SANDVIK Coromant

2021.1

Katalogergänzung

– ZU DEN KATALOGEN DREHWERKZEUGE, ROTIERENDE WERKZEUGE UND VOLLHARTMETALL-WERKZEUGE



Authorized distributor:

Allgemeine Drehbearbeitung A

Ab- und Einstechen B

Gewindebohren C

Allgemeine Informationen D

Allgemeine Drehbearbeitung

CoroTurn® TR

Werkzeuge zur Außenbearbeitung 3-4

CoroTurn® 107

Wendeschneidplatten 5-11
Werkzeuge zur Außenbearbeitung 12

T-Max® P

Wendeschneidplatten 13-20
Werkzeuge zur Außenbearbeitung 22-23

T-Max®

Wendeschneidplatten 24-26

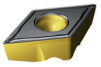
Komplettes Produktangebot, siehe www.sandvik.coromant.com

CoroTurn® TR Schneidkopf zum Drehen

Schraubspannsystem

Coromant Capto® - innere Kühlschmierstoffzufuhr



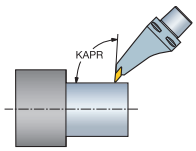


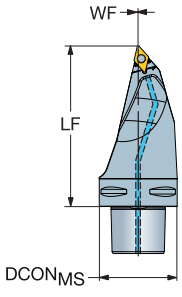
TR-DC

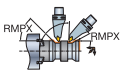
Cx-TR-D13MCR/L..C

KAPR 93.0°

PSIR -3.0°





						Abmessungen, mm, Zoll						
		CZC_{MS}	RMPX	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	BAR PSI	NM	KG	MIID
	13	C5	30°	3	**C5-TR-D13MCL-00115C**	50	115.0	0.0	150	3.0	1.22	TR-DC1308
						1.969	*4.528*	*.000*	*2175*			
		C6	30°	3	**C6-TR-D13MCL-00130C**	63	130.0	0.0	150	3.0	2.09	TR-DC1308
						2.480	*5.118*	*.000*	*2175*			
		C8	30°	3	**C8-TR-D13MCL-00160C**	80	160.0	0.0	150	3.0	4.29	TR-DC1308
						3.150	*6.299*	*.000*	*2175*			

L = Linksausführung

Ersatzteile		
Schraube für Wendeschneid-platte	Düse	Verschlussschrau be
5513 020-01	5691 026-03	3213 010-256

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

76 79

CoroTurn® TR Schneidkopf zum Drehen

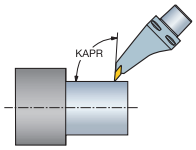
Schraubspannsystem

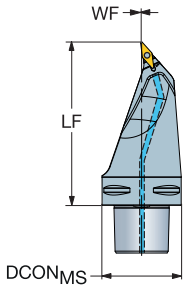
Coromant Capto® - innere Kühlschmierstoffzufuhr

KAPR 93.0°
PSIR -3.0°

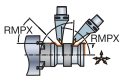








TR-VB

						Abmessungen, mm, Zoll						
		CZC$_{MS}$	RMPX	CNSC	**Bestellnummer**	DCON$_{MS}$	LF	WF	BAR PSI	NM	KG	MIID
	13	C5	50°	3	**C5-TR-V13MBL-00115C**	50	115.0	0.0	150	2.0	1.14	TR-VB1308
						1.969	*4.528*	*.000*	*2175*			
		C6	50°	3	**C6-TR-V13MBL-00130C**	63	130.0	0.0	150	2.0	1.99	TR-VB1308
						2.480	*5.118*	*.000*	*2175*			
		C8	50°	3	**C8-TR-V13MBL-00160C**	80	160.0	0.0	150	2.0	4.05	TR-VB1308
						3.150	*6.299*	*.000*	*2175*			

L = Linksausführung

Ersatzteile		
Schraube für Wendeschneid-platte	Düse	Verschlussschraube
5513 020-64	5691 026-03	3213 010-256

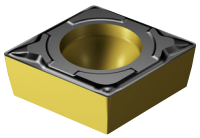
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

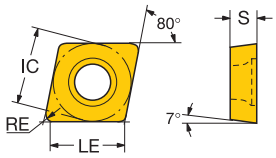
76

79

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

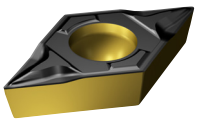


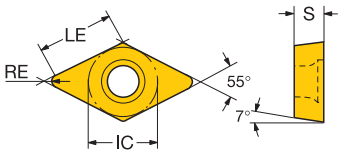


		IC	LE	S	RE	ISO CODE	P 4425	K 4425	ANSI CODE
Schlichten	PF	06	1/4	6.0	2.38	0.40	CCMT 06 02 04-PF	☆	★	CCMT 2(1.5)1-PF
				.238	*.094*	*.016*				
		09	3/8	9.5	3.97	0.20	CCMT 09 T3 02-PF	★	★	CCMT 3(2.5)0-PF
				.373	*.156*	*.008*				
Mittel	UM	06	1/4	5.6	2.38	0.79	CCMT 06 02 08-UM	★	★	CCMT 2(1.5)2-UM
				.222	*.094*	*.031*				
Schruppen	UR	06	1/4	6.0	2.38	0.40	CCMT 06 02 04-UR	★	★	CCMT 2(1.5)1-UR
				.238	*.094*	*.016*				

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)

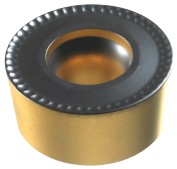


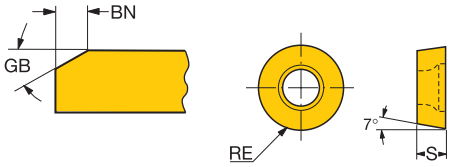


		IC	LE	S	RE	ISO CODE	P 4425	K 4425	S S205	ANSI CODE
Schlichten	PF	07	1/4	7.6	2.38	0.20	DCMT 07 02 02-PF	★	★		DCMT 2(1.5)0-PF
				.297	*.094*	*.008*					
		11	3/8	11.4	3.97	0.20	DCMT 11 T3 02-PF	★	★		DCMT 3(2.5)0-PF
				.450	*.156*	*.008*					
Mittel	UM	11	3/8	11.2	3.97	0.40	DCGT 11 T3 04-UM			★	DCGT 3(2.5)1-UM
				.442	*.156*	*.016*					
				10.8	3.97	0.79	DCGT 11 T3 08-UM			★	DCGT 3(2.5)2-UM
				.426	*.156*	*.031*					

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-R (Rund)





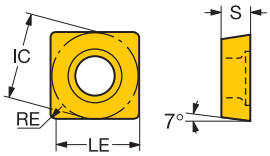
Metrische Ausführung

			S	RE	GB	BN	ISO CODE	S205
Mittel	M0	06	2.38	3.00	0°	0.10	RCMT 06 02 M0	★

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-S (Quadratisch)



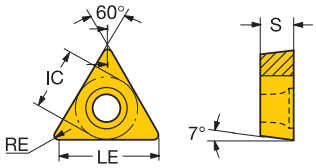


			IC	LE	S	RE	ISO CODE	P 4425	K 4425	ANSI CODE
Schruppen	UR	12	1/2	12.3	4.76	0.40	SCMT 12 04 04-UR	★	★	SCMT 431-UR
				.484	*.188*	*.016*				

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)





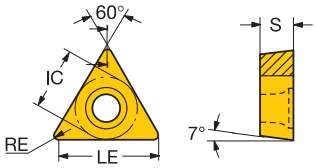
								P		K		
			IC	LE	S	RE	ISO CODE	4415	4425	4415	4425	ANSI CODE
Schlichten	WF	09	7/32	9.0	2.38	0.40	TCMX 09 02 04-WF	★	☆	☆	☆	TCMX 1.8(1.5)1-WF
				.353	.094	.016						
		11	1/4	10.3	3.18	0.40	TCMX 11 03 04-WF	★	☆	☆	☆	TCMX 221-WF
				.407	.125	.016						
				9.9	3.18	0.79	TCMX 11 03 08-WF	★	☆	☆	★	TCMX 222-WF
				.391	.125	.031						
		16	3/8	15.7	3.97	0.79	TCMX 16 T3 08-WF	★	☆	☆	☆	TCMX 3(2.5)2-WF
				.618	.156	.031						
	PF	06	5/32	6.4	1.98	0.20	TCMT 06 T1 02-PF		★		★	TCMT 1.2(1.2)0-PF
				.253	.078	.008						
				6.2	1.98	0.40	TCMT 06 T1 04-PF	★	☆	☆	★	TCMT 1.2(1.2)1-PF
				.245	.078	.016						
				5.8	1.98	0.79	TCMT 06 T1 08-PF	★	☆	☆	★	TCMT 1.2(1.2)2-PF
				.229	.078	.031						
		09	7/32	9.2	2.38	0.20	TCMT 09 02 02-PF		★		★	TCMT 1.8(1.5)0-PF
				.361	.094	.008						
				9.0	2.38	0.40	TCMT 09 02 04-PF	★	☆	☆	★	TCMT 1.8(1.5)1-PF
				.353	.094	.016						
		11	1/4	10.5	3.18	0.20	TCMT 11 03 02-PF		★		★	TCMT 220-PF
				.415	.125	.008						
				10.3	3.18	0.40	TCMT 11 03 04-PF	★	☆	☆	★	TCMT 221-PF
				.407	.125	.016						
				9.9	3.18	0.79	TCMT 11 03 08-PF	★	☆	☆	★	TCMT 222-PF
				.391	.125	.031						
		16	3/8	16.1	3.97	0.40	TCMT 16 T3 04-PF	★	☆	☆	★	TCMT 3(2.5)1-PF
				.634	.156	.016						
	UF	06	5/32	6.2	1.98	0.40	TCMT 06 T1 04-UF	★	☆	☆	★	TCMT 1.2(1.2)1-UF
				.245	.078	.016						
		09	7/32	9.0	2.38	0.40	TCMT 09 02 04-UF	★	☆	☆	★	TCMT 1.8(1.5)1-UF
				.353	.094	.016						
		11	1/4	10.5	2.38	0.20	TCMT 11 02 02-UF		★		☆	TCMT 2(1.5)0-UF
				.415	.094	.008						
				10.3	2.38	0.40	TCMT 11 02 04-UF	★	☆	☆	☆	TCMT 2(1.5)1-UF
				.407	.094	.016						
				9.9	2.38	0.79	TCMT 11 02 08-UF	★	☆	☆	★	TCMT 2(1.5)2-UF
				.391	.094	.031						
		16	3/8	15.7	3.97	0.79	TCMT 16 T3 08-UF	★	☆	☆	★	TCMT 3(2.5)2-UF
				.618	.156	.031						
Mittel	WM	11	1/4	9.9	3.18	0.79	TCMX 11 03 08-WM	☆	★	☆	☆	TCMX 222-WM
				.391	.125	.031						
		16	3/8	15.7	3.97	0.79	TCMX 16 T3 08-WM	☆	★	☆	☆	TCMX 3(2.5)2-WM
				.618	.156	.031						
	PM	09	7/32	9.0	2.38	0.40	TCMT 09 02 04-PM	☆	★	☆	★	TCMT 1.8(1.5)1-PM
				.353	.094	.016						
				8.6	2.38	0.79	TCMT 09 02 08-PM	☆	★	☆	★	TCMT 1.8(1.5)2-PM
				.337	.094	.031						
		11	1/4	10.3	3.18	0.40	TCMT 11 03 04-PM	☆	★	☆	★	TCMT 221-PM
				.407	.125	.016						
				9.9	3.18	0.79	TCMT 11 03 08-PM	☆	★	☆	★	TCMT 222-PM
				.391	.125	.031						
				9.5	3.18	1.19	TCMT 11 03 12-PM	☆	★	☆	★	TCMT 223-PM
				.376	.125	.047						
		16	3/8	16.1	3.97	0.40	TCMT 16 T3 04-PM	☆	★	☆	★	TCMT 3(2.5)1-PM
				.634	.156	.016						
				15.7	3.97	0.79	TCMT 16 T3 08-PM	☆	★	☆	★	TCMT 3(2.5)2-PM
				.618	.156	.031						
				15.3	3.97	1.19	TCMT 16 T3 12-PM	☆	★	☆	★	TCMT 3(2.5)3-PM
				.602	.156	.047						
		22	1/2	21.2	4.76	0.79	TCMT 22 04 08-PM		★		★	TCMT 432-PM
				.835	.188	.031						

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)



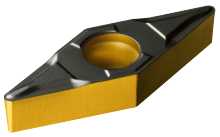


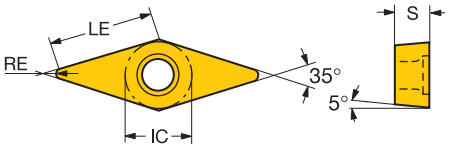
								P		K		
			IC	LE	S	RE	ISO CODE	4415	4425	4415	4425	ANSI CODE
Mittel	UM	09	7/32	9.0	2.38	0.40	TCMT 09 02 04-UM	☆	★	☆	★	TCMT 1.8(1.5)1-UM
				.353	*.094*	*.016*						
				8.6	2.38	0.79	TCMT 09 02 08-UM		★		★	TCMT 1.8(1.5)2-UM
				.337	*.094*	*.031*						
		11	1/4	10.3	2.38	0.40	TCMT 11 02 04-UM	☆	★	☆	☆	TCMT 2(1.5)1-UM
				.407	*.094*	*.016*						
				9.9	2.38	0.79	TCMT 11 02 08-UM	☆	★	☆	☆	TCMT 2(1.5)2-UM
				.391	*.094*	*.031*						
		16	3/8	16.1	3.97	0.40	TCMT 16 T3 04-UM	☆	★	☆	★	TCMT 3(2.5)1-UM
				.634	*.156*	*.016*						
				15.7	3.97	0.79	TCMT 16 T3 08-UM	☆	★	☆	☆	TCMT 3(2.5)2-UM
				.618	*.156*	*.031*						
Schruppen	PR	11	1/4	9.9	3.18	0.79	TCMT 11 03 08-PR	☆	★	☆	★	TCMT 222-PR
				.391	*.125*	*.031*						
				9.5	3.18	1.19	TCMT 11 03 12-PR		★		★	TCMT 223-PR
				.376	*.125*	*.047*						
		16	3/8	15.7	3.97	0.79	TCMT 16 T3 08-PR	☆	★	☆	★	TCMT 3(2.5)2-PR
				.618	*.156*	*.031*						
				15.3	3.97	1.19	TCMT 16 T3 12-PR	☆	★	☆	★	TCMT 3(2.5)3-PR
				.602	*.156*	*.047*						
		22	1/2	21.2	4.76	0.79	TCMT 22 04 08-PR		★		★	TCMT 432-PR
				.835	*.188*	*.031*						
				20.8	4.76	1.19	TCMT 22 04 12-PR		★		★	TCMT 433-PR
				.819	*.188*	*.047*						
	UR	11	1/4	10.3	2.38	0.40	TCMT 11 02 04-UR	☆	★	☆	☆	TCMT 2(1.5)1-UR
				.407	*.094*	*.016*						
				9.9	2.38	0.79	TCMT 11 02 08-UR	☆	★	☆	☆	TCMT 2(1.5)2-UR
				.391	*.094*	*.031*						
		16	3/8	16.1	3.97	0.40	TCMT 16 T3 04-UR	☆	★	☆	☆	TCMT 3(2.5)1-UR
				.634	*.156*	*.016*						
				15.7	3.97	0.79	TCMT 16 T3 08-UR	☆	★	☆	☆	TCMT 3(2.5)2-UR
				.618	*.156*	*.031*						
				15.3	3.97	1.19	TCMT 16 T3 12-UR		★		★	TCMT 3(2.5)3-UR
				.602	*.156*	*.047*						

R = Rechtsausführung, L = Linksausführung

CoroTurn® 107 Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-V (Rhombisch 35°)





				LE	S	RE	ISO CODE	P 4415	P 4425	K 4415	K 4425	S S205	ANSI CODE
Schlichten	PF	11	1/4	10.7	3.18	0.40	VCMT 11 03 04-PF	★	☆	☆	★		VCMT 221-PF
				.420	*.125*	*.016*							
				10.9	3.18	0.20	VBMT 11 03 02-PF		★		★		VBMT 220-PF
				.428	*.125*	*.008*							
				10.7	3.18	0.40	VBMT 11 03 04-PF	★	☆	☆	★		VBMT 221-PF
				.420	*.125*	*.016*							
				10.3	3.18	0.79	VBMT 11 03 08-PF	★	☆	☆	★		VBMT 222-PF
				.404	*.125*	*.031*							
				9.9	3.18	1.19	VBMT 11 03 12-PF	★	☆	☆	★		VBMT 223-PF
				.389	*.125*	*.047*							
		16	3/8	16.2	4.76	0.40	VBMT 16 04 04-PF	★	☆	☆	★		VBMT 331-PF
				.638	*.188*	*.016*							
				15.8	4.76	0.79	VBMT 16 04 08-PF	★	☆	☆	★		VBMT 332-PF
				.622	*.188*	*.031*							
				15.4	4.76	1.19	VBMT 16 04 12-PF	★		★			VBMT 333-PF
				.607	*.188*	*.047*							
	UF	11	1/4	10.9	2.38	0.20	VBMT 11 02 02-UF		★		☆		VBMT 2(1.5)0-UF
				.428	*.094*	*.008*							
				10.7	2.38	0.40	VBMT 11 02 04-UF	★	☆	☆	☆		VBMT 2(1.5)1-UF
				.420	*.094*	*.016*							
				10.3	2.38	0.79	VBMT 11 02 08-UF		☆		☆		VBMT 2(1.5)2-UF
				.404	*.094*	*.031*							
Mittel	PM	16	3/8	16.2	4.76	0.40	VBMT 16 04 04-PM	☆	★	☆	★		VBMT 331-PM
				.638	*.188*	*.016*							
				15.8	4.76	0.79	VBMT 16 04 08-PM	☆	★	☆	★		VBMT 332-PM
				.622	*.188*	*.031*							
				15.4	4.76	1.19	VBMT 16 04 12-PM	☆	★	☆	★		VBMT 333-PM
				.607	*.188*	*.047*							
		11	1/4	10.7	3.18	0.40	VCMT 11 03 04-PM	☆	★	☆	★		VCMT 221-PM
				.420	*.125*	*.016*							
				10.3	3.18	0.79	VCMT 11 03 08-PM	☆	★	☆	★		VCMT 222-PM
				.404	*.125*	*.031*							
	UM	16	3/8	16.2	4.76	0.40	VBGT 16 04 04-UM					★	VBGT 331-UM
				.638	*.188*	*.016*							
				15.8	4.76	0.79	VBGT 16 04 08-UM					★	VBGT 332-UM
				.622	*.188*	*.031*							
	UM			16.2	4.76	0.40	VBMT 16 04 04-UM	☆	★	☆	☆		VBMT 331-UM
				.638	*.188*	*.016*							
				15.8	4.76	0.79	VBMT 16 04 08-UM	☆	★	☆	☆		VBMT 332-UM
				.622	*.188*	*.031*							
				15.4	4.76	1.19	VBMT 16 04 12-UM		★		★		VBMT 333-UM
				.607	*.188*	*.047*							
Schruppen	PR	16	3/8	15.8	4.76	0.79	VBMT 16 04 08-PR	☆	★	☆	★		VBMT 332-PR
				.622	*.188*	*.031*							
				15.4	4.76	1.19	VBMT 16 04 12-PR	☆	★	☆	★		VBMT 333-PR
				.607	*.188*	*.047*							
	UR	16	3/8	16.2	4.76	0.40	VBMT 16 04 04-UR	☆	★	☆	☆		VBMT 331-UR
				.638	*.188*	*.016*							
				15.8	4.76	0.79	VBMT 16 04 08-UR	☆	★	☆	☆		VBMT 332-UR
				.622	*.188*	*.031*							
				15.4	4.76	1.19	VBMT 16 04 12-UR	☆	★	☆	☆		VBMT 333-UR
				.607	*.188*	*.047*							

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CoroTurn® 107 Schneidkopf zum Drehen

Schraubspannsystem

Coromant Capto® - Präzisionskühlung





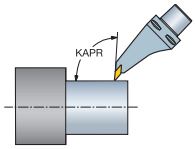
VBMT, VBGT
VCGX,
VCGT, VCET

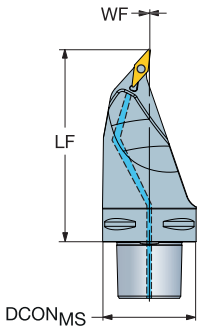
VBMW, VCMW

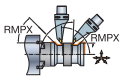
Cx-SVMBR/L..C

KAPR 93.0°

PSIR -3.0°





							Abmessungen, mm, Zoll						
										BAR PSI	NM	KG	
		IC	CZC_{MS}	RMPX	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF				MIID
	16	3/8	C6	50°	3	**C6-SVMBR/L-00130-16C**	63	130.0	0.0	150	3.0	2.10	VBMT 16 04 08
							2.480	*5.118*	*.000*	*2175*			
			C8	50°	3	**C8-SVMBR/L-00160-16C**	80	160.0	0.0	150	3.0	4.25	VBMT 16 04 08
							2.480	*6.299*	*.000*	*2175*			

R = Rechtsausführung, L = Linksausführung

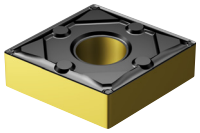
Ersatzteile				
Schraube für Wendeschneid-platte	Zwischenlage	Schraube für Zwischenlage	Düse	Kühlschmier-stoffschraube
5513 020-01	5322 270-01	5512 090-01	5691 026-03	3213 010-256

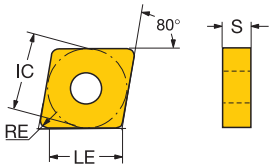
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

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T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)





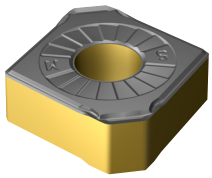
								P		K		S	
			IC	LE	S	RE	ISO CODE	4415	4425	4415	4425	S205	ANSI CODE
Schlichten	WF	09	3/8	8.9	3.18	0.79	CNMG 09 03 08-WF	★		☆			CNMG 322-WF
				.349	.125	.031							
	SF	12	1/2	8.5	4.76	0.40	CNMG 12 04 04-SF					★	CNMG431-SF
				.335	.188	.016							
				8.5	4.76	0.79	CNMG 12 04 08-SF					★	CNMG432-SF
				.335	.188	.031							
				8.5	4.76	1.19	CNMG 12 04 12-SF					★	CNMG433-SF
				.335	.188	.047							
Mittel	WM	16	5/8	15.3	6.35	0.79	CNMG 16 06 08-WM		★		☆		CNMG 542-WM
				.603	.250	.031							
	QM	12	1/2	12.1	4.76	0.79	CNMG 12 04 08-QM					★	CNMG 432-QM
				.476	.188	.031							
				11.7	4.76	1.19	CNMG 12 04 12-QM					★	CNMG 433-QM
				.460	.188	.047							
		19	3/4	18.9	6.35	0.40	CNMG 19 06 04-QM		★		★		CNMG 641-QM
				.746	.250	.016							
	SM	12	1/2	8.5	4.76	0.40	CNMG 12 04 04-SM					★	CNMG431-SM
				.335	.188	.016							
				8.5	4.76	0.79	CNMG 12 04 08-SM					★	CNMG432-SM
				.335	.188	.031							
				8.5	4.76	1.19	CNMG 12 04 12-SM					★	CNMG433-SM
				.335	.188	.047							
Schruppen	PR	16	5/8	15.3	6.35	0.79	CNMG 16 06 08-PR		★		★		CNMG 542-PR
				.603	.250	.031							
	QR	16	5/8	15.3	6.35	0.79	CNMM 16 06 08-QR		★		★		CNMM 542-QR
				.603	.250	.031							
		19	3/4	18.5	6.35	0.79	CNMM 19 06 08-QR		★		★		CNMM 642-QR
				.730	.250	.031							
	XMR	16	5/8	14.9	6.35	1.19	CNMG 16 06 12-XMR	☆	★	☆	★		CNMG 543-XMR
				.587	.250	.047							

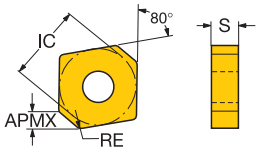
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T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

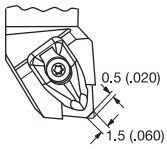
Geometrie für hohe Vorschübe





		IC	LE	S	RE	KCH	CHW	ISO CODE	S205	ANSI CODE
Schruppen	12	1/2	2.4	4.76	0.8	50°	1.5	CNMX 12 04 A1-SM	★	CNMX 43A1-SM
			.094	*.188*	*.031*	*50°*	*.059*			
			3.8	4.76	0.8	50°	2.5	CNMX 12 04 A2-SM	★	CNMX 43A2-SM
			.150	*.188*	*.031*	*50°*	*.098*			

Alle CoroTurn RC und T-Max P Hebelspann-Halter, die 80° Wendeplatten in 12 mm Größe aufnehmen, müssen für die neuen CNMX Wendeplatten modifiziert werden.



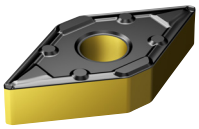
Zwischenlagen

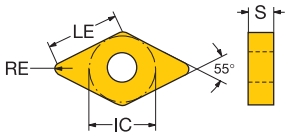
5322 234-07 für T-Max P Hebelspann-Halter 5322 234-08 für CoroTurn RC-Halter

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T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-D (Rhombisch 55°)



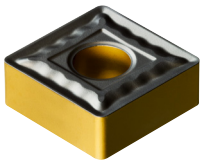


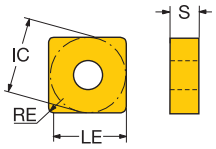
								P		K		S	
			IC	LE	S	RE	ISO CODE	4415	4425	4415	4425	S205	ANSI CODE
Schlichten	WF	15	1/2	14.3	4.76	1.19	DNMX 15 04 12-WF	★		☆			DNMX 433-WF
				.563	.188	.047							
	LC	11	3/8	11.2	4.76	0.40	DNMG 11 04 04-LC	★					DNMG 331-LC
				.442	.188	.016							
		15	1/2	15.1	6.35	0.40	DNMG 15 06 04-LC	★					DNMG 441-LC
				.595	.250	.016							
	K	15	1/2	15.1	4.76	0.40	DNMG 15 04 04R/L-K		☆		★		DNMG 431L-K
				.595	.188	.016							
				14.7	4.76	0.79	DNMG 15 04 08R/L-K		☆		★		DNMG 432L-K
				.579	.188	.031							
	XF	15	1/2	14.7	4.76	0.79	DNMG 15 04 08-XF		☆		★		DNMG 432-XF
				.579	.188	.031							
	SF	15	1/2	6.4	4.76	0.40	DNMG 15 04 04-SF					★	DNMG431-SF
				.252	.188	.016							
				6.4	4.76	0.79	DNMG 15 04 08-SF					★	DNMG432-SF
				.252	.188	.031							
				6.4	6.35	0.40	DNMG 15 06 04-SF					★	DNMG441-SF
				.252	.250	.016							
				6.4	6.35	0.79	DNMG 15 06 08-SF					★	DNMG442-SF
				.252	.250	.031							
				6.4	6.35	1.19	DNMG 15 06 12-SF					★	DNMG443-SF
				.252	.250	.047							
Mittel	WM	15	1/2	13.9	4.76	1.59	DNMX 15 04 16-WM	☆		☆			DNMX 434-WM
				.547	.188	.063							
	WMX	15	1/2	13.9	4.76	1.59	DNMX 15 04 16-WMX		★		☆		DNMX 434-WMX
				.547	.188	.063							
	QM	11	3/8	11.2	4.76	0.40	DNMG 11 04 04-QM		★		★		DNMG 331-QM
				.442	.188	.016							
				10.8	4.76	0.79	DNMG 11 04 08-QM		★		★		DNMG 332-QM
				.426	.188	.031							
		15	1/2	14.7	6.35	0.79	DNMG 15 06 08-QM					★	DNMG 442-QM
				.579	.250	.031							
				14.3	6.35	1.19	DNMG 15 06 12-QM					★	DNMG 443-QM
				.563	.250	.047							
	SM	15	1/2	6.4	4.76	0.40	DNMG 15 04 04-SM					★	DNMG431-SM
				.252	.188	.016							
				6.4	4.76	0.79	DNMG 15 04 08-SM					★	DNMG432-SM
				.252	.188	.031							
				6.4	4.76	1.19	DNMG 15 04 12-SM					★	DNMG433-SM
				.252	.188	.047							
				6.4	6.35	0.40	DNMG 15 06 04-SM					★	DNMG441-SM
				.252	.250	.016							
				6.4	6.35	0.79	DNMG 15 06 08-SM					★	DNMG442-SM
				.252	.250	.031							
				6.4	6.35	1.19	DNMG 15 06 12-SM					★	DNMG443-SM
				.252	.250	.047							
	XM	15	1/2	14.7	4.76	0.79	DNMG 15 04 08-XM		★		★		DNMG 432-XM
				.579	.188	.031							
				15.1	6.35	0.40	DNMG 15 06 04-XM		★		★		DNMG 441-XM
				.595	.250	.016							
Schruppen	PR	19	5/8	18.2	6.35	1.19	DNMG 19 06 12-PR		★		★		DNMG 543-PR
				.716	.250	.047							
	QR	15	1/2	14.3	4.76	1.19	DNMM 15 04 12-QR		★		★		DNMM 433-QR
				.563	.188	.047							
				13.9	6.35	1.59	DNMM 15 06 16-QR		★		★		DNMM 444-QR
				.547	.250	.063							

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T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-S (Quadratisch)

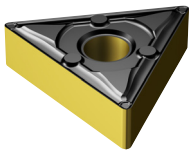


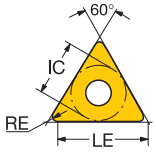


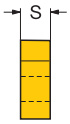
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Mittel	QM	3/8	9.1	3.18	0.40	SNMG 09 03 04-QM		★		★	SNMG 321-QM
			.359	.125	.016						
		1/2	12.3	4.76	0.40	SNMG 12 04 04-QM		★		★	SNMG 431-QM
			.484	.188	.016						
			11.1	4.76	1.59	SNMG 12 04 16-QM		★		☆	SNMG 434-QM
			.437	.188	.063						
		5/8	15.1	6.35	0.79	SNMG 15 06 08-QM		★		★	SNMG 542-QM
			.594	.250	.031						
			14.7	6.35	1.19	SNMG 15 06 12-QM		★		☆	SNMG 543-QM
			.578	.250	.047						
			14.3	6.35	1.59	SNMG 15 06 16-QM		★		★	SNMG 544-QM
			.562	.250	.063						
		3/4	18.3	6.35	0.79	SNMG 19 06 08-QM		★		★	SNMG 642-QM
			.719	.250	.031						
			17.9	6.35	1.19	SNMG 19 06 12-QM	☆	★	☆	☆	SNMG 643-QM
			.703	.250	.047						
			17.5	6.35	1.59	SNMG 19 06 16-QM		★		☆	SNMG 644-QM
			.687	.250	.063						
	XM	1/2	11.9	4.76	0.79	SNMG 12 04 08-XM		★		★	SNMG 432-XM
			.469	.188	.031						
Schruppen	PR	3/4	18.3	6.35	0.79	SNMG 19 06 08-PR		★		★	SNMG 642-PR
			.719	.250	.031						
			17.9	6.35	1.19	SNMG 19 06 12-PR	☆	★	☆	★	SNMG 643-PR
			.703	.250	.047						
			17.5	6.35	1.59	SNMG 19 06 16-PR	☆	★	☆	★	SNMG 644-PR
			.687	.250	.063						
			16.7	6.35	2.38	SNMG 19 06 24-PR	☆	★	☆	★	SNMG 646-PR
			.656	.250	.094						
	QR	1/2	11.9	4.76	0.79	SNMM 12 04 08-QR		★		★	SNMM 432-QR
			.469	.188	.031						
			11.5	4.76	1.19	SNMM 12 04 12-QR		★		★	SNMM 433-QR
			.453	.188	.047						
			11.1	4.76	1.59	SNMM 12 04 16-QR		★		★	SNMM 434-QR
			.437	.188	.063						
		5/8	14.7	6.35	1.19	SNMM 15 06 12-QR		★		★	SNMM 543-QR
			.578	.250	.047						
			14.3	6.35	1.59	SNMM 15 06 16-QR		★		★	SNMM 544-QR
			.562	.250	.063						
			13.5	6.35	2.38	SNMM 15 06 24-QR		★		★	SNMM 546-QR
			.531	.250	.094						
		3/4	18.3	6.35	0.79	SNMM 19 06 08-QR		★		★	SNMM 642-QR
			.719	.250	.031						
			16.7	6.35	2.38	SNMM 19 06 24-QR		★		★	SNMM 646-QR
			.656	.250	.094						

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)



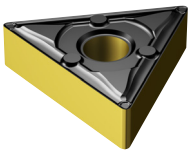


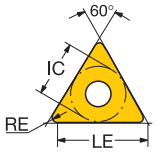


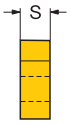
		IC	LE	S	RE	ISO CODE	P 4415	P 4425	K 4415	K 4425	ANSI CODE
Schlichten	PF	16 3/8	16.1	4.76	0.40	TNMG 16 04 04-PF	★	☆	☆	★	TNMG 331-PF
			.634	*.188*	*.016*						
			15.7	4.76	0.79	TNMG 16 04 08-PF	★	☆	☆	★	TNMG 332-PF
			.618	*.188*	*.031*						
			15.3	4.76	1.19	TNMG 16 04 12-PF	★	☆	☆	★	TNMG 333-PF
			.602	*.188*	*.047*						
		22 1/2	21.2	4.76	0.79	TNMG 22 04 08-PF	★	☆	☆	★	TNMG 432-PF
			.835	*.188*	*.031*						
			20.8	4.76	1.19	TNMG 22 04 12-PF	★	☆	☆	★	TNMG 433-PF
			.819	*.188*	*.047*						
	LC	16 3/8	16.1	4.76	0.40	TNMG 16 04 04-LC	★	☆			TNMG 331-LC
			.634	*.188*	*.016*						
			15.7	4.76	0.79	TNMG 16 04 08-LC	★	☆			TNMG 332-LC
			.618	*.188*	*.031*						
	K	16 3/8	16.1	4.76	0.40	TNMG 16 04 04R/L-K	★	☆	☆	★	TNMG 331L-K
			.634	*.188*	*.016*						
			15.7	4.76	0.79	TNMG 16 04 08R/L-K	★	☆	☆	★	TNMG 332L-K
			.618	*.188*	*.031*						
	WF	16 3/8	16.1	4.76	0.40	TNMX 16 04 04-WF	★	☆	☆	☆	TNMX 331-WF
			.634	*.188*	*.016*						
			15.7	4.76	0.79	TNMX 16 04 08-WF	★	☆	☆	☆	TNMX 332-WF
			.618	*.188*	*.031*						
	XF	16 3/8	16.1	4.76	0.40	TNMG 16 04 04-XF	★	☆	☆	★	TNMG 331-XF
			.634	*.188*	*.016*						
			15.7	4.76	0.79	TNMG 16 04 08-XF	★	☆	☆		TNMG 332-XF
			.618	*.188*	*.031*						
Mittel	WM	16 3/8	15.7	4.76	0.79	TNMX 16 04 08-WM	☆	★	☆	☆	TNMX 332-WM
			.618	*.188*	*.031*						
			15.3	4.76	1.19	TNMX 16 04 12-WM	☆	★	☆	☆	TNMX 333-WM
			.602	*.188*	*.047*						
	WMX	16 3/8	15.7	4.76	0.79	TNMX 16 04 08-WMX	☆	★	☆	☆	TNMX 332-WMX
			.618	*.188*	*.031*						
			15.3	4.76	1.19	TNMX 16 04 12-WMX	☆	★	☆	☆	TNMX 333-WMX
			.602	*.188*	*.047*						
	PM	22 1/2	21.6	4.76	0.40	TNMG 22 04 04-PM	☆	★	☆	★	TNMG 431-PM
			.850	*.188*	*.016*						
			21.2	4.76	0.79	TNMG 22 04 08-PM	☆	★	☆	★	TNMG 432-PM
			.835	*.188*	*.031*						
			20.8	4.76	1.19	TNMG 22 04 12-PM	☆	★	☆	★	TNMG 433-PM
			.819	*.188*	*.047*						
			20.4	4.76	1.59	TNMG 22 04 16-PM	☆	★	☆	★	TNMG 434-PM
			.803	*.188*	*.063*						

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-T (Dreieckig)





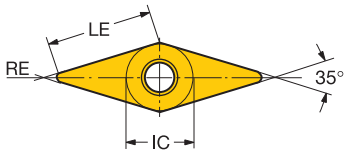


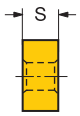
		LE	IC	S	RE	ISO CODE	P 4415	P 4425	K 4415	K 4425	ANSI CODE
Mittel	QM	11	1/4	10.6	3.18	0.40	TNMG 11 03 04-QM	☆	★	☆	★	TNMG 221-QM
				.417	*.125*	*.016*						
				10.2	3.18	0.79	TNMG 11 03 08-QM	☆	★	☆	★	TNMG 222-QM
				.402	*.125*	*.031*						
		16	3/8	16.1	3.18	0.40	TNMG 16 03 04-QM		★		★	TNMG 321-QM
				.634	*.125*	*.016*						
				15.7	3.18	0.79	TNMG 16 03 08-QM		★		★	TNMG 322-QM
				.618	*.125*	*.031*						
				16.1	4.76	0.40	TNMG 16 04 04-QM	☆	★	☆	☆	TNMG 331-QM
				.634	*.188*	*.016*						
				15.7	4.76	0.79	TNMG 16 04 08-QM	☆	★	☆	☆	TNMG 332-QM
				.618	*.188*	*.031*						
				15.3	4.76	1.19	TNMG 16 04 12-QM	☆	★	☆	★	TNMG 333-QM
				.602	*.188*	*.047*						
		22	1/2	21.6	4.76	0.40	TNMG 22 04 04-QM		★		☆	TNMG 431-QM
				.850	*.188*	*.016*						
				21.2	4.76	0.79	TNMG 22 04 08-QM	☆	★	☆	☆	TNMG 432-QM
				.835	*.188*	*.031*						
				20.8	4.76	1.19	TNMG 22 04 12-QM	☆	★	☆	☆	TNMG 433-QM
				.819	*.188*	*.047*						
				20.4	4.76	1.59	TNMG 22 04 16-QM	☆	★	☆	☆	TNMG 434-QM
				.803	*.188*	*.063*						
	XM	16	3/8	16.1	4.76	0.40	TNMG 16 04 04-XM		★		★	TNMG 331-XM
				.634	*.188*	*.016*						
				15.7	4.76	0.79	TNMG 16 04 08-XM	☆	★	☆	★	TNMG 332-XM
				.618	*.188*	*.031*						
				15.3	4.76	1.19	TNMG 16 04 12-XM	☆	★	☆	★	TNMG 333-XM
				.602	*.188*	*.047*						
Schruppen	XMR	16	3/8	15.7	4.76	0.79	TNMG 16 04 08-XMR	☆	★	☆	★	TNMG 332-XMR
				.618	*.188*	*.031*						
	PR	22	1/2	21.2	4.76	0.79	TNMG 22 04 08-PR	☆	★	☆	★	TNMG 432-PR
				.835	*.188*	*.031*						
				20.8	4.76	1.19	TNMG 22 04 12-PR	☆	★	☆	★	TNMG 433-PR
				.819	*.188*	*.047*						
				20.4	4.76	1.59	TNMG 22 04 16-PR	☆	★	☆	★	TNMG 434-PR
				.803	*.188*	*.063*						
		16	3/8	15.7	4.76	0.79	TNMM 16 04 08-PR	☆	★	☆	★	TNMM 332-PR
				.618	*.188*	*.031*						
				15.3	4.76	1.19	TNMM 16 04 12-PR	☆	★	☆	★	TNMM 333-PR
				.602	*.188*	*.047*						
		22	1/2	21.2	4.76	0.79	TNMM 22 04 08-PR	☆	★	☆	★	TNMM 432-PR
				.835	*.188*	*.031*						
				20.8	4.76	1.19	TNMM 22 04 12-PR	☆	★	☆	★	TNMM 433-PR
				.819	*.188*	*.047*						
				20.4	4.76	1.59	TNMM 22 04 16-PR	☆	★	☆	★	TNMM 434-PR
				.803	*.188*	*.063*						
	QR	16	3/8	15.7	4.76	0.79	TNMM 16 04 08-QR	☆	★	☆	★	TNMM 332-QR
				.618	*.188*	*.031*						
				15.3	4.76	1.19	TNMM 16 04 12-QR		★		★	TNMM 333-QR
				.602	*.188*	*.047*						
		22	1/2	21.2	4.76	0.79	TNMM 22 04 08-QR		★		★	TNMM 432-QR
				.835	*.188*	*.031*						
				20.8	4.76	1.19	TNMM 22 04 12-QR	☆	★	☆	★	TNMM 433-QR
				.819	*.188*	*.047*						
				20.4	4.76	1.59	TNMM 22 04 16-QR		★		★	TNMM 434-QR
				.803	*.188*	*.063*						

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-V (Rhombisch 35°)



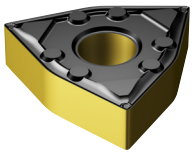


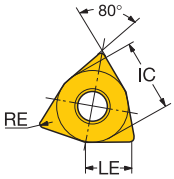


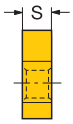
				LE	S	RE	ISO CODE	P 4415	P 4425	K 4415	K 4425	S S205	ANSI CODE
Schlichten	PF	16	3/8	16.2	4.76	0.40	VNMG 16 04 04-PF	★	☆	☆	★		VNMG 331-PF
				.638	*.188*	*.016*							
				15.8	4.76	0.79	VNMG 16 04 08-PF	★	☆	☆	★		VNMG 332-PF
				.622	*.188*	*.031*							
	LC	16	3/8	16.2	4.76	0.40	VNMG 16 04 04-LC	★	☆				VNMG 331-LC
				.638	*.188*	*.016*							
				15.8	4.76	0.79	VNMG 16 04 08-LC	★	☆				VNMG 332-LC
				.622	*.188*	*.031*							
	SF	16	3/8	16.2	4.76	0.40	VNMG 16 04 04-SF					★	VNMG331-SF
				.638	*.188*	*.016*							
				15.8	4.76	0.79	VNMG 16 04 08-SF					★	VNMG332-SF
				.622	*.188*	*.031*							
				15.4	4.76	1.19	VNMG 16 04 12-SF					★	VNMG333-SF
				.607	*.188*	*.047*							
Mittel	PM	16	3/8	15.8	4.76	0.79	VNMG 16 04 08-PM	☆	★	☆	★		VNMG 332-PM
				.622	*.188*	*.031*							
				15.4	4.76	1.19	VNMG 16 04 12-PM	☆	★	☆	★		VNMG 333-PM
				.607	*.188*	*.047*							
	QM	16	3/8	16.2	4.76	0.40	VNMG 16 04 04-QM	☆	★	☆	☆		VNMG 331-QM
				.638	*.188*	*.016*							
				15.8	4.76	0.79	VNMG 16 04 08-QM	☆	★	☆			VNMG 332-QM
				.622	*.188*	*.031*							
				15.4	4.76	1.19	VNMG 16 04 12-QM		★		★		VNMG 333-QM
				.606	*.187*	*.047*							
	SM	16	3/8	15.8	4.76	0.79	VNMG 16 04 08-SM					★	VNMG332-SM
				.622	*.188*	*.031*							
				15.4	4.76	1.19	VNMG 16 04 12-SM					★	VNMG333-SM
				.607	*.188*	*.047*							

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte in W-Ausführung (Dreieckig 80°)



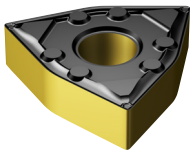


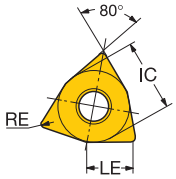


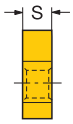
		IC	LE	S	RE	ISO CODE	P 4415	P 4425	K 4415	K 4425	S S205	ANSI CODE
Schlichten	WF	06	3/8	6.1	4.76	0.40	WNMG 06 04 04-WF	★	☆	☆	☆		WNMG 331-WF
				.241	.188	.016							
				5.7	4.76	0.79	WNMG 06 04 08-WF	★	☆	☆	☆		WNMG 332-WF
				.225	.188	.031							
		08	1/2	8.3	4.76	0.40	WNMG 08 04 04-WF	★	☆	☆	☆		WNMG 431-WF
				.326	.188	.016							
				7.9	4.76	0.79	WNMG 08 04 08-WF	★	☆	☆	☆		WNMG 432-WF
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-WF	★	☆	☆	☆		WNMG 433-WF
				.295	.188	.047							
	PF	06	3/8	6.1	4.76	0.40	WNMG 06 04 04-PF	★	☆	☆	★		WNMG 331-PF
				.241	.188	.016							
				5.7	4.76	0.79	WNMG 06 04 08-PF	★	☆	☆	★		WNMG 332-PF
				.225	.188	.031							
				5.3	4.76	1.19	WNMG 06 04 12-PF	★		★			WNMG 333-PF
				.209	.188	.047							
		08	1/2	8.3	4.76	0.40	WNMG 08 04 04-PF	★	☆	☆	★		WNMG 431-PF
				.326	.188	.016							
				7.9	4.76	0.79	WNMG 08 04 08-PF	★	☆	☆	★		WNMG 432-PF
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-PF	★	☆	☆	★		WNMG 433-PF
				.295	.188	.047							
	LC	06	3/8	6.1	4.76	0.40	WNMG 06 04 04-LC	★					WNMG 331-LC
				.241	.188	.016							
				5.7	4.76	0.79	WNMG 06 04 08-LC	★	☆				WNMG 332-LC
				.225	.188	.031							
		08	1/2	7.9	4.76	0.79	WNMG 08 04 08-LC	★	☆				WNMG 432-LC
				.311	.188	.031							
	WL	06	3/8	5.7	4.76	0.79	WNMG 06 04 08-WL	★					WNMG 332-WL
				.225	.188	.031							
		08	1/2	7.9	4.76	0.79	WNMG 08 04 08-WL	★	☆				WNMG 432-WL
				.311	.188	.031							
	XF	08	1/2	8.3	4.76	0.40	WNMG 08 04 04-XF		★		★		WNMG 431-XF
				.326	.188	.016							
				7.9	4.76	0.79	WNMG 08 04 08-XF		☆		★		WNMG 432-XF
				.311	.188	.031							
Medium	WM	06	3/8	5.7	4.76	0.79	WNMG 06 04 08-WM	☆	★	☆	☆		WNMG 332-WM
				.225	.188	.031							
				5.3	4.76	1.19	WNMG 06 04 12-WM	☆	★	☆	☆		WNMG 333-WM
				.209	.188	.047							
		08	1/2	7.9	4.76	0.79	WNMG 08 04 08-WM	☆	★	☆	☆		WNMG 432-WM
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-WM	☆	★	☆	☆		WNMG 433-WM
				.295	.188	.047							
	WMX	06	3/8	1.6	4.76	0.79	WNMG 06 04 08-WMX	☆	★	☆	☆		WNMG 332-WMX
				.063	.188	.031							
				1.6	4.76	1.19	WNMG 06 04 12-WMX	☆	★	☆	☆		WNMG 333-WMX
				.063	.188	.047							
		08	1/2	2.2	4.76	0.79	WNMG 08 04 08-WMX	☆	★	☆	☆		WNMG 432-WMX
				.087	.188	.031							
				2.2	4.76	1.19	WNMG 08 04 12-WMX	☆	★	☆	☆		WNMG 433-WMX
				.087	.188	.047							

T-Max® P Wendeschneidplatte zum Drehen

Wendeschneidplatte in W-Ausführung (Dreieckig 80°)







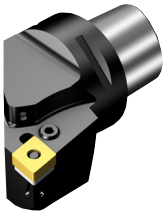
		IC	LE	S	RE	ISO CODE	P 4415	P 4425	K 4415	K 4425	S S205	ANSI CODE
Medium	PM	06	3/8	5.7	4.76	0.79	WNMG 06 04 08-PM	☆	★	☆	★		WNMG 332-PM
				.225	.188	.031							
				5.3	4.76	1.19	WNMG 06 04 12-PM	☆	★	☆	★		WNMG 333-PM
				.209	.188	.047							
		08	1/2	7.9	4.76	0.79	WNMG 08 04 08-PM	☆	★	☆	★		WNMG 432-PM
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-PM	☆	★	☆	★		WNMG 433-PM
				.295	.188	.047							
				7.1	4.76	1.59	WNMG 08 04 16-PM	☆	★	☆	★		WNMG 434-PM
				.279	.188	.063							
	QM	06	3/8	5.7	4.76	0.79	WNMG 06 04 08-QM	☆	★	☆	★		WNMG 332-QM
				.225	.188	.031							
				5.3	4.76	1.19	WNMG 06 04 12-QM	☆	★	☆	★		WNMG 333-QM
				.209	.188	.047							
		08	1/2	8.3	4.76	0.40	WNMG 08 04 04-QM	☆	★	☆	☆		WNMG 431-QM
				.326	.188	.016							
				7.9	4.76	0.79	WNMG 08 04 08-QM	☆	★	☆	☆		WNMG 432-QM
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-QM	☆	★	☆	☆		WNMG 433-QM
				.295	.188	.047							
				7.1	4.76	1.59	WNMG 08 04 16-QM	☆	★	☆	★		WNMG 434-QM
				.279	.188	.063							
	SM	08	1/2	3.2	4.76	0.40	WNMG 08 04 04-SM					★	WNMG431-SM
				.126	.188	.016							
				3.2	4.76	0.79	WNMG 08 04 08-SM					★	WNMG432-SM
				.126	.188	.031							
				3.2	4.76	1.19	WNMG 08 04 12-SM					★	WNMG433-SM
				.126	.188	.047							
	XM	06	3/8	5.7	4.76	0.79	WNMG 06 04 08-XM		★		★		WNMG 332-XM
				.225	.188	.031							
		08	1/2	7.9	4.76	0.79	WNMG 08 04 08-XM	☆	★	☆	★		WNMG 432-XM
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-XM	☆	★	☆	★		WNMG 433-XM
				.295	.188	.047							
Schruppen	PR	06	3/8	5.7	4.76	0.79	WNMG 06 04 08-PR	☆	★	☆	★		WNMG 332-PR
				.225	.188	.031							
				5.3	4.76	1.19	WNMG 06 04 12-PR	☆	★	☆	★		WNMG 333-PR
				.209	.188	.047							
		08	1/2	7.9	4.76	0.79	WNMG 08 04 08-PR	☆	★	☆	★		WNMG 432-PR
				.311	.188	.031							
				7.5	4.76	1.19	WNMG 08 04 12-PR	☆	★	☆	★		WNMG 433-PR
				.295	.188	.047							
				7.1	4.76	1.59	WNMG 08 04 16-PR	☆	★	☆	★		WNMG 434-PR
				.279	.188	.063							

ISO 13399

T-Max® P Schneidkopf zum Drehen

Kniehebelspannsystem

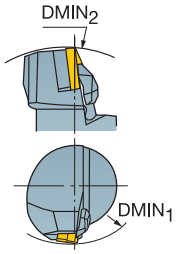
Coromant Capto® - Präzisionskühlung

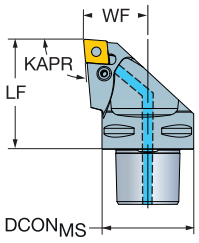




KAPR
PSIR

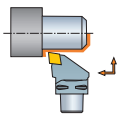
Cx-PCLNR/L..C
95.0°
-5.0°







CNMM
CNMG
CNMA, CNGA

								Abmessungen, mm, Zoll						
		IC	CZC_{MS}	$DMIN_1$	$DMIN_2$	CNSC	**Bestellnummer**	$DCON_{MS}$	LF	WF	BAR PSI	NM	KG	MIID
	12	1/2	C3	109.0	140.0	3	**C3-PCLNR/L-22045-12C**	32	40.0	22.0	150	5.0	0.24	CNMG 12 04 08
				4.291	*5.512*			*1.260*	*1.575*	*.866*	*2175*			
			C4	112.0	155.0	3	**C4-PCLNR/L-27050-12C**	40	50.0	27.0	150	5.0	0.42	CNMG 12 04 08
				4.409	*6.102*			*1.575*	*1.969*	*1.063*	*2175*			
			C5	113.0	165.0	3	**C5-PCLNR/L-35060-12C**	50	60.0	35.0	150	5.0	0.76	CNMG 12 04 08
				4.449	*6.496*			*1.969*	*2.362*	*1.378*	*2175*			
			C6	123.0	220.0	3	**C6-PCLNR/L-45065-12C**	63	65.0	45.0	150	5.0	1.31	CNMG 12 04 08
				4.843	*8.661*			*2.480*	*2.559*	*1.772*	*2175*			
			C8	167.0	280.0	3	**C8-PCLNR/L-55080-12C**	80	80.0	55.0	150	5.0	2.71	CNMG 12 04 08
				6.575	*11.024*			*3.150*	*3.150*	*2.165*	*2175*			
	16	5/8	C6	140.0	215.0	3	**C6-PCLNR/L-45065-16C**	63	65.0	45.0	150	5.0	1.34	CNMG 16 06 12
				5.512	*8.465*			*2.480*	*2.559*	*1.772*	*2175*			
			C8	142.0	280.0	3	**C8-PCLNR/L-55080-16C**	80	80.0	55.0	150	5.0	2.75	CNMG 16 06 12
				5.591	*11.024*			*3.150*	*3.150*	*2.165*	*2175*			

R = Rechtsausführung, L = Linksausführung

Komplette Ersatzteilliste siehe www.sandvik.coromant.com

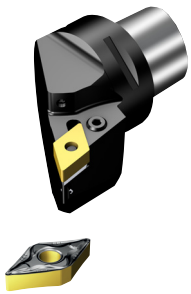
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T-Max® P Schneidkopf zum Drehen

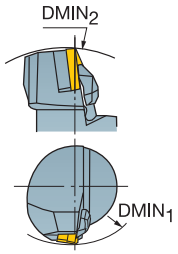
Kniehebelspannsystem

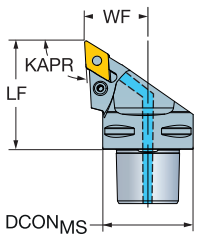
Coromant Capto® - Präzisionskühlung

KAPR 93.0°
PSIR -3.0°

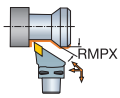








DNMM, DNMX
DNMG
DNMA, DNGA

	IC	CZC$_{MS}$	DMIN$_1$	DMIN$_2$	RMPX	CNSC	Bestellnummer	DCON$_{MS}$	LF	WF	BAR PSI	NM	KG	MIID
			Abmessungen, mm, Zoll											
	11 3/8	C4	183.0	140.0	27°	3	C4-PDJNR/L-27050-11C	40	50.0	27.0	150	2.0	0.39	DNMG 11 04 08
			7.205	*5.512*				*1.575*	*1.969*	*1.063*	*2175*			
		C5	185.0	165.0	27°	3	C5-PDJNR/L-35060-11C	50	60.0	35.0	150	2.0	0.73	DNMG 11 04 08
			7.283	*6.496*				*1.969*	*2.362*	*1.378*	*2175*			
	15 1/2	C4	138.0	145.0	27°	3	C4-PDJNR/L-27055-15C	40	55.0	27.0	150	5.0	0.42	DNMG 15 06 08
			5.433	*5.709*				*1.575*	*2.165*	*1.063*	*2175*			
		C5	139.0	165.0	27°	3	C5-PDJNR/L-35060-1504C	50	60.0	35.0	150	5.0	0.71	DNMG 15 06 08
			5.472	*6.496*				*1.969*	*2.362*	*1.378*	*2175*			
		C5	139.0	165.0	27°	3	C5-PDJNR/L-35060-15C	50	60.0	35.0	150	5.0	0.71	DNMG 15 06 08
			5.472	*6.496*				*1.969*	*2.362*	*1.378*	*2175*			
		C6	173.0	190.0	27°	3	C6-PDJNR/L-45065-1504C	63	65.0	45.0	150	5.0	1.18	DNMG 15 06 08
			6.811	*7.480*				*2.480*	*2.559*	*1.772*	*2175*			
		C6	173.0	190.0	27°	3	C6-PDJNR/L-45065-15C	63	65.0	45.0	150	5.0	1.18	DNMG 15 06 08
			6.811	*7.480*				*2.480*	*2.559*	*1.772*	*2175*			
		C8	204.0	248.0	27°	3	C8-PDJNR/L-55080-15C	80	65.0	45.0	150	5.0	2.42	DNMG 15 06 08
			8.032	*9.764*				*2.480*	*2.559*	*1.772*	*2175*			

R = Rechtsausführung, L = Linksausführung

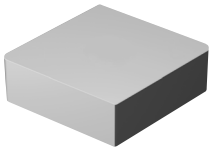
Komplette Ersatzteilliste siehe www.sandvik.coromant.com

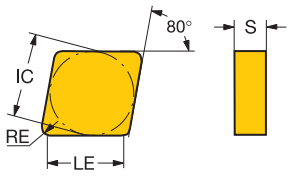
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T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-C (Rhombisch 80°)

Keramik, CBN, PKD



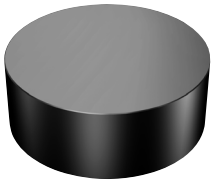


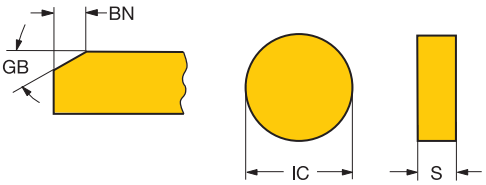
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Mittel	1/2	11.7	7.94	1.2	CNGN120712E	☆	CNG453A
		.460	*.313*	*.047*			

T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-R (Rund)

Keramik, CBN, PKD



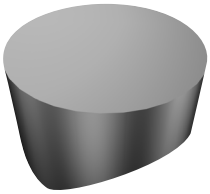


	IC	S	RE	GB	BN	ISO CODE	S 6165	ANSI CODE
Mittel	12 1/2	7.94	6.4	20°	0.10	RNGN120700T01020	☆	RNG45T0320
		.313	*.250*	*20°*	*.004*			
		7.94	6.4			RNGN120700E	☆	RNG45A
		.313	*.250*					

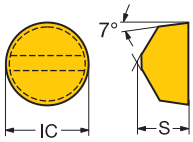
T-Max® Wendeschneidplatte zum Drehen

Wendeschneidplatte Typ-R (Rund)

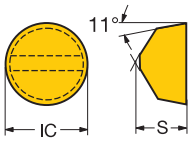
Keramik, CBN, PKD



RCGX..E



RPGX..E



	IC	S	RE	ISO CODE	S 6165	ANSI CODE
Mittel	06	6.35	3.2	RCGX060600E	☆	RCGX24A
		.250	*.125*			
		4.76	3.2	RPGX060400E	☆	RPGX23A
		.188	*.125*			
	09	7.94	4.8	RCGX090700E	☆	RCGX35A
		.313	*.188*			
		7.94	4.8	RPGX090700E	☆	RPGX35A
		.313	*.188*			
	12	7.94	6.4	RCGX120700E	☆	RCGX45A
		.313	*.250*			
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		.313	*.250*			

Ab- und Einstechen

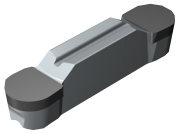
CoroCut® 1-2

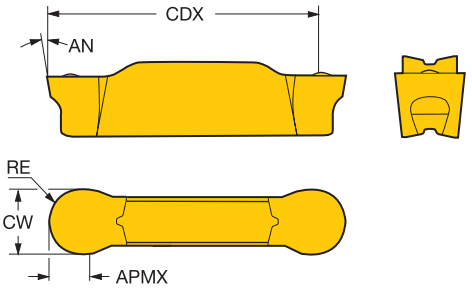
Wendeschneidplatten

CoroCut® 1-2 Wendeschneidplatte zum Profildrehen 28

CoroCut® 1-2 Wendeschneidplatte zum Profildrehen

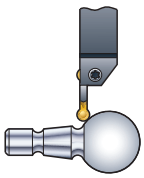
Keramik, CBN, PKD





B

CoroCut® 2-Wendeschneidplatte

	SSC	CW	RE	APMX	Bestellnummer	S 6220	AN	CWTOLL	CWTOLU	RETOLL	RETOLU
	H	5.00	2.50	0.7	N123H2-0500-RE	★	7°	-0.020	0.020	-0.020	0.020
		.197	*.098*	*.028*				*-.0008*	*.0008*	*-.0008*	*.0008*
	J	6.00	3.00	0.8	N123J2-0600-RE	★	7°	-0.020	0.020	-0.020	0.020
		.236	*.118*	*.030*				*-.0008*	*.0008*	*-.0008*	*.0008*
		6.35	3.18	0.8	N123J2-0635-RE	★	7°	-0.020	0.020	-0.020	0.020
		.250	*.125*	*.030*				*-.0008*	*.0008*	*-.0008*	*.0008*
	L	8.00	4.00	0.9	N123L2-0800-RE	★	7°	-0.020	0.020	-0.020	0.020
		.315	*.157*	*.033*				*-.0008*	*.0008*	*-.0008*	*.0008*

Abmessungen, mm, Zoll

SSC = Entsprechend SSC am Halter.

N = Neutrale Ausführung

C

D

Gewindebohren

Gewindebohrer

CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen 30-49
CoroTap™ 300 Gewindebohrer mit gedrallten Spankanälen 50-74

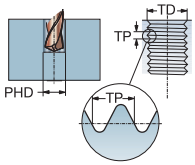
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

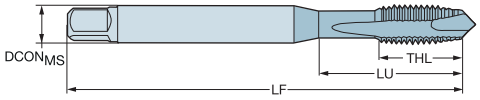
Gewindeform: Metrisch

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P PrPM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M3	0.50	18.00	.141 x .110	B	6HX	T200-PM100AA-M3	★	3.6	3.00	56.0	9.0	3	2.5	DIN/ANSI
		.709						*.141*	*.118*	*2.205*	*.354*		*.098*	
M4	0.70	21.00	.168 x .131	B	6HX	T200-PM100AA-M4	★	4.3	4.00	63.0	13.0	3	3.3	DIN/ANSI
		.827						*.168*	*.157*	*2.480*	*.512*		*.130*	
M5	0.80	27.50	.194 x .152	B	6HX	T200-PM100AA-M5	★	4.9	5.00	70.0	14.0	3	4.2	DIN/ANSI
		1.083						*.194*	*.197*	*2.756*	*.551*		*.165*	
M6	1.00	26.00	.255 x .191	B	6HX	T200-PM100AA-M6	★	6.5	6.00	80.0	15.0	3	5.0	DIN/ANSI
		1.024						*.255*	*.236*	*3.150*	*.591*		*.197*	
M8	1.25	33.50	.697 x .523	B	6HX	T200-PM100AA-M8	★	8.1	8.00	90.0	18.0	3	6.8	DIN/ANSI
		1.319						*.318*	*.315*	*3.543*	*.709*		*.268*	
M10	1.50	38.00	.800 x .600	B	6HX	T200-PM100AA-M10	★	9.7	10.00	100.0	20.0	3	8.5	DIN/ANSI
		1.496						*.381*	*.394*	*3.937*	*.787*		*.335*	

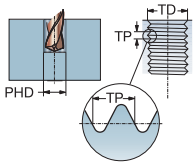
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

Gewindeform: Metrisch

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
								Abmessungen, mm, Zoll						
M12	1.75	55.00	.367 x .275	B	6HX	**T200-PM101AA-M12**	★	9.3	12.00	110.0	23.0	4	10.3	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.906*		*.406*	
M14	2.00	60.00	.429 x .322	B	6HX	**T200-PM101AA-M14**	★	10.9	14.00	110.0	23.0	4	12.0	DIN/ANSI
		2.362						*.429*	*.551*	*4.331*	*.906*		*.472*	
M16	2.00	55.00	.480 x .360	B	6HX	**T200-PM101AA-M16**	★	12.2	16.00	110.0	23.0	4	14.0	DIN/ANSI
		2.165						*.480*	*.630*	*4.331*	*.906*		*.551*	
M18	2.50	72.00	542 x .406	B	6HX	**T200-PM101AA-M18**	★	13.8	18.00	125.0	30.0	4	15.5	DIN/ANSI
		2.835						*.542*	*.709*	*4.921*	*1.181*		*.610*	
M20	2.50	72.00	.652 x .489	B	6HX	**T200-PM101AA-M20**	★	16.6	20.00	140.0	30.0	4	17.5	DIN/ANSI
		2.835						*.652*	*.787*	*5.512*	*1.181*		*.689*	
M24	3.00	86.00	.760 x .570	B	6HX	**T200-PM101AA-M24**	★	19.3	24.00	160.0	36.0	4	21.0	DIN/ANSI
		3.386						*.760*	*.945*	*6.299*	*1.417*		*.827*	

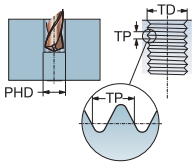
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

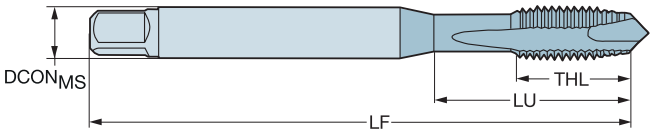
Gewindeform: Metrisch

DIN 371

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







B

TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P PrPM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M1	0.25	6.00	2.50 x 2.10	B	5HX	T200-PM100DA-M1	★	2.5	1.00	40.0	5.0	2	0.8	DIN 371
		.236						*.098*	*.039*	*1.575*	*.197*		*.030*	
M1.2	0.25	6.00	2.50 x 2.10	B	5HX	T200-PM100DA-M1.2	★	2.5	1.20	40.0	5.0	2	1.0	DIN 371
		.236						*.098*	*.047*	*1.575*	*.197*		*.037*	
M1.4	0.30	7.70	2.50 x 2.10	B	5HX	T200-PM100DA-M1.4	★	2.5	1.40	40.0	6.5	2	1.1	DIN 371
		.303						*.098*	*.055*	*1.575*	*.256*		*.043*	
M1.6	0.35	8.30	2.50 x 2.10	B	6HX	T200-PM100DA-M1.6	★	2.5	1.60	40.0	7.0	2	1.3	DIN 371
		.327						*.098*	*.063*	*1.575*	*.276*		*.049*	
M1.8	0.35	8.40	2.50 x 2.10	B	6HX	T200-PM100DA-M1.8	★	2.5	1.80	40.0	7.0	2	1.5	DIN 371
		.331						*.098*	*.071*	*1.575*	*.276*		*.057*	
M2	0.40	9.00	2.80 x 2.10	B	6HX	T200-PM100DA-M2	★	2.8	2.00	45.0	6.0	2	1.6	DIN 371
		.354						*.110*	*.079*	*1.772*	*.236*		*.063*	
M2.2	0.45	12.00	2.80 x 2.10	B	6HX	T200-PM100DA-M2.2	★	2.8	2.20	45.0	7.0	2	1.8	DIN 371
		.472						*.110*	*.087*	*1.772*	*.276*		*.069*	
M2.3	0.40	12.00	2.80 x 2.10	B	6HX	T200-PM100DA-M2.3	★	2.8	2.30	45.0	7.0	2	1.9	DIN 371
		.472						*.110*	*.091*	*1.772*	*.276*		*.073*	
M2.5	0.45	12.50	2.80 x 2.10	B	6HX	T200-PM100DA-M2.5	★	2.8	2.50	50.0	8.0	2	2.1	DIN 371
		.492						*.110*	*.098*	*1.969*	*.315*		*.081*	
M3	0.50	18.00	3.50 x 2.70	B	6HX	T200-PM100DA-M3	★	3.5	3.00	56.0	9.0	3	2.5	DIN 371
		.709						*.138*	*.118*	*2.205*	*.354*		*.098*	
M3.5	0.60	20.00	4.00 x 3.00	B	6HX	T200-PM100DA-M3.5	★	4.0	3.50	56.0	11.0	3	2.9	DIN 371
		.787						*.157*	*.138*	*2.205*	*.433*		*.114*	
M4	0.70	21.00	4.50 x 3.40	B	6HX	T200-PM100DA-M4	★	4.5	4.00	63.0	12.0	3	3.3	DIN 371
		.827						*.177*	*.157*	*2.480*	*.472*		*.130*	
M5	0.80	25.00	6.00 x 4.90	B	6HX	T200-PM100DA-M5	★	6.0	5.00	70.0	13.0	3	4.2	DIN 371
		.984						*.236*	*.197*	*2.756*	*.512*		*.165*	
M6	1.00	31.00	6.00 x 4.90	B	6HX	T200-PM100DA-M6	★	6.0	6.00	80.0	15.0	3	5.0	DIN 371
		1.220						*.236*	*.236*	*3.150*	*.591*		*.197*	
M7	1.00	31.00	7.00 x 5.50	B	6HX	T200-PM100DA-M7	★	9.3	7.00	80.0	15.0	3	6.0	DIN 371
		1.220						*.367*	*.276*	*3.150*	*.591*		*.236*	
M8	1.25	35.00	8.00 x 6.20	B	6HX	T200-PM100DA-M8	★	10.9	8.00	90.0	18.0	3	6.8	DIN 371
		1.378						*.429*	*.315*	*3.543*	*.709*		*.268*	
M10	1.50	39.00	10.00 x 8.00	B	6HX	T200-PM100DA-M10	★	7.0	10.00	100.0	20.0	3	8.5	DIN 371
		1.535						*.276*	*.394*	*3.937*	*.787*		*.335*	

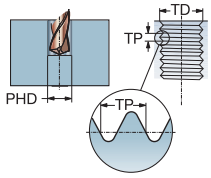
C
D

CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

Gewindeform: Metrisch

DIN 376





ULDR	3.0
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN



TDZ	TP	LU	CZC$_{MS}$	THCHT	TCTR	Bestellnummer	P|PM	Abmessungen, mm, Zoll DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
M4	0.70	31.50	2.80 x 2.10	B	6HX	T200-PM101DA-M4	★	2.8	4.00	63.0	12.0	3	3.3	DIN 376
		1.240						*.110*	*.157*	*2.480*	*.472*		*.130*	
M5	0.80	35.00	3.50 x 2.70	B	6HX	T200-PM101DA-M5	★	3.5	5.00	70.0	13.0	3	4.2	DIN 376
		1.378						*.138*	*.197*	*2.756*	*.512*		*.165*	
M6	1.00	40.00	4.50 x 3.40	B	6HX	T200-PM101DA-M6	★	4.5	6.00	80.0	15.0	3	5.0	DIN 376
		1.575						*.177*	*.236*	*3.150*	*.591*		*.197*	
M8	1.25	43.00	6.00 x 4.90	B	6HX	T200-PM101DA-M8	★	6.0	8.00	90.0	18.0	3	6.8	DIN 376
		1.693						*.236*	*.315*	*3.543*	*.709*		*.268*	
M10	1.50	48.00	7.00 x 5.50	B	6HX	T200-PM101DA-M10	★	7.0	10.00	100.0	20.0	3	8.5	DIN 376
		1.890						*.276*	*.394*	*3.937*	*.787*		*.335*	
M12	1.75	55.00	6.00 x 4.90	B	6HX	T200-PM101DA-M12	★	9.0	12.00	110.0	23.0	4	10.3	DIN 376
		2.165						*.354*	*.472*	*4.331*	*.906*		*.406*	
M14	2.00	60.00	11.00 x 9.00	B	6HX	T200-PM101DA-M14	★	11.0	14.00	110.0	25.0	4	12.0	DIN 376
		2.362						*.433*	*.551*	*4.331*	*.984*		*.472*	
M16	2.00	60.00	12.00 x 9.00	B	6HX	T200-PM101DA-M16	★	12.0	16.00	110.0	25.0	4	14.0	DIN 376
		2.362						*.472*	*.630*	*4.331*	*.984*		*.551*	
M18	2.50	72.00	14.00 x 11.00	B	6HX	T200-PM101DA-M18	★	14.0	18.00	125.0	30.0	4	15.5	DIN 376
		2.835						*.551*	*.709*	*4.921*	*1.181*		*.610*	
M20	2.50	72.00	16.00 x 12.00	B	6HX	T200-PM101DA-M20	★	16.0	20.00	140.0	30.0	4	17.5	DIN 376
		2.835						*.630*	*.787*	*5.512*	*1.181*		*.689*	
M22	2.50	82.00	18.00 x 14.50	B	6HX	T200-PM101DA-M22	★	18.0	22.00	140.0	34.0	4	19.5	DIN 376
		3.228						*.709*	*.866*	*5.512*	*1.339*		*.768*	
M24	3.00	91.00	18.00 x 14.50	B	6HX	T200-PM101DA-M24	★	18.0	24.00	160.0	38.0	4	21.0	DIN 376
		3.583						*.709*	*.945*	*6.299*	*1.496*		*.827*	
M27	3.00	91.00	20.00 x 16.00	B	6HX	T200-PM101DA-M27	★	20.0	27.00	160.0	38.0	4	24.0	DIN 376
		3.583						*.787*	*1.063*	*6.299*	*1.496*		*.945*	
M30	3.50	108.00	22.00 x 18.00	B	6HX	T200-PM101DA-M30	★	22.0	30.00	180.0	45.0	4	26.5	DIN 376
		4.252						*.866*	*1.181*	*7.087*	*1.772*		*1.043*	

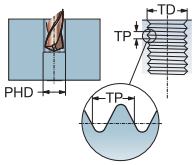
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

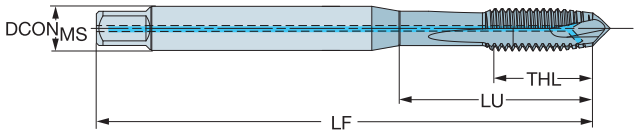
Gewindeform: Metrisch

DIN 371

ULDR	3.0
CNSC	1
CXSC	2
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P|PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
							P	Abmessungen, mm, Zoll						
M4	0.70	21.00	4.50 x 3.40	B	6HX	T200-PM108DA-M4	★	4.5	4.00	63.0	12.0	3	3.3	DIN 371
		.827						*.177*	*.157*	*2.480*	*.472*		*.130*	
M5	0.80	25.00	6.00 x 4.90	B	6HX	T200-PM108DA-M5	★	6.0	5.00	70.0	13.0	3	4.2	DIN 371
		.984						*.236*	*.197*	*2.756*	*.512*		*.165*	
M6	1.00	31.00	6.00 x 4.90	B	6HX	T200-PM108DA-M6	★	6.0	6.00	80.0	15.0	3	5.0	DIN 371
		1.220						*.236*	*.236*	*3.150*	*.591*		*.197*	
M8	1.25	35.00	8.00 x 6.20	B	6HX	T200-PM108DA-M8	★	8.0	8.00	90.0	17.5	3	6.8	DIN 371
		1.378						*.315*	*.315*	*3.543*	*.689*		*.268*	
M10	1.50	39.00	10.00 x 8.00	B	6HX	T200-PM108DA-M10	★	10.0	10.00	100.0	20.0	3	8.5	DIN 371
		1.535						*.394*	*.394*	*3.937*	*.787*		*.335*	

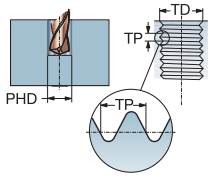
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

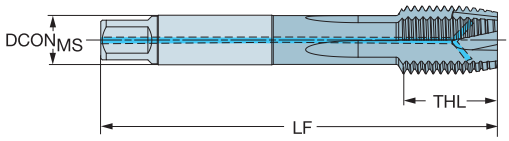
Gewindeform: Metrisch

DIN 376

ULDR	3.0
CNSC	1
CXSC	2
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M12	1.75	55.00	9.00 x 7.00	B	6HX	**T200-PM109DA-M12**	★	9.0	12.00	110.0	23.0	4	10.3	DIN 376
		2.165						*.354*	*.472*	*4.331*	*.906*		*.406*	
M14	2.00	60.00	11.00 x 9.00	B	6HX	**T200-PM109DA-M14**	★	11.0	14.00	110.0	25.0	4	12.0	DIN 376
		2.362						*.433*	*.551*	*4.331*	*.984*		*.472*	
M16	2.00	60.00	12.00 x 9.00	B	6HX	**T200-PM109DA-M16**	★	12.0	16.00	110.0	25.0	4	14.0	DIN 376
		2.362						*.472*	*.630*	*4.331*	*.984*		*.551*	
M18	2.50	72.00	14.00 x 11.00	B	6HX	**T200-PM109DA-M18**	★	14.0	18.00	125.0	30.0	4	15.5	DIN 376
		2.835						*.551*	*.709*	*4.921*	*1.181*		*.610*	
M20	2.50	72.00	16.00 x 12.00	B	6HX	**T200-PM109DA-M20**	★	16.0	20.00	140.0	30.0	4	17.5	DIN 376
		2.835						*.630*	*.787*	*5.512*	*1.181*		*.689*	
M22	2.50	82.00	18.00 x 14.50	B	6HX	**T200-PM109DA-M22**	★	18.0	22.00	140.0	34.0	4	19.5	DIN 376
		3.228						*.709*	*.866*	*5.512*	*1.339*		*.768*	
M24	3.00	91.00	18.00 x 14.50	B	6HX	**T200-PM109DA-M24**	★	18.0	24.00	160.0	38.0	4	21.0	DIN 376
		3.583						*.709*	*.945*	*6.299*	*1.496*		*.827*	
M30	3.50	108.00	22.00 x 18.00	B	6HX	**T200-PM109DA-M30**	★	22.0	30.00	180.0	45.0	4	26.5	DIN 376
		4.252						*.866*	*1.181*	*7.087*	*1.772*		*1.043*	

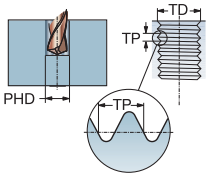
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

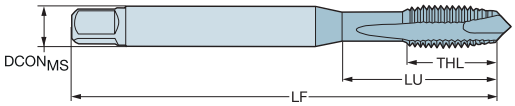
Gewindeform: Metrisch

JIS-B-4430

ULDR	3.0
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







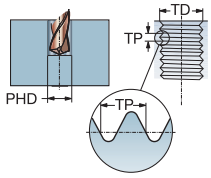
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P1PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M3	0.50	18.00	4.00 x 3.20	B	6HX	**T200-PM100JA-M3**	★	4.0	3.00	46.0	9.0	3	2.5	JISB4430
		.709						*.157*	*.118*	*1.811*	*.354*		*.098*	
M4	0.70	21.00	5.00 x 4.00	B	6HX	**T200-PM100JA-M4**	★	5.0	4.00	52.0	12.0	3	3.3	JISB4430
		.827						*.197*	*.157*	*2.047*	*.472*		*.130*	
M5	0.80	25.00	5.50 x 4.50	B	6HX	**T200-PM100JA-M5**	★	5.5	5.00	60.0	13.0	3	4.2	JISB4430
		.984						*.217*	*.197*	*2.362*	*.512*		*.165*	
M6	1.00	30.00	6.00 x 4.50	B	6HX	**T200-PM100JA-M6**	★	6.0	6.00	62.0	15.0	3	5.0	JISB4430
		1.181						*.236*	*.236*	*2.441*	*.591*		*.197*	

CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

Gewindeform: Metrisch

JIS-B-4430





ULDR	3.0
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN



TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P M	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
							P1PM	Abmessungen, mm, Zoll						
M8	1.25	35.00	6.20 x 5.00	B	6HX	**T200-PM101JA-M8**	★	6.2	8.00	70.0	18.0	3	6.8	JISB4430
		1.378						*.244*	*.315*	*2.756*	*.709*		*.266*	
M10	1.50	37.50	7.00 x 5.50	B	6HX	**T200-PM101JA-M10**	★	7.0	10.00	75.0	20.0	3	8.5	JISB4430
		1.476						*.276*	*.394*	*2.953*	*.787*		*.335*	
M12	1.75	41.00	8.50 x 6.50	B	6HX	**T200-PM101JA-M12**	★	8.5	12.00	82.0	23.0	4	10.3	JISB4430
		1.614						*.335*	*.472*	*3.228*	*.906*		*.406*	
M16	2.00	53.00	12.50 x 10.00	B	6HX	**T200-PM101JA-M16**	★	12.5	16.00	95.0	25.0	4	14.0	JISB4430
		2.087						*.492*	*.630*	*3.740*	*.984*		*.551*	
M18	2.50	50.00	14.00 x 11.00	B	6HX	**T200-PM101JA-M18**	★	14.0	18.00	100.0	30.0	4	15.5	JISB4430
		1.969						*.551*	*.709*	*3.937*	*1.181*		*.610*	
M20	2.50	52.50	15.00 x 12.00	B	6HX	**T200-PM101JA-M20**	★	15.0	20.00	105.0	30.0	4	17.5	JISB4430
		2.067						*.591*	*.787*	*4.134*	*1.181*		*.689*	
M24	3.00	60.00	19.00 x 15.00	B	6HX	**T200-PM101JA-M24**	★	19.0	24.00	120.0	36.0	4	21.0	JISB4430
		2.362						*.748*	*.945*	*4.724*	*1.417*		*.827*	

ISO 13399

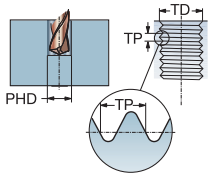
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

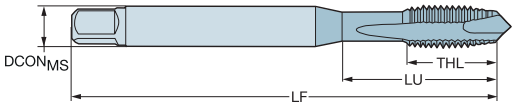
Gewindeform: Metrisch Fein

JIS-B-4436

ULDR	3.0
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







B

C

D

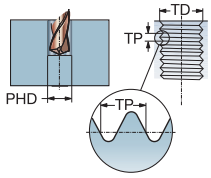
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P / PM	Abmessungen, mm, Zoll: $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF4X0.5	0.50	21.00	5.00 x 4.00	B	6HX	T200-PM100JB-M4X050	★	5.0	4.00	52.0	12.0	3	3.5	JISB4436
		.827						*.197*	*.157*	*2.047*	*.472*		*.138*	
MF5X0.5	0.50	25.00	5.50 x 4.50	B	6HX	T200-PM100JB-M5X050	★	5.5	5.00	52.0	13.0	3	4.5	JISB4436
		.984						*.217*	*.197*	*2.047*	*.512*		*.177*	
MF6X0.5	0.50	30.00	6.00 x 4.50	B	6HX	T200-PM100JB-M6X050	★	6.0	6.00	62.0	15.0	3	5.5	JISB4436
		1.181						*.236*	*.236*	*2.441*	*.591*		*.217*	
MF6X0.75	0.75	30.00	6.00 x 4.50	B	6HX	T200-PM100JB-M6X075	★	6.0	6.00	62.0	15.0	3	5.3	JISB4436
		1.181						*.236*	*.236*	*2.441*	*.591*		*.207*	

CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

Gewindeform: Metrisch Fein

JIS-B-4436





ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN



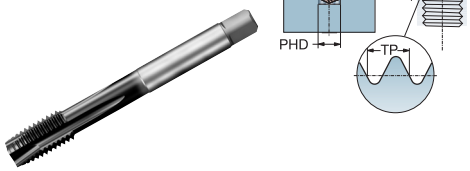
TDZ	TP	LU	CZC$_{MS}$	THCHT	TCTR	Bestellnummer	P / PM	Abmessungen, mm, Zoll DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF8X1	1.00	35.00	6.20 x 5.00	B	6HX	T200-PM101JB-M8X100	★	6.2	8.00	70.0	18.0	3	7.0	JISB4436
		1.378						*.244*	*.315*	*2.756*	*.709*		*.276*	
MF10X1	1.00	39.00	7.00 x 5.50	B	6HX	T200-PM101JB-M10X100	★	7.0	10.00	70.0	20.0	3	9.0	JISB4436
		1.535						*.276*	*.394*	*2.756*	*.787*		*.354*	
MF10X1.25	1.25	37.50	7.00 x 5.50	B	6HX	T200-PM101JB-M10X125	★	7.0	10.00	75.0	20.0	3	8.8	JISB4436
		1.476						*.276*	*.394*	*2.953*	*.787*		*.344*	
MF12X1	1.00	35.00	8.50 x 6.50	B	6HX	T200-PM101JB-M12X100	★	8.5	12.00	70.0	21.0	4	11.0	JISB4436
		1.378						*.335*	*.472*	*2.756*	*.827*		*.433*	
MF12X1.25	1.25	40.00	8.50 x 6.50	B	6HX	T200-PM101JB-M12X125	★	8.5	12.00	80.0	21.0	4	10.8	JISB4436
		1.575						*.335*	*.472*	*3.150*	*.827*		*.425*	
MF12X1.5	1.50	40.00	8.50 x 6.50	B	6HX	T200-PM101JB-M12X150	★	8.5	12.00	82.0	21.0	4	10.5	JISB4436
		1.575						*.335*	*.472*	*3.228*	*.827*		*.413*	
MF14X1.5	1.50	49.00	10.50 x 8.00	B	6HX	T200-PM101JB-M14X150	★	10.5	14.00	88.0	49.0	4	12.5	JISB4436
		1.929						*.413*	*.551*	*3.465*	*1.929*		*.492*	
MF16X1.5	1.50	47.50	12.50 x 10.00	B	6HX	T200-PM101JB-M16X150	★	12.5	16.00	95.0	21.0	4	14.5	JISB4436
		1.870						*.492*	*.630*	*3.740*	*.827*		*.571*	
MF18X1.5	1.50	47.50	14.00 x 11.00	B	6HX	T200-PM101JB-M18X150	★	14.0	18.00	95.0	24.0	4	16.5	JISB4436
		1.870						*.551*	*.709*	*3.740*	*.945*		*.650*	
MF20X1.5	1.50	47.50	15.00 x 12.00	B	6HX	T200-PM101JB-M20X150	★	15.0	20.00	95.0	24.0	4	18.5	JISB4436
		1.870						*.591*	*.787*	*3.740*	*.945*		*.728*	

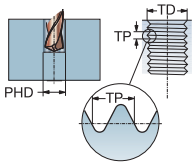
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

Gewindeform: Metrisch Fein

DIN 374

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P / PrPM	Abmessungen, mm, Zoll: $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF4x0.5	0.50	31.50	2.80 x 2.10	B	6HX	T200-PM101DA-M4X050	★	2.8	4.00	63.0	12.0	3	3.5	DIN 374
		1.240						*.110*	*.157*	*2.480*	*.472*		*.138*	
MF5x0.5	0.50	35.00	3.50 x 2.70	B	6HX	T200-PM101DA-M5X050	★	3.5	5.00	70.0	13.0	3	4.5	DIN 374
		1.378						*.138*	*.197*	*2.756*	*.512*		*.177*	
MF6x0.75	0.75	40.00	4.50 x 3.40	B	6HX	T200-PM101DA-M6X075	★	4.5	6.00	80.0	15.0	3	5.3	DIN 374
		1.575						*.177*	*.236*	*3.150*	*.591*		*.209*	

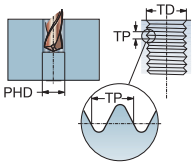
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

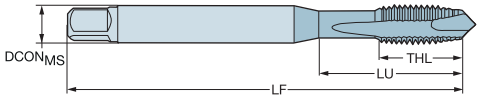
Gewindeform: Metrisch Fein

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







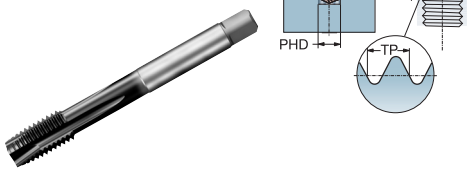
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF8x1	1.00	33.50	.318 x .238	B	6HX	**T200-PM100AB-M8X100**	★	8.1	8.00	90.0	18.0	3	7.0	DIN/ANSI
		1.319						*.318*	*.315*	*3.543*	*.709*		*.276*	
MF10x1.25	1.25	38.00	.381 x .286	B	6HX	**T200-PM100AB-M10X125**	★	9.7	10.00	100.0	20.0	3	8.8	DIN/ANSI
		1.496						*.381*	*.394*	*3.937*	*.787*		*.346*	

CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

Gewindeform: Metrisch Fein

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN





TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P / PrPM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF12x1.25	1.25	55.00	.318 x .238	B	6HX	T200-PM101AB-M12X125	★	9.3	12.00	110.0	23.0	4	10.8	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.906*		*.425*	
MF12x1.5	1.50	55.00	.381 x .286	B	6HX	T200-PM101AB-M12X150	★	9.3	12.00	110.0	23.0	4	10.5	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.906*		*.413*	
MF14x1.5	1.50	55.00	.367 x .275	B	6HX	T200-PM101AB-M14X150	★	10.9	14.00	110.0	23.0	4	12.5	DIN/ANSI
		2.165						*.429*	*.551*	*4.331*	*.906*		*.492*	
MF16x1.5	1.50	55.00	.367 x .275	B	6HX	T200-PM101AB-M16X150	★	12.2	16.00	110.0	23.0	4	14.5	DIN/ANSI
		2.165						*.480*	*.630*	*4.331*	*.906*		*.571*	
MF18x1.5	1.50	72.00	.542 x .406	B	6HX	T200-PM101AB-M18X150	★	13.8	18.00	125.0	30.0	4	16.5	DIN/ANSI
		2.835						*.542*	*.709*	*4.921*	*1.181*		*.650*	

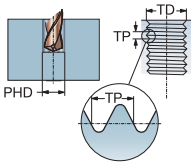
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

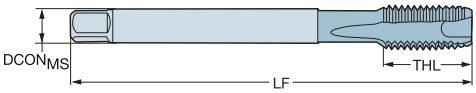
Gewindeform: Metrisch Fein

DIN 374

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







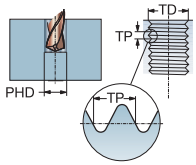
TDZ	TP	LU	CZC$_{MS}$	THCHT	TCTR	Bestellnummer	P/PM	DCON$_{MS}$	TD	LF	THL	NOF	PHD	BSG
								Abmessungen, mm, Zoll						
MF8x0.75	0.75	40.00	6.00 x 4.90	B	6HX	T200-PM101DB-M8X075	★	6.0	8.00	80.0	15.0	3	7.3	DIN 374
		1.575						*.236*	*.315*	*3.150*	*.591*		*.287*	
MF8x1	1.00	33.50	6.00 x 4.90	B	6HX	T200-PM101DB-M8X100	★	6.0	8.00	90.0	18.0	3	7.0	DIN 374
		1.319						*.236*	*.315*	*3.543*	*.709*		*.276*	
MF10x1	1.00	45.00	7.00 x 5.50	B	6HX	T200-PM101DB-M10X100	★	7.0	10.00	90.0	18.0	3	9.0	DIN 374
		1.772						*.276*	*.394*	*3.543*	*.709*		*.354*	
MF10x1.25	1.25	48.00	7.00 x 5.50	B	6HX	T200-PM101DB-M10X125	★	7.0	10.00	100.0	19.8	3	8.8	DIN 374
		1.890						*.276*	*.394*	*3.937*	*.780*		*.346*	
MF12x1	1.00	50.00	9.00 x 7.00	B	6HX	T200-PM101DB-M12X100	★	9.0	12.00	100.0	21.0	4	11.0	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.827*		*.433*	
MF12x1.25	1.25	50.00	9.00 x 7.00	B	6HX	T200-PM101DB-M12X125	★	9.0	12.00	100.0	21.0	4	10.8	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.827*		*.425*	
MF12x1.5	1.50	50.00	9.00 x 7.00	B	6HX	T200-PM101DB-M12X150	★	9.0	12.00	100.0	21.0	4	10.5	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.827*		*.413*	
MF14x1	1.00	50.00	11.00 x 9.00	B	6HX	T200-PM101DB-M14X100	★	11.0	14.00	100.0	21.0	4	13.0	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.827*		*.512*	
MF14x1.25	1.25	50.00	11.00 x 9.00	B	6HX	T200-PM101DB-M14X125	★	11.0	14.00	100.0	21.0	4	12.8	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.827*		*.504*	
MF14x1.5	1.50	50.00	11.00 x 9.00	B	6HX	T200-PM101DB-M14X150	★	11.0	14.00	100.0	21.0	4	12.5	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.827*		*.492*	
MF16x1	1.00	50.00	12.00 x 9.00	B	6HX	T200-PM101DB-M16X100	★	12.0	16.00	100.0	21.0	4	15.0	DIN 374
		1.969						*.472*	*.630*	*3.937*	*.827*		*.591*	
MF16x1.5	1.50	50.00	12.00 x 9.00	B	6HX	T200-PM101DB-M16X150	★	12.0	16.00	100.0	21.0	4	14.5	DIN 374
		1.969						*.472*	*.630*	*3.937*	*.827*		*.571*	
MF18x1	1.00	58.00	14.00 x 11.00	B	6HX	T200-PM101DB-M18X100	★	14.0	18.00	110.0	24.0	4	17.0	DIN 374
		2.283						*.551*	*.709*	*4.331*	*.945*		*.669*	
MF18x1.5	1.50	58.00	14.00 x 11.00	B	6HX	T200-PM101DB-M18X150	★	14.0	18.00	110.0	24.0	4	16.5	DIN 374
		2.283						*.551*	*.709*	*4.331*	*.945*		*.650*	
MF20x1	1.00	58.00	16.00 x 12.00	B	6HX	T200-PM101DB-M20X100	★	16.0	20.00	125.0	24.0	4	19.0	DIN 374
		2.283						*.630*	*.787*	*4.921*	*.945*		*.748*	
MF20x1.5	1.50	58.00	16.00 x 12.00	B	6HX	T200-PM101DB-M20X150	★	16.0	20.00	125.0	24.0	4	18.5	DIN 374
		2.283						*.630*	*.787*	*4.921*	*.945*		*.728*	
MF22x1.5	1.50	60.00	18.00 x 14.50	B	6HX	T200-PM101DB-M22X150	★	18.0	22.00	125.0	25.0	4	20.5	DIN 374
		2.362						*.709*	*.866*	*4.921*	*.984*		*.807*	
MF24x1.5	1.50	67.00	18.00 x 14.50	B	6HX	T200-PM101DB-M24X150	★	18.0	24.00	140.0	28.0	4	22.5	DIN 374
		2.638						*.709*	*.945*	*5.512*	*1.102*		*.886*	
MF24x2	2.00	67.00	18.00 x 14.50	B	6HX	T200-PM101DB-M24X200	★	18.0	24.00	140.0	28.0	4	22.0	DIN 374
		2.638						*.709*	*.945*	*5.512*	*1.102*		*.866*	
MF26x1.5	1.50	67.00	18.00 x 14.50	B	6HX	T200-PM101DB-M26X150	★	18.0	26.00	140.0	28.0	4	24.5	DIN 374
		2.638						*.709*	*1.024*	*5.512*	*1.102*		*.965*	
MF27x2	2.00	67.00	20.00 x 16.00	B	6HX	T200-PM101DB-M27X200	★	20.0	27.00	140.0	28.0	4	25.0	DIN 374
		2.638						*.787*	*1.063*	*5.512*	*1.102*		*.984*	
MF28x1.5	1.50	67.00	20.00 x 16.00	B	6HX	T200-PM101DB-M28X150	★	20.0	28.00	140.0	28.0	4	26.5	DIN 374
		2.638						*.787*	*1.102*	*5.512*	*1.102*		*1.043*	
MF30x1.5	1.50	67.00	20.00 x 16.00	B	6HX	T200-PM101DB-M30X150	★	22.0	30.00	150.0	28.0	4	28.5	DIN 374
		2.638						*.866*	*1.181*	*5.906*	*1.102*		*1.122*	
MF30x2	2.00	67.00	22.00 x 18.00	B	6HX	T200-PM101DB-M30X200	★	22.0	30.00	150.0	28.0	4	28.0	DIN 374
		2.638						*.866*	*1.181*	*5.906*	*1.102*		*1.102*	

CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

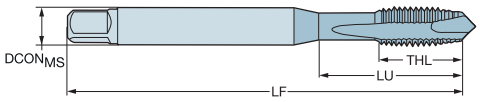
Gewindeform: UNC

DIN/ANSI





ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN



B

TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P PrPM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC2-56	56.00	12.00	.141 x .110	B	3BX	T200-PM100AE-2-56	★	3.6	2.18	45.0	7.0	2	1.9	DIN/ANSI
		.472						*.141*	*.086*	*1.772*	*.276*		*.073*	
UNC4-40	40.00	17.00	.141 x .110	B	2BX	T200-PM100AE-4-40	★	3.6	2.85	56.0	9.0	3	2.4	DIN/ANSI
		.669						*.141*	*.112*	*2.205*	*.354*		*.093*	
UNC6-32	32.00	21.00	.141 x .110	B	2BX	T200-PM100AE-6-32	★	3.6	3.51	56.0	11.0	3	2.9	DIN/ANSI
		.827						*.141*	*.138*	*2.205*	*.433*		*.112*	
UNC8-32	32.00	21.00	.168 x .131	B	2BX	T200-PM100AE-8-32	★	4.3	4.17	63.0	13.0	3	3.5	DIN/ANSI
		.827						*.168*	*.164*	*2.480*	*.512*		*.138*	
UNC10-24	24.00	27.50	.194 x .152	B	3BX	T200-PM100AE-10-24	★	4.9	4.83	70.0	14.0	3	3.9	DIN/ANSI
		1.083						*.194*	*.190*	*2.756*	*.551*		*.154*	
UNC1/4-20	20.00	25.00	.255 x .191	B	3BX	T200-PM100AE-1/4	★	6.5	6.35	80.0	15.0	3	5.1	DIN/ANSI
		1.319						*.480*	*.313*	*3.543*	*.709*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	B	3BX	T200-PM100AE-3/8	★	9.7	9.53	100.0	20.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.787*		*.315*	
UNC5/16-18	18.00	33.50	.480 x .360	B	3BX	T200-PM100AE-5/16	★	8.1	7.94	90.0	18.0	3	6.6	DIN/ANSI
		.984						*.318*	*.250*	*3.150*	*.591*		*.201*	

C

D

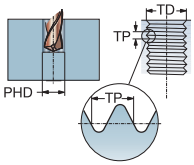
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

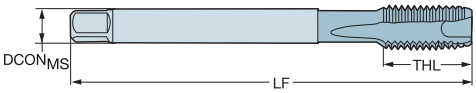
Gewindeform: UNC

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







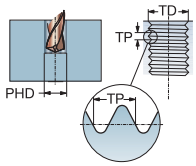
TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
								Abmessungen, mm, Zoll						
UNC7/16-14	14.00	48.00	.323 x .242	B	2BX	**T200-PM101AE-7/16**	★	8.2	11.11	100.0	20.0	4	9.4	DIN/ANSI
		1.890						*.323*	*.438*	*3.937*	*.787*		*.370*	
UNC1/2-13	13.00	55.00	.367 x .275	B	3BX	**T200-PM101AE-1/2**	★	9.3	12.70	110.0	23.0	4	10.8	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.906*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	B	3BX	**T200-PM101AE-5/8**	★	12.2	15.88	110.0	23.0	4	13.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.906*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	B	3BX	**T200-PM101AE-3/4**	★	15.0	19.05	125.0	30.0	4	16.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*1.181*		*.650*	
UNC7/8-9	9.00	81.00	.697 x .523	B	3BX	**T200-PM101AE-7/8**	★	17.7	22.23	140.0	34.0	4	19.5	DIN/ANSI
		3.189						*.697*	*.875*	*5.512*	*1.339*		*.768*	
UNC1"-8	8.00	86.00	.800 x .600	B	3BX	**T200-PM101AE-1**	★	20.3	25.40	160.0	36.0	4	22.3	DIN/ANSI
		3.386						*.800*	*1.000*	*6.299*	*1.417*		*.876*	

CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

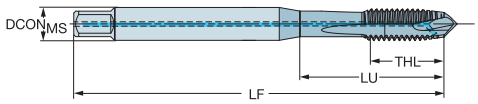
Gewindeform: UNC

DIN/ANSI





ULDR	3.0
CNSC	1
CXSC	2
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN



							P	M	Abmessungen, mm, Zoll						
TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	**Bestellnummer**	P	M	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC1/4-20	20.00	25.00	.255 x .191	B	2BX	**T200-PM108AE-1/4**	★		6.5	6.35	80.0	15.0	3	5.1	DIN/ANSI
		.984							*.255*	*.250*	*3.150*	*.591*		*.201*	
UNC5/16-18	18.00	33.50	.318 x .238	B	2BX	**T200-PM108AE-5/16**	★		8.1	7.94	90.0	18.0	3	6.6	DIN/ANSI
		1.319							*.318*	*.313*	*3.543*	*.709*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	B	2BX	**T200-PM108AE-3/8**	★		9.7	9.53	100.0	20.0	3	8.0	DIN/ANSI
		1.496							*.381*	*.375*	*3.937*	*.787*		*.315*	

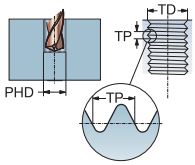
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

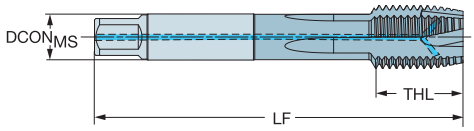
Gewindeform: UNC

DIN/ANSI

ULDR	3.0
CNSC	1
CXSC	2
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







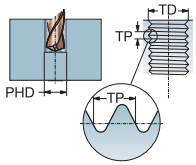
							P	M	Abmessungen, mm, Zoll						
TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer			$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC7/16-14	14.00	48.00	.323 x .242	B	2BX	T200-PM109AE-7/16	★		8.2	11.11	100.0	20.0	4	9.4	DIN/ANSI
		1.890							*.323*	*.438*	*3.937*	*.787*		*.370*	
UNC1/2-13	13.00	55.00	.367 x .275	B	2BX	T200-PM109AE-1/2	★		9.3	12.70	110.0	23.0	4	10.8	DIN/ANSI
		2.165							*.367*	*.500*	*4.331*	*.906*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	B	2BX	T200-PM109AE-5/8	★		12.2	15.88	110.0	23.0	4	13.5	DIN/ANSI
		2.165							*.480*	*.625*	*4.331*	*.906*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	B	2BX	T200-PM109AE-3/4	★		15.0	19.05	125.0	30.0	4	16.5	DIN/ANSI
		2.835							*.590*	*.750*	*4.921*	*1.181*		*.650*	
UNC7/8-9	9.00	81.00	.697 x .523	B	2BX	T200-PM109AE-7/8	★		17.7	22.23	140.0	34.0	4	19.5	DIN/ANSI
		3.189							*.697*	*.875*	*5.512*	*1.339*		*.768*	
UNC1"-8	8.00	86.00	.800 x .600	B	2BX	T200-PM109AE-1	★		20.3	25.40	160.0	30.0	4	22.3	DIN/ANSI
		3.386							*.800*	*1.000*	*6.299*	*1.181*		*.876*	

CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

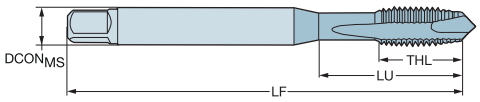
Gewindeform: UNC

DIN/ANSI





ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN



B

TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P PrPM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC8-32	32.00	21.00	.168 x .131	B	3BX	T200-PM114AE-8-32	★	4.3	4.17	63.0	13.0	3	3.5	DIN/ANSI
		.827						*.168*	*.164*	*2.480*	*.512*		*.138*	
UNC1/4-20	20.00	25.00	.255 x .191	B	2BX	T200-PM114AE-1/4	★	6.5	6.35	80.0	15.0	3	5.1	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.591*		*.201*	
UNC5/16-18	18.00	33.50	.542 x .406	B	2BX	T200-PM114AE-5/16	★	8.1	7.94	90.0	18.0	3	6.6	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.709*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	B	2BX	T200-PM114AE-3/8	★	9.7	9.53	100.0	20.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.787*		*.315*	

C

D

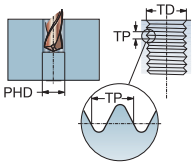
CoroTap™ 200 Gewindebohrer für Durchgangsbohrungen

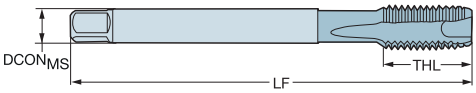
Gewindeform: UNC

DIN/ANSI

ULDR 3.0
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC1/2-13	13.00	55.00	.367 x .275	B	2BX	**T200-PM115AE-1/2**	★	9.3	12.70	110.0	23.0	4	10.8	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.906*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	B	2BX	**T200-PM115AE-5/8**	★	12.2	15.88	110.0	23.0	4	13.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.906*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	B	2BX	**T200-PM115AE-3/4**	★	15.0	19.05	125.0	30.0	4	16.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*1.181*		*.650*	

ISO 13399

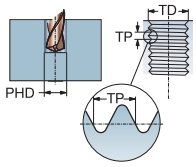
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

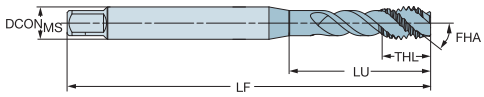
Gewindeform: Metrisch

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







								Abmessungen, mm, Zoll						
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	**Bestellnummer**	P Pr.PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M 3	0.50	18.00	.141 x .110	C	6HX	**T300-PM100AA-M3**	★	3.6	3.00	56.0	7.0	3	2.5	DIN/ANSI
		.709						*.141*	*.118*	*2.205*	*.276*		*.098*	
M4	0.70	21.00	.168 x .131	C	6HX	**T300-PM100AA-M4**	★	4.3	4.00	63.0	8.0	3	3.3	DIN/ANSI
		.827						*.168*	*.157*	*2.480*	*.315*		*.130*	
M5	0.80	27.50	.194 x .152	C	6HX	**T300-PM100AA-M5**	★	4.9	5.00	70.0	8.0	3	4.2	DIN/ANSI
		1.083						*.194*	*.197*	*2.756*	*.315*		*.165*	
M6	1.00	26.00	.255 x .191	C	6HX	**T300-PM100AA-M6**	★	6.5	6.00	80.0	11.0	3	5.0	DIN/ANSI
		1.024						*.255*	*.236*	*3.150*	*.433*		*.197*	
M8	1.25	33.50	.318 x .238	C	6HX	**T300-PM100AA-M8**	★	8.1	8.00	90.0	12.0	3	6.8	DIN/ANSI
		1.319						*.318*	*.315*	*3.543*	*.472*		*.268*	
M10	1.50	38.00	.381 x .286	C	6HX	**T300-PM100AA-M10**	★	9.7	10.00	100.0	15.0	3	8.5	DIN/ANSI
		1.496						*.381*	*.394*	*3.937*	*.591*		*.335*	

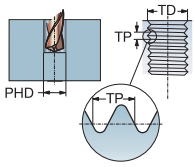
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

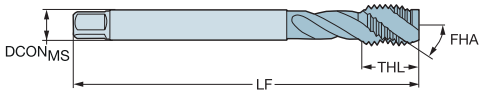
Gewindeform: Metrisch

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M12	1.75	55.00	.367 x .275	C	6HX	**T300-PM101AA-M12**	★	9.3	12.00	110.0	18.0	3	10.2	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.709*		*.402*	
M14	2.00	60.00	.429 x .322	C	6HX	**T300-PM101AA-M14**	★	10.9	14.00	110.0	20.0	3	12.0	DIN/ANSI
		2.362						*.429*	*.551*	*4.331*	*.787*		*.472*	
M16	2.00	55.00	.480 x .360	C	6HX	**T300-PM101AA-M16**	★	12.2	16.00	110.0	20.0	4	14.0	DIN/ANSI
		2.165						*.480*	*.630*	*4.331*	*.787*		*.551*	
M18	2.50	72.00	.542 x .406	C	6HX	**T300-PM101AA-M18**	★	13.8	18.00	125.0	25.0	4	15.5	DIN/ANSI
		2.835						*.542*	*.709*	*4.921*	*.984*		*.610*	
M20	2.50	72.00	.652 x .489	C	6HX	**T300-PM101AA-M20**	★	16.6	20.00	140.0	25.0	4	17.5	DIN/ANSI
		2.835						*.652*	*.787*	*5.512*	*.984*		*.689*	
M24	3.00	86.00	.760 x .570	C	6HX	**T300-PM101AA-M24**	★	19.3	24.00	160.0	30.0	4	21.0	DIN/ANSI
		3.386						*.760*	*.945*	*6.299*	*1.181*		*.827*	

ISO 13399

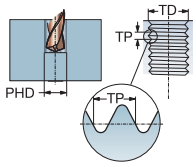
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

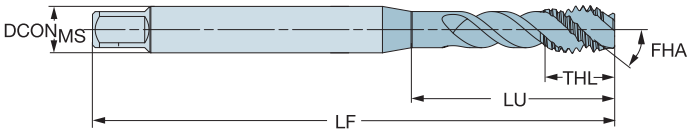
Gewindeform: Metrisch

DIN 371

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P Pr.PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M1.6	0.35	6.00	2.50 x 2.10	C	6HX	T300-PM100DA-M1.6	★	2.5	1.60	40.0	6.0	2	1.3	DIN 371
		.236						*.098*	*.063*	*1.575*	*.236*		*.049*	
M2	0.40	9.00	2.80 x 2.10	C	6HX	T300-PM100DA-M2	★	2.8	2.00	45.0	4.0	3	1.6	DIN 371
		.354						*.110*	*.079*	*1.772*	*.157*		*.063*	
M2.3	0.40	12.00	2.80 x 2.10	C	6HX	T300-PM100DA-M2.3	★	2.8	2.30	45.0	4.0	3	1.9	DIN 371
		.472						*.110*	*.091*	*1.772*	*.157*		*.073*	
M2.5	0.45	12.50	2.80 x 2.10	C	6HX	T300-PM100DA-M2.5	★	2.8	2.50	50.0	4.0	3	2.1	DIN 371
		.492						*.110*	*.098*	*1.969*	*.157*		*.081*	
M2.6	0.45	12.50	2.80 x 2.10	C	6HX	T300-PM100DA-M2.6	★	2.8	2.60	50.0	4.0	3	2.2	DIN 371
		.492						*.110*	*.102*	*1.969*	*.157*		*.085*	
M3	0.50	18.00	3.50 x 2.70	C	6HX	T300-PM100DA-M3	★	3.5	3.00	56.0	6.0	3	2.5	DIN 371
		.709						*.138*	*.118*	*2.205*	*.236*		*.098*	
M3.5	0.60	20.00	4.00 x 3.00	C	6HX	T300-PM100DA-M3.5	★	4.0	3.50	56.0	6.5	3	2.9	DIN 371
		.787						*.157*	*.138*	*2.205*	*.256*		*.114*	
M4	0.70	21.00	4.50 x 3.40	C	6HX	T300-PM100DA-M4	★	4.5	4.00	63.0	7.0	3	3.3	DIN 371
		.827						*.177*	*.157*	*2.480*	*.276*		*.130*	
M5	0.80	25.00	6.00 x 4.90	C	6HX	T300-PM100DA-M5	★	6.0	5.00	70.0	8.0	3	4.2	DIN 371
		.984						*.236*	*.197*	*2.756*	*.315*		*.165*	
M6	1.00	31.00	6.00 x 4.90	C	6HX	T300-PM100DA-M6	★	6.0	6.00	80.0	10.0	3	5.0	DIN 371
		1.220						*.236*	*.236*	*3.150*	*.394*		*.197*	
M7	1.00	31.00	7.00 x 5.50	C	6HX	T300-PM100DA-M7	★	7.0	7.00	80.0	10.0	3	6.0	DIN 371
		1.220						*.276*	*.276*	*3.150*	*.394*		*.236*	
M8	1.25	35.00	8.00 x 6.20	C	6HX	T300-PM100DA-M8	★	8.0	8.00	90.0	12.0	3	6.8	DIN 371
		1.378						*.315*	*.315*	*3.543*	*.472*		*.268*	
M10	1.50	39.00	10.00 x 8.00	C	6HX	T300-PM100DA-M10	★	10.0	10.00	100.0	15.0	3	8.5	DIN 371
		1.535						*.394*	*.394*	*3.937*	*.591*		*.335*	

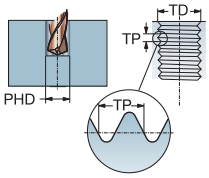
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

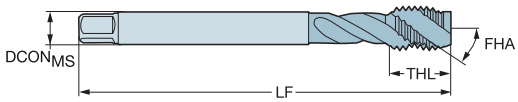
Gewindeform: Metrisch

DIN 376

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







							P	Abmessungen, mm, Zoll						
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	**Bestellnummer**	P|PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M5	0.80	35.00	3.50 x 2.70	C	6HX	**T300-PM101DA-M5**	★	3.5	5.00	70.0	8.0	3	4.2	DIN 376
		1.378						*.138*	*.197*	*2.756*	*.315*		*.165*	
M6	1.00	40.00	4.50 x 3.40	C	6HX	**T300-PM101DA-M6**	★	4.5	6.00	80.0	10.0	3	5.0	DIN 376
		1.575						*.177*	*.236*	*3.150*	*.394*		*.197*	
M8	1.25	43.00	6.00 x 4.90	C	6HX	**T300-PM101DA-M8**	★	6.0	8.00	90.0	13.0	3	6.8	DIN 376
		1.693						*.236*	*.315*	*3.543*	*.512*		*.268*	
M10	1.50	48.00	7.00 x 5.50	C	6HX	**T300-PM101DA-M10**	★	7.0	10.00	100.0	15.0	3	8.5	DIN 376
		1.890						*.276*	*.394*	*3.937*	*.591*		*.335*	
M12	1.75	55.00	9.00 x 7.00	C	6HX	**T300-PM101DA-M12**	★	9.0	12.00	110.0	16.0	3	10.2	DIN 376
		2.165						*.354*	*.472*	*4.331*	*.630*		*.402*	
M14	2.00	60.00	11.00 x 9.00	C	6HX	**T300-PM101DA-M14**	★	11.0	14.00	110.0	20.0	3	12.0	DIN 376
		2.362						*.433*	*.551*	*4.331*	*.787*		*.472*	
M16	2.00	60.00	12.00 x 9.00	C	6HX	**T300-PM101DA-M16**	★	12.0	16.00	110.0	20.0	4	14.0	DIN 376
		2.362						*.472*	*.630*	*4.331*	*.787*		*.551*	
M18	2.50	72.00	14.00 x 11.00	C	6HX	**T300-PM101DA-M18**	★	14.0	18.00	125.0	25.0	4	15.5	DIN 376
		2.835						*.551*	*.709*	*4.921*	*.984*		*.610*	
M20	2.50	72.00	16.00 x 12.00	C	6HX	**T300-PM101DA-M20**	★	16.0	20.00	140.0	25.0	4	17.5	DIN 376
		2.835						*.630*	*.787*	*5.512*	*.984*		*.689*	
M22	2.50	82.00	18.00 x 14.50	C	6HX	**T300-PM101DA-M22**	★	18.0	22.00	140.0	25.0	4	19.5	DIN 376
		3.228						*.709*	*.866*	*5.512*	*.984*		*.768*	
M24	3.00	91.00	18.00 x 14.50	C	6HX	**T300-PM101DA-M24**	★	18.0	24.00	160.0	30.0	4	21.0	DIN 376
		3.583						*.709*	*.945*	*6.299*	*1.181*		*.827*	
M27	3.00	91.00	20.00 x 16.00	C	6HX	**T300-PM101DA-M27**	★	20.0	27.00	160.0	30.0	4	24.0	DIN 376
		3.583						*.787*	*1.063*	*6.299*	*1.181*		*.945*	
M30	3.50	108.00	22.00 x 18.00	C	6HX	**T300-PM101DA-M30**	★	22.0	30.00	180.0	36.0	4	26.5	DIN 376
		4.252						*.866*	*1.181*	*7.087*	*1.417*		*1.043*	

ISO 13399

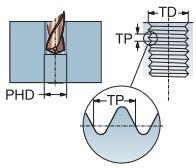
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

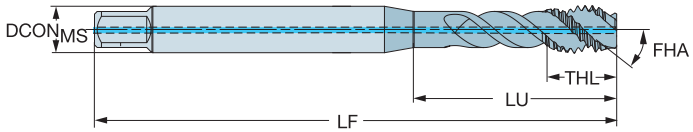
Gewindeform: Metrisch

DIN 371

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







B

TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M4	0.70	21.00	4.50 x 3.40	C	6HX	T300-PM104DA-M4	★	4.5	4.00	63.0	7.0	3	3.3	DIN 371
		.827						*.177*	*.157*	*2.480*	*.276*		*.130*	
M5	0.80	25.00	6.00 x 4.90	C	6HX	T300-PM104DA-M5	★	6.0	5.00	70.0	8.0	3	4.2	DIN 371
		.984						*.236*	*.197*	*2.756*	*.315*		*.165*	
M6	1.00	31.00	6.00 x 4.90	C	6HX	T300-PM104DA-M6	★	6.0	6.00	80.0	10.0	3	5.0	DIN 371
		1.220						*.236*	*.236*	*3.150*	*.394*		*.197*	
M7	1.00	31.00	7.00 x 5.50	C	6HX	T300-PM104DA-M7	★	7.0	7.00	80.0	10.0	3	6.0	DIN 371
		1.220						*.276*	*.276*	*3.150*	*.394*		*.236*	
M8	1.25	35.00	8.00 x 6.20	C	6HX	T300-PM104DA-M8	★	8.0	8.00	90.0	12.0	3	6.8	DIN 371
		1.378						*.315*	*.315*	*3.543*	*.472*		*.268*	
M10	1.50	39.00	10.00 x 8.00	C	6HX	T300-PM104DA-M10	★	10.0	10.00	100.0	15.0	3	8.5	DIN 371
		1.535						*.394*	*.394*	*3.937*	*.591*		*.335*	

C
D

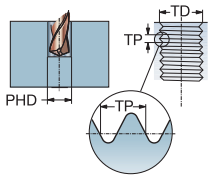
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

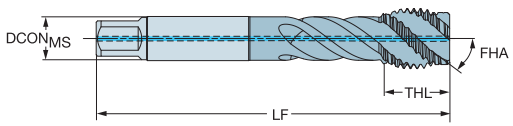
Gewindeform: Metrisch

DIN 376

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P	P/PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M12	1.75	55.00	9.00 x 7.00	C	6HX	T300-PM105DA-M12	★		9.0	12.00	110.0	16.0	3	10.2	DIN 376
		2.165							*.354*	*.472*	*4.331*	*.630*		*.402*	
M14	2.00	60.00	11.00 x 9.00	C	6HX	T300-PM105DA-M14	★		11.0	14.00	110.0	20.0	3	12.0	DIN 376
		2.362							*.433*	*.551*	*4.331*	*.787*		*.472*	
M16	2.00	60.00	12.00 x 9.00	C	6HX	T300-PM105DA-M16	★		12.0	16.00	110.0	20.0	4	14.0	DIN 376
		2.362							*.472*	*.630*	*4.331*	*.787*		*.551*	
M18	2.50	72.00	14.00 x 11.00	C	6HX	T300-PM105DA-M18	★		14.0	18.00	125.0	25.0	4	15.5	DIN 376
		2.835							*.551*	*.709*	*4.921*	*.984*		*.610*	
M20	2.50	72.00	16.00 x 12.00	C	6HX	T300-PM105DA-M20	★		16.0	20.00	140.0	25.0	4	17.5	DIN 376
		2.835							*.630*	*.787*	*5.512*	*.984*		*.689*	
M22	2.50	82.00	18.00 x 14.50	C	6HX	T300-PM105DA-M22	★		18.0	22.00	140.0	25.0	4	19.5	DIN 376
		3.228							*.709*	*.866*	*5.512*	*.984*		*.768*	
M24	3.00	91.00	18.00 x 14.50	C	6HX	T300-PM105DA-M24	★		18.0	24.00	160.0	30.0	4	21.0	DIN 376
		3.583							*.709*	*.945*	*6.299*	*1.181*		*.827*	
M27	3.00	91.00	20.00 x 16.00	C	6HX	T300-PM105DA-M27	★		20.0	27.00	160.0	30.0	4	24.0	DIN 376
		3.583							*.787*	*1.063*	*6.299*	*1.181*		*.945*	
M30	3.50	108.00	22.00 x 18.00	C	6HX	T300-PM105DA-M30	★		22.0	30.00	180.0	36.0	4	26.5	DIN 376
		4.252							*.866*	*1.181*	*7.087*	*1.417*		*1.043*	

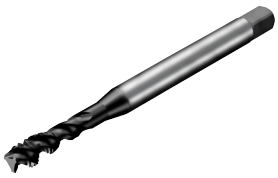
ISO 13399

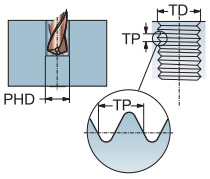
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

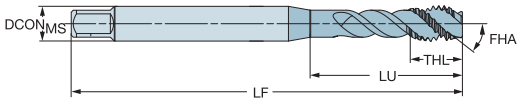
Gewindeform: Metrisch

JIS-B-4430

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P|PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
M3	0.50	18.00	4.00 x 3.20	C	6HX	**T300-PM100JA-M3**	★	4.0	3.00	46.0	6.0	3	2.5	JIS-B-4430
		.709						*.157*	*.118*	*1.811*	*.236*		*.098*	
M4	0.70	21.00	5.00 x 4.00	C	6HX	**T300-PM100JA-M4**	★	5.0	4.00	52.0	7.0	3	3.3	JIS-B-4430
		.827						*.197*	*.157*	*2.047*	*.276*		*.130*	
M5	0.80	25.00	5.50 x 4.50	C	6HX	**T300-PM100JA-M5**	★	5.5	5.00	60.0	8.0	3	4.2	JIS-B-4430
		.984						*.217*	*.197*	*2.362*	*.315*		*.165*	
M6	1.00	30.00	6.00 x 4.50	C	6HX	**T300-PM100JA-M6**	★	6.0	6.00	62.0	10.0	3	5.0	JIS-B-4430
		1.181						*.236*	*.236*	*2.441*	*.394*		*.197*	

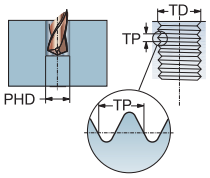
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

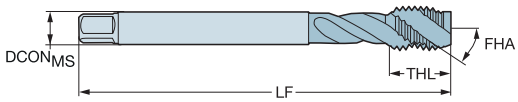
Gewindeform: Metrisch

JIS-B-4430

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







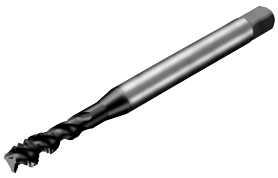
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
								Abmessungen, mm, Zoll						
M8	1.25	37.00	6.20 x 5.00	C	6HX	**T300-PM101JA-M8**	★	6.2	8.00	70.0	12.0	3	6.8	JIS-B-4430
		1.457						*.244*	*.315*	*2.756*	*.472*		*.268*	
M10	1.50	39.00	7.00 x 5.50	C	6HX	**T300-PM101JA-M10**	★	7.0	10.00	75.0	15.0	3	8.5	JIS-B-4430
		1.535						*.276*	*.394*	*2.953*	*.591*		*.335*	
M12	1.75	41.00	8.50 x 6.50	C	6HX	**T300-PM101JA-M12**	★	8.5	12.00	82.0	16.0	3	10.3	JIS-B-4430
		1.614						*.335*	*.472*	*3.228*	*.630*		*.406*	
M16	2.00	53.00	12.50 x 10.00	C	6HX	**T300-PM101JA-M16**	★	12.5	16.00	95.0	20.0	4	14.0	JIS-B-4430
		2.087						*.492*	*.630*	*3.740*	*.787*		*.551*	
M18	2.50	56.00	14.00 x 11.00	C	6HX	**T300-PM101JA-M18**	★	14.0	18.00	100.0	25.0	4	15.5	JIS-B-4430
		2.205						*.551*	*.709*	*3.937*	*.984*		*.610*	
M20	2.50	52.50	15.00 x 12.00	C	6HX	**T300-PM101JA-M20**	★	15.0	20.00	105.0	25.0	4	17.5	JIS-B-4430
		2.067						*.591*	*.787*	*4.134*	*.984*		*.689*	
M24	3.00	60.00	19.00 x 15.00	C	6HX	**T300-PM101JA-M24**	★	19.0	24.00	120.0	30.0	4	21.0	JIS-B-4430
		2.362						*.748*	*.945*	*4.724*	*1.181*		*.827*	

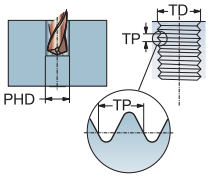
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

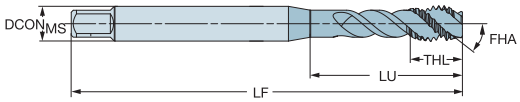
Gewindeform: Metrisch Fein

JIS-B-4436

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P|PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
							P	Abmessungen, mm, Zoll						
MF4X0.5	0.50	21.00	5.00 x 4.00	C	6HX	T300-PM100JB-M4X050	★	5.0	4.00	52.0	7.0	3	3.5	JIS-B-4436
		.827						*.197*	*.157*	*2.047*	*.276*		*.138*	
MF5X0.5	0.50	25.00	5.50 x 4.50	C	6HX	T300-PM100JB-M5X050	★	5.5	5.00	52.0	8.0	3	4.5	JIS-B-4436
		.984						*.217*	*.197*	*2.047*	*.315*		*.177*	
MF6X0.5	0.50	30.00	6.00 x 4.50	C	6HX	T300-PM100JB-M6X050	★	6.0	6.00	62.0	10.0	3	5.5	JIS-B-4436
		1.181						*.236*	*.236*	*2.441*	*.394*		*.217*	
MF6X0.75	0.75	30.00	6.00 x 4.50	C	6HX	T300-PM100JB-M6X075	★	6.0	6.00	62.0	10.0	3	5.3	JIS-B-4436
		1.181						*.236*	*.236*	*2.441*	*.394*		*.207*	

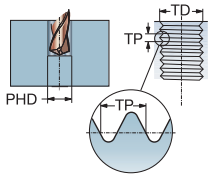
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

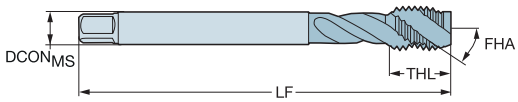
Gewindeform: Metrisch Fein

JIS-B-4436

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







							P	Abmessungen, mm, Zoll						
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	**Bestellnummer**	P|PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF8X1	1.00	37.00	6.20 x 5.00	C	6HX	**T300-PM101JB-M8X100**	★	6.2	8.00	70.0	12.0	3	7.0	JIS-B-4436
		1.457						*.244*	*.315*	*2.756*	*.472*		*.276*	
MF10X1	1.00	39.00	7.00 x 5.50	C	6HX	**T300-PM101JB-M10X100**	★	7.0	10.00	70.0	12.0	3	9.0	JIS-B-4436
		1.535						*.276*	*.394*	*2.756*	*.472*		*.354*	
MF10X1.25	1.25	39.00	7.00 x 5.50	C	6HX	**T300-PM101JB-M10X125**	★	7.0	10.00	75.0	15.0	3	8.8	JIS-B-4436
		1.535						*.276*	*.394*	*2.953*	*.591*		*.346*	
MF12X1	1.00	35.00	8.50 x 6.50	C	6HX	**T300-PM101JB-M12X100**	★	8.5	12.00	70.0	13.0	3	11.0	JIS-B-4436
		1.378						*.335*	*.472*	*2.756*	*.512*		*.433*	
MF12X1.25	1.25	40.00	8.50 x 6.50	C	6HX	**T300-PM101JB-M12X125**	★	8.5	12.00	80.0	13.0	3	10.8	JIS-B-4436
		1.575						*.335*	*.472*	*3.150*	*.512*		*.425*	
MF12X1.5	1.50	40.00	8.50 x 6.50	C	6HX	**T300-PM101JB-M12X150**	★	8.5	12.00	82.0	13.0	3	10.5	JIS-B-4436
		1.575						*.335*	*.472*	*3.228*	*.512*		*.413*	
MF14X1.5	1.50	49.00	10.50 x 8.00	C	6HX	**T300-PM101JB-M14X150**	★	10.5	14.00	88.0	15.0	3	12.5	JIS-B-4436
		1.929						*.413*	*.551*	*3.465*	*.591*		*.492*	
MF16X1.5	1.50	47.50	12.50 x 10.00	C	6HX	**T300-PM101JB-M16X150**	★	12.5	16.00	95.0	15.0	4	14.5	JIS-B-4436
		1.870						*.492*	*.630*	*3.740*	*.591*		*.571*	
MF18X1.5	1.50	47.50	14.00 x 11.00	C	6HX	**T300-PM101JB-M18X150**	★	14.0	18.00	95.0	17.0	4	16.5	JIS-B-4436
		1.870						*.551*	*.709*	*3.740*	*.669*		*.650*	
MF20X1.5	1.50	47.50	15.00 x 12.00	C	6HX	**T300-PM101JB-M20X150**	★	15.0	20.00	95.0	17.0	4	18.5	JIS-B-4436
		1.870						*.591*	*.787*	*3.740*	*.669*		*.728*	

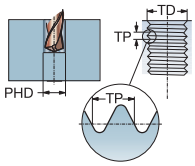
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

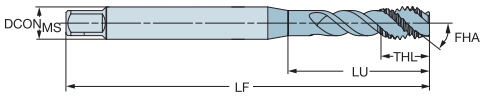
Gewindeform: Metrisch Fein

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







B

TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P / PM	Abmessungen, mm, Zoll: $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF8x1	1.00	33.50	.318 x .238	C	6HX	T300-PM100AB-M8X100	★	8.1	8.00	90.0	12.0	3	7.0	DIN/ANSI
		1.319						*.318*	*.315*	*3.543*	*.472*		*.276*	

C

D

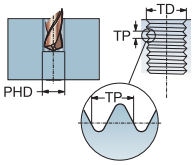
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

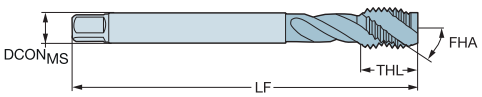
Gewindeform: Metrisch Fein

DIN/ANSI

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P / PrPM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF12x1.25	1.25	55.00	.367 x .275	C	6HX	**T300-PM101AB-M12X125**	★	9.3	12.00	110.0	18.0	3	10.8	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.709*		*.425*	
MF12x1.5	1.50	55.00	.367 x .275	C	6HX	**T300-PM101AB-M12X150**	★	9.3	12.00	110.0	18.0	3	10.5	DIN/ANSI
		2.165						*.367*	*.472*	*4.331*	*.709*		*.413*	
MF16x1.5	1.50	55.00	.480 x .360	C	6HX	**T300-PM101AB-M16X150**	★	12.2	16.00	110.0	20.0	4	14.5	DIN/ANSI
		2.165						*.480*	*.630*	*4.331*	*.787*		*.571*	
MF18x1.5	1.50	72.00	.542 x .406	C	6HX	**T300-PM101AB-M18X150**	★	13.8	18.00	125.0	25.0	4	16.5	DIN/ANSI
		2.835						*.542*	*.709*	*4.921*	*.984*		*.650*	

ISO 13399

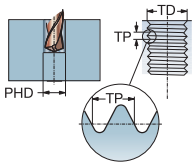
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

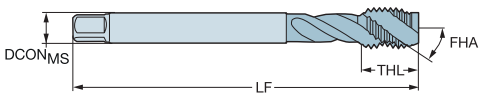
Gewindeform: Metrisch Fein

DIN 374

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







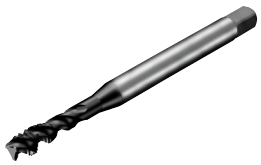
TDZ	TP	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P Pr.PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
MF4x0.5	0.50	31.50	2.80 x 2.10	C	6HX	T300-PM101DB-M4X050	★	2.8	4.00	63.0	7.0	3	3.5	DIN 374
		1.240						*.110*	*.157*	*2.480*	*.276*		*.138*	
MF5x0.5	0.50	35.00	3.50 x 2.70	C	6HX	T300-PM101DB-M5X050	★	3.5	5.00	70.0	8.0	3	4.5	DIN 374
		1.378						*.138*	*.197*	*2.756*	*.315*		*.177*	
MF6x0.75	0.75	40.00	4.50 x 3.40	C	6HX	T300-PM101DB-M6X075	★	4.5	6.00	80.0	10.0	3	5.3	DIN 374
		1.575						*.177*	*.236*	*3.150*	*.394*		*.209*	
MF8x0.75	0.75	36.00	6.00 x 4.90	C	6HX	T300-PM101DB-M8X075	★	6.0	8.00	80.0	13.0	3	7.3	DIN 374
		1.417						*.236*	*.315*	*3.150*	*.512*		*.287*	
MF8x1	1.00	43.00	6.00 x 4.90	C	6HX	T300-PM101DB-M8X100	★	6.0	8.00	90.0	13.0	3	7.0	DIN 374
		1.693						*.236*	*.315*	*3.543*	*.512*		*.276*	
MF10x1	1.00	43.00	7.00 x 5.50	C	6HX	T300-PM101DB-M10X100	★	7.0	10.00	90.0	13.0	3	9.0	DIN 374
		1.693						*.276*	*.394*	*3.543*	*.512*		*.354*	
MF10x1.25	1.25	48.00	7.00 x 5.50	C	6HX	T300-PM101DB-M10X125	★	7.0	10.00	100.0	15.0	3	8.8	DIN 374
		1.890						*.276*	*.394*	*3.937*	*.591*		*.346*	
MF12x1	1.00	50.00	9.00 x 7.00	C	6HX	T300-PM101DB-M12X100	★	9.0	12.00	100.0	15.0	3	11.0	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.591*		*.433*	
MF12x1.25	1.25	50.00	9.00 x 7.00	C	6HX	T300-PM101DB-M12X125	★	9.0	12.00	100.0	15.0	3	10.8	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.591*		*.425*	
MF12x1.5	1.50	50.00	9.00 x 7.00	C	6HX	T300-PM101DB-M12X150	★	9.0	12.00	100.0	15.0	3	10.5	DIN 374
		1.969						*.354*	*.472*	*3.937*	*.591*		*.413*	
MF14x1	1.00	50.00	11.00 x 9.00	C	6HX	T300-PM101DB-M14X100	★	11.0	14.00	100.0	15.0	3	13.0	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.591*		*.512*	
MF14x1.25	1.25	50.00	11.00 x 9.00	C	6HX	T300-PM101DB-M14X125	★	11.0	14.00	100.0	15.0	3	12.8	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.591*		*.504*	
MF14x1.5	1.50	50.00	11.00 x 9.00	C	6HX	T300-PM101DB-M14X150	★	11.0	14.00	100.0	15.0	3	12.5	DIN 374
		1.969						*.433*	*.551*	*3.937*	*.591*		*.492*	
MF16x1	1.00	50.00	12.00 x 9.00	C	6HX	T300-PM101DB-M16X100	★	12.0	16.00	100.0	15.0	4	15.0	DIN 374
		1.969						*.472*	*.630*	*3.937*	*.591*		*.591*	
MF16x1.5	1.50	50.00	12.00 x 9.00	C	6HX	T300-PM101DB-M16X150	★	12.0	16.00	100.0	15.0	4	14.5	DIN 374
		1.969						*.472*	*.630*	*3.937*	*.591*		*.571*	
MF18x1	1.00	58.00	14.00 x 11.00	C	6HX	T300-PM101DB-M18X100	★	14.0	18.00	110.0	17.0	4	17.0	DIN 374
		2.283						*.551*	*.709*	*4.331*	*.669*		*.669*	
MF18x1.5	1.50	58.00	14.00 x 11.00	C	6HX	T300-PM101DB-M18X150	★	14.0	18.00	110.0	17.0	4	16.5	DIN 374
		2.283						*.551*	*.709*	*4.331*	*.669*		*.650*	
MF20x1	1.00	58.00	16.00 x 12.00	C	6HX	T300-PM101DB-M20X100	★	16.0	20.00	125.0	17.0	4	19.0	DIN 374
		2.283						*.630*	*.787*	*4.921*	*.669*		*.748*	
MF20x1.5	1.50	58.00	16.00 x 12.00	C	6HX	T300-PM101DB-M20X150	★	16.0	20.00	125.0	17.0	4	18.5	DIN 374
		2.283						*.630*	*.787*	*4.921*	*.669*		*.728*	
MF22x1.5	1.50	60.00	18.00 x 14.50	C	6HX	T300-PM101DB-M22X150	★	18.0	22.00	125.0	17.0	4	20.5	DIN 374
		2.362						*.709*	*.866*	*4.921*	*.669*		*.807*	
MF24x1.5	1.50	67.00	18.00 x 14.50	C	6HX	T300-PM101DB-M24X150	★	18.0	24.00	140.0	20.0	4	22.5	DIN 374
		2.638						*.709*	*.945*	*5.512*	*.787*		*.886*	
MF24x2	2.00	67.00	18.00 x 14.50	C	6HX	T300-PM101DB-M24X200	★	18.0	24.00	140.0	20.0	4	22.0	DIN 374
		2.638						*.709*	*.945*	*5.512*	*.787*		*.866*	
MF25x1.5	1.50	67.00	18.00 x 14.50	C	6HX	T300-PM101DB-M25X150	★	18.0	25.00	140.0	20.0	4	23.5	DIN 374
		2.638						*.709*	*.984*	*5.512*	*.787*		*.925*	
MF26x1.5	1.50	67.00	18.00 x 14.50	C	6HX	T300-PM101DB-M26X150	★	18.0	26.00	140.0	20.0	4	24.5	DIN 374
		2.638						*.709*	*1.024*	*5.512*	*.787*		*.965*	
MF27x1.5	1.50	67.00	20.00 x 16.00	C	6HX	T300-PM101DB-M27X150	★	20.0	27.00	140.0	20.0	4	25.5	DIN 374
		2.638						*.787*	*1.063*	*5.512*	*.787*		*1.004*	
MF27x2	2.00	67.00	20.00 x 16.00	C	6HX	T300-PM101DB-M27X200	★	20.0	27.00	140.0	20.0	4	25.0	DIN 374
		2.638						*.787*	*1.063*	*5.512*	*.787*		*.984*	
MF30x1.5	1.50	67.00	22.00 x 18.00	C	6HX	T300-PM101DB-M30X150	★	22.0	30.00	150.0	20.0	4	28.5	DIN 374
		2.638						*.866*	*1.181*	*5.906*	*.787*		*1.122*	
MF30x2	2.00	67.00	22.00 x 18.00	C	6HX	T300-PM101DB-M30X200	★	22.0	30.00	150.0	20.0	4	28.0	DIN 374
		2.638						*.866*	*1.181*	*5.906*	*.787*		*1.102*	

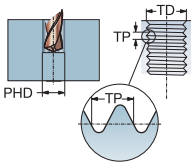
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

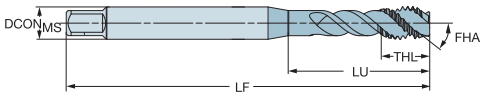
Gewindeform: UNC

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
								Abmessungen, mm, Zoll						
UNC2-56	56.00	12.00	.141 x .110	C	3B	T300-PM100AE-2-56	★	3.6	2.18	45.0	4.0	3	1.9	DIN/ANSI
		.472						*.141*	*.086*	*1.772*	*.157*		*.073*	
UNC4-40	40.00	17.00	.141 x .110	C	2BX	T300-PM100AE-4-40	★	3.6	2.85	56.0	6.5	3	2.4	DIN/ANSI
		.669						*.141*	*.112*	*2.205*	*.256*		*.093*	
UNC#5-40	40.00	18.00	.141 x .110	C	2BX	T300-PM100AE-5-40	★	3.6	3.18	56.0	6.5	3	2.7	DIN/ANSI
		.709						*.141*	*.125*	*2.205*	*.256*		*.104*	
UNC#6-32	32.00	21.00	.141 x .110	C	2BX	T300-PM100AE-6-32	★	3.6	3.51	56.0	6.5	3	2.9	DIN/ANSI
		.827						*.141*	*.138*	*2.205*	*.256*		*.112*	
UNC#8-32	32.00	21.00	.168 x .131	C	3BX	T300-PM100AE-8-32	★	4.3	4.17	63.0	7.0	3	3.5	DIN/ANSI
		.827						*.168*	*.164*	*2.480*	*.276*		*.138*	
UNC#10-24	24.00	27.50	.194 x .152	C	3BX	T300-PM100AE-10-24	★	4.9	4.83	70.0	8.5	3	3.9	DIN/ANSI
		1.083						*.194*	*.190*	*2.756*	*.335*		*.154*	
UNC1/4-20	20.00	25.00	.255 x .191	C	3BX	T300-PM100AE-1/4	★	6.5	6.35	80.0	10.0	3	5.1	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.394*		*.201*	
UNC5/16-18	18.00	33.50	.318 x .238	C	3BX	T300-PM100AE-5/16	★	8.1	7.94	90.0	12.0	3	6.6	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.472*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	C	3BX	T300-PM100AE-3/8	★	9.7	9.53	100.0	16.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.315*	

ISO 13399

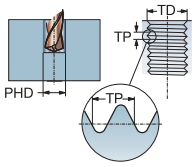
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

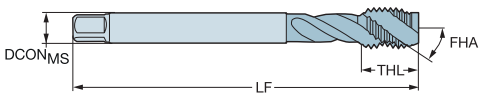
Gewindeform: UNC

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P Pr.PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC7/16-14	14.00	48.00	.323 x .242	C	3BX	**T300-PM101AE-7/16**	★	8.2	11.11	100.0	15.0	3	9.4	DIN/ANSI
		1.890						*.323*	*.438*	*3.937*	*.591*		*.370*	
UNC1/2-13	13.00	55.00	.367 x .275	C	3BX	**T300-PM101AE-1/2**	★	9.3	12.70	110.0	18.0	3	10.8	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	C	3BX	**T300-PM101AE-5/8**	★	12.2	15.88	110.0	20.0	4	13.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	C	3BX	**T300-PM101AE-3/4**	★	15.0	19.05	125.0	25.0	4	16.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*.984*		*.650*	
UNC7/8-9	9.00	81.00	.697 x .523	C	3BX	**T300-PM101AE-7/8**	★	17.7	22.23	140.0	25.0	4	19.5	DIN/ANSI
		3.189						*.697*	*.875*	*5.512*	*.984*		*.768*	
UNC1'-8	8.00	86.00	.800 x .600	C	3BX	**T300-PM101AE-1**	★	20.3	25.40	160.0	30.0	4	22.3	DIN/ANSI
		3.386						*.800*	*1.000*	*6.299*	*1.181*		*.876*	

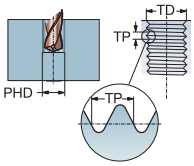
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

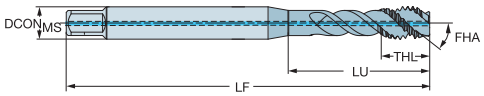
Gewindeform: UNC

DIN/ANSI

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC1/4-20	20.00	24.50	.255 x .191	C	2BX	**T300-PM104AE-1/4**	★	6.5	6.35	80.0	10.0	3	5.1	DIN/ANSI
		.965						*.255*	*.250*	*3.150*	*.394*		*.201*	
UNC5/16-18	18.00	33.00	.318 x .238	C	2BX	**T300-PM104AE-5/16**	★	8.1	7.94	90.0	12.0	3	6.6	DIN/ANSI
		1.299						*.318*	*.313*	*3.543*	*.472*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	C	2BX	**T300-PM104AE-3/8**	★	9.7	9.53	100.0	16.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.315*	

ISO 13399

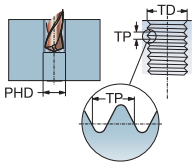
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

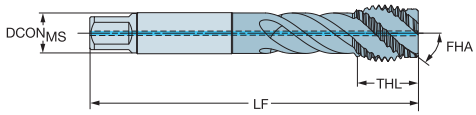
Gewindeform: UNC

DIN/ANSI

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC1/2-13	13.00	55.00	.367 x .275	C	2BX	T300-PM105AE-1/2	★	9.3	12.70	110.0	18.0	3	10.8	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	C	2BX	T300-PM105AE-5/8	★	12.2	15.88	110.0	20.0	4	13.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	C	2BX	T300-PM105AE-3/4	★	15.0	19.05	125.0	25.0	4	16.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*.984*		*.650*	
UNC7/8-9	9.00	81.00	.697 x .523	C	2BX	T300-PM105AE-7/8	★	17.7	22.23	140.0	25.0	4	19.5	DIN/ANSI
		3.189						*.697*	*.875*	*5.512*	*.984*		*.768*	
UNC1"-8	8.00	86.00	.800 x .600	C	2BX	T300-PM105AE-1	★	20.3	25.40	160.0	30.0	4	22.3	DIN/ANSI
		3.386						*.800*	*1.000*	*6.299*	*1.181*		*.876*	

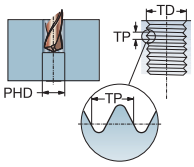
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

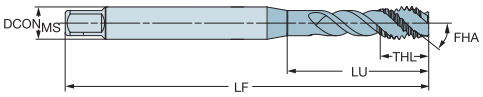
Gewindeform: UNC

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P / PrPM	Abmessungen, mm, Zoll: $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC#8-32	32.00	21.00	.168 x .131	C	2BX	**T300-PM114AE-8-32**	★	4.3	4.17	63.0	7.0	3	3.5	DIN/ANSI
		.827						*.168*	*.164*	*2.480*	*.276*		*.138*	
UNC1/4-20	20.00	25.00	.255 x .191	C	2BX	**T300-PM114AE-1/4**	★	6.5	6.35	80.0	10.0	3	5.1	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.394*		*.201*	
UNC5/16-18	18.00	33.50	.318 x .238	C	2BX	**T300-PM114AE-5/16**	★	8.1	7.94	90.0	12.0	3	6.6	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.472*		*.260*	
UNC3/8-16	16.00	38.00	.381 x .286	C	2BX	**T300-PM114AE-3/8**	★	9.7	9.53	100.0	16.0	3	8.0	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.315*	

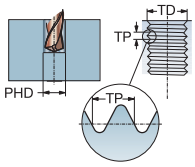
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

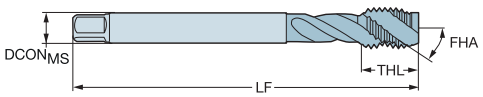
Gewindeform: UNC

DIN/ANSI

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







B

TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P Pr.PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNC1/2-13	13.00	55.00	.367 x .275	C	2BX	**T300-PM115AE-1/2**	★	9.3	12.70	110.0	18.0	3	10.8	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.425*	
UNC5/8-11	11.00	55.00	.480 x .360	C	2BX	**T300-PM115AE-5/8**	★	12.2	15.88	110.0	20.0	4	13.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.531*	
UNC3/4-10	10.00	72.00	.590 x .442	C	2BX	**T300-PM115AE-3/4**	★	15.0	19.05	125.0	25.0	4	16.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*.984*		*.650*	

C

D

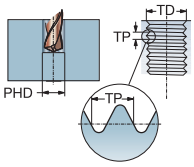
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

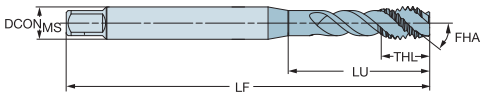
Gewindeform: UNF

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF8-36	36.00	21.00	.168 x .131	C	3BX	**T300-PM100AF-8-36**	★	4.3	4.17	63.0	7.0	3	3.5	DIN/ANSI
		.827						*.168*	*.164*	*2.480*	*.276*		*.138*	
UNF10-32	32.00	27.50	.194 x .152	C	3BX	**T300-PM100AF-10-32**	★	4.9	4.83	70.0	8.5	3	4.1	DIN/ANSI
		1.083						*.194*	*.190*	*2.756*	*.335*		*.161*	
UNF1/4-28	28.00	25.00	.255 x .191	C	3BX	**T300-PM100AF-1/4**	★	6.5	6.35	80.0	10.0	3	5.5	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.394*		*.217*	
UNF5/16-24	24.00	33.50	.318 x .238	C	3BX	**T300-PM100AF-5/16**	★	8.1	7.94	90.0	12.0	3	6.9	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.472*		*.272*	
UNF3/8-24	24.00	38.00	.381 x .286	C	3BX	**T300-PM100AF-3/8**	★	9.7	9.53	100.0	16.0	3	8.5	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.335*	

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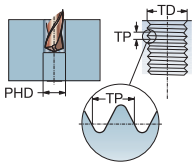
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

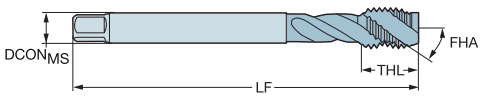
Gewindeform: UNF

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







B

TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P Pr.PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF7/16-20	20.00	48.00	.323 x .242	C	3BX	**T300-PM101AF-7/16**	★	8.2	11.11	100.0	15.0	3	9.9	DIN/ANSI
		1.890						*.323*	*.438*	*3.937*	*.591*		*.390*	
UNF1/2-20	20.00	55.00	.367 x .275	C	3BX	**T300-PM101AF-1/2**	★	9.3	12.70	110.0	18.0	3	11.5	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.453*	
UNF5/8-18	18.00	55.00	.480 x .360	C	3BX	**T300-PM101AF-5/8**	★	12.2	15.88	110.0	20.0	4	14.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.571*	
UNF3/4-16	16.00	72.00	.590 x .442	C	3BX	**T300-PM101AF-3/4**	★	15.0	19.05	125.0	25.0	4	17.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*.984*		*.689*	
UNF7/8-14	14.00	81.00	.697 x .523	C	3BX	**T300-PM101AF-7/8**	★	17.7	22.23	140.0	25.0	4	20.4	DIN/ANSI
		3.189						*.697*	*.875*	*5.512*	*.984*		*.803*	
UNF1-12	12.00	86.00	.800 x .600	C	3BX	**T300-PM101AF-1**	★	20.3	25.40	160.0	30.0	4	23.3	DIN/ANSI
		3.386						*.800*	*1.000*	*6.299*	*1.181*		*.915*	

C

D

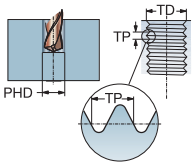
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

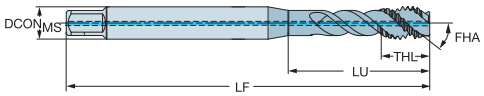
Gewindeform: UNF

DIN/ANSI

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P/PM	$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
								Abmessungen, mm, Zoll						
UNF10-32	32.00	27.50	.194 x .152	C	2BX	**T300-PM104AF-10-32**	★	4.9	4.83	70.0	9.0	3	4.1	DIN/ANSI
		1.083						*.194*	*.190*	*2.756*	*.354*		*.161*	
UNF1/4-28	28.00	24.50	.255 x .191	C	2BX	**T300-PM104AF-1/4**	★	6.5	6.35	80.0	10.0	3	5.5	DIN/ANSI
		.965						*.255*	*.250*	*3.150*	*.394*		*.217*	
UNF5/16-24	24.00	33.00	.318 x .238	C	2BX	**T300-PM104AF-5/16**	★	8.1	7.94	90.0	12.0	3	6.9	DIN/ANSI
		1.299						*.318*	*.313*	*3.543*	*.472*		*.272*	
UNF3/8-24	24.00	38.00	.381 x .286	C	2BX	**T300-PM104AF-3/8**	★	9.7	9.53	100.0	16.0	3	8.5	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.335*	

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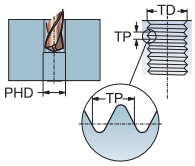
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

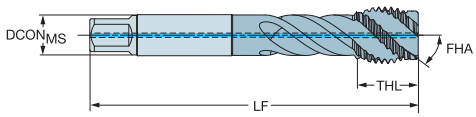
Gewindeform: UNF

DIN/ANSI

ULDR	3.0
FHA	48°
CNSC	1
CXSC	1
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







							P/PM	Abmessungen, mm, Zoll						
TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	**Bestellnummer**		$DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF1/2-20	20.00	55.00	.367 x .275	C	2BX	**T300-PM105AF-1/2**	★	9.3	12.70	110.0	18.0	3	11.5	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.453*	
UNF5/8-18	18.00	55.00	.480 x .360	C	2BX	**T300-PM105AF-5/8**	★	12.2	15.88	110.0	20.0	4	14.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.571*	

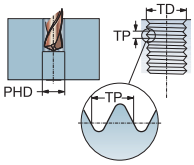
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

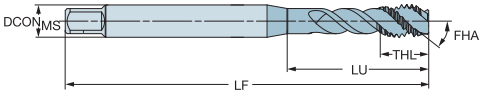
Gewindeform: UNF

DIN/ANSI

ULDR 3.0
FHA 48°
SUBSTRATE HSS-E-PM
COATING PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P PrPM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF1/4-28	28.00	25.00	.255 x .191	C	2BX	**T300-PM114AF-1/4**	★	6.5	6.35	80.0	10.0	3	5.5	DIN/ANSI
		.984						*.255*	*.250*	*3.150*	*.394*		*.217*	
UNF5/16-24	24.00	33.50	.318 x .238	C	2BX	**T300-PM114AF-5/16**	★	8.1	7.94	90.0	12.0	3	6.9	DIN/ANSI
		1.319						*.318*	*.313*	*3.543*	*.472*		*.272*	
UNF3/8-24	24.00	38.00	.381 x .286	C	2BX	**T300-PM114AF-3/8**	★	9.7	9.53	100.0	16.0	3	8.5	DIN/ANSI
		1.496						*.381*	*.375*	*3.937*	*.630*		*.335*	

ISO 13399

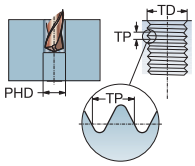
CoroTap™ 300 Gewindebohrer für Grundlochbohrungen

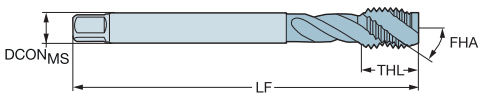
Gewindeform: UNF

DIN/ANSI

ULDR	3.0
FHA	48°
SUBSTRATE	HSS-E-PM
COATING	PVD TIALN







TDZ	TPI	LU	CZC_{MS}	THCHT	TCTR	Bestellnummer	P Pr.PM	Abmessungen, mm, Zoll $DCON_{MS}$	TD	LF	THL	NOF	PHD	BSG
UNF1/2-20	20.00	55.00	.367 x .275	C	2BX	**T300-PM115AF-1/2**	★	9.3	12.70	110.0	18.0	3	11.5	DIN/ANSI
		2.165						*.367*	*.500*	*4.331*	*.709*		*.453*	
UNF5/8-18	18.00	55.00	.480 x .360	C	2BX	**T300-PM115AF-5/8**	★	12.2	15.88	110.0	20.0	4	14.5	DIN/ANSI
		2.165						*.480*	*.625*	*4.331*	*.787*		*.571*	
UNF3/4-16	16.00	72.00	.590 x .442	C	2BX	**T300-PM115AF-3/4**	★	15.0	19.05	125.0	25.0	4	17.5	DIN/ANSI
		2.835						*.590*	*.750*	*4.921*	*.984*		*.689*	

GER

Allgemeine Informationen

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Sicherheitshinweise 80

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ISO 13399 ist eine internationale Norm, die einen einfacheren Austausch von Schneidwerkzeugdaten anstrebt. Sie werden bei jedem Werkzeug leicht veränderte Parameter und Beschreibungen feststellen.

Zum ersten Mal gibt es eine standardisierte Form der Produktdatenbeschreibung für Zerspanungswerkzeuge. Durch die Verwendung der gleichen Parameter und Definitionen in der Werkzeugbranche wird die Kommunikation von Werkzeugdaten zwischen verschiedenen Softwaresystemen deutlich vereinfacht.

Und was bedeutet das für Sie?

Einfach gesagt heißt das, dass Ihr System mit unserem kommunizieren kann, denn sie sprechen dieselbe Sprache. Laden Sie Produktdaten von unserer Webseite herunter und verwenden Sie diese direkt in Ihrer CAD/CAM Software, um Werkzeuge zusammenzustellen, die Sie in der Fertigung benötigen. Kein langes Suchen nach Informationen in Katalogen und Auslegen von Daten. Denken Sie nur, wie viel Zeit Sie dadurch sparen!

B

Kurzname	Bevorzugte Bezeichnung
ADJLN	Minimale Verstellgrenze
ADJLX	Maximale Verstellgrenze
ADJRG	Verstellbereich
ALP	Axialfreiwinkel
AN	Hauptfreiwinkel
ANN	Normalfreiwinkel, Nebenschneide
APMX	Maximale Schnitttiefe
APMX_EFW	Max. Schnitttiefe - Endvorschub
APMX_FFW	Max. Schnitttiefe - Seitenvorschub
AZ	Maximale Eintauchtiefe
B	Schaftbreite
BAWS	Werkzeugwinkel, werkstückseitig
BAMS	Körperwinkel Maschinenseite
BBD	Konstruktiv gewuchtete Ausführung
BBR	Individuell gewuchtete Ausführung
BCH	Eckenfasenlänge
BD	Körperdurchmesser
BHTA	Körperkegeleinstellwinkel
BN	Planfasenbreite
BS	Planschneidenbreite
BSG	Norm/Standard
BSR	Wiper Eckenradius
CBMD	Hersteller von Spanbrechern
CDX	Einstechtiefe, max.
CEMR	Hauptschneidenradius
CF	Spitzenfase
CHBA	Fasenwinkel am Körper
CHBL	Eckenfasenlänge
CHW	Eckenfasenbreite
CICT	Anzahl Schneidteile
$CICT_{BALL}$	Anzahl Schneidteile - Wendeschneidplatte für Kugelschaftfräser
$CICT_{E}$	Anzahl Schneidteile - umfangseitig
$CICT_{P}$	Anzahl Schneidteile - Zwischenposition
$CICT_{S}$	Anzahl Schneidteile - stirnseitig
$CICT_{SP}$	Anzahl Schneidteile - Wendeschneidplatte zum Schutz des Schaftes
$CICT_{T}$	Anzahl Schneidteile - gesamt
CND	Kühlschmierstoffeintrittsdurchmesser
CNSC	Kühlschmierstoffeintrittscode
CNT	Gewindegröße Kühlschmierstoff-Einlass
COATING	Beschichtung
CP	Max. Kühlschmierstoffdruck
CRKS	Anzugsbolzen, Gewindegröße
CRNT	Gewindegröße radialer Kühlschmierstoff-Einlass
CTPT	Bearbeitungstyp
CUTDIA	Maximaler Werkstückdurchmesser für das Abstechen
CW	Schnittbreite, Nennmaß
CWN	Minimale Schnittbreite
CWTOLL	Untere Schnittbreitentoleranz
CWTOLU	Obere Schnittbreitentoleranz
CWX	Schnittbreite, max.
CXSC	Kühlschmierstoffaustrittscode
CZC	Aufnahmegröße
CZC_{MS}	Anschlussgröße (Code), maschinenseitig
CZC_{WS}	Ansschlussgröße (Code), werkstückseitig
D1	Durchmesser Befestigungsbohrung
DAH	Durchmesser Zugangsbohrung
DAXIN	Axialer Einstechdurchmesser, min.
DAXN	Minimaler Außendurchmesser der Axialnut

C

D

GER

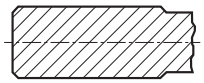
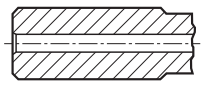
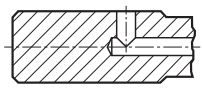
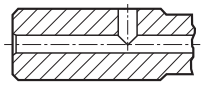
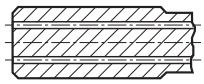
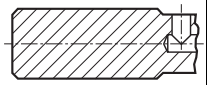
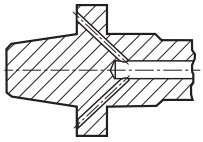
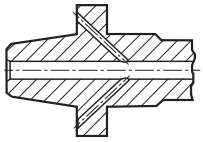
DAXX	Maximaler Außendurchmesser der Axialnut
DBC	Schneidendurchmesser
DC	Werkzeugdurchmesser
DCB	Spanndurchmesser, nominal, werkstückseitig
DCBN	Spanndurchmesser, min.
DCBX	Spanndurchmesser, max.
DCF	Funktionsdurchmesser
DCIN	Schnittdurchmesser innen
DCN	Minimaler Schnittdurchmesser
DCON	Aufnahmedurchmesser, werkstückseitig
$DCON_{MS}$	Schaftdurchmesser, maschinenseitig
$DCON_{WS}$	Aufnahmedurchmesser, werkstückseitig
$DCONN_{WS}$	Min. Aufnahmedurchmesser, werkstückseitig
$DCONX_{WS}$	Max. Aufnahmedurchmesser, werkstückseitig
DCPS	Datenchip Bereitstellungsgröße
$DCSF_{MS}$	Durchmesser, Plananlage, maschinenseitig
$DCSF_{WS}$	Durchmesser, Plananlage, werkstückseitig
DCX	Schneidendurchmesser, max.
DHUB	Nabendurchmesser
DIX	Maximaler Schnittstellendurchmesser des Werkzeugwechslers
DMIN	Bohrungsdurchmesser, min.
DMM	Aufnahmedurchmesser, maschinenseitig
DN	Durchmesser des Freistichs
DRVCT	Antriebsanzahl
DSGN	Design
EPSR	Eckenwinkel Schneidplatte
FHA	Drallwinkel
FLGT	Flanschdicke
FTDZ	Gewindetyp
GB	Planfasenwinkel
H	Schafthöhe
HA	Theoretische Gewindehöhe
HB	Unterschied Gewindehöhe
HBH	Gewindehöhendifferenz
HC	Gewindehöhe
HF	Funktionshöhe
HRY	Tiefster Punkt von der Bezugsebene aus
HSUP	Stützhöhe
HTB	Körperhöhe
HTH	Höhe
IC	Einbeschriebener Kreis
INSL	Schneidplattenlänge
INSUC	Code zur Schneidplattenverwendung
IZC	Code Plattengröße
KAPR	Winkel Werkzeugschneidkante
KAPR_EFW	Einstellwinkelart - Endvorschub
KCH	Eckenfase
KRINS	Einstellwinkel, Hauptschneide
KWW	Keilnutbreite
L	Schneidkantenlänge
LAMS	Neigungswinkel
LB	Grundkörperlänge
LCF	Spankanallänge
LCOX	Maximale Kürzungslänge
LE	Schneidenlänge begrenzt
LF	Funktionslänge
LFN	Minimale funktionale Länge
LH	Kopflänge
LPR	Kraglänge
LS	Schaftlänge
LSC	Einspannlänge
LSCN	Spannlänge, min.
LSCS	Abstand zum Einspannbeginn
LSCX	Einspannlänge, max.
LSD	Schaftlänge
LU	Nutzlänge
LU_BFW	Nutzlänge - rückwärtiges Anspiegeln
LUX	Nutzlänge. max.
MHD	Abstand Bohrung 1
MIID	Bezeichnung Schneidplatte
$MIID_E$	Bezeichnung Schneidplatte - Endposition
$MIID_S$	Bezeichnung Schneidplatte - Seitenposition
$MIID_C$	Bezeichnung Schneidplatte - Zentrumsposition
$MIID_P$	Bezeichnung Schneidplatte - Außenposition
$MIID_I$	Bezeichnung Schneidplatte - Zwischenposition
MMCC	Code für Vorspannmoment
MMCX	Max. Schnittmoment
NOF	Anzahl Schneiden
NT	Zähnezahl
OAH	Gesamthöhe
OAL	Gesamtlänge
OAW	Gesamtbreite
OH	Empfohlene Auskraglänge
OHN	Minimale Auskraglänge

OHX	Maximale Auskraglänge
ORDCODE	Bestellnummer
PCL	Periphere zylindrische Länge
PDX	Profilabstand ex
PDY	Profilabstand ey
PHD	Ausgangsdurchmesser
PHDX	Ausgangsdurchmesser, max.
PL	Abstand Schneidenlänge zu Schneidenspitze
PNA	Profilwinkel
PRFRAD	Profilradius
PRSPC	Profilspezifikation
PSIR	Hauptschneidenwinkel
PSIRL	Hauptschneidenwinkel links
PSIRR	Hauptschneidenwinkel rechts
PSW	Vorbearbeitete Nutenbreite
RADH	Radialhöhe
RADW	Radialbreite
RAR	Nebenschneidenwinkel, rechts
RE	Eckenradius
REEQ	Eckenradius Äquivalent
REL	Eckenradius links
RER	Eckenradius rechts
RETOLL	Untere Eckenradiustoleranz
RETOLU	Obere Eckenradiustoleranz
RGL	Nachschleiflänge
RMPX	Eintauchwinkel, max.
RPMX	Drehzahl, max.
S	Schneidplattendicke
SDL	Länge des Stufendurchmessers
SIG	Spitzenwinkel
SPTL	Splitline
SSC	Code Plattensitzgröße
SSC_E	Plattensitzkodierung - Endposition
SSC_P	Plattensitzkodierung - Außenposition
SSC_S	Plattensitzkodierung - Seitenposition
STA	Eingeschlossener Stufenwinkel
STDNO	Normnummer
SUBSTRATE	Substrat
TCDC	Toleranzklasse, Aufnahmedurchmesser
TCDCON	Toleranz Schaftdurchmesser
TCDMM	Aufnahmedurchmesser, maschinenseitig, ISO-Toleranzklasse
TCHA	Erreichbare Bohrungstoleranz
TCHAL	Untere erreichbare Bohrungstoleranz
TCHAU	Obere erreichbare Bohrungstoleranz
TCT	Werkzeugtoleranzklasse
TCTR	Gewindetoleranzklasse
TD	Gewindenenndurchmesser, metrisch
TDZ	Gewindenummer
TFLA	Gewindebohrer, Längenausgleich vorne
TFLB	Gewindebohrer, Längenausgleich hinten
TG	Abschrägungsgradient
THBTP	Nach hinten abgeflachte Zähne
THCA	Korrekturwinkel Gewindesteigung
THCHT	Anschnitt
THFT	Gewindeart
THFTS	Gewindeformstandardserie
THL	Gewindelänge
THUB	Nabendicke
TP	Gewindesteigung
TPI	Gangzahl je Inch
TPIN	Gangzahl je Inch, min.
TPIX	Gangzahl je Inch, max.
TPN	Gewindesteigung, min.
TPT	Gewindeprofiltyp
TPX	Gewindesteigung, max.
TRMAX	Max. Gewindebereich
TQ	Drehmoment
TSYC	Code für Werkzeugtyp
TTP	Gewindetyp
ULDR	Verhältnis nutzbare Länge/Durchmesser
VCX	Max. Schnittgeschwindigkeit
W1	Schneidplattenbreite
WB	Grundkörperbreite
WF	Funktionsbreite
WFCIRP	Breite zum Bezugspunkt des Zerspanungsteils
WSC	Spannbreite
WT	Masse (Gewicht)
ZADJ	Anzahl verstellbare Wendeschneidplatten
ZEFF	Anzahl wirksamer Schneiden, stirnseitig
ZEFP	Anzahl wirksamer Schneiden, umfangseitig
ZWX	Maximale Anzahl Wiper-Wendeplatten

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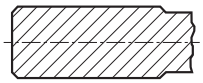
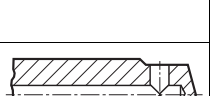
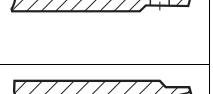
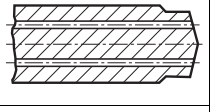
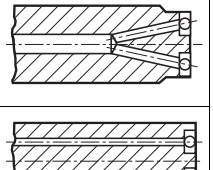
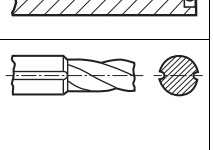
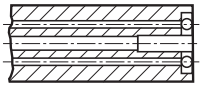
CNSC

Kühlschmierstoffeintrittscode

Code	Bezeichnung	Bild
0	Ohne Kühlschmierstoff	
1	Axial konzentrischer Eintritt	
2	Radialer Eintritt	
3	Axial konzentrischer und radialer Eintritt	
4	Axial konzentrischer Eintritt am Lochkreis	
5	Radialer Eintritt vor Adapter	
6	Dezentral über Flansch	
7	Dezentral über Flansch und axial	
8	Dezentral über Ausgang auf dem Schaft	

CXSC

Kühlschmierstoffaustrittscode

Code	Bezeichnung	Bild
0	Kein Kühlschmierstoff-austritt	
1	Axial konzentrischer Austritt	
2	Radialer Austritt	
3	Axial geneigter Austritt	
4	Axial konzentrisch am Lochkreis	
5	Axial geneigter Austritt mit Düse, verstellbar	
6	Dezentraler Austritt mit Düse, verstellbar	
7	Dezentral über Ausgang auf dem Schaft	
8	Axialer oder dezentraler Austritt mit Düse, verstellbar	

Sicherheitsinformationen in Verbindung mit Schleifen von Hartmetall

Zusammensetzung des Werkstückstoffs

Hartmetallprodukte enthalten Wolframkarbid und Kobalt. Andere Substanzen können Titankarbid, Tantalkarbid, Niobkarbid, Chromkarbid, Molybdänkarbid oder Vanadiumkarbid enthalten. Einige Sorten enthalten Titancarbonitrid bzw. Nickel.

Wege der Exposition

Durch das Schleifen oder Erhitzen von Hartmetall-Rohlingen oder Hartmetallprodukten entstehen Stäube oder Dämpfe mit gefährlichen Inhaltsstoffen, die eingeatmet oder verschluckt werden können oder mit Augen oder Haut in Berührung kommen können.

Akute Toxizität

Der Staub ist giftig beim Einatmen. Das Einatmen kann Reizungen oder Entzündungen der Atemwege hervorrufen. Eine signifikant höhere akute Toxizität durch Einatmen wurde festgestellt beim gleichzeitigen Einatmen von Kobalt und Wolframkarbid im Vergleich dazu, wenn ausschließlich Kobalt eingeatmet wird.
Berührung mit der Haut kann Reizungen und Ausschläge verursachen. Bei sensibilisierten Personen können allergische Reaktionen auftreten.

Chronische Toxizität

Ein wiederholtes Einatmen von kobalthaltigen Aerosolen kann Behinderungen der Atemwege erzeugen. Anhaltendes Einatmen von erhöhten Konzentrationen können eine Lungenfibrose oder Lungenkrebs verursachen. Epidemiologische Untersuchungen haben ergeben, dass Arbeiter, die in der Vergangenheit hohen Konzentrationen von Wolframkarbid/Kobalt ausgesetzt waren, stärker gefährdet sind, an Lungenkrebs zu erkranken.
Kobalt und Nickel sind mögliche Hautreizstoffe. Wiederholter oder langfristiger Hautkontakt kann zu Hautreaktionen führen.

Risiken

Toxisch: Gefahr ernsthafter gesundheitlicher Schäden durch langfristiges Einatmen.
Toxisch durch Einatmen.
Kein ausreichender Nachweis für Krebsrisiken.

Kann zu Reaktionen durch Einatmen und Hautkontakt führen.

Vorbeugende Maßnahmen

Staub nicht einatmen. Bildung von Staub vermeiden. Lokales Luftabzugssystem verwenden, das dazu geeignet ist, die persönliche Exposition auf Werte weit unter den national erlaubten Grenzwerten zu beschränken.
Bei unzureichender oder nicht vorhandener Belüftung ein Atemschutzgerät anlegen, dessen Verwendung für diese Zwecke behördlich genehmigt wurde.
Schutzbrillen mit seitlichen Schutzschilden tragen.
Vermeiden Sie wiederholten Hautkontakt. Tragen Sie geeignete Handschuhe. Waschen Sie gründlich Ihre Hände.
Geeignete Schutzkleidung trag
Bei der Arbeit nicht essen, trink Rauchen Hände sorgfältig abwaschen.



Der Umwelt zuliebe

Nutzen Sie das Coromant Recycling Concept (CRC)!

Das Coromant Recycling Concept (CRC) ist ein umfassender Service für gebrauchte Hartmetall-Schneidplatten - ein Angebot für alle Kunden von Sandvik Coromant. Vor dem Hintergrund eines steigenden Verbrauchs von nicht erneuerbaren Rohstoffen ist der wirtschaftliche Umgang mit schwindenden Ressourcen Aufgabe eines jeden Herstellers. Sandvik Coromant bietet an, gebrauchte Hartmetallwendeschneidplatten und Vollhartmetallwerkzeuge auf umweltfreundliche Weise zu sammeln und zu recyceln. Alle gebrauchten Hartmetallwendeschneidplatten werden in der Sammelbox am Arbeitsplatz gesammelt Der Inhalt wird in die Transportbox übertragen. Wenn die Transportbox voll ist, wird sie an die nächstgelegene Sandvik Coromant-Niederlassung oder an Ihren Sandvik Coromant-Händler gesendet.
Dieser kann Ihnen auch weitere Informationen geben.



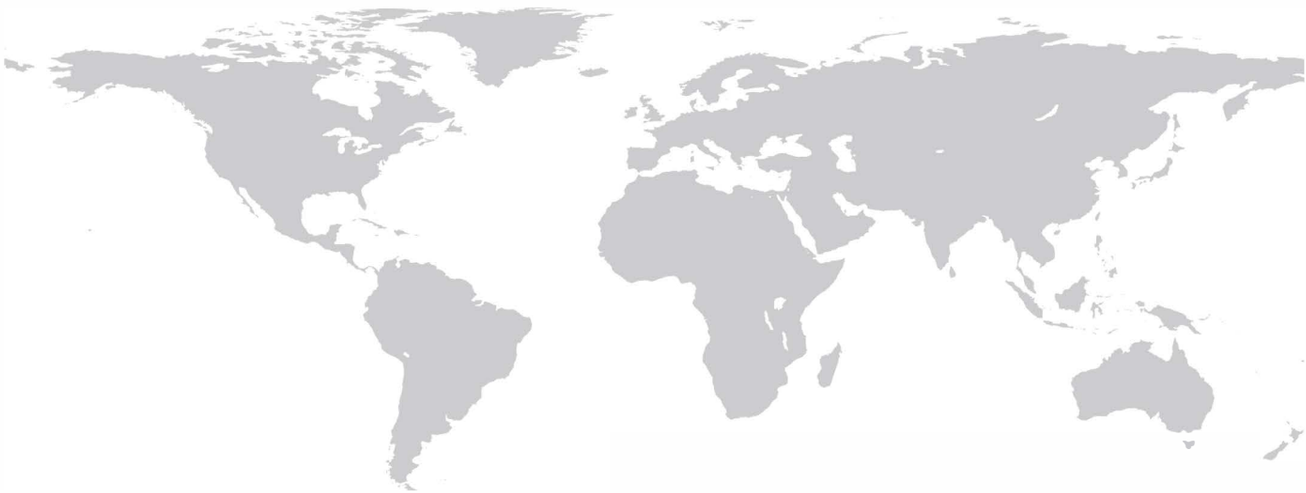
Die Vorteile des CRC sprechen für sich

- Ein weltweites Recycling-System unter einem Dach.
- Für Direktkunden und Händler.
- Einfaches Verfahren mit Sammel- und Transportboxen.
- Weniger Abfall, weniger Belastung für die Umwelt.
- Bessere Nutzung der Ressourcen.
- Hartmetall-Wendeschneidplatten anderer Hersteller werden ebenfalls angenommen.

Bestellen Sie eine Sammelbox für jede Drehmaschine, Fräsmaschine, jeden Bohrer oder für Ihr Bearbeitungszentrum. Wir empfehlen für jeden Arbeitsplatz eine Sammelbox für Wendeschneidplatten und eine separate Box für Vollhartmetallwerkzeuge.
Für weitere Angaben über den Verkauf Ihrer gebrauchten Wendeschneidplatten und Vollhartmetallwerkzeuge, besuchen Sie bitte sandvik.coromant.com und wählen Sie Ihren

	Bestellnummern
Sammelbox:	91617
Transportbox für Vollhartmetallwerkzeuge (Holz):	92994
Transportbox für Wendeplatten (Holz):	92995

www.sandvik.coromant.com



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