20	70			3.9	CNMG 12 04 08
	15		48				130	0.5	20	70			3.9	DNMG 15 06 08
		C8		1	**C8-T-DCM16DDM15L160**	80				80	80	4.7		
	16		50				160	0.5	24				3.9	CNMG 12 04 08
	15		48				160	0.5	24				3.9	DNMG 15 06 08
		C10		1	**C10-T-DCM19DDM15L180**	100				80	80	6.2		
	19		50				180	0.5	24				6.4	CNMG 19 06 12
	15		48				180	0.5	24				3.9	DNMG 15 06 08

A152 F2 H36 H5

CoroPlex™ TT Multifunktionales Werkzeug zum Drehen

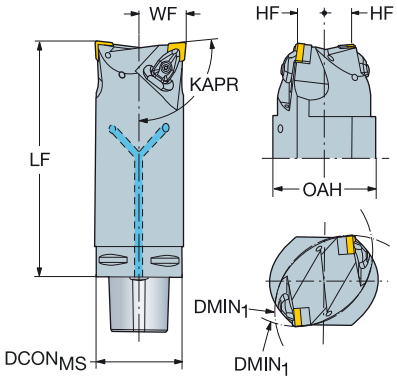
RC-Spannsystem

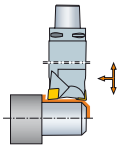
Coromant Capto® - innere Kühlschmierstoffzufuhr

KAPR 95°







		CZC$_{MS}$	DMIN$_1$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	HF	OAH	BAR	KG	NM	CICT	MIID
	12	C5	110	1	**C5-T-DCL12DCL12L130**	50	130	26	20	69	80	2.7	3.9	2	CNMG 12 04 08
	12	C6	110	1	**C6-T-DCL12DCL12L165**	63	165	33	20	75	80	4.7	3.9	2	CNMG 12 04 08
	16	C8	115	1	**C8-T-DCL16DCL16L200**	80	200	33	20	80	80	7.0	6.4	2	CNMG 16 06 12


A152


F2



H36



H5

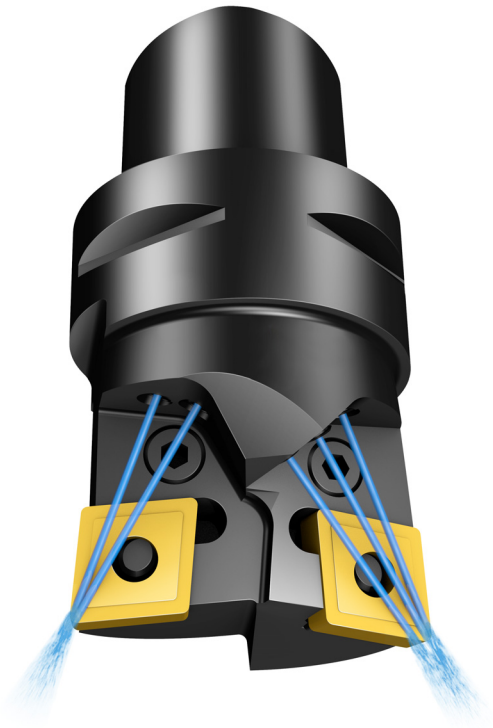
SANDVIK Coromant

CoroPlex™ TB

Multifunktionales Dreh- und Fräswerkzeug für Multi-Task-Maschinen und Drehzentren

Anwendungsbereich

- Integrierte Lösungen für Drehzentren:
  Hochvolumen-Bauteile wie Fahrzeuggetriebe, Lager etc.
- Modulare Lösungen für Multi-Task-Maschinen und große Drehzentren, wie z.B. im Öl- und Gassektor Öl- und Gasbranche



ISO-Anwendungsbereich:

P M K S H

Vorteile und Merkmale

- Spankontrolle und höhere Standzeit
- Reduzierte Einstellzeiten mit Coromant Capto®
- Schneller Werkzeugwechsel für kürzere Nebenzeiten
- Geringere Kosten für Wartung und Nebenzeiten
- Schnellwechsel und Modularität mit Coromant Capto®
- Zwei Wendeschneidplatten in einem Werkzeug
- Mehr Werkzeugpositionen

www.sandvik.coromant.com/coroplextb

Wendeschneidplatten

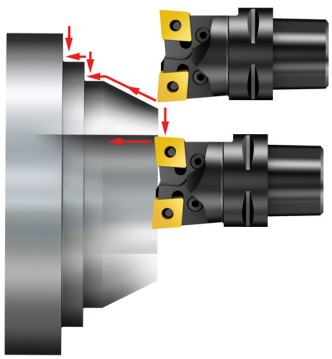
- T-Max P - Wendeschneidplatten Typ-C
- Wendeschneidplattengeometrien und Sorten für sämtliche Werkstoffe

Werkzeuge

- Coromant Capto® Schneidköpfe

Anwendungsbeispiel – Getriebe mit CoroPlex TB

Das Beispiel zeigt, wie das gleiche Werkzeug für die Bearbeitung von Außen- und Innendurchmesser eingesetzt werden kann und so Werkzeugwechselzeit einspart.




A152


F2

CoroPlex™ TB Multifunktionales Werkzeug zum Drehen

Kniehebelspannsystem

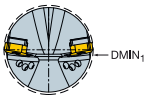
Coromant Capto® - innere Kühlschmierstoffzufuhr



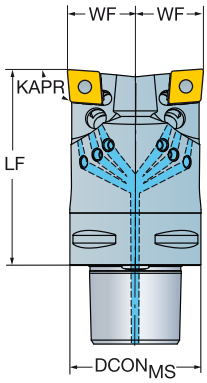


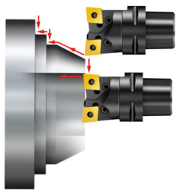
CNMM
CNMG
CNMA, CNGA

KAPR



95°



		CZC$_{MS}$	DMIN$_1$	CNSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	HF	BAR	KG	NM	CICT	MIID
	12	C4	43	3	**C4-TB-CN12CN12-060**	40	60	21.0	0.0	80	0.5	5.0	2	CNMG 12 04 08
	12	C5	53	3	**C5-TB-CN12CN12-075**	50	75	26.0	0.0	80	1.0	5.0	2	CNMG 12 04 08
	12	C6	66	3	**C6-TB-CN12CN12-090**	63	90	32.0	0.0	80	2.0	5.0	2	CNMG 12 04 08

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SANDVIK Coromant

CoroPlex™ MT

Multifunktionale Werkzeuge für das Fräsen und Drehen, ausgelegt für Multitask-Maschinen.

Anwendungs-bereich

- Integrierte Lösungen für Drehzentren: Hochvolumen-Bauteile wie Fahrzeuggetriebe, Lager etc.
- Modulare Lösungen für Multi-Task-Maschinen und große Drehzentren, wie z.B. im Öl- und Gassektor

ISO-Anwendungsbereich:

P M K S



Vorteile und Merkmale

- Schnellwechsel und Modularität mit Coromant Capto®
- Mehr Werkzeugpositionen
- Ein Fräswerkzeug und zwei Drehwerkzeuge in einem
- Weniger Werkzeugwechsel
- Spart Platz im Werkzeugmagazin
- Nicht rotierende Anwendung als Drehwerkzeug bei der Außen- und Innenbearbeitung

www.sandvik.coromant.com/coroplexmt

Wendeschneidplatten

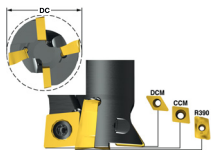
- CoroTurn® 107 Wendeschneidplatten Typ-C und Typ-D
- CoroMill® 390 Wendeschneidplatten siehe Katalog Rotierende Werkzeuge

Werkzeuge

- Coromant Capto® Schneidköpfe

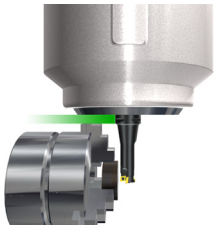
Ein und dasselbe Werkzeug für sowohl rotierende als auch nicht rotierende Bearbeitungen

Die CoroMill® 390 Wendeschneidplatten sind - radial wie auch axial - etwas vor den CoroTurn® Wendeschneidplatten positioniert, um zu garantieren, dass die Wendeschneidplatten zum Drehen nicht eingreifen, wenn das Werkzeug rotierend eingesetzt wird. Das bedeutet, dass das Drehen einer vorhandenen Grundbohrung - mit der CoroTurn® Funktion des Werkzeugs - beendet werden muss, bevor die CoroMill® 390 Wendeschneidplatten mit der Bodenfläche in Kontakt kommen.



Werkzeuglängen optimiert für Zugänglichkeit bei der Multi-Task-Bearbeitung

Für eine flexiblere Arbeitsposition bei der Multi-Task-Bearbeitung sind die Werkzeugkörper im Vergleich zu einem entsprechenden herkömmlichen Werkzeug 65 mm länger, ohne Verwendung von Verlängerungen. Länge und Design des Werkzeugkörpers sind bei jedem Coromant Capto Werkzeug im Hinblick auf die gängigsten Spannfuttergrößen entsprechend optimiert, um beste Zugänglichkeit zu garantieren.




A40

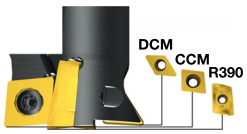

F2

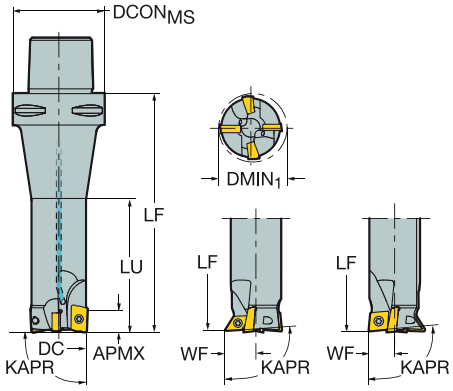
CoroPlex™ MT Multifunktionales Dreh- und Fräswerkzeug

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr







	CZCMS	DMIN1	CNSC	Bestellnummer	Abmessungen, mm DCONMS	DC	LF	LU	APMX	KG	NM	MIID
07	C5	35	3	**M-32C5-39011C09D07**	50	32.0	130	81	10.0	1.1	3.0	R390-11..
07	C6	35	3	**M-32C6-39011C09D07**	63	32.0	165	81	10.0	1.9	3.0	DCMT 07 02 04
18	C6	43	3	**M-40C6-39018C12D11**	63	40.0	165	92	10.0	2.0	3.0	R390-18..
18	C8	43	3	**M-40C8-39018C12D11**	80	40.0	200	92	10.0	3.6	3.0	DCMT 11 T3 08

A40 F2 H36 H5

Werkzeughalter

Maschinenangepasste Spanneinheiten E2-E3

Nicht maschinenspezifische Spanneinheiten

Spanneinheit VDI auf Coromant Capto® E4-E5
VDI für CoroTurn® SL- Adapter E6
VDI mit CoroChuck™ 935 E7
VDI für rechteckigen Schaftadapter E8
VDI für Einbauhalter E9
VDI Adapter auf VL E10
Spannblock für Einsätze E11
Spanneinheit Rechteckschaft auf Coromant Capto® E12
Spanneinheit Zylinderschaft mit Flächen auf Coromant Capto® E13
Zylinderschaftadapter mit Flächen auf VL E14
Coromant Capto® Spanneinheit E15

Maschinenangepasste Spanneinheiten

Anwendungs-bereich

- Drehen - zwei- und vierachsig
- Multi-Task-Maschinen



Technische Merkmale

- Schnellwechsel mit Coromant Capto® Werkzeugsystem
- Innere Kühlschmierstoffzufuhr an allen Spanneinheiten
- Hohe Steifigkeit und Präzision für genaue Werkzeugpositionierung und -stabilität

Das Angebot an Spannzangen in diesem Katalog ist nur ein kleiner Teil unseres Gesamtprogramms. Unsere nicht maschinenspezifischen Spanneinheiten finden Sie auf den folgenden Seiten. Maschinenspezfische Spanneinheiten, siehe Link unten.

http://www.sandvik.coromant.com/macu



Coromant Capto® Schnellwechsel-Spanneinheiten bieten unschlagbare Leistung dank optimierter Maschinennutzung durch reduzierte Einricht- und Produktionszeiten.





Werkzeugprogramm

Finden Sie unten die passende Schnittstelle für Ihre Maschine. Besuchen Sie www.sandvik.coromant.com/macu für weitere Informationen und Bestellung der maschinenspezifischen Spanneinheiten und angetriebenen Werkzeughalter Ihrer Wahl.

Drehzentren mit Fräsoption

Maschine	Schnittstelle	Modell
Biglia	BI55A	B301, B501, B650, B658, B1200, BV210, BV315, B446, B465, B545, B565, B745, B765, B750, B1250 (16-Stat.-Revolver), Quattro B445, B470
Biglia	BI55B	B446, B465, B545, B565, B745, B765, B750, B1250 (16-Stat.-Revolver), Quattro B445, B470
DMG MORI	MS40A	DuraTurn 2050, 2550 MC, NL 1500, 2000 (20 STN), NT 1000, 3100, 3150, 3200, NTX 1000, 2000, NZ/NZX 1500, 2000
DMG MORI	MS60A	NL, NLX 1500-4000 MC/ Y/ SMC/ CY , NT4200, 4250, NT4300, 5400, (NZL 2500), NZX 2500
DMG MORI	MS75A	NZX 4000, NLX6000
DMG MORI	MS110A	NZX 6000
DMG MORI	GM40V	CTX beta 4A, CTX beta
Doosan	BT45A	Lynx 220 M/LM, 220 LMS/LY/LSY, Puma MX1600 ST , Lynx 2100 M/MS
Doosan	BT55A	Puma TT1500, 1800 MS/SY Puma 230-280 M/MS, Puma 1500-2500 M/MS, Puma TL2000, 2500M, Lynx 300 M
Doosan	BT65A	Puma 2100, 2600, 3100 M/MS/Y/SY, TT2000, 2500 MS/SY, MX2000, 2500, 2600 T/ST/SY, 300 M/MS
Doosan	BT65A/B	Puma GT3100 M/LM
Doosan	BT75A	Puma 400, 480M/LM, V550 M, VT750 M, M-2SP
Doosan	BT85A	Puma 600/700/800 LM, VT900 M
Emag	EM55A	VL2, VLC100, VL4 Revolvergröße 330 &360
Emag	EM65A	VL6
Emag	EM65B	VT4
Emag	EM75A	VL8
Emag	EM68A	VLC 250 , VL 3, 5, VSC 200, 250 , VTC 250
Hwacheon	BT55A	Cutex 160 MC
Hwacheon	BT65A/B/C	Cutex 240 MC/SMC, Hi-Tech 200 MC, Hi-Tech 450 MC/SMC/YMC/YSMC, T2 MC/SMC/YMC/YSMC
Hwacheon	BT75A/B	Hi-Tech 550 MC, VT 550 MC
Hwacheon	BT85A/B/C	Hi-Tech 850 MC/YMC, VT 950, 1150 MC
Hyundai Wia	BT55A	L160, 230MA/LMA/LMSA, LM1600, 1800 TTSY, SKT160, 180 TTMS/TTSY (BMT55)
Hyundai Wia	BT65A/B	L300 M/MS, L2100 Y/SY, L2600 Y/SY, LM2000, 2500 TTM/TTMS/TTSY, SKT250, 300 M/MS, SKT200, 250 TT M/MS/SY
Hyundai Wia	BT75A/B	L400, 500 MA/MC/LMC, LV800RM / SKT-V80RM, SKT400M
Hyundai Wia	BT85A/B	L600, 700, 800 M/LM, SKT600, 700 LM
Mazak	MZ40V	QTN200, 250M, MS, MSY
Mazak	MZ40X	Hyper Quadrex 200MSY, MultiPlex 6200, 6250Y
Mazak	MZ50V	QTN 300, 350, 400, 450M, MY, Hyper Quadrex 450M, STN 500, 550M, MTN 900M
Mazak	MZ68A	QTN 200M, 250M
Mazak	MZ68B	QTS 200M, 250M
Mazak	MZ68C	QTS 100M, 150M
Mazak	MZ80A	QTS 300M, 350M
Mazak	MZ-F	Cybertech Turn 4500/5500M, MT, MTN1600
Muratec Murata	MA-C	MT100
Muratec Murata	MA-E	MT200
Nakamura	NA44A	WT-100, WY-100, Super NTY3, NTJ-100
Nakamura	NA55A	WT-150, 250 II, Super NTJ, NTM3, NTJX, SC-200, 250, TW-10, 20 (16 STN)
Nakamura	NA65A	WT-300, Super NTX, TW-20 (12 STN), SC-300
Nakamura	NA75A	TW-30, SC-450, STW-40
Okuma	OK55A	LT 2000 EX, M, MY (16 STN)
Okuma	OK60A	LB2000, 2500, 3000 EX
Okuma	OK60B	LB4000 EX
Okuma	OK60C	LT3000 EX, M, MY
Okuma	OK80A	LB45 III MY

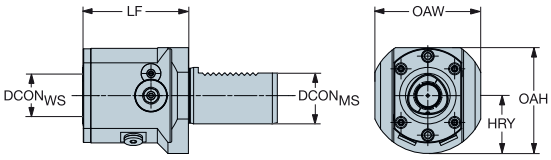
Drehzentren ohne Fräsoption

Maschine	Schnittstelle	Modell
DMG MORI	MS-A	DuraTurn 2030, 2050, 2550, NLX 2500, (CMZ TC 15 - 35, TL 20, 25)
DMG MORI	MS-B	SL400, 404
DMG MORI	MS-C	SL65, 600, 603, 75
DMG MORI	MS-D	CL2000
DMG MORI	GM40V (Trifix)	CTX beta 4A, CTX beta
Doosan	DO-A	Puma 2100, 2600, 3100
Doosan	DO-B	Puma 400
Doosan	DO-C	Puma 480, 600, 700, 800, 5100LB
Doosan	DO-D	Puma V550
Doosan	DO-E	Puma VT750
Doosan	DO-F	Puma VT900
Doosan	DO-G	Lynx 220, 2100A / LA/ B/ LB, 220 A/B, LSA/LSC
Fuji	FJ-A	DLFn
Mazak	MZ-A	QTS 200
Mazak	MZ-B	QTN 150, 200, 250, 300, 350, Quick Turn 18 (8 STN), QTS 300, 350
Mazak	MZ-C	QTN 400, 450, MTN 900
Mazak	MZ-D	ST50, STN 500, 550 metrisch
Mazak	MZ-E	ST60, 80, STN600, 800 metrisch
Mazak	MZ-G	ST50, STN 500, 550 Zoll
Mazak	MZ-H	ST60, 80, STN600, 800 Zoll
Muratec Murata	MA-A	MW120
Muratec Murata	MA-B	MW200
Muratec Murata	MA-D	MW40
Okuma	OK-A	SpaceTurn LB2000
Okuma	OK-B	LB/LU2500, 3000, 4000 EX, LU25, Captain L470, LB15, LB400, Genos L400
Okuma	OK-E	LU35, LB35
Okuma	OK-F	LU45, LB45

Spanneinheit VDI auf Coromant Capto®

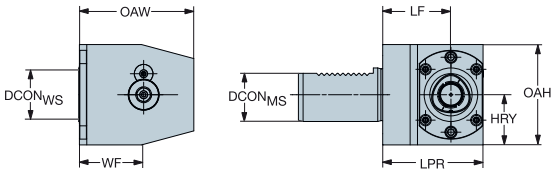
Maschinenseitige Schnittstelle VDI gemäß DIN 69880





					Abmessungen, mm									
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	OAW	OAH	HRY	BAR	NM	KG
30	C3	6	2	**C3-R/LC2030-00060M**	30	32	60	50	61	34	80	35	1.4
40	C4	6	2	**C4-R/LC2040-00075M**	40	40	75	75	75	41	80	50	2.4
	C5	6	2	**C5-R/LC2040-00085M**	40	50	85	75	82	41	80	70	3.5
50	C4	6	2	**C4-R/LC2050-00065M**	50	40	65	70	83	49	80	50	2.8
	C5	6	2	**C5-R/LC2050-00085M**	50	50	85	83	90	49	80	70	4.5
60	C5	6	2	**C5-R/LC2060-00075M**	60	50	75	80	100	58	80	70	5.7
	C6	6	2	**C6-R/LC2060-00095**	60	63	95	84	111	58	80	90	7.4





					Abmessungen, mm											
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	WF	OAW	OAH	HTB	HRY	BAR	NM	KG
30	C3	6	2	**C3-R/LC2030-41020M**	30	32	60	41	20.0	74	57	38	30	80	35	2.2
		6	2	**C3-R/LC2030-41030M**	30	32	60	41	30.0	74	57	41	30	80	35	2.2
40	C4	6	2	**C4-R/LC2040-51030M**	40	40	75	51	30.0	86	75	54	38	80	50	3.9
		6	2	**C4-R/LC2040-51040M**	40	40	75	51	40.0	86	75	60	38	80	50	4.2
	C5	6	2	**C5-R/LC2040-53030M**	40	50	85	53	30.0	99	82	47	41	80	70	4.8
		6	2	**C5-R/LC2040-53040M**	40	50	85	53	40.0	99	82	53	41	80	70	5.1
50	C5	6	2	**C5-R/LC2050-53030M**	50	50	85	53	30.0	99	86	59	43	80	70	6.3
		6	2	**C5-R/LC2050-53040M**	50	50	85	53	40.0	99	86	65	43	80	70	6.5
60	C5	6	2	**C5-R/LC2060-43040M**	60	50	75	43	40.0	99	94	76	53	80	70	7.3
	C6	6	2	**C6-R/LC2060-53040**	60	63	95	53	40.0	122	105	70	53	80	90	9.8

Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

Hinweis! Schraube mit Drehmomentschlüssel anziehen. Informationen auf Seite G16.

Rechtsausführung dargestellt

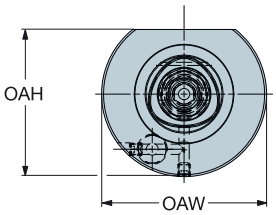
G1 H36 H5 E18

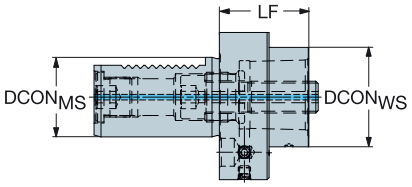
Spanneinheit VDI auf Coromant Capto®

Maschinenseitige Schnittstelle VDI gemäß DIN 69880

Spannung mittels Zentrumschraube

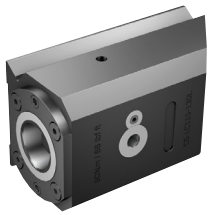


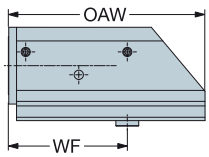


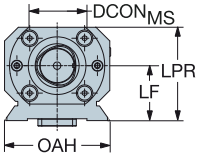


					Abmessungen, mm									
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	BD_1	LB_1	LF	OAW	OAH	BAR	NM	KG
30	C3	7	1	**C3-NC3000-V30-035**	30.0	32.0	32.0	15.0	35.0	68.0	62.0	80	45.0	0.8
	C4	7	1	**C4-NC3000-V30-060**	30.0	40.0	40.0	40.0	60.0	68.0	62.0	80	55.0	0.9
40	C3	7	1	**C3-NC3000-V40-030**	40.0	32.0	40.0	10.0	30.0	83.0	74.0	80	45.0	1.4
	C4	7	1	**C4-NC3000-V40-030**	40.0	40.0	40.0	5.0	30.0	83.0	74.0	80	55.0	1.5
	C5	7	1	**C5-NC3000-V40-045**	40.0	50.0	50.0	20.0	45.0	83.0	74.0	80	95.0	1.6
	C6	7	1	**C6-NC3000-V40-090**	40.0	63.0	63.0	70.0	90.0	83.0	74.0	80	170.0	2.5
50	C3	7	1	**C3-NC3000-V50-035**	50.0	32.0	32.0	10.0	35.0	98.0	84.0	80	45.0	2.4
	C4	7	1	**C4-NC3000-V50-040**	50.0	40.0	40.0	15.0	40.0	98.0	84.0	80	55.0	2.5
	C5	7	1	**C5-NC3000-V50-050**	50.0	50.0	50.0	25.0	50.0	98.0	84.0	80	95.0	2.6
	C6	7	1	**C6-NC3000-V50-070**	50.0	63.0	63.0	45.0	70.0	98.0	84.0	80	170.0	3.1
	C8	7	1	**C8-NC3000-V50-100**	50.0	80.0	80.0	75.0	100.0	98.0	90.0	80	170.0	4.5
60	C5	7	1	**C5-NC3000-V60-050**	60.0	50.0	50.0	20.0	50.0	123.0	104.0	80	95.0	4.3
	C6	7	1	**C6-NC3000-V60-050**	60.0	63.0	63.0	20.0	50.0	123.0	104.0	80	170.0	4.2
	C8	7	1	**C8-NC3000-V60-085**	60.0	80.0	80.0	55.0	85.0	123.0	104.0	80	170.0	5.7

Maschinenseitige Schnittstelle gemäß DIN 69881







					Abmessungen, mm								
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{WS}$	LPR	LF	WF	OAW	OAH	BAR	NM	KG
90	C5	2	2	**C5-R/LC090-130L**	50	82	50	130.0	210	90	80	70	9.7
115	C6	2	2	**C6-R/LC115-130L**	63	102	60	130.0	215	115	80	90	16.7
140	C6	2	2	**C6-R/LC140-165L**	63	102	60	165.0	310	140	80	90	25.0
		2	2	**C6-R/LC140-205L**	63	102	60	205.0	350	140	80	90	28.2
140	C8	2	2	**C8-R/LC140-165L**	80	120	70	135.0	310	140	80	130	30.3
		2	2	**C8-R/LC140-205L**	80	120	70	165.0	350	140	80	130	35.1

Ersatzteilliste siehe www.sandvik.coromant.com

N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

Rechtsausführung dargestellt


G1



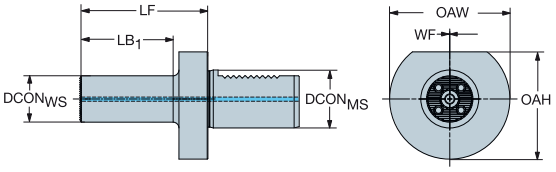
H36



H5

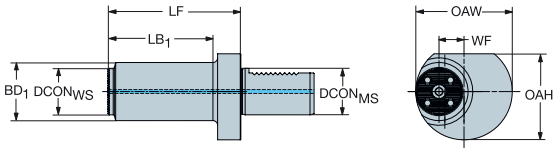
VDI für CoroTurn® SL- Adapter





CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	OAW	LF	LB1	BAR	NM	KG
30	32	7	1	**VDI30-32-SL32N 088**	30.0	32.0	68	88.0	64.0	150	35.00	1.25
40	32	7	1	**VDI40-32-SL32N 088**	40.0	32.0	83	88.0	64.0	150	50.00	1.80
	40	7	1	**VDI40-40-SL40N 104**	40.0	40.0	83	104.0	80.0	150	50.00	2.20
50	40	7	1	**VDI50-40-SL40N 109**	50.0	40.0	98	109.0	80.0	150	50.00	3.30





CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	OAW	LF	WF	LB1	BD1	BAR	NM	KG
40	40	7	1	**VDI40-50-SL40R/L 114**	40.0	40.0	83	114.0	21	90.0	50.0	150	50.00	2.80
50	40	7	1	**VDI50-50-SL40R/L 119**	50.0	40.0	98	119.0	29	90.0	50.0	150	50.00	3.85
60	40	7	1	**VDI50-60-SL40R/L 119**	60.0	40.0	123	119.0	41	90.0	60.0	150	90.00	4.45

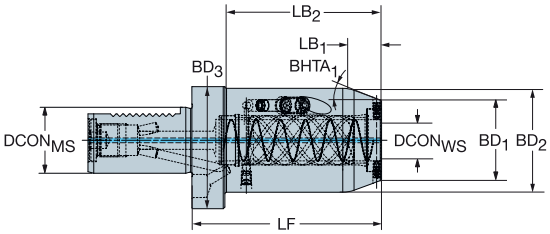
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

H36 H5

VDI mit CoroChuck™ 935





					Abmessungen, mm												
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LSC	LF	LB_1	LB_2	BD_1	BD_2	BD_3	$BHTA_1$	BAR	NM	KG
40	20	1	1	**935-VDI40-EF20-090**	40.0	20.0	80	90.0	18.0	70.0	43.9	57.0	83.0	20°	80	10.00	2.38
	25	1	1	**935-VDI40-EF25-115**	40.0	25.0	100	115.0	20.0	95.0	48.4	63.0	83.0	20°	80	10.00	3.07
50	20	1	1	**935-VDI50-EF20-070**	50.0	20.0	80	70.0	18.0	45.0	43.9	57.0	98.0	20°	80	10.00	2.98
	25	1	1	**935-VDI50-EF25-100**	50.0	25.0	100	100.0	20.0	75.0	48.4	63.0	98.0	20°	80	10.00	3.67

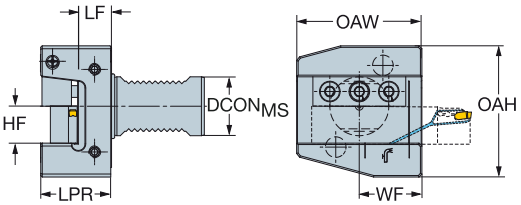
Ersatzteilliste siehe www.sandvik.coromant.com

H36 H5

VDI für rechteckigen Schaftadapter

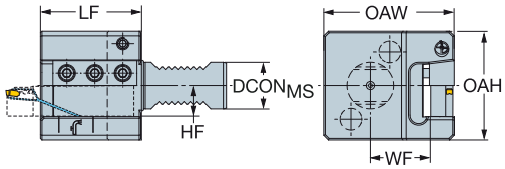
Maschinenseitige Schnittstelle gemäß DIN 69880





CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	LPR	LF	WF	HF	OAW	OAH	BAR	NM	KG
30	20 x 20	6	6	**ASHA-R/L-VDI30-20-HP**	30.0	35.5	15.5	35.0	20.0	70.0	73.0	80	10	1.3
40	25 x 25	6	6	**ASHA-R/L-VDI40-25-HP**	40.0	48.0	23.0	42.5	25.0	85.0	89.0	80	25	2.6
50	25 x 25	6	6	**ASHA-R/L-VDI50-25-HP**	50.0	48.0	23.0	50.0	25.0	100.0	110.0	80	25	4.4





CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	HF	OAW	OAH	RADH	RADW	BAR	NM	KG
30	20 x 20	6	6	**ASHN-VDI30-20-HP**	30.0	70.0	35.5	20.0	85.5	70.0	35.0	55.5	80	10	2.0
40	25 x 25	6	6	**ASHN-VDI40-25-HP**	40.0	85.0	25.5	25.0	92.5	88.0	44.0	50.5	80	25	3.2

Ersatzteilliste siehe www.sandvik.coromant.com

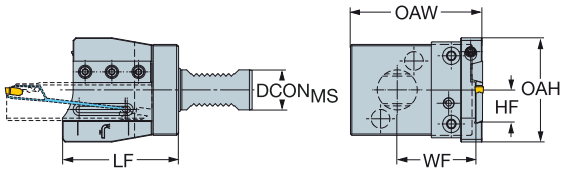
N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung
Rechtsausführung dargestellt

H36 H5 E16

VDI für Einbauhalter

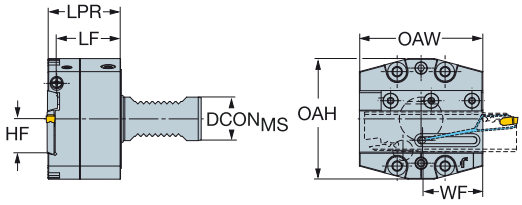
Maschinenseitige Schnittstelle gemäß DIN 69880





					Abmessungen, mm									
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	LF	WF	HF	OAW	OAH	BAR	NM	KG
25	21L	6	2	APBL-VDI25-21-HP	25.0	80.0	38.0	21.4	84.0	73.0	80	10	1.4
	21R	6	2	APBR-VDI25-21-HP	25.0	80.0	38.0	21.4	84.0	73.0	80	10	1.4
30	25L	6	2	APBL-VDI30-25-HP	30.0	87.0	46.0	25.0	98.5	78.0	80	10	1.9
	25R	6	2	APBR-VDI30-25-HP	30.0	87.0	46.0	25.0	98.5	78.0	80	10	1.7
40	25L	6	2	APBL-VDI40-25-HP	40.0	80.0	67.5	25.0	118.5	100.0	80	10	3.2
	25R	6	2	APBR-VDI40-25-HP	40.0	80.0	67.5	25.0	118.5	100.0	80	10	3.2





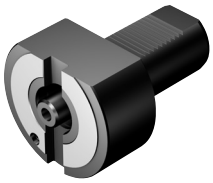
					Abmessungen, mm									
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	LPR	LF	WF	HF	OAW	OAH	BAR	NM	KG
30	25L	6	3	APBA-L-VDI30-25-HP	30.0	50.5	45.5	42.5	25.0	85.0	83.0	80	10	2.7
	25R	6	3	APBA-R-VDI30-25-HP	30.0	50.5	45.5	42.5	25.0	85.0	83.0	80	10	2.7
40	25L	6	3	APBA-L-VDI40-25-HP	40.0	50.5	45.5	42.5	25.0	85.0	83.0	80	10	3.0
	25R	6	3	APBA-R-VDI40-25-HP	40.0	50.5	45.5	42.5	25.0	85.0	83.0	80	10	2.9
50	25L	6	3	APBA-L-VDI50-25-HP	50.0	50.5	45.5	42.5	25.0	85.0	92.0	80	10	3.6
	25R	6	3	APBA-R-VDI50-25-HP	50.0	50.5	45.5	42.5	25.0	85.0	92.0	80	10	3.6

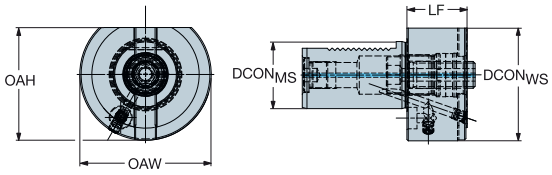
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung
Rechtsausführung dargestellt

H36 H5 E16

VDI Adapter auf VL





CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	$DCON_{WS}$	LF	OAW	OAH	BAR	NM	KG
50	80	7	1	**VL80-NC3000-V50**	50.0	80.0	45.0	98.0	84.0	80	190	3.2
60	80	7	1	**VL80-NC3000-V60**	60.0	80.0	45.0	123.0	104.5	80	190	5.4

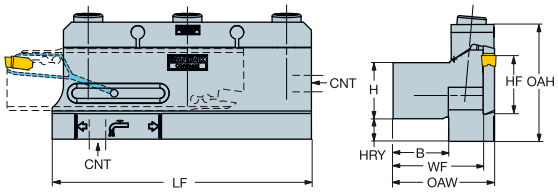
Ersatzteilliste siehe www.sandvik.coromant.com

N = Neutrale Ausführung

H36 H5

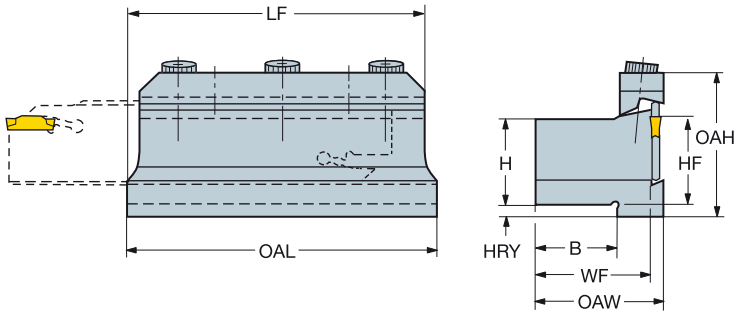
Spannblock für Einsätze





CZC_{MS}	CZC_{WS}	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	OAW	OAH	RADW	CNT	BAR	KG
20 x 20	21L	5.0	2	2	**BA-LGC2020-21M**	20.0	20.0	85.0	34.0	20.0	39.0	46.0	39.0	G 1/8-28	70	0.7
	25L	5.0	2	2	**BA-LGC2020-25M**	20.0	20.0	115.0	35.0	20.0	40.0	51.0	40.0	G 1/8-28	70	1.1
	21R	5.0	2	2	**BA-RGC2020-21M**	20.0	20.0	85.0	34.0	20.0	39.0	46.0	39.0	G 1/8-28	70	0.7
	25R	5.0	2	2	**BA-RGC2020-25M**	20.0	20.0	115.0	35.0	20.0	40.0	51.0	40.0	G 1/8-28	70	1.1
25 x 25	21L	5.0	2	2	**BA-LGC2525-21M**	25.0	25.0	85.0	39.0	25.0	44.0	48.0	44.0	G 1/8-28	70	0.9
	25L	5.0	2	2	**BA-LGC2525-25M**	25.0	25.0	115.0	40.0	25.0	45.5	52.0	45.5	G 1/8-28	70	1.3
	21R	5.0	2	2	**BA-RGC2525-21M**	25.0	25.0	85.0	39.0	25.0	44.0	48.0	44.0	G 1/8-28	70	0.8
	25R	5.0	2	2	**BA-RGC2525-25M**	25.0	25.0	115.0	40.0	25.0	45.5	52.0	45.5	G 1/8-28	70	1.3
32 x 32	25L	5.0	2	2	**BA-LGC3232-25M**	32.0	32.0	115.0	46.0	32.0	52.5	54.0	52.5	G 1/8-28	70	1.6
	45L	5.0	2	2	**BA-LGC3232-45**	32.0	32.0	155.0	47.0	45.0	55.0	77.0	55.0	G 1/8-28	70	2.9
	25R	5.0	2	2	**BA-RGC3232-25M**	32.0	32.0	115.0	46.0	32.0	52.5	54.0	52.5	G 1/8-28	70	1.6
	45R	5.0	2	2	**BA-RGC3232-45**	32.0	32.0	155.0	47.0	45.0	55.0	77.0	55.0	G 1/8-28	70	2.9
40 x 40	45L	5.0	2	2	**BA-LGC4040-45**	40.0	40.0	155.0	55.0	45.0	63.0	77.0	63.0	G 1/8-28	70	3.5
	45R	5.0	2	2	**BA-RGC4040-45**	40.0	40.0	75.0	55.0	45.0	63.0	77.0	63.0	G 1/8-28	70	3.5





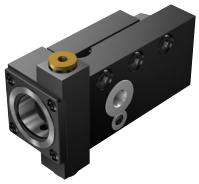
CZC_{MS}	CZC_{WS}	OHX	DSGN	Bestellnummer	Abmessungen, mm B	H	LF	WF	HF	OAW	OAH	RADH	RADW	KG
20 x 20	21	5.0	1	**151.2-2020-21M**	20.0	20.0	80.0	33.0	20.0	38.0	45.5	20.0	13.4	0.6
	25	5.0	1	**151.2-2020-25**	20.0	20.0	120.0	33.1	25.0	38.1	52.5	20.0	13.5	1.0
25 x 20	21	5.0	1	**151.2-2520-21**	20.0	25.0	80.0	33.1	25.0	38.1	45.5	25.0	13.5	0.6
	25	5.0	1	**151.2-2520-25**	20.0	25.0	120.0	33.0	25.0	38.0	52.5	25.0	13.4	1.1
32 x 32	25	5.0	1	**151.2-3232-25**	32.0	32.0	120.0	45.0	32.0	50.0	54.5	32.0	13.4	1.6
	45	5.0	1	**151.2-3232-45**	32.0	32.0	160.0	45.0	32.0	52.0	82.5	32.0	13.4	2.9
40 x 40	45	5.0	1	**151.2-4040-45**	40.0	40.0	160.0	53.0	40.0	60.0	82.5	40.0	13.4	3.6
50 x 50	93	0.0	1	**151.2-5050-93**	50.0	50.0	178.0	68.5	50.5	78.1	152.3	50.0	13.5	8.2

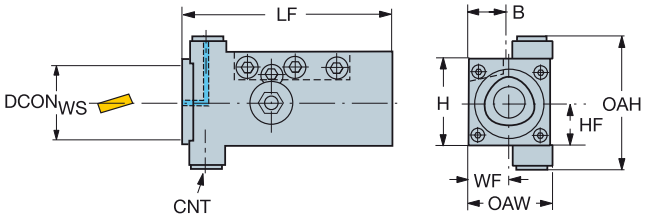
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung
Rechtsausführung dargestellt

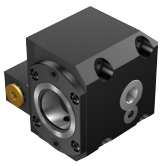
H36 H5

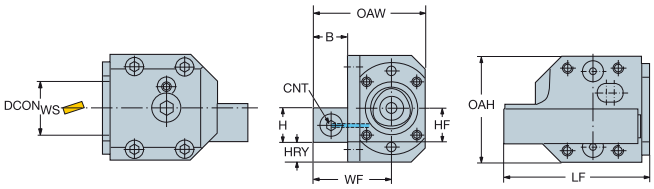
Spanneinheit Rechteckschaft auf Coromant Capto®





					Abmessungen, mm									BAR	NM	KG
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{WS}$	B	H	LF	WF	HF	OAW	OAH	CNT			
40 x 20	C3	2	2	**C3-R/LC2085-4038M**	32	20	40	95	19.0	20	38	62	G 1/8-28	80	35	1.3
50 x 25	C4	2	2	**C4-R/LC2085-5048**	40	25	50	125	24.0	25	48	58	G 1/8-28	80	50	2.3
64 x 32	C5	2	2	**C5-R/LC2085-6464**	50	32	64	146	32.0	32	64	72	G 1/8-28	80	70	4.4





					Abmessungen, mm										BAR	NM	KG
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{WS}$	B	H	LF	WF	HF	OAW	OAH	HRY	CNT			
25 x 26	C4	1	2	**C4-R/LC2080-59110A**	40	26	25	110	59.0	25	83	77	13	G 1/4-19	80	50	2.9
32 x 33.5	C5	1	2	**C5-R/LC2080-77110A**	50	33	32	110	77.0	32	109	92	14	G 1/4-19	80	70	5.1
40 x 40	C6	1	2	**C6-R/LC2080-93140**	63	40	40	140	93.0	40	135	105	13	G 1/4-19	80	90	11.4

Ersatzteilliste siehe www.sandvik.coromant.com

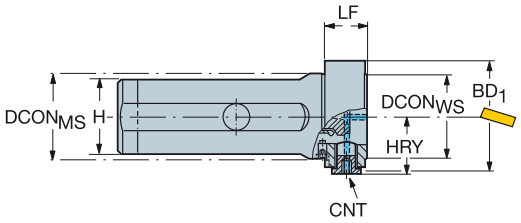
R = Rechtsausführung, L = Linksausführung
Rechtsausführung dargestellt

G1 H36 H5

Spanneinheit Zylinderschaft mit Flächen auf Coromant Capto®

Zylinderschaft mit Flächen für Coromant Capto®



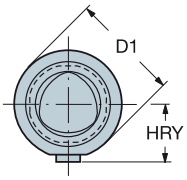


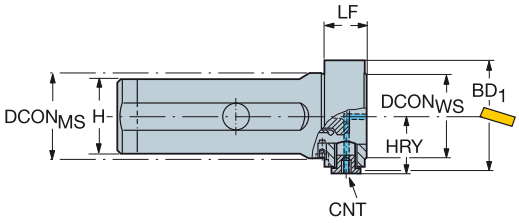
Segmentspannung

CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	H	LF	OAW	OAH	HRY	CNT	BAR	NM	KG
32	C3	2	2	C3-NC2000-08018-32	32	32	30	18	45	45	26	G 1/8-28	80	35	0.6
40	C4	2	2	C4-NC2000-10020-40	40	40	37	20	51	51	28	G 1/8-28	80	50	1.1
50	C4	2	2	C4-NC2000-12020-50	50	40	47	20	51	51	28	G 1/8-28	80	50	1.6
	C5	2	2	C5-NC2000-12024-50	50	50	47	24	61	61	33	G 1/8-28	80	70	2.1
60	C5	2	2	C5-NC2000-14024-60	60	50	57	24	61	61	33	G 1/8-28	80	70	3.1

N = Neutrale Ausführung







Zentrumschraube

CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	H	BD1	LF	CNT	BAR	NM	KG
32	C3	2	2	C3-NC3000-08018-32	32.0	32.0	30.0	45.5	18.0	G 1/8-28	80	35	0.6
40	C3	2	2	C3-NC3000-10018-40	40.0	32.0	37.0	45.5	18.0	G 1/8-28	80	35	1.1
	C4	2	2	C4-NC3000-10020-40	40.0	40.0	37.0	51.5	20.0	G 1/8-28	80	50	1.1
50	C5	2	2	C5-NC3000-12024-50	50.0	50.0	47.0	61.5	24.0	G 1/8-28	80	70	2.1
60	C6	2	2	C6-NC3000-14054-60	60.0	63.0	57.0	70.0	54.0	G 1/8-28	80	85	4.2

Ersatzteilliste siehe www.sandvik.coromant.com

N = Neutrale Ausführung


G1

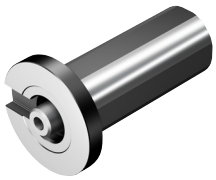


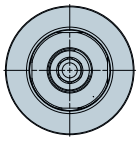
H36

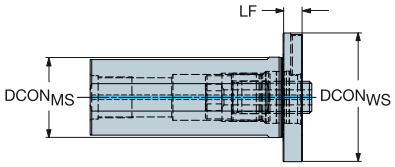


H5

Zylinderschaftadapter mit Flächen auf VL







CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	Abmessungen, mm						
					$DCON_{MS}$	$DCON_{WS}$	H	LF	BAR	NM	KG
50	80	1	1	**VL80-NC3000-50**	50.0	80.0	47.0	12.0	80	190	1.8
60	80	1	1	**VL80-NC3000-60**	60.0	80.0	57.0	12.0	80	190	3.0

Ersatzteilliste siehe www.sandvik.coromant.com

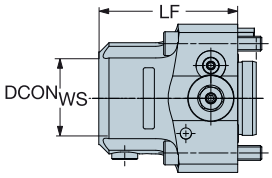
N = Neutrale Ausführung

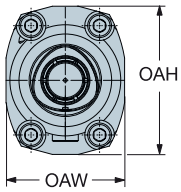
Manuelle Spanneinheit

Für spezielle Anwendungen

Coromant Capto®

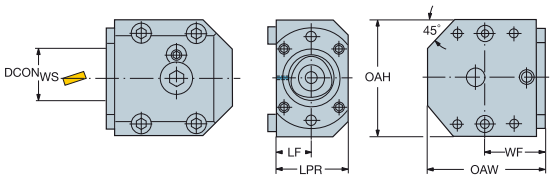






					Abmessungen, mm								
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{WS}$	B	H	LF	OAW	OAH	BAR	NM	KG
64 x 80	C5	6	1	**C5-R/LC2095-00075**	50	64	80	75	64	80	200	70	1.9
74 x 135	C6	6	1	**C6-R/LC2095-00090**	63	74	135	90	74	135	200	90	4.3
93 x 155	C8	6	1	**C8-R/LC2095-00110**	80	93	155	110	93	155	200	130	7.3
126 x 208	C10	6	1	**C10-R/LC2095-00182**	100	126	208	182	126	208	200	285	19.6





					Abmessungen, mm										
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{WS}$	B	H	LPR	LF	WF	OAW	OAH	BAR	NM	KG
73 x 54	C3	6	2	**C3-R/LC2090-19039M**	32	73	54	38	19	39.0	73	54	80	35	1.1
86 x 77	C4	6	2	**C4-R/LC2090-24043A**	40	86	77	48	24	43.0	86	77	80	50	2.2
100 x 92	C5	6	2	**C5-R/LC2090-32048A**	50	100	92	64	32	48.0	100	92	80	70	3.7
122 x 105	C6	6	2	**C6-R/LC2090-42060**	63	122	105	84	42	60.0	122	105	80	90	7.0
146 x 133	C8	6	2	**C8-R/LC2090-50088**	80	146	133	100	50	88.0	146	133	80	130	13.3

Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

Hinweis! Schraube mit Drehmomentschlüssel anziehen. Informationen auf Seite G16.

Rechtsausführung dargestellt

G1 H36 H5

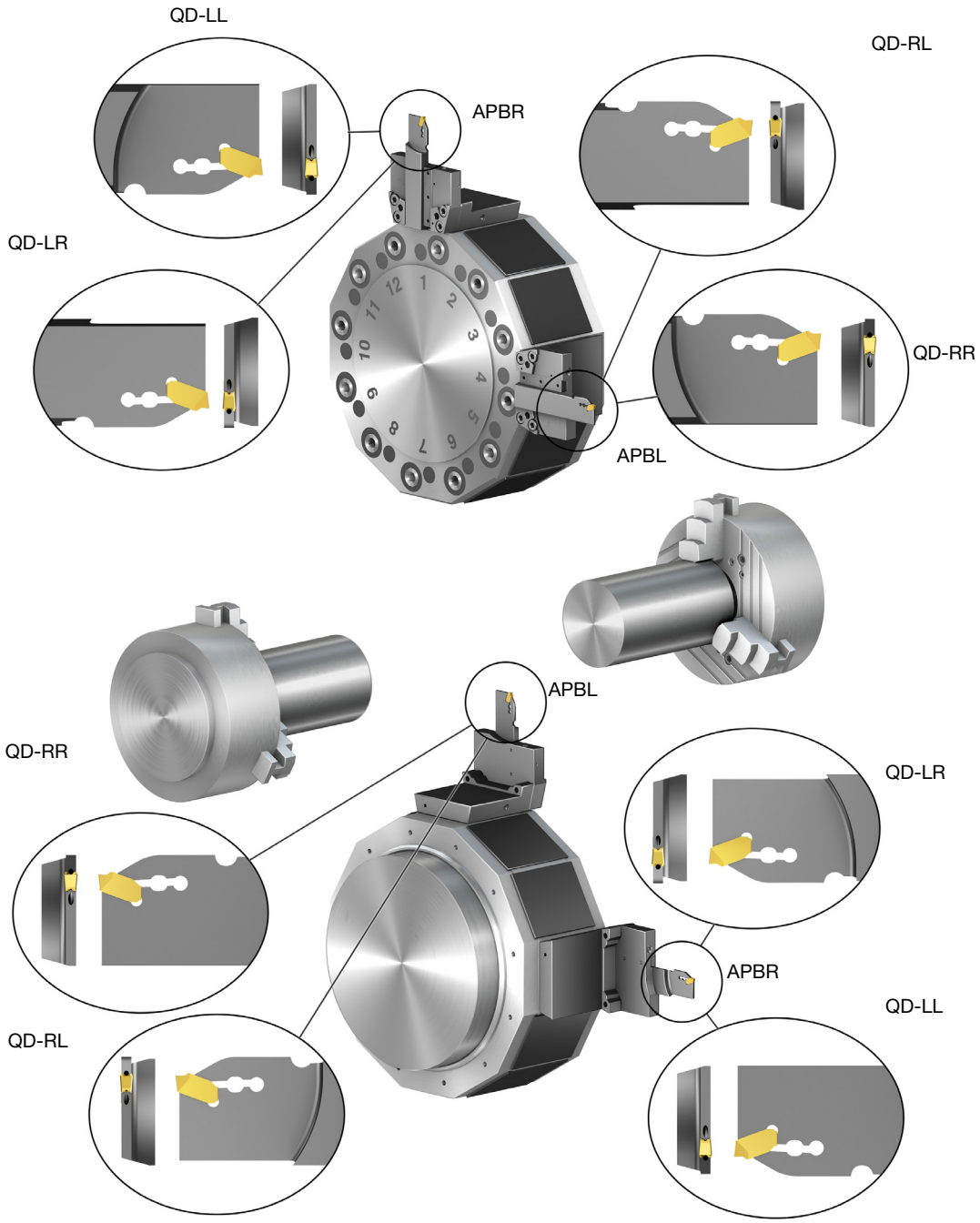
VDI

Die Wahl des richtigen Werkzeugs - CoroCut® QD

Werkzeugausführung

Axial
VDI
Einsatz

Die Wahl des richtigen Werkzeugs
Rechts- oder Linksausführung
Werkzeuge und Adapter



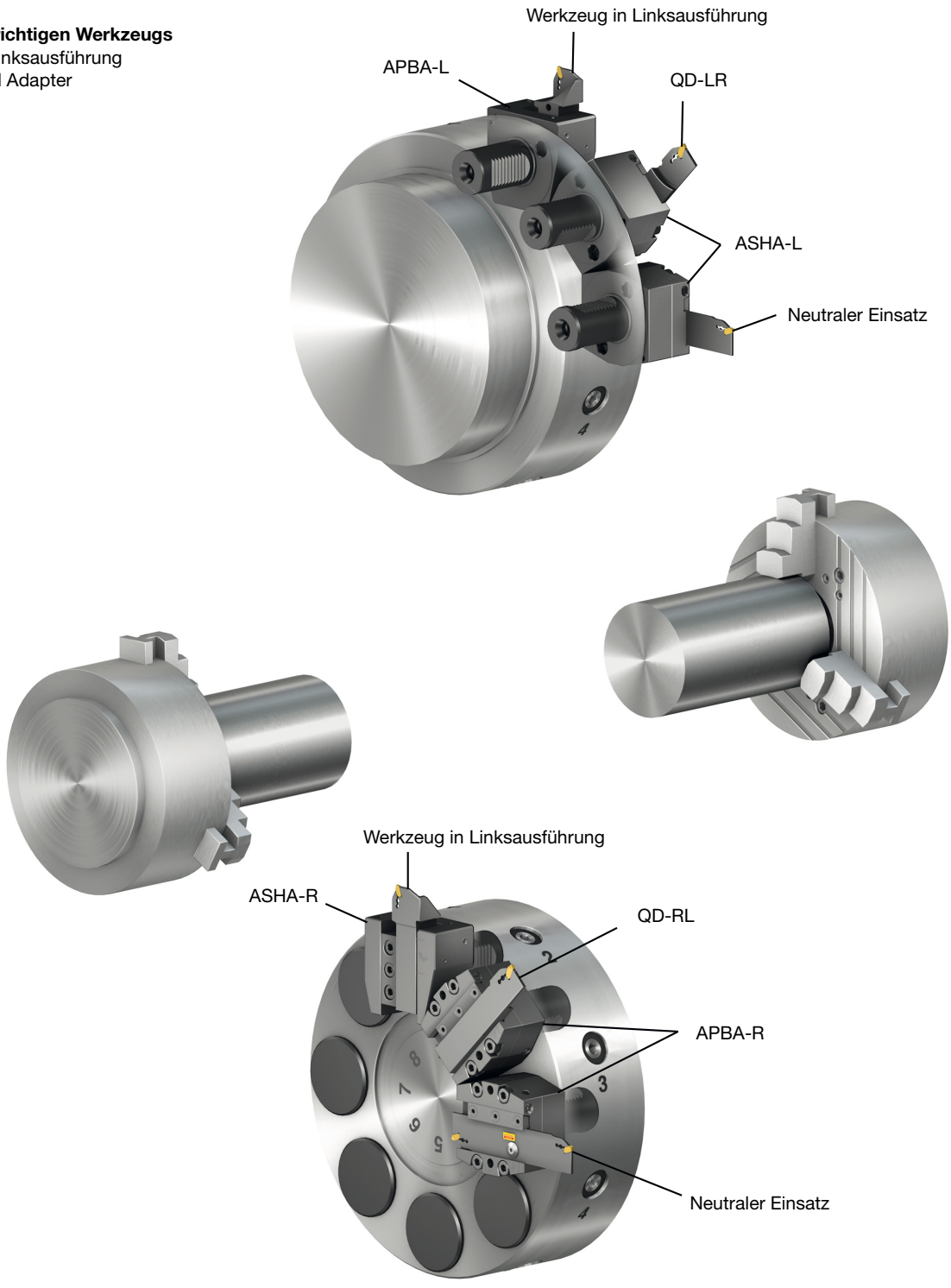
VDI

Die Wahl des richtigen Werkzeugs

Werkzeugausführung

Radial
VDI Einsatz
QS Schaft

Die Wahl des richtigen Werkzeugs
Rechts- oder Linksausführung
Werkzeuge und Adapter

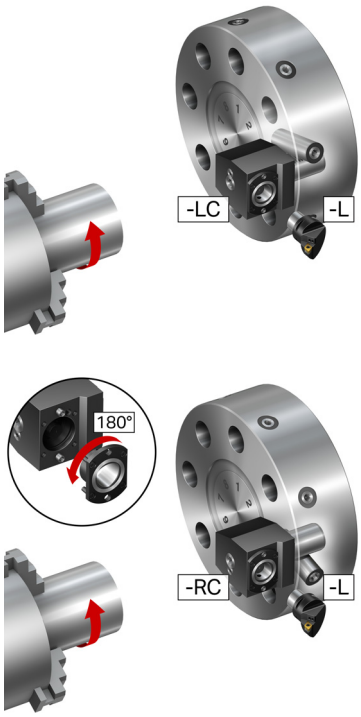


VDI

Die Wahl des richtigen Werkzeugs - Coromant® Capto

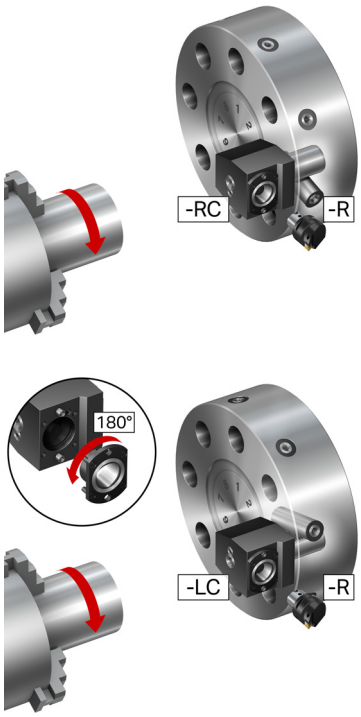
Außenbearbeitung

Spindelrotation im Uhrzeigersinn



Hinweis: Die Polygonbuchse um 180° drehen.

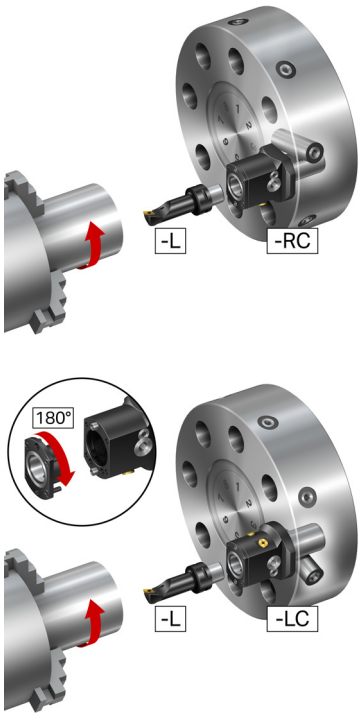
Spindelrotation gegen den Uhrzeigersinn



Hinweis: Die Polygonbuchse um 180° drehen.

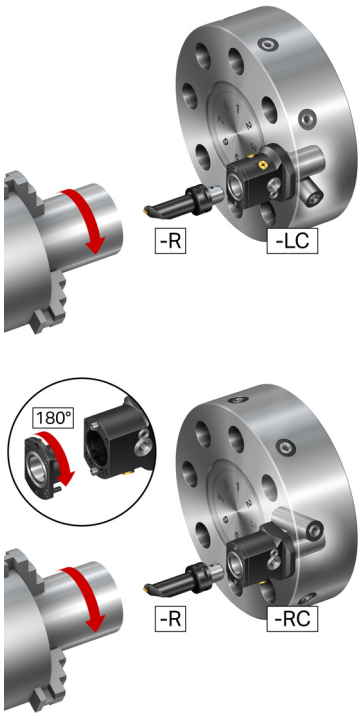
Innenbearbeitung

Spindelrotation im Uhrzeigersinn



Hinweis: Die Polygonbuchse um 180° drehen.

Spindelrotation gegen den Uhrzeigersinn



Hinweis: Die Polygonbuchse um 180° drehen.

Adapter für Drehwerkzeuge

Konventionelle Adapter

Coromant Capto®	F3-F23
HSK	F24-F29
Rechteckiger Schaft	F31-F35
Zylinderschaft	F36-F38
Zylinderschaft mit Fläche	F39-F45
CoroTurn® SL	F46-F50
Bolt-On-Schnittstelle	F50

Schwingungsgedämpfte Adapter

F53

Coromant Capto®	F54-F59
HSK	F61
Zylinderschaft	F63-F66

Konventionelle Adapter

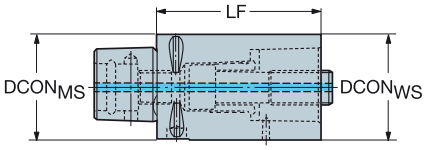
		Maschinenseitige Aufnahme						
		Coromant Capto®	**HSK**	**Rechteckiger Schaft**	**Zylinderschaft**	**Zylinderschaft mit Flächen**	**Bolt-On-Schnittstelle**	**CoroTurn® SL**
Werkstückseitig	**Coromant Capto®**	-Verlängerung -Reduzierung -90° F3-F6						
	CoroTurn® SL	-Adaptor -Mini-Revolver -SL70 F7-F16	-Adapter -SL70 F25-F27	Adapter F32	Adapter F37	Adapter F40	Adapter F50	-Reduzierung -Schnellwechsel -SL70 -Mini-Revolver -570-80 für SL QS F48-F50
	Rechteckiger Schaft	-Adapter -Mini-Revolver F17	Adapter F28					- Adapter F52
	CoroChuck™ 935	- Adapter F19	- Adapter F29			- Adapter F41		
	Zylinderschaft	-Adapter -EasyFix -Mini-Revolver F20-F21	Adapter F30					
	CoroTurn® XS	Adapter F22		Adapter F33		Adapter Doppelseitig F42-F44		
	Einsatz	Adapter F23	Adapter F30					
	CoroCut® MB			Adapter F35	Adapter F38	Adapter F45		
	VL-Kupplung					Adapter E14		

Schwingungsgedämpfte Adapter

		Maschinenseitige Aufnahme	
		Coromant Capto®	**Zylinderschaft**
Werkstückseitig	**Coromant Capto®**		Adapter F63
	CoroTurn® SL	-Adapter -Zwei Schneidköpfe -Hartmetallverstärkt -Elliptisch F54-F59	-Adapter -Hartmetallverstärkt F63-F66
	CoroTurn® SL mit Schnellwechselfunktion	Adapter F59	-Adapter -Hartmetallverstärkt F66

Coromant Capto® Verlängerung





CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	LF	BAR	NM	KG
C3	C3	3	1	C3-391.01-32 060A	32.0	32.0	60.0	80	45.00	0.36
	C3	3	1	C3-391.01-32 080A	32.0	32.0	80.0	80	45.00	0.47
	C3	3	1	C3-391.01-32 095	32.0	32.0	95.0	80	45.00	0.56
C4	C4	3	1	C4-391.01-40 060A	40.0	40.0	60.0	80	55.00	0.57
	C4	3	1	C4-391.01-40 080A	40.0	40.0	80.0	80	55.00	0.70
	C4	3	1	C4-391.01-40 120	40.0	40.0	120.0	80	55.00	1.11
C5	C5	3	1	C5-391.01-50 080A	50.0	50.0	80.0	80	95.00	1.15
	C5	3	1	C5-391.01-50 100A	50.0	50.0	100.0	80	95.00	1.38
	C5	3	1	C5-391.01-50 150	50.0	50.0	150.0	80	95.00	2.17
C6	C6	3	1	C6-391.01-63 100A	63.0	63.0	100.0	80	170.00	2.26
	C6	3	1	C6-391.01-63 140A	63.0	63.0	140.0	80	170.00	3.17
	C6	3	1	C6-391.01-63 185	63.0	63.0	185.0	80	170.00	4.19
C8	C8	3	1	C8-391.01-80 100A	80.0	80.0	100.0	80	170.00	3.70
	C8	3	1	C8-391.01-80 125A	80.0	80.0	125.0	80	170.00	4.64
	C8	3	1	C8-391.01-80 200	80.0	80.0	200.0	80	170.00	7.47
C10	C10	3	1	C10-391.01-100 140	100.0	100.0	140.0	80	380.00	7.93
	C10	3	1	C10-391.01-100 200	100.0	100.0	200.0	80	380.00	11.49

Kurze Ausführung, nur für die Segmentspannung.

CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	LF	BAR	NM	KG
C3	C3	3	1	C3-391.01-32 035	32.0	32.0	35.0	80	45.00	0.22
C4	C4	3	1	C4-391.01-40 040	40.0	40.0	40.0	80	55.00	0.40
C5	C5	3	1	C5-391.01-50 050	50.0	50.0	50.0	80	95.00	0.73
C6	C6	3	1	C6-391.01-63 060	63.0	63.0	60.0	80	170.00	1.36
C8	C8	3	1	C8-391.01-80 065	80.0	80.0	65.0	80	170.00	2.41

Kurze Ausführung, nur für die Segmentspannung.

180° gedrehter Polygon

CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	LF	BAR	NM	KG
C5	C5	3	1	C5-391.01R-50 050	50.0	50.0	50.0	80	95.00	0.74
C6	C6	3	1	C6-391.01R-63 060	63.0	63.0	60.0	80	170.00	1.36
C8	C8	3	1	C8-391.01R-80 065	80.0	80.0	65.0	80	170.00	2.40

Ersatzteilliste siehe www.sandvik.coromant.com

Achtung!

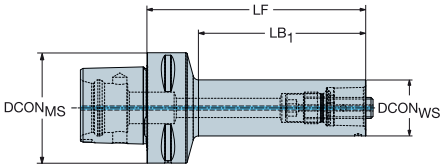
Einsatz von Grundhaltern mit Spannung über Zentrumschraube ist nicht möglich.

G1 H36 H35 H5

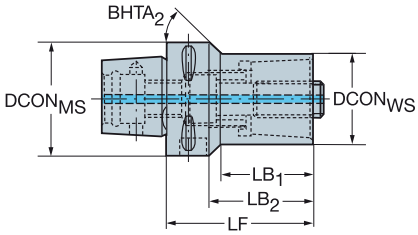
Coromant Capto® Reduzierung

DSGN 2



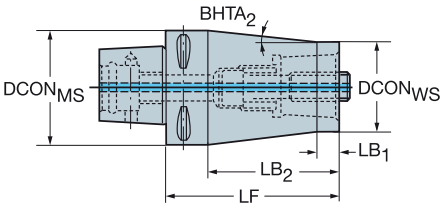


7



						Abmessungen, mm												
CZC_{MS}	CZC_{WS}	CNSC	CXSC	DSGN	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LF	LB_1	LB_2	LB_3	BD_2	BD_3	$BHTA_2$	BAR	NM	KG
C4	C3	3	1	2	C4-391.02-32 055A	40.0	32.0	55.0	31.0	55.0		40.0		0°	80	45.00	0.49
	C3	3	1	2	C4-391.02-32 120	40.0	32.0	120.0	95.7	120.0		40.0		0°	80	45.00	0.81
C5	C3	3	1	2	C5-391.02-32 060A	50.0	32.0	60.0	34.8	60.0		50.0		0°	80	45.00	0.68
	C3	3	1	2	C5-391.02-32 120	50.0	32.0	120.0	94.4	120.0		50.0		0°	80	45.00	0.99
	C4	3	1	2	C5-391.02-40 065A	50.0	40.0	65.0	40.0	65.0		50.0		0°	80	55.00	0.80
	C4	3	1	2	C5-391.02-40 140	50.0	40.0	140.0	115.5	140.0		50.0		0°	80	55.00	1.46
C6	C3	3	1	2	C6-391.02-32 070A	63.0	32.0	70.0	39.0	70.0		63.0		0°	80	45.00	1.12
	C3	3	1	2	C6-391.02-32 125	63.0	32.0	125.0	95.6	125.0		63.0		0°	80	45.00	1.43
	C4	3	1	2	C6-391.02-40 080A	63.0	40.0	80.0	51.4	80.0		63.0		0°	80	55.00	1.32
	C4	3	1	2	C6-391.02-40 145	63.0	40.0	145.0	116.7	145.0		63.0		0°	80	55.00	1.86
	C5	3	1	2	C6-391.02-50 080A	63.0	50.0	80.0	51.5	80.0		63.0		0°	80	95.00	1.53
	C5	3	1	2	C6-391.02-50 175	63.0	50.0	175.0	148.1	175.0		63.0		0°	80	95.00	2.79
C8	C3	3	1	2	C8-391.02-32 060B	80.0	32.0	60.0	20.7	60.0		80.0		0°	80	45.00	2.07
	C3	3	1	2	C8-391.02-32 135	80.0	32.0	135.0	95.7	135.0		80.0		0°	80	45.00	2.53
	C4	3	1	2	C8-391.02-40 070B	80.0	40.0	70.0	31.4	70.0		80.0		0°	80	55.00	2.20
	C4	3	1	2	C8-391.02-40 155	80.0	40.0	155.0	116.4	155.0		80.0		0°	80	55.00	2.97
	C5	3	1	2	C8-391.02-50 080B	80.0	50.0	80.0	42.8	80.0		80.0		0°	80	95.00	2.43
	C5	3	1	2	C8-391.02-50 185	80.0	50.0	185.0	147.8	185.0		80.0		0°	80	95.00	3.88
	C6	3	1	2	C8-391.02-63 080B	80.0	63.0	80.0	44.5	80.0		80.0		0°	80	170.00	2.65
	C6	3	1	7	C8-391.02-63 120A	80.0	63.0	120.0	12.0	90.0	120.0	63.0	80.0	6°	80	170.00	4.10
	C6	3	1	2	C8-391.02-63 200	80.0	63.0	200.0	164.5	200.0		80.0		0°	80	170.00	5.37
C10	C3	3	1	7	C10-391.02-32 085	100.0	32.0	85.0	29.4	49.0	85.0	32.0	100.0	60°	80	45.00	4.15
	C4	3	1	7	C10-391.02-40 090	100.0	40.0	90.0	36.7	54.0	90.0	40.0	100.0	60°	80	55.00	4.25
	C5	3	1	7	C10-391.02-50 095	100.0	50.0	95.0	44.6	59.0	95.0	50.0	100.0	60°	80	95.00	4.42
	C6	3	1	7	C10-391.02-63 095	100.0	63.0	95.0	48.3	59.0	95.0	63.0	100.0	60°	80	170.00	4.68
	C6	3	1	2	C10-391.02-63 200	100.0	63.0	200.0	155.8	200.0		100.0		0°	80	170.00	6.92
	C8	3	1	7	C10-391.02-80 100	100.0	80.0	100.0	58.2	64.0	100.0	80.0	100.0	60°	80	170.00	5.25
	C8	3	1	2	C10-391.02-80 200	100.0	80.0	200.0	158.1	200.0		100.0		0°	80	170.00	8.92





					Abmessungen, mm								
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LF	LB_1	LB_2	$BHTA_2$	BAR	NM	KG
C4	C3	3	1	C4-391.02-32 070A	40.0	32.0	70.0	12.0	50.0	6°	80	45.00	0.59
C5	C3	3	1	C5-391.02-32 150	50.0	32.0	150.0	5.0	128.2	8°	80	45.00	1.65
	C4	3	1	C5-391.02-40 085A	50.0	40.0	85.0	12.0	65.0	5°	80	45.00	1.10
C6	C3	3	1	C6-391.02-32 185	63.0	32.0	185.0	5.0	162.2	11°	80	45.00	2.99
	C4	3	1	C6-391.02-40 185	63.0	40.0	185.0	5.0	162.2	8°	80	55.00	3.23
	C5	3	1	C6-391.02-50 110A	63.0	50.0	110.0	12.0	88.0	5°	80	95.00	2.23
C8	C4	3	1	C8-391.02-40 200	80.0	40.0	200.0	5.0	169.2	13°	80	55.00	5.42
	C5	3	1	C8-391.02-50 200	80.0	50.0	200.0	5.0	169.2	10°	80	95.00	5.84

Ersatzteilliste siehe www.sandvik.coromant.com

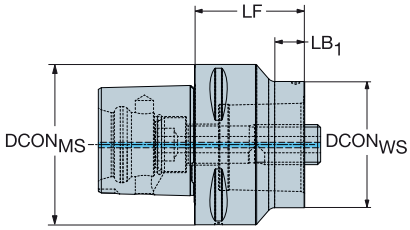
G1 H36 H35 H5

Coromant Capto® Reduzierung

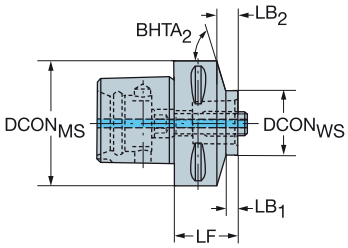
Kurze Ausführung, nur für die Segmentspannung.



DSGN 2



7



						Abmessungen, mm											
CZC_{MS}	CZC_{WS}	CNSC	CXSC	DSGN	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	LB_1	LB_2	LB_3	BD_2	BD_3	$BHTA_2$	BAR	NM	KG
C5	C3	3	1	2	**C5-391.02-32 033A**	50.0	32.0	33.0	5.0	33.0		50.0		0°	80	45.00	0.54
	C4	3	1	2	**C5-391.02-40 040A**	50.0	40.0	40.0	15.0	40.0		50.0		0°	80	55.00	0.59
C6	C3	3	1	2	**C6-391.02-32 032**	63.0	32.0	32.0	6.0	32.0		63.0		0°	80	45.00	0.91
	C4	3	1	2	**C6-391.02-40 040**	63.0	40.0	40.0	11.0	40.0		63.0		0°	80	55.00	0.98
	C5	3	1	2	**C6-391.02-50 050A**	63.0	50.0	50.0	20.0	50.0		63.0		0°	80	95.00	1.11
C8	C5	3	1	2	**C8-391.02-50 045A**	80.0	50.0	45.0	5.0	45.0		80.0		0°	80	95.00	2.00
	C6	3	1	2	**C8-391.02-63 055A**	80.0	63.0	55.0	15.0	55.0		80.0		0°	80	170.00	2.15
C10	C6	3	1	7	**C10-391.02-63 055**	100.0	63.0	55.0	14.0	19.0	55.0	63.0	100.0	75°	80	170.00	3.70
	C8	3	1	7	**C10-391.02-80 065**	100.0	80.0	65.0	25.4	29.0	65.0	80.0	100.0	70°	80	170.00	3.92

180° gedrehter Polygon

						Abmessungen, mm						
CZC_{MS}	CZC_{WS}	CNSC	CXSC	DSGN	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	LB_1	BAR	NM	KG
C8	C6	3	1	2	**C8-391.02R-63 055A**	80.0	63.0	55.0	15.0	80	170.00	2.13

Ersatzteilliste siehe www.sandvik.coromant.com

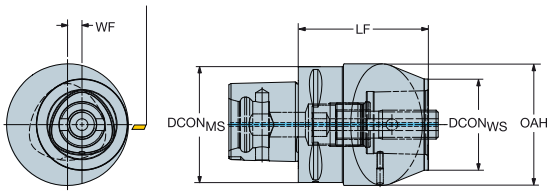
Achtung!

Einsatz von Grundhaltern mit Spannung über Zentrumschraube ist nicht möglich.

G1 H36 H35 H5

Coromant Capto® Reduzierung





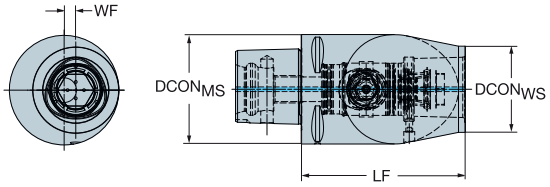
Kurze Ausführung, nur für die Segmentspannung

					Abmessungen, mm												
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LB_1	LF	WF	OAW	OAH	RADH	RADW	DIX	BAR	NM	KG
C8	C6	3	1	**C8-391.02-63 090R/L**	80.0	63.0	3.0	90.0	10.0	80.0	84.0	42.0	42.0	84	80	170.0	3.5
C10	C8	3	1	**C10-391.02-80 080R/L**	100.0	80.0	3.0	80.0	13.0	100.0	107.0	53.5	53.5	107	80	170.0	5.2

Einsatz von Grundhaltern mit Spannung über Zentrumschraube ist nicht möglich.

Coromant Capto® Reduzierung mit Schnellwechsel

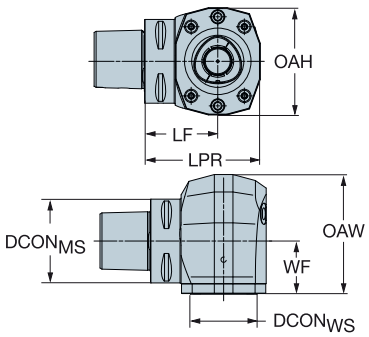




						Abmessungen, mm						
CZC_{MS}	CZC_{WS}	CNSC	CXSC	DSGN	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	WF	BAR	NM	KG
C6	C5	3	1	2	**C6-QC-C5-100R/L07**	63.0	50.0	100.0	6.5	150	70.0	2.0
C8	C6	3	1	2	**C8-QC-C6-120R/L09**	80.0	63.0	120.0	8.5	150	90.0	4.2
C10	C6	3	1	2	**C10-QC-C6-125R19**	100.0	63.0	125.0	18.5	150	130.0	6.2

Coromant Capto® 90° Reduzierung





					Abmessungen, mm										
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	WF	OAW	OAH	RADH	BAR	NM	KG
C5	C4	3	1	**C5-R/L-C4-L-44035**	50.0	40.0	68.0	44.0	35.0	79.0	66.0	35.0	200	50.0	1.7
		3	1	**C5-R/L-C4-R-44035**	50.0	40.0	68.0	44.0	35.0	79.0	66.0	35.0	200	50.0	1.7
C6	C5	3	1	**C6-R/L-C5-L-55040**	63.0	50.0	87.0	55.0	40.0	90.0	81.0	40.0	200	70.0	3.1
		3	1	**C6-R/L-C5-R-55040**	63.0	50.0	87.0	55.0	40.0	90.0	81.0	40.0	200	70.0	3.2
C8	C6	3	1	**C8-R/L-C6-L-72050**	80.0	63.0	106.0	69.0	50.0	109.0	104.5	50.0	200	90.0	6.2
		3	1	**C8-R/L-C6-R-72050**	80.0	63.0	106.0	69.0	50.0	109.0	104.5	50.0	200	90.0	6.2

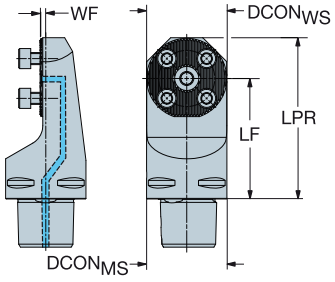
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

G1 H36 H5

Coromant Capto® Adapter mit CoroTurn® SL

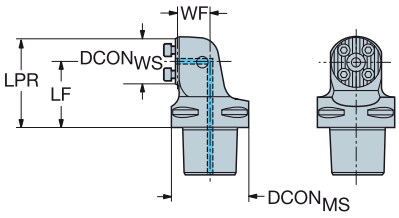




Zum Axialeinstechen

					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	WF	BAR	NM	KG
C4	32	3	1	**C4-SL-32-60-R/LF**	40.0	32.0	76.3	60.0	6.5	150	8.8	0.5
C5	32	3	1	**C5-SL-32-75-R/LF**	50.0	32.0	91.3	75.0	11.5	150	8.8	0.9
C6	32	3	1	**C6-SL-32-90-R/LF**	63.0	32.0	106.3	90.0	16.5	150	8.8	1.5
	40	3	1	**C6-SL-40-90-R/LF**	63.0	40.0	110.3	90.0	12.5	150	17.0	1.6





					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	WF	BAR	NM	KG
C4	25	3	1	**C4-570-25-R/LF**	40.0	25.0	49.8	37.0	13.0	70	3.7	0.3
	32	3	1	**C4-570-32-R/LF**	40.0	32.0	59.8	43.5	13.0	70	8.8	0.5
	40	3	1	**C4-570-40-R/LF**	40.0	40.0	68.8	48.5	13.0	70	17.0	0.6
C5	25	3	1	**C5-570-25-R/LF**	50.0	25.0	48.8	36.0	21.0	70	3.7	0.5
	32	3	1	**C5-570-32-R/LF**	50.0	32.0	58.3	42.0	21.0	70	8.8	0.7
	40	3	1	**C5-570-40-R/LF**	50.0	40.0	66.3	46.0	21.0	70	17.0	0.9
C6	32	3	1	**C6-570-32-R/LF**	63.0	32.0	54.8	38.5	31.0	70	8.8	1.0
	40	3	1	**C6-570-40-R/LF**	63.0	40.0	62.8	42.5	31.0	70	17.0	1.2
C8	32	3	1	**C8-570-32-R/LF**	80.0	32.0	62.3	46.0	41.0	70	8.8	2.0
	40	3	1	**C8-570-40-R/LF**	80.0	40.0	70.3	50.0	41.0	70	17.0	2.3

Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

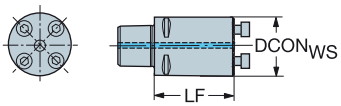
Passend für Kupplungsgröße, CZC_{WS} für entsprechende CoroCut® SL und T-Max Q-Cut® SL Kassetten. Die 0°-Rechtsausführung passt in die Kassette in Linksausführung und die 45°-Linksausführung in die Kassette in Rechtsausführung. Die 90°-Rechts- und Linksausführung passt in die Kassette in Rechts- und Linksausführung. Die neutrale 90°-Ausführung ist ebenfalls für Kassetten in Rechts- und Linksausführung geeignet.

G1 H36 H5 H2

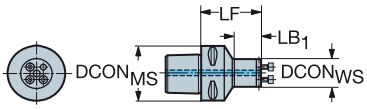
Coromant Capto® Adapter mit CoroTurn® SL



DSGN 1

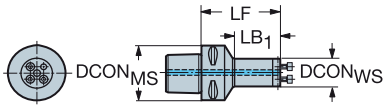


2



CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	DSGN	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	LB$_1$	LF	BAR	NM	KG
C3	32	3	1	1	C3-570-32-NG	32.0	32.0	22.0	22.0	150	8.8	0.1
C4	32	3	1	2	C4-570-32-NG	40.0	32.0	8.0	32.0	150	8.8	0.3
	40	3	1	1	C4-570-40-NG	40.0	40.0	32.0	32.0	150	17.0	0.4
C5	40	3	1	2	C5-570-40-NG	50.0	40.0	17.0	42.0	150	17.0	0.7
C6	40	3	1	2	C6-570-40-NG	63.0	40.0	16.0	47.0	150	17.0	1.1





CZC$_{MS}$	CZC$_{WS}$	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	LB$_1$	LF	BAR	NM	KG
C3	20	50.0	3	1	C3-570-2C 20 050	32.0	20.0	32.0	50.0	70	2.8	0.2
	25	64.0	3	1	C3-570-2C 25 064	32.0	25.0	46.0	64.0	70	3.7	0.3
	32	37.0	3	1	C3-570-2C 32 037	32.0	32.0	37.0	37.0	70	8.8	0.2
		53.0	3	1	C3-570-2C 32 053	32.0	32.0	53.0	53.0	70	8.8	0.4
C4	16	48.0	3	1	C4-570-2C 16 048	40.0	16.0	23.0	48.0	70	2.0	0.3
	20	58.0	3	1	C4-570-2C 20 058	40.0	20.0	34.0	58.0	70	2.8	0.4
	25	64.0	3	1	C4-570-2C 25 064	40.0	25.0	42.0	64.0	70	3.7	0.4
	32	74.0	3	1	C4-570-2C 32 074	40.0	32.0	51.0	74.0	70	8.8	0.6
	40	53.0	3	1	C4-570-2C 40 053	40.0	40.0	40.0	53.0	70	17.0	0.6
		73.0	3	1	C4-570-2C 40 073	40.0	40.0	73.0	73.0	70	17.0	0.8
C5	16	52.0	3	1	C5-570-2C 16 052	50.0	16.0	28.0	52.0	70	2.0	0.5
	20	59.0	3	1	C5-570-2C 20 059	50.0	20.0	33.0	59.0	70	2.8	0.6
	25	67.0	3	1	C5-570-2C 25 067	50.0	25.0	41.0	67.0	70	3.7	0.6
	32	75.0	3	1	C5-570-2C 32 075	50.0	32.0	48.0	75.0	70	8.8	0.8
	40	94.0	3	1	C5-570-2C 40 094	50.0	40.0	72.0	94.0	70	17.0	1.2
C6	16	56.0	3	1	C6-570-2C 16 056	63.0	16.0	28.0	56.0	70	2.0	0.9
	20	68.0	3	1	C6-570-2C 20 068	63.0	20.0	40.0	67.0	70	2.8	1.0
	25	82.0	3	1	C6-570-2C 25 082	63.0	25.0	55.0	82.0	70	3.7	1.1
	32	81.0	3	1	C6-570-2C 32 081	63.0	32.0	51.0	81.0	70	8.8	1.2
	40	92.0	3	1	C6-570-2C 40 092	63.0	40.0	63.0	92.0	70	17.0	1.4
C8	40	110.0	3	1	C8-570-2C 40 110	80.0	40.0	78.0	110.0	150	17.0	2.5

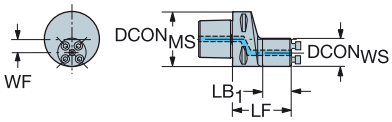
Ersatzteilliste siehe www.sandvik.coromant.com

G1 H36 H5 H2

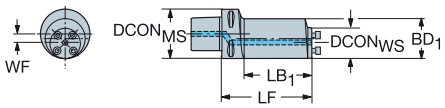
Coromant Capto® Adapter mit CoroTurn® SL



Cx-570-2C..R/L

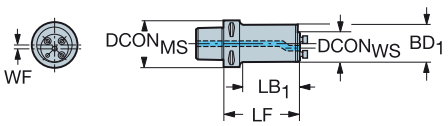


Cx-570-2C..R/L40



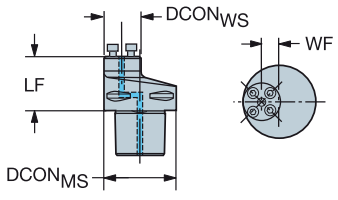
CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	BD$_1$	LB$_1$	LF	WF	BAR	NM	KG
C4	16	3	1	C4-570-2C 16 041R/L	40.0	16.0	16.0	12.0	41.0	12.0	70	2	0.3
	20	3	1	C4-570-2C 20 047R/L	40.0	20.0	20.0	20.0	47.0	10.0	70	2	0.3
	25	3	1	C4-570-2C 25 051R/L	40.0	25.0	25.0	25.0	51.0	7.5	70	3	0.4
	32	3	1	C4-570-2C 32 056R/L	40.0	32.0	32.0	32.0	56.0	4.0	70	8	0.5
C5	20	3	1	C5-570-2C 20 050R	50.0	20.0	20.0	20.0	50.0	15.0	70	2	0.5
	25	3	1	C5-570-2C 25 054R/L	50.0	25.0	25.0	25.0	54.0	12.5	70	3	0.6
	32	3	1	C5-570-2C 32 061R/L	50.0	32.0	32.0	32.0	61.0	9.0	70	8	0.8
	40	3	1	C5-570-2C 40 075R/L	50.0	40.0	40.0	48.0	75.0	5.0	70	17	1.0
C6	25	3	1	C6-570-2C 25 056R/L	63.0	25.0	25.0	25.0	56.0	19.0	70	3	0.9
	32	3	1	C6-570-2C 32 066R/L	63.0	32.0	32.0	32.0	66.0	15.5	70	8	1.1
	40	3	1	C6-570-2C 40 080R/L	63.0	40.0	40.0	48.0	80.0	11.5	70	17	1.4
		3	1	C6-570-2C 50 097R/L40	63.0	40.0	50.0	68.0	97.0	12.0	70	17	1.9
		3	1	C6-570-2C 60 112R/L40	63.0	40.0	60.0	88.0	112.0	10.0	70	17	2.7
C8	40	3	1	C8-570-2C 40 089R/L	80.0	40.0	40.0	89.0	89.0	20.0	150	17	2.3





CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	BD$_1$	LB$_1$	LF	WF	BAR	NM	KG
C5	40	3	1	C5-570-2C 50 073-40R/L	50.0	40.0	50.0	73.0	73.0	5.0	70	17	1.2
		3	1	C5-570-2C 50 098-40R/L	50.0	40.0	50.0	98.0	98.0	5.0	70	17	1.6
C6	40	3	1	C6-570-2C 50 124-40R/L	63.0	40.0	50.0	98.0	124.0	5.0	70	17	2.3
		3	1	C6-570-2C 60 148-40R/L	63.0	40.0	60.0	123.0	148.0	10.0	70	17	3.5
C8	40	3	1	C8-570-2C 50 107-40R/L	80.0	40.0	50.0	73.0	107.0	20.0	150	17	2.8
		3	1	C8-570-2C 50 133-40R/L	80.0	40.0	50.0	104.0	133.0	5.0	150	17	3.2
		3	1	C8-570-2C 60 125-40R/L	80.0	40.0	60.0	94.0	125.0	20.0	150	17	3.7
		3	1	C8-570-2C 60 158-40R/L	80.0	40.0	60.0	131.0	158.0	10.0	150	17	4.4





CZC$_{MS}$	CZC$_{WS}$	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	LF	WF	BAR	NM	KG
C5	32	42.0	3	1	C5-570-32-R/LG	50.0	32.0	42.0	9.0	150	8	0.6
	40	40.0	3	1	C5-570-40-R/LG	50.0	40.0	40.0	11.0	150	17	0.6
C6	32	47.0	3	1	C6-570-32-R/LG	63.0	32.0	47.0	15.5	150	8	1.0
	40	40.0	3	1	C6-570-40-R/LG	63.0	40.0	45.0	21.0	150	17	1.0
C8	32	66.0	3	1	C8-570-32-R/LGM	80.0	32.0	66.0	24.0	150	8	2.0
	40	67.0	3	1	C8-570-40-R/LGM	80.0	40.0	67.0	20.0	150	17	2.1
C10	40	78.0	3	1	C10-570-40-R/LG	100.0	40.0	78.0	30.0	150	17	4.1

Ersatzteilliste siehe www.sandvik.coromant.com

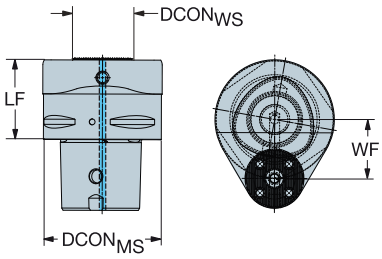
R = Rechtsausführung, L = Linksausführung

G1 H36 H5 H2

Coromant Capto® Adapter mit CoroTurn® SL

Maschinenspezifische Ausführung





Mazak

CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	$DCON_{WS}$	LF	WF	BAR	NM	KG
C8	40	3	1	C8-570-40-LG-040-MZ	80.0	40.0	55.0	40.0	150	17.0	2.7

Mori Seiki - NT6600

CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	$DCON_{WS}$	LF	WF	BAR	NM	KG
C8	40	3	1	C8-570-40-RG-040-MS	80.0	40.0	55.0	40.0	150	17.0	2.8

Für Vertikaldrehmaschinen angepasst

CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	$DCON_{WS}$	LF	WF	BAR	NM	KG
C6	40	3	1	C6-570-40-RG-045	63.0	40.0	62.0	45.0	150	17.0	1.8

Okuma Multus B750
WFL M100, M120, M150

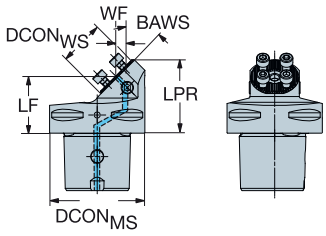
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	Abmessungen, mm $DCON_{MS}$	$DCON_{WS}$	LF	WF	BAR	NM	KG
C8	40	3	1	C8-570-40-LG-040	80.0	40.0	55.0	40.0	150	17.0	2.7

Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

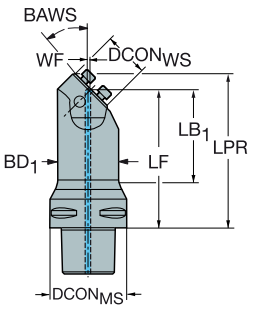
Coromant Capto® Adapter mit CoroTurn® SL





					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	WF	BAR	NM	KG
C5	32	3	1	**C5-570-32-R/LX-045**	50.0	32.0	45.0	34.0	6.0	70	8.8	0.5
C6	32	3	1	**C6-570-32-R/LX-045**	63.0	32.0	48.0	37.5	12.5	70	8.8	0.9
	40	3	1	**C6-570-40-R/LX-045-060**	63.0	40.0	74.0	60.0	14.5	150	17.0	1.2





					Abmessungen, mm									
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	BD_1	LB_1	LPR	LF	WF	BAR	NM	KG
C5	32	3	1	**C5-570-32-RX-045-L1**	50.0	32.0	40.0	70.0	101.0	90.0	2.0	70	8.8	1.1
C6	32	3	1	**C6-570-32-RX-045-L1**	63.0	32.0	45.0	68.0	111.0	100.0	2.0	70	8.8	1.7
	40	3	1	**C6-570-40-RX-045-L1**	63.0	40.0	45.0	71.0	114.0	100.0	5.0	70	17.0	1.8
C8	40	3	1	**C8-570-40-RX-045-L1**	80.0	40.0	50.0	74.0	149.0	135.0	5.0	70	17.0	3.6

Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

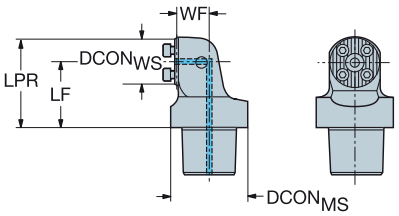
Passend für Kupplungsgröße, CZC_{WS} für entsprechende CoroCut® SL und T-Max Q-Cut® SL Kassetten. Die 0°-Rechtsausführung passt in die Kassette in Linksausführung und die 45°-Linksausführung in die Kassette in Rechtsausführung. Die 90°-Rechts- und Linksausführung passt in die Kassette in Rechts- und Linksausführung. Die neutrale 90°-Ausführung ist ebenfalls für Kassetten in Rechts- und Linksausführung geeignet.

G1 H36 H5 H2

Coromant Capto® Adapter mit CoroTurn® SL

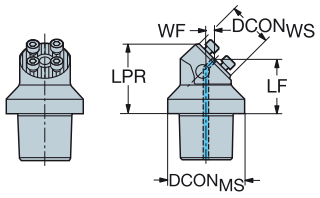
Kurze Ausführung, nur für die Segmentspannung.





					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	WF	BAR	NM	KG
C3	25	3	1	**C3-570-25-R/LF-T**	32.0	25.0	36.3	23.5	17.0	70	3.7	0.2
	32	3	1	**C3-570-32-R/LF-T**	32.0	32.0	43.3	27.0	17.0	70	8.8	0.3
C4	32	3	1	**C4-570-32-R/LF-T**	40.0	32.0	43.3	27.0	20.0	70	8.8	0.4
	40	3	1	**C4-570-40-R/LF-T**	40.0	40.0	51.3	31.0	20.0	70	17.0	0.5
C5	32	3	1	**C5-570-32-R/LF-T**	50.0	32.0	43.3	27.0	27.0	70	8.8	0.5
	40	3	1	**C5-570-40-R/LF-T**	50.0	40.0	51.3	31.0	27.0	70	17.0	0.7





					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	WF	BAR	NM	KG
C4	32	3	1	**C4-570-32-R/LX-045-T**	40.0	32.0	33.0	22.0	1.0	70	8.8	0.3

Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

Passend für Kupplungsgröße, CZC_{WS} für entsprechende CoroCut® SL und T-Max Q-Cut® SL Kassetten. Die 0°-Rechtsausführung passt in die Kassette in Linksausführung und die 45°-Linksausführung in die Kassette in Rechtsausführung. Die 90°-Rechts- und Linksausführung passt in die Kassette in Rechts- und Linksausführung. Die neutrale 90°-Ausführung ist ebenfalls für Kassetten in Rechts- und Linksausführung geeignet.

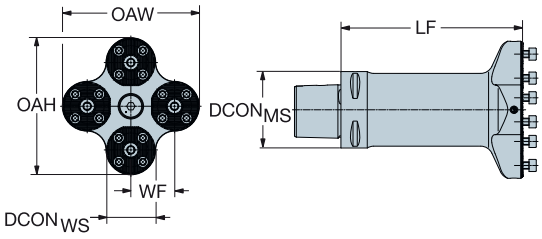
Hinweis: Nur für Segmentspannung. Kann nicht in Grundhaltern und Verlängerungen/Reduzierungen verwendet werden. Nicht für automatische Werkzeugwechsel. Hat keine Greifernuten.

G1 H36 H5 H2

GER

Coromant Capto® Mini-Revolver für vier CoroTurn® SL Schneidköpfe

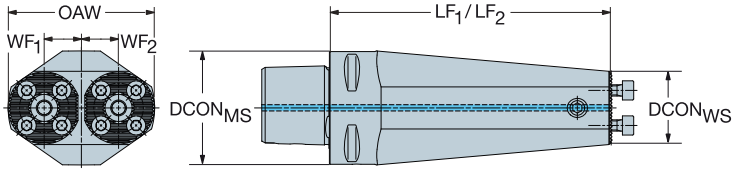




					Abmessungen, mm								
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LF	WF	OAW	OAH	BAR	NM	KG
C6	40	3	1	C6-4-SL40 113 150-AX	63.0	40.0	150.0	36.0	113.0	113.0	150	17.0	4.4
C8	40	3	1	C8-4-SL40 113 180-AX	80.0	40.0	180.0	36.0	113.0	113.0	150	17.0	6.1

Bohrstange für zwei CoroTurn® SL Schneidköpfe





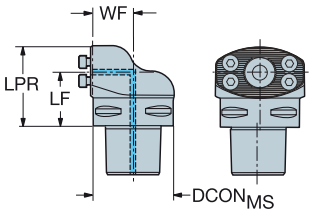
					Abmessungen, mm								
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LF	WF	OAW	DIX	BAR	NM	KG
C6	32	3	1	C6-SL-2C65 150-32-2	63.0	32.0	150.0	16.5	65.0	65	70	8.8	3.5
C8	40	3	1	C8-SL-2C81 180-40-2	80.0	40.0	180.0	20.5	81.0	81	70	17.0	6.9

Ersatzteilliste siehe www.sandvik.coromant.com

G1 H36 H5 H2

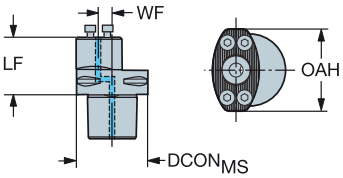
Coromant Capto® Adapter mit CoroTurn® SL70





CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	LPR	LF	WF	BAR	NM	KG
C5	70	3	1	C5-SL70-R/LF-043	50.0	63.3	43.0	33.0	150	30.0	1.4
C6	70	3	1	C6-SL70-R/LF-043	63.0	63.2	43.0	33.0	150	30.0	1.7
C8	70	3	1	C8-SL70-R/LF-051	80.0	71.3	51.0	41.5	150	30.0	3.2
C10	70	3	1	C10-SL70-R/LF-070	100.0	90.2	70.0	51.5	150	30.0	6.2





CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	LF	WF	OAW	OAH	BAR	NM	KG
C5	70	3	1	C5-SL70-R/LG-050	50.0	50.0	11.5	56.8	70.5	150	30.0	1.0
C6	70	3	1	C6-SL70-R/LG-050	63.0	50.0	11.5	63.0	70.5	150	30.0	1.3
C8	70	3	1	C8-SL70-R/LG-090	80.0	90.0	35.0	95.0	70.5	150	30.0	3.1
C10	70	3	1	C10-SL70-R/LG-100	100.0	100.0	48.0	118.0	70.5	150	30.0	5.2

Ersatzteilliste siehe www.sandvik.coromant.com

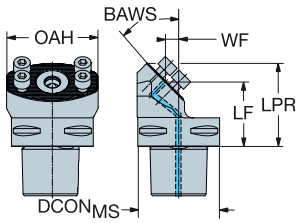
R = Rechtsausführung, L = Linksausführung

G1 H36 H5 H2

Coromant Capto® Adapter mit CoroTurn® SL70

BAWS 45°

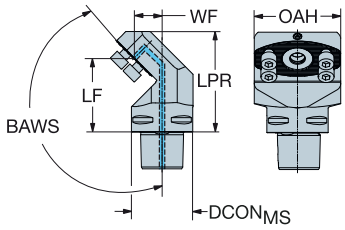




					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	LPR	LF	WF	OAH	BAR	NM	KG
C5	70	3	1	**C5-SL70-R/LX-045-050M**	50.0	65.0	50.0	6.0	70.5	150	30.0	0.9
C6	70	3	1	**C6-SL70-R/LX-045-050M**	63.0	64.0	50.0	10.0	70.5	150	30.0	1.3
		3	1	**C6-SL70-RX-045-100**	63.0	113.0	100.0	5.0	70.5	150	30.0	2.6
C8	70	3	1	**C8-SL70-R/LX-045-090M**	80.0	104.0	90.0	18.0	80.0	150	30.0	3.4

BAWS 135°

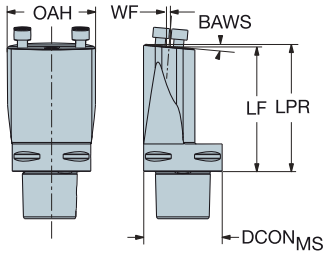




					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	LPR	LF	WF	OAH	BAR	NM	KG
C5	70	3	1	**C5-SL70-R/LX-135-060**	50.0	82.0	60.0	23.0	70.5	150	30.0	1.6

BAWS 5°





					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	LPR	LF	WF	OAW	BAR	NM	KG
C6	70	3	1	**C6-SL70-R/LX-005-100**	63.0	102.0	100.0	11.0	70.5	150	30.0	2.1

Ersatzteilliste siehe www.sandvik.coromant.com

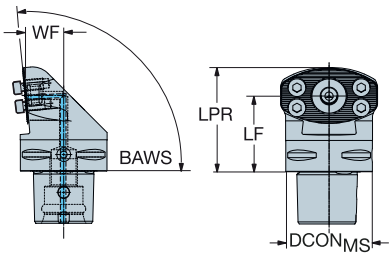
R = Rechtsausführung, L = Linksausführung

G1 H36 H5 H2

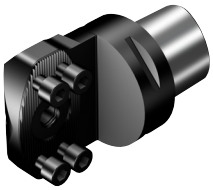
Coromant Capto® Adapter mit CoroTurn® SL70

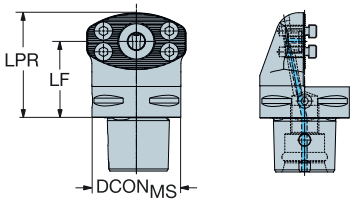
BAWS 95°





					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	LPR	LF	WF	OAW	BAR	NM	KG
C6	70	3	1	**C6-SL70-R/LX-005-055**	63.0	75.7	55.0	28.0	70.5	150	30.0	1.6





					Abmessungen, mm						
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	LPR	LF	OAW	BAR	NM	KG
C6	70	3	1	**C6-SL70-RF-054-00**	63.0	74.3	54.0	70.5	150	30.0	1.3

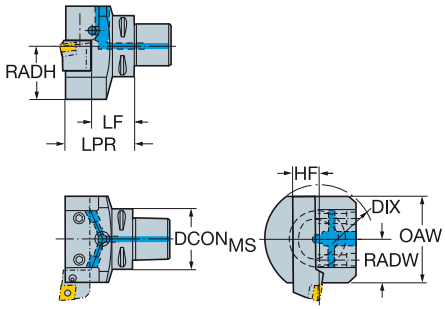
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

H36 H5

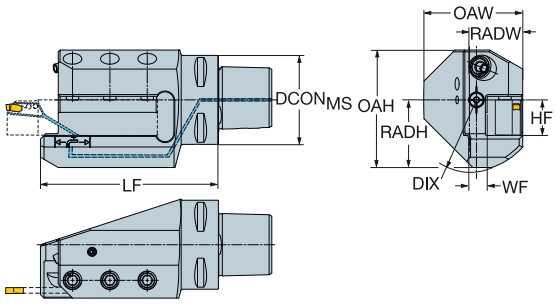
Coromant Capto® Adapter für rechteckigen Schaft





					Abmessungen, mm											
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	LPR	LF	WF	HF	OAW	OAH	RADH	RADW	DIX	BAR	KG
C5	20 x 20	3	6	C5-ASHA-065-20HP	50.0	65.0	45.0	32.0	20.0	64.0	69.0	37.0	32.0	85	150	1.4
C6	20 x 20	3	6	C6-ASHA-070-20HP	63.0	70.0	50.0	32.0	20.0	64.0	69.0	37.0	32.0	85	150	1.8
	25 x 25	3	6	C6-ASHA-080-25HP	63.0	80.0	55.0	38.0	25.0	76.0	78.0	46.0	38.0	100	150	2.4
C8	25 x 25	3	6	C8-ASHA-075-25HP	80.0	75.0	50.0	38.0	25.0	80.0	86.0	46.0	38.0	103	150	3.0





					Abmessungen, mm										
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	LF	WF	HF	OAW	OAH	RADH	RADW	DIX	BAR	KG
C5	20 x 20	3	5	C5-ASHR/L-095-20HP	50.0	95.0	10.0	20.0	55.5	69.0	37.0	30.0	85	150	1.6
C6	20 x 20	3	6	C6-ASHR/L-105-20HP	63.0	105.0	10.0	20.0	63.5	69.0	37.0	30.0	85	150	2.3
	25 x 25	3	6	C6-ASHR/L-122-25HP	63.0	122.0	13.0	25.0	70.0	78.0	46.0	38.0	100	150	3.1
C8	25 x 25	3	5	C8-ASHR/L-122-25HP	80.0	122.0	15.0	25.0	80.0	86.0	46.0	40.0	103	150	4.3

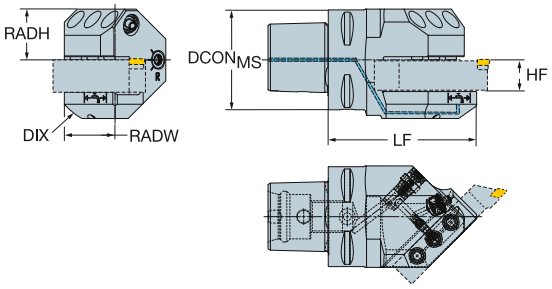
Ersatzteilliste siehe www.sandvik.coromant.com

N = Neutrale Ausführung

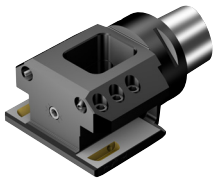
G1 H36 H5

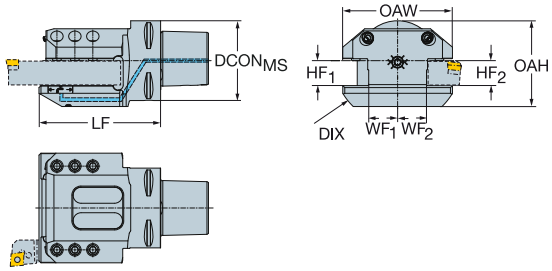
Coromant Capto® Adapter für rechteckigen Schaft





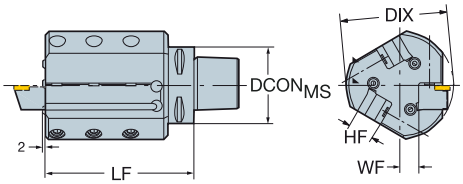
CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	HF	OAW	OAH	RADH	RADW	DIX	BAR	KG
C5	20 x 20	3	6	C5-ASHR/L45-085-20HP	50.0	85.0	20.0	64.0	69.0	37.0	32.0	85	150	1.6
C6	20 x 20	3	6	C6-ASHR/L45-095-20HP	63.0	95.0	20.0	64.0	69.0	37.0	32.0	85	150	2.2
	25 x 25	3	6	C6-ASHR/L45-114-25HP	63.0	114.0	25.0	72.0	78.0	46.0	36.0	100	150	2.8





CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF$_1$	LF$_2$	WF$_1$	WF$_2$	HF$_1$	HF$_2$	OAW	OAH	RADH	RADW	DIX	BAR	KG
C6	25 x 25	3	6	C6-ASHS-122-25HP	63.0	122.0	122.0	20.0	20.0	25.0	25.0	90.0	78.0	46.0	45.0	114	150	4.1
C8	25 x 25	3	6	C8-ASHS-122-25HP	80.0	122.0	122.0	30.0	30.0	25.0	25.0	110.0	78.0	46.0	55.0	128	150	4.7





CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	HF	DIX	BAR	KG
C5	20 x 20	3	5	C5-ASHR3-36123-20	50.0	123.0	16.0	20.0	90	80	3.6
C6	20 x 20	3	5	C6-ASHR/L3-36125-20	63.0	125.0	16.0	20.0	90	80	3.9

Ersatzteilliste siehe www.sandvik.coromant.com

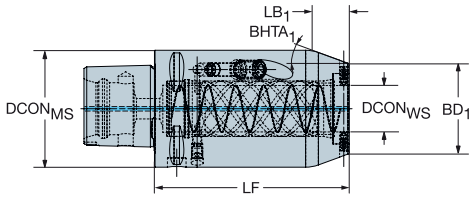
R = Rechtsausführung, L = Linksausführung

G1 H36 H5

Coromant Capto® mit CoroChuck™ 935

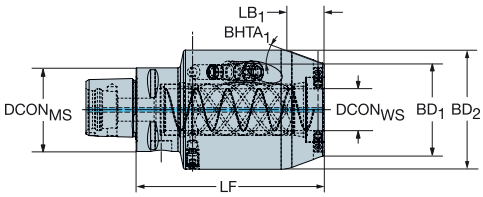
Kurze Ausführung, nur für die Segmentspannung





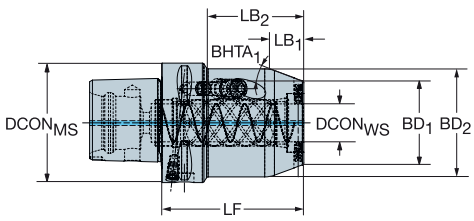
					Abmessungen, mm										
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LSC	LF	LB_1	BD_1	$BHTA_1$	BAR	NM	KG
C6	25	3	1	**935-C6-EF25-105**	63.0	25.0	100	105.0	20.0	48.4	20°	80	10.00	2.28





					Abmessungen, mm											
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LSC	LF	LB_1	BD_1	BD_2	$BHTA_1$	BAR	NM	KG
C4	20	3	1	**935-C4-EF20-090**	40.0	20.0	80	90.0	18.0	43.9	57.0	20°	80	10.00	1.32
C5	20	3	1	**935-C5-EF20-090**	50.0	20.0	80	90.0	18.0	43.9	57.0	20°	80	10.00	1.52
	25	3	1	**935-C5-EF25-110**	50.0	25.0	100	110.0	20.0	48.4	63.0	20°	80	10.00	2.08





					Abmessungen, mm											
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LSC	LF	LB_1	LB_2	BD_1	BD_2	$BHTA_1$	BAR	NM	KG
C6	20	3	1	**935-C6-EF20-075**	63.0	20.0	80	75.0	18.0	51.0	43.9	57.0	20°	80	10.00	1.55
C8	20	3	1	**935-C8-EF20-075**	80.0	20.0	80	75.0	18.0	41.0	43.9	57.0	20°	80	10.00	2.41
	25	3	1	**935-C8-EF25-090**	80.0	25.0	100	90.0	20.0	56.0	48.4	63.0	20°	80	10.00	2.74

Ersatzteilliste siehe www.sandvik.coromant.com

ISO 13399 H36

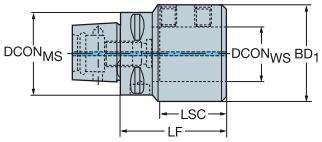
CNSC CXSC H5

Coromant Capto® Adapter für Zylinderschaft

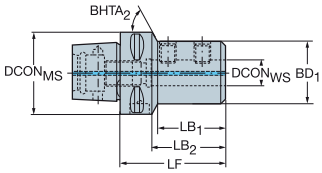
Zylindrisch mit gerader Fläche nach ISO 9766



DSGN 1



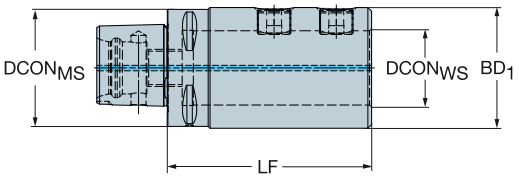
DSGN 7



						Abmessungen, mm													
CZC_{MS}	CZC_{WS}	CNSC	CXSC	DSGN	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LSC	LF	LB_1	LB_2	LB_3	BD_1	BD_2	BD_3	$BHTA_2$	BAR	NM	KG
C3	20	3	1	1	**C3-391.27-20 060**	32.0	20.0	51	60.0	60.0			40.0				20	12.00	0.46
	25	3	1	1	**C3-391.27-25 080**	32.0	25.0	57	80.0	80.0			45.0				20	20.00	0.70
C4	20	3	1	1	**C4-391.27-20 060**	40.0	20.0	51	60.0	60.0			40.0				20	12.00	0.55
	25	3	1	1	**C4-391.27-25 077**	40.0	25.0	57	77.0	77.0			45.0				20	20.00	0.75
	32	3	1	1	**C4-391.27-32 088**	40.0	32.0	61	88.0	88.0			52.0				20	30.00	0.99
C5	20	3	1	7	**C5-391.27-20 060**	50.0	20.0	51	60.0	37.7	40.0	60.0	40.0	40.0	50.0	65°	20	12.00	0.74
	25	3	1	7	**C5-391.27-25 071**	50.0	25.0	57	71.0	46.7	51.0	71.0	45.0	45.0	50.0	30°	20	20.00	0.46
	32	3	1	1	**C5-391.27-32 075**	50.0	32.0	61	75.0	75.0			52.0				20	30.00	0.97
	40	3	1	1	**C5-391.27-40 100**	50.0	40.0	71	100.0	100.0			65.0				20	40.00	1.79
C6	20	3	1	7	**C6-391.27-20 070**	63.0	20.0	51	70.0	43.8	48.0	70.0	40.0	40.0	63.0	70°	20	12.00	1.18
	25	3	1	7	**C6-391.27-25 070A**	63.0	25.0	57	72.0	45.8	50.0	72.0	45.0	45.0	63.0	65°	20	20.00	1.23
	32	3	1	7	**C6-391.27-32 075**	63.0	32.0	61	75.0	49.8	53.0	75.0	52.0	52.0	63.0	60°	20	30.00	1.30
	40	3	1	1	**C6-391.27-40 085**	63.0	40.0	71	85.0	85.0			65.0				20	40.00	1.74

Adapter für lange EasyFix Spannaufnahmen für Silent Tools





					Abmessungen, mm					
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	BD_1	LF	BAR	KG
C6	40	3	1	**C6-131-00110-40**	63.0	40.0	80.0	110.0	80	2.1
C8	40	3	1	**C8-131-00110-40**	80.0	40.0	80.0	110.0	80	2.9

Ersatzteilliste siehe www.sandvik.coromant.com


G1



H36

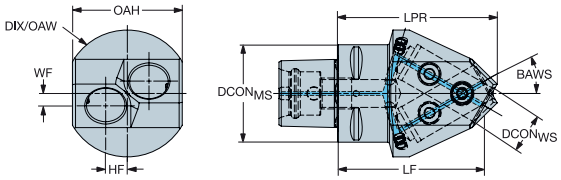


H5

Coromant Capto® Mini-Revolver für Bohrstangen



BAWS 30°



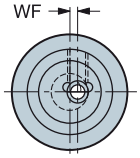
					Abmessungen, mm										
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	WF	HF	OAW	OAH	DIX	BAR	KG
C6	25	3	1	**C6-ABB-25-2**	63.0	25.0	103.1	95.0	8.0	14.0	82.0	70.4	82	80	2.5

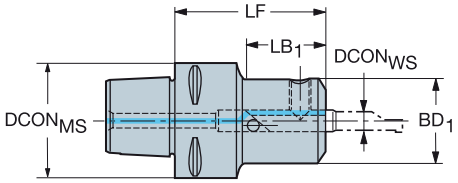
Ersatzteilliste siehe www.sandvik.coromant.com

H36 H5

Coromant Capto® Adapter mit CoroTurn® XS







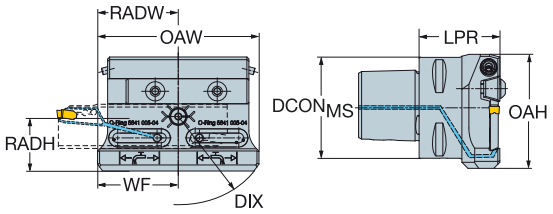
CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	BD$_1$	LB$_1$	LF	WF	BAR	NM	KG
C3	4	3	1	C3-CXS-42-04	32.0	4.0	21.0	22.0	42.0	1.1	10	7.0	0.2
	5	3	1	C3-CXS-42-05	32.0	5.0	22.0	22.0	42.0	1.3	10	7.0	0.2
	6	3	1	C3-CXS-42-06	32.0	6.0	23.5	22.0	42.0	2.0	10	7.0	0.2
	7	3	1	C3-CXS-42-07	32.0	7.0	25.0	22.0	42.0	2.9	10	7.0	0.2
	10	3	1	C3-CXS-42-10	32.0	10.0	21.0	27.0	42.0	0.0	10	7.0	0.2
C4	4	3	1	C4-CXS-47-04	40.0	4.0	21.0	22.0	47.0	1.1	10	7.0	0.3
	5	3	1	C4-CXS-47-05	40.0	5.0	22.0	22.0	47.0	1.3	10	7.0	0.3
	6	3	1	C4-CXS-47-06	40.0	6.0	23.5	22.0	47.0	2.0	10	7.0	0.3
	7	3	1	C4-CXS-47-07	40.0	7.0	25.0	22.0	47.0	2.9	10	7.0	0.3
	8	3	1	C4-CXS-47-08	40.0	8.0	22.0	27.0	47.0	0.0	10	7.0	0.3
	10	3	1	C4-CXS-47-10	40.0	10.0	22.0	27.0	47.0	0.0	10	7.0	0.3
C5	4	3	1	C5-CXS-49-04	50.0	4.0	21.0	22.0	49.0	1.1	10	7.0	0.6
	5	3	1	C5-CXS-49-05	50.0	5.0	22.0	22.0	49.0	1.3	10	7.0	0.5
	6	3	1	C5-CXS-49-06	50.0	6.0	23.5	22.0	49.0	2.0	10	7.0	0.5
	7	3	1	C5-CXS-49-07	50.0	7.0	25.0	22.0	49.0	2.9	10	7.0	0.6
C6	4	3	1	C6-CXS-95-04	63.0	4.0	21.0	22.0	95.0	1.1	10	7.0	1.4
	5	3	1	C6-CXS-95-05	63.0	5.0	22.0	22.0	95.0	1.3	10	7.0	1.4
	6	3	1	C6-CXS-95-06	63.0	6.0	23.5	22.0	95.0	2.0	10	7.0	1.5
	7	3	1	C6-CXS-95-07	63.0	7.0	25.0	22.0	95.0	2.9	10	7.0	1.5

Ersatzteilliste siehe www.sandvik.coromant.com

G1 H36 H5 B115

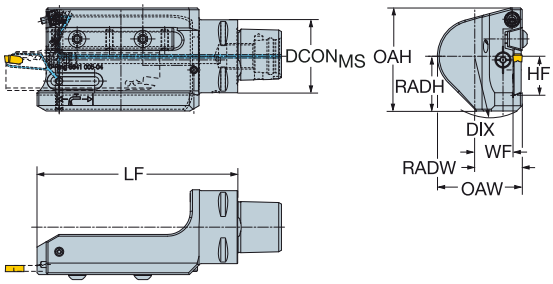
Coromant Capto® Adapter für Einsätze





CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	HF	OAW	OAH	RADH	RADW	DIX	BAR	NM	KG
C5	21	3	6	**C5-APBA-040-21HP**	50.0	40.0	35.0	40.0	21.0	80.0	56.5	30.0	40.0	96	70	10.0	0.8
C6	25	3	6	**C6-APBA-050-25HP**	63.0	50.0	45.0	41.0	25.0	82.0	69.0	37.0	41.0	103	70	10.0	1.5
C8	25	3	6	**C8-APBA-050-25HP**	80.0	50.0	45.0	41.0	25.0	82.0	80.0	37.0	41.0	103	70	10.0	2.3





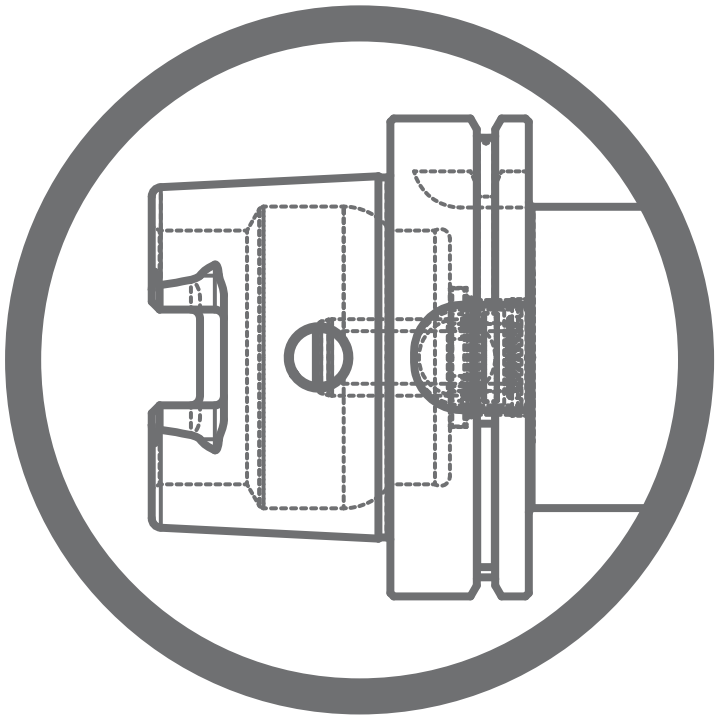
CZC$_{MS}$	CZC$_{WS}$	OHN	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	HF	OAW	OAH	RADH	RADW	DIX	BAR	NM	KG
C4	21L		3	6	**C4-APBL-122-21HP**	40.0	122.0	21.0	21.0	46.5	48.5	32.0	26.0	75	70	10	1.0
	21R		3	6	**C4-APBR-122-21HP**	40.0	122.0	21.0	21.0	46.5	48.5	32.0	26.0	75	70	10	1.0
C5	21L		3	6	**C5-APBL-122-21HP**	50.0	122.0	26.0	21.0	56.5	48.5	32.0	31.0	85	70	10	1.3
	25L	150.0	3	6	**C5-APBL-150-25HP**	50.0	150.0	26.0	25.0	56.3	69.0	37.0	31.0	90	70	10	1.8
	21R		3	6	**C5-APBR-122-21HP**	50.0	122.0	26.0	21.0	56.5	48.5	32.0	31.0	85	70	10	1.3
	25R	150.0	3	6	**C5-APBR-150-25HP**	50.0	150.0	26.0	25.0	56.3	69.0	37.0	31.0	90	70	10	1.8
C6	25L		3	6	**C6-APBL-160-25HP**	63.0	160.0	32.0	25.0	69.0	69.0	37.0	37.0	100	70	10	2.4
	25R		3	6	**C6-APBR-160-25HP**	63.0	160.0	32.0	25.0	69.0	69.0	37.0	37.0	100	70	10	2.4
C8	25L		3	6	**C8-APBL-160-25HP**	80.0	160.0	40.5	25.0	86.0	81.0	37.0	45.5	111	70	10	3.3
	45L		3	6	**C8-APBL-235-45HP**	80.0	235.0	40.5	45.0	98.5	102.5	62.0	48.0	144	70	10	6.5
	25R		3	6	**C8-APBR-160-25HP**	80.0	160.0	40.5	25.0	86.0	81.0	37.0	45.5	111	70	10	3.3
	45R		3	6	**C8-APBR-235-45HP**	80.0	235.0	40.5	45.0	98.5	102.5	62.0	48.0	144	70	10	6.5
C10	45L		3	6	**C10-APBL-240-45HP**	100.0	240.0	52.5	45.0	110.5	112.5	62.0	60.0	158	70	10	9.2
	45R		3	6	**C10-APBR-240-45HP**	100.0	240.0	52.5	45.0	110.5	112.5	62.0	60.0	158	70	10	9.2

Ersatzteilliste siehe www.sandvik.coromant.com

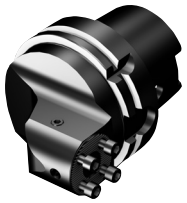
R = Rechtsausführung, L = Linksausführung

G1 H36 H5

Maschinenseitige Schnittstelle, HSK

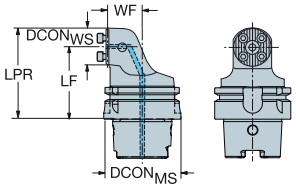


HSK Adapter mit CoroTurn® SL

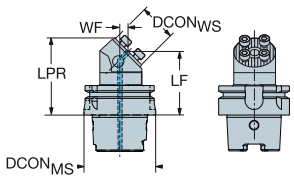


BAWS

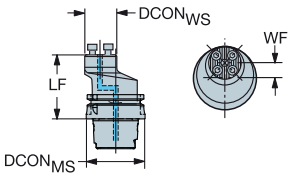
90°



45°



0°



BAWS 90°

					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	WF	BAR	NM	KG
63	32	1	1	**392.T63SL-32RF**	63.0	32.0	76.0	60.0	31.0	70	8.8	1.1
	40	1	1	**392.T63SL-40RF**	63.0	40.0	85.3	65.0	31.0	70	17.0	1.4
100	40	1	1	**392.T100SL-40RF**	100.0	40.0	90.3	70.0	51.5	70	17.0	3.5

BAWS 45°

					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	WF	BAR	NM	KG
63	32	1	1	**392.T63SL-32RX-045**	63.0	32.0	66.0	55.0	5.0	70	8.8	0.9
	40	1	1	**392.T63SL-40RX-045**	63.0	40.0	74.0	60.0	5.0	70	17.0	1.1

BAWS 0°

					Abmessungen, mm						
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LF	WF	BAR	NM	KG
63	32	1	1	**392.T63SL-32RG**	63.0	32.0	67.0	15.5	150	8.8	1.0
	40	1	1	**392.T63SL-40RG**	63.0	40.0	67.0	11.5	150	17.0	1.2
100	40	1	1	**392.T100SL-40RG**	100.0	40.0	78.0	30.0	70	17.0	3.1

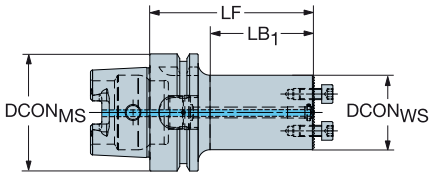
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung

G1 H36 H5 H2

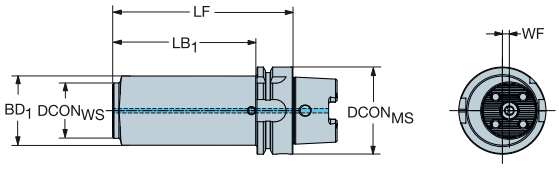
HSK Adapter mit CoroTurn® SL





					Abmessungen, mm						
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LB_1	LF	BAR	NM	KG
63	32	1	1	**HT06-32-SL32N 094**	63.0	32.0	64.0	94.0	150	8.8	1.0
	40	1	1	**HT06-40-SL40N 110**	63.0	40.0	80.0	110.0	150	17.0	1.4





					Abmessungen, mm								
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	BD_1	LB_1	LF	WF	BAR	NM	KG
63	40	1	1	**HT06-50-SL40R/L 130**	63.0	40.0	50.0	100.0	130.0	5.0	150	17.0	2.2

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung

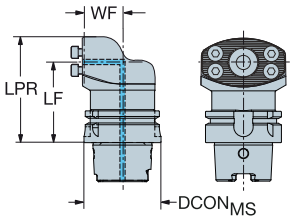
R = Rechtsausführung

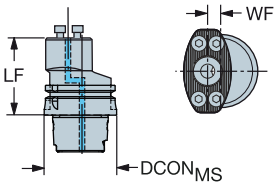
Ersatzteilliste siehe www.sandvik.coromant.com

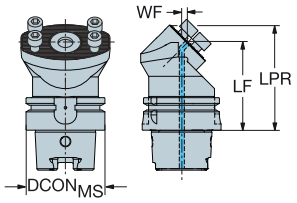
H36 H5

HSK Adapter mit CoroTurn® SL70









BAWS 90°

					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	LPR	LF	WF	OAW	BAR	NM	KG
63	70	1	1	**392.T63SL70RF**	63.0	87.3	67.0	33.0	70.0	150	30.0	1.9
100	70	1	1	**392.T100SL70RF**	100.0	90.3	70.0	51.5	100.0	150	30.0	4.5

BAWS 45°

					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	LPR	LF	WF	OAW	BAR	NM	KG
63	70	1	1	**392.T63SL70RX-045**	63.0	84.0	70.0	5.0	70.0	150	30.0	1.5
100	70	1	1	**392.T100SL70RX-045**	100.0	105.0	90.0	5.0	100.0	150	30.0	3.7

BAWS 0°

					Abmessungen, mm					
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	BAR	NM	KG
63	70	1	1	**392.T63SL70RG**	63.0	70.0	11.5	150	30.0	1.4
100	70	1	1	**392.T100-SL70RG**	100.0	110.0	48.0	150	30.0	4.6

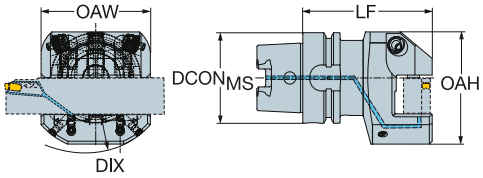
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung

G1 H36 H5 H2

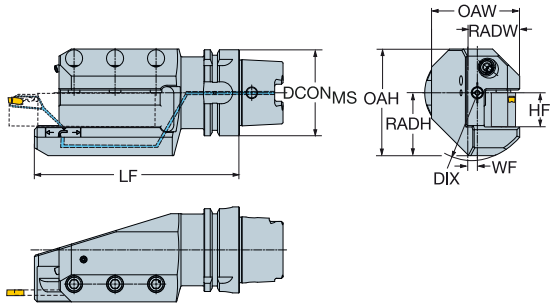
HSK Adapter für rechteckigen Schaft



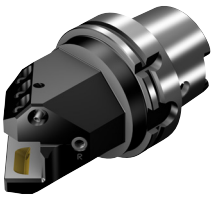


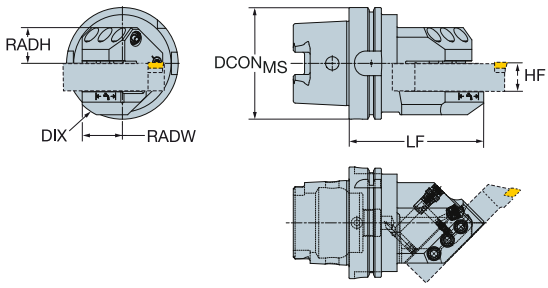
CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LPR	LF	WF	HF	OAW	OAH	RADH	RADW	DIX	BAR	KG
63	25 x 25	1	6	**HT06-ASHA-090-25HP**	63.0	90.0	65.0	38.0	25.0	76.0	78.0	46.0	38.0	100	150	2.2
100	25 x 25	1	6	**HT10-ASHA-090-25HP**	100.0	90.0	65.0	38.0	25.0	99.9	99.9	46.0	38.0	103	150	4.0





CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	HF	OAW	OAH	RADH	RADW	DIX	BAR	KG
63	25 x 25	3	6	**HT06-ASHR/L-132-25HP**	63.0	132.0	13.0	25.0	69.5	78.0	46.0	38.0	100	150	3.1
100	25 x 25	3	6	**HT10-ASHR/L-132-25HP**	100.0	132.0	15.0	25.0	99.9	99.9	46.0	40.0	103	150	4.7





CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	HF	OAW	OAH	RADH	RADW	DIX	BAR	KG
100	25 x 25	3	6	**HT10-ASHR/L45-122-25HP**	100.0	122.0	25.0	99.9	99.9	46.0	36.0	103	150	4.3

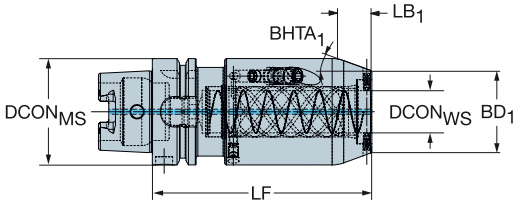
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

G1 H36 H5

HSK Adapter für CoroChuck™ 935





					Abmessungen, mm											BAR	NM	KG
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LSC	LF	LB_1	LB_2	LB_3	BD_1	BD_2	BD_3	$BHTA_1$			
63	20	1	1	**935-HT06-EF20-110**	63.0	20.0	80	110.0	18.0	84.0	110.0	43.9	57.0	63.0	20°	80	10.00	1.95
	25	1	1	**935-HT06-EF25-130**	63.0	25.0	100	130.0	20.0	130.0		48.4	63.0		20°	80	10.00	2.50

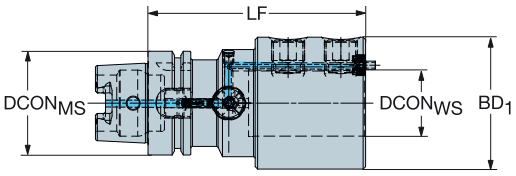
Ersatzteilliste siehe www.sandvik.coromant.com

H36 ISO 13399

H5 CNSC CXSC

HSK Adapter für Zylinderschaft

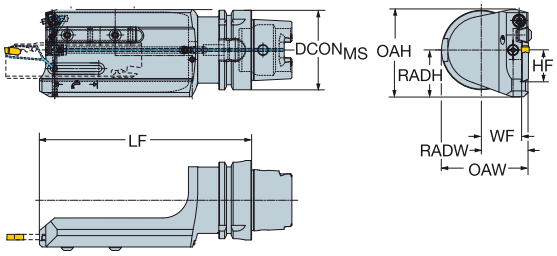




CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	BD$_1$	LF	BAR	KG
63	25	1	7	392.T63-131-124-25	63.0	25.0	63.0	124.0	80	2.6
	40	1	7	392.T63-131-132-40	63.0	40.0	80.0	132.0	80	3.3

HSK Adapter für Schaftwerkzeuge





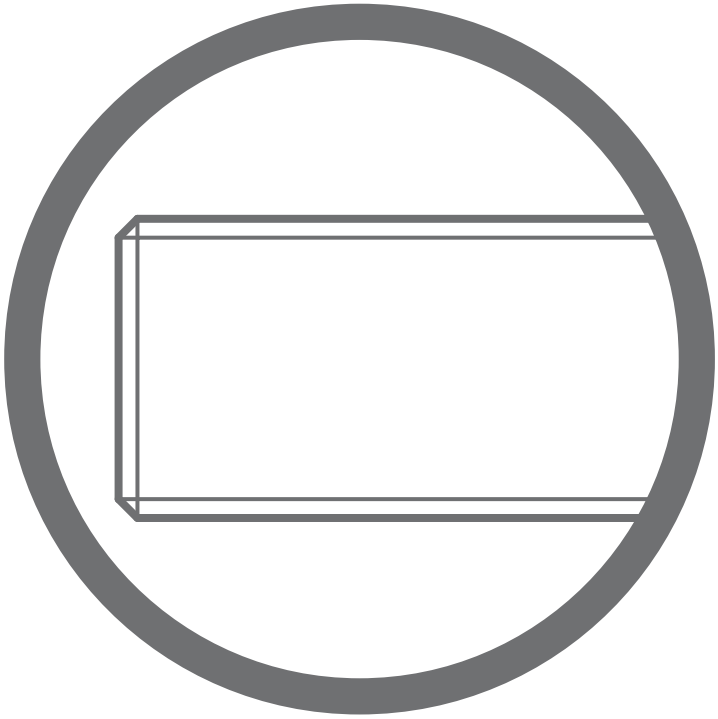
CZC$_{MS}$	CZC$_{WS}$	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	LF	WF	HF	OAW	OAH	RADH	RADW	DIX	BAR	NM	KG
63	25L	3	6	HT06-APBL-175-25HP	63.0	175.0	32.0	25.0	69.0	69.0	37.0	37.0	100	70	10	2.5
	25R	3	6	HT06-APBR-175-25HP	63.0	175.0	32.0	25.0	69.0	69.0	37.0	37.0	100	70	10	2.5

Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

G1 H36 H5

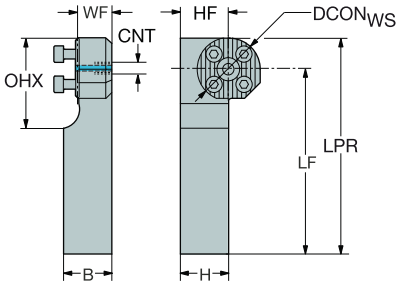
Maschinenseitige Schnittstelle, rechteckiger Schaft



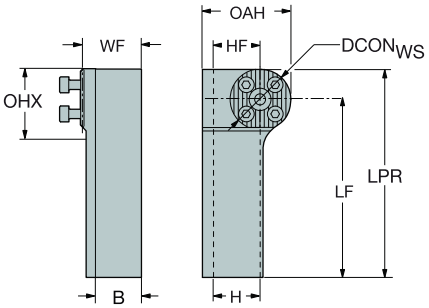
Rechteckiger Schaft für CoroTurn® SL



570-xxR/LF



570-xxR/LF-J/N

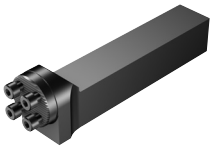


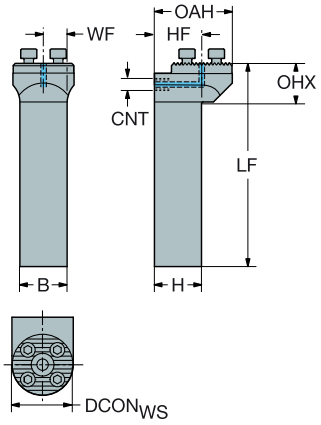
						Abmessungen, mm											
CZC_{MS}	CZC_{WS}	OHX	CNSC	CXSC	**Bestellnummer**	$DCON_{WS}$	B	H	LPR	LF	WF	HF	OAH	CNT	BAR	NM	KG
20 x 20	32	29.0	2	1	**570-32R/LF-2020**	32.0	20.0	20.0	113.7	97.7	18.0	20.0		G 1/8-28	70	8.8	0.4
25 x 25	32	32.0	2	1	**570-32R/LF-2525**	32.0	25.0	25.0	131.7	115.7	18.0	25.0		G 1/8-28	70	8.8	0.6
		25.0	0	0	**570-32R/LF-2525N**	32.0	25.0	25.0	135.7	119.7	32.5	25.0	47.3			8.8	0.9
	40	30.0	0	0	**570-40R/LF-2525N**	40.0	25.0	25.0	131.7	111.3	32.5	25.0	51.3			17.0	0.9
32 x 32	32	30.0	2	1	**570-32R/LF-3232**	32.0	32.0	32.0	151.7	135.7	26.0	32.0		G 1/8-28	70	8.8	1.2
	40	36.0	2	1	**570-40R/LF-3232**	40.0	32.0	32.0	154.0	134.0	26.0	32.0		G 1/8-28	70	17.0	1.3

Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

J oder N im Code = verstärkter Adapter mit vergrößerten Kontaktflächen. Keine Kühlschmierstoffzufuhr möglich.





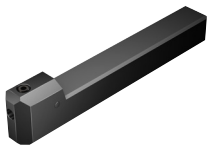
						Abmessungen, mm											
CZC_{MS}	CZC_{WS}	OHX	CNSC	CXSC	**Bestellnummer**	$DCON_{WS}$	B	H	LF	WF	HF	OAH	CNT	BAR	NM	KG	
20 x 20	25	21.0	2	1	**570-25NG-2020**	25.0	20.0	20.0	111.0	10.0	20.0	32.6	G 1/8-28	80	3.7	0.4	
	32	21.0	2	1	**570-32NG-2020**	32.0	20.0	20.0	103.0	10.0	20.0	36.2	G 1/8-28	80	8.8	0.4	
25 x 25	25	21.0	2	1	**570-25NG-2525**	25.0	25.0	25.0	132.0	12.5	25.0	37.6	G 1/8-28	80	3.7	0.7	
	32	21.0	2	1	**570-32NG-2525**	32.0	25.0	25.0	132.0	12.5	25.0	41.2	G 1/8-28	80	8.8	0.7	
	40	25.0	2	1	**570-40NG-2525**	40.0	25.0	25.0	132.0	12.5	25.0	45.2	G 1/8-28	80	17.0	0.0	
32 x 32	32	21.0	2	1	**570-32NG-3232**	32.0	32.0	32.0	152.0	16.0	32.0	48.2	G 1/8-28	80	8.8	1.2	
	40	26.0	2	1	**570-40NG-3232**	40.0	32.0	32.0	152.0	16.0	32.0	52.2	G 1/8-28	80	17.0	1.3	

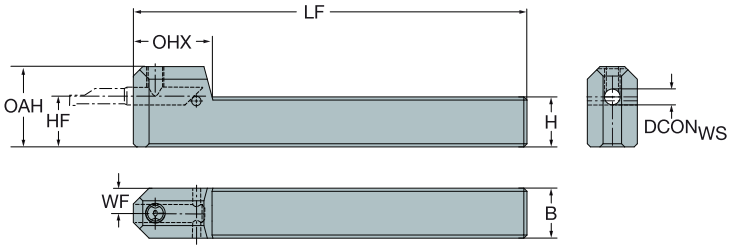
Ersatzteilliste siehe www.sandvik.coromant.com

N = Neutrale Ausführung

H36 H5 H2

Rechteckiger Schaft für CoroTurn® XS





				Abmessungen, mm								
CZC_{MS}	CZC_{WS}	OHX	**Bestellnummer**	$DCON_{WS}$	B	H	LF	WF	HF	OAH	NM	KG
12 x 12	4	19.0	**CXS-1212-04FN**	4.0	12.0	12.0	100.0	6.0	12.0	21.0	7.0	0.1
	5	25.0	**CXS-1212-05FN**	5.0	12.0	12.0	100.0	6.0	12.0	21.5	7.0	0.1
	6	26.0	**CXS-1212-06FN**	6.0	12.0	12.0	100.0	6.0	12.0	22.0	7.0	0.1
16 x 16	4	19.0	**CXS-1616-04FN**	4.0	16.0	16.0	125.0	8.0	16.0	25.0	7.0	0.2
	5	25.0	**CXS-1616-05FN**	5.0	16.0	16.0	125.0	8.0	16.0	25.5	7.0	0.2
	6	26.0	**CXS-1616-06FN**	6.0	16.0	16.0	125.0	8.0	16.0	26.0	7.0	0.2
	7	26.5	**CXS-1616-07FN**	7.0	16.0	16.0	125.0	8.0	16.0	26.5	7.0	0.2
20 x 20	4	19.0	**CXS-2020-04FN**	4.0	20.0	20.0	125.0	10.0	20.0	29.0	7.0	0.4
	5	25.0	**CXS-2020-05FN**	5.0	20.0	20.0	125.0	10.0	20.0	29.5	7.0	0.4
	6	25.5	**CXS-2020-06FN**	6.0	20.0	20.0	125.0	10.0	20.0	30.0	7.0	0.4
	7	26.5	**CXS-2020-07FN**	7.0	20.0	20.0	125.0	10.0	20.0	30.5	7.0	0.4
	8	32.5	**CXS-2020-08FN**	8.0	20.0	20.0	125.0	10.0	20.0	31.0	7.0	0.4
	10	34.5	**CXS-2020-10FN**	10.0	20.0	20.0	125.0	10.0	20.0	32.0	7.0	0.4
25 x 25	5	25.9	**CXS-2525-05FN**	5.0	25.0	25.0	150.0	12.5	25.0	34.5	7.0	0.7
	6	25.5	**CXS-2525-06FN**	6.0	25.0	25.0	150.0	12.5	25.0	35.0	7.0	0.7
	7	26.5	**CXS-2525-07FN**	7.0	25.0	25.0	150.0	12.5	25.0	35.5	7.0	0.7
	8	32.5	**CXS-2525-08FN**	8.0	25.0	25.0	150.0	12.5	25.0	36.0	7.0	0.7
	10	34.5	**CXS-2525-10FN**	10.0	25.0	25.0	150.0	12.5	25.0	37.0	7.0	0.7

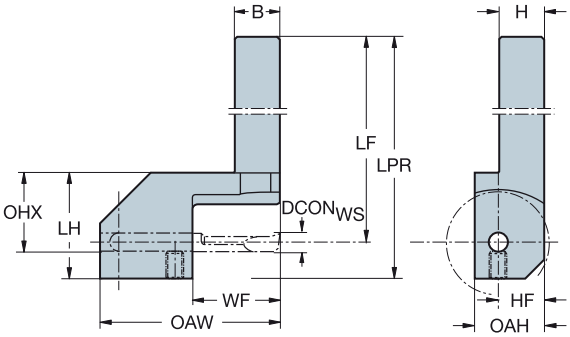
Ersatzteilliste siehe www.sandvik.coromant.com

N = Neutrale Ausführung

H36 H5 B115

Rechteckiger Schaft für CoroTurn® XS





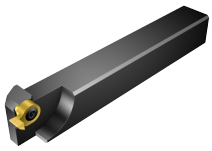
							Abmessungen, mm												
CZC_{MS}	CZC_{WS}	OHN	OHX	CNSC	CXSC	**Bestellnummer**	$DCON_{WS}$	B	H	LPR	LF	WF	HF	OAW	OAH	CNT	BAR	NM	KG
10 x 10	4	29.0	29.0	1	2	**CXS-1010-04R/L**	4.0	10.0	10.0	99.0	89.0	18.0	10.0	36.5	16.0	M 5	10	7.0	0.1
	5	29.0	29.0	1	2	**CXS-1010-05R/L**	5.0	10.0	10.0	99.0	89.0	23.0	10.0	48.0	16.0	M 5	10	7.0	0.1
	6	29.0	29.0	1	2	**CXS-1010-06R/L**	6.0	10.0	10.0	99.0	89.0	28.0	10.0	53.0	16.0	M 5	10	7.0	0.1
12 x 12	4	29.0	29.0	1	2	**CXS-1212-04R/L**	4.0	12.0	12.0	99.0	89.0	18.0	12.0	36.5	18.0	M 5	10	7.0	0.1
	5	29.0	29.0	1	2	**CXS-1212-05R/L**	5.0	12.0	12.0	99.0	89.0	23.0	12.0	48.0	18.0	M 5	10	7.0	0.2
	6	29.0	29.0	1	2	**CXS-1212-06R/L**	6.0	12.0	12.0	99.0	89.0	28.0	12.0	53.0	18.0	M 5	10	7.0	0.2
16 x 16	5	29.0	34.0	1	2	**CXS-1616-05R**	5.0	16.0	16.0	104.0	94.0	23.0	16.0	48.0	22.0	M 5	10	7.0	0.3
	6	34.0	34.0	1	2	**CXS-1616-06R/L**	6.0	16.0	16.0	104.0	94.0	28.0	16.0	53.0	22.0	M 5	10	7.0	0.3

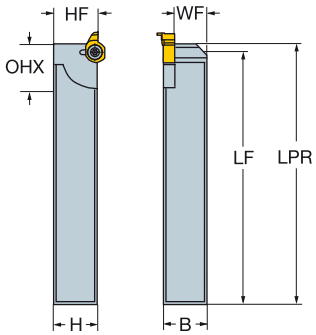
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

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Rechteckiger Schaft für CoroCut® MB





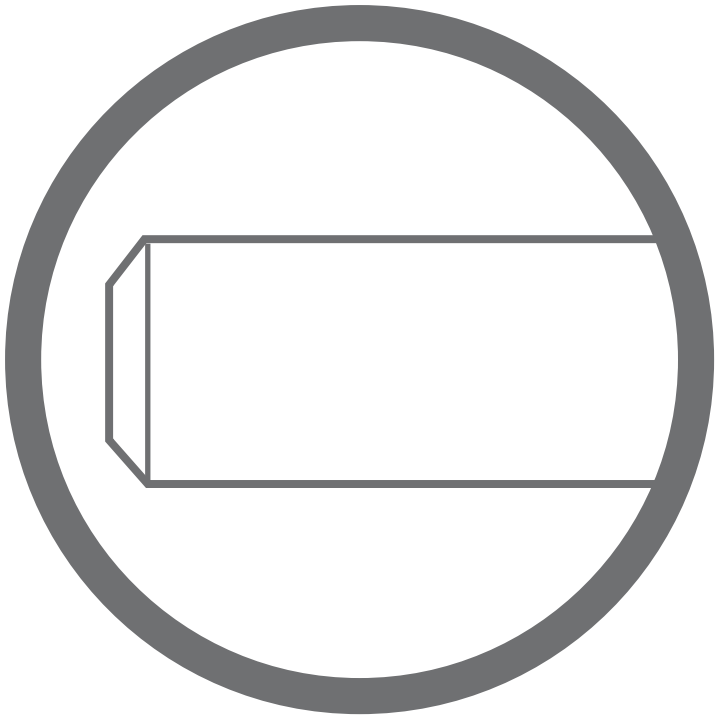
				Abmessungen, mm								
CZC_{MS}	CZC_{WS}	OHX	**Bestellnummer**	$DCON_{WS}$	B	H	LPR	LF	WF	HF	NM	KG
12 x 12	09	20.0	**MBG-1212-09R/L**	9.0	12.0	12.0	100.0	95.5	15.1	12.0	3.0	0.1
16 x 16	09	20.0	**MBG-1616-09R/L**	9.0	16.0	16.0	120.0	115.5	19.1	16.0	3.0	0.2
20 x 20	09	20.0	**MBG-2020-09R/L**	9.0	20.0	20.0	120.0	115.5	23.1	20.0	3.0	0.4
25 x 25	09	20.0	**MBG-2525-09R/L**	9.0	25.0	25.0	150.0	145.5	28.1	25.0	3.0	0.7

Die min. Bohrung hängt generell von der Wendeschneidplatte ab, siehe entsprechende Bestellseite für Wendeschneidplatten.
Hinweis: Werkzeuge in Rechtsausführung verwenden Wendeschneidplatten in Linksausführung und umgekehrt.
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung,
L = Linksausführung

H36 H5 B122

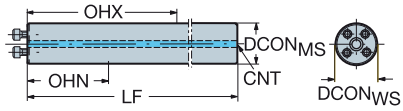
Maschinenseitige Schnittstelle, Zylinderschaft



Zylinderschaft für CoroTurn® SL

Mit Nut für EasyFix Spannaufnahme

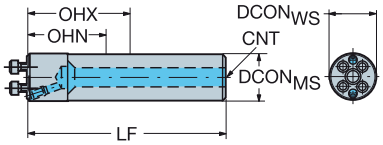




							Abmessungen, mm					
CZC_{MS}	CZC_{WS}	OHN	OHX	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LF	BAR	NM	KG
16	16	16.0	41.0	1	1	SL-2C 16 105	16.0	16.0	105.0	150	2.0	0.1
20	20	20.0	60.0	1	1	SL-2C 20 140	20.0	20.0	140.0	150	2.8	0.3
25	25	25.0	100.0	1	1	SL-2C 25 200	25.0	25.0	200.0	150	3.7	0.7

VHM Zylinderschaft für CoroTurn® SL





Mit Nut für EasyFix Spannaufnahme

							Abmessungen, mm					
CZC_{MS}	CZC_{WS}	OHN	OHX	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LF	BAR	NM	KG
16	16	16.0	76.0	1	3	570-2C 16 170 CR	16.0	16.0	170.0	150	2.0	0.4
20	20	20.0	100.0	1	3	570-2C 20 200 CR	20.0	20.0	200.0	150	2.8	0.8
25	25	25.0	130.0	1	3	570-2C 25 250 CR	25.0	25.0	250.0	150	3.7	1.5

Ersatzteilliste siehe www.sandvik.coromant.com

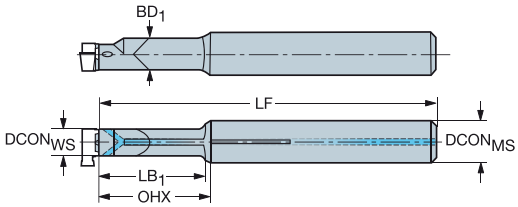
H36 H5 H2

Zylinderschaftadapter mit CoroCut® MB Aufnahme

Mit Nut für EasyFix Spannaufnahme

HM-Schaft



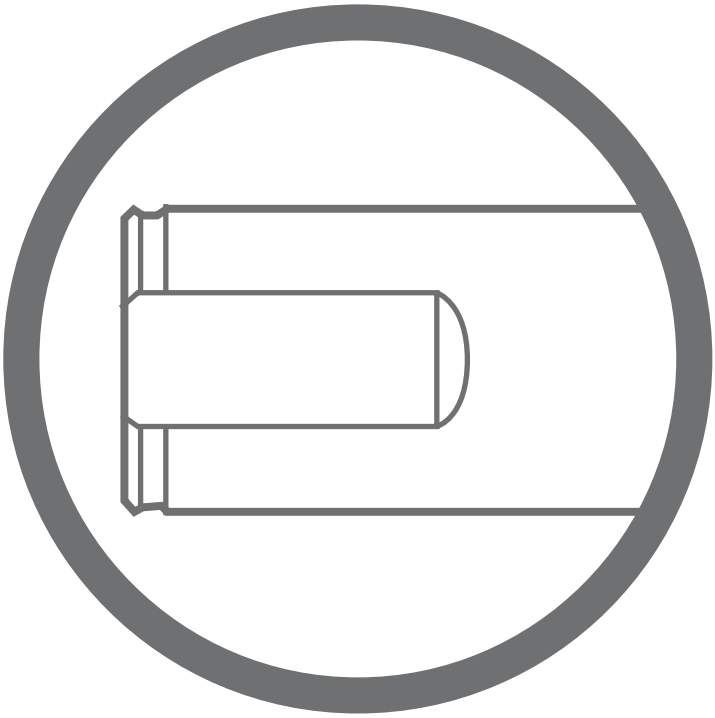


						Abmessungen, mm						
CZC_{MS}	CZC_{WS}	OHX	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	BD_1	LB_1	LF	BAR	KG
12	07	24.0	1	1	**MB-E12-24-07R**	12.0	7.0	7.4	20.1	88.1	10	0.1
		32.0	1	1	**MB-E12-32-07R**	12.0	7.0	7.4	28.1	96.1	10	0.1
		48.0	1	1	**MB-E12-48-07R**	12.0	7.0	7.4	44.1	111.1	10	0.1
		64.0	1	3	**MB-E12-64-07R**	12.0	7.0	9.0	60.1	126.1	80	0.1
	09	34.0	1	1	**MB-E12-34-09R**	12.0	9.0	9.5	28.7	94.7	10	0.1
		45.0	1	1	**MB-E12-45-09R**	12.0	9.0	9.5	39.7	104.7	10	0.1
		64.0	1	1	**MB-E12-64-09R**	12.0	9.0	9.5	59.7	124.7	10	0.0
16	09	34.0	1	1	**MB-E16-34-09R**	16.0	9.0	9.5	28.7	94.7	10	0.2
		45.0	1	1	**MB-E16-45-09R**	16.0	9.0	9.5	39.7	104.7	10	0.2
		64.0	1	1	**MB-E16-64-09R**	16.0	9.0	9.5	58.7	124.7	10	0.2
		75.0	1	3	**MB-E16-75-09R**	16.0	9.0	11.0	69.8	134.8	80	0.2
	11	42.0	1	1	**MB-E16-42-11R**	16.0	11.0	11.0	42.0	94.4	10	0.2
		60.0	1	1	**MB-E16-60-11R**	16.0	11.0	11.0	60.0	124.4	10	0.3
		85.0	1	1	**MB-E16-85-11R**	16.0	11.0	11.0	85.0	154.4	10	0.4
20	11	85.0	1	1	**MB-E20-85-11R**	20.0	11.0	11.0	85.0	154.4	10	0.5

Die min. Bohrung hängt generell von der Wendeschneidplatte ab, siehe entsprechende Bestellseite für Wendeschneidplatten.
Ersatzteilliste siehe www.sandvik.coromant.com

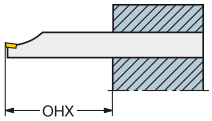
H36 H5 B122

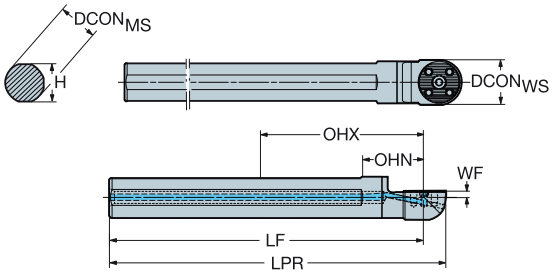
Maschinenseitige Schnittstelle, Zylinderschaft mit Fläche



Zylinderschaft mit Fläche für CoroTurn® SL



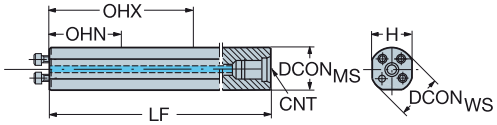




Bohrstangen zum Axialeinstechen

CZC$_{MS}$	CZC$_{WS}$	OHN	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	H	LPR	LF	WF	BAR	NM	KG
25	32	41.0	100.0	1	1	**SL-25-32NF**	25.0	32.0	23.0	216.0	200.0	5.9	70	8.8	0.8
32	32	41.0	128.0	1	1	**SL-32-32NF**	32.0	32.0	30.0	266.0	250.0	5.9	70	8.8	1.4
40	32	50.0	160.0	1	1	**SL-40-32NF**	40.0	32.0	37.0	320.0	300.0	5.9	70	8.8	2.7
	40	50.0	160.0	1	1	**SL-40-40NF**	40.0	40.0	37.0	320.0	300.0	5.9	70	17.0	2.7
50	32	50.0	200.0	1	1	**SL-50-32NF**	50.0	32.0	47.0	375.0	350.0	12.0	70	8.8	5.5





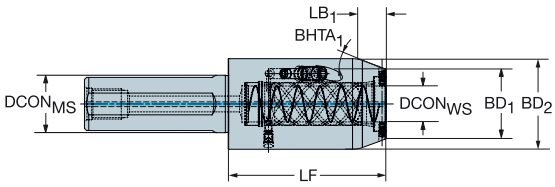
CZC$_{MS}$	CZC$_{WS}$	OHN	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	H	LF	WF	CNT	BAR	NM	KG
16	16	0.0	44.0	1	3	**570-2C 16 105**	16.0	16.0	15.0	105.0	0.0	G 1/8-28	150	2.0	0.1
20	20	0.0	60.0	1	3	**570-2C 20 140**	20.0	20.0	18.0	140.0	0.0	G 1/4-19	150	2.8	0.3
25	25	0.0	80.0	1	3	**570-2C 25 200**	25.0	25.0	23.0	200.0	0.0	G 1/4-19	150	3.7	0.7
32	32	0.0	96.0	1	1	**570-2C 32 218**	32.0	32.0	30.0	218.0	0.0	G 3/8-19	150	8.8	1.1
40	40	0.0	128.0	1	1	**570-2C 40 283**	40.0	40.0	37.0	283.0	0.0	G 1/2-14	150	17.0	2.4
50	40	0.0	168.0	1	1	**570-2C 50 368-40**	50.0	40.0	47.0	368.0	5.0	G 1/2-14	150	17.0	5.2
60	40	0.0	208.0	1	1	**570-2C 60 468-40**	60.0	40.0	57.0	468.0	10.0	G 1/2-14	150	17.0	9.4

Ersatzteilliste siehe www.sandvik.coromant.com

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Zylinderschaft mit Fläche mit CoroChuck™ 935





					Abmessungen, mm										
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	LSC	LF	LB_1	BD_1	BD_2	$BHTA_1$	BAR	NM	KG
40	20	1	1	**935-L40-EF20-070**	40.0	20.0	100	70.0	18.0	43.9	57.0	20°	80	10.00	1.92
	25	1	1	**935-L40-EF25-110**	40.0	25.0	100	110.0	20.0	48.4	63.0	20°	80	10.00	2.95
50	20	1	1	**935-L50-EF20-070**	50.0	20.0	120	70.0	18.0	53.9	57.0	20°	80	10.00	2.74
	25	1	1	**935-L50-EF25-090**	50.0	25.0	120	90.0	20.0	48.4	63.0	20°	80	10.00	3.32

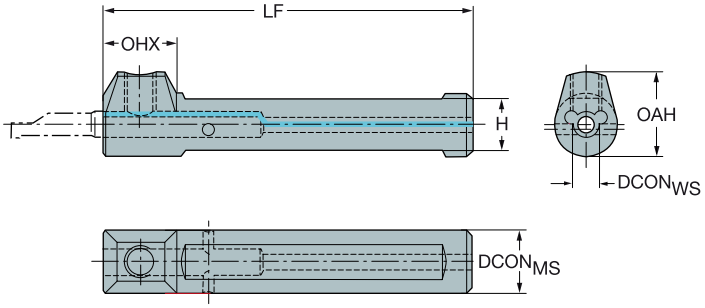
Ersatzteilliste siehe www.sandvik.coromant.com

H36 H5

Zylinderschaft mit Fläche für CoroTurn® XS

Zylindrisch mit zwei Flächen





Stahlschaft

							Abmessungen, mm							
CZC_{MS}	CZC_{WS}	OHX	CNSC	CXSC	DSGN	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	H	LF	OAH	BAR	NM	KG
10	4	14.0	1	1	1	**CXS-A10-04**	10.0	4.0	8.0	65.0	14.5	10	7.0	0.0
	5	14.0	1	1	1	**CXS-A10-05**	10.0	5.0	8.0	65.0	15.0	10	7.0	0.0
12	4	14.0	1	1	1	**CXS-A12-04**	12.0	4.0	10.0	70.0	15.5	10	7.0	0.0
	5	14.0	1	1	1	**CXS-A12-05**	12.0	5.0	10.0	70.0	16.0	10	7.0	0.0
	6	14.0	1	1	1	**CXS-A12-06**	12.0	6.0	10.0	70.0	16.5	10	7.0	0.0
16	4	14.0	1	1	1	**CXS-A16-04**	16.0	4.0	14.0	75.0	17.5	10	7.0	0.1
	5	14.0	1	1	1	**CXS-A16-05**	16.0	5.0	14.0	75.0	18.0	10	7.0	0.1
	6	14.0	1	1	1	**CXS-A16-06**	16.0	6.0	14.0	75.0	18.5	10	7.0	0.1
	7	14.0	1	1	1	**CXS-A16-07**	16.0	7.0	14.0	75.0	19.0	10	7.0	0.1
	8	14.0	1	1	1	**CXS-A16-08**	16.0	8.0	14.0	75.0	19.5	10	7.0	0.0
20	4	14.0	1	1	1	**CXS-A20-04**	20.0	4.0	18.0	90.0	20.0	10	7.0	0.2
	5	14.0	1	1	1	**CXS-A20-05**	20.0	5.0	18.0	90.0	20.0	10	7.0	0.2
	6	14.0	1	1	1	**CXS-A20-06**	20.0	6.0	18.0	90.0	22.0	10	7.0	0.2
	7	14.0	1	1	1	**CXS-A20-07**	20.0	7.0	18.0	90.0	22.0	10	7.0	0.2
	8	14.0	1	1	1	**CXS-A20-08**	20.0	8.0	18.0	90.0	25.0	10	7.0	0.0
	10	14.0	1	1	1	**CXS-A20-10**	20.0	10.0	18.0	90.0	25.0	10	7.0	0.2
25	8	14.0	1	1	1	**CXS-A25-08**	25.0	8.0	23.0	110.0	25.0	10	7.0	0.4
	10	14.0	1	1	1	**CXS-A25-10**	25.0	10.0	23.0	110.0	25.0	10	7.0	0.4

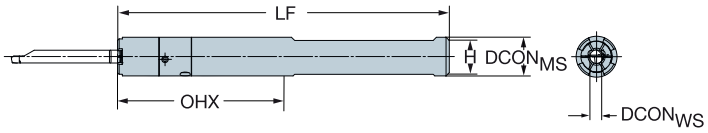
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

H36 H5 B115

Zylinderschaft mit Fläche für CoroTurn® XS

Zylindrisch mit zwei Flächen





Stahlschaft

CZC$_{MS}$	CZC$_{WS}$	OHX	CNSC	CXSC	DSGN	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	H	BD$_1$	LB$_1$	LF	BAR	NM	KG
12 (x 10)	4	22.0	1	3	2	**CXS-A12-04-X**	12.0	4.0	11.0	14.5	70.0	70.0	80	20.0	0.0
	5	23.0	1	3	2	**CXS-A12-05-X**	12.0	5.0	11.0	14.5	70.0	70.0	80	20.0	0.0
16 (x 14)	4	22.0	1	3	2	**CXS-A16-04-X**	16.0	4.0	15.0	14.5	13.0	75.0	80	20.0	0.1
	5	23.0	1	3	2	**CXS-A16-05-X**	16.0	5.0	15.0	14.5	14.0	75.0	80	20.0	0.1
	6	26.5	1	3	2	**CXS-A16-06-X**	16.0	6.0	15.0	16.5	75.0	75.0	80	20.0	0.1
	7	26.5	1	3	2	**CXS-A16-07-X**	16.0	7.0	15.0	16.5	75.0	75.0	80	20.0	0.1
25	4	24.0	1	3	2	**CXS-A25-04-X**	25.0	4.0	24.0	14.5	13.0	110.0	80	20.0	0.3
	5	25.0	1	3	2	**CXS-A25-05-X**	25.0	5.0	24.0	14.5	14.0	110.0	80	20.0	0.3
	6	26.5	1	3	2	**CXS-A25-06-X**	25.0	6.0	24.0	16.5	17.5	110.0	80	20.0	0.3
	7	26.0	1	3	2	**CXS-A25-07-X**	25.0	7.0	24.0	16.5	17.5	110.0	80	20.0	0.3

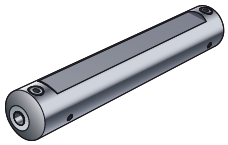
Hartmetallschaft

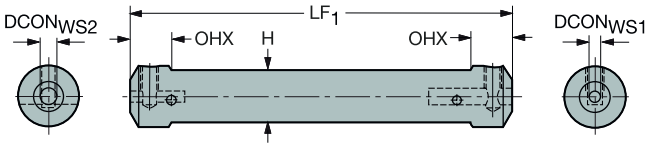
CZC$_{MS}$	CZC$_{WS}$	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	H	LF	BAR	NM	KG
12 (x 10)	4	53.0	1	3	**CXS-E12-04-X**	12.0	4.0	11.0	103.0	80	8.0	0.1
	5	58.0	1	3	**CXS-E12-05-X**	12.0	5.0	24.0	108.0	80	8.0	0.2

Ersatzteilliste siehe www.sandvik.coromant.com

H36 ISO 13399 H5 CNSC CXSC B115

Zylinderschaft mit Fläche für CoroTurn® XS, doppelseitig







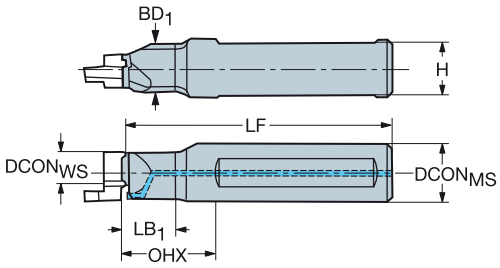
						Abmessungen, mm						
										BAR	NM	KG
CZC_{MS}	CZC_{WS}	OHN	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	H	LF			
20	6	15.0	1	1	**CXS-A20-04-06**	20.0	6.0	18.0	140.0	10	7	0.3

Ersatzteilliste siehe www.sandvik.coromant.com

H36 H5 B115

Zylinderschaft mit Fläche für CoroCut® MB

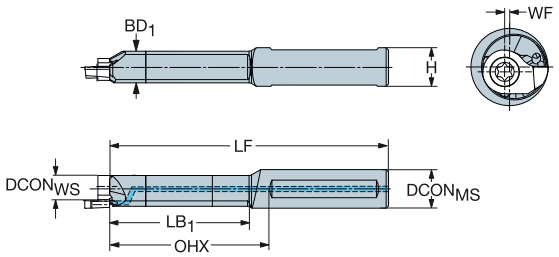




Stahlschaft

CZC$_{MS}$	CZC$_{WS}$	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	H	BD$_1$	LB$_1$	LF	BAR	KG
16	09	15.7	1	1	**MB-A16-05-09R/L-HP**	16.0	9.0	14.0	16.0	5.3	64.7	80	0.1
		20.0	1	1	**MB-A16-20-09R/L-HP**	16.0	9.0	14.0	9.0	20.0	74.7	80	0.1
20	11	5.6	1	1	**MB-A20-05-11R/L-HP**	20.0	11.0	18.0	11.0	5.6	79.4	80	0.2





Hartmetallschaft

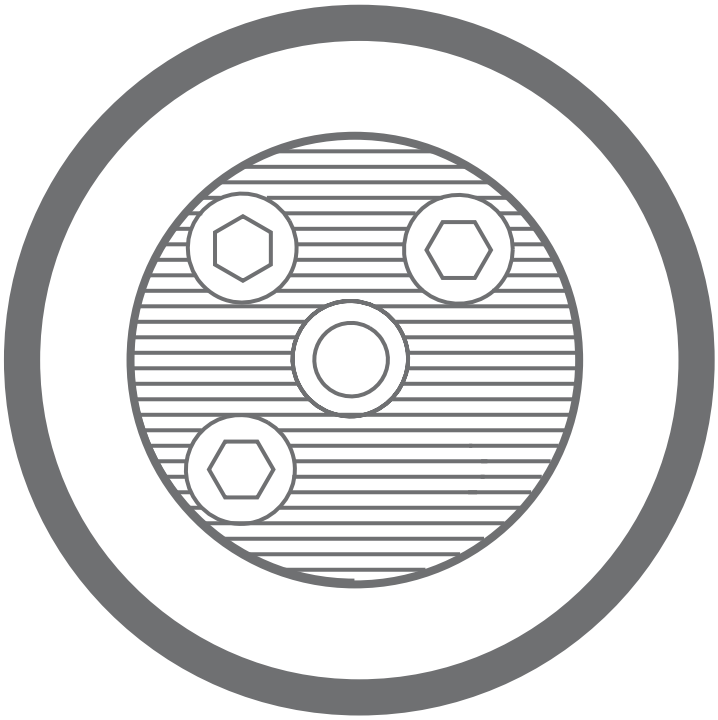
CZC$_{MS}$	CZC$_{WS}$	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	H	BD$_1$	LB$_1$	LF	WF	BAR	KG
12	07	27.0	1	3	**MB-E12-24-07**	12.0	7.0	10.0	7.4	20.1	87.9	0.0	10	0.0
		35.0	1	3	**MB-E12-32-07**	12.0	7.0	10.0	7.4	28.1	96.1	0.0	10	0.1
		50.0	1	3	**MB-E12-48-07**	12.0	7.0	10.0	7.4	44.1	111.1	0.0	10	0.2
	09	34.0	1	3	**MB-E12-34-09**	12.0	9.0	10.0	9.5	28.7	94.7	0.0	10	0.1
		45.0	1	3	**MB-E12-45-09**	12.0	9.0	10.0	9.5	39.7	104.7	0.0	10	0.1
		64.0	1	3	**MB-E12-64-09**	12.0	9.0	10.0	9.5	59.7	124.7	0.0	10	0.1
16	09	45.0	1	3	**MB-E16-45-09**	16.0	9.0	14.0	9.5	39.7	104.7	0.0	10	0.2
		64.0	1	3	**MB-E16-64-09**	16.0	9.0	14.0	9.5	58.7	124.7	0.0	10	0.2
		42.0	1	3	**MB-E16R/L-42-09**	16.0	9.0	15.0	13.0	36.7	94.8	1.0	80	0.2
		60.0	1	3	**MB-E16R/L-60-09**	16.0	9.0	15.0	13.0	56.7	114.8	1.0	80	0.1

Die min. Bohrung hängt generell von der Wendeschneidplatte ab, siehe entsprechende Bestellseite für Wendeschneidplatten.
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung,
L = Linksausführung

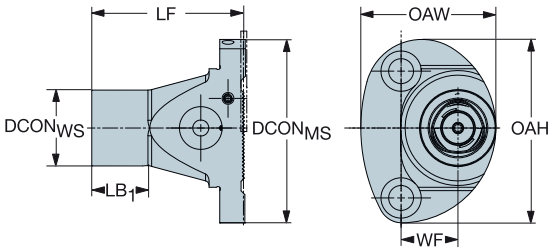
H36 H5 B122

Maschinenseitige Bolt-On-Schnittstelle und CoroTurn® SL



Coromant Capto® schwingungsgedämpfter Adapter für CoroTurn® SL QC





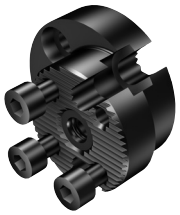
					Abmessungen, mm								BAR	NM	KG
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	H	LB_1	LF	WF	OAW	OAH			
80	C3	1	1	**C3-QC-SL80-R**	80.0	32.0	37.5	24.5	64.0	24.0	57.0	77.4	150	35.0	0.5
100	C3	1	1	**C3-QC-SL100-R**	100.0	32.0	37.5	24.5	64.0	34.0	80.0	76.5	150	35.0	0.7

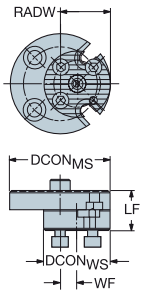
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung

H36 H5

CoroTurn® SL Reduzierung

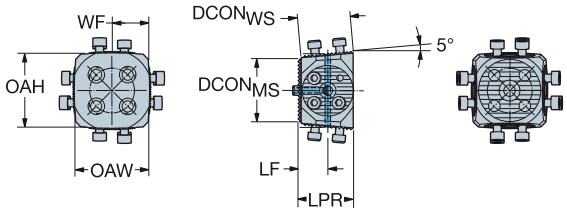




CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	BD1	LB1	LF	WF	OAW	RADW	NM	KG
40	32	1	1	570-40 22-32	40.0	32.0	50.0	22.0	22.0	8.0	44.0	24.0	8.8	0.2
50	32	1	1	570-50 23-32	50.0	32.0	50.0	11.4	23.0	9.0	50.0	25.0	8.8	0.2
	40	1	1	570-50 23-40	50.0	40.0	50.0	11.4	23.0	10.0	55.0	30.0	17.0	0.2
60	40	1	1	570-60 23-40	60.0	40.0	60.0	11.4	23.0	10.0	60.0	30.0	17.0	0.4

Mini-Revolver für vier CoroTurn® SL Schneidköpfe





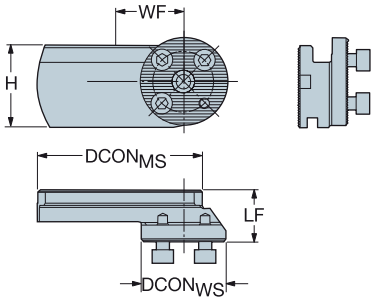
CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	LPR	LF	WF	OAW	OAH	BAR	NM	KG
40	32	1	1	570-4-32-40-050-RA	40.0	32.0	34.5	18.0	23.0	49.3	49.3	20	8.8	0.4

Ersatzteilliste siehe www.sandvik.coromant.com

H36 H5 H2

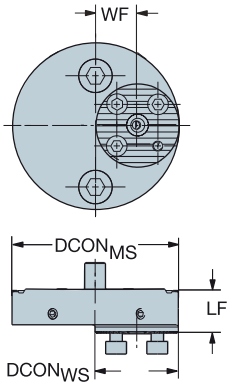
CoroTurn® SL QC für CoroTurn® SL





CZCMS	CZCWS	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	H	LF	WF	HF	NM	KG
80	40	570-80 23-40R/L	80.0	40.0	37.5	23.0	70.0	20.0	17.0	0.3





CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	H	LF	WF	BAR	NM	KG
80	40	1	1	570-80 20 20-40R	80.0	40.0	37.5	20.0	20.0	80	17.0	0.8
100	40	1	1	570-100 20 30-40R	100.0	40.0	37.5	20.0	30.0	80	17.0	1.1

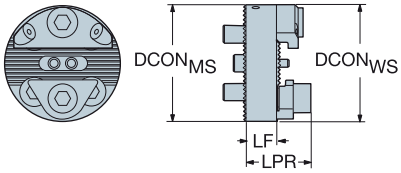
Ersatzteilliste siehe www.sandvik.coromant.com

R = Rechtsausführung, L = Linksausführung

H36 H5 H2

CoroTurn® SL QC für CoroTurn® SL

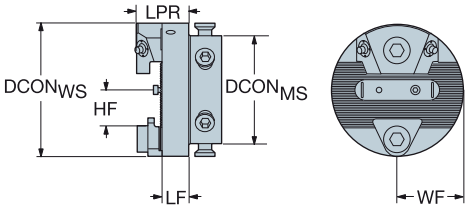




					Abmessungen, mm					
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	BAR	KG
32	32	1	2	SL-32 11-32-QC	32.0	32.0	19.5	11.0	70	0.1
40	32	1	2	SL-40 12-32-QC	40.0	32.0	21.8	12.0	70	0.1

570-80 für CoroTurn® SL



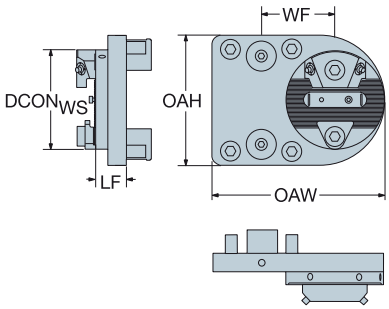


Umbau von 580-Kupplung zu CoroTurn® SL Schnellwechselfunktion

					Abmessungen, mm						
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LPR	LF	BAR	NM	KG
80	80	1	2	570-80 17-580-80	65.0	80.0	32.5	17.0	80	50.0	1.1

Bolt-On-Schnittstelle für CoroTurn® SL





Aufnahme passend für alle Bohrstangen ab 200 mm

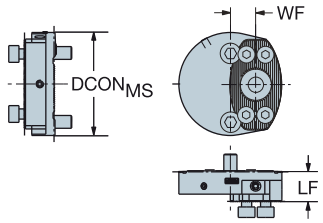
					Abmessungen, mm									
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{WS}$	B	H	LF	WF	OAW	OAH	BAR	NM	KG
122 x 105	80	1	1	570-80 200R	80.0	122.0	105.0	25.0	59.5	139.0	104.0	80	50.0	2.3

Ersatzteilliste siehe www.sandvik.coromant.com

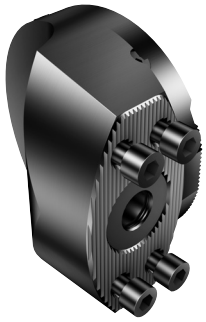
H36 H5 H2

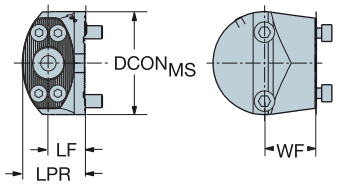
CoroTurn® SL QC für CoroTurn® SL70





					Abmessungen, mm						
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	H	LF	WF	BAR	NM	KG
80	70	1	1	**SL70-80 23-RG**	80.0	37.5	23.0	20.0	80	30.0	1.0





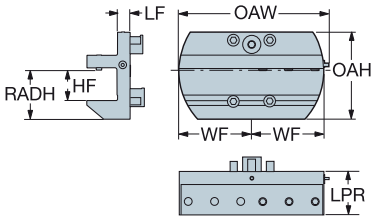
					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	H	LPR	LF	WF	BAR	NM	KG
80	70	1	1	**SL70-80 40-RF**	80.0	37.5	48.0	28.0	40.0	70	30.0	1.3

Ersatzteilliste siehe www.sandvik.coromant.com

H36 H5 H2

CoroTurn® SL für rechteckigen Schaft

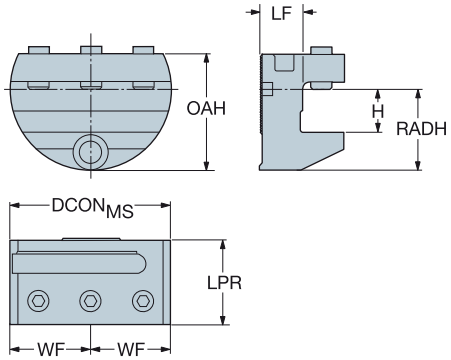




					Abmessungen, mm										
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	B	H	LPR	LF	WF	HF	OAW	OAH	RADH	BAR	KG
122 x 105	32 x 32	1	2	**570-200 3232-M**	122.0	105.0	55.0	23.0	97.4	32.0	205.0	115.0	60.0	80	8.6

CoroTurn® SL QC für rechteckigen Schaft





			Abmessungen, mm								
CZC_{MS}	CZC_{WS}	**Bestellnummer**	$DCON_{MS}$	H	LPR	LF	WF	HF	OAW	OAH	KG
80	20 x 20	**570-80 20 2020R**	80.0	37.5	40.0	20.0	38.5	20.0	77.0	56.0	0.7

Ersatzteilliste siehe www.sandvik.coromant.com

H36 H5 H2

Silent Tools®

Adapter mit Dämpfungsmechanismus

Anwendungsbereich

- Längsdrehen, Gewindedrehen und Einstechen
- Bei Anwendungen mit langen Überhängen (3–14×D) oder Vibrationsneigung

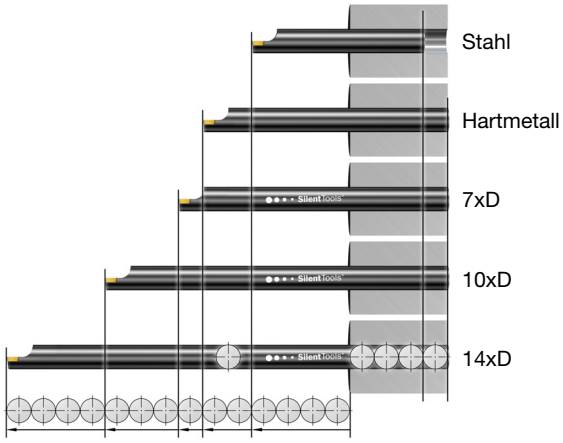


Minimierung von Vibrationen bei Überhängen über 3×D

Silent Tools Adapter minimieren Vibrationen durch ein Dämpfungssystem im Werkzeug und gewährleisten so eine hohe Produktivität und enge Toleranzen, sogar bei großen Überhängen.

Längsdrehen

Silent Tools Bohrstangen und Adapter ermöglichen außerdem eine gute Produktivität und enge Toleranzen, auch bei großen Überhängen von mehr als 3 x Bohrstangendurchmesser. Silent Tools Stahlbohrstangen und Adapter ermöglichen eine Bearbeitung bei einem Überhang von bis zu 10 x Bohrstangendurchmesser und unsere hartmetallverstärkten Bohrstangen gehen sogar noch höher bis zu einem Überhang von 14 x Bohrstangendurchmesser.



Kann für kundenspezifische Lösungen zum Drehen, Gewindedrehen und Einstechen mit CoroTurn SL Schneidköpfen kombiniert werden.



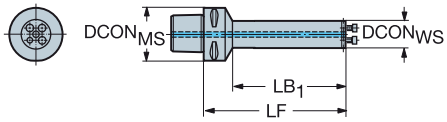
Das Dämpfungssystem besteht aus einem in zwei Kunststoffringen aufgehängten Dämpfungskörper



E5

Coromant Capto® schwingungsgedämpfter Adapter für CoroTurn® SL





SilentTools®

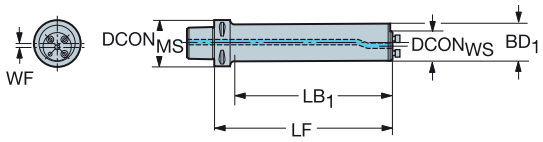
					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LB_1	LF	BAR	NM	KG
C3	16	3	3	C3-570-3C 16 082	32.0	16.0	63.4	82.0	70	2.0	0.2
	20	3	3	C3-570-3C 20 101	32.0	20.0	82.9	101.0	70	2.8	0.3
	25	3	3	C3-570-3C 25 125	32.0	25.0	107.6	125.0	70	3.7	0.6
		3	3	C3-570-3C 25 180	32.0	25.0	161.8	180.0	70	3.7	0.8
		3	1	C3-SL-3C 25 125	32.0	25.0	106.8	125.0	70	3.7	0.6
		3	1	C3-SL-3C 25 180	32.0	25.0	161.8	180.0	70	3.7	0.8
	32	3	1	C3-570-3C 32 133	32.0	32.0	133.0	133.0	70	8.8	1.0
		3	1	C3-570-3C 32 224	32.0	32.0	224.0	224.0	70	8.8	1.8
C4	16	3	3	C4-570-3C 16 088	40.0	16.0	63.3	88.0	70	2.0	0.4
	20	3	3	C4-570-3C 20 107	40.0	20.0	82.8	107.0	70	2.8	0.5
	25	3	3	C4-570-3C 25 132	40.0	25.0	108.5	132.0	70	3.7	0.8
		3	3	C4-570-3C 25 180	40.0	25.0	155.7	180.0	70	3.7	0.9
		3	1	C4-SL-3C 25 132	40.0	25.0	107.7	132.0	70	3.7	0.8
		3	1	C4-SL-3C 25 180	40.0	25.0	155.7	180.0	70	3.7	1.0
	32	3	1	C4-570-3C 32 154	40.0	32.0	131.4	154.0	70	8.8	0.0
		3	1	C4-570-3C 32 224	40.0	32.0	200.6	224.0	70	8.8	2.0
	40	3	1	C4-570-3C 40 173	40.0	40.0	173.0	173.0	70	17.0	1.7
		3	1	C4-570-3C 40 288	40.0	40.0	288.0	288.0	70	17.0	3.4
C5	16	3	3	C5-570-3C 16 085	50.0	16.0	58.5	85.0	70	2.0	0.5
	20	3	3	C5-570-3C 20 109	50.0	20.0	83.5	109.0	70	2.8	0.7
	25	3	3	C5-570-3C 25 133	50.0	25.0	107.7	133.0	70	3.7	1.0
		3	3	C5-570-3C 25 180	50.0	25.0	154.3	180.0	70	3.7	1.2
		3	3	C5-570-3C 25 230	50.0	25.0	201.0	230.0	70	3.7	1.4
		3	1	C5-SL-3C 25 133	50.0	25.0	106.6	133.0	70	3.7	1.0
		3	1	C5-SL-3C 25 180	50.0	25.0	154.3	180.0	70	3.7	1.2
		3	1	C5-SL-3C 25 230	50.0	25.0	200.5	230.0	70	3.7	1.4
	32	3	1	C5-570-3C 32 154	50.0	32.0	129.6	154.0	70	8.8	1.4
		3	1	C5-570-3C 32 224	50.0	32.0	199.3	224.0	70	8.8	1.8
		3	1	C5-570-3C 32 288	50.0	32.0	261.0	288.0	70	8.8	2.4
	40	3	1	C5-570-3C 40 194	50.0	40.0	170.7	194.0	70	17.0	2.2
		3	1	C5-570-3C 40 288	50.0	40.0	263.4	288.0	70	17.0	3.6
		3	1	C5-570-3C 40 368	50.0	40.0	344.5	368.0	70	17.0	4.2
C6	16	3	3	C6-570-3C 16 088	63.0	16.0	58.5	88.0	70	2.0	1.0
	20	3	3	C6-570-3C 20 108	63.0	20.0	78.5	108.0	70	2.8	1.0
	25	3	3	C6-570-3C 25 132	63.0	25.0	103.0	132.0	70	3.7	1.5
		3	3	C6-570-3C 25 180	63.0	25.0	146.8	180.0	70	3.7	1.6
		3	3	C6-570-3C 25 230	63.0	25.0	197.0	230.0	70	3.7	1.7
		3	1	C6-SL-3C 25 132	63.0	25.0	101.9	132.0	70	3.7	1.3
		3	1	C6-SL-3C 25 180	63.0	25.0	146.8	180.0	70	3.7	1.5
		3	1	C6-SL-3C 25 230	63.0	25.0	196.8	230.0	70	3.7	1.8
	32	3	1	C6-570-3C 32 159	63.0	32.0	129.8	159.0	70	8.8	1.8
		3	1	C6-570-3C 32 224	63.0	32.0	191.7	224.0	70	8.8	2.2
		3	1	C6-570-3C 32 288	63.0	32.0	257.8	288.0	70	8.8	2.7
	40	3	1	C6-570-3C 40 198	63.0	40.0	169.4	198.0	70	17.0	2.6
		3	1	C6-570-3C 40 288	63.0	40.0	257.1	288.0	70	17.0	3.9
		3	1	C6-570-3C 40 368	63.0	40.0	338.9	368.0	70	17.0	4.2
C8	25	3	3	C8-570-3C 25 147	80.0	25.0	107.6	147.0	70	3.7	2.3
		3	1	C8-SL-3C 25 147	80.0	25.0	106.6	147.0	70	3.7	2.5
	32	3	1	C8-570-3C 32 172	80.0	32.0	133.6	172.0	70	8.8	2.8
		3	1	C8-570-3C 32 224	80.0	32.0	184.5	224.0	70	8.8	3.6
	40	3	1	C8-570-3C 40 224	80.0	40.0	186.6	224.0	70	17.0	3.7
		3	1	C8-570-3C 40 288	80.0	40.0	246.5	288.0	70	17.0	5.2
		3	1	C8-570-3C 40 368	80.0	40.0	330.9	368.0	70	17.0	5.4

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung
CXSC=3 Für den Einsatz von Schneidköpfen mit axialer Kühlschmierstoffzufuhr
Ersatzteilliste siehe www.sandvik.coromant.com

E5 G1 H36 H5 H2

Coromant Capto® schwingungsgedämpfter Adapter für CoroTurn® SL





SilentTools®

CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	BD1	LB1	LF	WF	BAR	NM	KG
C5	40	3	1	C5-570-3C 50 223-40R/L	50.0	40.0	50.0	223.0	223.0	5.0	70	17.0	3.6
		3	1	C5-570-3C 50 368-40R/L	50.0	40.0	50.0	368.0	368.0	5.0	70	17.0	6.0
		3	1	C5-570-3C 50 468-40R/L	50.0	40.0	50.0	468.0	468.0	5.0	70	17.0	7.7
C6	40	3	1	C6-570-3C 50 247-40R/L	63.0	40.0	50.0	222.0	247.0	5.0	70	17.0	4.2
		3	1	C6-570-3C 50 368-40R/L	63.0	40.0	50.0	341.2	368.0	5.0	70	17.0	6.0
		3	1	C6-570-3C 50 468-40R/L	63.0	40.0	50.0	440.0	468.0	5.0	70	17.0	7.4
		3	1	C6-570-3C 60 295-40R/L	63.0	40.0	60.0	273.0	295.0	10.0	70	17.0	6.8
		3	1	C6-570-3C 60 448-40R/L	63.0	40.0	60.0	424.8	448.0	10.0	70	17.0	11.0
		3	1	C6-570-3C 60 568-40R/L	63.0	40.0	60.0	545.0	568.0	10.0	70	17.0	12.2
C8	40	3	1	C8-570-3C 50 297-40R/L	80.0	40.0	50.0	261.0	297.0	5.0	70	17.0	5.8
		3	1	C8-570-3C 50 368-40R/L	80.0	40.0	50.0	330.9	368.0	5.0	70	17.0	7.5
		3	1	C8-570-3C 50 468-40R/L	80.0	40.0	50.0	434.0	468.0	5.0	70	17.0	8.3
		3	1	C8-570-3C 60 355-40R/L	80.0	40.0	60.0	320.3	355.0	10.0	70	17.0	8.9
		3	1	C8-570-3C 60 448-40R/L	80.0	40.0	60.0	409.2	448.0	10.0	70	17.0	11.8
		3	1	C8-570-3C 60 568-40R/L	80.0	40.0	60.0	531.3	568.0	10.0	70	17.0	13.0

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung

R = Rechtsausführung, L = Linksausführung

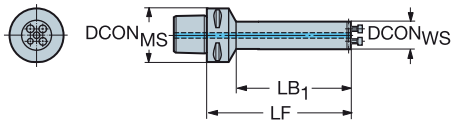
Ersatzteilliste siehe www.sandvik.coromant.com

E5 G1 H36 H5 H2

Coromant Capto® schwingungsgedämpfter Adapter für CoroTurn® SL

Zum Gewindedrehen und Einstechen

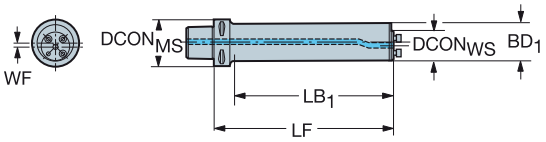




SilentTools®

CZCMS	CZCWS	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	LB1	LF	BAR	NM	KG
C4	40	120.0	3	1	C4-570-4C 40 120	40.0	40.0	120.0	120.0	70	17.0	1.4
C5	40	120.0	3	1	C5-570-4C 40 120	50.0	40.0	98.0	120.0	70	17.0	1.6
C6	40	94.0	3	1	C6-570-4C 40 120	63.0	40.0	94.0	120.0	70	17.0	1.9





SilentTools®

CZCMS	CZCWS	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	BD1	LB1	LF	WF	BAR	NM	KG
C5	40	150.0	3	1	C5-570-4C 50 150-40R/L	50.0	40.0	50.0	150.0	150.0	5.0	70	17.0	2.5
C6	40	150.0	3	1	C6-570-4C 50 150-40R/L	63.0	40.0	50.0	122.0	150.0	5.0	70	17.0	2.8
		180.0	3	1	C6-570-4C 60 180-40R/L	63.0	40.0	60.0	157.0	180.0	10.0	70	17.0	4.1
C8	40	147.0	3	1	C8-570-4C 60 180-40R/L	80.0	40.0	60.0	147.0	180.0	10.0	70	17.0	4.9

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung

Ersatzteilliste siehe www.sandvik.coromant.com

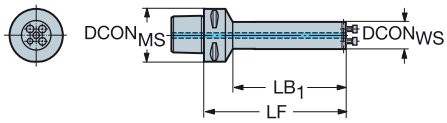
R = Rechtsausführung,
L = Linksausführung

E5 G1 H36 H5 H2

Coromant Capto® schwingungsgedämpfter Adapter mit CoroTurn® SL

Hartmetallverstärkte Bohrstange

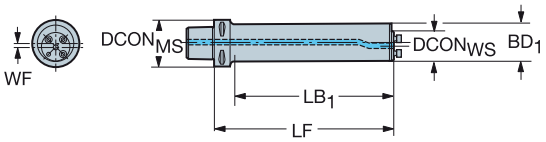




SilentTools®

CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	LB1	LF	BAR	NM	KG
C6	25	3	1	C6-SL-3C 25 280 CR-M	63.0	25.0	248.2	280.0	70	3.7	2.0
		3	3	C6-SL3C25280CR	63.0	25.0	245.0	280.0	70	3.7	2.0
	32	3	1	C6-SL3C32352CR	63.0	32.0	317.0	352.0	70	8.8	3.5
	40	3	1	C6-SL3C40448CR	63.0	40.0	416.0	448.0	70	17.0	5.5
C8	25	3	1	C8-SL-3C 25 280 CR-M	80.0	25.0	248.2	280.0	70	3.7	3.0
	32	3	1	C8-SL3C32352CR	80.0	32.0	317.0	352.0	70	8.8	4.5
	40	3	1	C8-SL3C40448CR	80.0	40.0	416.0	448.0	70	17.0	6.5





SilentTools®

CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	BD1	LB1	LF	WF	BAR	NM	KG
C8	40	3	1	C8-SL3C50568CR-40R/L	80.0	40.0	50.0	528.0	568.0	5.0	70	17.0	11.0
		3	1	C8-SL3C60688CR-40R/L	80.0	40.0	60.0	648.0	688.0	10.0	70	17.0	17.7

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung
CXSC=3 Für den Einsatz von Schneidköpfen mit axialer Kühlschmierstoffzufuhr

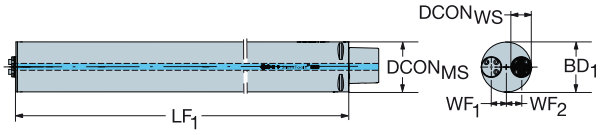
R = Rechtsausführung,
L = Linksausführung

Ersatzteilliste siehe www.sandvik.coromant.com

E5 G1 H36 H5 H2

Coromant Capto® schwingungsgedämpfter Adapter für CoroTurn® SL



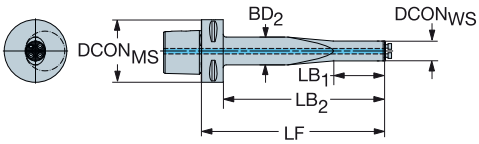


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Bohrstange für zwei CoroTurn® SL-Schneidköpfe

					Abmessungen, mm										
CZC_{MS}	CZC_{WS}	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	BD_1	LB_1	LF_1	LF_2	WF_1	WF_2	BAR	NM	KG
C8	40	3	1	C8-570-3C 80 608-40-2	80.0	40.0	80.0	608.0	608.0	608.0	20.0	20.0	70	17.0	20.6
		3	1	C8-570-3C80365-40-2	80.0	40.0	80.0	365.0	365.0	365.0	20.0	20.0	70	17.0	13.1
C10	40	3	1	C10-SL3C100968-40-2	100.0	40.0	100.0	968.0	968.0	968.0	30.0	30.0	70	17.0	58.0
		3	1	C10-SL3C80768-40-2	100.0	40.0	80.0	729.0	768.0	768.0	20.0	20.0	70	17.0	29.5
C8	40	3	1	C8-570-3C80768-40-2	80.0	40.0	80.0	768.0	768.0	768.0	20.0	20.0	70	17.0	28.2





●●●• SilentTools®

Elliptische Bohrstange

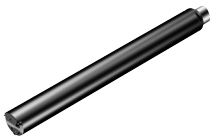
						Abmessungen, mm						
CZC_{MS}	CZC_{WS}	OHX	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LB_1	LF	BAR	NM	KG
C6	16	133.0	3	1	C6-SL-D 23E 133-16	63.0	16.0	46.0	133.0	70	2.0	1.0
	20	185.0	3	1	C6-SL-D 28E 185-20	63.0	20.0	52.0	185.0	70	2.8	1.2
	25	255.0	3	1	C6-SL-D 35E 230-25	63.0	25.0	64.0	230.0	70	3.7	1.9
	32	313.0	3	1	C6-SL-D 45E 313-32	63.0	32.0	102.0	313.0	70	8.8	3.6
	40	393.0	3	1	C6-SL-D 56E 393-40	63.0	40.0	124.0	393.0	70	17.0	5.7
C8	16	133.0	3	1	C8-SL-D 23E 133-16	80.0	16.0	46.0	133.0	70	2.0	2.2
	20	185.0	3	1	C8-SL-D 28E 185-20	80.0	20.0	52.0	185.0	70	2.8	2.4
	25	230.0	3	1	C8-SL-D 35E 230-25	80.0	25.0	64.0	230.0	70	3.7	3.2
	32	313.0	3	1	C8-SL-D 45E 313-32	80.0	32.0	102.0	313.0	70	8.8	4.2
	40	393.0	3	1	C8-SL-D 56E 393-40	80.0	40.0	124.0	393.0	70	17.0	6.6

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung
Ersatzteilliste siehe www.sandvik.coromant.com

E5 G1 H36 H5 H2

Coromant Capto® schwingungsgedämpfter Adapter für CoroTurn® SL QC

DSGN 1 2







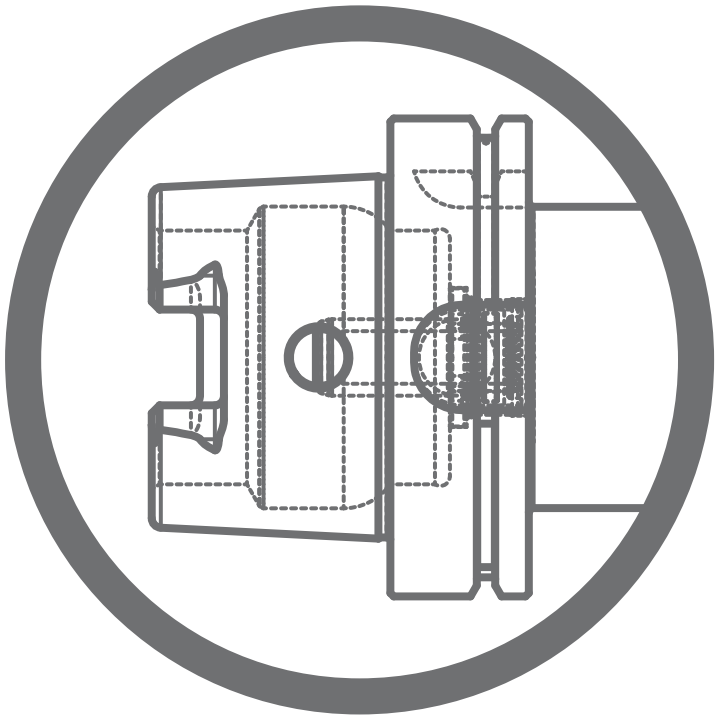
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CZC_{MS}	CZC_{WS}	CNSC	CXSC	DSGN	Bestellnummer	Abmessungen, mm $DCON_{MS}$	$DCON_{WS}$	LB_1	LF	BAR	NM	KG
C6	80	3	1	1	C6-570-3C 80 355	63.0	80.0	355.0	355.0	70	50.0	12.0
C8	80	3	1	1	C8-570-3C 80 475	80.0	80.0	475.0	475.0	70	50.0	17.1
C10	100/80	3	1	1	C10-570-3C100955-80	100.0	100.0	955.0	955.0	70	50.0	55.8
	80	3	1	2	C10-570-3C80755-80	100.0	80.0	714.0	755.0	70	50.0	29.0

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung
Ersatzteilliste siehe www.sandvik.coromant.com

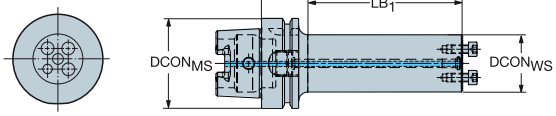
E5 G1 H36 H5 H2

Maschinenseitige Schnittstelle, HSK



HSK Adapter für CoroTurn® SL, schwingungsgedämpft

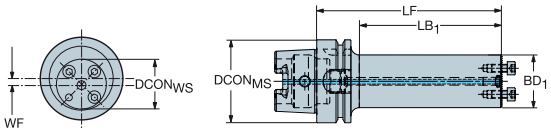




SilentTools®

CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	LB1	LF	BAR	NM	KG
63	32	1	1	HT06-SL32D-172	63.0	32.0	143.0	172.0	70	8.8	1.8
	40	1	1	HT06-SL40D-208	63.0	40.0	179.0	208.0	70	17.0	2.7
100	40	1	1	HT10-SL40D-208	100.0	40.0	176.0	208.0	70	17.0	4.0





SilentTools®

CZCMS	CZCWS	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	BD1	LB1	LF	WF	BAR	NM	KG
63	40	1	1	HT06-SL50D-268-40R	63.0	40.0	50.0	239.0	268.0	5.0	70	17.0	4.6
100	40	1	1	HT10-SL50D-268-40R	100.0	40.0	50.0	236.0	268.0	5.0	70	17.0	5.8
		1	1	HT10-SL60D-328-40R	100.0	40.0	60.0	296.0	328.0	10.0	70	17.0	8.7

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung

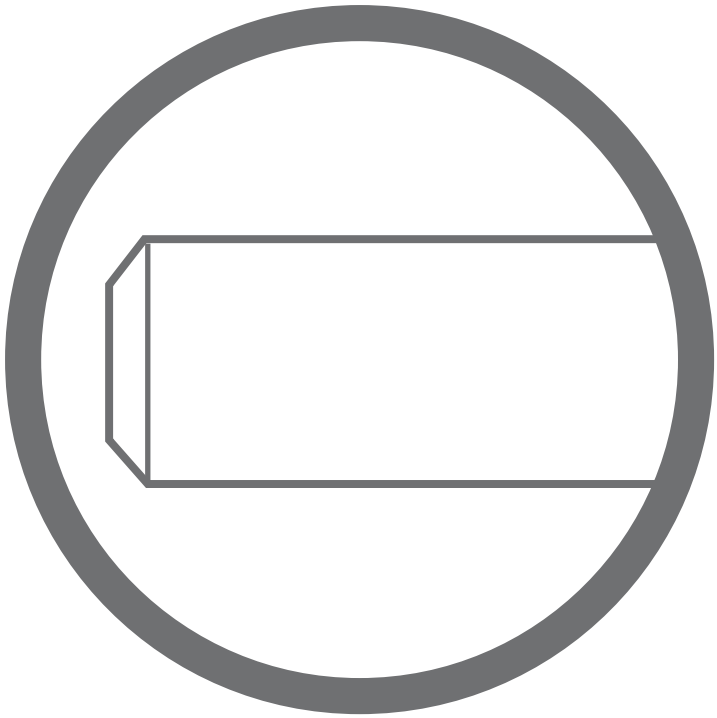
R = Rechtsausführung

Ersatzteilliste siehe www.sandvik.coromant.com

ISO 13399 H36

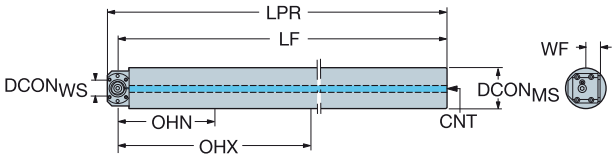
CNSC CXSC H5

Maschinenseitige Schnittstelle, Zylinderschaft



Zylinderschaft, schwingungsgedämpft für Coromant Capto®





SilentTools®

							Abmessungen, mm									
CZC_{MS}	CZC_{WS}	OHN	OHX	CNSC	CXSC	Bestellnummer	$DCON_{MS}$	$DCON_{WS}$	LB_1	LPR	LF	WF	CNT	BAR	NM	KG
80	C3	298.0	778.0	1	1	CU-3C801200-C3	80.0	32.0	1234.0	1234.0	1215.0	37.0	G 3/4-14	70	35.0	58.0
100	C3	378.0	978.0	1	1	CU-3C1001500-C3	100.0	32.0	1534.0	1534.0	1515.0	26.0	G 3/4-14	70	35.0	103.0
	C4	373.0	973.0	1	1	CU-3C1001500-C4	100.0	40.0	1544.0	1544.0	1520.0	41.0	G 3/4-14	70	50.0	90.0

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung
Ersatzteilliste siehe www.sandvik.coromant.com

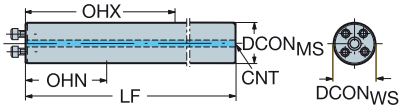
ISO 13399 H36

CNSC CXSC H5

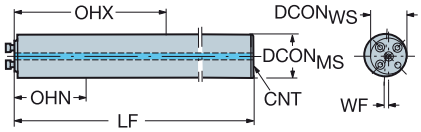
Zylinderschaft, schwingungsgedämpft für CoroTurn® SL



570-3C



570-3C..-40



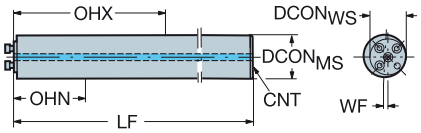
SilentTools®

CZC$_{MS}$	CZC$_{WS}$	OHN	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	LF	WF	CNT	BAR	NM	KG
16	16	55.0	92.0	1	3	570-3C 16 156	16.0	16.0	156.0	0.0	G 1/8-28	70	2.0	0.2
20	20	70.0	120.0	1	3	570-3C 20 200	20.0	20.0	200.0	0.0	G 1/4-19	70	2.8	0.4
25	25	88.0	158.0	1	3	570-3C 25 255	25.0	25.0	255.0	0.0	G 1/4-19	70	3.7	0.9
		155.0	230.0	1	3	570-3C 25 330	25.0	25.0	330.0	0.0	G 1/4-19	70	3.7	1.2
		88.0	158.0	1	1	SL-3C 25 255	25.0	25.0	255.0	0.0	G 1/4-19	70	3.7	0.9
		155.0	230.0	1	1	SL-3C 25 330	25.0	25.0	330.0	0.0	G 1/4-19	70	3.7	1.2
32	32	100.0	192.0	1	1	570-3C 32 320	32.0	32.0	320.0	0.0	G 3/8-19	70	8.8	1.9
		192.0	288.0	1	1	570-3C 32 416	32.0	32.0	416.0	0.0	G 3/8-19	70	8.8	2.6
40	40	128.0	248.0	1	1	570-3C 40 408	40.0	40.0	408.0	0.0	G 1/2-14	70	17.0	3.5
		248.0	368.0	1	1	570-3C 40 528	40.0	40.0	528.0	0.0	G 1/2-14	70	17.0	5.1
50	40	168.0	318.0	1	1	570-3C 50 518-40	50.0	40.0	518.0	5.0	G 1/2-14	70	17.0	7.3
		318.0	468.0	1	1	570-3C 50 668-40	50.0	40.0	668.0	5.0	G 1/2-14	70	17.0	9.3
60	40	208.0	388.0	1	1	570-3C 60 628-40	60.0	40.0	628.0	10.0	G 3/4-14	70	17.0	12.7
		388.0	568.0	1	1	570-3C 60 808-40	60.0	40.0	808.0	10.0	G 3/4-14	70	17.0	16.5

EasyFix für 16-25 mm

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung
CXSC=3 Für den Einsatz von Schneidköpfen mit axialer Kühlschmierstoffzufuhr





SilentTools®

Zum Gewindedrehen und Einstechen

CZC$_{MS}$	CZC$_{WS}$	OHN	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	LF	WF	CNT	BAR	NM	KG
40	40	80.0	128.0	1	1	570-4C 40 330	40.0	40.0	330.0	0.0	G 1/2-14	70	17.0	3.1
50	40	90.0	168.0	1	1	570-4C 50 430-40	50.0	40.0	430.0	5.0	G 1/2-14	70	17.0	6.3
60	40	90.0	208.0	1	1	570-4C 60 510-40	60.0	40.0	510.0	10.0	G 3/4-14	70	17.0	10.1

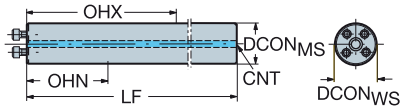
CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung
Ersatzteilliste siehe www.sandvik.coromant.com

H36 H5 H2

Zylinderschaft, schwingungsgedämpft für CoroTurn® SL

Hartmetallverstärkte Bohrstange





SilentTools®

CZC$_{MS}$	CZC$_{WS}$	OHN	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCON$_{MS}$	DCON$_{WS}$	LF	WF	CNT	BAR	NM	KG
16	16	96.0	140.0	1	3	570-3C 16 204 CR	16.0	16.0	204.0	0.0		70	2.0	0.4
20	20	120.0	180.0	1	3	570-3C 20 260 CR	20.0	20.0	260.0	0.0		70	2.8	0.8
25	25	230.0	280.0	1	3	570-3C 25 380 CR	25.0	25.0	380.0	0.0	G 1/8-28	70	3.7	6.3
		280.0	330.0	1	3	570-3C 25 430 CR	25.0	25.0	430.0	0.0	G 1/8-28	70	3.7	6.4
		225.0	280.0	1	1	SL-3C 25 380 CR	25.0	25.0	380.0	0.0	G 1/8-28	70	3.7	6.0
		275.0	330.0	1	1	SL-3C 25 430 CR	25.0	25.0	430.0	0.0	G 1/8-28	70	3.7	6.2
32	32	288.0	352.0	1	1	570-3C 32 480 CR	32.0	32.0	480.0	0.0	G 1/4-19	70	8.8	10.2
		352.0	416.0	1	1	570-3C 32 544 CR	32.0	32.0	544.0	0.0	G 1/4-19	70	8.8	8.0
40	40	368.0	448.0	1	1	570-3C 40 608 CR	40.0	40.0	608.0	0.0	G 3/8-19	70	17.0	11.0
		448.0	528.0	1	1	570-3C 40 688 CR	40.0	40.0	688.0	0.0	G 3/8-19	70	17.0	13.0
50	40	468.0	568.0	1	1	570-3C 50 760-40 CR	50.0	40.0	760.0	5.0	G 1/2-14	70	17.0	22.0
		568.0	668.0	1	1	570-3C 50 861-40 CR	50.0	40.0	861.0	5.0	G 1/2-14	70	17.0	22.5
60	40	688.0	808.0	1	1	570-3C 60 1040-40 CR	60.0	40.0	1040.0	10.0	G 3/4-14	70	17.0	25.7
		588.0	688.0	1	1	570-3C 60 920-40 CR	60.0	40.0	920.0	10.0	G 3/4-14	70	17.0	28.0

EasyFix für 16-25 mm

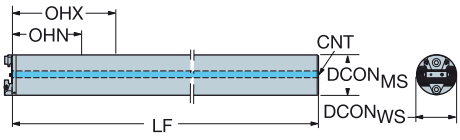
CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung
CXSC=3 Für den Einsatz von Schneidköpfen mit innerer Kühlschmierstoffzufuhr

Ersatzteilliste siehe www.sandvik.coromant.com

H36 H5 H2

Zylinderschaft schwingungsgedämpft für CoroTurn® SL QC



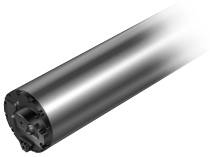


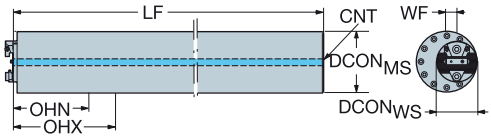
SilentTools®

CZCMS	CZCWS	OHN	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	LF	CNT	BAR	NM	KG
80	80	360.0	755.0	1	1	570-3C 80 1200	80.0	80.0	1200.0	G 3/4-14	70	50.0	43.4
		360.0	515.0	1	1	570-3C 80 880	80.0	80.0	880.0	G 3/4-14	70	50.0	31.3
100	100/80	415.0	655.0	1	1	570-3C 100 1100	100.0	100.0	1100.0	G 3/4-14	70	50.0	63.0
		415.0	955.0	1	1	570-3C 100 1500	100.0	100.0	1500.0	G 3/4-14	70	50.0	65.0

Hartmetallverstärkte Bohrstange

CZCMS	CZCWS	OHN	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	LF	CNT	BAR	NM	KG
80	80	755.0	916.0	1	1	570-3C 80 1240 CR	80.0	80.0	1240.0	G 3/4-14	70	50.0	40.0
		916.0	1076.0	1	1	570-3C 80 1400 CR	80.0	80.0	1400.0	G 3/4-14	70	50.0	80.0
100	100/80	955.0	1155.0	1	1	570-3C 100 1560 CR	100.0	100.0	1560.0	G 3/4-14	70	50.0	125.0
		1155.0	1355.0	1	1	570-3C 100 1760 CR	100.0	100.0	1760.0	G 3/4-14	70	50.0	150.0





SilentTools®

CZCMS	CZCWS	OHN	OHX	CNSC	CXSC	Bestellnummer	Abmessungen, mm DCONMS	DCONWS	LF	WF	CNT	BAR	NM	KG
120	80	795.0	1155.0	1	1	570-3C 120 1900R	120.0	80.0	1900.0	20.0	G 3/4-14	70	50.0	133.7
130	80	865.0	1255.0	1	1	570-3C 130 2000R	130.0	80.0	2000.0	25.0	G 3/4-14	70	50.0	188.0
140	80	935.0	1355.0	1	1	570-3C 140 2200R	140.0	80.0	2200.0	30.0	G 3/4-14	70	50.0	241.0
150	80	1005.0	1455.0	1	1	570-3C 150 2400R	150.0	80.0	2400.0	35.0	G 3/4-14	70	50.0	252.3
160	80	1075.0	1555.0	1	1	570-3C 160 2600R	160.0	80.0	2600.0	40.0	G 3/4-14	70	50.0	339.0
180	80	1215.0	1755.0	1	1	570-3C 180 2800R	180.0	80.0	2800.0	50.0	G 3/4-14	70	50.0	474.0
200	80	1355.0	1955.0	1	1	570-3C 200 3200R	200.0	80.0	3200.0	59.5	G 1"-11	70	50.0	728.0
220	80	1495.0	2155.0	1	1	570-3C 220 3450R	220.0	80.0	3450.0	70.0	G 1"-11	70	50.0	546.0
250	80	1705.0	2455.0	1	1	570-3C 250 4000R	250.0	80.0	4000.0	85.0	G 1"-11	70	50.0	980.1

CXSC=1 Für den Einsatz von Schneidköpfen mit Präzisionskühlung
Ersatzteilliste siehe www.sandvik.coromant.com

Für Bearbeitungen bei Überhängen von 16xD wenden Sie sich bitte an Ihren Sandvik Coromant Ansprechpartner

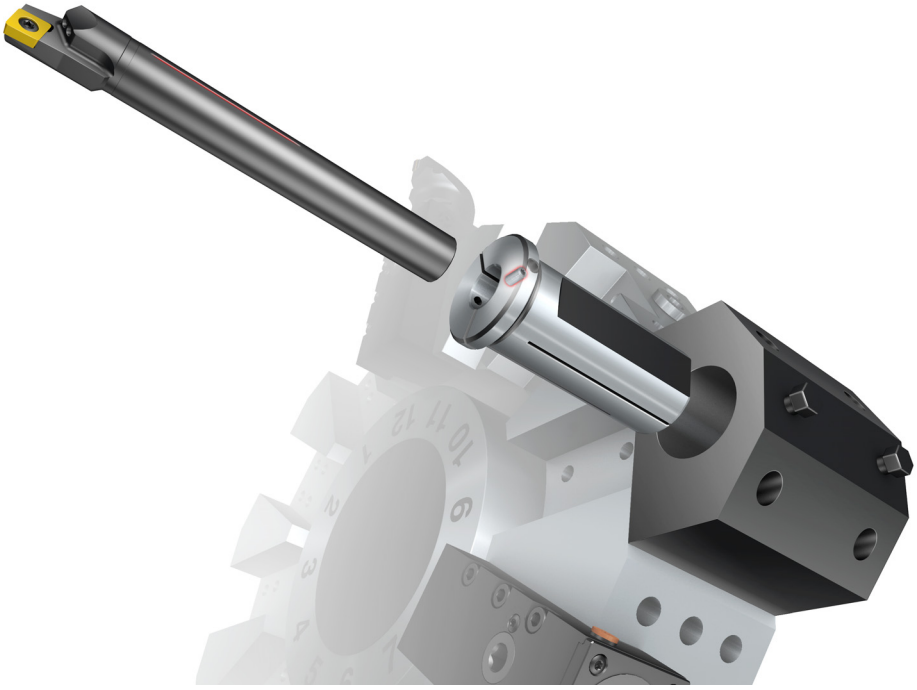
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Zubehör

Spannhülsen und Spannzangen	G2-G5
Anschlag für QS™ Werkzeugsystem	G6
Kühlschmierstoffverbindungen	G7-G8
Coromant Capto®	G9-G14
CoroTurn® SL	G18-G19
Drehmomentschlüssel und Bits	G20

EasyFix™

Spannaufnahmen für zylindrische Bohrstangen



Vorteile und Merkmale

- Schnelle Rüstzeit
- Einfache Handhabung
- Längere Standzeit
- Exzellente Oberflächengüte
- Korrekte Mittenhöhe und Position

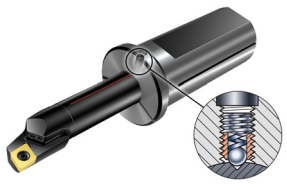
Präzisionskühlung

Die Nut in der zylindrischen Aufnahme ist metallisch gedichtet, so dass die Verwendung des vorhandenen Kühlschmierstoffsystems möglich ist. Die metallische Abdichtung sorgt für eine gute Zerspanungsleistung, auch bei Hochdruckkühlung.

- Silikondichtung für Kühlschmierstoffdrücke bis zu 20 bar (290 psi)
- Metalldichtung für Kühlschmierstoffdrücke bis zu 150 bar (2200 psi)

Stets korrekte Mittenhöhe

Eine Feder in der Spannaufnahme rastet in die Nut in der Bohrstange ein und sorgt bei jeder Werkzeugspannung für eine korrekte Mittenhöhe.

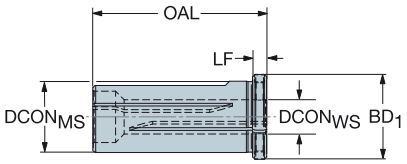


Zylindrische Spannaufnahme mit EasyFix™ Positionierung

ISO 9766

Metallisch gedichtet für innere Hochdruck-Kühlschmierstoffzufuhr





					Abmessungen, mm								
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	BD	H	LSC	OAL	LF	BAR	KG
16	5	1	1	**EF-16-05**	16	5	21	14	30.5	48	5	150	0.070
	6	1	1	**EF-16-06**	16	6	21	14	31.5	48	5	150	0.070
	8	1	1	**EF-16-08**	16	8	21	14	38.0	48	5	150	0.067
	10	1	1	**EF-16-10**	16	10	21	14	48.0	48	5	150	0.050
	12	1	1	**EF-16-12**	16	12	21	14	48.0	48	5	150	0.051
20	5	1	1	**EF-20-05**	20	5	25	18	30.5	55	5	150	0.120
	6	1	1	**EF-20-06**	20	6	25	18	31.5	55	5	150	0.118
	8	1	1	**EF-20-08**	20	8	25	18	38.0	55	5	150	0.115
	10	1	1	**EF-20-10**	20	10	25	18	48.0	55	5	150	0.109
	12	1	1	**EF-20-12**	20	12	25	18	55.0	55	5	150	0.099
	16	1	1	**EF-20-16**	20	16	25	18	55.0	55	5	150	0.066
25	5	1	1	**EF-25-05**	25	5	30	23	30.0	61	5	150	0.208
	6	1	1	**EF-25-06**	25	6	30	23	32.5	61	5	150	0.199
	8	1	1	**EF-25-08**	25	8	30	23	40.0	61	5	150	0.200
	10	1	1	**EF-25-10**	25	10	30	23	49.0	61	5	150	0.190
	16	1	1	**EF-25-16**	25	16	30	23	61.0	61	5	150	0.150
	12	1	1	**EF-25-12**	25	12	30	23	50.0	61	5	150	0.178
	20	1	1	**EF-25-20**	25	20	30	23	61.0	61	5	150	0.080
32	5	1	1	**EF-32-05**	32	5	36	30	30.5	65	5	150	0.344
	6	1	1	**EF-32-06**	32	6	36	30	36.5	65	5	150	0.345
	8	1	1	**EF-32-08**	32	8	36	30	39.0	65	5	150	0.340
	10	1	1	**EF-32-10**	32	10	36	30	49.5	65	5	150	0.350
	12	1	1	**EF-32-12**	32	12	36	30	50.5	65	5	150	0.332
	16	1	1	**EF-32-16**	32	16	36	30	52.5	65	5	150	0.299
	20	1	1	**EF-32-20**	32	20	36	30	65.0	65	5	150	0.269
	25	1	1	**EF-32-25**	32	25	36	30	65.0	65	5	150	0.120
40	5	1	1	**EF-40-05**	40	5	44	38	30.5	75	5	150	0.606
	6	1	1	**EF-40-06**	40	6	44	38	37.0	75	5	150	0.604
	8	1	1	**EF-40-08**	40	8	44	38	46.0	75	5	150	0.620
	10	1	1	**EF-40-10**	40	10	44	38	50.5	75	5	150	0.632
	12	1	1	**EF-40-12**	40	12	44	38	59.0	75	5	150	0.629
	16	1	1	**EF-40-16**	40	16	44	38	61.0	75	5	150	0.587
	20	1	1	**EF-40-20**	40	20	44	38	75.0	75	5	150	0.562
	25	1	1	**EF-40-25**	40	25	44	38	75.0	75	5	150	0.461

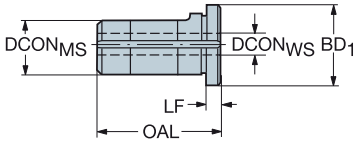

F20



H36

Zylindrische Spannaufnahme mit EasyFix™ Positionierung



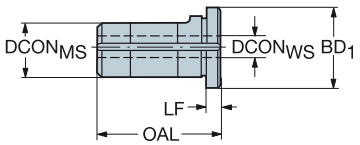


					Abmessungen, mm								
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	BD	H	LSC	OAL	LF	BAR	KG
32	20	1	1	**132L-3220085-B**	32	20	38	30	80.0	85	5	20	0.326
40	20	1	1	**132L-4020105-B**	40	20	46	38	100.0	105	5	20	0.758
	25	1	1	**132L-4025105-B**	40	25	46	38	100.0	105	5	20	0.620
50	20	1	1	**132L-5020125-B**	50	20	56	47	120.0	125	5	20	1.576
	25	1	1	**132L-5025125-B**	50	25	56	47	120.0	125	5	20	1.396

Die Nut für die EasyFix Spannaufnahme ist auf allen zylindrischen Bohrstangen Durchmesser 5-25 mm vorhanden.

Zylindrische Spannzange



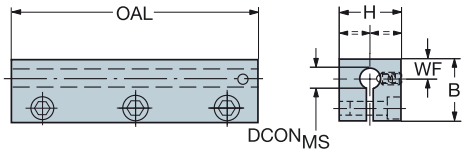


					Abmessungen, mm							
CZC_{MS}	CZC_{WS}	CNSC	CXSC	**Bestellnummer**	$DCON_{MS}$	$DCON_{WS}$	BD	LSC	OAL	LF	BAR	KG
40	32	1	1	**132L-40-32**	40	32	50	123.0	128	5	150	0.430
50	32	1	1	**132L-50-32**	50	32	60	123.0	128	5	150	1.100
	40	1	1	**132L-50-40**	50	40	60	155.0	160	5	150	0.840
60	32	1	1	**132L-60-32**	60	32	70	123.0	128	5	150	1.900
	40	1	1	**132L-60-40**	60	40	70	155.0	160	5	150	1.900
	50	1	1	**132L-60-50**	60	50	70	195.0	200	5	150	1.300

Schraubspannung (Kein EasyFix)

Vierkant-Spannaufnahme mit EasyFix™ Positionierung



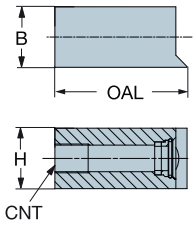


			Abmessungen, mm							
CZC_{MS}	CZC_{WS}	**Bestellnummer**	$DCON_{WS}$	B	H	LSC	OAL	WF	HF	KG
20 x 20	5	**131-2005-B**	5	20	20	80.0	80	5.5	10.0	0.232
	6	**131-2006-B**	6	20	20	80.0	80	6.0	10.0	0.228
	8	**131-2008-B**	8	20	20	80.0	80	7.0	10.0	0.218
	10	**131-2010-B**	10	20	20	80.0	80	7.5	10.0	0.201
25 x 25	12	**131-2512-B**	12	25	25	80.0	80	9.0	12.5	0.328
	16	**131-2516-B**	16	25	25	80.0	80	10.0	12.5	0.276
32 x 40	20	**131-3220-B**	20	40	32	100.0	100	12.0	16.0	0.752
	25	**131-3225-B**	25	40	32	100.0	100	14.5	16.0	0.630

ISO 13399

Anschlag für QS™ Werkzeugsystem

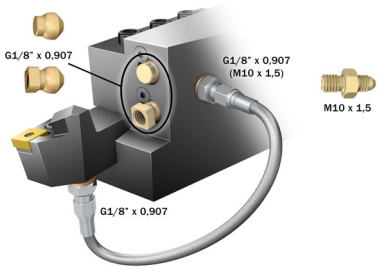


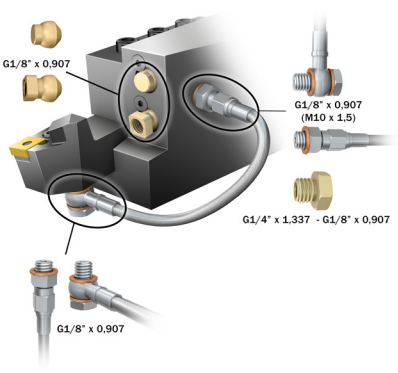


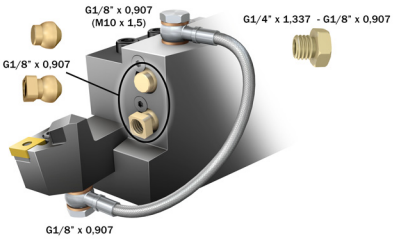
	Abmessungen, mm			
Bestellnummer	OAL	B	H	CNT
QS-2020HP	44.0	20.0	20.0	G1/8"
QS-2525HP	44.0	25.0	25.0	G1/8"

Kühlschmierstoffanschluss-Satz

Präzisionskühlung





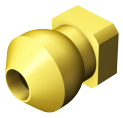


	Beidseitig gerader Anschluss			Hohlschraube zu geradem Anschluss			Beidseitiger Anschluss mit Hohlschrauben		
Rohrlänge, mm	Satz	Mitgelieferte Teile	St.	Satz	Mitgelieferte Teile	St.	Satz	Mitgelieferte Teile	St.
150	**5693 066-011**			**5693 067-011**			**5693 068-011**		
		5693 066-01[1)]	1		5693 067-01[1)]	1		5693 068-01[1)]	1
		5692 063-01	1		5692 063-01	1		5692 063-01	1
		5692 063-02	1		5692 063-02	1		5692 063-02	1
		5692 063-03	2		5692 063-03	1		5692 063-05	1
		5692 063-04	1		5692 063-05	1		5692 063-06	2
		5692 063-08	2		5692 063-06	1		5692 063-07	1
					5692 063-07	1		5692 063-08	4
					5692 063-08	3			
200	**5693 066-021**			**5693 067-021**			**5693 068-021**		
		5693 066-02[1)]	1		5693 067-02[1)]	1		5693 068-02[1)]	1
		5692 063-01	1		5692 063-01	1		5692 063-01	1
		5692 063-02	1		5692 063-02	1		5692 063-02	1
		5692 063-03	2		5692 063-03	1		5692 063-05	1
		5692 063-04	1		5692 063-05	1		5692 063-06	2
		5692 063-08	2		5692 063-06	1		5692 063-07	1
					5692 063-07	1		5692 063-08	4
					5692 063-08	3			
250	**5693 066-031**			**5693 067-031**			**5693 068-031**		
		5693 066-03[1)]	1		5693 067-03[1)]	1		5693 068-03[1)]	1
		5692 063-01	1		5692 063-01	1		5692 063-01	1
		5692 063-02	1		5692 063-02	1		5692 063-02	1
		5692 063-03	2		5692 063-03	1		5692 063-05	1
		5692 063-04	1		5692 063-05	1		5692 063-06	2
		5692 063-08	2		5692 063-06	1		5692 063-07	1
					5692 063-07	1		5692 063-08	4
					5692 063-08	3			
300	**5693 066-041**			**5693 067-041**			**5693 068-041**		
		5693 066-04[1)]	1		5693 067-04[1)]	1		5693 068-04[1)]	1
		5692 063-01	1		5692 063-01	1		5692 063-01	1
		5692 063-02	1		5692 063-02	1		5692 063-02	1
		5692 063-03	2		5692 063-03	1		5692 063-05	1
		5692 063-04	1		5692 063-05	1		5692 063-06	2
		5692 063-08	2		5692 063-06	1		5692 063-07	1
					5692 063-07	1		5692 063-08	4
					5692 063-08	3			

[1)] Schlauch. Kann nicht separat bestellt werden.

Andere Teile des Lieferumfangs können separat bestellt werden. Mindestbestellmenge ist 2 Stück.

Mitgelieferte Teile



VDI Kühlschmierstoff-stopfen G1/8"x 0.907

5692 063-01



VDI Kühlschmierstoff-Blindstopfen

5692 063-02



G1/8"x 0.907

5692 063-03



M10x1.5

5692 063-04



M10x1.5

5692 063-05



G1/8"x 0.907

5692 063-06



G1/4"x 1.337 - G1/8"x 0.907

5692 063-07

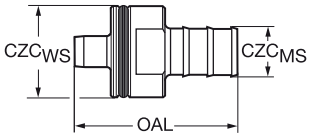


Scheibe (M10)

5692 063-08

INFORMATION:
Dieser Kühlschmierstoffanschluss-Satz ersetzt CoroTurn HP Rohre (sowie Rohr-Verlängerungsadapter 5692 067-01) 5693 065-01, 5693 065-02, 5693 065-03. "CoroTurn HP Anschlusssatz" (5692 070-01) ist noch lieferbar für ø 6 mm Kupfer- oder Stahlrohrverbindung mit Zubehör (5692 061-01) und (5692 062-01).

Kühlschmierstoffverbindungen

	Für Bohrstangen-durchmesser		Abmessungen, mm		
	$DCON_{MS}$	**Bestellnummer**	CZC_{MS}	CZC_{WS}	OAL
	6	**CS-060-054**	5.4	6.0	25.0
	8	**CS-080-066**	6.6	8.0	28.5
	10	**CS-100-086**	8.6	10.0	28.5
	12	**CS-120-086**	8.6	12.0	38.0
	16	**CS-160-137**	13.7	16.0	40.0
	20	**CS-200-137**	13.7	20.0	40.0
	25	**CS-250-137**	13.7	25.0	44.0

Coromant Capto®

Drei Systeme in einem

Anwendungsbereich

- Coromant Capto® ist in allen Maschinentypen einsetzbar:
- Drehzentren – Schnellwechselfunktion und Hochdruck-Kühlschmierstoffzufuhr.
- Multi-Task-Maschinen und Bearbeitungszentren - rotierende Spindelschnittstelle, modulare Werkzeugmontage und Schnellwechselfunktion.
- Coromant Capto® ist in sechs Größen erhältlich und bietet somit eine flexible Lösung für jeden Bedarf: C3-C10



Vorteile und Merkmale

- Flexible Lösung dank hoher Modularität
- Hohe Gesamtstabilität und -genauigkeit
- Minimaler Werkzeugbestand
- Reduzierte Rüstzeit
- Übertragung hoher Drehmomente
- Hohe Biegesteifigkeit
- Schnellwechselfunktion und automatischer Werkzeugwechsel
- Moderne Düsentechnologie für Prozesssicherheit, selbst bei niedrigen Drücken
- Kühlschmierstoffzufuhr durch das Werkzeug, von der Maschine zur Schneidkante
- Gewuchtet und konzentrisch
- Selbstzentrierend

Schnellwechsel

- Drehzentren
- Vertikal-Drehmaschinen

Coromant Capto® Spanneinheiten und angetriebene Werkzeughalter verringern Rüst- und Werkzeugwechselzeit für eine hohe Maschinenauslastung.

Integrierte Spindel

- Multi-Task-Maschinen
- Vertikal-Drehmaschinen
- Bearbeitungszentren mit Drehoption

Coromant Capto® integriert in der Spindel bietet zusätzliche Stabilität und Vielseitigkeit.

Modulares System

- Bearbeitungszentren
- Multi-Task-Maschinen
- Vertikal-Drehmaschinen

Coromant Capto® Schnittstellenadapter mit Verlängerungen und Reduzierungen ermöglichen die Zusammenstellung von Werkzeugen mit unterschiedlichen Längen und Ausführungen, ungeachtet der Maschinenschnittstelle.

Coromant Capto® Programm

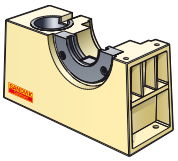
Das Coromant Capto Programm beinhaltet Schnittstellenadapter, Spanneinheiten, Werkzeughalter, integrierte Schneidwerkzeuge, Adapter und Spannfutter.



Montagevorrichtung

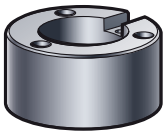
Vorrichtung
Bestellnummer:

391.500



Montagevorrichtung für Aufnahmehülsen
Bestellnummer:

391.501



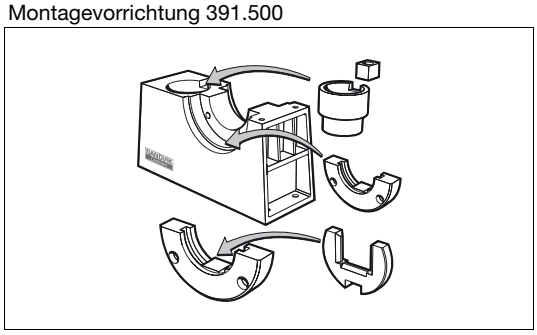
Bestellnummer	
	
Aufnahmehülse	**Haltertyp, Größe**
391.540-C3	Coromant Capto Größe C3
391.540-C4	Coromant Capto Größe C4
391.540-C5	Coromant Capto Größe C5
391.540-C6	Coromant Capto Größe C6
391.540-C8	Coromant Capto Größe C8
391.540-C10	Coromant Capto Größe C10
391.540-HA04	HSK 40 Form A/C
391.540-HA05	HSK 50 Form A/C
391.540-HA06	HSK 63 Form A/C
391.540-HA08	HSK 80 Form A/C
391.540-HA10	HSK 100 Form A/C
391.540-30	MAS-BT/CAT/ISO 30
391.540-40	MAS-BT/CAT/ISO 40
391.540-50	MAS-BT/CAT/ISO 50

Bestellnummer		
		
Flansch	**Zwischenring**	**Haltertyp, Größe**
391.510-140 50	391.530-C3	Coromant Capto Größe C3
391.510-140 50	391.530-C4	Coromant Capto Größe C4
391.510-140 50	391.530-C5	Coromant Capto Größe C5
391.510-140 50	391.530-C6	Coromant Capto Größe C6
391.510-140 50	391.530-C8	Coromant Capto Größe C8
	391.530-C10*	Coromant Capto Größe C10
391.510-HA04		HSK 40 Form A
391.510-HA05		HSK 50 Form A
391.510-HA06		HSK 63 Form A
391.510-HA08		HSK 80 Form A
391.510-HA10		HSK 100 Form A
391.510-HA12		HSK 125 Form A
391.510-55 30		MAS-BT 30
391.510-55 40		MAS-BT 40
391.510-55 50		MAS-BT 50
391.510-562-40		BIG-PLUS, MAS-BT 40
391.510-562-50		BIG-PLUS, MAS-BT 50
391.510-140 40		DIN 69871/40, ANSIB 5.50-40. ISO7388/1-40, CAT 40
391.510-140 50		DIN 69871/50, ANSIB 5.50-40. ISO7388/1-50, CAT 50
391.510-540 40		BIG-PLUS DIN69871/1-40, BIG-PLUS 7388/1-40, CAT 40
391.510-540 50		BIG-PLUS DIN69871/1-50, BIG-PLUS 7388/1-50, CAT 50
391.510-00 40		DIN 2080-40/NMTB 40
391.510-00 50		DIN 2080-50/NMTB 50
A391.510-45 40		ANSIB 5.50-2009, CAT-V 40-2009
A391.510-45 50		ANSIB 5.50-2009, CAT-V 50-2009
A391.510-545 40		BIG-PLUS ANSIB 5.50-2009, CAT-V 40-2009
A391.510-545 50		BIG-PLUS ANSIB 5.50-2009, CAT-V 50-2009

Hinweis: Schlüssel wird mit Aufnahmehülse geliefert.

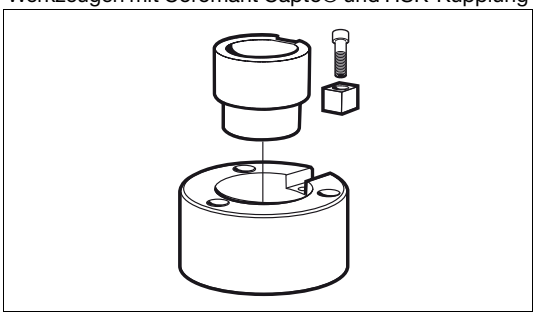
* Kombination Zwischenring und Flansch

Montagevorrichtung 391.500



Geeigneten Flansch, geeignete Ringe und Aufnahmehülse für zusammenzubauendes Werkzeug auswählen.

Montagevorrichtung 391.501 für Wartung von Werkzeugen mit Coromant Capto® und HSK-Kupplung



Geeignete Aufnahmehülse für Kupplung wählen. Die Montagevorrichtung sollte mit drei Sechskantschrauben an Bank befestigt werden (nicht mit Montagevorrichtung geliefert).

Werkzeugwagen für Coromant Capto®

Schnellwechselwerkzeuge



1. Stationshalter
2. Werkzeugstationen
3. Formgenaue Werkzeughalter - separat zu bestellen

Bestellnummer	Kit beinhaltet:		
CCW-KIT	TC-0	4 Stück	Werkzeugstationen
	TCC-2	4 Paar	Halterungen für Werkzeugstationen

Zur Bestellung eines kompletten Wagens 1 St. CCW-KIT + Werkzeughalter

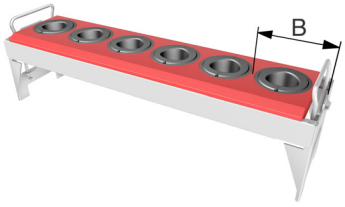
Werkzeugständer



Bestellnummer
BS-KIT

Zur Bestellung eines kompletten Werkzeugständers 1 St. BS-SATZ + formgenaue Werkzeughalter

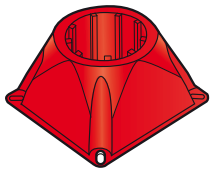
Formgenaue Werkzeughalter - separat zu bestellen

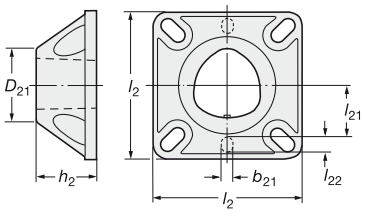


Bestellnummer	Breite (B)	Max. Anzahl an Kupplungsgrößen
C3-IC-1	58	C3 = 9
C4-IC-1	58	C4 = 9
C5-IC-1	65.5	C5 = 8
C6-IC-1	81.5	C6 = 6
C8-IC-1	105	C8 = 5
C10-IC-1	120	C10 = 4

Kassetten (Polygonsitz)

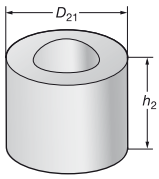
Coromant Capto®



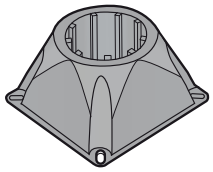


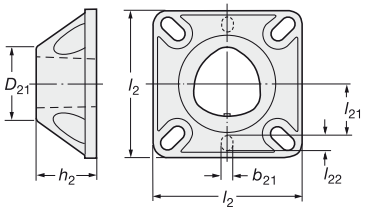
-4000
Speicherkassetten aus Kunststoff (rot)

-6000-B



Kassettenrohlinge aus Aluminium



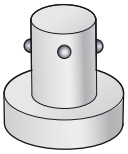


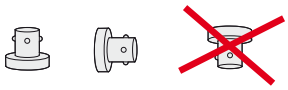
-5000
Hochwertiger Kunststoff für die Speicherung in der Maschine (schwarz)

Kupplungs-größe	Bestellnummer	Abmessungen, mm						Sämtliche Kunststoffkassetten entsprechen Lochkombination von 17 mm, 20 mm, 25 mm und 1''.
			b_{21}	D_{21}	h_2	l_2	l_{21}	
C3	**C3-C-4000**	-	32	26	65	-	-	Hochwertiger Kunststoff. Rote Farbe. Einsatz: – allein für vertikale Lagerung nach oben. – mit Mechanismus, Typ PL-01 für horizontale oder vertikale Position.
C4	**C4-C-4000**	6	50	39	74	26	8	
C5	**C5-C-4000**	6	50	39	74	26	8	
C6	**C6-C-4000**	8	80	63	116	41	10	
C8	**C8-C-4000**	8	80	63	116	41	10	
C4	**C4-C-5000**	6	50	39	74	26	8	Hochwertiger verstärkter schwarzer Kunststoff. Zur Speicherung in der Maschine mit Mechanismus AL-01.
C5	**C5-C-5000**	6	50	39	74	26	8	
C6	**C6-C-5000**	8	80	63	116	41	10	
C8	**C8-C-5000**	8	80	63	116	41	10	
C10	**C10-C-5000**	8	100	80	150	60	68	
C6	**C6-C-6000-B**	-	120	63	-	-	-	Kassettenrohlinge aus Aluminium für individuelle für AL- 01.
C8	**C8-C-6000-B**		120	63	-	-	-	
C10	**C10-C-6000-B**		138	80	-	-	-	

Verriegelungsmechanismus für Kassetten

-PL

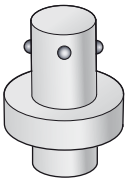


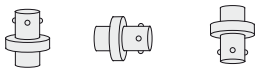


Passiver Schließmechanismus

Nicht für die nach unten gerichtete Lagerung!

-AL





Aktiver Schließmechanismus

Zur Speicherung in allen Positionen: vertikal, nach oben oder unten und horizontal.

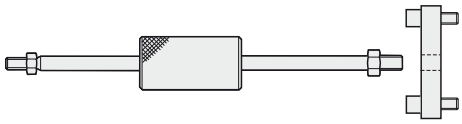
CZC	**Bestellnummer**	Zugkraft, N	
C4	**C4-PL-01**	55	Zentraler, passiver Feststellmechanismus. Feder-Spannsystem. Passt direkt in alle Kassetten des Typs 4000.
C5	**C5-PL-01**	120	
C6	**C6-PL-01**	150	
C8	**C8-PL-01**	240	

CZC	**Bestellnummer**	Empf. max. Werkzeug-gewicht, Kg	
C4	**C4-AL-01**	40	Aktiver Feststellmechanismus – mechanische Druck-Funktion. Passt direkt in alle Kassetten des Typs 5000/6000.
C5	**C5-AL-01**	60	
C6	**C6-AL-01**	75	
C8	**C8-AL-01**	110	
C10	**C10-AL-01**	150	

CZC	**Bestellnummer**	Empf. max. Werkzeug-gewicht, Kg	
C6	**C6-AL-02**	75	Aktiver Feststellmechanismus – mechanische Druck-Funktion. Passt direkt in alle Kassetten des Typs 5000/6000.
C8	**C8-AL-02**	110	

Montageteile

Entriegelungswerkzeug zur Demontage der Polygonbuchse an manuellen und automatischen Spanneinheiten



Entriegelungswerkzeug Abziehwerkzeug

Hinweis: Abziehwerkzeug auf gesonderte Bestellung.

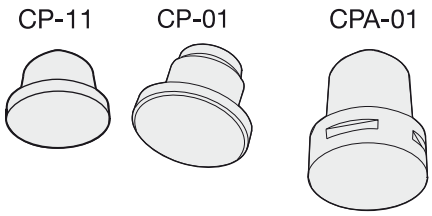
CZC	Bestellnummer
C3	CC-ET-01
C4	CC-ET-01
C5	CC-ET-02
C6	CC-ET-02
C8	CC-ET-02

Abziehwerkzeug zur Demontage der Polygonbuchse an Spanneinheiten. Kann in Verbindung mit CC-ET-01/02 verwendet werden



CZC	Bestellnummer	Ersatzteile	
		Zentrumschraube	Peripherieschraube
C3	C3-WDT-01M	3214 030-463	5512 040-03
C4	C4-WDT-02	3214 030-464	5512 040-04
C5	C5-WDT-02	3214 030-516	5512 040-05
C6	C6-WDT-02	3214 030-516	5512 040-06
C8	C8-WDT-02	3214 030-516	3212 010-511

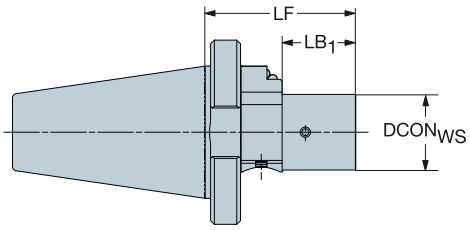
Abdeckstopfen



CZC	Bestellnummer		
	Manuell	Automatisch	Typ 3000
C3	C3-CP-01	-	C3-CP-11
C4	C4-CP-01	C4-CPA-01	C4-CP-11
C5	C5-CP-01	C5-CPA-01	C5-CP-11
C6	C6-CP-01	C6-CPA-01	-
C8	C8-CP-01	C8-CPA-01	-
C10	-	C10-CPA-01	-

Einheit zur Durchmesser-Voreinstellung



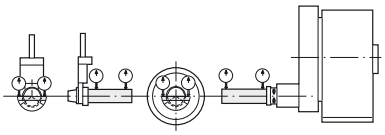


CZC_{MS}	CZC_{WS}	Bestellnummer	Abmessungen, mm					
			$DCON_{WS}$	LF	LB_1	BD_1	BD_2	KG
50.0	C3	C3-PMU-I50	32	75.0	36.0	32.0	97.5	3.02
	C4	C4-PMU-I50	40	80.0	39.0	40.0	97.5	3.21
	C5	C5-PMU-I50	50	90.0	45.0	50.0	97.5	3.60
	C6	C6-PMU-I50	63	107.0	56.0	63.0	97.5	4.42
	C8	C8-PMU-I50	80	127.0	60.0	80.0	97.5	5.80

Montageteile

Einstelllehren

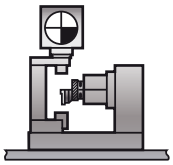
Prüfposition für Greifer zur Spindelausrichtung

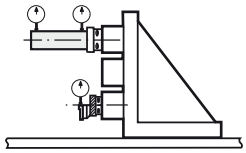


Das Coromant Capto® System garantiert hervorragende wiederholbare Genauigkeit, aber dies hilft nur, wenn die vielfältigen anderen Komponenten, die beim gesamten Bearbeitungsablauf wichtig sind, ebenfalls genau und richtig eingestellt sind.

Coromant bietet daher eine Vielzahl von Messmitteln zum Axial- und Zentrumsmessen für alle Kupplungsgrößen an, deren Verwendung auch dringend zum Einstellen der wichtigsten Parameter empfohlen wird, wie z.B.:

Zentrumslinie des Werkzeuges





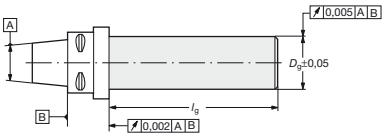
- Die Zentrumslinie des Werkzeugs
- Spindelausrichtung
- Prüfposition des Werkzeugs für Greifer
- Werkzeug-Mittenhöhe und Schneidkantenposition (f1 und l1 Abmessungen). Meßlehren können in einer Voreinstellvorrichtung verwendet werden
- Teilevorrichtung

Spindelausrichtung

Geometrische Kontrolle der Teilevorrichtungen

Lehre zur Spindelausrichtung

Einstelllehren MAS-11

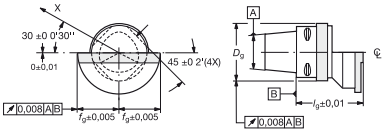


Kupplungs-größe	Bestellnummer	Abmessungen, mm D_g	l_g
C3	**C3-MAS-11**	25	160
C4	**C4-MAS-11**	25	160
C5	**C5-MAS-11**	32	210
C6	**C6-MAS-11**	40	315
C8	**C8-MAS-11**	40	315
C10	**C10-MAS-11**	60	420

Lehre zum Zentrumsmessen

Einstelllehren MAS-01

(Polygon) Greifernut



Kupplungs-größe	Bestellnummer	Abmessungen, mm f_g	l_g	D_g
C3	**C3-MAS-01**	22	40	34
C4	**C4-MAS-01**	27	50	42
C5	**C5-MAS-01**	35	60	52
C6	**C6-MAS-01**	45	65	65
C8	**C8-MAS-01**	55	80	82
C10	**C10-MAS-01**	65	100	102

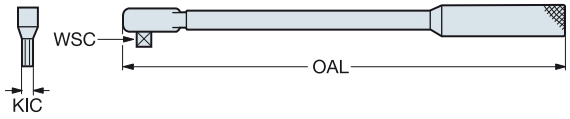
Lehre zum Zentrumsmessen

Kupplungs-größe	Bestellnummer	Abmessungen, mm l_g	D_g
C4	**C4-MAS-25 140**	140	25
C5	**C5-MAS-32 145**	145	32
C6	**C6-MAS-40 180**	180	40
C8	**C8-MAS-40 240**	240	40

Drehmomentschlüssel

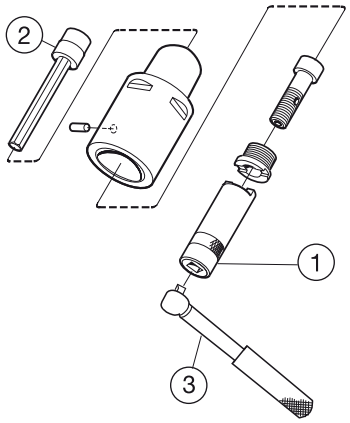
Coromant Capto®

Drehmomentschlüssel für manuelle Spanneinheiten, Schnellwechsel



	Drehmomentschlüssel	Abmessungen, mm			Schlüssel Statische Einheit		Angetriebene Einheit	
CZC	Bestellnummer	Drehmomentbereich, Nm	WSC	OAL	Bestellnummer	KIC	Bestellnummer	KIC
C3	C-TK-01M	20-100	1/2"	400	5680 035-14	8	5680 035-17	5
C4	C-TK-01M	20-100	1/2"	400	5680 035-06	10	5680 035-14	8
C5	C-TK-01M	20-100	1/2"	400	5680 035-07	12	5680 035-06	10
C6	C-TK-01M	20-100	1/2"	400	5680 035-07	12	5680 035-07	12
C8	C-TK-02	40-200	1/2"	520	5680 035-07	12		
C10	C-TK-03	60-300	1/2"	620	5680 035-10	17		

Drehmomentschlüssel für modulare Werkzeuge, Spannung mittels Zugstange



	3. Drehmomentschlüssel	Abmessungen, mm			2. Verlängerungsschlüssel (mm)		1. Steckschlüssel für Gewindering
CZC	Bestellnummer	Drehmomentbereich, Nm	WSC	OAL	Bestellnummer	KIC	Bestellnummer
C3	C-TK-02	40-200	1/2"	345	5680 015-05	8	5680 065-13
C4	C-TK-02	40-200	1/2"	345	5680 015-05	8	5680 065-10
C5	C-TK-02	40-200	1/2"	345	5680 015-01	10	5680 065-11
C6	C-TK-02	40-200	1/2"	345	5680 015-02	14	5680 065-12
C8	C-TK-02	40-200	1/2"	440	5680 015-02	14	5680 065-12
C10	C-TK-04	80-400	3/4"	683	5680 015-06	17	5680 065-14

Zur Kalibrierung gemäß ISO 6789, Genauigkeit innerhalb 4%

Drehmomentschlüssel

Empfehlungen für Anzugsmoment

Coromant Capto®-Anzugsmoment::

Manuelle Spanneinheiten, Typ 2000 und 3000

CZC	Dreh-moment Nm
C3	35
C4	50
C5	70

Coromant Capto®-Anzugsmoment:

Manuelle Spanneinheiten und angetriebene Werkzeughalter mit Exzenter-Mechanismus

CZC	Dreh-moment Nm
C3	35
C4	50
C5	70
C6	90
C8	130
C10	285

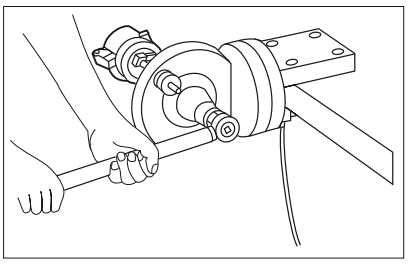
Coromant Capto®, erforderlicher Kühlschmierstoffdruck:

Hydraulisch betriebene Spanneinheiten, Typ 5000

CZC	**Spannsystem** Druck, bar	**Auswurf** Druck, bar
C4	100	100
C5	80	80
C6	80	80
C8	80	80
C10	80	80

Erforderlicher Ölfluss für alle Beispiele: 6 l/min

Coromant Capto® Grundhalter



Spannung mittels Zentrumschraube

CZC	Dreh-moment Nm
C3	45
C4	55
C5	95
C6	170
C8	170
C10	380

Werkzeug zur Einstellung der Zentrumshöhe

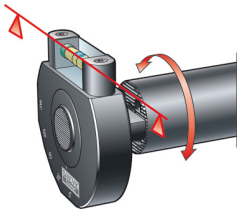
Das neue Einstellwerkzeug kann zur Einstellung der korrekten Schneidkanten-Mittenhöhe bei zylindrischen CoroTurn® SL Bohrstangen verwendet werden.

Anleitung zum korrekten Einsatz:

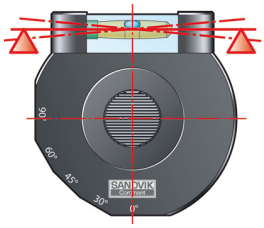
- Bringen Sie das Einstellwerkzeug an die Verzahnung der zylindrischen Bohrstangen an
- Drehen Sie die Bohrstange in die richtige Position
- Wenn die Libelle sich innerhalb der Begrenzungsanzeige befindet, ist die Bohrstange korrekt eingestellt und kann eingesetzt werden

Mit dem leicht zu bedienenden Einstellwerkzeug lassen sich große Bohrstangen ab 25 mm (.984 Zoll) ganz einfach und schnell korrekt einstellen. Das Werkzeug kann auch für Bohrstangen in Multi-Task-Maschinen verwendet werden.

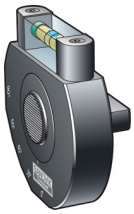
Bestellnummer: SL-CHS-01

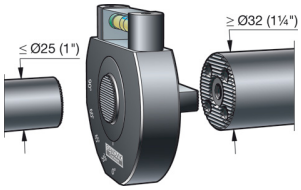


Einsetzen des Werkzeugs in die Verzahnung der Bohrstange



Drehen der Bohrstange zur Erzielung der richtigen Mittenhöhe





Wenn sich die Libelle innerhalb der Begrenzungsanzeige befindet, ist die Bohrstange korrekt justiert.

Abdeckplatte



Zubehör (separat zu bestellen)

CZC_{WS}	Bestellnummer
25	SL25-CP
32	SL32-CP
40	SL40-CP

Zubehör

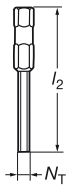
Informationen zum Drehmoment für CoroTurn® SL Adapter





Größe	Einsatz	Schlüsselgröße	Drehmomentschlüssel	Drehmomentwert Nm
16	**5680 111-01**	3/32"	**5680 105-02**	2.0 Nm
20	**5680 111-01**	7/64"	**5680 105-02**	2.8 Nm
25	**5680 110-01**	3mm	**5680 105-05**	3.7 Nm
32	**5680 110-01**	4mm	**5680 105-06**	8.8 Nm
40	**5680 110-01**	5mm	**5680 099-01**	17 Nm
70	**5680 035-11**	6mm	**C-TK-01M**	30 Nm

Sechskantbits





Einsatz	OAL		Box, metrisch N_T	Box, Zoll N_T
	mm	Zoll	mm	Zoll
5680 110-01	50	1.969	1.5, 2.0, 2.5, 3.0, 4.0, 5.0, 6.0	
5680 111-01	50	1.969		1/16”, 5/64”, 3/32”, 7/64”, 1/8”, 9/64”, 5/32”, 3/16”, 7/32”, 1/4”

Zubehör

Information

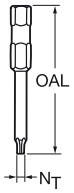
Für beste Werkzeugperformance, insbesondere beim Abstechen und Einstechen, ist stets das korrekte Anzugsmoment für die Wendeschneidplatte zu wählen.
Das Sandvik Coromant Programm bietet vier metrische Drehmomentschlüssel mit Bits für verschiedene Torx Plus Größen zur Auswahl.

5680 105-01
5680 105-02
5680 105-03
5680 105-04



5680 105-05
5680 105-06
5680 105-07
5680 105-08





Drehmoment-schlüssel	Drehmomentbereich Nm	Zuführ-halter
5680 105-01	0.3 - 1.2	Gerade
5680 105-02	1.2 - 3.0	Gerade
5680 105-05	3.0 - 6.0	Gewinkelt
5680 105-06	4.0 - 8.8	Gewinkelt

Einsatz	OAL mm	N_T Torx Plus
5680 084-01	50	8IP
5680 084-02	50	15IP
5680 084-03	89	15IP
5680 084-04	50	7IP
5680 084-05	50	9IP
5680 084-06	50	10IP
5680 084-07	50	20IP
5680 084-08	89	20IP
5680 084-09	89	25IP
5680 084-10	89	30IP
5680 084-11	50	6IP
5680 084-12	80	27IP
5680 084-13	35	50IP

Einsatz	OAL mm	N_T Torx Plus
5680 084-14	50	30IP
5680 084-15	25	15IP
5680 084-16	25	30IP
5680 084-17	25	6IP
5680 084-18	25	7IP
5680 084-19	25	8IP
5680 084-20	25	9IP
5680 084-21	25	10IP
5680 084-22	25	20IP
5680 084-23	25	25IP
5680 083-01	25	HEX3
5680 083-04	50	HEX2,5

Allgemeine Informationen

CoroTurn® SL

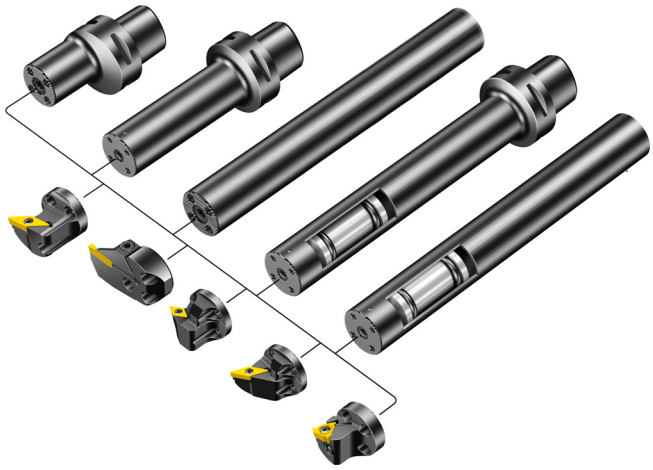
Modulares System von Adaptern mit austauschbaren Schneidköpfen

B

Anwendungsbereich

- Zum Innen- und Außendrehen, Einstechen sowie Gewindedrehen
- Perfekt in Kombination mit Silent Tools™ schwingungsgedämpften Bohrstangen für Bearbeitungen mit langen Überhängen und Vibrationsneigung
- Für alle Werkstoffgruppen

C



Vorteile und Merkmale

- Die geniale gezahnte SL-Schnittstelle (SL=Serration Lock) ist extrem robust und erlaubt die Zusammenstellung zahlreicher Werkzeugkombinationen aus einem minimalen Bestand an Adaptern und Einsätzen
- Adapter sind sowohl für die Innen- als auch Außenbearbeitung verfügbar
- Die Hochpräzisionsdüsen an den Schneidkanten leiten den Kühlschmierstoff genau dahin, wo er gebraucht wird und sorgen somit für einen guten Spanbruch und lange Standzeiten
- Werkzeugverschleiß tritt hauptsächlich am auswechselbaren Schneidkopf auf und verlängert so die Standzeit des Adapters
- Schnellwechsel mit Coromant Capto®
- Adapter mit Innenkühlung für effiziente Kühlmittelzufuhr

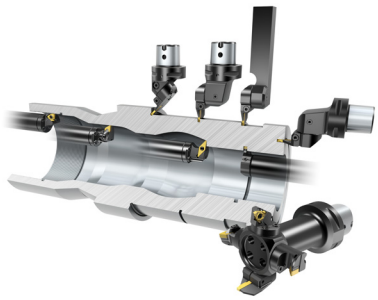
D

E

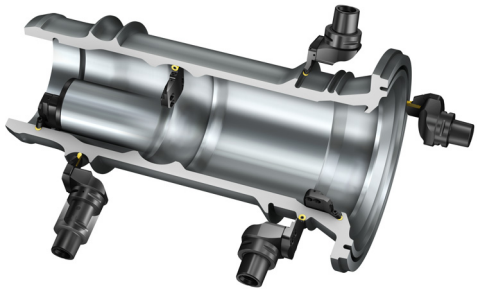
CoroTurn® SL besteht aus vier unterschiedlichen Systemen:

F

1. Schneidköpfe, Schaftwerkzeuge und Adapter



2. CoroTurn SL70 zum Profildrehen und Auskammern



3. Schnellwechsel für große Bohrungen



4. Schnellwechsel für kleine Bohrungen



G

H



F2

SANDVIK Coromant

Keramik, CBN, PKD

Als Wendeschneidplatten mit negativer und positiver Grundform erhältlich

Kubisches Bornitrid (CBN)

Einzigartige CBN-Sortenreihe zum Hartdrehen (HPT) mit Werkstoffen, die für höchste Leistung in ihrem jeweiligen Anwendungsbereich optimiert sind.

T-Max® P
CoroTurn® 107
CoroTurn® TR



Keramik

Die Keramiksortenserie umfasst Lösungen für die Bearbeitung von Gusseisen, warmfesten Superlegierungen und gehärteten Werkstoffen.

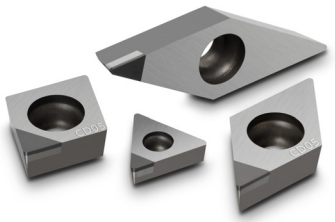
T-Max®



Polykristalliner Diamant (PKD)

Hohe Effizienz bei der Bearbeitung von NE-Werkstoffen.

CoroTurn® 107
T-Max®



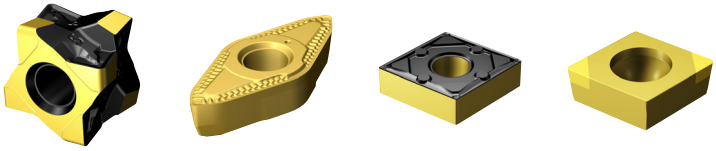
Wiper

Wendeschneidplatten für gesteigerte Produktivität

B

Für gesteigerte Vorschubraten ohne Auswirkung auf Oberflächengüte

TECHNOLOGY Wiper



Wiper

Die Eckenradiusausführung der Wiper-Wendeschneidplatte erlaubt eine Bearbeitung mit deutlich höheren Vorschüben ohne Beeinträchtigung der Oberflächengüte oder Spanbruchfähigkeit.

C

- Doppelter Vorschub – gleich hohe Oberflächengüte
- Gleicher Vorschub – doppelt so hohe Oberflächengüte

D

iLock™

Vermeidung von Wendeschneidplattenbewegung für verbesserte Prozessperformance

E

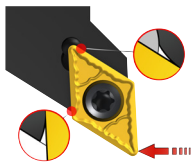
Anwendungsbereich

- Hohe Maßgenauigkeit
- Lange Standzeit
- Gute Spankontrolle

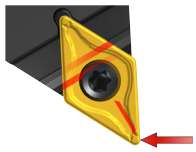
F

Werkzeuge mit iLock-Design verfügen über Wendeschneidplatten mit Prismen an der Unterseite, die in das Führungsprofil der Zwischenlage greifen, und so für eine extrem sichere Aufspannung sorgen. So werden Auswirkungen von Schnittkräften auf die Position des Werkzeugs verhindert.

iLock®
ingenious locking interface



Schnittkräfte verursachen Mikrobewegungen der Wendeschneidplatte im Plattensitz.



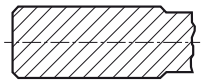
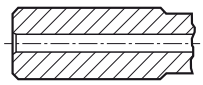
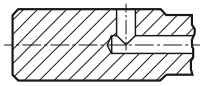
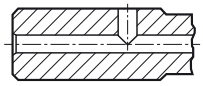
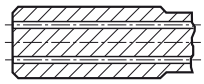
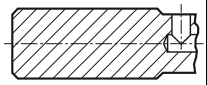
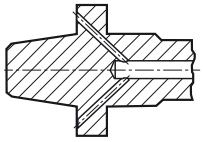
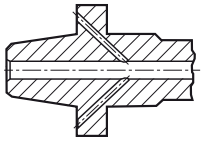
Durch das prismatische Führungssystem von CoroTurn® TR wird die Wendeschneidplatte sicher fixiert.

G

H

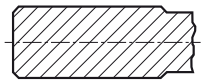
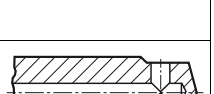
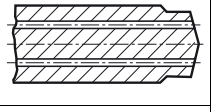
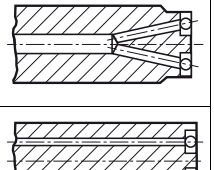
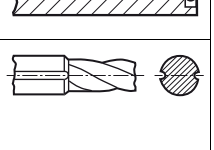
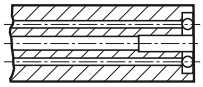
CNSC

Kühlschmierstoffeintritt

Code	Bezeichnung	Bild
0	Ohne Kühlschmierstoff	
1	Axial konzentrischer Eintritt	
2	Radialer Eintritt	
3	Axial konzentrischer und radialer Eintritt	
4	Axial konzentrischer Eintritt am Lochkreis	
5	Radialer Eintritt vor Adapter	
6	Dezentral über Flansch	
7	Dezentral über Flansch und axial	
8	Dezentral über Ausgang auf dem Schaft	

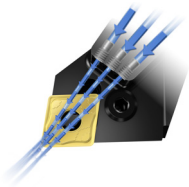
CXSC

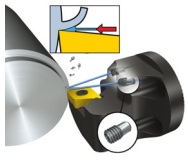
Kühlschmierstoffaustritt

Code	Bezeichnung	Bild
0	Kein Kühlschmierstoff-austritt	
1	Axial konzentrischer Austritt	
2	Radialer Austritt	
3	Axial geneigter Austritt	
4	Axial konzentrisch am Lochkreis	
5	Axial geneigter Austritt mit Düse, verstellbar	
6	Dezentraler Austritt mit Düse, verstellbar	
7	Dezentral über Ausgang auf dem Schaft	
8	Axialer oder dezentraler Austritt mit Düse, verstellbar	

Präzisionskühlung
Halter mit Düsen konzipiert für zielgerichtete Kühlschmierstoffzufuhr

Für Spankontrolle, Prozesssicherheit und verlängerte Standzeit





Für Kühlschmierstoffdruck bis 275 bar (4000 psi) ausgelegt

Die festen, voreingestellten Präzisionsdüsen von CoroTurn® HP erzeugen laminare Kühlschmierstoffstrahlen, die mit hoher Geschwindigkeit an die richtige Stelle der wirksamen Schneidkante gelenkt werden. Die Präzision und die Eigenschaften dieser Strahlen machen den Unterschied hinsichtlich Spankontrolle und Prozesssicherheit aus. Die positiven Auswirkungen machen sich bereits bei niedrigem Kühlschmierstoffdruck bemerkbar. Aber je höher der Druck ist, desto anspruchsvollere Werkstoffe können erfolgreich zerspant werden.

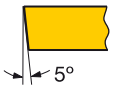
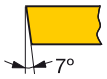
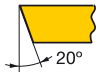
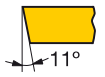
Wendeschneidplatten für die allgemeine Drehbearbeitung

C	N	M	G	12	04	08	–			–	PF
1	2	3	4	5	6	7		8	9		12

1 Wendeschneidplattenform

C		D	
K		R	
S		T	
V		W	

2 Freiwinkel an der Hauptschneide

B		C	
E		N	
P		O	Sonstige Freiwinkel

3 Toleranzen

Klasse	S	IC / W1
G	±0.13	±0.025
M	±0.13	±0.05 – ±0.15[1)]
U	±0.13	±0.08 – ±0.25[1)]
E	±0.025	±0.025

[1)]Variiert je nach Größe von IC. Siehe unten.





Einbeschriebener Kreis IC mm	Toleranzklasse M	U
3.97 5.0 5.56 6.0 6.35 8.0 9.525 10.0	±0.05	±0.08
12.0 12.7	±0.08	±0.13
15.875 16.0 19.05 20.0	±0.10	±0.18
25.0 25.4	±0.13	±0.25
31.75 32.0	±0.15	±0.25







Bei positiven Wendeschneidplatten steht *iC* für einbeschriebener Kreis.
Siehe Schneidkantenzustand F. (Abbildung 8).

4 Wendeschneidplattentyp

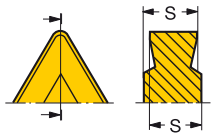
A		Q	
G		R	
M		T	
N		W	
P		X	 Sonder-ausführung

5 Wendeschneidplattengröße

C	D	R	S	T	V	W
						
06 09 12 16 19 25	06 07 11 13 15	05 08 09 10 12 15 16 19 20 25 31 32	09 12 15 19 25	05 06 11 16 22 27 33	11 13 16 22	02 04 06 08

Wendeschneidplatten für die allgemeine Drehbearbeitung

6 Wendeschneidplattendicke, S mm



01	S = 1.59
T1	S = 1.98
02	S = 2.38
03	S= 3.18
T3	S = 3.97
04	S = 4.76
05	S = 5.56
06	S = 6.35
07	S = 7.94
09	S = 9.52
10	S = 10.00
12	S = 12.00

7 Eckenradius, RE mm

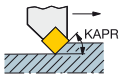
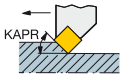
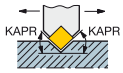


00* = 0
01 = 0.1
02 = 0.2
04 = 0.4
05 = 0.5
08 = 0.8
10 = 1.0
12 = 1.2
15 = 1.5
16 = 1.6
24 = 2.4
32 = 3.2

8 Ausführung der Schneidkante

F		Scharfe Schneidkante
A		Mit Kantenverrundung (ANSI)
E		Schneidkantenverrundung (ER)
T		Negative Fase
K		Doppelt negative Fasen
S		Negative Fase und Schneidkantenverrundung

9 Halterausführung

R			Vorschub
L	Vorschub		
N	Vorschub		Vorschub

12 Herstelleroption

Der ISO-Schlüssel umfasst neun Symbole, von denen die Symbole 8 und 9 nur bei Bedarf verwendet werden. Der Hersteller kann zwei weitere Symbole anhängen, z.B.

- WF = Wiper - Schlichten
- WMX = Wiper-Wendeplatte, mittlere Bearbeitung
- PF = ISO P - Schlichten
- PR = ISO P - Schruppen
- HGR = Spanbrecher für das Abdrehen der Einhärtezone

7 * Code für runde Wendeschneidplatten

*Code 00 oder M0 in Position 7 wird für runde Wendeschneidplatten im metrischen Code verwendet. M0 zeigt, dass der Durchmesser der Wendeschneidplatte ein geradzahliges metrisches Maß hat. Beim Zoll-Code für runde Wendeschneidplatten wird Position 7 überhaupt nicht verwendet. Sie ist frei.

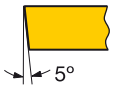
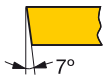
CBN, PKD, Keramik

C	N	G	A	12	04	08	T	010	20	R	A	WG
1	2	3	4	5	6	7	8	9	10	11	12	13

1 Wendeschneidplattenform

C		D	
K		R	
S		T	
V		W	

2 Freiwinkel an der Hauptschneide

B		C	
E		N	
P		O	Sonstige Freiwinkel

3 Toleranzen

Klasse	S	IC / W1
G	±0.13	±0.025
M	±0.13	±0.05 – ±0.15[1)]
U	±0.13	±0.08 – ±0.25[1)]
E	±0.025	±0.025

[1)]Variiert je nach Größe von IC. Siehe unten.





Einbeschriebener Kreis IC mm	Toleranzklasse M	U
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Bei positiven Wendeplatten steht *iC* für einbeschriebener Kreis.
Siehe Schneidkantenzustand F. (Abbildung 8).

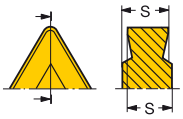
4 Typ Wendeschneidplatte

A		Q	
G		R	
M		T	
N		W	
P		X	 Sonder-ausführung

5 Wendeschneidplattengröße

C	D	R	S	T	V	W
						
06 09 12 16 19 25	06 07 11 15	05 08 09 10 12 15 16 19 20 25 31 32	09 12 15 19 25	05 06 11 16 22 27 33	11 16 22	06 08

6 Wendeschneidplattendicke, S mm



01	s =	1.59
T1	s =	1.98
02	s =	2.38
03	s =	3.18
T3	s =	3.97
04	s =	4.76
05	s =	5.56
06	s =	6.35
07	s =	7.94
09	s =	9.52
10	s =	10.00
12	s =	12.00

7 Eckenradius, RE mm

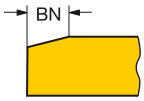


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02 = 0.2
04 = 0.4
05 = 0.5
08 = 0.8
10 = 1.0
12 = 1.2
15 = 1.5
16 = 1.6
24 = 2.4
32 = 3.2

8 Ausführung der Schneidkante

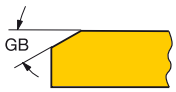
F		Scharfe Schneidkante
E (A)		Schneidkanten-verrundung (ER) A (Zoll) E (metrisch)
T		Negative Fase
K		Doppelt negative Fasen
S		Negative Fase und Schneid-kantenver-rundung

9 Fasenbreite



ISO mm
010 BN = 0.10
015 BN = 0.15
020 BN = 0.20
025 BN = 0.25
070 BN = 0.70
150 BN = 1.50
200 BN = 2.00

10 Fasenwinkel, Grad



15 GB = 15°
20 GB = 20°
25 GB = 25°
30 GB = 30°
35 GB = 35°

11 Wendeschneidplattenausführung

Wendeschneidplatten, die ausschließlich für die Bearbeitung in linker oder rechter Richtung ausgelegt sind, werden wie unten stehend gekennzeichnet.

R	Rechtsausführung
L	Linksausführung

12 Wendeschneidplattentyp (CBN)

Um einer Vielzahl von Bearbeitungsanforderungen zu entsprechen, werden verschiedene Typen von CBN- und PKD-Wendeschneidplatten hergestellt. Um die unterschiedlichen Typen leichter zu erkennen, verwendet Sandvik Coromant einen Buchstaben zur Kennzeichnung der Varianten.

A	CBN-Wendeschneidplatte, mehrschneidig - indexierbar - durchgehender CBN-Einsatz an den Schneidecken
B	CBN-Wendeschneidplatte, mehrschneidig - indexierbar - oben und unten gelöteter CBN-Einsatz an den Schneidecken
E	CBN-Wendeschneidplatte, einseitig - einschneidig - einseitig gelöteter CBN-Einsatz an einer Schneidecke
F	CBN-Wendeschneidplatte, mehrschneidig - indexierbar - einseitig gelöteter CBN-Einsatz an jeder Schneidecke
D	CBN-Wendeschneidplatte, vollflächig - indexierbar - Volle CBN-Sinterung auf der kompletten Oberfläche der Wendeplatte
M	Voll-CBN-Wendeschneidplatte - indexierbar - Komplette Platte aus CBN

13 Geometrie

HGR	Spanbrechergeometrie für das Abtragen gehärteter Schichten
WG	Wiper-Geometrie für die allgemeine Zerspanung Ermöglicht hohe Vorschubgeschwindigkeiten beim Hartdrehen Geeignet zum Schlichten von Grauguss
WH	Wiper Geometrie, optimiert zum Hartdrehen Niedrige Schnittkräfte für überragende Oberflächengüte Ausgelegt für Spitzenleistung beim Hartdrehen mit Schlichtvorschüben
XA/XB	Erlaubt die Anwendung höherer Vorschübe als andere Wiper-Geometrien Bewahrt eine hohe Oberflächengüte

7 * Code für runde Wendeschneidplatten

*Code 00 oder M0 in Position 7 wird für runde Wendeschneidplatten im metrischen Code verwendet. M0 zeigt, dass der Durchmesser der Wendeschneidplatte ein geradzahliges metrisches Maß hat. Beim Zoll-Code für runde Wendeschneidplatten wird Position 7 überhaupt nicht verwendet. Sie ist frei.

Schaftwerkzeuge und Coromant Capto® Schneidköpfe

Schneidkopftyp

C3	–	D	C	L	N	R	22	040	–	09	–	
1		2	3	4	5	6	9	10		11		12

Schaftwerkzeug, metrisch

D	C	L	N	R	25	25	M	12	–	2
2	3	4	5	6	7	8	10	11		13

1 Kupplungsgröße, mm

C = Coromant Capto®
DCON = Kupplungsgröße



CZC_{MS}	DCON
C3	32
C4	40
C5	50
C6	63
C8	80

Coromant Capto®

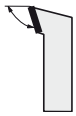
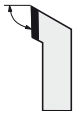
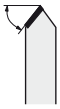
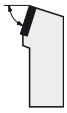
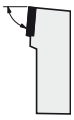
2 Spannsystem

C	D	M, W	P	S
				
Von oben gespannt	Von oben und über die Bohrung gespannt (RC)	Von oben und über die Bohrung gespannt	Über die Bohrung gespannt	Über die Bohrung geschraubt

3 Wendeschneidplatten-form

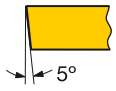
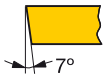
C 	D 		
K 	R 		
S 	T 		
V 	W 		

4 Halterausführung Einstellwinkel (Eintrittswinkel)

A 90° (0°) 	B 75° (15°) 	D 45° (45°) 	E 60° (30°) 	F 91° (-1°) 	G 91° (-1°) 	H 107.5° (-17.5°) 
J 93° (-3°) 	K 75° (15°) 	L 95° (-5°) 	M 50° (40°) 	N 62.5° (27.5°) 	R 75° (15°) 	
S 45° (45°) 	T 60° (30°) 	U 93° (-3°) 	V 72.5° (17.5°) 	Y(X) 85° (5°) 	Y(Z) 85° (5°) 	

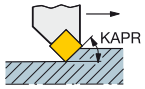
SANDVIK Coromant

5 Freiwinkel an der Hauptschneide

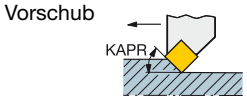
B		C	
D		E	
N		P	
O	Sonstige Freiwinkel		

6 Halterausführung

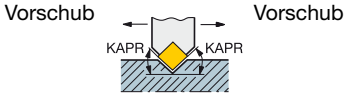
R



L



N



7 & 8 Schaftgröße (B, Breite und H, Höhe)

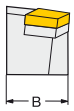
7 Schafthöhe

* Ganzzahligen Werten geht eine 0 voraus, z.B. H = 8 mm, wird mit 08 angegeben

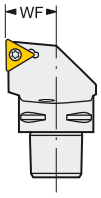


8 Schaftbreite

* Ganzzahligen Werten geht eine 0 voraus, z.B. B = 8 mm, wird mit 08 angegeben

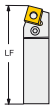


9 WF-Abmessung, Coromant Capto®



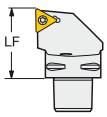
WF-Abmessung in mm (2 Ziffern)

10 Schaftwerkzeuglänge



A = 32 mm	N = 150 mm
B = 40 mm	P = 170 mm
C = 50 mm	Q = 180 mm
D = 60 mm	R = 200 mm
E = 70 mm	S = 250 mm
G = 80 mm	T = 300 mm
H = 100 mm	U = 350 mm
J = 110 mm	V = 400 mm
K = 125 mm	W = 400 mm
L = 140 mm	
M = 150 mm	X = Spezial

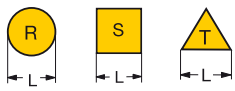
10 Coromant Capto® Werkzeuglänge



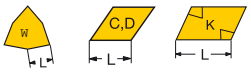
LF-Abmessung in mm (3 Ziffern)

11 Wendeschneidplattengröße

Schneidkantenlänge



Angabe der Schneidkantenlänge in mm.



Ganzzahlig (nicht abgerundet).

12 Herstelleroption

Falls notwendig, kann ein zusätzliches Symbol von maximal 3 Zeichen dem ISO Code hinzugefügt werden, getrennt durch einen Bindestrich, z.B. W für Keilspannpratzen-System.

13 Spannsystem für Keramik

-2 = CoroTurn® RC-Halter für Wendeschneidplatten mit Bohrung

-4 = CoroTurn® RC-Halter für Wendeschneidplatten ohne Bohrung

Bohrstangen

Coromant Capto® Bohrstangen

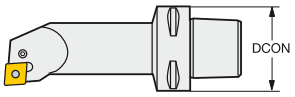
C3	–	S	C	L	C	R	–	11065	–	09	
1		5	6	7	8	9		13		10	11

Bohrstangen

S	40	V	–	S	C	L	C	R	12		–	ID
2	3	4		5	6	7	8	9	10	11		12

1 Kupplungsgröße

C = Coromant Capto®
DCON = Kupplungsgröße



CZC_{MS}	DCON
C3	32
C4	40
C5	50
C6	63
C8	80

2 Aufnahmetyp

A = Einteilige Stahlbohrstange mit innerer Kühlschmierstoffzufuhr

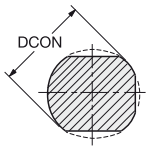
E = Hartmetall-Bohrstangen

F = Schwingungsgedämpfte hartmetallverstärkte Bohrstange

S = Einteilige Stahlbohrstange ohne Kühlschmierstoffzufuhr

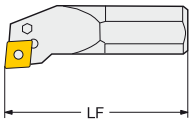
3 Bohrstangendurchmesser, mm

03
04
05
06
08
10
12
16
20
24
28
32
36
40



4 Werkzeuglänge, LF mm

Schaftwerkzeug



F =	80	S =	250
H =	100	T =	300
K =	125	U =	350
M =	150	V =	400
P =	170	W =	450
Q =	180	Y =	500
R =	200	X =	Sonder

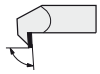
5 Spannsystem

C	D	M,W	P	S
				
Von oben gespannt	Von oben und über die Bohrung gespannt (RC)	Von oben und über die Bohrung gespannt	Über die Bohrung gespannt	Über die Bohrung geschraubt

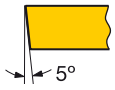
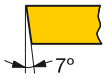
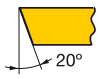
6 Wendeschneidplattenform

C		D	
K		R	
S		T	
V		W	

7 Bohrstangentyp, Einstellwinkel

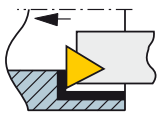
F 91° (-1°)		J 93° (-3°)	
K 75° (15°)		L 95° (-5°)	
P 117.5° (-27.5°)		Q 107.5° (-17.5°)	
U 93° (-3°)		U-X 93° (-3°)	

8 Freiwinkel an der Hauptschneide

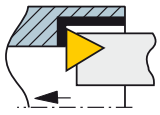
B		C	
D		E	
N		O	Sonstige Freiwinkel
P			

9 Halterausführung

R

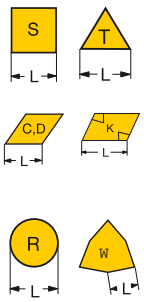


L



10 Schneidkantenlänge

Metrisch



11 Option des Herstellers

Falls erforderlich, kann der Hersteller bis zu drei weitere Symbole hinzufügen, die mit einem Bindestrich an den SO-Kode angehängt werden, z.B:

C = Möglichkeit der Durchleitung von Kühlschmierstoff.

D = Erweiterte WF-Abmessung, + 1.0mm (.04")

E = Erweiterte WF-Abmessung, + 2.0mm (.08")

F = Erweiterte WF-Abmessung, + 3mm (.12")

G = Geänderte Maße

L = Erweiterte LF-Abmesssung

R = Runder Schaft

W = Keilspannausführung

X = Rückwärtsausdrehen

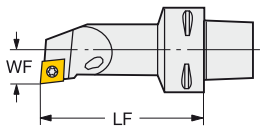
B1 = Für Wendeschneidplatten mit einer Dicke von 03 = 3.18 mm.

12 Spannsystem Keramik

ID = Spannpratze mit Spannplatte

13 Coromant Capto Schneidkopfgröße, mm

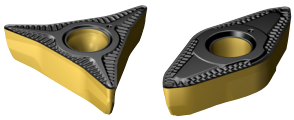
WF x LF



Beispiel
C4-SCLCR 11065-09
WF = 11 mm (2 Stellen)
LF = 065 mm (3 Stellen)

CoroTurn® Prime

Bestellnummernschlüssel für Wendeschneidplatten



CP	–	A	11	08	–	M5	W	4325
1		2	3	4		5	6	7

1 Familenname CoroTurn Prime
CP

2 Wendeschneidplattentyp
A = Variante für leichte Bearbeitung und Profildrehen
B = Variante für Schruppbearbeitung

3 Wendeschneidplattengröße, IC
11 = 11 mm

4 Eckenradius
04 = 0.4 mm
08 = 0,8 mm

5 Wendeschneidplattengeometrie
L5 = Schlichten
M5 = Mittel

6 W = Wiper (falls verfügbar)
W

7 Sorte
4325

Bestellnummernschlüssel für Werkzeughalter

Coromant Capto®



C4	–	CP	–	30	A	R	–	WF	LFx	–	11	C
1		2		3	4	5		6	7		8	9

QS™ Schaft



QS	–	CP	–	25	B	R	–	2020	–		11	B
1		2		3	4	5		6		7	8	9

1 Aufnahmetyp (und Größe für Coromant Capto®)
C4 = Capto, Größe 4
QS = QS

2 Familienname

3 Einstellwinkel
25 = 25 Grad, KAPR
30 = 30 Grad, KAPR

4 Wendeschneidplattentyp
A = Variante für leichte Bearbeitung und Profildrehen
B = Variante für Schruppbearbeitung

5 Schneidkantenpositionierung
R = Rechtsausführung
L = Linksausführung

6 Schaftgröße
2020 = Schaftgröße HxB mm

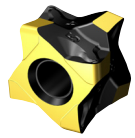
6 WF Capto-Abmessung
WF = Für Capto WF-Abmessung (2 Stellen)

7 LFx Capto®-Abmessung
LFx = Für Capto LF-Abmessung (3 Stellen)

8 Wendeschneidplattengröße, IC
11 = 11 mm

9 Kühlmitteltyp
A = Präzisionskühlung (Oberkühlung)
B = Präzisionskühlung (Unterkühlung)
C = Präzisionskühlung (Ober- und Unterkühlung)
Kein Buchstabe = Keine Kühlung

CoroTurn® 300



Bestellnummernschlüssel für Wendeschneidplatten

3	–	80	–	10	11	08	–	8	–	L4
1		2		3	4	5		6		7

1 Familienname CoroTurn® 300

3

2 Spitzenwinkel der Wendeschneidplatten

80 Grad

3 Wendeschneidplattenbreite

10 = 10 mm

4 Wendeschneidplattenhöhe

11 = 11 mm

5) Eckenradius, RE

04 = 0.4 mm
08 = 0,8 mm
12 = 1,2 mm

6 Anzahl der Schneidkanten

8

7 Wendeschneidplattengeometrie

L4 = Schlichten
M5 = Mittel
M5W = Mittel, Wiper-Wendeschneidplatte

Bestellnummernschlüssel für Werkzeughalter



Coromant Capto®

C4	–	3	–	80	–	L	R	27	050	–	10	C
1		2		3		4	5	6	7		9	10



QS™ Schaft

QS	–	3	–	80	–	L	R	20	20	34	–	10	C
1		2		3		4	5	6	7	8		9	10

1 Aufnahmetyp (und Größe für Coromant Capto®)

C4 = Capto® , Größe 4
QS = QS

2 Familienname

3

3 Spitzenwinkel der Wendeschneidplatten

80 Grad

4 Einstellwinkel

L = 95 Grad

5 Schneidkantenpositionierung

R = Rechtsausführung
L = Linksausführung
N = Neutrale Ausführung

6 Schafthöhe

20 = 20 mm

6 WF Capto®-Abmessung

WF = Für Capto WF-Abmessung (2 Stellen z. B. 27)

7 Schaftbreite

20 = 20 mm

7 LF Capto®-Abmessung

LF = Für LF Capto® -Abmessung (3 Stellen z.B. 050)

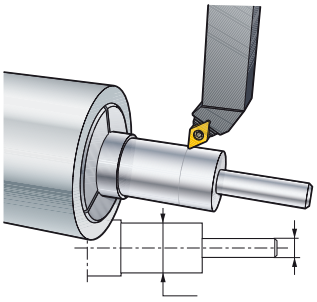
8 Funktionslänge in mm

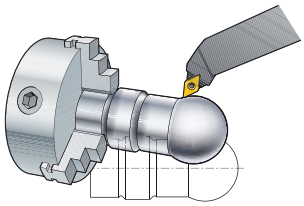
9 Wendeschneidplattenbreite in mm

10 Kühlmitteltyp

A = Präzisionskühlung (Oberkühlung)
B = Präzisionskühlung (Unterkühlung)
C = Präzisionskühlung (Ober- und Unterkühlung)
Kein Buchstabe = Keine Kühlung

CoroTurn® TR





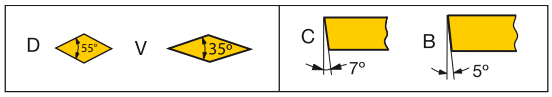
Beim Profildrehen werden den Wendeschneidplatten und Werkzeughaltern aufgrund der auftretenden variierenden Schnittkräfte Höchstleistungen abverlangt. Eine geringere Werkstückqualität bei der mittleren Bearbeitung und Fertigbearbeitung ist häufig die Folge.
CoroTurn TR bietet in diesem Anwendungsbereich eine herausragende Plattensitz-Schnittstelle mit einer innovativen, T-förmigen Prismenspannung, die eine sichere und stabile Postionierung der Wendeschneidplatte im Plattensitz garantiert. Diese hohe Lagegenauigkeit verbessert die Werkstückqualität und die Produktivität bei der Profilbearbeitung mit Wendeschneidplatten Typ-D oder Typ-V in 55° bzw. 35°.

Die neue Plattensitz-Schnittstelle stellt sicher, dass Qualitätsanforderungen bei der Außenbearbeitung erfüllt werden und eignet sich hervorragend für die mittlere Drehbearbeitung und Fertigdrehbearbeitung von Formen - und das in einer Vielzahl von Werkstoffen.

Bestellnummernschlüssel für Wendeschneidplatten

TR	-	D	C	13	04	-	F
1		2	3	4	5		6

2. Wendeschneidplattenform **3/ 5. Freiwinkel der Wendeschneidplatte**



1 Familienname CoroTurn® TR

2 Wendeschneidplattenform
D=55° , V=35°

3 Freiwinkel Wendeschneidplatte
C=7° , B=5°

4 Wendeschneidplattengröße
Schneidkantenlänge, 13 mm

5) Eckenradius, RE
04 = 0.4 mm
08 = 0,8 mm
12 = 1,2 mm

6 Wendeschneidplattengeometrie
F = Schlichten
M = mittlere Bearbeitung

Bestellnummernschlüssel für Schafthalter

Metrisch

TR	-	D	13	J	C	R	-	20	20	K
1		2	3	4	5	6		7	8	9

2 Wendeschneidplattenform
D=55° , V=35°

3 Wendeschneidplattengröße

4 Haltertyp, Einstellwinkel
J=93°, N=63°

5 Freiwinkel der Wendeschneidplatte
C=7° , B=5°

6 Haltertyp
R = Rechtsausführung
L = Linksausführung
N = Neutrale Ausführung

7 Schaftgröße, Höhe, Hmm

8 Schaftgröße, Höhe, B mm

9 Länge Schaftwerkzeug, LF mm
K = 125 mm
M = 150 mm
P = 170 mm

Coromant Capto®

TR	-	C4	-	D	13	J	C	R	-	27	050
1		10		2	3	4	5	6		11	12

10 Coromant Capto® Kupplungsgröße

11 Coromant Capto® WF- Abmessung mm

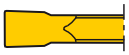
12 Coromant Capto® Werkzeuglänge, mm

CoroCut® 1-2-3 Wendeschneidplatte

N	123	H	2	–	0400	–	00	04	–	TF
1	2	3	4		5		6	7		8

1 Wendeschneid-plattenausführung

R 

N 

L 

2 Hauptkennzeichen

123

3 Plattensitzgröße

CoroCut® 1-2

D	G	K
E	H	L
F	J	M
		R

CoroCut® 3

T = Wendeschneidplatten in Rechtsausführung

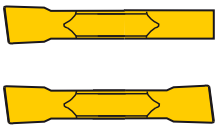
U = Wendeschneidplatten in Linksausführung

Entsprechend der Plattensitzgröße am Halter.

Austauschbarkeit des Plattensitzes:

Plattensitzgröße	Größe, mm	Halter	Plattensitzgröße	Größe, mm	Halter
D	1.5	D	H	4.0	H
E	2.0	E	J	5.0	J, H
F	2.5	F, E	K	6.0	K, J, H
G	3.0	G, F, E	L	8.0	L
			M	9.0	M
			R	15.0	R

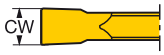
4 Anzahl der Schneidkanten

1 oder 2 

3 

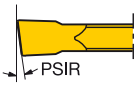
5 Wendeschneidplattenbreite

z.B.: 0400 = 4.0 mm



6 Stirnseitiger Einstellwinkel

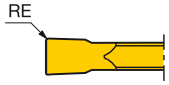
z.B.: 00 = 0°
05 = 5°



7 Eckenradius

z.B.: 04 = 0.4 mm

08 = 0,8 mm



8 Geometriebezeichnung

Erste Stelle: Bearbeitungstyp

A = Profildrehen - Aluminium

C = Abstechen - Cut off

T = Längsdrehen

G = Einstechen

R = Profildrehen

B = Rohling

Zweites Zeichen: Schneidkantenausführung

E = Schneidkantenverrundung (ER)

F = Geringer Vorschub

M = Mittlerer Vorschub

R = Hoher Vorschub

O = Optimiert für spezielle Anwendungsbereiche

S = Scharfe Schneidkante

G = Rohling

CoroCut® 1-2-3 Werkzeuge

Coromant Capto®

C4	–	R	F	123	E	15	–	27055	B
1		2	3	4	5	6		7	8

Schaftwerkzeuge

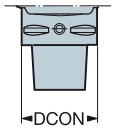
R	F	123	E	08	–	1616	B	–	007	064	B
2	3	4	5	6		7	8		10	12	13

Einsatz

N	123	F	55	–	25	A	2
2	4	5	6		7	8	9

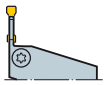
1 Kupplungsgröße

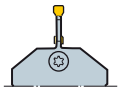
C = Coromant Capto®
DCON = Kupplungsgröße

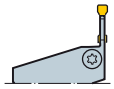


	DCON mm
C3	32
C4	40
C5	50
C6	63
C8	80

2 Halterausführung

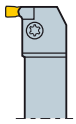
R


N


L


3 Halterform

F — 0°


G — 90°


X — 1-70°


4 Hauptkennzeichen

123

5 Plattensitzgröße

CoroCut® 1-2

D	G	K
E	H	L
F	J	M
		R

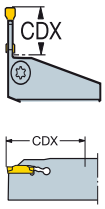
CoroCut® 3

T = Rechtsausführung

U = Linksausführung

Entsprechend der Plattensitzgröße an der Wendeschneidplatte.

6 Bearbeitungsbeschränkungen

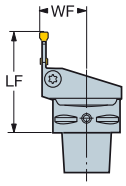


Max. Einstechtiefe, CDX in mm

08 = 8 mm

7 Abmessung Schaft/Schneidkopf

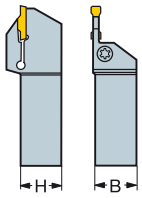
Coromant Capto®



Zum Beispiel:

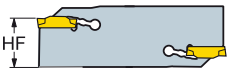
WF	LF
27 mm	55 mm

Schaftwerkzeug



Ergibt sich ein Symbol mit nur einer Kennzahl, wird dieser eine 0 vorangestellt, z.B: Schafthöhe 8 mm -

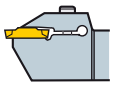
H	B
16	16



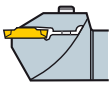
Einsatz
Abmessungen in mm.

8 Spannsystem

A
Federspannung


B
Schraubspann-system


C
Flaches Einstechen


D
Spannschraube, verstärkt


9 Anzahl der Plattensitze

1 = Ein Plattensitz

2 = Zwei Plattensitze

10 Einstellwinkel des Halters

007 = 7°
045 = 45°
070 = 70°

Gültig für Halter Typ = X

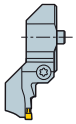
11 Spezielle Anwendungen

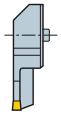
S = Halter für die Kleinteilfertigung

12 Min. Durchmesser für den ersten Einstich beim Axialeinstechen

Min. Durchmesser für ersten Einstich in mm.

13 Form, beim Axialeinstechen


B = Form B


A = Form A

CoroCut® QD Wendeschneidplatte zum Abstechen

Q	D	–	N	G	–	0300	00	02	–	CM
1	2		3	4		5	6	7		8

1	System
Q =	CoroCut® QD

2	Anwendungsbereich
D =	Tiefes Abstechen und Nutendrehen

3	Wendeschneidplatten-ausführung
N/R/L	
N = Neutrale Ausführung R = Rechtsausführung L = Linksausführung	

4 Plattensitzgröße

Plattensitzgröße SSC	mm	Halter Plattensitzgröße SSC
B	1.00 - 1.19	B
C	1.20 - 1.49	C (B)
D	1.50 - 1.99	D
E	2.00 - 2.30	E
F	2.31 - 2.99	F (E)
G	3.00 - 3.99	G (F, E)
H	4.00 - 4.99	H
J	5.00 - 5.99	J
K	6.00 - 7.80	K (J)
L	7.81 - 8.99	L

5	Wendeschneidplattenbreite
CW	
0400 =	4 mm

6	Stirnseitiger Winkel
PSIRL, PSIRR	
z.B.:	00 = 0°

7	Eckenradius
RE	
04 =	0.40 mm

8 Wendeschneidplattengeometrie

Erste Stelle		Zweiter Buchstabe	
C =	Abstechen - Cut off	F =	Geringer Vorschub
T =	Längsdrehen	M =	Mittlerer Vorschub
B =	Rohling	R =	Hoher Vorschub
G =	Einstechen	O =	Optimierer
		L =	Geringer Kohlenstoffgehalt
		G =	Rohling

CoroCut® QD Einsatz zum Abstechen

Q	D	–	N	N	2	G	60	C	25	A
1	2		3	4	5	6	7	8	9	10

1 System

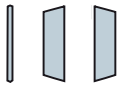
Q = CoroCut® QD

2 Anwendungsbereich

D = Tiefes Abstechen und Nutendrehen

3 Kupplungsausführung

N R L



N = Neutrale Ausführung, R = Rechtsausführung, L = Linksausführung

4 Werkzeugausführung - wendeplattenseitig

N/R/L
N = Neutrale Ausführung
R = Rechtsausführung
L = Linksausführung

5 Anzahl der Plattensitze

1 = Eine Wendeschneidplatte
2 = Zwei Wendeschneidplatten

6 Plattensitzgröße

Plattensitzgröße		Halter Plattensitz-größe
SSC	mm	SSC
B	1.00 - 1.19	B
C	1.20 - 1.49	C (B)
D	1.50 - 1.99	D
E	2.00 - 2.30	E
F	2.31 - 2.99	F (E)
G	3.00 - 3.99	G (F, E)
H	4.00 - 4.99	H
J	5.00 - 5.99	J
K	6.00 - 7.80	K (J)
L	7.81 - 8.90	L

7 Stechtiefe

Max. Stechtiefe, CDX

60 = 60 mm

8 Innere Kühlschmierstoffzufuhr

C = Kühlschmierstoff

- = Kein Kühlschmierstoff

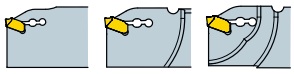
9 Einsatzhöhe

Schneidkantenhöhe, mm

10 Vorderes Ende

A = Keine oder gerade Verstärkung
D = Einfache Verstärkung
D2 = Doppelte Verstärkung

A D D2



GER

CoroCut® QD QS Schaftwerkzeug zum Abstechen und Einstechen

QS	–	Q	D	–	R	F	G	26	C	2525	D
1		2	3		4	5	6	7	8	9	10

1 Kupplungsgröße

SL

QS

Coromant Capto® C3-C8

2 System

Q = CoroCut® QD

3 Anwendungsbereich

D = Tiefes Abstechen und Nutendrehen

4 Werkzeugausführung

N/R/L

N = Neutrale Ausführung,
R = Rechtsausführung,
L = Linksausführung

5 Halterform

F = 0°
G = 90°
X = Andere

6 Plattensitzgröße

Halter Plattensitzgröße SSC	Größe mm	Plattensitzgröße SSC
B	1.00 - 1.19	B
C (B)	1.20 - 1.49	C
D	1.50 - 1.99	D
E	2.00 - 2.30	E
F (E)	2.31 - 2.99	F
G (F, E)	3.00 - 3.99	G
H	4.00 - 4.99	H
J	5.00 - 5.99	J
K (J)	6.00 - 7.80	K
L	7.81 - 8.99	L

7 Stechtiefe

Max. Stechtiefe, CDX

60 = 60 mm

8 Innere Kühlschmierstoffzufuhr

C = Kühlschmierstoff

- = Kein Kühlschmierstoff

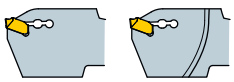
9 Schaft- oder Kupplungsgröße/Durchm.

Schaft	4 Stellen
QS	4 Stellen
SL	2 Stellen

10 Vorderes Ende (Verstärkung)

S = Ausführung für Langdreher (Verstärkung) — Entwickelt für Langdreher

A = Keine Verstärkung



D = Doppelte Verstärkung (keine Gegenspindel)

CoroTurn® XS

Schneideinsätze zum Längsdrehen

CXS	04	T	098	A	10	–	22	06	R
1	2	3	4	13	5		9	10	12

Schneideinsätze zum Nutendrehen

CXS	06	F	100	–	62	15	A	R
1	2	3	6		9	10	11	12

Schneideinsätze zum Gewindedrehen

CXS	04	TH	050	VM	–	42	15	R
1	2	3	7	8		9	10	12

1 Hauptkennzeichen

CXS = CoroTurn® XS

2 Schneideinsatzgröße, mm



04 = 4 mm
05 = 5 mm
06 = 6 mm
07 = 7 mm

3 Bearbeitungsart

T = Längsdrehen
TE = Profildrehen, verlängertes f_1-Maß
F = Axialeinstechen
G = Einstechen
GX = Vorstechen und Fasen
R = Dreiseitiges Profildrehen
TH = Gewindefräsen
B = Rückwärtsausdrehen

4 Einstellwinkel (Längsdrehen)

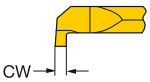
Einstellwinkel 98°
Spanwinkel -8°

5 Eckenradius, RE mm (Längsdrehen)



z.B.:
10 = 0.1 mm
15 = 0.15 mm
20 = 0.2 mm

6 Schneideinsatzbreite, CW mm (Einstechen)



Z.B.100 = 1.00 mm

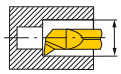
7 Steigung, mm (Gewindedrehen)

mm: Steigung x 100

8 Gewindeprofil (Gewindedrehen)

VM = Teilprofil 60°
WH = Whitworth 55°
NT = NPT 60°
UN = UN 60°
MM = MM 60°
TR = Trapezgewinde 30°

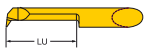
9 Min. Bohrungsdurchmesser, DMIN.



min. Bohrungsdurchmesser

Z.B.: 22 = 2.2 mm

10 Nutzlänge



Z.B.: 06 = 6 mm

11 Formtyp (Axialeinstechen)

A = Form- A

12 Scheideinsatzausführung

R = Rechtsausführung
L = Linksausführung

13 Geometrie

- = Mit Spanbrechergeometrie
A = Spanbrechergeometrie

CoroTurn® XS

Bohrstangen

CXS	A	10	–	04
1	2	3		4

Doppelseitige Aufnahmen

C4	–	CXS	–	47	–	04
8		1		9		4

Schaftwerkzeug

CXS	–	1010	–	04	F	N
1		6		4	10	7

Coromant Capto® Aufnahme

CXS	A	10	–	04	–	04
1	2	3		4		5

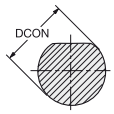
1 Hauptkennzeichen

CXS = CoroTurn® XS

2 Aufnahmetyp

A = Aufnahme mit innerer Kühlschmierstoffzufuhr - Stahlausführung

3 Bohrstangendurchmesser, DCON



10 = 10 mm

4 Schneideinsatzgröße

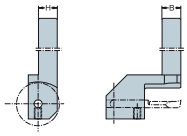


04 = 4 mm
05 = 5 mm
06 = 6 mm
07 = 7 mm

5 Schneideinsatzgröße für Gegenspindel

Für doppelseitige Bohrstangen, wie 4.

6 Schaftgröße (Breite und Höhe), mm



H = 10 mm
B = 10 mm

7 Halterausführung

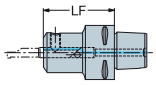
L = Linksausführung
R = Rechtsausführung
N = Neutrale Ausführung

8 Coromant Capto® Größe

C3 DCON = 32 mm
C4 DCON = 40 mm
C5 DCON = 50 mm
C6 DCON = 63 mm

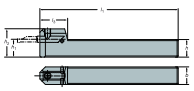
9 Coromant Capto® Länge

LF = 47 mm



10 Schaftausführung

F = 0°



CoroCut® XS

Wendeschneidplatten zum Abstechen

M	A	C	R	3	070	–	N
1	2	3	4	5	6		7

Wendeschneidplatten zum Längsdrehen/Einstechen

M	A	G	R	3	125
1	2	3	4	5	6

Wendeschneidplatten zum Gewindedrehen

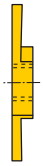
M	A	T	R	3	60	–	A
1	2	3	4	5	8		9

Schaftwerkzeuge

S	M	AL	R	1010	K	3	–	X
10	1	11	4	12	13	5		14

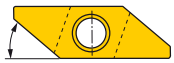
1 Hauptkennzeichen

M =



2 Freiwinkel an der Hauptschneide

A = 50°



3 Bearbeitungsart

C = Abstechen
G = Einstechen
T = Gewindedrehen
F = Längsdrehen
B = Rückwärtsausdrehen
X = Halbfertige Rohlinge

4 Ausführung der Wendeschneidplatten/ Halter

R = Rechtsausführung
L = Linksausführung

5 Plattensitzgröße

3

6 Plattendicke/Eckenradius, mm

Für Wendeschneidplatten mit einer Stechbreite von (CW) 070 = 0.70 mm

Für Wendeschneidplatten zum Rückwärtsausdrehen mit einem Eckenradius von (RE) 005 = 0.05 mm

7 Für Wendeschneidplatten zum Abstechen

(C an dritter Position)

N = Neutral mit Geometrie
T = Neutral ohne Geometrie
L = Linksausführung mit Geometrie
R = Rechtsausführung mit Geometrie

8 Für Wendeschneidplatten zum Gewindedrehen

(T an dritter Position)

60 = Halbprofil 60°

9 Für Wendeschneidplatten zum Gewindedrehen

Ausführung der Gewindespitze

N = Neutral
A = Rechtsausführung
C = Linksausführung

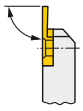
10 Spannsystem

S = Schraubspannung



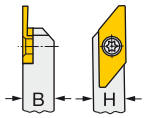
11 Halterform

AL = 90°



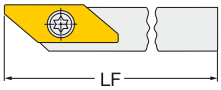
12 Schaftabmessungen

Bsp. 1010 = 10 x 10



13 Länge Schaftwerkzeug, mm

K : LF = 125 mm



14 Zusatzinformationen

X = Speziell für die Bearbeitung mit der Gegenspindel ausgelegt



CoroCut® MB

Schneideinsätze zum Drehen/ Rückwärtsausdrehen

MB	–	07	T	093	A	–	02	–	10	R
1		2	3	4	16		5		9	12

Schneideinsätze zum Einstechen/ Vorstechen und Fasen

MB	–	07	G	070	–	00	–	10	R
1		2	3	6		5		9	12

Schneideinsätze zum Gewindedrehen

MB	–	07	TH	050	VM	–	10	R
1		2	3	7	8		9	12

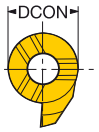
Bohrstangen

MB	–	A	16	–	16	–	07	R
1		13	14		10		2	15

1 Hauptkennzeichen

MB = CoroCut® MB

2 Schneideinsatzgröße, mm



07 = 7 mm
09 = 9 mm

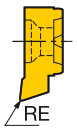
3 Bearbeitungsart

B = Rückwärtsausdrehen
G = Einstechen
GX = Vorstechen und Fasen
R = Dreiseitiges Profildrehen
T = Längsdrehen
TE = Profildrehen, verlängertes f_1-Maß
TH = Gewindedrehen
FA = Axialeinstechen, Form-A
FB = Axialeinstechen, Form-B

4 Einstellwinkel (Längsdrehen)

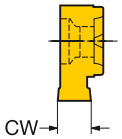
z.B.: 093 = 93°

5 Eckenradius, RE mm (Längsdrehen)



z.B.: 00 = Scharf
02 = 0.2 mm

6 Schneideinsatzbreite, CW mm (Einstechen)



z.B.100 = 1.00 mm

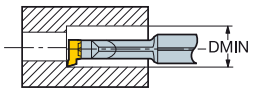
7 Steigung (Gewindedrehen)

mm: Steigung x 100

8 Gewindeprofil (Gewindedrehen)

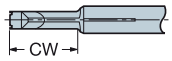
VM = V Profile 60°
MM = Metrisch 60°
WH = Whitworth 55°
UN = UN 60°
NT = NPT 60°
AC = ACME 29°
SA = STUB ACME

9 Min. Bohrungsdurchmesser, DMIN (Wendeschneidplatte)



Z.B.:10 = 10 mm

10 Max. Einstechtiefe, CDX (Bohrstange)



z.B.:16 = 16 mm

12 Schneideinsatzausführung

R = Rechtsausführung

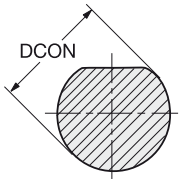
L = Linksausführung

13 Aufnahmetyp

A = Aufnahme mit innerer Kühlschmierstoffzufuhr - Stahlausführung

E = Hartmetall-Bohrstangen

14 Bohrstangendurchmesser, DCON mm



z.B.:16 = 16 mm

15 Schaftausführung

R = Zylindrisch

Kein Symbol = mit geraden Flächen

16 Geometrie

- = Mit Spanbrechergeometrie

A = Spanbrechergeometrie

CoroThread® 266

B

Wendeschneidplatten zum Gewindedrehen

266	R	G	-	22	TR0	1	F	600		E	
1	2	3		4	5	6	7	8	9	10	11

C

1 Hauptkennzeichen

266 = CoroThread™ 266

2 Halterausführung

R = Rechtsausführung

L = Linksausführung

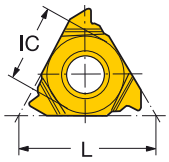
3 Bearbeitungsart

G = Wendeschneidplatten zum Außengewindedrehen

L = Wendeschneidplatten zum Innengewindedrehen

4 Plattengröße/Abmessung

16 = *iC* 9.52 mm
22 = *iC* 12.70 mm
27 = *iC* 15.88 mm



D

5 Gewindeprofil

VM0 =	Teilprofil 60°	AC0 =	ACME 29°
VW0 =	V-Profil 55°	SA0 =	STUB-ACME 29°
MM0 =	Metrisch 60°	NJ0 =	UNJ 60°
UN0 =	UN 60°	MJ0 =	MJ 60°
WH0 =	Whitworth 55°	NF0 =	NPTF 60°
NT0 =	NPT 60°	BU0 =	Buttress
RN0 =	Rund 30°	RD0 =	API Rd 60°
PT0 =	BSPT 55°	V38 =	V-0.038R
TR0 =	Trapez 30°	V40 =	V-0.040
AB0 =	Buttress 45°-7°	V50 =	V-0.050

6 Anzahl Zähne pro Schneidkante

Variiert zwischen 1 bis 3 Zähnen.

1 = 1 Zahn
2 = 2 Zähne
3 = 3 Zähne

E

7 Ausführung der Schneidkante

A = Kantenverrundung (ER)
F = Scharfe Schneidkante
C = Spanbruchgeometrie

8 Steigung

mm: Steigung x 100

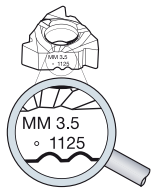
9 Ergänzungskennzeichen

Kegel (Zoll/Fuß)
1 = 1 Zoll pro Fuß
2 = 2 Zoll pro Fuß
3 = 3 Zoll pro Fuß

F

10 Toleranz der Schneidkantenposition

M = ± 0.05 mm axial
E = ± 0.01 mm axial



[1] Kennzeichnung:
Alle Wendeschneidplatten sind mit Gewindeprofil, der Hartmetallsorte und der Steigung gekennzeichnet. Wendeschneidplatten zur Innenbearbeitung sind an dem auf der Platte aufgebachten Kreis erkennbar. Die Beschriftung erfolgt dauerhaft durch Einsintern oder Laser.

G

11 Wendeschneidplatten aus kubischem Bornitrid (CBN)

E = Kantenverrundung (ER)



Wendeschneidplatten in Rechtsausführung zum Außengewindedrehen
Wendeschneidplatten in Linksausführung zum Innengewindedrehen



Wendeschneidplatten in Linksausführung zum Außengewindedrehen
Wendeschneidplatten in Rechtsausführung zum Innengewindedrehen

H

CoroThread® 266

Schafthalter, metrisch

266	R	FG	Z	3232	–	22
1	2	4	5	6		3

Bohrstange, metrisch

266	R	KF	Z	32	–	22	–	R	E
1	2	4	5	6		3		7	8

Coromant Capto Schneidkopf

C5	–	266	R	FG	Z	35	060	–	22
9		1	2	4	5	10	11		3

CoroThread™ 266 SL Schneidkopf

SL	–	266	R	KF	–	40	32	27	–	22
12		1	2	4		13	11	10		3

Kassette

266	R	KF	–	20	C	A	–	22
1	2	4		14	15	16		3

1 Hauptkennzeichen

266 = CoroThread™ 266
254 = CoroThread 254

2 Halterausführung

R = Rechtsausführung
L = Linksausführung

3 Plattengröße/Abmessung

16 = *iC* 9.52 mm
22 = *iC* 12.70 mm
27 = *iC* 15.88 mm

4 Haltertyp und Bearbeitungsart

Außen



FA



FG

Innen



KF

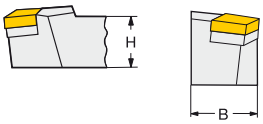
5 Halter für Überkopfmontage

Z = Standardhalter in gekröpfter Form für Überkopfarbeit

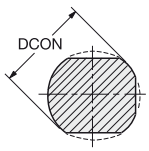


6 Schaftabmessung

Außen
Schaftgröße H x B



Innen
Durchmesser Schaft, DCON



7 Schafttyp

R = Runder Schaft

8 Aufnahmetyp

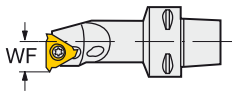
E = Hartmetall-Bohrstangen

9 Coromant Capto® Größe

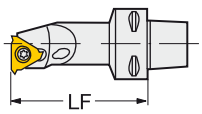
C = Coromant Capto®
DCON = Größe

C3 DCON = 32 mm
C4 DCON = 40 mm
C5 DCON = 50 mm
C6 DCON = 63 mm
C8 DCON = 80 mm

10 WF-Abmessung, mm



11 Werkzeuglänge, LF-Abmessung, mm



Metrisch
LF-Abmessung in mm

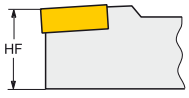
12 Schneidkopftyp

SL-System

13 SL Kupplungsgröße

DCON - Abmessung (Kupplungsdurchmesser)

14 Schneidkantenhöhe, HF mm



15 Haltertyp

C = Kassette

16 Ausführung

A = Buchstabe für alternative Konstruktionen nach ISO 5611.

Werkstoff-Vergleichstabelle

ISO	MC	CMC-Nr.	Land									
			Europa	Deutsch-land	Großbritannien		Schwe-den	USA	Frankreich	Italien	Spanien	Japan
			Standard									
			DIN EN	W.-nr.	BS	EN	SS	AISI/SAE/ASTM	AFNOR	UNI	UNE	JIS
P	**Unlegierter Stahl**											
Stahl	P1.1.Z.AN	01.1	S235JR G2	1.0038	4360 40 C	-	1311	A570.36	E 24-2 Ne	-	-	STKM 12A;C
	P1.1.Z.AN	01.1	S235J2 G3	1.0116	4360 40 B	-	1312	A573-81 65	E 24-U	Fe37-3	-	-
	P1.1.Z.AN	01.1	C15	1.0401	080M15	-	1350	1015	CC12	C15C16	F.111	-
	P1.1.Z.AN	01.1	C22	1.0402	050A20	2C/2D	1450	1020	CC20	C20C21	F.112	-
	P1.1.Z.AN	01.1	C15E	1.1141	080M15	32C	1370	1015	XC12	C16	C15K	S15C
	P1.1.Z.AN	01.1	C25E	1.1158	-	-	-	1025	-	-	-	S25C
	P1.1.Z.AN	01.1	S380N	1.8900	4360 55 E	-	2145	A572-60	-	FeE390KG	-	-
	P1.1.Z.AN	01.1	17MnV7	1.0870	4360 55 E	-	2142	A572-60	NFA 35-501 E 36	-	-	-
	P1.1.Z.AN	02.1	55Si7	1.0904	250A53	45	2085	9255	55S7	55Si8	56Si7	-
	P1.1.Z.AN	02.2	-	-	-	-	2090	9255	55S7	-	-	-
	P1.2.Z.AN	01.2	C35	1.0501	060A35	-	1550	1035	CC35	C35	F.113	-
	P1.2.Z.AN	01.2	C45	1.0503	080M46	-	1650	1045	CC45	C45	F.114	-
	P1.2.Z.AN	01.2	40Mn4	1.1157	150M36	15	-	1039	35M5	-	-	-
	P1.2.Z.AN	01.2	36MN5	1.1167	-	-	2120	1335	40M5	-	36Mn5	SMn438(H)
	P1.2.Z.AN	01.2	28Mn6	1.1170	150M28	14A	-	1330	20M5	C28Mn	-	SCMn1
	P1.2.Z.AN	01.2	C35G	1.1183	060A35	-	1572	1035	XC38TS	C36	-	S35C
	P1.2.Z.AN	01.2	C45E	1.1191	080M46	-	1672	1045	XC42	C45	C45K	S45C
	P1.2.Z.AN	01.2	C53G	1.1213	060A52	-	1674	1050	XC48TS	C53	-	S50C
	P1.2.Z.AN	01.3	C55	1.0535	070M55	-	1655	1055	-	C55	-	-
	P1.2.Z.AN	01.3	C55E	1.1203	070M55	-	-	1055	XC55	C50	C55K	S55C
	P1.2.Z.AN	02.1	S275J2G3	1.0144	4360 43C	-	1412	A573-81	E 28-3	-	-	SM 400A;B;C
	P1.2.Z.AN	02.1	S355J2G3+C2	1.0570	4360 50B	-	2132	-	E36-3	Fe52BFN/Fe52CFN	-	SM490A;B;C;YA;YB
	P1.2.Z.AN	02.1	S355J2G3	1.0841	150 M 19	-	2172	5120	20 MC 5	Fe52	F-431	-
	P1.3.Z.AN	01.3	C60E	1.0601	080A62	43D	-	1060	CC55	C60	-	-
	P1.3.Z.AN	01.3	C60E	1.1221	080A62	43D	1678	1060	XC60	C60	-	S58C
	P1.3.Z.AN	01.4	C101E	1.1274	060 A 96	-	1870	1095	XC 100	-	F-5117	-
	P1.3.Z.AN	01.4	C101u	1.1545	BW 1A	-	1880	W 1	Y105	C36KU	F-5118	SK 3
	P1.3.Z.AN	01.4	C105W1	-	BW2	-	2900	W210	Y120	C120KU	F.515	SUP4
	P1.3.Z.AN	02.1	S340 MGC	1.0961	-	-	-	9262	60SC7	60SiCr8	60SiCr8	-
	P1.4.Z.AN	01.1	11SMn30	1.0715	230M07	-	1912	1213	S250	CF9SMn28	11SMn28	SUM22
	P1.4.Z.AN	01.1	11SMnPb30	1.0718	-	-	1914	12L13	S250Pb	CF9SMnPb28	11SMnPb28	SUM22L
	P1.4.Z.AN	01.1	10SPb20	1.0722	-	-	-	-	10PbF2	CF10SPb20	10SPb20	-
	P1.4.Z.AN	01.1	11SMn37	1.0736	240M07	1B	-	1215	S 300	CF9SMn36	12SMn35	-
	P1.4.Z.AN	01.1	11SMnPb37	1.0737	-	-	1926	12L14	S300Pb	CF9SMnPb36	12SMnP35	-
	P1.4.Z.AN	01.2	35S20	1.0726	212M36	8M	1957	1140	35MF4	-	F210G	-
	P1.5.C.UT	01.1	GC16E	1.1142	030A04	1A	1325	1115	-	-	-	-
	Niedriglegierter Stahl											
	P2.1.Z.AN	02.1	16Mo3	1.5415	1501-240	-	2912	A204Gr.A	15D3	16Mo3KW	16Mo3	-
	P2.1.Z.AN	02.1	14Ni6	1.5622	-	-	-	A350LF5	16N6	14Ni6	15Ni6	-
	P2.1.Z.AN	02.1	21NiCrMo2	1.6523	805M20	362	2506	8620	20NCD2	20NiCrMo2	20NiCrMo2	SNCM220(H)
	P2.1.Z.AN	02.1	17CrNiMo6	1.6587	820A16	-	-	-	18NCD6	-	14NiCrMo13	-
	P2.1.Z.AN	02.1	15Cr3	1.7015	523M15	-	-	5015	12C3	-	-	SCr415(H)
	P2.1.Z.AN	02.1	55Cr3	1.7176	527A60	48	-	5155	55C3	-	-	SUP9(A)
	P2.1.Z.AN	02.1	15CrMo5	1.7262	-	-	2216	-	12CD4	-	12CrMo4	SCM415(H)
	P2.1.Z.AN	02.1	13CrMo4-5	1.7335	1501-620Gr27	-	-	A182 F11;F12	15CD3.5 15CD4.5	14CrMo4 5	14CrMo45	-
	P2.1.Z.AN	02.1	10CrMo9 10	1.7380	1501-622 Gr.31;45	-	2218	A182 F.22	12CD9, 10	12CrMo9, 10	TU.H	-
	P2.1.Z.AN	02.1	14MoV6 3	1.7715	1503-660-440	-	-	-	-	-	13MoCrV6	-
	P2.1.Z.AN	02.1	50CoMo4	1.7228	823M30	33	2512	-	-	653M31	-	-
	P2.1.Z.AN	02.2	14NiCr10	1.5732	-	-	-	3415	14NC11	16NiCr11	15NiCr11	SNC415(H)
	P2.1.Z.AN	02.2	14NiCr14	1.5752	655M13; A12	36A	-	3415;3310	12NC15	-	-	SNC815(H)
	P2.1.Z.AN	02.1/02.2	16MnCr5	1.7131	(527M20)	-	2511	5115	16MC5	16MnCr5	16MnCr5	-
	P2.1.Z.AN	02.1/02.2	34CrMo4	1.7220	708A37	19B	2234	4137;4135	35CD4	35CrMo4	34CrMo4	SCM432;SCCRM3
	P2.1.Z.AN	02.1/02.2	41CrMo4	1.7223	708M40	19A	2244	4140;4142	42CD4TS	41CrMo4	42CrMo4	SCM 440
	P2.1.Z.AN	02.1/02.2	42CrMo4	1.7225	708M40	19A	2244	4140	42CD4	42CrMo4	42CrMo4	SCM440(H)
	P2.1.Z.AN	03.11	14NiCrMo134	1.6657	832M13	36C	-	-	-	15NiCrMo13	14NiCrMo131	-
	P2.2.Z.AN	02.1	31CrMo12	1.8515	722 M 24	-	2240	-	30 CD 12	30CrMo12	F-1712	-
	P2.2.Z.AN	02.1	39CrMoV13 9	1.8523	897M39	40C	-	-	-	36CrMoV12	-	-
	P2.2.Z.AN	02.1	41CrS4	1.7039	524A14	-	2092	L1	-	105WCR 5	-	-
	P2.2.Z.AN	02.1	50NiCr13	1.2721	-	-	2550	L6	55NCV6	-	F-528	-
	P2.2.Z.AN	03.11	45WCrV7	1.2542	BS1	-	2710	S1	-	45WCrV8KU	45WCrSi8	-
	P2.2.Z.AN/P2.5.Z.HT	02.1/02.2	36CrNiMo4	1.6511	816M40	110	-	9840	40NCD3	38NiCrMo4(KB)	35NiCrMo4	-
	P2.2.Z.AN/P2.5.Z.HT	02.1/02.2	34CrNiMo6	1.6582	817M40	24	2541	4340	35NCD6	35NiCrMo6(KB)	-	-
	P2.2.Z.AN/P2.5.Z.HT	02.1/02.2	34Cr4	1.7033	530A32	18B	-	5132	32C4	34Cr4(KB)	35Cr4	SCr430(H)
	P2.2.Z.AN/P2.5.Z.HT	02.1/02.2	41Cr4	1.7035	530A40	18	-	5140	42C4	41Cr4	42Cr4	SCr440(H)
	P2.2.Z.AN/P2.5.Z.HT	02.1/02.2	32CrMo12	1.7361	722M24	40B	2240	-	30CD12	32CrMo12	F.124.A	-
	P2.2.Z.AN/P2.5.Z.HT	02.1/02.2	51CrV4	1.8159	735A50	47	2230	6150	50CV4	50CrV4	51CrV4	SUP10
	P2.2.Z.AN/P2.5.Z.HT	02.1/02.2	41CrAlMo7	1.8509	905M39	41B	2940	-	40CAD6, 12	41CrAlMo7	41CrAlMo7	-
	P2.3.Z.AN	02.1	100Cr6	1.3505	534A99	31	2258	52100	100C6	100Cr6	F.131	SUJ2

Werkstoff-Vergleichstabelle

ISO	MC	CMC-Nr.	Land Europa	Deutschland	Großbritannien		Schwe-den	USA	Frankreich	Italien	Spanien	Japan
			Standard DIN EN	W.-nr.	BS	EN	SS	AISI/SAE/ASTM	AFNOR	UNI	UNE	JIS
P	P2.3.Z.AN/H1.2.Z.HA	02.1/02.2	105WCr6	1.2419	-	-	2140	-	105WC13	10WCr6	105WCr5	SKS31
	P2.3.Z.AN/H1.2.Z.HA	-	-	-	-	-	-	-	-	107WCr5KU	-	SKS2, SKS3
	P2.3.Z.AN/H1.2.Z.HA	02.1/02.2	-	1.2714	-	-	-	L6	55NCDV7	-	F.520.S	SKT4
	P2.3.Z.AN/H1.3.Z.HA	02.1/02.2	100Cr6	1.2067	BL3	-	-	L3	Y100C6	-	100Cr6	-
	P2.4.Z.AN	02.1	16MnCr5	1.7139	-	-	2127	-	-	-	-	-
	P2.5.Z.HT	02.1	16Mo5	1.5423	1503-245-420	-	-	4520	-	16Mo5	16Mo5	-
	P2.5.Z.HT	02.1	40NiCrMo8-4	1.6562	311-Type 7	-	-	8740	-	40NiCrMo2(KB)	40NiCrMo2	SNCM240
	P2.5.Z.HT	02.1	42Cr4	1.7045	-	-	2245	5140	-	-	42Cr4	SCr440
	P2.5.Z.HT	02.1	31NiCrMo14	1.5755	830 M 31	-	2534	-	-	-	F-1270	-
	P2.5.Z.HT	02.2	36NiCr6	1.5710	640A35	111A	-	3135	35NC6	-	-	SNC236
	P2.6.C.UT	02.1	22Mo4	1.5419	605A32	-	2108	8620	-	-	F520.S	-
	P2.6.C.UT	02.1/02.2	25CrMo4	1.7218	1717CDS110	-	2225	4130	25CD4	25CrMo4(KB)	AM26CrMo4	SCM420;SCM430
	P2.6.C.UT	06.2	-	-	-	-	2223	-	-	-	-	-
	Hochlegierter Stahl											
	P3.0.Z.AN	03.11	X210Cr12	1.2080	BD3	-	-	D3	Z200C12	X210Cr13KU X250Cr12KU	X210Cr12	SKD1
	P3.0.Z.AN	03.11	X43Cr13	1.2083	-	-	2314	-	-	-	-	-
	P3.0.Z.AN	03.11	X40CrMoV5 1	1.2344	BH13	-	2242	H13	Z40CDV5	X35CrMoV05KU X40CrMoV511KU	X40CrMoV5	SKD61
	P3.0.Z.AN	03.11	X100CrMoV5 1	1.2363	BA2	-	2260	A2	Z100CDV5	X100CrMoV51KU	X100CrMoV5	SKD12
	P3.0.Z.AN	03.11	X210CrW12	1.2436	-	-	2312	-	-	X215CrW12 1KU	X210CrW12	SKD2
	P3.0.Z.AN	03.11	X30WCrV9 3	1.2581	BH21	-	-	H21	Z30WCV9	X28W09KU X30WCrV9 3KU	X30WCrV9	SKD5
	P3.0.Z.AN	03.11	X165CrMoV 12	1.2601	-	-	2310	-	-	X165CrMoW12KU	X160CrMoV12	-
	P3.0.Z.AN	03.21	X155CrMoV12-1	1.2379	-	-	2736	HNV3	-	-	-	-
	P3.0.Z.HT	03.11	X8Ni9	1.5662	1501-509;510	-	-	ASTM A353	-	X10Ni9	XBNi09	-
	P3.0.Z.HT	03.11	12Ni19	1.5680	-	-	-	2515	Z18N5	-	-	-
	P3.1.Z.AN	03.11	S6-5-2	1.3343	4959BA2	-	2715	D3	Z40CSD10	15NiCrMo13	-	SUH3
	P3.1.Z.AN	03.13	-	-	BM 2	-	2722	M 2	Z85WDCV	HS 6-5-2-2	F-5603.	SKH 51
	P3.1.Z.AN	03.13	HS 6-5-2-5	1.3243	BM 35	-	2723	M 35	6-5-2-5	HS 6-5-2-5	F-5613	SKH 55
	P3.1.Z.AN	03.13	HS 2-9-2	1.3348	-	-	2782	M 7	-	HS 2-9-2	F-5607	-
	P3.2.C.AQ	06.33	G-X120Mn12	1.3401	Z120M12	-	2183	L3	Z120M12	XG120Mn12	X120Mn12	SCMnH/1
	Ferritisch/martensitischer rostfreier Stahl											
Stahl	P5.0.Z.AN	05.11/15.11	X10CrAL13	1.4724	403S17	-	-	405	Z10C13	X10CrAl12	F.311	SUS405
	P5.0.Z.AN	05.11/15.11	X10CrAL18	1.4742	430S15	60	-	430	Z10CAS18	X8Cr17	F.3113	SUS430
	P5.0.Z.AN	05.11/15.11	X10CrAL2-4	1.4762	-	-	2322	446	Z10CAS24	X16Cr26	-	SUH446
	P5.0.Z.AN	05.11/15.11	X1CrMoTi18-2	1.4521	-	-	2326	S44400	-	-	-	-
	P5.0.Z.AN/P5.0.Z.HT	05.11/15.11	X6Cr13	1.4000	403S17	-	2301	403	Z6C13	X6Cr13	F.3110	SUS403
	P5.0.Z.AN/P5.0.Z.HT	-	X7Cr14	1.4001	-	-	-	-	-	-	F.8401	-
	P5.0.Z.AN/P5.0.Z.HT	05.11/15.11	X10Cr13	1.4006	410S21	56A	2302	410	Z10C14	X12Cr13	F.3401	SUS410
	P5.0.Z.AN/P5.0.Z.HT	05.11/15.11	X6Cr17	1.4016	430S15	960	2320	430	Z8C17	X8Cr17	F3113	SUS430
	P5.0.Z.AN/P5.0.Z.HT	05.11/15.11	X6CrAL13	1.4002	405S17	-	-	405	Z8CA12	X6CrAl13	-	-
	P5.0.Z.AN/P5.0.Z.HT	05.11/15.11	X20Cr13	1.4021	420S37	-	2303	420	Z20C13	X20Cr13	-	-
	P5.0.Z.AN/P5.0.Z.HT	05.11/15.11	X6CrMo17-1	1.4113	434S17	-	2325	434	Z8CD17.01	X8CrMo17	-	SUS434
	P5.0.Z.HT	03.11	X45CrS9-3-1	1.4718	401S45	52	-	HW3	Z45CS9	X45GrSi8	F322	SUH1
	P5.0.Z.HT	05.11/15.11	X85CrMoV18-2	1.4748	443S65	59	-	HNV6	Z80CSN20.02	X80CrSiNi20	F.320B	SUH4
	P5.0.Z.HT	05.11/15.11	X20CrMoV12-1	1.4922	-	-	2317	-	-	X20CrMoNi 12 01	-	-
	P5.0.Z.PH	05.11/15.11	X12CrS13	1.4005	416 S 21	-	2380	416	Z11CF13	X12 CrS 13	F-3411	SUS 416
	P5.0.Z.PH	05.11/15.11	X46Cr13	1.4034	420S45	56D	2304	-	Z40CM	X40Cr14	F.3405	SUS420J2
	P5.0.Z.PH	05.11/15.11	X19CrNi17-2	1.4057	431S29	57	2321	431	Z15CNi6.02	X16CrNi16	F.3427	SUS431
	P5.0.Z.PH	05.12/15.12	X5CrNiCuNb16-4	1.4542 1.4548	-	-	-	630	Z7CNU17-04	-	-	-
	P5.0.Z.PH	15.21	X4 CrNiMo16-5	1.4418	-	-	2387	-	Z6CND16-04-01	-	-	-
	P5.1.Z.AN/P5.0.Z.HT	05.11/15.11	X14CrMoS17	1.4104	-	-	2383	430F	Z10CF17	X10CrS17	F.3117	SUS430F

			Handelsbezeichnungen
P2.1.Z.AN	02.1		OVAKO 520M (Ovako Steel)
P2.2.Z.AN	02.1	1.0045	FORMAX (Uddeholm Tooling)
P2.2.Z.AN	02.1		IMACRO NIT (Imatra Steel)
P2.5.Z.HT	02.2		INEXA 482 (XM) (Inexa Profil)
P1.2.Z.AN			S355J2G3(XM)
P1.2.Z.AN			C45(XM)
P1.2.Z.AN			16MnCrS5(XM)
P2.5.Z.HT			INEXA280(XM)
P2.5.Z.HT	02.2		070M20(XM)
P2.5.Z.HT	02.2		HARDOX 500 (SSAB – Swedish Steel Corp.)
P2.5.Z.HT			WELDOX 700 (SSAB – Swedish Steel Corp.)

Werkstoff-Vergleichstabelle

ISO	MC	CMC-Nr.	Land Europa	Deutschland	Großbritannien		Schweden	USA	Frankreich	Italien	Spanien	Japan
			Standard DIN EN	W.-nr.	BS	EN	SS	AISI/SAE/ASTM	AFNOR	UNI	UNE	JIS
M	**Austenitischer rostfreier Stahll**											
	M1.0.Z.AQ	05.11/15.11	X3CrNiMo13-4	1.4313	425C11	-	2385	CA6-NM	Z4CND13.4M Z38C13M	(G)X6CrNi304	-	SCS5
	M1.0.Z.AQ/M1.0.C.UT	05.11/15.11	X53CrMnNiN21-9	1.4871	349S54	-	-	EV8	Z52CMN21.09	X53CrMnNiN21 9	-	SUH35, SUH36
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X2CrNiN18-10	1.4311	304S62	-	2371	304LN	Z2CN18.10	-	-	SUS304LN
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X2CrNiMoN17-13-3	1.4429	-	-	2375	316LN	Z2CND17.13	-	-	SUS316LN
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X2CrNiMo17-12-2	1.4404	316S13	-	2348	316L	Z2CND17-12	X2CrNiMo1712	-	-
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X2CrNiMo18-14-3	1.4435	316S13	-	2353	316L	Z2CND17.12	X2CrNiMo17 12	-	SCS16, SUS316L
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X3CrNiMo17-3-3	1.4436	316S33	-	2343, 2347	316	Z6CND18-12-03	X8CrNiMo1713	-	-
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X2CrNiMo18-15-4	1.4438	317S12	-	2367	317L	Z2CND19.15	X2CrNiMo18 16	-	SUS317L
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X6CrNiNb18-10	1.4550	347S17	58F	2338	347	Z6CNNb18.10	X6CrNiNb18 11	F.3552 F.3524	SUS347
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X6CrNiMoTi17-12-2	1.4571	320S17	58J	2350	316Ti	Z6NDT17.12	X6CrNiMoTi17 12	F.3535	-
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X10CrNiMoNb 18-12	1.4583	-	-	-	318	Z6CNDNb17 13B	X6CrNiMoNb17 13	-	-
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X15CrNiSi20-12	1.4828	309S24	-	-	309	Z15CNS20.12	-	-	SUH309
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X2CrNiMoN17-11-2	1.4406	301S21	58C	2370	308	Z1NCDU25.20	-	F.8414	SCS17
	M1.0.Z.AQ	05.21/15.21	X1CrNiMoCuN20-18-7	1.4547	-	-	2378	S31254	Z1CNDU20-18-06AZ	-	-	-
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X9CrNi18-8	1.4310	-	-	2331	301	Z12CN17.07	X12CrNi17 07	F.3517	SUS301
	M1.0.Z.PH	05.22/15.22	X7CrNiAL17-7	1.4568 1.4504	316S111	-	-	17-7PH	Z8CNA17-07	X2CrNiMo1712	-	-
	M1.0.Z.AQ/M1.0.C.UT	05.21/15.21	X2CrNi19-11	1.4306	304S11 304S12	-	2352	304L	Z2CN18-10	X2CrNi18 11	-	-
	M1.1.Z.AQ	05.21/15.21	-	-	304S31	58E	2332, 2333	304	Z6CN18.09	X5CrNi18 10	F.3504 F.3541	SUS304
	M1.1.Z.AQ	05.21/15.21	X5CrNi18-10	1.4301	304S15	58E	2332	304	Z6CN18.09	X5CrNi18 10	F.3551	SUS304
	M1.1.Z.AQ	05.21/15.21	X5CrNiMo17-2-2	1.4401	316S16	58J	2347	316	Z6CND17.11	X5CrNiMo17 12	F.3543	SUS316
	M1.1.Z.AQ	05.21/15.21	X6CrNiTi18-10	1.4541	321S12	58B	2337	321	Z6CNT18.10	X6CrNiTi18 11	F.3553 F.3523	SUS321
	M1.2.Z.AQ	05.21/15.21	X8CrNiS18-9	1.4305	303S21	58M	2346	303	Z10CNF 18.09	X10CrNiS 18.09	F.3508	SUS303
	Super austenitischer (Ni>20%) rostfreier Stahl											
	M2.0.C.AQ	20.11	G-X40NiCrSi36-18	1.4865	330C11	-	-	-	-	XG50NiCr39 19	-	SCH15
	M2.0.Z.AQ	05.21/15.21	X1NiCrMoCu25-20-5	1.4539	-	-	2562	UNS V 0890A	Z2 NCDU25-20	-	-	-
	M2.0.Z.AQ	05.21/15.21	X8CrNi25-21	1.4845	310S24	-	2361	310S	Z12CN25 20	X6CrNi25 20	F.331	SUH310
	M2.0.Z.AQ	20.11	X12NiCrSi36 16	1.4864	-	-	-	330	Z12NCS35.16	F-3313	-	SUH330
	M2.0.Z.AQ	05.23/15.23	X1NiCrMoCu31-27-4	1.4563	-	-	2584	NO8028	Z1NCDU31-27-03	-	-	-
	Rostfreie (austenititische/ferritische) Duplex-Stähle											
	M3.1.Z.AQ/M3.1.C.AQ	05.51/15.51	X2CrNiN23-4	1.4362	-	-	2376	S31500	-	-	-	-
	M3.1.Z.AQ/M3.1.C.AQ	05.51/15.51	X8CrNiMo27-5	-	-	-	2324	S32900	-	-	-	-
	M3.2.Z.AQ/M3.2.C.AQ	05.52/15.52	X2CrNiN23-4	-	-	-	2327	S32304	Z2CN23-04AZ	-	-	-
	M3.2.Z.AQ/M3.2.C.AQ	05.52/15.52	-	-	-	-	2328	-	-	-	-	-
	M3.2.Z.AQ/M3.2.C.AQ	05.52/15.52	X2CrNiMoN22-53	-	-	-	2377	S31803	Z2CND22-05-03	-	-	-
					Handelsbezeichnungen							
	M1.1.Z.AQ	05.21/15.21			SANMAC 304 (Sandvik Steel)							
	M1.1.Z.AQ	05.21/15.21		1.0045	SANMAC 304L (Sandvik Steel)							
	M1.1.Z.AQ	05.21/15.21			SANMAC 316 (Sandvik Steel)							
	M1.1.Z.AQ	05.21/15.21			SANMAC 316L (Sandvik Steel)							
	M1.0.Z.AQ	05.23/15.23			254 SMO							
	M2.0.Z.AQ	05.23/15.23			654 SMO							
	M3.2.Z.AQ	05.52/15.52			SANMAC SAF 2205 (Sandvik Steel)							
	M3.2.Z.AQ	05.52/15.52			SANMAC SAF 2507 (Sandvik Steel)							

Rostfreier Stahl

Werkstoff-Vergleichstabelle

ISO	MC	CMC-Nr.	Land Europa	Deutsch-land	Großbritannien		Schwe-den	USA	Frankreich	Italien	Spanien	Japan
			Standard DIN EN	W.-nr.	BS	EN	SS	AISI/SAE/ASTM	AFNOR	UNI	UNE	JIS
K	**Temperguss**											
	K1.1.C.NS	07.1	-	-	8 290/6	-	0814	-	MN 32-8	-	-	FCMB310
	K1.1.C.NS	07.1	EN-GJMB350-10	0.8135	B 340/12	-	0815	32510	MN 35-10	-	-	FCMW330
	K1.1.C.NS	07.2	EN-GJMB450-6	0.8145	P 440/7	-	0852	40010	Mn 450	GMN 45	-	FCMW370
	K1.1.C.NS	07.2	EN-GJMB550-4	0.8155	P 510/4	-	0854	50005	MP 50-5	GMN 55	-	FCMP490
					P 570/3		0858	70003	MP 60-3			FCMP540
	K1.1.C.NS	07.2	EN-GJMB650-2	0.8165	P570/3	-	0856	A220-70003	Mn 650-3	GMN 65	-	FCMP590
	K1.1.C.NS	07.3	EN-GJMB700-2	0.8170	P690/2	-	0862	A220-80002	Mn700-2	GMN 70	-	FCMP690
	Grauguss											
	K2.1.C.UT	08.1	-	-	-	-	0100	-	-	-	-	-
	K2.1.C.UT	08.1	EN-GJL-100	0.6010	-	-	0110	No 20 B	Ft 10 D	-	-	FC100
	K2.1.C.UT	08.1	EN-GJL-150	0.6015	Grade 150	-	0115	No 25 B	Ft 15 D	G 15	FG 15	FC150
	K2.1.C.UT	08.1	EN-GJL-200	0.6020	Grade 220	-	0120	No 30 B	Ft 20 D	G 20	-	FC200
	K2.1.C.UT	08.2	EN-GJL-250	0.6025	Grade 260	-	0125	No 35 B	Ft 25 D	G 25	FG 25	FC250
	K2.1.C.UT	08.2	EN-JLZ	0.6040	Grade 400	-	0140	No 55 B	Ft 40 D	-	-	-
	K2.2.C.UT	08.2	EN-GJL-300	0.6030	Grade 300	-	0130	No 45 B	Ft 30 D	G 30	FG 30	FC300
	K2.2.C.UT	08.2	EN-GJL-350	0.6035	Grade 350	-	0135	No 50 B	Ft 35 D	G 35	FG 35	FC350
	K2.3.C.UT	08.3	GGL-NiCr20-2	0.6660	L-NiCuCr202	-	0523	A436 Type 2	L-NC 202	-	-	-
	Kugelgraphitguss											
Grauguss	K3.1.C.UT	09.1	EN-GJS-400-15	0.7040	SNG 420/12	-	0717-02	60-40-18	FCS 400-12	GS 370-17	FGE 38-17	FCD400
	K3.1.C.UT	09.1	EN-GJS-400-18-LT	0.7043	SNG 370/17	-	0717-12	-	FGS 370-17	-	-	-
	K3.1.C.UT	09.1	EN-GJS-350-22-LT	0.7033	-	-	0717-15	-	-	-	-	-
	K3.1.C.UT	09.1	EN-GJS-800-7	0.7050	SNG 500/7	-	0727	80-55-06	FGS 500-7	GS 500	FGE 50-7	FCD500
	K3.2.C.UT	09.2	EN-GJS-600-3	0.7060	SNG 600/3	-	0732-03	-	FGS 600-3	-	-	FCD600
	K3.3.C.UT	09.2	EN-GJS-700-2	0.7070	SNG 700/2	-	0737-01	100-70-03	FGS 700-2	GS 700-2	FGS 70-2	FCD700
	K3.5.C.UT	-	EN-GJSA-XNiCr20-2	0.7660	Grade S6	-	0776	A43D2	S-NC 202	-	-	-
	Vermiculargraphitguss											
	K4.1.C.UT	-	EN-GJV-300									
	K4.1.C.UT	-	EN-GJV-350									
	K4.2.C.UT	-	EN-GJV-400									
	K4.2.C.UT	-	EN-GJV-450									
	K4.2.C.UT	-	EN-GJV-500									
	Austenitisch-bainitisches Gusseisen											
	K5.1.C.NS	-	EN-GJS-800-8	-	-	-	-	ASTM A897 No. 1	-	-	-	-
	K5.1.C.NS	-	EN-GJS-1000-5	-	-	-	-	ASTM A897 No. 2	-	-	-	-
	K5.2.C.NS	-	EN-GJS-1200-2	-	-		-	ASTM A897 No. 3	-	-	-	-
	K5.2.C.NS	-	EN-GJS-1400-1	-	-	-	-	ASTM A897 No. 4	-	-	-	-
	K5.3.C.NS	-	-	-	-	-	-	ASTM A897 No. 5	-	-	-	-

Werkstoff-Vergleichstabelle

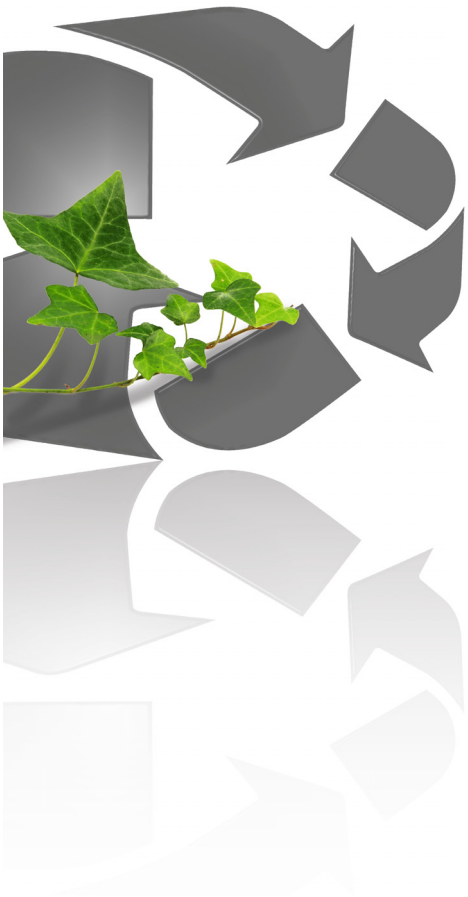
ISO	MC	CMC-Nr.	Land / Europa	Deutschland	Großbritannien		Schweden	USA	Frankreich	Italien	Spanien	Japan
			Standard									
			DIN EN	W.-nr.	BS	EN	SS	AISI/SAE/ASTM	AFNOR	UNI	UNE	JIS
N	**Aluminiumbasislegierungen**											
NE-Metalle	N1.3.C.AG	30.21	G-AlSi9MGWA	3.2373	-	-	4251	SC64D	A-S7G	-	-	C4BS
	N1.3.C.UT	30.21	G-ALMG5	-	LM5	-	4252	GD-AlSi12	A-SU12	-	-	AC4A
	N1.3.C.UT/N1.3.C.AG	30.21/30.22	-	-	LM25	-	4244	356.1	-	-	-	A5052
	N1.3.C.UT	-	GD-AlSi12	-	-	-	4247	A413.0	-	-	-	A6061
	N1.3.C.AG	-	GD-AlSi8Cu3	-	LM24	-	4250	A380.1	-	-	-	A7075
	N1.3.C.UT	-	G-AlSi12(Cu)	-	LM20	-	4260	A413.1	-	-	-	ADC12
	N1.3.C.UT	-	G-AlSi12	-	LM6	-	4261	A413.2	-	-	-	-
	N1.3.C.AG	-	G-AlSi10Mg(Cu)	-	LM9	-	4253	A360.2	-	-	-	-
S	**Ni-basierte Legierungen**											
Warmfeste Superlegierungen	S2.0.Z.AG	20.22	S-NiCr13A16MoNb	LW2 4670	mar-46	-	-	5391	NC12AD	-	-	-
	S2.0.C.UT	20.24	NiCo15Cr10MoAlTi	LW2 4674	-	-	-	AMS 5397	-	-	-	-
	S2.0.Z.AG	20.22	NiFe35Cr14MoTi	LW2.4662	-	-	-	5660	ZSNCDT42	-	-	-
	S2.0.Z.AG	20.22	NiCr19Fe19NbMo	LW2.4668	HR8	-	-	5383	NC19eNB	-	-	-
	S2.0.Z.AG	20.22	NiCr20TiAk	2.4631	Hr401.601	-	-	-	NC20TA	-	-	-
	S2.0.Z.AG	20.22	NiCr19Co11MoTi	2.4973	-	-	-	AMS 5399	NC19KDT	-	-	-
	S2.0.Z.AG	20.22	NiCr19Fe19NbMo	LW2.4668	-	-	-	AMS 5544	NC20K14	-	-	-
	S2.0.Z.AN	20.21	-	2.4603	-	-	-	5390A	NC22FeD	-	-	-
	S2.0.Z.AN	20.21	NiCr22Mo9Nb	2.4856	-	-	-	5666	NC22FeDNB	-	-	-
	S2.0.Z.AN	20.21	NiCr20Ti	2.4630	HR5.203-4	-	-	-	NC20T	-	-	-
	S2.0.Z.AG	20.22	NiCu30AL3Ti	2.4375	3072-76	-	-	4676	-	-	-	-
	Co-basierte Legierungen											
	-	-	CoCr20W15Ni	-	-	-	-	5537C, AMS	KC20WN	-	-	-
	S3.0.Z.AG	20.32	CoCr22W14Ni	LW2.4964	-	-	-	5772	KC22WN	-	-	-
	Titanlegierungen											
	S4.2.Z.AN	23.22	TiAl5Sn2.5	3.7115.1	TA14/17	-	-	UNS R54520	T-A5E UNS R56400	-	-	-
	S4.2.Z.AN	23.22	TiAl6V4	3.7165.1	TA10-13/TA28	-	-	UNS R56401	T-A6V	-	-	-
	S4.3.Z.AN	23.22	TiAl5V5Mo5Cr3	-	-	-	-	-	-	-	-	-
	S4.2.Z.AN	23.22	TiAl4Mo4Sn4Si0.5	3.7185	-	-	-	-	-	-	-	-
			Handelsbezeichnungen									
			Eisen-basierte Legierungen									
	S2.0.Z.UT/S2.0.Z.AN	20.11	Incoloy 800									
			Ni-basierte Legierungen									
	S2.0.Z.AN	20.2	Haynes 600									
	S2.0.Z.AN	20.2	Nimocast PD16									
	S2.0.Z.AG	20.2	Nimonic PE 13									
	S2.0.Z.AG	20.2	Rene 95									
	S2.0.Z.AN	20.21	Hastelloy C									
	S2.0.Z.AN	20.21	Incoloy 825									
	S2.0.Z.AN	20.21	Inconel 600									
	S2.0.Z.AN	20.21	Monel 400									
	S2.0.Z.AG	20.22	Inconel 700									
	S2.0.Z.AG	S2.0.Z.AG	Inconel 718									
	S2.0.Z.AG	20.22	Mar – M 432									
	S2.0.Z.AG	20.22	Nimonic 901									
	S2.0.Z.AG	20.22	Waspaloy									
	S2.0.C.NS	20.24	Jessop G 64									
			Co-basierte Legierungen									
	S3.0.Z.AG	20.3	Air Resist 213									
	S3.0.Z.AG	20.3	Jetalloy 209									
H	**Gehärtete Werkstoffe**											
Gehärtete Werkstoffe	H1.2.Z.HA	04.1	X100CrMo13	1.4108	-	-	2258 08	440A	-	-	-	C4BS
	H1.3.Z.HA	04.1	X110CrMoV15	1.4111	-	-	2534 05	610	-	-	-	AC4A
	H1.2.Z.HA	04.1	X65CrMo14	-	-	-	2541 06	0-2	-	-	-	AC4A

SANDVIK Coromant

Der Umwelt zuliebe

Nutzen Sie das Coromant Recycling Concept (CRC)!

Das Coromant Recycling Concept (CRC) ist ein umfassender Service für gebrauchte Hartmetall-Wendeschneidplatten - ein Angebot für alle Kunden von Sandvik Coromant. Vor dem Hintergrund eines steigenden Verbrauchs von nicht erneuerbaren Rohstoffen ist der wirtschaftliche Umgang mit schwindenden Ressourcen Aufgabe eines jeden Herstellers.



Die Vorteile des CRC sprechen für sich

- Ein weltweites Recycling-System unter einem Dach.
- Für Direktkunden und Händler.
- Einfaches Verfahren mit Sammel- und Transportboxen.
- Weniger Abfall, weniger Belastung für die Umwelt.
- Bessere Nutzung der Ressourcen.
- Hartmetall-Wendeschneidplatten anderer Hersteller werden ebenfalls angenommen.

Bestellen Sie eine Sammelbox für jede Drehmaschine, Fräsmaschine, jeden Bohrer oder für Ihr Bearbeitungszentrum. Wir empfehlen für jeden Arbeitsplatz eine Sammelbox für Wendeschneidplatten und eine separate Box für Vollhartmetallwerkzeuge.
Für weitere Angaben über den Verkauf Ihrer gebrauchten Wendeschneidplatten und Vollhartmetallwerkzeuge, besuchen Sie bitte sandvik.coromant.com und wählen Sie Ihren Markt aus.

	Bestellnummern
Sammelbox:	91617
Transportbox für Vollhartmetallwerkzeuge (Holz):	92994
Transportbox für Wendeschneidplatten (Holz):	92995

Sicherheitshinweise

B

Zusammensetzung des Werkzeugmaterials

Werkzeughalter
Werkzeughalter bestehen überwiegend aus Eisen (FE) und niedriglegierten Legierungselementen wie z. B. Chrom, Nickel, Mangan, Molybdän und Silizium.
Wendeschneidplatten/Schneideinsätze/Vollhartmetallwerkzeuge
Substanzen in Hartmetallprodukten enthalten überwiegend Wolframkarbid und Kobalt. Sie könnten auch Karbide und Karbonnitride der folgenden Elemente enthalten: Titan, Tantal, Niob, Chrom, Molybdän und Vanadium.

C

Wege der Exposition

Durch das Schleifen oder Erhitzen von Hartmetall-Rohlingen oder Hartmetallprodukten entstehen Stäube oder Dämpfe mit gefährlichen Inhaltsstoffen, die eingeatmet oder verschluckt werden können oder mit Augen oder Haut in Berührung kommen können.

Akute Toxizität

Der Staub ist giftig beim Einatmen. Das Einatmen kann Reizungen oder Entzündungen der Atemwege hervorrufen. Eine signifikant höhere akute Toxizität durch Einatmen wurde festgestellt beim gleichzeitigen Einatmen von Kobalt und Wolframkarbid im Vergleich dazu, wenn ausschließlich Kobalt eingeatmet wird.

D

Berührung mit der Haut kann Reizungen und Ausschläge verursachen. Bei sensibilisierten Personen können allergische Reaktionen auftreten.

Chronische Toxizität

Ein wiederholtes Einatmen von kobalthaltigen Aerosolen kann Behinderungen der Atemwege erzeugen. Anhaltendes Einatmen von erhöhten Konzentrationen können eine Lungenfibrose oder Lungenkrebs verursachen. Epidemiologische Untersuchungen haben ergeben, dass Mitarbeiter, die in der Vergangenheit hohen Konzentrationen von Wolframkarbid/Kobalt ausgesetzt waren, stärker gefährdet sind, an Lungenkrebs zu erkranken.
Kobalt und Nickel sind mögliche Hautreizstoffe. Wiederholter oder langfristiger Hautkontakt kann zu Hautreaktionen führen.

E

Risiken

Toxisch: Gefahr ernsthafter gesundheitlicher Schäden durch langfristiges Einatmen.
Toxisch durch Einatmen.
Kein ausreichender Nachweis für Krebsrisiken.
Kann zu Reaktionen durch Einatmen und Hautkontakt führen.

Vorbeugende Maßnahmen

Staub nicht einatmen. Bildung von Staub vermeiden. Lokales Luftabzugssystem verwenden, das dazu geeignet ist, die persönliche Exposition auf Werte weit unter den national erlaubten Grenzwerten zu beschränken.
Bei unzureichender oder nicht vorhandener Belüftung ein Atemschutzgerät anlegen, dessen Verwendung für diese Zwecke behördlich genehmigt wurde.
Schutzbrillen mit seitlichen Schutzschilden tragen.
Vermeiden Sie wiederholten Hautkontakt. Tragen Sie geeignete Handschuhe. Waschen Sie gründlich Ihre Hände.
Geeignete Schutzkleidung tragen. Kleidung nach Bedarf waschen.
Bei der Arbeit nicht essen, trinken, rauchen. Vor dem Essen, Trinken oder Rauchen Hände sorgfältig abwaschen.

F

G



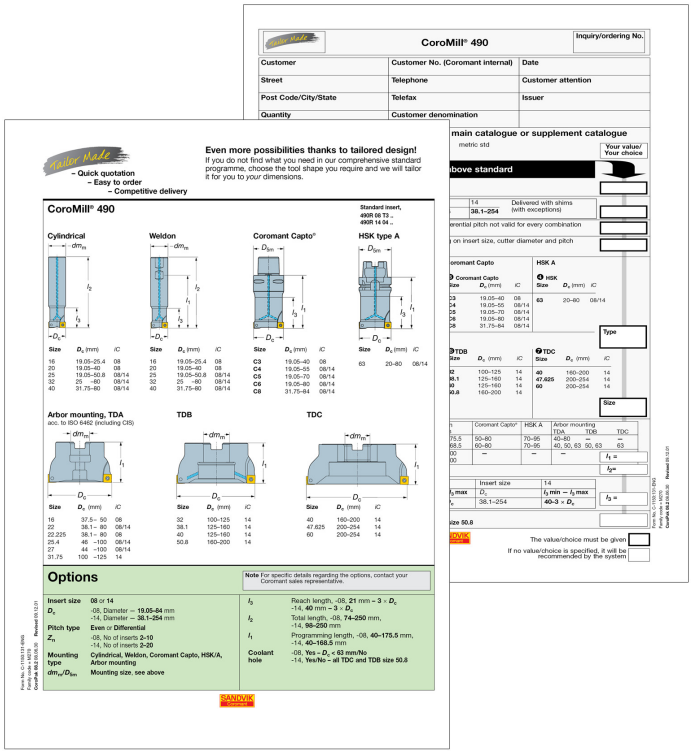
H

Tailor-Made-Programm

Zusätzliche Werkzeugoptionen für Ihre speziellen Anforderungen.

Tailor Made

Neben unserem umfassenden Standardprogramm können wir Werkzeuge in den von Ihnen gewünschten Abmessungen zu Standardbedingungen anbieten. Mit unserem Tailor-Made-Service können Sie Ihre spezifischen Abmessungen festlegen, ohne den Preis eines Sonderwerkzeugs zahlen zu müssen.



Unser Leistungsversprechen an Sie

- Schnelles Angebot
- Einfache Bestellung
- Leistungsgarantie für angegebene Produkt- und Schnittdaten
- Kurze Lieferzeiten

Die Tailor-Made-Option ist für folgende Produktfamilien erhältlich:

Hartmetall-Wendeschneidplatten	CBN-Wendeschneidplatten	PKD-Wendeschneidplatten	Werkzeuge	Adapter
- CoroCut® 1-2	- T-Max® P	- CoroTurn® 107	- CoroTurn® 300	- Coromant Capto®
- CoroCut® QD	- T-Max®	- CoroTurn® 111	- CoroTurn® TR	
- CoroCut® 3	- CoroTurn® 107	- CoroCut®	- CoroCut® 1-2	
- T-Max® Q-Cut	- CoroTurn® 111		- CoroCut® QD	
- CoroThread® 266	- CoroTurn® TR		- CoroCut® 3	
- T-Max® U-Lock	- CoroCut®		- T-Max® Q-Cut	

Kundenspezifische Lösungen

Wenn Standard- oder Tailor-Made-Lösungen Ihre Anforderungen nicht erfüllen, können Sie sich vollkommen auf die Erfahrungen von Sandvik Coromant in kundenspezifischen Werkzeuglösungen für spezielle Anforderungen verlassen.
Unsere Tailor-Made-Formulare finden Sie auf www.sandvik.coromant.com

Um Ihnen das Leben leichter zu machen, gibt es eine neue Norm

ISO 13399 ist eine internationale Norm, die einen einfacheren Austausch von Schneidwerkzeugdaten anstrebt. Sie werden bei jedem Werkzeug leicht veränderte Parameter und Beschreibungen feststellen.

B

Zum ersten Mal gibt es eine standardisierte Form der Produktdatenbeschreibung für Zerspanungswerkzeuge. Durch die Verwendung der gleichen Parameter und Definitionen in der Werkzeugbranche wird ist die Kommunikation von Werkzeugdaten zwischen verschiedenen Softwaresystemen deutlich
vereinfacht.

Und was bedeutet das für Sie?

Einfach gesagt heißt das, dass Ihr System mit unserem kommunizieren kann, denn sie sprechen dieselbe Sprache. Laden Sie Produktdaten von unserer Webseite herunter und verwenden Sie diese direkt in Ihrer CAD/CAM Software, um Werkzeuge zusammenzustellen, die Sie in der Fertigung benötigen. Kein langes Suchen nach Informationen in Katalogen und Auslegen von Daten. Denken Sie nur, wie viel Zeit Sie dadurch sparen!

C

Kurzname	Bevorzugte Bezeichnung
ADJLN	Minimale Verstellgrenze
ADJLX	Maximale Verstellgrenze
ADJRG	Verstellbereich
ALP	Axialfreiwinkel
AN	Hauptfreiwinkel
ANN	Normalfreiwinkel, Nebenschneide
APMX	Maximale Schnitttiefe
B	Schaftbreite
BAWS	Werkzeugwinkel, werkstückseitig
BAMS	Körperwinkel Maschinenseite
BBD	Konstruktiv gewuchtete Ausführung
BBR	Individuell gewuchtete Ausführung
BCH	Eckenfasenlänge
BD	Körperdurchmesser
BHTA	Körperkegeleinstellwinkel
BN	Planfasenbreite
BS	Planschneidenbreite
BSG	Norm/Standard
BSR	Wiper Eckenradius
CBMD	Hersteller von Spanbrechern
CDX	Einstechtiefe, max.
CF	Spitzenfase
CHBA	Fasenwinkel am Körper
CHBL	Eckenfasenlänge
CHW	Eckenfasenbreite
CHWL	Eckenfasenbreite, Linksausführung
CHWR	Eckenfasenbreite, Rechtsausführung
CICT	Anzahl Schneidteile
CND	Kühlschmierstoffeintrittsdurchmesser
CNSC	Kühlschmierstoffeintritt
CNT	Gewindegröße Kühlschmierstoff-Einlass
COATING	Beschichtung
CP	Max. Kühlschmierstoffdruck
CRKS	Anzugsbolzen, Gewindegröße
CRNT	Gewindegröße radialer Kühlschmierstoff-Einlass
CTPT	Bearbeitungstyp
CUTDIA	Maximaler Werkstückdurchmesser für das Abstechen
CW	Schnittbreite, Nennmaß
CWN	Minimale Schnittbreite
CWTOLL	Untere Schnittbreitentoleranz
CWTOLU	Obere Schnittbreitentoleranz
CWX	Schnittbreite, max.
CXSC	Kühlschmierstoffaustrittscode
CZC	Aufnahmegröße
CZC_{MS}	Anschlussgröße (Code), maschinenseitig
CZC_{WS}	Ansschlussgröße (Code), werkstückseitig
D1	Durchmesser Befestigungsbohrung
DAH	Durchmesser Zugangsbohrung
DAXIN	Axialer Einstechdurchmesser, min.
DAXN	Minimaler Außendurchmesser der Axialnut

D

E

F

G

H

GER

DAXX	Maximaler Außendurchmesser der Axialnut
DBC	Schneidendurchmesser
DC	Werkzeugdurchmesser
DCB	Spanndurchmesser, nominal, werkstückseitig
DCBN	Spanndurchmesser, min.
DCBX	Spanndurchmesser, max.
DCF	Funktionsdurchmesser
DCN	Minimaler Schnittdurchmesser
DCON	Aufnahmedurchmesser, werkstückseitig
$DCON_{MS}$	Schaftdurchmesser, maschinenseitig
$DCON_{WS}$	Aufnahmedurchmesser, werkstückseitig
$DCONN_{WS}$	Min. Aufnahmedurchmesser, werkstückseitig
$DCONX_{WS}$	Max. Aufnahmedurchmesser, werkstückseitig
DCPS	Datenchip Bereitstellungsgröße
$DCSF_{MS}$	Durchmesser, Plananlage, maschinenseitig
$DCSF_{WS}$	Durchmesser, Plananlage, werkstückseitig
DCX	Schneidendurchmesser, max.
DIX	Maximaler Schnittstellendurchmesser des Werkzeugwechslers
DMIN	Bohrungsdurchmesser, min.
DMM	Aufnahmedurchmesser, maschinenseitig
DN	Durchmesser des Freistichs
DSGN	Design
EPSR	Eckenwinkel Schneidplatte
FHA	Drallwinkel
FLGT	Flanschdicke
FTDZ	Gewindetyp
GB	Planfasenwinkel
H	Schafthöhe
HA	Theoretische Gewindehöhe
HB	Unterschied Gewindehöhe
HBH	Gewindehöhendifferenz
HBL	Versatzlänge Kopfunterseite
HC	Gewindehöhe
HF	Funktionshöhe
HRY	Tiefster Punkt von der Bezugsebene aus
HSUP	Stützhöhe
HTB	Körperhöhe
HTH	Höhe
IC	Einbeschriebener Kreis
INSL	Schneidplattenlänge
INSUC	Code zur Schneidplattenverwendung
IZC	Code Plattengröße
KAPR	Winkel Werkzeugschneidkante
KCH	Eckenfase
KCHL	Eckenfasenbreite, Linksausführung
KCHR	Eckenfasenbreite, Rechtsausführung
KRINS	Einstellwinkel, Hauptschneide
KWW	Keilnutbreite
L	Schneidkantenlänge
LAMS	Neigungswinkel
LB	Grundkörperlänge
LCF	Spankanallänge
LCOX	Maximale Kürzungslänge
LE	Schneidenlänge begrenzt
LF	Funktionslänge
LH	Kopflänge
LPR	Kraglänge
LS	Schaftlänge
LSC	Einspannlänge
LSCN	Spannlänge, min.
LSCS	Abstand zum Einspannbeginn
LSCX	Einspannlänge, max.
LSD	Schaftlänge
LU	Nutzlänge
LUX	Nutzlänge. max.
MHD	Abstand Bohrung 1
MIID	Bezeichnung Schneidplatte
MMCC	Code für Vorspannmoment
MMCX	Max. Schnittmoment
NOF	Anzahl Schneiden
NT	Zähnezahl
OAH	Gesamthöhe

OAL	Gesamtlänge
OAW	Gesamtbreite
OH	Empfohlene Auskraglänge
OHN	Minimale Auskraglänge
OHX	Maximale Auskraglänge
ORDCODE	Bestellnummer
PCL	Periphere zylindrische Länge
PDX	Profilabstand ex
PDY	Profilabstand ey
PHD	Ausgangsdurchmesser
PHDX	Ausgangsdurchmesser, max.
PL	Abstand Schneidenlänge zu Schneidenspitze
PNA	Profilwinkel
PRFRAD	Profilradius
PRSPC	Profilspezifikation
PSIR	Hauptschneidenwinkel
PSIRL	Hauptschneidenwinkel links
PSIRR	Hauptschneidenwinkel rechts
RADH	Radialhöhe
RADW	Radialbreite
RAR	Nebenschneidenwinkel, rechts
RE	Eckenradius
REEQ	Eckenradius Äquivalent
REL	Eckenradius links
RER	Eckenradius rechts
RETOLL	Untere Eckenradiustoleranz
RETOLU	Obere Eckenradiustoleranz
RGL	Nachschleiflänge
RMPX	Eintauchwinkel, max.
RPMX	Drehzahl, max.
S	Schneidplattendicke
SDL	Länge des Stufendurchmessers
SIG	Spitzenwinkel
SPTL	Splitline
SSC	Code Plattensitzgröße
STA	Eingeschlossener Stufenwinkel
STDNO	Normnummer
SUBSTRATE	Substrat
TCDC	Toleranzklasse, Aufnahmedurchmesser
TCDMM	Aufnahmedurchmesser, maschinenseitig, ISO-Toleranzklasse
TCHA	Erreichbare Bohrungstoleranz
TCHAL	Untere erreichbare Bohrungstoleranz
TCHAU	Obere erreichbare Bohrungstoleranz
TCT	Werkzeugtoleranzklasse
TCTR	Gewindetoleranzklasse
TD	Gewindenenndurchmesser, metrisch
TDZ	Gewindenummer
TFLA	Gewindebohrer, Längenausgleich vorne
TFLB	Gewindebohrer, Längenausgleich hinten
TG	Abschrägungsgradient
THCA	Korrekturwinkel Gewindesteigung
THCHT	Anschnitt
THFT	Gewindeart
THFTS	Gewindeformstandardserie
THL	Gewindelänge
THUB	Nabendicke
TP	Gewindesteigung
TPI	Gangzahl je Inch
TPIN	Gangzahl je Inch, min.
TPIX	Gangzahl je Inch, max.
TPN	Gewindesteigung, min.
TPX	Gewindesteigung, max.
TQ	Drehmoment
TRMAX	Max. Gewindebereich
TSYC	Code für Werkzeugtyp
TTP	Gewindetyp
ULDR	Verhältnis nutzbare Länge/Durchmesser
VCX	Max. Schnittgeschwindigkeit
W1	Schneidplattenbreite
WB	Grundkörperbreite
WF	Funktionsbreite
WFCIRP	Breite zum Bezugspunkt des Zerspanungsteils

GER

WSC	Spannbreite
WT	Masse (Gewicht)
ZADJ	Anzahl verstellbare Wendeschneidplatten
ZEFF	Anzahl wirksamer Schneiden, stirnseitig
ZEFP	Anzahl wirksamer Schneiden, umfangseitig
ZWX	Maximale Anzahl Wiper-Wendeplatten

Bestellnummer	Seite
131..-B	G5
132L	G4
151.2	E11
254R/LG	B113
254R/LKF	B114
266R/LG..AC..F	C25
266R/LG..MJ..A	C22
266R/LG..MM..A	C7-C8
266R/LG..NT..A	C17
266R/LG..PT..A	C19
266R/LG..RN..A	C21
266R/LG..SA..F	C26
266R/LG..TR..F	C24
266R/LG..UN..A	C11-C12
266R/LG..VM..A	C5
266R/LG..VW..A	C6
266R/LG..WH..A	C15
266R/LL..AC..F	C25
266R/LL..MM..A	C9-C10
266R/LL..NT..A	C18
266R/LL..PT..A	C19
266R/LL..RN..A	C21
266R/LL..SA..A	C26
266R/LL..TR..F	C24
266R/LL..UN..A	C13-C14
266R/LL..VM..A	C5
266R/LL..VW..A	C6
266R/LL..WH..A	C16
266R/LFA	C36
266R/LFG	C34
266R/LFGZ	C35
266R/LKF	C41
266R/LKF-R	C40
266R/LKF-RE	C40
266RG..BU..A	C29
266RG..MM..C	C7
266RG..MM..F	C7
266RG..NF..A	C20
266RG..NJ..A	C23
266RG..NT..C	C17
266RG..RD..A	C28
266RG..RN..F	C21
266RG..UN..C	C11
266RG..UN..F	C11
266RG..V38..A	C27
266RG..V40..A	C27
266RG..V50..A	C27
266RG..VM..C	C5
266RG..VM..F	C5
266RG..VW..C	C6
266RG..VW..F	C6
266RG..WH..C	C15
266RG..WH..F	C15
266RL..AC..A	C25
266RL..BU..A	C29
266RL..MM..C	C9
266RL..MM..F	C9
266RL..NF..A	C20
266RL..NT..C	C18
266RL..NT..F	C18
266RL..RD..A	C28
266RL..RD..C	C28
266RL..RN..F	C21
266RL..UN..C	C13
266RL..UN..F	C13
266RL..V38..A	C27
266RL..V40..A	C27
266RL..V50..A	C27
266RL..VM..C	C5
266RL..VM..F	C5
266RL..VW..C	C6
266RL..VW..F	C6
266RL..WH..C	C16
266RL..WH..F	C16
3021 012	G7
3-80-L4	A17
3-80-M5	A17
3-80-M5W	A17
392.T..SLxxR/L	F25, F27
392.T63-131	F30
5680 021	G7
5692 063	G7
5693 066	G7
5693 067	G7
5693 068	G7
570	F48
570..580-80	F50
570-200	F52
570-2C	F37, F40
570-3C	F64-F66
570-4..RA	F48
570-4C	F64
570-80	F49-F50, F52
570C-SVUBR/L	A143
570-DCLNR/L	A227-A228
570-DDUNR/L	A230-A231, A238-A239
570-DDXNR/L	A230-A231
570-DSKNR/L	A232-A233
570-DTFNR/L	A235-A236
570-DVUNR/L	A237, A240-A241
570-SCLCR/L	A132
570-SDUCR/L	A135-A136, A148
570-SDXCR/L	A135
570-STFCR/L	A140
570-SVLBR/L	A143-A144
570-SVPBR/L	A143
570-SVQCR/L	A142
570-SVUCR/L	A142, A149
570-xxNG	F32
570-xxR/L123..B	B36, B41-B42
570-xxR/L123..C	B37
570-xxR/L123T..B	B95
570-xxR/L123U..B	B95
570-xxR/L151.3	B106-B107
570-xxR/LF	F32
570-xxR/LSMAL	B100
935-Cx-Efxx	F19
935-HTxx-EFxx	F29
935-Lxx-EFxx	F41
935-VDIxx-EFxx	E7
A	
A..PCLNR/L	A222
A..PDUNR/L	A223
A..PSKNR/L	A224
A..PTFNR/L	A225
A..SCLCR/L	A100-A103
A..SDQCR/L	A104-A107
A..SDUCR/L	A104-A107, A122-A123
A..SDXCR/L	A106-A107
A..SRDDN-R	A108
A..SRXDR/L-R	A108
A..SSKCR/L	A109-A110
A..STFCR/L	A111-A113, A115
A..STUCR/L	A114
A..SVPBR/L	A116-A117, A121
A..SVQBR/L	A117, A119, A121
A..SVQCR/L	A118, A120
A..SVUBR/L	A116-A117, A119, A121
A..SVUCR/L	A118, A120
APBA-R/L-VDI..HP	E9
APBR/L-VDI..HP	E9
ASHA-R/L-VDI..HP	E8
ASHN-VDIxx..HP	E8
B	
BA-R/LGC	E11
C	
C10-R/LC2095	E15
CCBNR/L	A251
CCET	A41
CCGT	A42
CCGW	A44
CCGX	A42-A43
CCLNR/L	A251
CCMT	A41-A42
CCMW	A44
CDJNR/L	A252
CDNNR/L	A252
CNGA	A157-A159
CNGG	A153
CNGM	A159
CNGN	A243
CNGQ	A157-A158
CNGX	A156-A157, A159
CNMA	A155, A157
CNMG	A153-A156
CNMM	A154-A155
CNMX	A156
CP-25BR/L	A10
CP-30AR/L	A11
CP-A	A4
CP-B	A4
CRDCN	A254
CRDCR/L	A254
CRDNN	A255
CRSNR/L	A255
CSBNR/L-4	A256
CSBPR/L	A260
CSDNN	A256
CSDPN	A260
CSDPR/L	A260
CSGX..E	A250
CSKNR/L	A257
CSKPR/L	A260
CSRNR/L	A256
CSSNR/L	A257
CTDPR/L	A261
CTFPR/L	A261
CTGNR/L..-ID	A258
CTGPR/L	A261
CTTPR/L	A261
CU-3C..-Cx	F63
Cx-131	F20
Cx-266R/L	C31-C33, C39
Cx-266RS..HP	C30
Cx-3-80-LR/L	A18
Cx-3-80-MN	A18
Cx-391.01	F3, G6
Cx-391.02	F4-F6
Cx-391.27	F20
Cx-4-SL..AX	F13
Cx-570..NG	F8
Cx-570..R/LF	F7, F12
Cx-570..R/LG	F9-F12
Cx-570-2C	F8-F9
Cx-570-3C	F54-F55, F58-F59
Cx-570-4C	F56
Cx-ABB	F21
Cx-APBA..HP	F23
Cx-APBR/L..HP	F23
Cx-ASHA..HP	F17
Cx-ASHR/L	F17-F18
Cx-ASHS..HP	F18
Cx-CCLNR/L	A262
Cx-CCRNR/L	A262
Cx-CDJNR/L	A263
Cx-CP..AR/L	A5
Cx-CP..BR/L	A7
Cx-CP-70BR/L	A8
Cx-CP-75AR/L	A6
Cx-CP-A-25BR/L	A8
Cx-CP-A-30AR/L	A6
Cx-CRDCN	A264
Cx-CRSCR/L	A264
Cx-CRSNR/L	A265
Cx-CSDNN	A266
Cx-CSKNR/L	A266
Cx-CSRNR/L	A266
Cx-CSSNR/L	A267

SANDVIK Coromant

Bestellnummer	Seite
Cx-CXS	F22
Cx-DCKNR/L	A182
Cx-DCLNR/L	A181
Cx-DCMNN	A180
Cx-DCRNR/L	A183
Cx-DDHNR/L	A188
Cx-DDJNR/L	A188
Cx-DDMNR/L	A186
Cx-DDNNN	A187
Cx-DDUNR/L	A187
Cx-DRSNR/L	A190
Cx-DSDNN	A194
Cx-DSKNR/L	A194
Cx-DSRNR/L	A194
Cx-DSSNR/L	A195
Cx-DTJNR/L	A196
Cx-DVJNR/L	A198
Cx-DVMNR/L	A197
Cx-DVVNN	A198
Cx-DWLNR/L	A199
Cx-NC2000	E13
Cx-NC3000	E13
Cx-NC3000-V	E5
Cx-NF123..B	B27
Cx-PCLNR/L..HP	A178-A179, A218
Cx-PCMNN..HP	A178
Cx-PCRNR/L..HP	A200
Cx-PDJNR/L..HP	A184-A185
Cx-PDMNR/L..HP	A184
Cx-PDUNR/L..HP	A185, A219
Cx-PMU-I50	G14
Cx-PRSCR/L	A189, A191
Cx-PSDNN..HP	A192
Cx-PSKNR/L..HP	A192, A220
Cx-PSRNR/L..HP	A192
Cx-PSSNR/L..HP	A193
Cx-PTFNR/L..HP	A221
Cx-QC-Cx..R	F6
Cx-QC-SL	F47
Cx-QD-R/LF..C..A	B57
Cx-QFT	B73
Cx-QFU	B74
Cx-R/L166.0	C51
Cx-R/LC	E4-E5, E12, E15
Cx-R/L-Cx-R/L	F6
Cx-R/LF123	B25-B26, B38, B93
CXS..F..AR/L	B120
CXS..F..BR/L	B120
CXS..FN	F33
CXS-..R/L	F34
CXS-A	F42, F44
CXS-Axx-X	F43
Cx-SCLCR/L	A59-A60, A90-A91
Cx-SCMCN	A59-A60
Cx-SDJCR/L	A61-A62
Cx-SDNCN	A62
Cx-SDUCR/L	A92-A93, A99
CXS-Exx-X	F43
Cx-SL..-R/LF	F7
Cx-SL-2C	F13
Cx-SL3C	F57-F58
Cx-SL70-R/L	F14-F16
Cx-SL-D..E	F58
Cx-SRDCN	A63-A65
Cx-SRSCR/L	A63, A65
Cx-SSKCR/L	A94
Cx-STFCR/L	A95-A96
Cx-SVHBR/L	A68, A70
Cx-SVJBR/L	A66-A67, A70
Cx-SVMBR/L	A69, A71
Cx-SVQBR/L	A97-A98
Cx-SVUBR/L..HP	A66
Cx-SVVBN	A68, A70
CXS-xxB090..R/L	A271
CXS-xxG	B116-B119
CXS-xxR	B121
CXS-xxT045..R/L	A275
CXS-xxT090..R/L	A272-A273
CXS-xxT098..R/L	A272-A274
CXS-xxT140..R/L	A275
CXS-xxTE98..R/L	A273-A274
CXS-xxTH	C60-C65
Cx-T-A11B11L	A9
Cx-TB-CN12CN12	D6
Cx-T-DC	D3
Cx-TR-D13	A23
Cx-TR-V13	A25-A26
D	
DCBNR/L	A202
DCET-UM	A45
DCGT-UM	A45
DCGW	A47
DCGX-AL	A45
DCKNR/L	A202
DCLNR/L	A202
DCMT	A45-A46
DCMW..FP	A47
DCMX	A45
DDHNR/L	A204
DDJNR/L	A204
DDNNN	A204
DNGA	A163-A164
DNGG-SGF	A160
DNGM..F-HGR	A164
DNGN..T	A244
DNGQ	A163
DNMA-KR	A162
DNMG	A160-A162
DNMM	A162
DNMX	A160-A161
DRSNR/L	A206
DSBNR/L	A207
DSDNN	A207
DSKNR/L	A208
DSSNR/L	A208
DTJNR/L	A210
DVJNR/L	A212
DVPNR/L	A212
DVVNN	A212
DWLNR/L	A213
E	
E..SCLCR/L -R	A124
E..SDUCR/L	A125
E..STFCR/L-R	A126
E..STUCR/L..-GR	A127
E..SVQCR/L -ER	A128
E..SVUCR/L-ER	A128
EF-xx	G3
F	
F..SDUCR/L -ER	A129
F..STFCR/L-R	A130
H	
HTxx..SLxxN/R/L	F26
HTxx-APBR/L..HP	F30
HTxx-ASHA..HP	F28
HTxx-ASHR/L	F28
HTxx-SLxxD	F61
L	
L123T3-CS	B90
L123U3-CS	B90
L123x1-RE (SF)	B23
L123x1-RO (SF)	B21
L123x1-RS (SF)	B24
L123x2-CF	B5
L123x2-CM	B6
L123x2-CR	B7
L123x2-CS	B8
L166.0L	C45-C49
M	
M..Cx-390	D8
MABR/L	A277
MACR/L	B97
MAFR/L	A277
MAGR/L	B98
MAPL	B98
MATR/L	C56-C58
MB..Axx-HP	F45
MB..Exx	F45
MB..Exx..R	F38
MB..FA	B127
MB..FAR	B128
MB..FB	B127
MB..FBR	B128
MB..G	B124-B126
MB..GX	B123
MBG	F35
MB-xxTH	C67-C72
N	
N123..A2	B33
N123T	B89, B91-B92
N123U	B89, B91-B92
N123x1..S	B13, B24
N123x1-GM	B12
N123x1-GR	B12
N123x1-RE	B23
N123x1-RM	B19
N123x1-RO	B18, B21
N123x1-RS	B24
N123x1-TF	B15
N123x1-XB	B17
N123x2-AM	B22
N123x2-CF	B5
N123x2-CM	B6
N123x2-CR	B7
N123x2-GF	B9-B10
N123x2-GM	B11
N123x2-RM	B19
N123x2-RO	B18
N123x2-TF	B15
N123x2-TM	B16
N151.2-4U	B103
N151.3-4G	B102
N151.3-7G	B102
N151.3-7P	B103
N151.3-A..-4G	B102
NF123..B	B30
NF123..BM	B43
P	
PCLNR/L..HP	A201
PDJNR/L..HP	A203
PRDCN	A205
PRGCR/L	A205
PTGNR/L..HP	A209
PVJNR/L..HP	A211
Q	
QD-L	B53
QD-LL	B64, B67
QD-LR	B64, B67
QD-N	B52-B56
QD-N/R/L1..A	B65
QD-N/R/L2..A	B65
QD-N/R/L2..C..A	B61
QD-N/R/L2..C..D	B62
QD-NN1..A	B65
QD-NN1..C..A	B61
QD-NN2..A	B65
QD-NN2..C..A	B61
QD-NR/L1..C..A	B61
QD-NR/L2..C..A	B61
QD-NR1..C..D	B62
QD-NR2..D	B65
QD-R..-CM	B53
QD-R..-CO	B53
QD-R/LF..A	B59
QD-R/LF..C..A	B58
QD-R/LF..C..D	B58
QD-R/LF..S	B59
QD-RL	B63, B66

Bestellnummer	Seite
QD-RR	B63, B66
QFT..-RM	B72
QFT-GF	B71
QFT-LG..C..B	B81
QFT-LG..C32..B	B75
QFT-RF..C..B	B79
QFT-RF..C32..B	B77
QFT-TF	B70
QFU..-RM	B72
QFU-GF	B71
QFU-LF..C..B	B80
QFU-LF..C32..B	B78
QFU-RG..C..B	B82
QFU-RG..C32..B	B76
QFU-TF	B70
QS-266R/LFA..C	C37
QS-3-80-LR/L	A19
QS-CP..AR/L	A13
QS-CP..BR/L	A12
QS-PCLNR/L	A214
QS-PDJNR/L	A215
QS-PSSNR/L	A216
QS-QD-R/LF..C..D	B60
QS-R/LF123..C..E	B32
QS-R/LF123..C..E..-B	B40
QS-R/LF123..C..F	B32
QS-R/LG123..C..E..B	B40
QS-SCLCR/L..C	A84
QS-SDJCR/L..C	A85
QS-SMALR/L..X..HP	B99
QS-SSDCR/L..C	A86
QS-SVJBR/L..C	A87
QS-TR-D..JCN..HP	A30
QS-TR-D..JCR/L..HP	A30
QS-TR-V..N..HP	A31
QS-TR-V..R/L..HP	A31
R	
R/L166.0KF..B	C53
R/L166.0KF..E	C52
R/L176.9	A253
R/L566.0KFC	C54
R/LAF151.37	B111
R/LAG123..B	B48
R/LAG123..B-R	B47
R/LAG151.32	B109-B110
R/LAG551.31	B108
R/LAX123..B-020	B49
R/LF123..B	B29-B30
R/LF123..B..B	B39
R/LF123..B1	B34
R/LF123..B-S	B31
R/LF123..C	B35
R/LF123..C..E	B28
R/LF123..D	B31
R/LF123T/U..BM	B94
R/LF151.37	B105
R/LG123..BM	B39
R/LG123..C	B35
R/LG123..CM	B35
R/LG123..-GS	B14
R/LG123..-RO	B20
R/LG123..-RS	B20
R/LG151.37	B105
R/LS151.22	B104
R/LX123..B-007	B43
R/LX123..B-045	B43
R/LX123..B-070	B43
R123T3-CS	B90
R123U3-CS	B90
R123x1-RE	B23
R123x1-RO	B21
R123x1-RS	B24
R123x2-CF	B5
R123x2-CM	B6
R123x2-CR	B7
R123x2-CS	B8

Bestellnummer	Seite
R166.0L	C47-C50
RC..X-SM	A246
RCGX..E	A246
RCGX..K/T	A246
RCGX-AL	A48
RCMT	A48
RCMX	A165
RNGA..S/T	A165
RNGN	A245
RNMG	A165
RPGN	A246
RPGX	A246
S	
S..CCLNR/L	A268
S..CRSNR/L	A269
S..CRSPR/L	A269
SCACR/L-S	A73
SCGW	A50
SCGX-AL	A49
SCLCR/L	A72-A73
SCMT	A49
SDJCR/L	A74-A75
SDNCN	A75
SL..NF	F40
SL-266R/LFG	C38
SL-266R/LKF	C42
SL-266R/LKF-QC	C43
SL-2C	F37
SL70..RF	F51
SL70..RG	F51
SL70-CRDCR/L	A259
SL70-CRSCR/L	A259
SL70-R/L123	B44-B45
SL70-R/LG..C	B46
SL70-SRDCR/L..HP	A138
SL-CP..AR/L	A15
SL-CP..BR/L	A15
SL-CP-X..BR/L	A14
SL-PCLNR/L..HP	A226
SL-PDUNR/L..HP	A229
SL-PTFNR/L..HP	A234
SL-QC	F50
SL-QD-R/LG..C	B68
SL-QFT-L..C..A	B85
SL-QFT-R..C..A	B83
SL-QFT-R..C..B	B83
SL-QFU-L..C..A	B84
SL-QFU-L..C..B	B84
SL-QFU-R..C..A	B86
SL-SCLCR/L	A131, A133
SL-SCUCR/L	A145
SL-SDUCR/L	A134, A137, A146-A147
SL-SDXCR/L	A134, A137
SL-STFCR/L	A139
SL-SVLBR/L	A141, A144, A150
SL-SVPBR/L	A141
SNGA	A168
SNGN	A247
SNGQ..S/T	A168
SNMA-KR	A167
SNMG	A166-A167
SNMM	A167
SPGN..S/T	A248
SPUN..FP	A248
SRDCN	A76
SRDCR/L	A76
SRSCR/L	A76
SSBCR/L	A78
SSDCN	A78
SSDCR/L	A77-A78
STDCR/L	A80
STFCR/L	A79
STGCR/L	A79
STJCR/L-S	A80
STTCR/L	A80
SVHBR/L	A82

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SVHCR/L	A82
SVJBR/L	A81, A83
SVJBR/L-S	A83
SVVBN	A82
T	
TCEX..R/L-F	A51
TCGT-R/L-K	A52
TCGT-UM	A53
TCGW	A54
TCGX	A52-A53
TCMT	A51-A53
TCMW	A54
TCMX	A51-A52
TNGA	A171
TNGN..S/T	A249
TNMA-KR	A170
TNMG	A169-A170
TNMM	A170
TNMX	A169
TPGN..S/T	A249
TPUN..FP	A249
TPUN..FR/LP	A249
TR-Cx-D13MCR/L	A24
TR-Cx-V13MBR/L	A27
TR-D13JCR/L	A28
TR-D13NCN	A28
TR-DC	A21
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